



WRISTON ELASTOMERS PRIVATE LIMITED

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INITIAL SAMPLE INSPECTION REPORT

Part Reference	: KF140033	Drawing Reference	: KF140033	Customer Receipt Reference	: -
Part Description	: O Ring (Cover Cap)	Revision	: A	Customer Receipt Date	: 30/09/2015
Customer Name	: Parker Hannifin	Date	: 14th May 2014	Result	: Acc / Con Acc /Rej / RW / Seg
Submission date	: 21/08/2015	Sample Size	: 4 x 5 = 20 nos	Accepted Quantity	: 20 nos

No.	Param / Meth	Specification	Cavity No	1	2	3	4													Ok / RW / Rej
1	ID / Taper Gauge	90.8 ± 0.55	WEPL	Checked with Taper Gauge & Found Okay																Ok
			CUST																	
2	CSD / DTG	4.0 ± 0.13	WEPL	3.98/3.99	3.99/4.00	3.96/3.98	4.01/4.02													Ok
			CUST																	
3	Visual inspection	Surface imperfections, Cracks, Burrs, Flashes etc.,	WEPL	Visual found Okay																Ok
			CUST																	
			WEPL																	
			CUST																	
			WEPL																	
			CUST																	
			WEPL																	
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			WEPL																	
			CUST																	
			WEPL																	
			CUST																	

WEPL QC Remarks:	All dimensions are in specification	Customer QC Remarks:	
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