



REVISIONS					
LTR	DESCRIPTION	E. N.	DATE	DRN	CHK
-	DRAWING RELEASE	5481	090991	MC	
A	REDRAW ON PROE. MATERIAL WAS 5BG715A14B14E014E034F16Z1. DELETED/REVISED NOTES. SUPPLIER WAS DARCOID RUBBER.	13625	102601	EP	RH
B	UPDATED FORMAT AND ADDED SUPPLIER BLOCK.	19396	062607	MEC	RH

NOTES: UNLESS OTHERWISE SPECIFIED

- 3
- A

1. MATERIAL: PARKER COMPOUND V0884-75 (M\*HK814A1-10B31B37B38EF31E078E088Z1) (Z1 = HARDNESS 75 ±5, PER ASTM SPEC D2000) COLOR: BROWN

SUGGESTED SUPPLIER:

A

PARKER HANNIFIN JBL DIVISION  
(864) 573-7333

NOVEMBER 17, 2009

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RACOR DIVISION  
PARKER HANNIFIN CORP.



SUPPLIER QUALITY REQUIREMENTS

- SUPPLIER DOCUMENTATION FOR EACH LOT:
1. CHEMICAL OR PERFORMANCE ANALYSIS OF MATERIALS USED.
2. CHARTING OF ANY SPC FEATURES.★
3. IN PROCESS INSPECTION RESULTS REQUIRED.○

A SUPPLIER FULL DIMENSIONAL LAYOUT SHALL BE SUBMITTED FOR APPROVAL ON ALL FIRST ARTICLES, TOOL REVISIONS, AND ANNUALLY.

REVISE ONLY ON ProE SYSTEM		DRAWN	M. CLAUSEN	DATE	090991	<div><div><div>Parker</div><div>Racor</div></div><div>PARKER HANNIFIN CORPORATION RACOR DIVISION P.O. BOX 3208 MODESTO, CA 95353</div></div>	
THIS PRINT SUPERSEDES ANY EARLIER DATE; DESTROY SAME		CHECK				TITLE	
THIS PRINT AND ALL INFORMATION THEREIN IS OUR PROPERTY, IS CONFIDENTIAL AND MUST NOT BE MADE PUBLIC OR COPIED UNLESS AUTHORIZED BY US. THIS PRINT IS SUBJECT TO RETURN ON DEMAND.		MATERIAL:		SEE NOTES		D046329	
		FINISH:		-		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES	
						TOLERANCES	
						DECIMAL      ANGULAR	
						.XX= ± .01      ± .5°	
						.XXX= ± .005      FRACTIONAL	
						±	
NEXT ASSY		FIRST USED ON				DO NOT SCALE DRAWING	
APPLICATION						SCALE 4.000	
						DRAWING DATE 091391	
						SHEET 1 OF 1	

SIZE

CODE IDENT NO.

DWG. NO.

REV

B

55752

22099

B

Rev B | Ver B | Lev main