

Multiple ADXL locations

Using Kalico to test all ADXL's at once

Features

- Setting up all adxl345 at one time.
- Using “is_non_critical: true” to be able to home/qgl/home z
- Reattaching all adxl's then run a single test to test all adxls

ADXL's and placement

- 1) EBB36 adxl
- 2) Cartographer ADXL
- 3) Provok3d adxl (on nozzle)
- 4) BTT ADXL345 v2.0 (on x-extrusion)

Note: the nozzle adxl is on a revo results may look worse



Kalico setup

```
# Provok3d adxl
```

```
[mcu boxy]
```

```
serial: /dev/serial/by-id/usb-Anchor_Ampon-if00
```

```
is_non_critical: True
```

```
[adxl345 boxy]cs_pin: boxy:CS
```

```
# Big Tree Tech Adxl345 v2.0
```

```
[mcu btt]serial: /dev/serial/by-id/usb-Klipper_rp2040_45474150510A943A-if00
```

```
is_non_critical: True
```

```
[adxl345 btt]
```

```
cs_pin: btt:gpio9
```

```
spi_software_sclk_pin: btt:gpio10
```

```
spi_software_mosi_pin: btt:gpio11s
```

```
pi_software_miso_pin: btt:gpio8
```

Kalico Resonance testor

```
# #####
```

```
# resonance tester
```

```
# #####
```

```
[resonance_tester]
```

```
accel_chips: adxl345 ebb36, adxl345 btt, adxl345 boxxy, adxl345 carto
```

```
probe_points: 175, 175, 50
```

```
accel_per_hz: 75
```

```
sweeping_accel: 400
```

```
sweeping_period: 0
```

Testing x-axis - commands

####run in console####

```
TEST_RESONANCES AXIS=X OUTPUT=raw_data FREQ_START=5 FREQ_END=133 HZ_PER_SEC=1 CHIPS="adxl345  
ebb36, adxl345 btt, adxl345 boxxy, adxl345 carto" ACCEL_PER_HZ=75
```

####run in SSH####

```
~/klippy-env/bin/python ~/klipper/scripts/calibrate_shaper.py /tmp/raw_data_x_ebb36*.csv -o  
/tmp/shaper_calibrate_ebb36_x.png
```

```
~/klippy-env/bin/python ~/klipper/scripts/calibrate_shaper.py /tmp/raw_data_x_boxxy*.csv -o  
/tmp/shaper_calibrate_boxxy_x.png
```

```
~/klippy-env/bin/python ~/klipper/scripts/calibrate_shaper.py /tmp/raw_data_x_carto*.csv -o  
/tmp/shaper_calibrate_carto_x.png
```

```
~/klippy-env/bin/python ~/klipper/scripts/calibrate_shaper.py /tmp/raw_data_x_btt*.csv -o  
/tmp/shaper_calibrate_btt_x.png
```

Testing y-axis - commands

####run in console####

```
TEST_RESONANCES AXIS=Y OUTPUT=raw_data FREQ_START=5 FREQ_END=133 HZ_PER_SEC=1 CHIPS="adxl345  
ebb36, adxl345 btt, adxl345 boxxy, adxl345 carto" ACCEL_PER_HZ=75
```

####run in SSH####

```
~/klippy-env/bin/python ~/klipper/scripts/calibrate_shaper.py /tmp/raw_data_y_ebb36*.csv -o  
/tmp/shaper_calibrate_ebb36_y.png
```

```
~/klippy-env/bin/python ~/klipper/scripts/calibrate_shaper.py /tmp/raw_data_y_boxxy*.csv -o  
/tmp/shaper_calibrate_boxxy_y.png
```

```
~/klippy-env/bin/python ~/klipper/scripts/calibrate_shaper.py /tmp/raw_data_y_carto*.csv -o  
/tmp/shaper_calibrate_carto_y.png
```

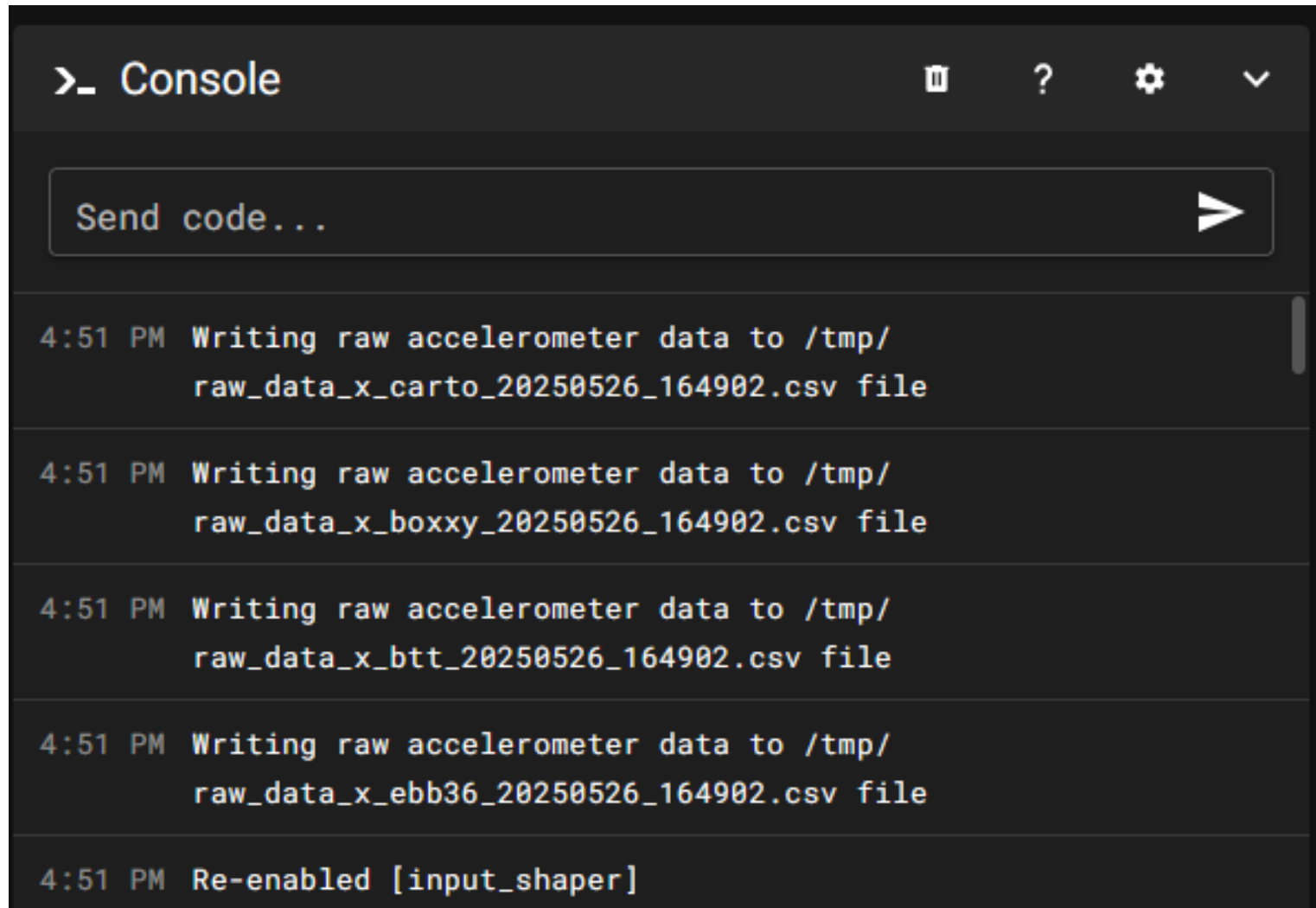
```
~/klippy-env/bin/python ~/klipper/scripts/calibrate_shaper.py /tmp/raw_data_y_btt*.csv -o  
/tmp/shaper_calibrate_btt_y.png
```

Error if non-critical mcu (adxl) not connected

```
4:48 PM ADXL: boxy could not connect because mcu: boxy is non_critical_disconnected!
```

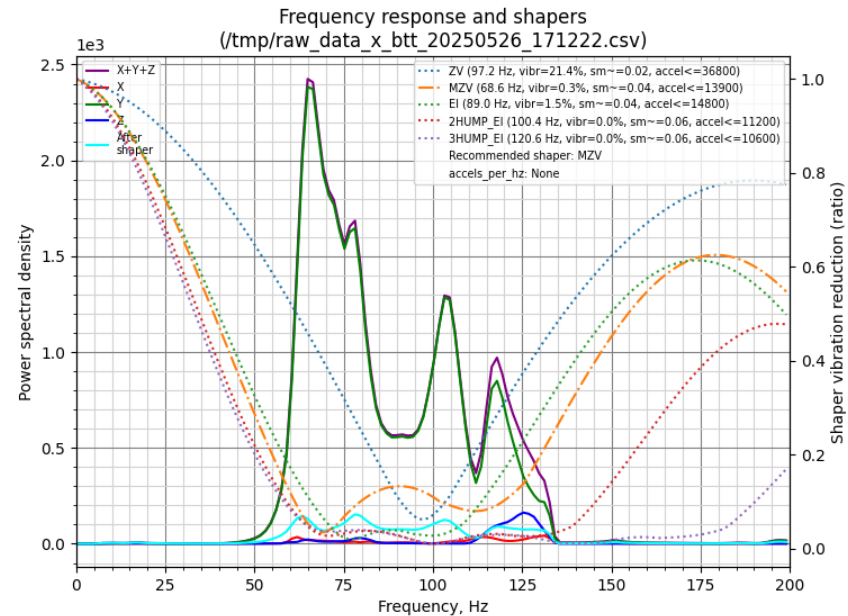
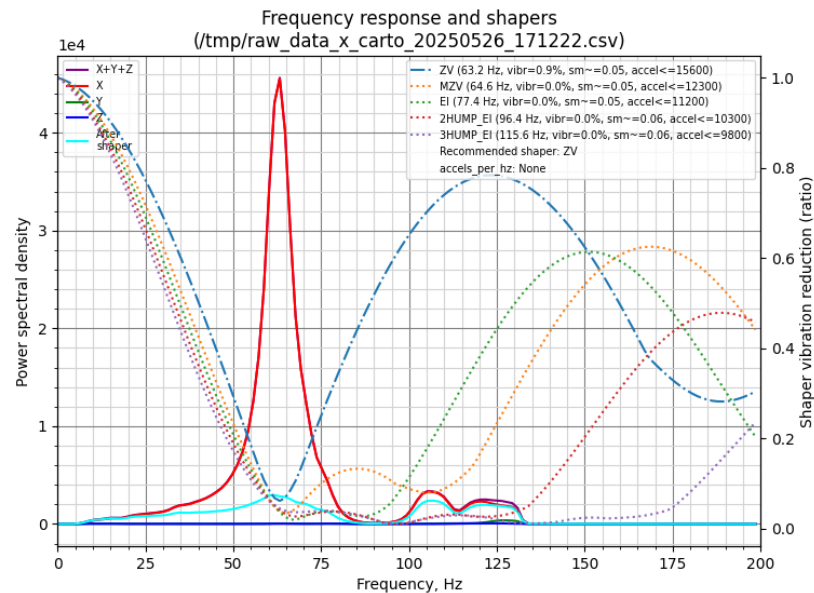
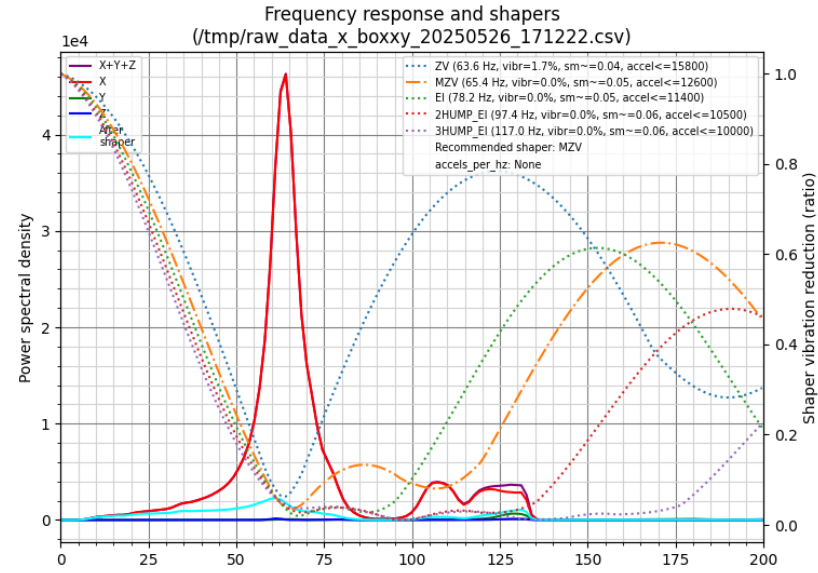
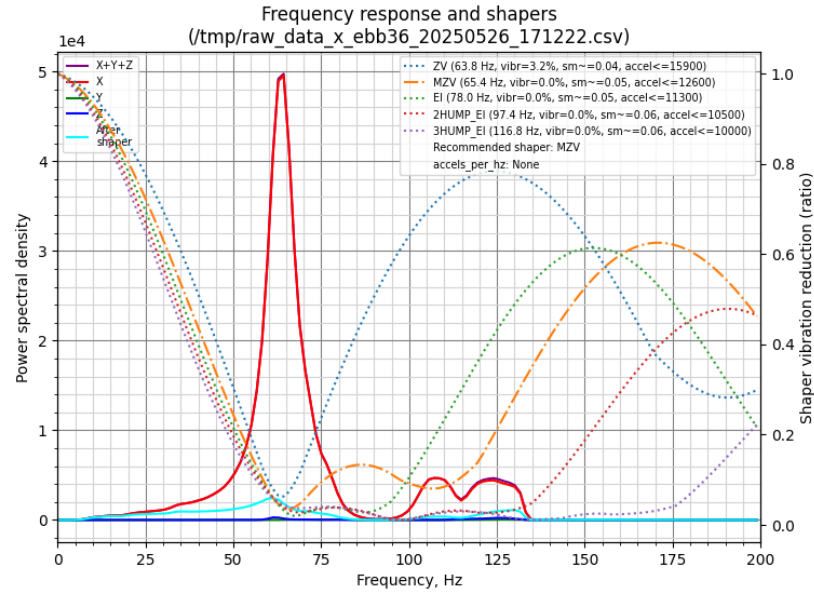
```
4:48 PM TEST_RESONANCES AXIS=X OUTPUT=raw_data FREQ_START=5 FREQ_END=133 HZ_PER_SEC=1 CHIPS="adx1345 e  
carto" ACCEL_PER_HZ=75
```


What console outputs after test done

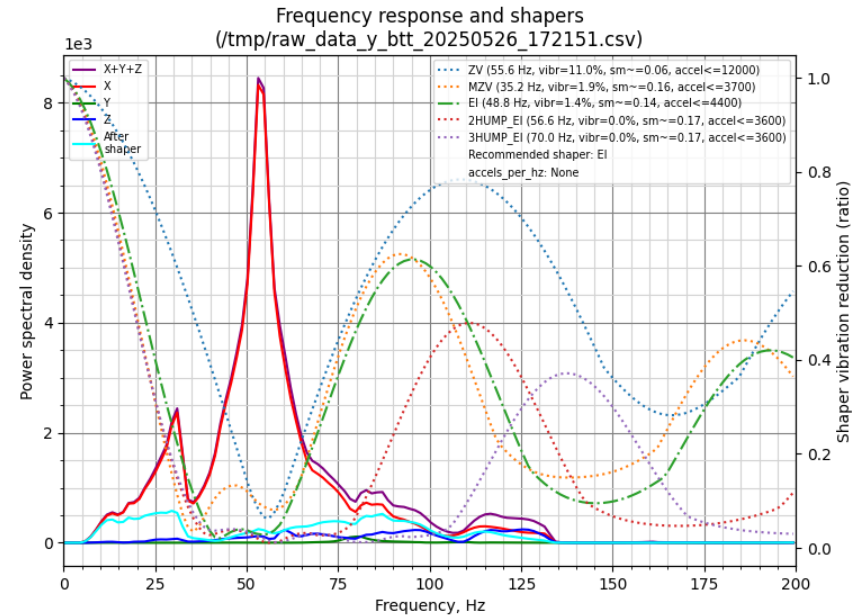
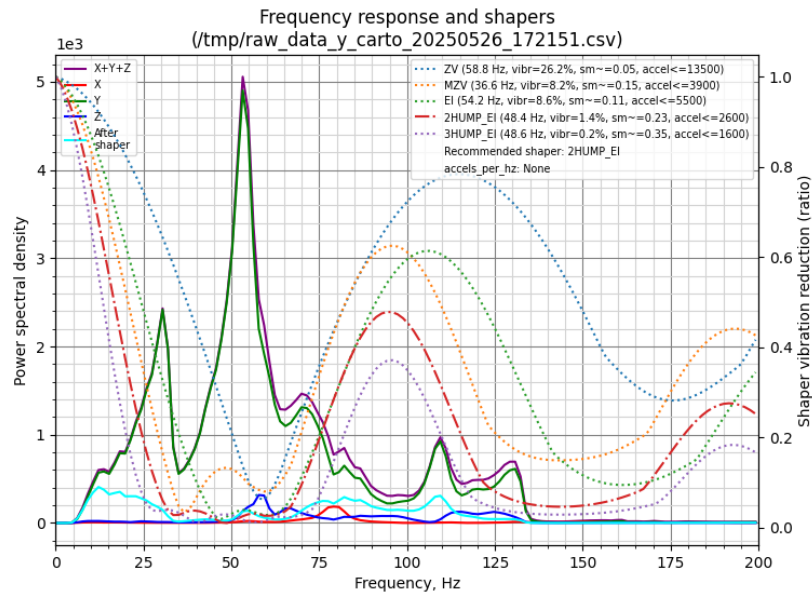
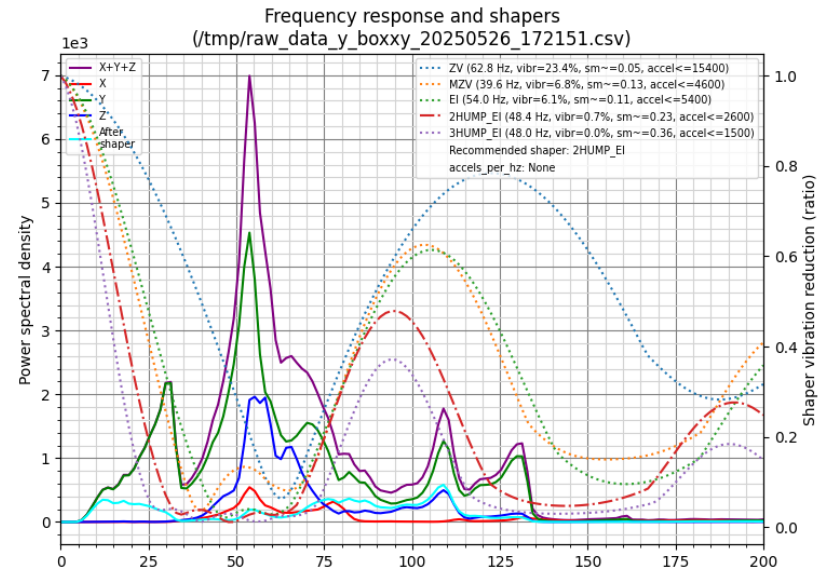
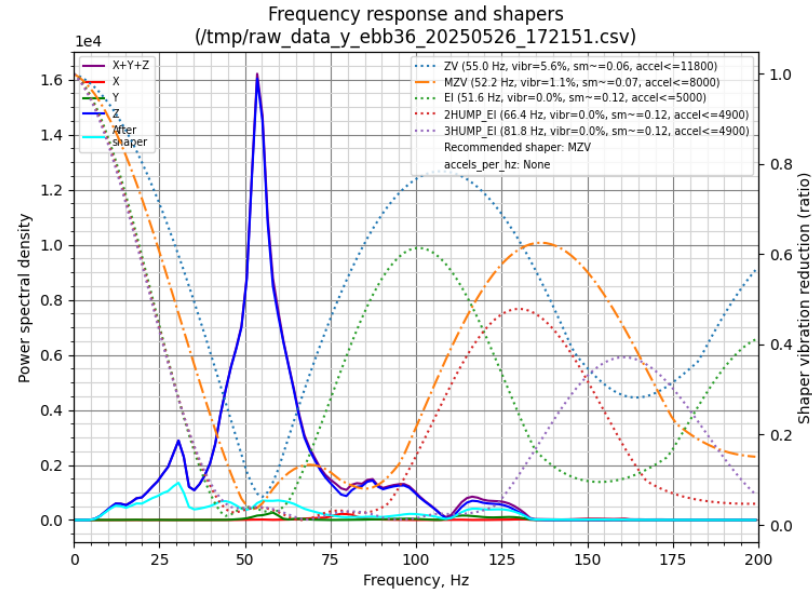


```
>_ Console
Send code...
4:51 PM Writing raw accelerometer data to /tmp/
        raw_data_x_carto_20250526_164902.csv file
4:51 PM Writing raw accelerometer data to /tmp/
        raw_data_x_boxxy_20250526_164902.csv file
4:51 PM Writing raw accelerometer data to /tmp/
        raw_data_x_btt_20250526_164902.csv file
4:51 PM Writing raw accelerometer data to /tmp/
        raw_data_x_ebb36_20250526_164902.csv file
4:51 PM Re-enabled [input_shaper]
```

Graphs X-axis



Graphs Y-axis



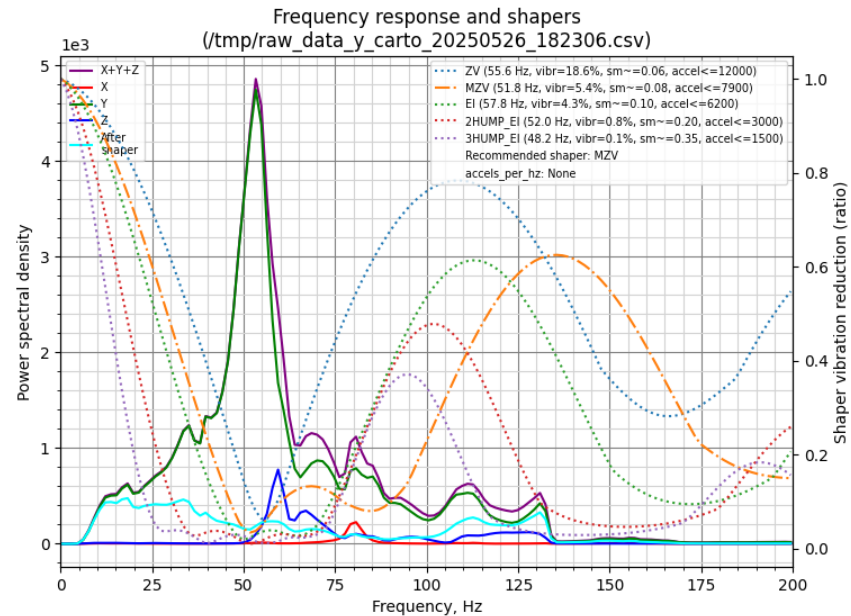
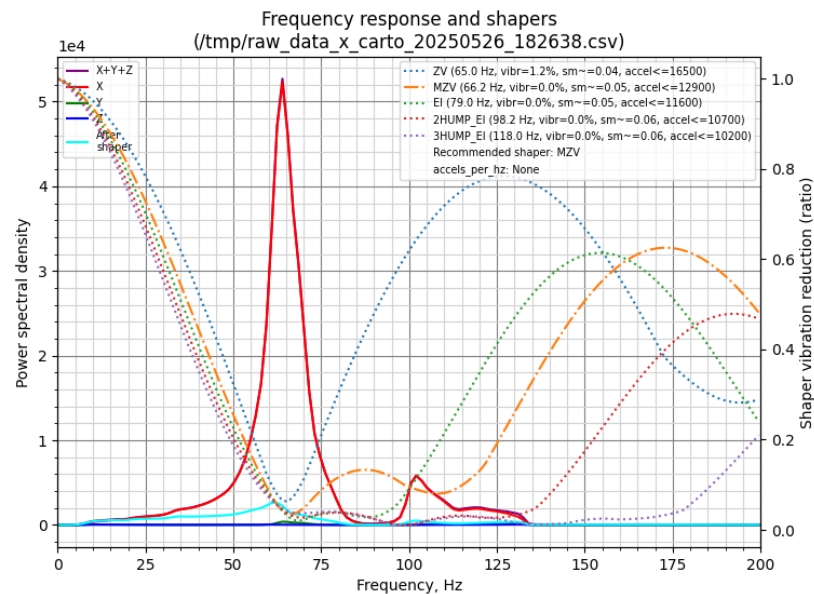
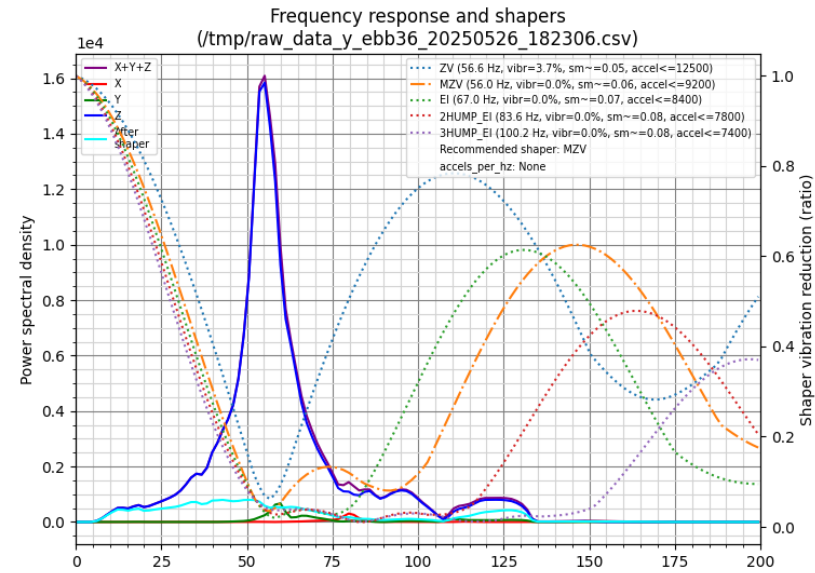
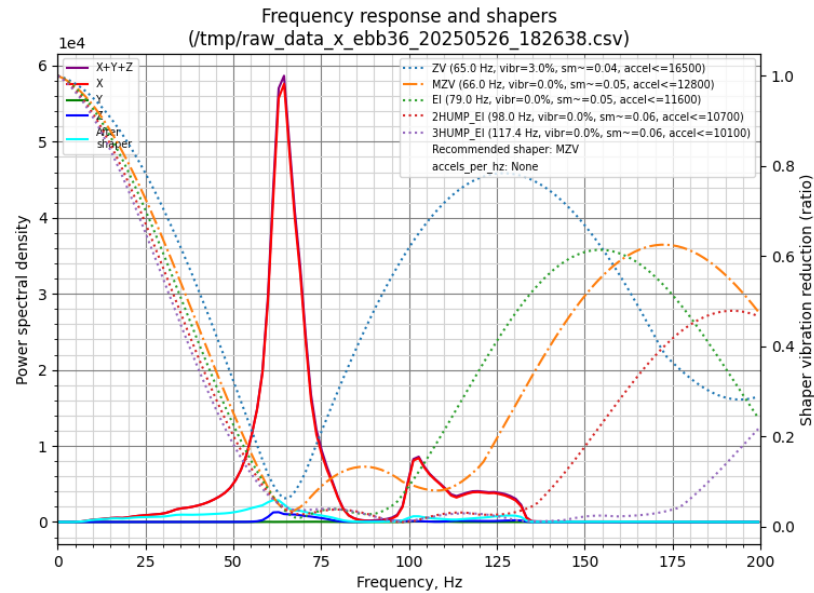
Combining adxl's in a single graph

- Kalico also allows us to combine multiple adxl's into a single graph.
- Testing of this will start with presenting individual graphs as before to verify data, and then will present a single graphs

Measure multiple adxls in a single graph

- `TEST_RESONANCES AXIS=X OUTPUT=resonances FREQ_START=5 FREQ_END=133 HZ_PER_SEC=1 CHIPS="adxl345 ebb36, adxl345 carto" ACCEL_PER_HZ=75`
- `TEST_RESONANCES AXIS=Y OUTPUT=resonances FREQ_START=5 FREQ_END=133 HZ_PER_SEC=1 CHIPS="adxl345 ebb36, adxl345 carto" ACCEL_PER_HZ=75`
- `~/klippy-env/bin/python ~/klipper/scripts/calibrate_shaper.py /tmp/resonances_x*.csv -o /tmp/shaper_calibrate_x.png`
- `~/klippy-env/bin/python ~/klipper/scripts/calibrate_shaper.py /tmp/resonances_y*.csv -o /tmp/shaper_calibrate_y.png`

Graphs x and Y axis – ebb36 and carto



Graphs x and Y axis – ebb36 and carto - combined

