




Key <b>E3147</b>	Location <b>VENKATESHWARA E</b>	Prd. Date <b>31-Aug-2015</b>	
Comp. <b>NM 6-7</b>	Part No. <b>0.019.8616.0(E2)</b>	Tool Ref. (Rack) <b>TL182(A2)</b>	
BW <b>22.00</b>	CAV (Active) <b>1</b>	Lift <b>300</b>	
Strip Dim. (lxbxht) <b>50.00 x 25.00 x 6.00</b>	Strip Weight	Strips/Lift	
Qty. <b>6.600 Kgs</b>	Batch Ref. <b>15MLDI0595</b>		

Key: <b>E3147-y</b>		Location: <b>VENKATESHWARA E</b>		Press No.:		Shift: <b>2</b>		
Part No. : <b>0.019.8616.0</b>		Cavities: <b>1</b>		Plnd. Lifts: <b>150</b>		Act. Lifts:		
Comp.: <b>NM 6-7</b>		Batch Ref. : <b>15MLDI0595</b>		B.W.: <b>22.00</b>		Thick: <b>6.00</b>		
Date	Process		Qty	Good	Reject	Signature		D.E
	<b>Moulding</b>							
	<b>Post Curing</b>							
	<b>Deflashing</b>							
	<b>Visual</b>							
	<b>Counting</b>							

Key: <b>E3147-x</b>		Location: <b>VENKATESHWARA E</b>		Press No.:		Shift: <b>1</b>		
Part No. : <b>0.019.8616.0</b>		Cavities: <b>1</b>		Plnd. Lifts: <b>150</b>		Act. Lifts:		
Comp.: <b>NM 6-7</b>		Batch Ref. : <b>15MLDI0595</b>		B.W.: <b>22.00</b>		Thick: <b>6.00</b>		
Date		Process		Qty	Good	Reject	Signature	
		<b>Moulding</b>						
		<b>Post Curing</b>						
		<b>Deflashing</b>						
		<b>Visual</b>						
		<b>Counting</b>						

PARAMETERS	Units	Spec.	Actual Observation						
			0	4	8	12	16	20	24
Visual									
Temperature	°C	200							
Curing Time	Seconds	180							
Pressure	Kg/cm <sup>2</sup>	140 - 200							
Strip Weight	Gms								
Mould Cleaning	Daily	Morning							
Lift Progress									

TI		SF		CR		TR		FL							
PARAM			METHOD		SPEC		1	2	3	4	5	sign			
Flash Thickness			D.T.G		001/0.10										

TI		SF		CR		TR		FL							
PARAM			METHOD		SPEC		1	2	3	4	5	sign			
Flash Thickness			D.T.G		001/0.10										