Key E3147	Location VENKATESHWARA E	Prd. Date 31-Aug-2015	
Comp. NM 6-7	Part No. 0.019.8616.0(E2)	Tool Ref. (Rack) TL182(A2)	
BW 22.00	CAV (Active)	Lift 300	
Strip Dim. (lxbxth) 50.00 x 25.00 x 6.00	Strip Weight	Strips/Lift	
Qty. 6.600 Kgs	Batch Ref. 15MLDI0595		

Key: E3147-y		Location: VEN	IKATESHWARA E		Press N	0.:	Shift: 2	\mathcal{M}	
Part No. : 0.019.8	3616.0	Cavities: 1			Plnd. Li	fts: 150	Act. Lifts:	M	
Comp.: NM 6-7		Batch Ref. :1	5MLDI0595		B.W.: 2	2.00	Thick: 6.00		
Date	Process		Qty	G	ood	Reject	Signature	D.E	
	Mould	ling							
	Post C	uring							
	Deflas	hing							
	Visu	ıal							
	Count	ting							

Part No. : 0.019.8616.0		Cavities: 1			Plnd. L	ifts: 150	Act. Lifts:	M	
Comp.: NM 6-7 Batch Ref. ::			5MLDI0595		B.W.: 2	22.00	Thick: 6.00		
Date	Proce	Moulding Post Curing Deflashing		G	ood	Reject	Signature	D.E	
	Moule								
	Post C								
	Deflas								
	Visu								
	Counting								

Location: VENKATESHWARA E

Shift: 1

Press No.:

Key: **E3147-**x

	ADAMET	EDC .	llm:		s Spec.			Actual Observation											
PARAMETERS		Uni	Units		Spec.		0		4			12		16		20			
Visua	ıl																		
Temperature		°c	:	200															
Curin	g Time		Seco	nds		180													
Pressure		Kg/d	:m²	140 - 2		200													
Strip Weight		Gm	ıs																
Moule	d Cleanin	g	Dai	ly	Morning		ng												
Lift P	rogress																		
				•					•			•							
TI		SF		CR			TR		FL										
	PARAM		м	ETHOI	<u> </u>		SPE	c	1	_	2	Τ	3	4		5	T	sign	
Ela	sh Thicl	(nocc	Ι.				01/0	10											
гіа	511 TILL	(11633	<u> </u>	, i . G			01/0	7.10				_					4		
												╁					+		
												T					+		
TI		SF		CR			TR		FL										
	PARAM		М	ETHOI	OD SPI		SPE	c	1		2		3	4		5		sign	
Flash Thickness		С).T.G	G 001/0).10													
			 							\dashv		T			\dashv		\dagger		
										_		_			_		\perp		