

FC2599 - <offline>

""

Name: GROUP

Family:

Author: ES_MAP

Version: 0.0

Block version: 2

Time stamp Code: 03/15/2023 10:36:48 AM

Interface: 11/21/2022 12:56:59 PM

Lengths (block/logic/data): 04608 04516 00014

Name	Data Type	Address	Comment
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

Block: FC2599 91_Drive_Trend

Network: 1 SCL network

compiled by SCL compiler version: SCLCOMP K05.06.00.00_11.01.00.01 release

```
SET
SAVE
=      L      0.1
L      DB3505.DBD  860
T      LD      2
L      DBD 1036
T      LD      6
OPN    DI      4559
A      DIX      397.2
=      L      0.2
UC     "DUMMY R"
      P#L 2.0
      P#L 10.0
      P#L 0.3
      P#L 6.0
      P#L 0.2
A      L      0.3
=      DIX      397.4
L      LD      10
T      DBD 1040
A      L      0.2
=      DIX      397.2
L      LD      6
T      DBD 1036
A      BR
=      DIX      397.3
L      DBD 1040
OPN    DI      54
T      DID      68
L      "OS_DATA_FRM_DRV".Speed      DB896.DBD58      -- Speed
T      LD      2
OPN    DI      3505
L      DID      964
T      LD      6
A      DB4559.DBX  393.7
=      L      0.2
UC     "DUMMY R"
      P#L 2.0
      P#L 10.0
      P#L 0.3
      P#L 6.0
      P#L 0.2
A      L      0.3
=      DBX      394.1
L      LD      10
T      DID      968
A      L      0.2
```

```

=      DBX   393.7
L      LD    6
T      DID   964
A      BR
=      DBX   394.0
L      DID   968
T      "TREND".ACT_DCS_Speed          DB54.DBD12      -- DCS - actual speed of the master drive [m/min]
OPN    DI    896
L      DID   62
T      LD    2
L      DB3505.DBD  884
T      LD    6
OPN    DI    4559
A      DIX   390.1
=      L     0.2
UC     "DUMMY R"
      P#L 2.0
      P#L 10.0
      P#L 0.3
      P#L 6.0
      P#L 0.2
A      L     0.3
=      DIX   390.3
L      LD    10
T      DBD   888
A      L     0.2
=      DIX   390.1
L      LD    6
T      DBD   884
A      BR
=      DIX   390.2
L      DBD   888
OPN    DI    54
T      DID   16
L      "OS_DATA_FRM_DRV".ActualLength  DB896.DBD78      -- ZHF (programmed stop function) actual length
T      LD    2
OPN    DI    3505
L      DID   932
T      LD    6
A      DB4559.DBX  392.3
=      L     0.2
UC     "DUMMY R"
      P#L 2.0
      P#L 10.0
      P#L 0.3
      P#L 6.0
      P#L 0.2
A      L     0.3
=      DBX   392.5
L      LD    10
T      DID   936
A      L     0.2
=      DBX   392.3
L      LD    6
T      DID   932
A      BR
=      DBX   392.4
L      DID   936
T      "TREND".ACT_DCS_Length          DB54.DBD20      -- DCS - actual paper length [m]
OPN    DI    897
L      DID   42
T      LD    2
L      DB3505.DBD  672
T      LD    6
OPN    DI    4559
A      DIX   361.3
=      L     0.2
UC     "DUMMY R"
      P#L 2.0
      P#L 10.0
      P#L 0.3
      P#L 6.0
      P#L 0.2
A      L     0.3
=      DIX   361.5
L      LD    10
T      DBD   676
A      L     0.2
=      DIX   361.3
L      LD    6
T      DBD   672
A      BR
=      DIX   361.4
L      DBD   676
OPN    DI    54

```

```
T      DID 2128
L      DBD 404
T      LD 2
L      DBD 648
T      LD 6
OPN    DI 4559
A      DIX 360.2
=      L 0.2
UC     "DUMMY R"
      P#L 2.0
      P#L 10.0
      P#L 0.3
      P#L 6.0
      P#L 0.2
A      L 0.3
=      DIX 360.4
L      LD 10
T      DBD 652
A      L 0.2
=      DIX 360.2
L      LD 6
T      DBD 648
A      BR
=      DIX 360.3
L      DBD 652
OPN    DI 54
T      DID 2184
L      DBD 480
T      LD 2
L      DBD 664
T      LD 6
OPN    DI 4559
A      DIX 361.0
=      L 0.2
UC     "DUMMY R"
      P#L 2.0
      P#L 10.0
      P#L 0.3
      P#L 6.0
      P#L 0.2
A      L 0.3
=      DIX 361.2
L      LD 10
T      DBD 668
A      L 0.2
=      DIX 361.0
L      LD 6
T      DBD 664
A      BR
=      DIX 361.1
L      DBD 668
OPN    DI 54
T      DID 2192
L      DB3605.DBD 18
T      LD 2
OPN    DI 3505
L      DID 632
T      LD 6
A      DB4559.DBX 359.4
=      L 0.2
UC     "DUMMY R"
      P#L 2.0
      P#L 10.0
      P#L 0.3
      P#L 6.0
      P#L 0.2
A      L 0.3
=      DBX 359.6
L      LD 10
T      DID 636
A      L 0.2
=      DBX 359.4
L      LD 6
T      DID 632
A      BR
=      DBX 359.5
L      DID 636
T      "TREND".AutoStop_Act_RewHardness DB54.DBD2172 -- actual rewind hardness [µm]
OPN    DI 3607
L      DID 18
T      LD 2
L      DB3505.DBD 656
T      LD 6
OPN    DI 4559
A      DIX 360.5
```

=

UC

A

=

L

T

A

=

L

T

A

=

L

T

OPN

L

T

L

T

OPN

A

=

UC

A

=

L

T

A

=

L

T

OPN

L

T

L

T

OPN

A

=

UC

A

=

L

T

A

=

L

T

OPN

L

T

L

T

OPN

A

=

UC

L

"DUMMY_R"

P#L 2.0

P#L 10.0

P#L 0.3

P#L 6.0

P#L 0.2

L 0.3

DIX 360.7

LD 10

DBD 660

L 0.2

DIX 360.5

LD 6

DBD 656

BR

DIX 360.6

DBD 660

DI 54

DID 2200

DBD 392

LD 2

DBD 640

LD 6

DI 4559

DIX 359.7

L 0.2

"DUMMY_R"

P#L 2.0

P#L 10.0

P#L 0.3

P#L 6.0

P#L 0.2

L 0.3

DIX 360.1

LD 10

DBD 644

L 0.2

DIX 359.7

LD 6

DBD 640

BR

DIX 360.0

DBD 644

DI 54

DID 2160

DBD 616

LD 2

DBD 704

LD 6

DI 4559

DIX 363.0

L 0.2

"DUMMY_R"

P#L 2.0

P#L 10.0

P#L 0.3

P#L 6.0

P#L 0.2

L 0.3

DIX 363.2

LD 10

DBD 708

L 0.2

DIX 363.0

LD 6

DBD 704

BR

DIX 363.1

DBD 708

DI 54

DID 2088

DBD 288

LD 2

DBD 696

LD 6

DI 4559

DIX 362.5

L 0.2

"DUMMY_R"

P#L 2.0

P#L 10.0

P#L 0.3

P#L 6.0

P#L 0.2

```
A      L      0.3
=      DIX    362.7
L      LD      10
T      DBD    700
A      L      0.2
=      DIX    362.5
L      LD      6
T      DBD    696
A      BR
=      DIX    362.6
L      DBD    700
OPN    DI      54
T      DID    2092
L      DBD    612
T      LD      2
L      DBD    688
T      LD      6
OPN    DI      4559
A      DIX    362.2
=      L      0.2
UC      "DUMMY_R"
        P#L 2.0
        P#L 10.0
        P#L 0.3
        P#L 6.0
        P#L 0.2
A      L      0.3
=      DIX    362.4
L      LD      10
T      DBD    692
A      L      0.2
=      DIX    362.2
L      LD      6
T      DBD    688
A      BR
=      DIX    362.3
L      DBD    692
OPN    DI      54
T      DID    2100
L      DBD    484
T      LD      2
L      DBD    720
T      LD      6
OPN    DI      4559
A      DIX    363.6
=      L      0.2
UC      "DUMMY_R"
        P#L 2.0
        P#L 10.0
        P#L 0.3
        P#L 6.0
        P#L 0.2
A      L      0.3
=      DIX    364.0
L      LD      10
T      DBD    724
A      L      0.2
=      DIX    363.6
L      LD      6
T      DBD    720
A      BR
=      DIX    363.7
L      DBD    724
OPN    DI      54
T      DID    2112
L      DBD    300
T      LD      2
L      DBD    728
T      LD      6
OPN    DI      4559
A      DIX    364.1
=      L      0.2
UC      "DUMMY_R"
        P#L 2.0
        P#L 10.0
        P#L 0.3
        P#L 6.0
        P#L 0.2
A      L      0.3
=      DIX    364.3
L      LD      10
T      DBD    732
A      L      0.2
=      DIX    364.1
L      LD      6
```

T	DBD	728	
A	BR		
=	DIX	364.2	
L	DBD	732	
OPN	DI	54	
T	DID	2108	
L	DBD	520	
T	LD	2	
L	DBD	744	
T	LD	6	
OPN	DI	4559	
A	DIX	364.7	
=	L	0.2	
UC	"DUMMY_R"		
	P#L	2.0	
	P#L	10.0	
	P#L	0.3	
	P#L	6.0	
	P#L	0.2	
A	L	0.3	
=	DIX	365.1	
L	LD	10	
T	DBD	748	
A	L	0.2	
=	DIX	364.7	
L	LD	6	
T	DBD	744	
A	BR		
=	DIX	365.0	
L	DBD	748	
OPN	DI	54	
T	DID	2104	
L	DBD	448	
T	LD	2	
L	DBD	736	
T	LD	6	
OPN	DI	4559	
A	DIX	364.4	
=	L	0.2	
UC	"DUMMY_R"		
	P#L	2.0	
	P#L	10.0	
	P#L	0.3	
	P#L	6.0	
	P#L	0.2	
A	L	0.3	
=	DIX	364.6	
L	LD	10	
T	DBD	740	
A	L	0.2	
=	DIX	364.4	
L	LD	6	
T	DBD	736	
A	BR		
=	DIX	364.5	
L	DBD	740	
OPN	DI	54	
T	DID	2124	
A	DB4559.DBX		410.1
=	L	0.2	
A	DBX	399.7	
=	L	0.3	
A	DBX	400.0	
=	L	0.4	
UC	"DUMMY_BO"		
	P#L	0.2	
	P#L	0.5	
	P#L	0.6	
	P#L	0.3	
	P#L	0.4	
A	L	0.6	
=	DBX	400.3	
A	L	0.5	
=	DBX	400.2	
A	L	0.4	
=	DBX	400.0	
A	L	0.3	
=	DBX	399.7	
A	BR		
=	DBX	400.1	
A	DBX	400.2	
=	DIX	2462.3	
A	DBX	410.2	
=	L	0.2	
A	DBX	399.2	

```

=      L      0.3
A      DBX    399.3
=      L      0.4
UC     "DUMMY BO"
      P#L 0.2
      P#L 0.5
      P#L 0.6
      P#L 0.3
      P#L 0.4
A      L      0.6
=      DBX    399.6
A      L      0.5
=      DBX    399.5
A      L      0.4
=      DBX    399.3
A      L      0.3
=      DBX    399.2
A      BR
=      DBX    399.4
A      DBX    399.5
=      DIX    2462.4
L      "HB00.DAT2".PaperDensity      DB241.DBW4      -- Papierdichte
T      LW      2
OPN    DI      240
L      DIW      8
T      LW      4
UC     "ISCALE_TO_RABS"
      P#L 2.0
      P#L 4.0
      P#L 6.0
L      LD      6
T      DB3505.DBD 1060
A      BR
OPN    DI      4559
=      DIX    398.3
L      DBD    1060
OPN    DI      54
T      DID    116
L      DB3780.DBD 84
T      LD      2
OPN    DI      3505
L      DID    712
T      LD      6
A      DB4559.DBX 363.3
=      L      0.2
UC     "DUMMY R"
      P#L 2.0
      P#L 10.0
      P#L 0.3
      P#L 6.0
      P#L 0.2
A      L      0.3
=      DBX    363.5
L      LD      10
T      DID    716
A      L      0.2
=      DBX    363.3
L      LD      6
T      DID    712
A      BR
=      DBX    363.4
L      DID    716
T      "TREND".AutoStop_Ref_DivNoSets      DB54.DBD2116      -- auto stop setpoint value number of sets for se
                                         t dividing on unwind
OPN    DI      896
L      DID    182
T      LD      2
L      DB3505.DBD 940
T      LD      6
OPN    DI      4559
A      DIX    392.6
=      L      0.2
UC     "DUMMY R"
      P#L 2.0
      P#L 10.0
      P#L 0.3
      P#L 6.0
      P#L 0.2
A      L      0.3
=      DIX    393.0
L      LD      10
T      DBD    944
A      L      0.2
=      DIX    392.6
L      LD      6

```

```
T      DBD   940
A      BR
=      DIX   392.7
L      DBD   944
OPN    DI    54
T      DID   476
L      "OS_DATA_FRM_DRV".RpmSpeedMainDrive2      DB896.DBD186      -- Main drive 2
T      LD     2
OPN    DI   3505
L      DID   948
T      LD     6
A      DB4559.DBX   393.1
=      L      0.2
UC     "DUMMY_R"
      P#L 2.0
      P#L 10.0
      P#L 0.3
      P#L 6.0
      P#L 0.2
A      L      0.3
=      DBX   393.3
L      LD    10
T      DID   952
A      L      0.2
=      DBX   393.1
L      LD     6
T      DID   948
A      BR
=      DBX   393.2
L      DID   952
T      "TREND".ACT_REWDRV2_Rpm                  DB54.DBD516      -- rewind drive 2 - actual rpm [1/min]
OPN    DI    896
L      DID   94
T      LD     2
L      DB3505.DBD   916
T      LD     6
OPN    DI   4559
A      DIX   391.5
=      L      0.2
UC     "DUMMY_R"
      P#L 2.0
      P#L 10.0
      P#L 0.3
      P#L 6.0
      P#L 0.2
A      L      0.3
=      DIX   391.7
L      LD    10
T      DBD   920
A      L      0.2
=      DIX   391.5
L      LD     6
T      DBD   916
A      BR
=      DIX   391.6
L      DBD   920
OPN    DI    54
T      DID   488
L      "OS_DATA_FRM_DRV".KraftMainDrive2          DB896.DBD98      -- Main drive 2 force
T      LD     2
OPN    DI   3505
L      DID   924
T      LD     6
A      DB4559.DBX   392.0
=      L      0.2
UC     "DUMMY_R"
      P#L 2.0
      P#L 10.0
      P#L 0.3
      P#L 6.0
      P#L 0.2
A      L      0.3
=      DBX   392.2
L      LD    10
T      DID   928
A      L      0.2
=      DBX   392.0
L      LD     6
T      DID   924
A      BR
=      DBX   392.1
L      DID   928
T      "TREND".ACT_REWDRV2_Force                  DB54.DBD528      -- rewind drive 2 - circumference force (setpoint) [N/m]
OPN    DI    896
```



```

L    DID 102
T    LD 2
L    DB3505.DBD 892
T    LD 6
OPN  DI 4559
A    DIX 390.4
=    L 0.2
UC   "DUMMY R"
      P#L 2.0
      P#L 10.0
      P#L 0.3
      P#L 6.0
      P#L 0.2
A    L 0.3
=    DIX 390.6
L    LD 10
T    DBD 896
A    L 0.2
=    DIX 390.4
L    LD 6
T    DBD 892
A    BR
=    DIX 390.5
L    DBD 896
OPN  DI 54
T    DID 484
L    "OS_DATA_FRM_DRV".CurrentTorqueMainDrive2 DB896.DBD106 -- Main drive 2 current/torque
T    LD 2
OPN  DI 3505
L    DID 900
T    LD 6
A    DB4559.DBX 390.7
=    L 0.2
UC   "DUMMY R"
      P#L 2.0
      P#L 10.0
      P#L 0.3
      P#L 6.0
      P#L 0.2
A    L 0.3
=    DBX 391.1
L    LD 10
T    DID 904
A    L 0.2
=    DBX 390.7
L    LD 6
T    DID 900
A    BR
=    DBX 391.0
L    DID 904
T    "TREND".ACT_REWDRV2_Torque DB54.DBD524 -- rewind drive 2 - actual torque [Nm]
OPN  DI 896
L    DID 142
T    LD 2
L    DB3505.DBD 1004
T    LD 6
OPN  DI 4559
A    DIX 395.6
=    L 0.2
UC   "DUMMY R"
      P#L 2.0
      P#L 10.0
      P#L 0.3
      P#L 6.0
      P#L 0.2
A    L 0.3
=    DIX 396.0
L    LD 10
T    DBD 1008
A    L 0.2
=    DIX 395.6
L    LD 6
T    DBD 1004
A    BR
=    DIX 395.7
L    DBD 1008
OPN  DI 54
T    DID 492
L    "OS_DATA_FRM_DRV".VoltageMainDrive2 DB896.DBD146 -- Main drive 2 voltage
T    LD 2
OPN  DI 3505
L    DID 1012
T    LD 6
A    DB4559.DBX 396.1
=    L 0.2

```

```

UC      "DUMMY_R"
        P#L 2.0
        P#L 10.0
        P#L 0.3
        P#L 6.0
        P#L 0.2
A       L      0.3
=       DBX    396.3
L       LD      10
T       DID    1016
A       L      0.2
=       DBX    396.1
L       LD      6
T       DID    1012
A       BR
=       DBX    396.2
L       DID    1016
T       "TREND".ACT_REWDRV2_Volt          DB54.DBD532      -- rewind drive 2 - actual voltage [V]
OPN     DI     897
L       DID     22
T       LD      2
L       DB3505.DBD 1028
T       LD      6
OPN     DI     4559
A       DIX     396.7
=       L      0.2
UC      "DUMMY_R"
        P#L 2.0
        P#L 10.0
        P#L 0.3
        P#L 6.0
        P#L 0.2
A       L      0.3
=       DIX     397.1
L       LD      10
T       DBD    1032
A       L      0.2
=       DIX     396.7
L       LD      6
T       DBD    1028
A       BR
=       DIX     397.0
L       DBD    1032
OPN     DI      54
T       DID    112
L       "OS_DATA_TO_DRV".UNWINDDIAMETER  DB897.DBD250      -- unwind diameter
T       LD      2
OPN     DI     3505
L       DID    1064
T       LD      6
A       DB4559.DBX 398.4
=       L      0.2
UC      "DUMMY_R"
        P#L 2.0
        P#L 10.0
        P#L 0.3
        P#L 6.0
        P#L 0.2
A       L      0.3
=       DBX     398.6
L       LD      10
T       DID    1068
A       L      0.2
=       DBX     398.4
L       LD      6
T       DID    1064
A       BR
=       DBX     398.5
L       DID    1068
T       "TREND".REF_DCS_UnwindDiam       DB54.DBD52      -- DCS - setpoint auto stop unwind diameter [mm]
OPN     DI     896
L       DID     70
T       LD      2
L       DB3505.DBD 996
T       LD      6
OPN     DI     4559
A       DIX     395.3
=       L      0.2
UC      "DUMMY_R"
        P#L 2.0
        P#L 10.0
        P#L 0.3
        P#L 6.0
        P#L 0.2
A       L      0.3

```

```

=      DIX   395.5
L      LD    10
T      DBD   1000
A      L      0.2
=      DIX   395.3
L      LD    6
T      DBD   996
A      BR
=      DIX   395.4
L      DBD   1000
OPN    DI    54
T      DID    28
L      "OS_DATA_FRM_DRV".PaperDensity      DB896.DBD74      -- Paper caliper
T      LD    2
OPN    DI    3505
L      DID    988
T      LD    6
A      DB4559.DBX   395.0
=      L      0.2
UC      "DUMMY_R"
        P#L 2.0
        P#L 10.0
        P#L 0.3
        P#L 6.0
        P#L 0.2
A      L      0.3
=      DBX   395.2
L      LD    10
T      DID    992
A      L      0.2
=      DBX   395.0
L      LD    6
T      DID    988
A      BR
=      DBX   395.1
L      DID    992
T      "TREND".ACT_UNWDRV_PapDensity      DB54.DBD184      -- unwind drive 1 - paper density (calculated) [k
        g/m³]
OPN    DI    897
L      DID    254
T      LD    2
L      DB3505.DBD   1072
T      LD    6
OPN    DI    4559
A      DIX   398.7
=      L      0.2
UC      "DUMMY_R"
        P#L 2.0
        P#L 10.0
        P#L 0.3
        P#L 6.0
        P#L 0.2
A      L      0.3
=      DIX   399.1
L      LD    10
T      DBD   1076
A      L      0.2
=      DIX   398.7
L      LD    6
T      DBD   1072
A      BR
=      DIX   399.0
L      DBD   1076
OPN    DI    54
T      DID    120
L      "OS_DATA_TO_DRV".WEBTENSION      DB897.DBD30      -- web draw
T      LD    2
OPN    DI    3505
L      DID   1052
T      LD    6
A      DB4559.DBX   398.0
=      L      0.2
UC      "DUMMY_R"
        P#L 2.0
        P#L 10.0
        P#L 0.3
        P#L 6.0
        P#L 0.2
A      L      0.3
=      DBX   398.2
L      LD    10
T      DID   1056
A      L      0.2
=      DBX   398.0
L      LD    6

```

```
T      DID 1052
A      BR
=      DBX 398.1
L      DID 1056
T      "TREND".REF_TENSION_TotalAbs      DB54.DBD128      -- unwind drive 1 - setpoint total web web tensio
                                         n [N]
OPN    DI 896
L      DID 66
T      LD 2
L      DB3505.DBD 980
T      LD 6
OPN    DI 4559
A      DIX 394.5
=      L 0.2
UC      "DUMMY R"
        P#L 2.0
        P#L 10.0
        P#L 0.3
        P#L 6.0
        P#L 0.2
A      L 0.3
=      DIX 394.7
L      LD 10
T      DBD 984
A      L 0.2
=      DIX 394.5
L      LD 6
T      DBD 980
A      BR
=      DIX 394.6
L      DBD 984
OPN    DI 54
T      DID 132
L      DB3732.DBD 18
T      LD 2
OPN    DI 3505
L      DID 1044
T      LD 6
A      DB4559.DBX 397.5
=      L 0.2
UC      "DUMMY R"
        P#L 2.0
        P#L 10.0
        P#L 0.3
        P#L 6.0
        P#L 0.2
A      L 0.3
=      DBX 397.7
L      LD 10
T      DID 1048
A      L 0.2
=      DBX 397.5
L      LD 6
T      DID 1044
A      BR
=      DBX 397.6
L      DID 1048
T      "TREND".REF_TENSION_TotalSpec      DB54.DBD124      -- unwind drive 1 - setpoint web tension [N/cm]
L      DID 184
T      LD 2
L      DID 972
T      LD 6
A      DB4559.DBX 394.2
=      L 0.2
UC      "DUMMY R"
        P#L 2.0
        P#L 10.0
        P#L 0.3
        P#L 6.0
        P#L 0.2
A      L 0.3
=      DBX 394.4
L      LD 10
T      DID 976
A      L 0.2
=      DBX 394.2
L      LD 6
T      DID 972
A      BR
=      DBX 394.3
L      DID 976
T      "TREND".ACT_TENSION_TotalSpec      DB54.DBD140      -- unwind drive 1 - actual total web web tension
                                         [N/cm]
OPN    DI 896
L      DID 126
```

```
T      LD      2
L      DB3505.DBD  908
T      LD      6
OPN    DI      4559
A      DIX     391.2
=      L       0.2
UC     "DUMMY_R"
      P#L 2.0
      P#L 10.0
      P#L 0.3
      P#L 6.0
      P#L 0.2
A      L       0.3
=      DIX     391.4
L      LD      10
T      DBD     912
A      L       0.2
=      DIX     391.2
L      LD      6
T      DBD     908
A      BR
=      DIX     391.3
L      DBD     912
OPN    DI      54
T      DID     200
L      "OS_DATA_FRM_DRV".RpmSpeedUnwindDrive1      DB896.DBD206      -- Unwind drive speed
T      LD      2
OPN    DI      3505
L      DID     956
T      LD      6
A      DB4559.DBX  393.4
=      L       0.2
UC     "DUMMY_R"
      P#L 2.0
      P#L 10.0
      P#L 0.3
      P#L 6.0
      P#L 0.2
A      L       0.3
=      DBX     393.6
L      LD      10
T      DID     960
A      L       0.2
=      DBX     393.4
L      LD      6
T      DID     956
A      BR
=      DBX     393.5
L      DID     960
T      "TREND".ACT_UNWDRV_Rpm                      DB54.DBD192      -- unwind drive 1 - actual rpm [1/min]
OPN    DI      896
L      DID     166
T      LD      2
L      DB3505.DBD 1020
T      LD      6
OPN    DI      4559
A      DIX     396.4
=      L       0.2
UC     "DUMMY_R"
      P#L 2.0
      P#L 10.0
      P#L 0.3
      P#L 6.0
      P#L 0.2
A      L       0.3
=      DIX     396.6
L      LD      10
T      DBD     1024
A      L       0.2
=      DIX     396.4
L      LD      6
T      DBD     1020
A      BR
=      DIX     396.5
L      DBD     1024
OPN    DI      54
T      DID     204
CLR
=      DB4559.DBX  417.0
A      L       0.1
SAVE
BE
```