METRIQUE	75% Tap		Tight Clearance	
	Decimal	Drill	Decimal	Drill
M2 x 0.4	*0.063*	1/16 - #52	*0.084*	#46
M2.5 x 0.45	*0.081*	#46	*0.103*	#39
M3 x 0.5	*0.098*	#40	*0.123*	1/8
M3 x 0.35	*0.102*	#38-#37		
M4 x 0.7	*0.130*	#30	*0.162*	#19
M4 x 0.5	*0.138*	#29-#28		
M5 x 0.8	*0.165*	#19	*0.202*	13/64
M5 x 0.5	*0.177*	#16		
M6 x 1.0	*0.197*	#9	*0.241*	C
M6 x 1.0	*0.205*	#5		
M8 x 1.25	*0.264*	G - 17/64	*0.320*	O
M8 x 1.0	*0.276*	J		
M8 x 0.75	*0.283*	9/32		
M10 x 1.5	*0.335*	Q - R	*0.399*	X
M10 x 1.25	*0.346*	S		
M10 x 1.0	*0.354*	T		
M12 x 1.75	*0.401*	X - Y	*0.477*	31/64
M12 x 1.5	*0.413*	Z		
M12 x 1.25	*0.425*	27/64		
M14 x 2.0	*0.472*	15/32	*0.563*	9/16
M14 x 1.5	*0.499*	1/2		
M14 x 1.25	*0.504*	1/2		
M16 x 2.0	*0.551*	35/64	0.645	41/64
M16 x 1.5	0.571	37/64		
M16 x 1.0	*0.591*	37/64		

ANGLISH	75% Tap		Tight Clearance	
	Decimal	Drill	Decimal	Drill
#4 - 40	*0.088*	#43	*0.117*	#32
#4 - 48	*0.092*	#42		
#6 - 32	*0.108*	7/64	*0.143*	#27
#6 - 40	*0.114*	#32		
#8 - 32	*0.134*	#29	*0.169*	#18
#8 - 36	*0.137*	#29		
#10 - 24	*0.149*	#25	*0.195*	#9
#10 - 32	*0.160*	#21-#20		
#12 - 24	*0.175*	#16	*0.221*	#2
#12 - 28	*0.181*	#15-#14		
1/4 - 20	*0.201*	#7	*0.255*	F
1/4 - 28	*0.215*	#3		
5/16 - 18	*0.258*	F	*0.318*	O
5/16 - 24	*0.272*	I		
3/8 - 16	*0.314*	5/16 - O	*0.386*	W
3/8 - 24	*0.334*	Q		
7/16 - 14	*0.368*	U	*0.453*	29/64
7/16 - 20	*0.389*	25/64		
1/2 - 13	*0.425*	27/64	*0.515*	33/64
1/2 - 20	*0.451*	29/64		
9/16 - 12	*0.481*	31/64	*0.578*	37/64
9/16 - 18	*0.508*	33/64		
5/8 - 11	*0.536*	17/32	*0.640*	41/64
5/8 - 18	*0.571*	37/64		
3/4 - 10	*0.653*	21/32	*0.770*	49/64
3/4 - 16	*0.689*	11/16		