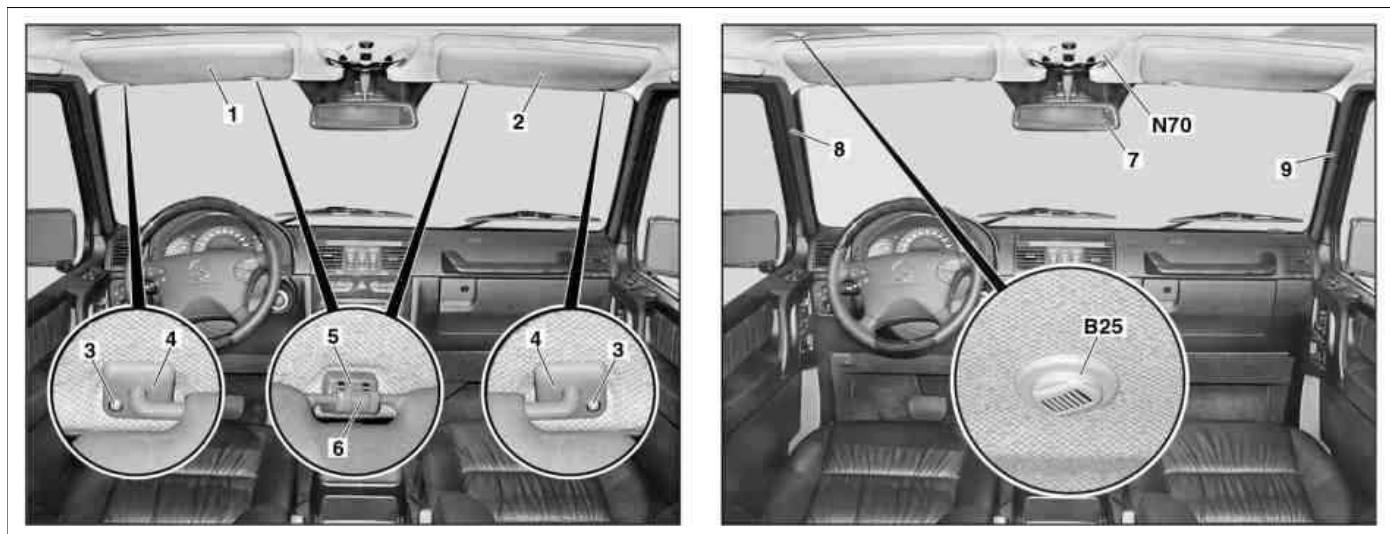


MODEL 463.222 /243 /244 /245 /246 /247 /249 /270 /271 /322 /323 /332 /333 /336 /340 /341

MODEL 463.248 except CODE (979) Special protection version

MODEL 463.237 /346 up to model year 2013
/model refinement package 2012

MODEL 463.236
except CODE (979) Special protection version
up to model year 2013
/facelift 2012



P68.30-2426-08

- 1 Left sun visor
- 2 Right sun visor
- 3 Bolts
- 4 Bracket

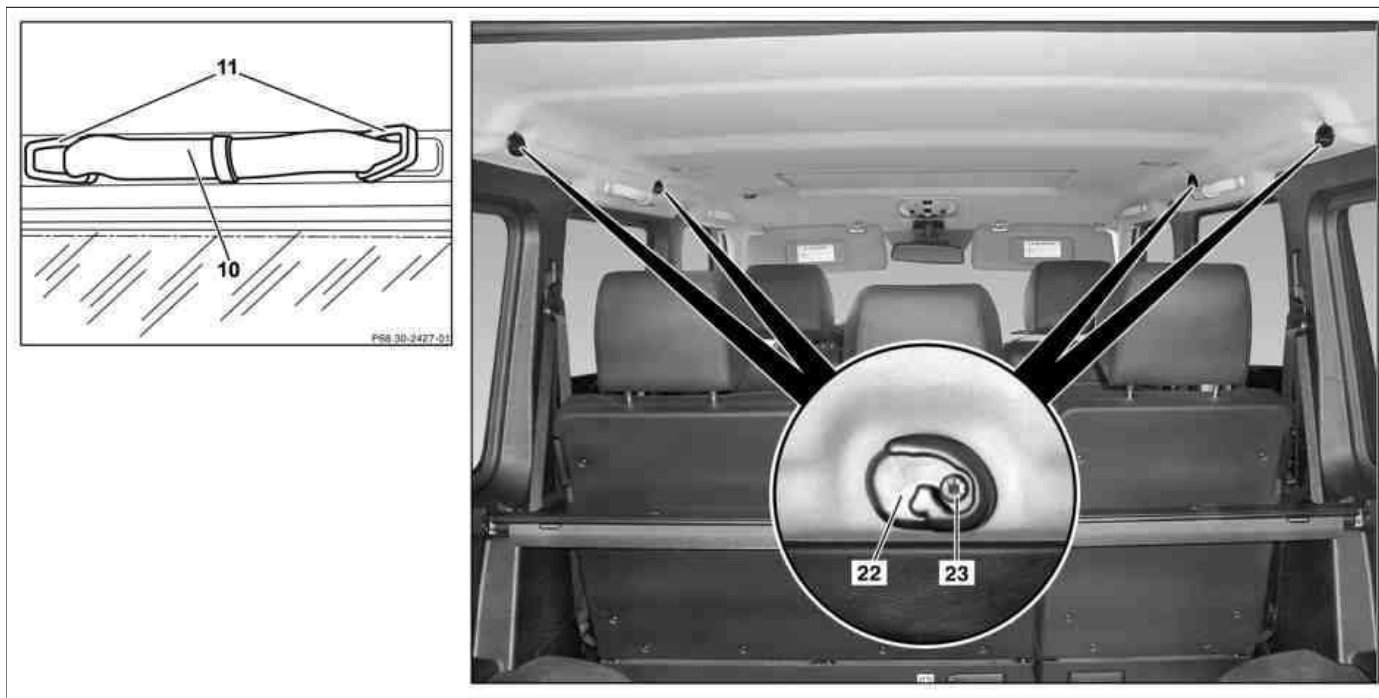
- 5 Bearing
- 6 Cover
- 7 Inside rearview mirror
- 8 Left A-pillar paneling

- 9 Right A-pillar paneling
- B25 Handsfree system microphone
- N70 Overhead control panel control unit

- 24 Seat belt guide
- A26/5 Interior protection transmitter and receiver



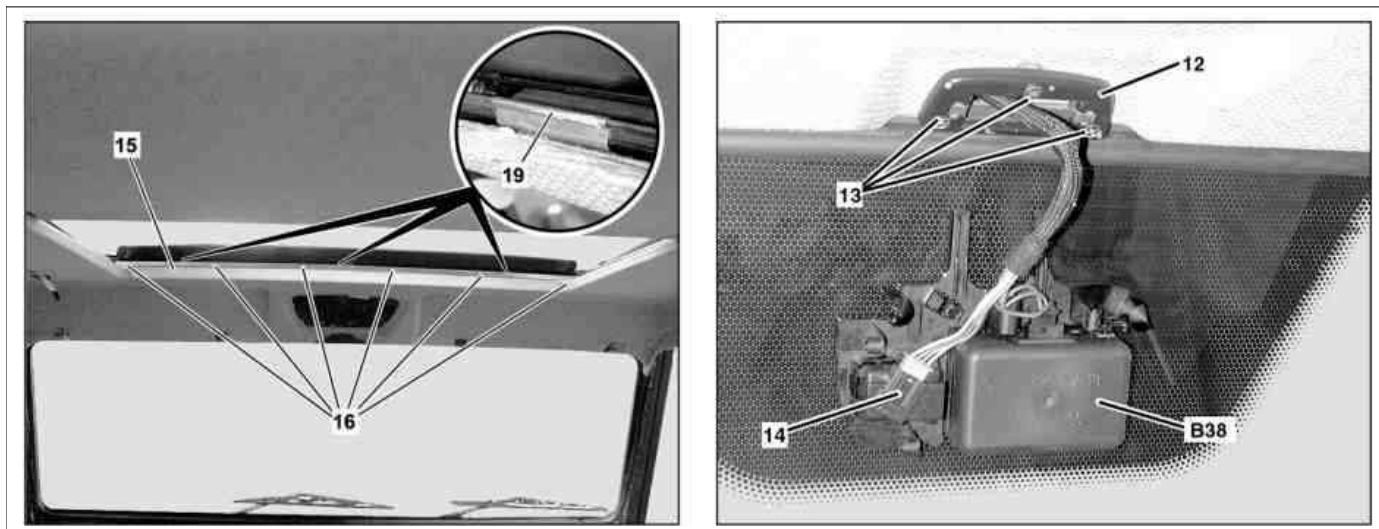
P68.30-3007-11



P68.30-2574-09

- 10 Grab handle
- 11 Covers

- 22 Cargo retaining net holder
- 23 Screw

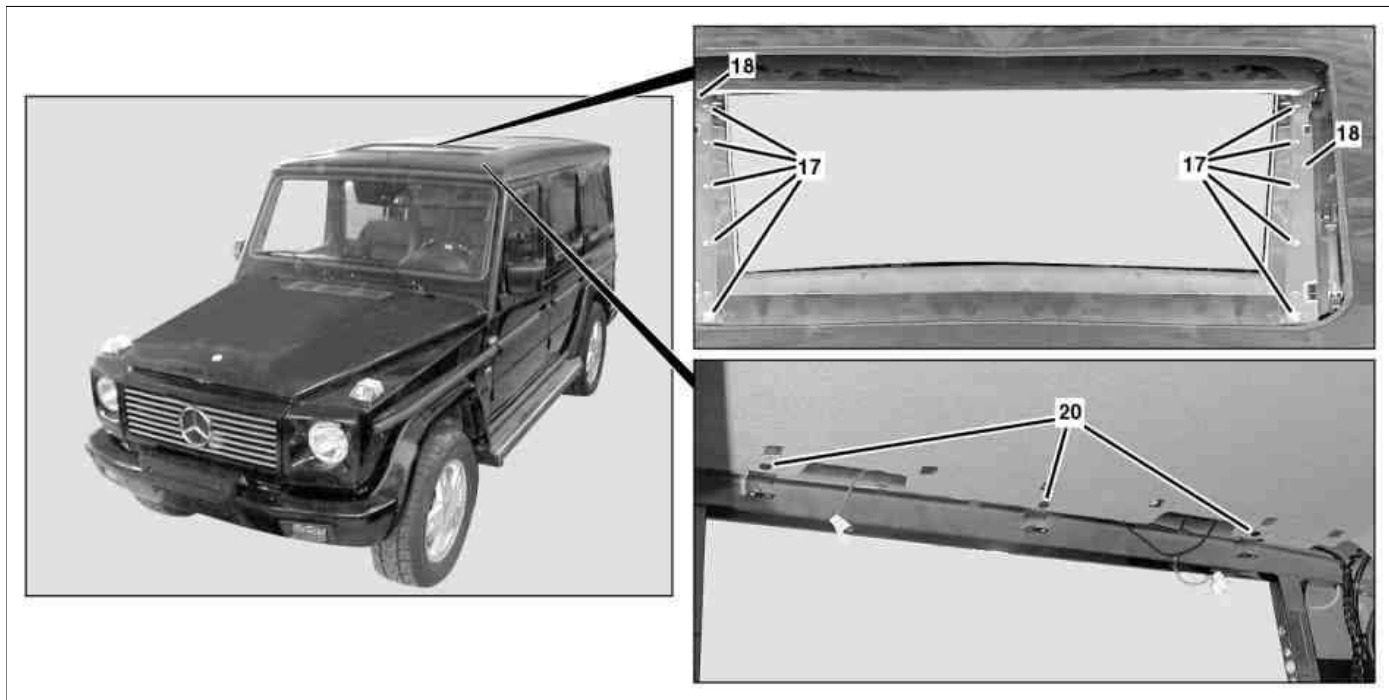


P68.30-2428-08

- 12 Inside rearview mirror bracket
- 13 Bolts
- 14 Electrical connector

- 15 Chrome-plated molding
- 16 Bolts
- 19 Sheet metal clip

B38 Rain sensor



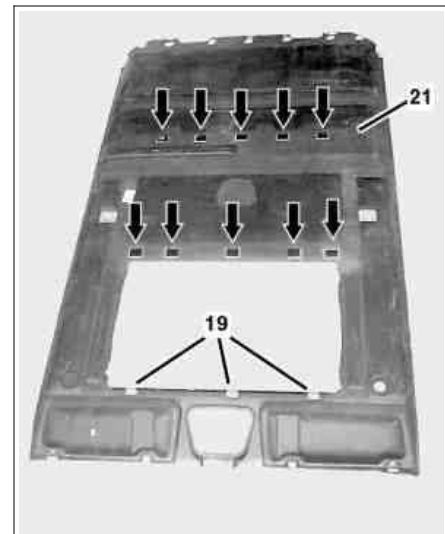
P68.30-2429-09

- 17 Bolts
18 Guide rails

- 20 Bolts

























Illustrated on model 463.248

- 19 Plate clamps
21 Headliner

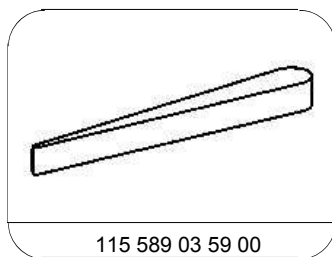


P68.30-2430-02

		Remove/install		
1		Remove paneling from tilting/sliding roof	Only with code (D27) Electric tilting/sliding roof	AR77.20-P-0500G
2		Fully open tilting/sliding roof	Only with code (D27) Electric tilting/sliding roof	
3		Remove right front seat	Model 463.236/237/243/245/246/248/249/270/271/323/333/341/346 Model 463.222/244/247/322/332/336/340 wheelbase 2400 mm	AR91.10-P-3300GR AR91.10-P-1000GM
4		Remove rear seat and rear seat backrest	Except model 463.248 with code (SM1) Left rear electrically adjustable individual seat with armrest with code (SM2) Right rear electrically adjustable individual seat with armrest Only right rear seat.	AR91.12-P-1700G
5		Activate service mode in Telematic Alarm Identification on Demand (emergency call system) (TELE AID)	Only on model 463.243/244/245/250/309/322/323/332/333 with code (ET2) TELE AID car telephone emergency call system, 463.247/248/254/270 up to 1.4.07 with code (ET2) TELE AID car telephone emergency call system	AR82.95-P-0005-03GR

	Notes regarding the TELE AID emergency call system	Model 463.243/244/245/250/309/322/323/332/333, Model 463.247/248/254/270 up to 1.4.07	AH82.95-P-0001-01GA
 Danger!	Risk of explosion caused by escaping oxyhydrogen gas. Risk of injury caused by caustic burns to eyes, skin and mucous membranes from battery electrolyte (contains diluted sulfuric acid) or metal spatter due to short circuit. Risk of burn injuries caused by short circuit. Risk of poisoning caused by swallowing battery electrolyte (contains diluted sulfuric acid) or absorption of lead over the skin or orifices	No fire, sparks, open flames or smoking. Wear acid-resistant gloves and clothing and safety glasses with side guards. Do not place any conductive objects on the battery and avoid any short circuit from battery positive to ground. Only pour liquid battery electrolyte (diluted sulfuric acid) into suitable and appropriately marked containers.	AS54.10-Z-0001-01A
6 	Disconnect battery ground line Notes on battery	All models	AR54.10-P-0003G AH54.10-P-0001-01A
7	Pivot left sun visor (1) and right sun visor (2) to side and unscrew bolts (3) from corresponding brackets (4).		
8	Remove left sun visor (1) and right sun visor (2)	 Disconnect electrical connectors.	
9	Remove bearing (5) from left sun visor (1) and right sun visor (2)	 The bolt is located behind the cover (6), which can be folded downward.	
10	Remove overhead control panel control unit (N70)		AR82.20-P-1000GM
11	Remove rearview mirror (7)		AR68.40-P-0001GM
12	Detach electrical connector (14) at rain sensor (B38)		
13	Remove inside rearview mirror bracket (12)	 Remove bolts (13).	
14	Remove hands-free system microphone (B25) from headliner (21)	 Disconnect electric connector. 	*115589035900
15	Remove paneling on A-pillar.	 Remove left A-pillar paneling (8) and right A-pillar paneling (9).	AR68.30-P-4050H
16	Remove paneling on B-pillar	Model 463.243/245/246/248/249/323/333 up to 31.5.04 wheelbase of 2850 mm Model 463.243/245/246/248/249/323/333 As of 1.6.04 Model 463.236/237/270/271/341/346  Remove left and right paneling	AR68.30-P-4700GN AR68.30-P-4700GY
17	Remove rear paneling from roof frame.		AR68.30-P-4470GR
18	Remove belt guide (24) on center seat belt from headliner (21).	 Only on model 463.243/245/246/248/249/323/333 as of 1.06.04, Model 463.222/236/237/270/271/336/340/341/346	
19	Remove grab handles (10)	 Slide back covers (11) and unscrew bolts.	
20	Remove cargo retaining net holder (22)	 Remove bolt (23) .	
21	Remove rear seat reading lights		AR82.20-P-1120GR
22	Remove interior protection transmitter and receiver (A26/5)		*115589035900
23	Remove chrome molding (15)	 Only with code (D27) Electric tilting/sliding roof  The chrome molding (15) is fastened with six bolts (16).	
24	Unscrew bolts (17) from both guide rails (18)	 Only with code (D27) Electric tilting/sliding roof	
25	Remove guide rails (18) and coverings below	 Only with code (D27) Electric tilting/sliding roof  Installation: Coat left and right slide shoes with lubricant paste.	*BR00.45-Z-1004-06A
26	Carefully separate headliner (21) from roof skin at the gluing points	 Only with code (D27) Electric tilting/sliding roof  Installation: Remove adhesive residues and re-glue headliner (21) to specified points.	*BR00.45-Z-1002-02A
27	Unhook headliner (21) from tilting/sliding roof opening	 Only with code (D27) Electric tilting/sliding roof  To do this, detach the sheet metal clips (19).	
28	Remove bolts (20) from headliner (21)		
29	Separate velcro connections (arrows) between roof panel and headliner (21).	 Secure headliner (21) against falling down with aid of second person	
30	Lower headliner (21) on right and remove diagonally through rear door opening		

32	Deactivate service mode in Telematic Alarm Identification on Demand	i Only on model 463.243/244/245/250/309/322/323/332/333 with code (ET2) TELE AID car telephone emergency call system, 463.247/248/254/270 up to 1.4.07 with code (ET2) TELE AID car telephone emergency call system Model 463.243/244/245/250/309/322/323/332/333, Model 463.247/248/254/270 up to 1.4.07	AR82.95-P-0005-03GR AH82.95-P-0001-01GA
i	Notes regarding the TELE AID emergency call system		
33	Read out fault memory and erase	i STAR DIAGNOSIS Stored faults which may be caused by removed cables or by a simulation, must be processed and erased in the fault memories after completing the work.	
AD	Connect STAR DIAGNOSIS and read out fault memory		AD00.00-P-2000-04A
34	Check all removed components for proper function		



Long wedge

Repair materials

Number	Designation	Order number
BR00.45-Z-1002-02A	Adhesive Terokal 2444	A 000 989 92 71
BR00.45-Z-1004-06A	Synthetic grease, sliding roof 500 g, DB supply specification 6827.60	A 001 989 46 51