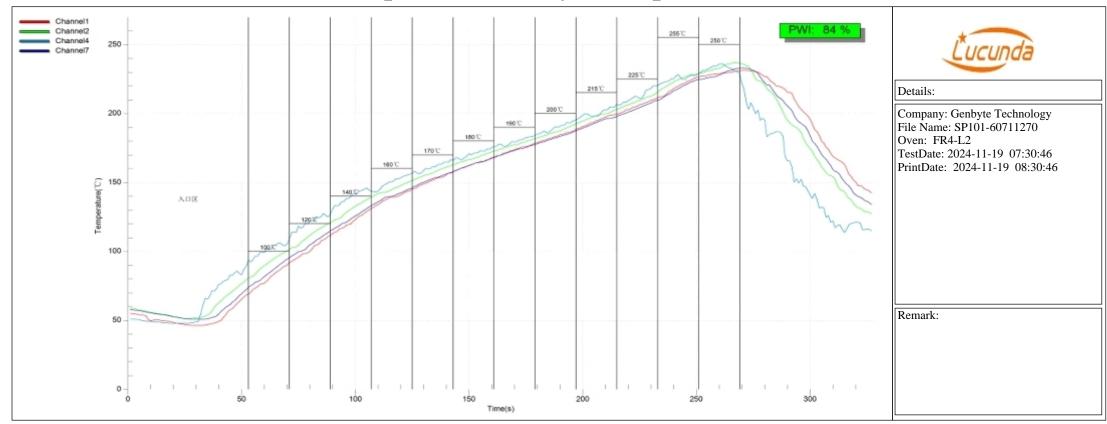
## Temperature Analysis Report



Oven stove: FR4-L2 Speed: 120 CM/Min

Temp.Zone	1	2	3	4	5	6	7	8	9	10	11	12
AboveZone	100	120	140	160	170	180	190	200	215	225	255	250
BelowZone	120	120	140	160	170	180	190	200	215	225	255	250

	(160°C~217°C)Constant	(217℃)Reflow	Maniana Basinina Class	Maniana Manatina Class	PeakValue	
Channel	Time	Time	MaximumPositiveSlope	MaximumNegativeSlope		
	(50 <sup>~</sup> 100) s	(30~60) s	(1~4) °C/s	(-4 <sup>~</sup> -1) °C/s	(230~238) ℃	
#1 1	93. 0	50, 0	1.30	-1, 98	231.6	
#2 2	96. 0	47. 0	1. 29	-2, 22	236. 9	
#4 4	95. 0	44.0	1.50	-2, 69	236. 0	
#7 7	94. 0	43.0	1, 26	-2, 05	233. 1	
D-Value	3. 0	7. 0	0.24	0.71	5, 3	

EN	IDOC
EIN	IPQC