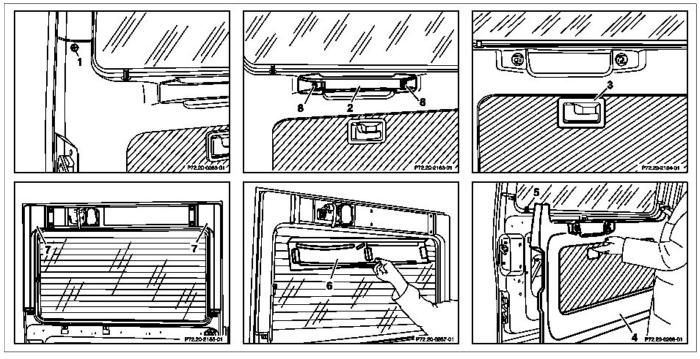
MODEL 463.220 /221 /222 /224 /225 /227 /228 /230 /231 /232 /233 /240 /241 /243 /244 /245 /246 /247 /248 /249 /270 /271 /320 /321 /322 /323 /324 /325 /327 /328 /330 /331 /332 /333 /336 /340 /341

Single-wing rear-end door with window

MODEL 463.236 /237 /346 up to model year 2013 single-wing rear-end door with window, /model refinement package 2012



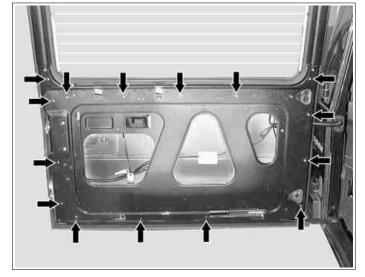
P72.20-2186-09

- 1 Screw
- 2 Door handle
- 3 Cover

Shown on model 463.248

Arrow: Clip positions of lower door trim

- 4 Lower door panel
- 5 Pin for central locking
- 6 Upper door paneling, center section
- 7 Window side paneling
 - Screw



P72.20-2187-11

XX	Remove/install		
1	Remove bolt (1) of lower door trim (4) at top on left and right	i Only on model 463.220/221/222/224/225/ 227/228/230/231/232/233/236/237/240/ 241/320/321/324/325/327/328/330/331	
2	Remove screws (8) from door handle (2)	i Remove screw covers beforehand.	
3	Remove cover (3) on door opener	i Press door lining gently in the door lock direction and cover (3) on door opener.	
4	Remove lower door trim (4)	i Position assembly wedge directly on the clip positions of the lower door trim (arrows). i Installation: Check clips, replace if necessary.	

		3	*110589035900
5	Remove upper door trim center piece (6)	3	*110589035900
6	Remove window side panel (7) on left and right		
7	Check door foil on inner door panel	Replace damaged foil. When replacing the film cut out the attachment area and bond overlapping, otherwise moisture can ingress into the interior.	•
8	Install in the reverse order		

Special tools

