<u>Proposal to Optimize the U2 Metal enclosure design and Improve</u> <u>Ventilation Efficiency with Enhanced Airflow and Other modifications</u>

1. Objective:

The goal is to downsize the current U2 standard-size enclosure to U1, improve ventilation and cooling efficiency, add provisions for mounting an SSD, incorporate an additional row of module slots, and enhance airflow.

2. Current Issues:

- **Overheating**: The machine overheats due to insufficient airflow, causing system shutdowns.
- No SSD Mount: The current enclosure lacks a dedicated slot for mounting an SSD.
- Lack of Additional Module Slots: A need for an extra row of module slots for future expansions.
- **Airflow restriction**: The current enclosure design limits efficient airflow, leading to heat accumulation inside the unit.

3. Proposed Solutions:

To resolve the overheating issue while incorporating the SSD mount and additional module slots, the enclosure design will also be enhanced with grill-type structures for better airflow, combined with dust filtration systems to maintain cleanliness inside the system.

3.1. Change of Enclosure to U1 Standard:

- **Smaller Size**: The U1 standard will provide a more compact solution while maintaining performance. The internal layout will be rearranged for space optimization and efficient airflow
- **Component Re-arrangement**: Rearrange the internal components to allow space for the SSD and the new module slots, ensuring smooth airflow and proper mounting.

3.2. Enhanced Ventilation with Grill-Type Structures:

To further enhance airflow, the enclosure will feature **grill-type structures** on both the front and back panels to improve air intake and exhaust.

• Front Grill Design:

- The front panel will incorporate horizontal or honeycomb-pattern grills that allow maximum airflow. These grills will act as intake points for cool air to be drawn into the system.
- Grill structures will cover a large portion of the front panel, ensuring that the intake fans receive ample airflow to cool critical components like the CPU, SSD, and power supply.

• Rear Grill Design:

- The rear panel will feature a grill structure near the exhaust fans, allowing hot air to be efficiently expelled from the system. This design will enable the fans to operate more effectively by reducing resistance during exhaust.
- By positioning the exhaust fans near these grill openings, heat will be rapidly pulled out of the enclosure, preventing heat buildup and reducing the overall system temperature.

3.3. Dust Filtration System:

With the inclusion of larger grill structures, it is important to incorporate **dust filters** to prevent dust accumulation inside the enclosure, which could otherwise impair performance and cooling.

Metal mesh dust filters:

- Metal mesh dust filters will be installed behind the grill openings on both the front and rear panels. These fine mesh filters will allow air to pass through while capturing dust particles.
- The metal mesh provides durability and can easily be removed and cleaned during routine maintenance.

• Advantages of Using Metal Mesh:

- Airflow Efficiency: Metal mesh filters offer low resistance, allowing for maximum airflow through the grills while still filtering out dust.
- **Ease of Maintenance**: The filters can be detached, cleaned, and reattached without requiring disassembly of the entire enclosure.
- Protection from Debris: In addition to dust, these filters will also protect the internal components from small debris or insects that could potentially damage the hardware.

3.4. Fan Placement Strategy:

- Front Intake Fans: Two 40mm x 40mm x 28mm intake fans will be placed directly behind the front grill. These fans will pull cool air into the system, with the grills and dust filters preventing unwanted particles from entering the enclosure.
- Rear Exhaust Fans: Two 40mm x 40mm x 28mm exhaust fans will be positioned near the rear grill to expel hot air effectively, aided by the open grill structure.
- **Side Passive Ventilation** (Optional): Depending on the heat zones, passive side grills can be used to promote additional airflow.

3.5. SSD Mounting Provisions:

- **Dedicated SSD Slot**: Design and integrate a dedicated slot for mounting an SSD, either in a 2.5" or M.2 format, depending on the machine's capacity and future upgrades.
- **Bracket for SSD**: Add a metal bracket that can accommodate SSD installation, with proper screws and wiring provisions.

3.6. Additional Module Slot Row:

- **Expanded Slot Row**: Introduce an additional module slot row above or adjacent to the existing one, allowing room for future expansions and customizations.
- Integration of Slots: Ensure these new slots are fully integrated with the existing
 motherboard and power supply, allowing easy access and upgrades without the need for
 major internal reconfiguration.

3.7. Power Supply Unit (PSU) for 1U Size:

- **1U Power Supply**: The power supply for a 1U system needs to be compact and efficient. Recommended power supply units for 1U include:
 - 1U Flex ATX PSU: This type of PSU is designed for tight spaces like 1U enclosures and typically ranges from 300W to 500W.
 - Efficiency: Look for 80 PLUS certified PSU to ensure energy efficiency and lower heat generation, which is critical in a compact form factor.
 - Cooling: Some 1U PSUs come with integrated cooling fans to help dissipate heat more effectively within the confined space.

3.8. Using Copper for Heat Dissipation:

• Copper Heat Sinks: Attach copper heat sinks to high-heat components like the CPU, GPU, and PSU. These heat sinks will absorb heat from the components and increase the surface area for heat dissipation.

Note:

Some of the proposed changes—such as fan placement, copper heat dissipation techniques, grill structures, and overall component layout—may or may not be implemented as suggested. These decisions will be confirmed after running simulations to ensure that all components fit appropriately within the U1 form factor and that the system's cooling performance meets the necessary standards. The compact size of the U1 enclosure makes it challenging to determine the exact feasibility without further testing and analysis. Simulation results will guide the final design choices.