Mixing Org. Chart

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                          ┌─────────────────────┐
                          │     Iruthayaraj     │
                          │     Mixing Head     │
                          └─────────────────────┘
```

Responsibilities
1. Overall In charge of 5s
2. Planning
3. Co-ordination for Raw Material & Compound Requirements.
4. Managing Mixing Resources

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┌─────────────────────┐  ┌─────────────────────┐  ┌─────────────────────┐
│        David        │  │        Ganga        │  │         TBD         │
│ Weightment Operator │  │   Kneader Operator  │  │  Sheeting Operator  │
└─────────────────────┘  └─────────────────────┘  └─────────────────────┘
```

Responsibilities
1. Receiving Incoming material and storage to Bulk Store.
2. Issue to Weightment Store.
3. Rubber Weightment including Bale Cutter.
4. Chemical Weightment.
5. Distribution of Final Chemical to Sheeting Operator.
6. Maintenance of 5s to Bulk & Weightment Store.

Responsibilities
1. Carbon & Oil Raw Material receiving
2. Carbon & Oil Issue and Weightment.
3. Kneading Operation.
4. Maintenance of 5s for Carbon Storage & Kneading Room.

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                                                   ┌─────────────────────┐
                                                   │         TBD         │
                                                   │  Sheeting Assistant │
                                                   └─────────────────────┘
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Responsibilities
1. Addition of Final Chemical & Sheeting
2. Cooling of Sheets & Packing.
3. Despatch of Compounds
4. Maintenance of 5s in Sheeting Area.