LCD / LCM SPECIFICATION



WINSTAR Display Co.,Ltd. 華凌光電股份有限公司

Winstar Display Co., LTD 華凌光電股份有限公司



WEB: https://www.winstar.com.tw E-mail: sales@winstar.com.tw

SPECIFICATION

MODULE NO.:	WO1602I-TMI-AT#
CUSTOMER : _	0000

APPROVED	BY:
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(FOR CUSTOMER USE ONLY)

PCB VERSION:

DATA:

SALES BY	APPROVED BY	CHECKED BY	PREPARED BY

Ī	VERSION	DATE	REVISED	SUMI	MARY
			PAGE NO.		
	C	2018/05/23		Modify Characteristi	Electrical cs.



MODLE NO:

華凌光電股份有限公司

RECORDS OF REVISION

DOC. FIRST ISSUE

VERSION	DATE	REVISED PAGE NO.	SUMMARY
0	2012/06/06		First issue
A	2014/12/01		Remove IC information
			Modify Response Time
В	2016/01/27		Modify Precautions in use
			of LCD Modules
			& Static electricity test
C	2018/05/23	\ C	Modify Electrical
			Characteristics.

Contents

- 1.Module Classification Information
- 2.Precautions in use of LCD Modules
- 3.General Specification
- 4. Absolute Maximum Ratings
- 5. Electrical Characteristics
- 6. Optical Characteristics
- 7.Interface Pin Function
- 8. Contour Drawing
- 9.Reliability
- 10.Backlight Information
- 11.Inspection specification
- 12. Material List of Components for RoHs
- 13.Recommendable Storage

1. Module Classification Information

- ① Brand: WINSTAR DISPLAY CORPORATION
- ② Display Type: H→Character Type, G→Graphic Type, T→TAB Type
- 3 Display Font: Character 16 words, 02 Lines.
- Model serials no.

Type: $B\rightarrow EL$, Blue green $A\rightarrow LED$, Amber $L\rightarrow LED$, Full color

 $D\rightarrow EL$, Green $R\rightarrow LED$, Red $J\rightarrow DIP$ LED, Blue

 $W\rightarrow EL$, White $O\rightarrow LED$, Orange $K\rightarrow DIP$ LED, White

 $M\rightarrow$ EL, Yellow Green $G\rightarrow$ LED, Green $E\rightarrow$ DIP LED, Yellow Green

 $F \rightarrow CCFL$, White $P \rightarrow LED$, Blue $H \rightarrow DIP LED$, Amber

 $Y\rightarrow$ LED, Yellow Green $X\rightarrow$ LED, Dual color $I\rightarrow$ DIP LED, Red

 $G\rightarrow$ LED, Green $C\rightarrow$ LED, Full color

© LCD Mode : B→TN Positive, Gray V→FSTN Negative, Blue

N→TN Negative, T→FSTN Negative, Black

L→VA Negative D→FSTN Negative (Double film)

 $H \rightarrow HTN$ Positive, Gray $F \rightarrow FSTN$ Positive $I \rightarrow HTN$ Negative, Black $K \rightarrow FSC$ Negative $U \rightarrow HTN$ Negative, Blue $S \rightarrow FSC$ Positive

M→STN Negative, Blue E→ISTN Negative, Black G→STN Positive, Gray C→CSTN Negative, Black

Y→STN Positive, Yellow Green A→ASTN Negative, Black

⑦ LCD Polarizer A→Reflective, N.T, 6:00
 H→Transflective, W.T,6:00

Type/ D→Reflective, N.T, 12:00 K→Transflective, W.T,12:00

Temperature $G \rightarrow Reflective$, W. T, 6:00 $C \rightarrow Transmissive$, N.T,6:00 range/ View $J \rightarrow Reflective$, W. T, 12:00 $F \rightarrow Transmissive$, N.T,12:00

direction B→Transflective, N.T,6:00 I→Transmissive, W. T, 6:00

E→Transflective, N.T.12:00 L→Transmissive, W.T,12:00

® Special Code AT: English and Japanese and European standard font

#:Fit in with the ROHS Directions and regulations

2.Precautions in use of LCD Modules

- (1) Avoid applying excessive shocks to the module or making any alterations or modifications to it.
- (2)Don't make extra holes on the printed circuit board, modify its shape or change the components of LCD module.
- (3)Don't disassemble the LCM.
- (4)Don't operate it above the absolute maximum rating.
- (5)Don't drop, bend or twist LCM.
- (6) Soldering: only to the I/O terminals.
- (7)Storage: please storage in anti-static electricity container and clean environment.
- (8) Winstar have the right to change the passive components, including R3,R6 & backlight adjust resistors. (Resistors, capacitors and other passive components will have different appearance and color caused by the different supplier.)
- (9) Winstar have the right to change the PCB Rev. (In order to satisfy the supplying stability, management optimization and the best product performance...etc, under the premise of not affecting the electrical characteristics and external dimensions, Winstar have the right to modify the version.)
- (10) To ensure the stability of the display screen, please apply screen saver after showing 30 mins of fixed display content.

3.General Specification

Item	Dimension	Unit		
Number of Characters	16 characters x 2 Lines	_		
Module dimension	51.2 x 20.7 x 6.3	mm		
View area	40.0 x 10.0	mm		
Active area	38.0 x 8.0	mm		
Dot size	0.36 x 0.43	mm		
Dot pitch	0.41 x 0.48	mm		
Character size	2.00 x 3.79	mm		
Character pitch	2.40 x 4.19	mm		
LCD type	STN Negative, Blue Transmissive			
	In LCD production, It will occur slightly color difference. We can			
	only guarantee the same color in the same batch.)		
Duty	1/16 , 1/5 Bias			
View direction	6 o'clock			
Backlight Type	LED, White			
IC	ST7032i			

4.Absolute Maximum Ratings

Item	Symbol	Min	Тур	Max	Unit
Operating Temperature	T_{OP}	-20	_	+70	$^{\circ}$ C
Storage Temperature	T_{ST}	-30	_	+80	$^{\circ}\!\mathbb{C}$
Input Voltage	V _{IN}	-0.3	_	V _{DD} +0.3	V
Power Supply Voltage	V_{DD} - V_{SS}	-0.3	_	+6.0	V
LCD Driver Voltage	V_{LCD}	2.7	_	7.0	V

5.Electrical Characteristics

Item	Symbol	Condition	Min	Тур	Max	Unit
Supply Voltage For Logic	V_{DD} - V_{SS}		3	3.3	5 (Note2)	V
		Ta=-20°C	_	_	- 3	V
Supply Voltage For LCD	$V_{\rm LCD}$	Ta=25°C	_	4.5	\ -\\\	V
		Ta=70°C	_			V
Input High Volt.	V_{IH}	_	$0.7~V_{DD}$	0	$V_{ m DD}$	V
Input Low Volt.	V_{IL}	_	- <		$0.2~\mathrm{V_{DD}}$	V
Output High Volt.	V_{OH}	_	$0.8 \mathrm{V}_{\mathrm{DD}}$	_	$V_{ m DD}$	V
Output Low Volt.	V_{OL}	- <		_	$0.2V_{\mathrm{DD}}$	V
Supply Current(No include LED Backlight)	$ m I_{DD}$	3		0.17	_	mA

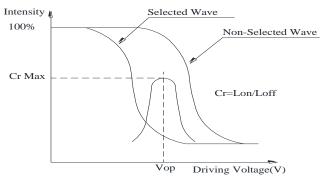
Note1: Please kindly consider to design the Vop to be adjustable while programing the software to match LCD contrast tolerance.

Note2: If set booster circuit on (Bon=1) then the maximum supply voltage must be under 3.5V.

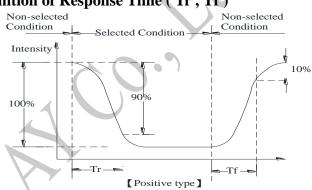
6.Optical Characteristics

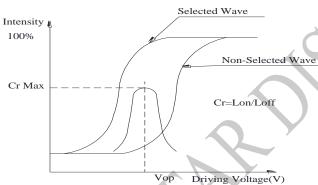
Item Symbol		Condition	Min	Тур	Max	Unit
	θ	CR≧2	0	_	20	$\phi = 180^{\circ}$
V A1-	θ	CR≧2	0	_	40	$\phi = 0^{\circ}$
View Angle	θ	CR≧2	0	_	30	$\phi = 90^{\circ}$
	θ	CR≧2	0	_	30	$\phi = 270^{\circ}$
Contrast Ratio	CR	_	_	3	_	_
Dagaga Time	T rise	_	_	150	200	ms
Response Time	T fall	_	_	150	200	ms

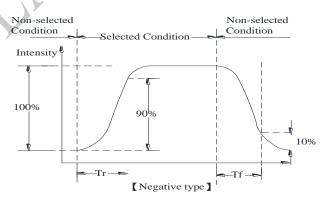
Definition of Operation Voltage (Vop)



Definition of Response Time (Tr, Tf)





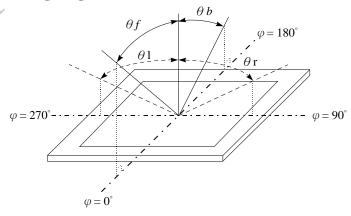


Conditions:

Operating Voltage: Vop Frame Frequency: 64 HZ Viewing Angle(θ , φ): 0° , 0°

Driving Waveform: 1/N duty, 1/a bias

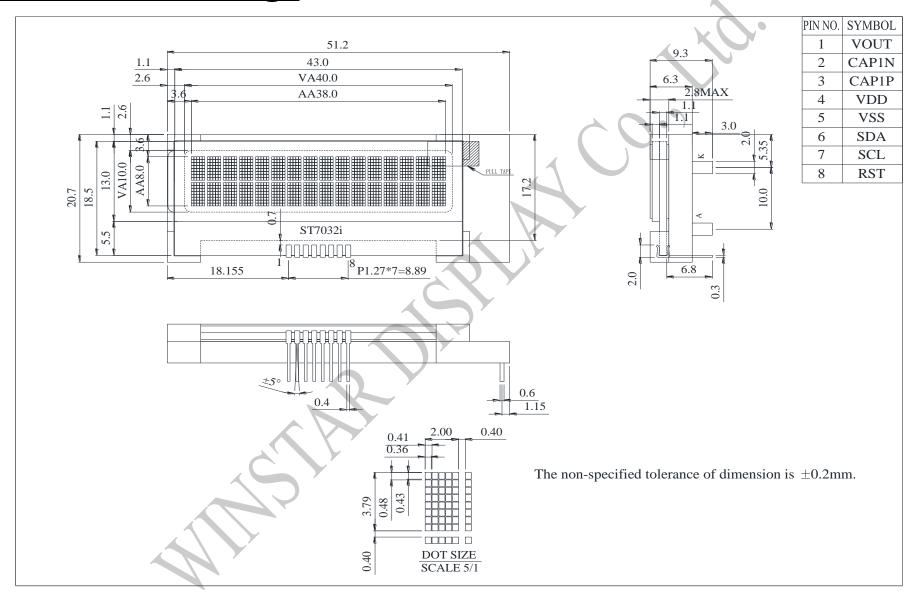
Definition of viewing angle($CR \ge 2$)



7.Interface Pin Function

Pin No.	Symbol	Level	Description
1	VOUT		DC/DC voltage converter. Connect a capacitor between this terminal and VIN when the built-in booster is used.
2	CAP1N		For voltage booster circuit(VDD-VSS)
3	CAP1P		External capacitor about 0.1u~4.7uf
4	VDD	3.0/5.0V	Power supply
5	VSS		GND
6	SDA		(In I2C interface DB7 (SDA) is input data. SDA and SCL must connect to I2C bus (I2C bus is to connect a resister between SDA/SCL and the power of I2C bus).
7	SCL		(In I2C interface DB6 (SCL) is clock input. SDA and SCL must connect to I2C bus (I2C bus is to connect a resister between SDA/SCL and the power of I2C bus).
8	RST		RESET

8.Contour Drawing



Application schematic

VDD=3.0V

1	VOUT	
2	CAP1N	
3	CAP1P	TIUF TIUF
4	VDD	VDD TIEF
5	VSS	VSS
6	SDA	<u> </u>
7	SCL	\$10K VDD
8	RST	

VDD=5.0V

1 2	VOUT CAP1N	NC_
3	CAP1N CAP1P	NC
4	VDD	VDD
5	VSS	VSS
6	SDA	\$ 107/
7	SCL	\$10K VDD
8	RST	

INITIALIZE: (3V)

MOV I2C_CONTROL,#00H ;WRITE COMMAND

MOV I2C_DATA,#38H ;Function Set

LCALL WRITE_CODE

MOV I2C_CONTROL,#00H ;WRITE COMMAND

MOV I2C_DATA,#39H ;Function Set

LCALL WRITE_CODE

MOV I2C_DATA,#14H ;Internal OSC frequency

LCALL WRITE_CODE

MOV I2C_DATA,#74H ;Contrast set

LCALL WRITE_CODE

MOV I2C DATA,#54H ;Power/ICON control/Contrast set

LCALL WRITE_CODE

MOV I2C_DATA,#6FH ;Follower control

LCALL WRITE_CODE

MOV I2C_DATA,#0CH ;Display ON/OFF

LCALL WRITE_CODE

MOV I2C_DATA,#01H ;Clear Display

LCALL WRITE_CODE

INITIALIZE: (5V)

MOV I2C_CONTROL,#00H ;WRITE COMMAND

MOV I2C_DATA,#38H ;Function Set

LCALL WRITE_CODE

MOV I2C_CONTROL,#00H ;WRITE COMMAND

MOV I2C_DATA,#39H ;Function Set

LCALL WRITE_CODE

MOV I2C_DATA,#14H ;Internal OSC frequency

LCALL WRITE_CODE

MOV I2C_DATA,#79H ;Contrast set

LCALL WRITE_CODE

MOV I2C_DATA,#50H ;Power/ICON control/Contrast set

LCALL WRITE_CODE

MOV I2C_DATA,#6CH ;Follower control

LCALL WRITE_CODE

MOV I2C_DATA,#0CH ;Display ON/OFF

LCALL WRITE_CODE

MOV I2C_DATA,#01H ;Clear Display

LCALL WRITE_CODE

9.Reliability

Content of Reliability Test (Wide temperature, -20°C~70°C)

	Environmental Test		
Test Item	Content of Test	Test Condition	Not e
High Temperature storage	Endurance test applying the high storage temperature for a long time.	80°C 200hrs ▲	2
Low Temperature storage	Endurance test applying the low storage temperature for a long time.	-30°C 200hrs	1,2
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	70°C 200hrs	
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-20°C 200hrs	1
High Temperature/ Humidity storage	The module should be allowed to stand at 60 °C,90% RH max For 96hrs under no-load condition excluding the polarizer, Then taking it out and drying it at normal temperature.	60°C,90%RH 96hrs	1,2
Thermal shock resistance	The sample should be allowed stand the following 10 cycles of operation -20°C 25°C 70°C 30min 5min 30min 1 cycle	-20°C/70°C 10 cycles	
Vibration test	Endurance test applying the vibration during transportation and using.	Total fixed amplitude: 1.5mm Vibration Frequency: 10~55Hz One cycle 60 seconds to 3 directions of X,Y,Z for Each 15 minutes	3
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=±600V(contact), ±800v(air), RS=330Ω CS=150pF 10 times	

Note1: No dew condensation to be observed.

Note 2: The function test shall be conducted after 4 hours storage at the normal ${\bf r}$

Temperature and humidity after remove from the test chamber.

Note3: The packing have to including into the vibration testing.

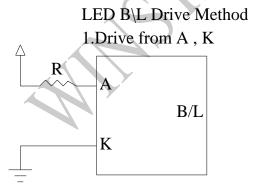
10.Backlight Information

Specification

PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT	TEST CONDITION
Supply Current	ILED	_	32	40	mA	V=3.5V
Supply Voltage	v	3.4	3.5	3.6	V	- k 0
Reverse Voltage	VR	_	_	5	V	-
Luminance (Without LCD)	IV	616	880	_	CD/M ²	ILED=32mA
LED Life Time						ILED=32mA
(For Reference	_	_	50K	- 1	Hr.	25℃,50-60%RH,
only)						(Note 1)
Color	White			V Y		

Note: The LED of B/L is drive by current only, drive voltage is for reference only. drive voltage can make driving current under safety area (current between minimum and maximum).

Note 1:50K hours is only an estimate for reference.



11.Inspection specification

NO	Item	Criterion				AQL
		Missing vertical	, horizonta	al segment, segmen	nt contrast defect.	
		Missing characte	er, dot or	icon.		
		Display malfunc	ction.			
01	Electrical	No function or n	o display.			0.65
UI	Testing	Current consum	ption exce	eds product specif	ications.	0.03
		LCD viewing an	igle defect		V ()	· ·
		Mixed product t	ypes.		4	,
		Contrast defect.				
ļ	Black or	2.1 White and h	lack spots	on display <0.25	mm, no more than	
02	white spots on	three white or bl	-		min, no more than	2.5
02	LCD (display		-	-	or lines within 3mm	2.3
	only)	2.2 Densery space		ore than two spots	or mics within shini	
		3.1 Round type	: As follow	ving drawing		
		$\Phi = (x + y) / 2$		SIZE	Acceptable Q TY	
				Φ≦0.10	Accept no dense	
				$0.10 < \Phi \le 0.20$	2	
		_		$0.20 < \Phi \le 0.25$	1	2.5
				0.25 < Ф	0	2.3
	LCD black	X				
	spots, white	→	<u>↓</u>			
03	spots, write	• .	¥ Y			
	contamination		T			
	(non-display)	3.2 Line type : (As followi	ing drawing)		
	(1111 117)		Length	Width	Acceptable Q TY	
		_ /¥ w		W≦0.02	Accept no dense	
~		→ + ++	L≦3.0	$0.02 < W \le 0.03$		2.5
	\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \	L	L≦2.5	$0.03 < W \le 0.05$	2	2.3
1				0.05 < W	As round type	
			L	ı	,	

Polarizer bubbles Polarizer bubbles If bubbles are visible, judge using black spot specifications, not easy to find, must check in specify direction.	Size Φ $Φ \le 0.20$ $0.20 < Φ \le 0.50$ $0.50 < Φ \le 1.00$ $1.00 < Φ$ Total Q TY	Acceptable Q TY Accept no dense 3 2 0 3	2.5
---	---	---	-----

NO	Item	Criterion			AQL
05	Scratches	Follow NO.3 LCD blace	ck spots, white spots, co	ntamination	
		Symbols Define:			
		x: Chip length y	: Chip width z: Ch	ip thickness	
		k: Seal width t:	Glass thickness a: LC	CD side length	
		L: Electrode pad length	1:		
		6.1 General glass chip	:		
		6.1.1 Chip on panel sur	face and crack between	panels:	
		z: Chip thickness	y: Chip width	x: Chip length	
		Z≦1/2t	Not over viewing	x ≤ 1/8a	
06	Chipped		area		2.5
	glass	$1/2t < z \le 2t$	Not exceed 1/3k	x ≤ 1/8a	
		⊙ If there are 2 or more 6.1.2 Corner crack:	e chips, x is total length	of each chip.	
	A				
		z: Chip thickness	y: Chip width	x: Chip length	
		Z≦1/2t	Not over viewing area	$x \le 1/8a$	
		$1/2t < z \leq 2t$	Not exceed 1/3k	x ≤ 1/8a	
		⊙ If there are 2 or more	e chips, x is the total len	gth of each chip.	

NO	Item	Criterion			AQL
		Symbols:			
		•	ip width z: Chip	thickness	
			-	side length	
		L: Electrode pad length		•	
		6.2 Protrusion over termina	1:		
		6.2.1 Chip on electrode pad	:		
06	Glass		≦ 1/8a	$\frac{z}{z} \stackrel{\text{Chip thickness}}{\text{Chip thickness}}$	2.5
		y: Chip width	x: Chip length	z: Chip thickness	
		$y \le L$	$x \le 1/8a$	$0 < z \leq t$	
		remain and be inspected acc			
		⊙ If the product will be hear	•	-	
		be damaged.		···, ···· ···. ··· ··· ··· ··· ··· ··· ·	
		6.2.3 Substrate protuberanc	e and internal crack.		
		X	y: width	x: length	
			$y \le 1/3L$	$x \le a$	
		W. T.	•	" = "	
		24 (88) 3 - 5 (6) (78)			

NO	Item	Criterion	AQL
07	Cracked glass	The LCD with extensive crack is not acceptable.	2.5
		8.1 Illumination source flickers when lit.	0.65
00	Backlight	8.2 Spots or scratched that appear when lit must be judged.	2.5
08	elements	Using LCD spot, lines and contamination standards.	
		8.3 Backlight doesn't light or color wrong.	0.65
		9.1 Bezel may not have rust, be deformed or have fingerprints,	2.5
09	Bezel	stains or other contamination.	
		9.2 Bezel must comply with job specifications.	0.65
		10.1 COB seal may not have pinholes larger than 0.2mm or contamination.	2.5
		10.2 COB seal surface may not have pinholes through to the IC.	2.5
		10.3 The height of the COB should not exceed the height	0.65
		indicated in the assembly diagram.	
		10.4 There may not be more than 2mm of sealant outside the	2.5
		seal area on the PCB. And there should be no more than three	
		places.	
		10.5 No oxidation or contamination PCB terminals.	2.5
10	PCB、COB	10.6 Parts on PCB must be the same as on the production	0.65
10	TCD COD	characteristic chart. There should be no wrong parts, missing	
		parts or excess parts.	
		10.7 The jumper on the PCB should conform to the product characteristic chart.	0.65
		10.8 If solder gets on bezel tab pads, LED pad, zebra pad or	2.5
		screw hold pad, make sure it is smoothed down.	
		10.9 The Scraping testing standard for Copper Coating of PCB	2.5
	150	x 2	
		$X * Y \le 2mm^2$	
4		11.1 No un-melted solder paste may be present on the PCB.	2.5
		11.2 No cold solder joints, missing solder connections,	2.5
11	Soldering	oxidation or icicle.	
		11.3 No residue or solder balls on PCB.	2.5
		11.4 No short circuits in components on PCB.	0.65

NO	Item	Criterion	AQL
		12.1 No oxidation, contamination, curves or, bends on interface	2.5
		Pin (OLB) of TCP.	
		12.2 No cracks on interface pin (OLB) of TCP.	0.65
		12.3 No contamination, solder residue or solder balls on product.	2.5
		12.4 The IC on the TCP may not be damaged, circuits.	2.5
		12.5 The uppermost edge of the protective strip on the interface	2.5
		pin must be present or look as if it cause the interface pin to sever.	
	General	12.6 The residual rosin or tin oil of soldering (component or chip	2.5
12		component) is not burned into brown or black color.	
	appearance	12.7 Sealant on top of the ITO circuit has not hardened.	2.5
		12.8 Pin type must match type in specification sheet.	0.65
		12.9 LCD pin loose or missing pins.	0.65
		12.10 Product packaging must the same as specified on packaging	0.65
		specification sheet.	
		12.11 Product dimension and structure must conform to product	0.65
		specification sheet.	
		12.12 Visual defect outside of VA is not considered to be rejection.	0.65

12.Material List of Components for

RoHs

1. WINSTAR Display Co., Ltd hereby declares that all of or part of products (with the mark "#"in code), including, but not limited to, the LCM, accessories or packages, manufactured and/or delivered to your company (including your subsidiaries and affiliated company) directly or indirectly by our company (including our subsidiaries or affiliated companies) do not intentionally contain any of the substances listed in all applicable EU directives and regulations, including the following substances.

Exhibit A: The Harmful Material List

Material	(Cd)	(Pb)	(Hg)	(Cr6+)	PBBs	PBDEs
Limited 100 1000 <						
Above limited value is set up according to RoHS.						

- 2.Process for RoHS requirement : (only for RoHS inspection)
 - (1) Use the Sn/Ag/Cu soldering surface; the surface of Pb-free solder is rougher than we used before.
 - (2) Heat-resistance temp. :

Reflow: 250°C,30 seconds Max.

Connector soldering wave or hand soldering: 320°C, 10 seconds max.

(3) Temp. curve of reflow, max. Temp. $: 235\pm5^{\circ}C$;

Recommended customer's soldering temp. of connector: 280°C, 3 seconds.

13. Recommendable Storage

- 1. Place the panel or module in the temperature 25°C±5°C and the humidity below 65% RH
- 2. Do not place the module near organics solvents or corrosive gases.
- 3. Do not crush, shake, or jolt the module.



winstar <u>LCM Samp</u> Iodule Number:		Feedback Sheet Page: 1
1 · Panel Specification:		9
1. Panel Type:	Pass	□ NG ,
2. View Direction:	Pass	□ NG ,
3. Numbers of Dots:	☐ Pass	□ NG ,
4. View Area:	Pass	□ NG ,
5. Active Area:	Pass	□ NG ,
6. Operating Temperature:	Pass	□ NG,
7. Storage Temperature :	☐ Pass	□ NG,
8. Others:		
2 · Mechanical Specification :		
1. PCB Size:	Pass	□ NG ,
2. Frame Size:	Pass	□ NG ,
3. Materal of Frame:	Pass	□ NG,
4. Connector Position:	Pass	□ NG,
5. Fix Hole Position:	Pass	□ NG ,
6. Backlight Position:	☐ Pass	□ NG ,
7. Thickness of PCB:	☐ Pass	☐ NG ,
8. Height of Frame to PCB:	☐ Pass	□ NG ,
9. Height of Module:	Pass	□ NG ,
10. Others:	☐ Pass	□ NG ,
3 · Relative Hole Size :		
1. Pitch of Connector:	☐ Pass	☐ NG ,
2. Hole size of Connector:	☐ Pass	□ NG ,
3. Mounting Hole size:	☐ Pass	☐ NG ,
4. Mounting Hole Type:	☐ Pass	□ NG ,
5. Others:	Pass	□ NG ,
4 · Backlight Specification :		
1. B/L Type:	Pass	□ NG ,
2. B/L Color:	Pass	□ NG ,
3. B/L Driving Voltage (Refere	ence for LED	
4. B/L Driving Current:	☐ Pass	□ NG ,
5. Brightness of B/L:	Pass	□ NG ,
6. B/L Solder Method:	Pass	□ NG ,
7. Others:	Pass	□ NG ,
	>> Go to	page 2 <<

	Page: 2
f Module :	C
☐ Pass	□ NG ,
Pass	□ NG,
☐ Pass	□ NG,
☐ Pass	□ NG ,
☐ Pass	□ NG,
☐ Pass	□ NG,
	Pass Pass Pass Pass Pass Pass Pass Pass