

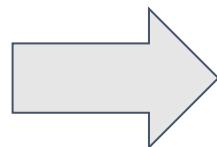
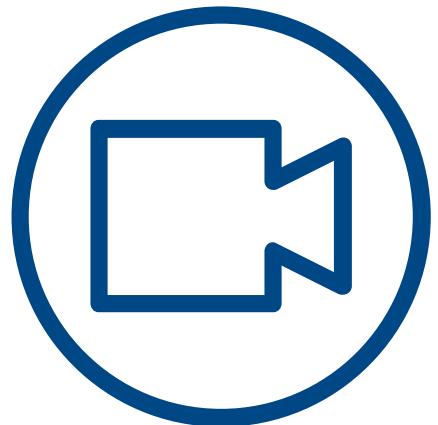


Warehome
B-Town Consulting





Problem Overview



"We don't have enough **space**, and that drives our **costs** up. We have growing fast and this building isn't getting any bigger"

*Alyssa Lee,
Vice President of Supply
Chain Management, Oh
Snap!*

Receiving is an arduous and manual process and picking product from the shelves requires the most hours of labor.

Aisle congestion problem cause disorganization and inefficiency in the current warehouse management. Due to the **weak warehouse management**, Oh Snap! pays the labor cost more than 30-40% above average.

Product offering is mainly driven by its internal buyers from west coast area , which higher the **transportation fees** much more than their other cost.

I

Improving Warehouse Efficiency

Organize units
by product class and SKU

This will allow
employees better
access to each SKU,
eliminating congestion
to save time, energy,
and space

P

Product Portfolio Adjustment

Decrease the supply
and offer discounts for
class D products

This will allow Oh Snap!
to free up space and save
holding costs with
possible

O

Opening Distribution Center

Operating a strategic
warehouse by the West
Coast

Better shipping rates
and times to loyal
customers across the
United States without
hassle

I

Improving Warehouse Efficiency

Organize units
by product class and SKU

This will allow
employees better
access to each SKU,
eliminating congestion
to save time, energy,
and space

P

Product Portfolio Adjustment

Decrease the supply
and offer discounts for
class D products

This will allow Oh Snap!
to free up space and save
holding costs with
possible

O

Opening Distribution Center

Operating a strategic
warehouse by the West
Coast

Better shipping rates
and times to loyal
customers across the
United States without
hassle

Oh Snap! Warehouse



Company: Oh Snap!

Location: Lyndhurst, New Jersey

Size: 250,000 sqft

of Employees: 55 per 8 hrs

Operational Complication



4 Main Issues that drives up Cost and Oh Snap! needs to transform



Receiving

Hard,
Manual



Storing

Sorted by Size,
Stored anywhere it
can fit on the
shelves



Putaway

SKU stored in
several different
bins



Picking

Requires the most
hours



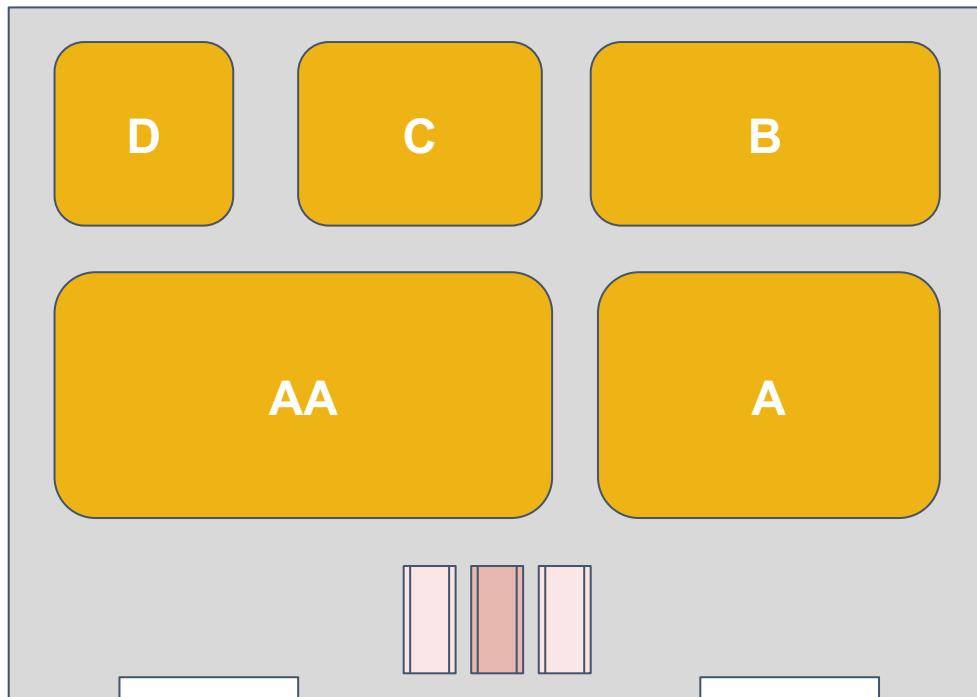
Labor

30-40% higher
Labor Costs

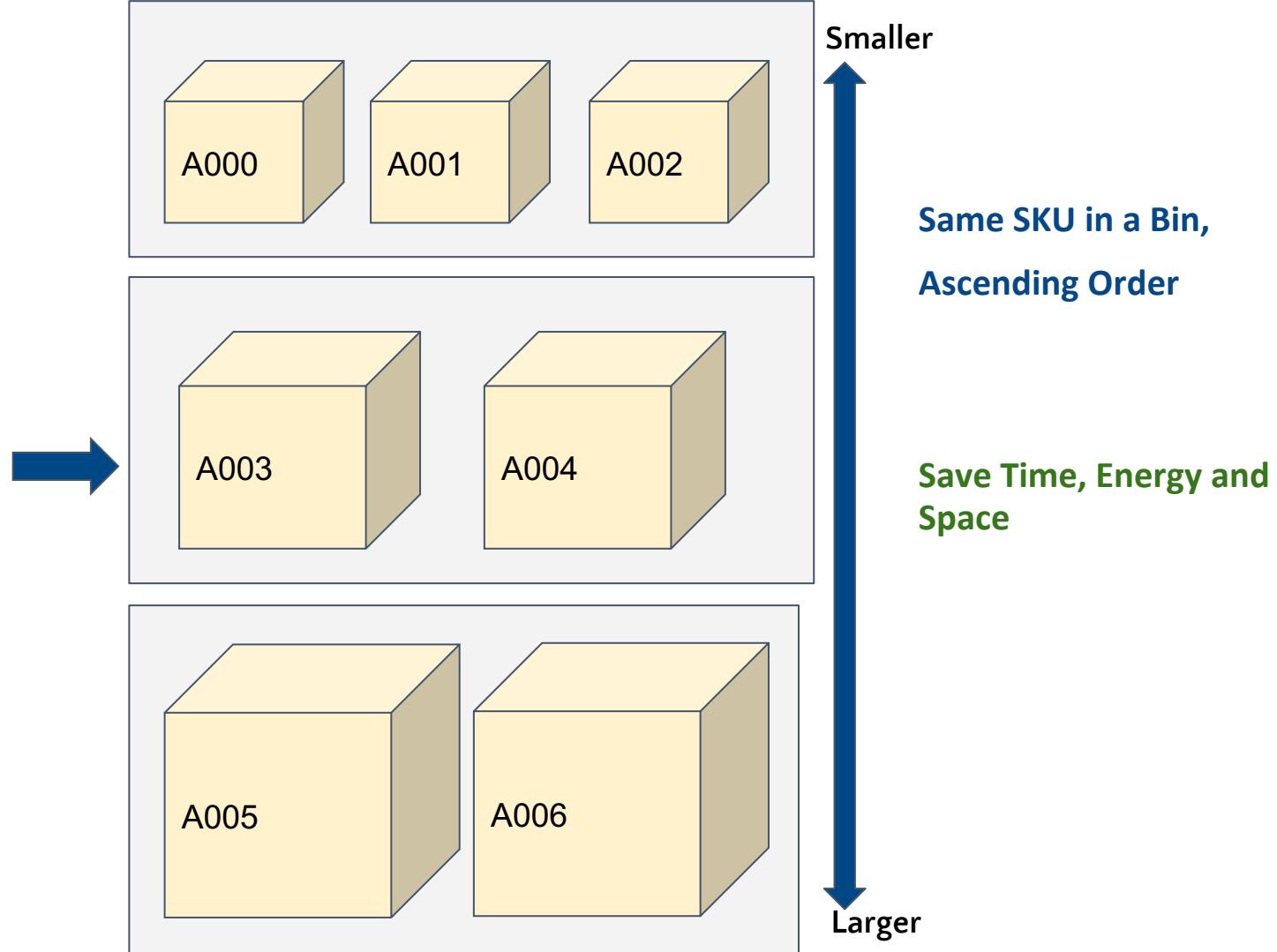
Around \$14 per
labor-hour

Warehouse Management

Remodeling the Warehouse Space Organization and Inventory Management



Area Organized by SKU



I

Improving
Warehouse Efficiency

Organize units
by product class and SKU

This will allow
employees better
access to each SKU,
eliminating congestion
to save time, energy,
and space

P

Product
Portfolio Adjustment

Decrease the supply
and offer discounts for
class D products

This will allow Oh Snap!
to free up space and save
holding costs with
possible

O

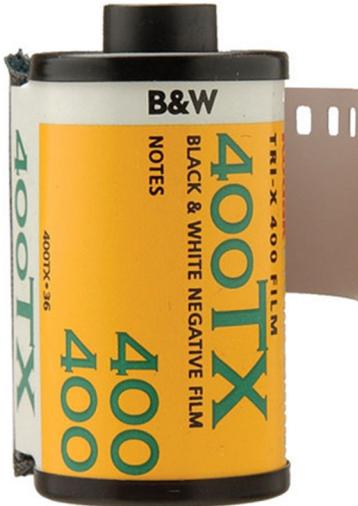
Opening
Distribution Center

Operating a strategic
warehouse by the West
Coast

Better shipping rates
and times to loyal
customers across the
United States without
hassle

Product Portfolio Adjustment

Class D products is not worth storing



\$37 Average,
50% of SKUs,
29,590 cubic ft,
9% space

3.3% Units sold, 0.9% revenue
~1 Sold last year (123k/125k)
872 Sold for AA (2M/2.5k)

SKU Velocity Profile	AA	A	B	C	D
Percentile of SKUs	0-1%	1-5%	5-20%	20-50%	50-100%
# of SKUs in profile	2,503	10,012	37,546	75,092	125,153
Percent of Units Sold	58.29%	20.29%	13.27%	4.85%	3.30%

Class	AA	D
Demand Total ft ³	717536	50896
Sum of Units Sold	2183358	123968
ft ³ per Unit	0.33	0.41
Units on Hand	419071	72074
ft ³ on Hand	137723	29590
Total on hand(ft ³)	315126	315126
% ft ³ on Hand	43.70%	9.40%

*Calculations available on appendix

Product Portfolio Adjustment

Reduce the supply of class D products and provide discounts



1 >

**Free Up 9% Space
\$800K Holding Cost**



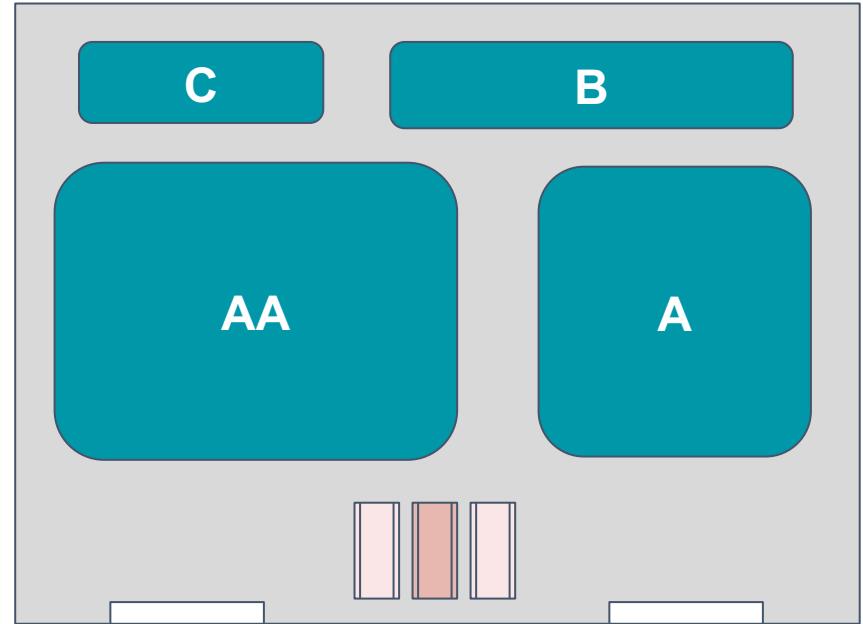
2 >

Keep High Product Variety



3 >

\$Increase Revenue\$



*Calculations available on appendix

I

Improving Warehouse Efficiency

Organize units
by product class and SKU

This will allow
employees better
access to each SKU,
eliminating congestion
to save time, energy,
and space

P

Product Portfolio Adjustment

Decrease the supply
and offer discounts for
class D products

This will allow Oh Snap!
to free up space and save
holding costs with
possible

O

Opening Distribution Center

Operating a strategic
warehouse by the West
Coast

**Better shipping rates
and times to loyal
customers across the
United States without
hassle**

Accommodating Capacity Issues



Lyndhurst Warehouse

Capacity
410,000 ft³

Effective
350,000 ft³

Utilized
315,000 ft³

CAGR 8%

2019
320,000 ft³

2020
345,000 ft³

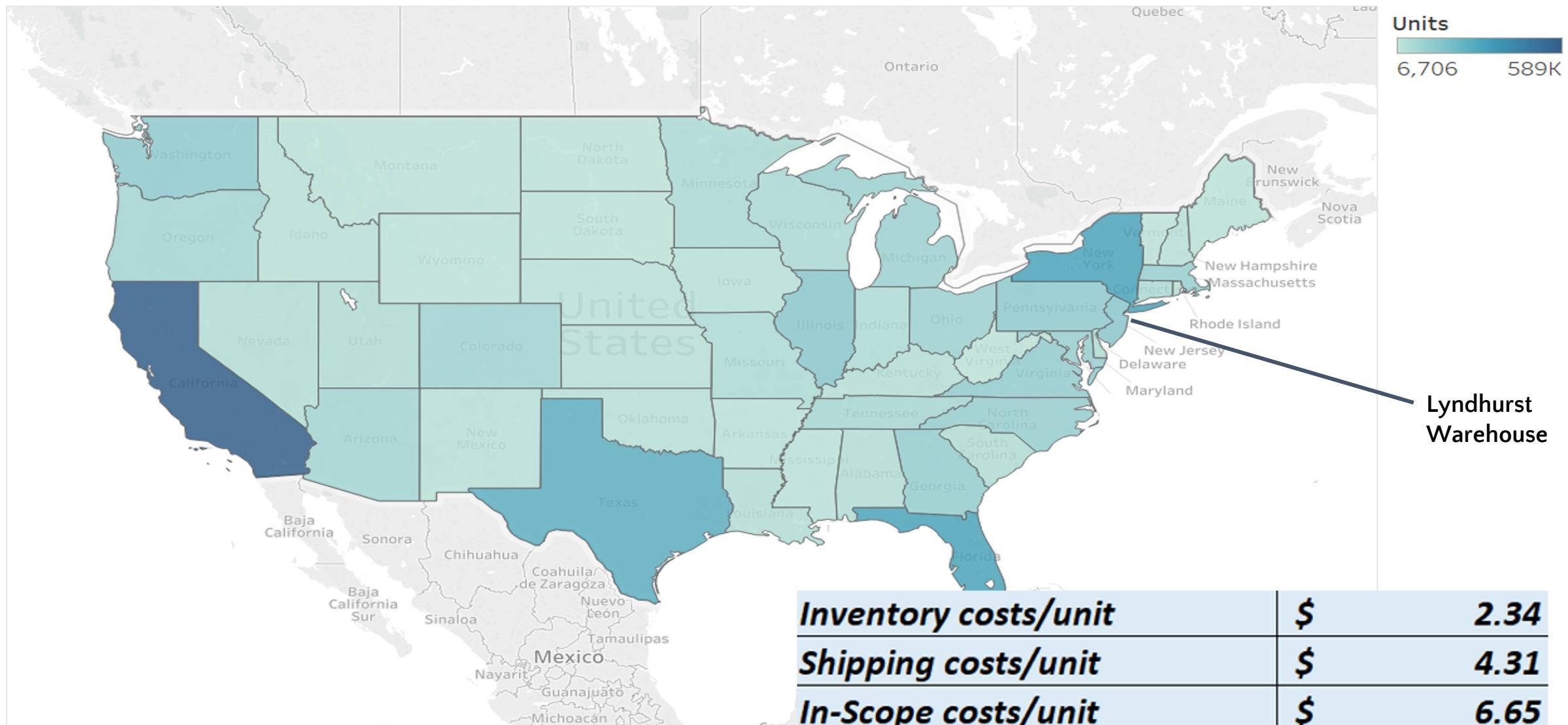
2021
375,000 ft³

**New
Warehouse
Needed by
2021**

Location?

Warehouse Location

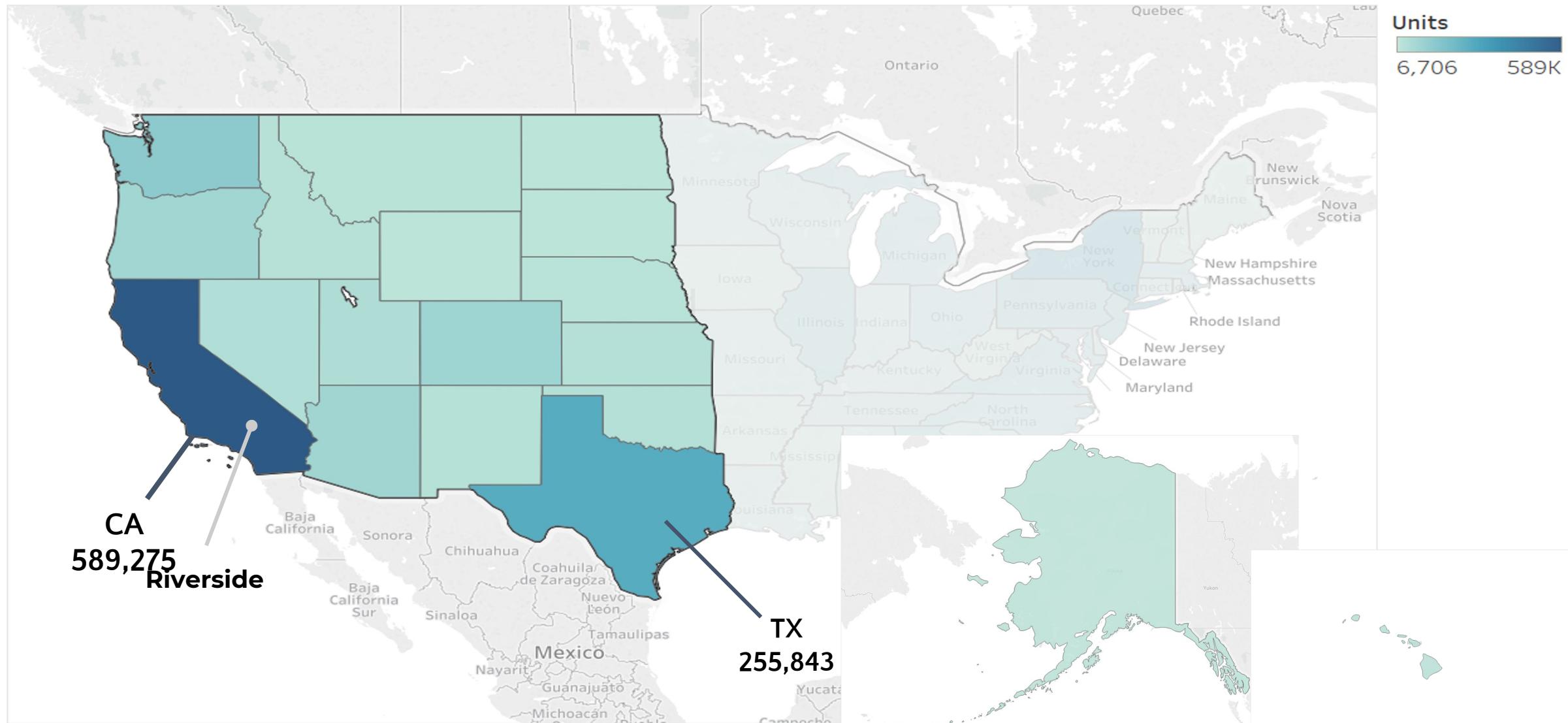
Demand by State (2018)



New Warehouse Location

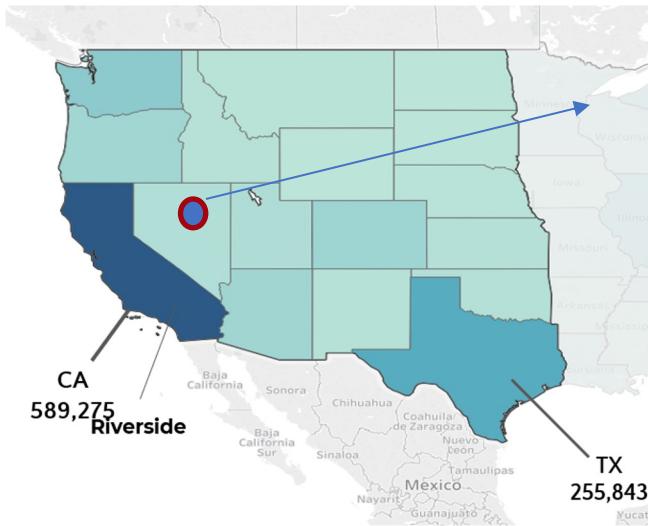


Demand by State (2018)



Warehouse Decision

- Open own warehouse or use 3PL



Min Wages: \$8.25

Estimated fixed lease/sq. ft:
\$0.75

Estimated Warehouse Size:
167,000 sq. ft

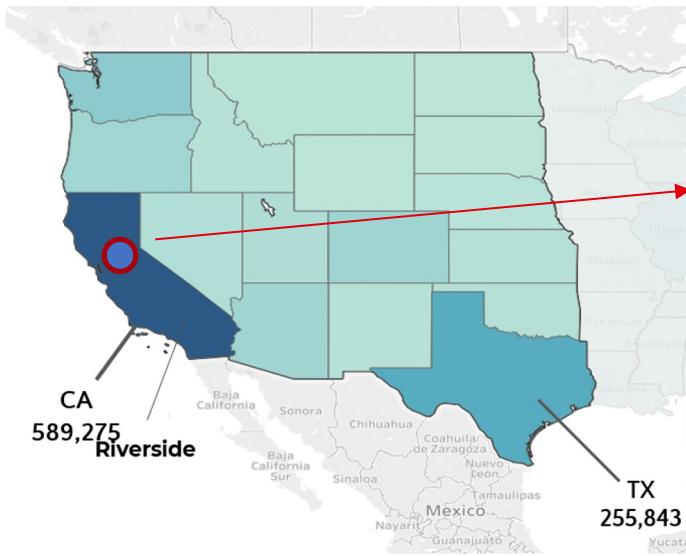


2021 Costs Breakdown warehouse in Nevada	
Fixed Lease	\$ 125,250
Fixed Other	\$ 1,390,785
Variable Labor	\$ 4,043,520
Variable Other	\$ 1,000,000
Total Warehouse Costs	\$ 6,559,555
Inbound Freight	\$ -
Outbound Freight	\$ 5,400,382
Total Transportation Costs	\$ 5,400,382
Projected Units in 2021 (west)	1892400
<i>Inventory costs/unit</i>	<i>\$ 3.47</i>
<i>Shipping costs/unit</i>	<i>\$ 2.85</i>
<i>In-Scope costs/unit</i>	<i>\$ 6.32</i>

*Calculations available on
appendix

Warehouse Decision

- Open own warehouse or use 3PL



2021 Costs Breakdown by 3PL	
Fixed Lease	\$ 2,004,000
Total Warehouse Costs	\$ 2,004,000
Receiving (inbound)	\$ 0.30
Picking/Packing (outbound)	\$ 1.30
Shipping Suppliers	\$ 0.20
Total In-Scope Costs	\$ 1,362,528
Projected Units in 2021 (west)	1892400
Inventory costs/unit	\$ 1.06
Shipping costs/unit	\$ 1.80
In-Scope costs/unit	\$ 2.86

*Calculations available on appendix

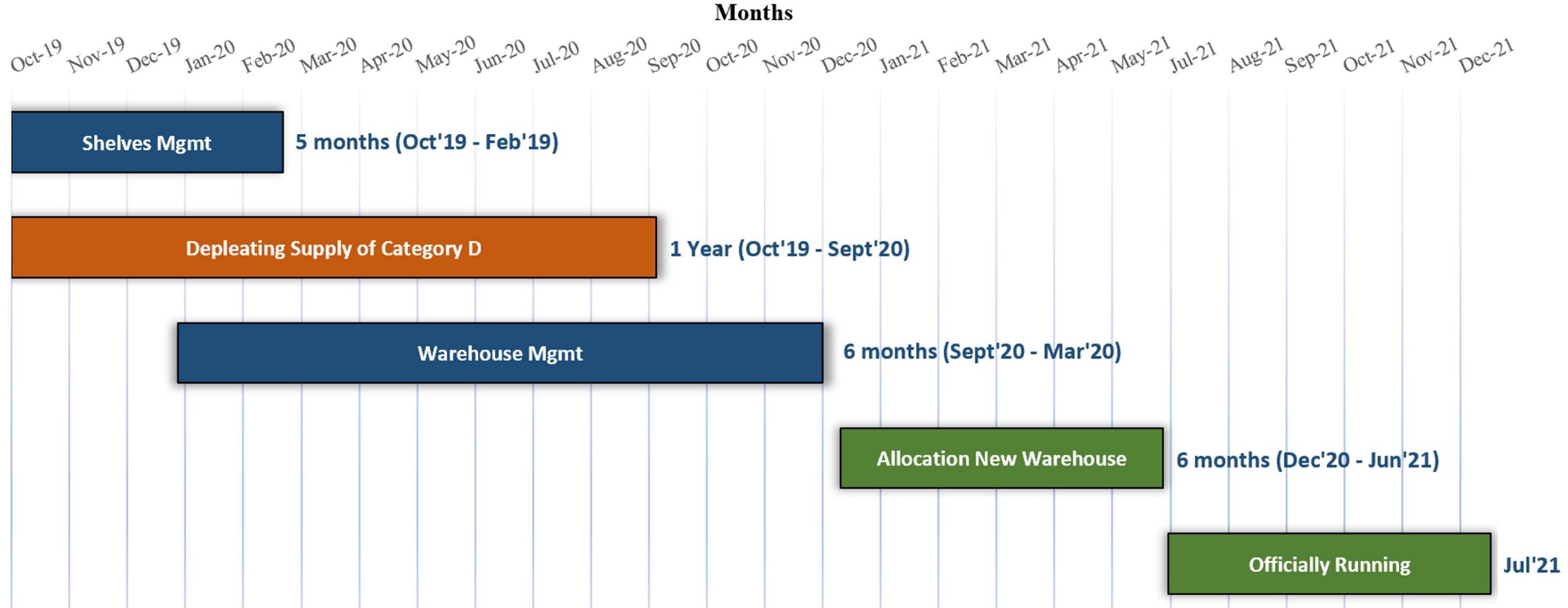
Warehouse Decision

Open own warehouse or use 3PL

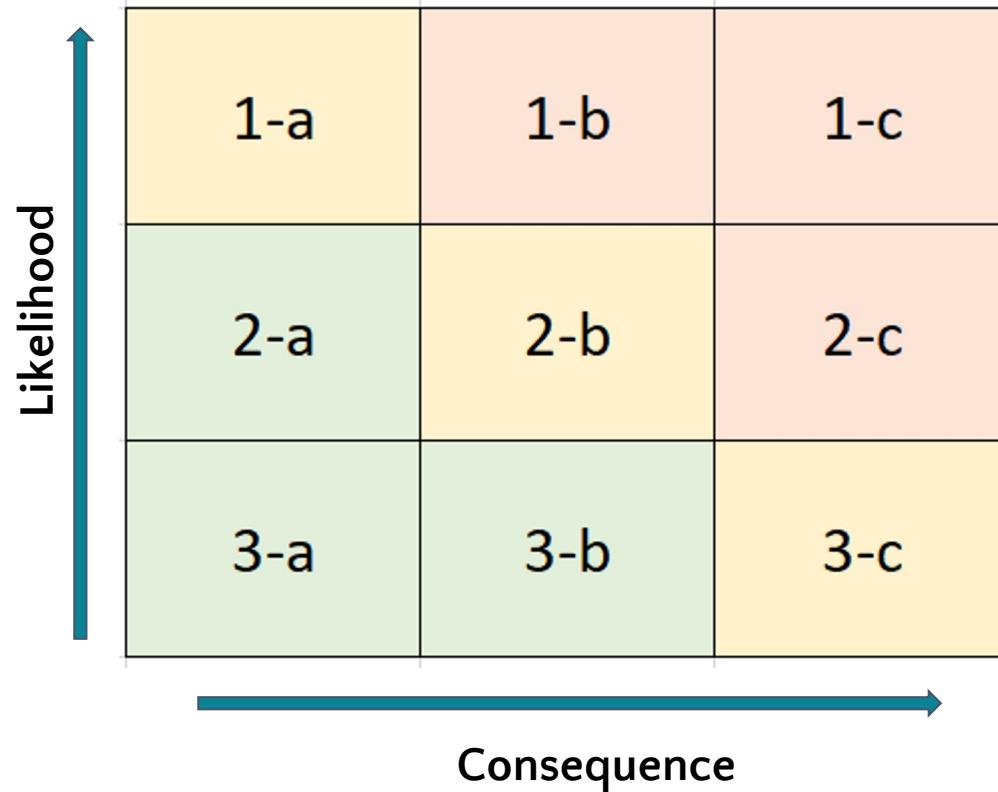
	Own warehouse in NV	3PL in CA
Inventory costs/unit	\$3.47	\$1.06
Shipping costs/unit	\$2.85	\$1.8
In-scope costs/unit	\$6.32	\$2.86
Pros	<ul style="list-style-type: none">• Use own system and collect data	<ul style="list-style-type: none">• Lower costs per unit• Save time• More convenient location (save time for transportation)
Cons	<ul style="list-style-type: none">• Higher costs per unit• Time consuming (location, labor)• Potential costs (business trip, human resource)	<ul style="list-style-type: none">• Cannot use own management system• Need to require data from 3PL

Project Timeline

5 Projects recommended for 2 years duration



Risk Analysis



2-c: Demand Uncertainty

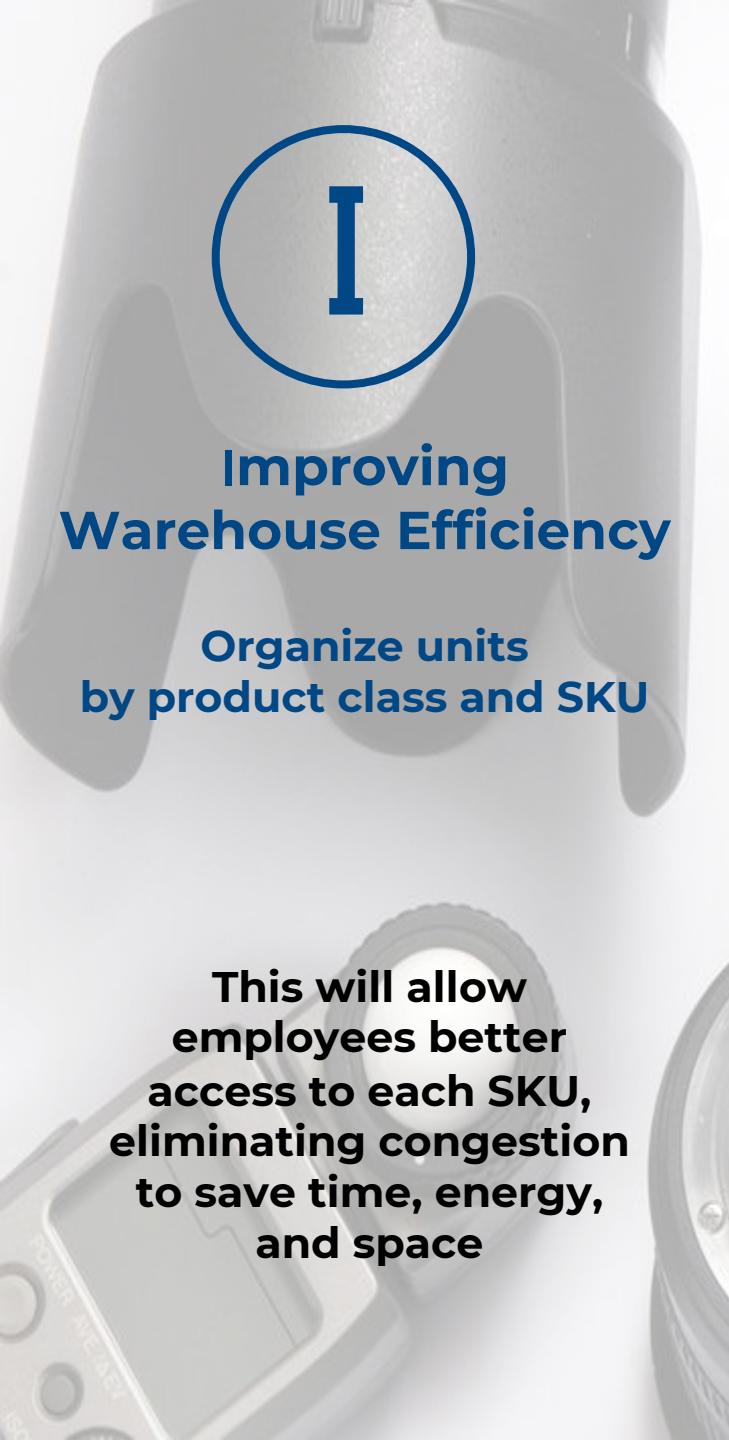
→ the demand of class D product may increase in 2019 due to equipment upgrades

2-b: New Warehouse is Costly

→ Increase in facility cost and labor cost could lead to lower profits

3-a: Third-Party Contract Risk

→ landlord raise the prices of the warehouse



I

Improving Warehouse Efficiency

Organize units
by product class and SKU

This will allow
employees better
access to each SKU,
eliminating congestion
to save time, energy,
and space



P

Product Portfolio Adjustment

Decrease the supply
and offer discounts for
class D products

This will allow Oh Snap!
to free up space and save
holding costs with
possible



O

Opening Distribution Center

Operating a strategic
warehouse by the West
Coast

Better shipping rates
and times to loyal
customers across the
United States without
hassle



Thank You

Appendix

F	G	H
	Demand	Percentage
West side demand	1,401,924	39%
East side demand	2,161,873	61%
Total	3,563,797	1
	West	East
Warehouse size percentage	40%	60%
Warehouse size sq.ft	167,000 sq.ft	250,000 sq.ft

Appendix



2018 Costs Breakdown	
Fixed Lease	\$ 256,467
Fixed Other	\$ 1,390,785
Variable Labor	\$ 5,812,791
Variable Other	\$ 1,324,555
Total Warehouse Costs	\$ 8,784,598
Inbound Freight	\$ -
Outbound Freight	\$ 16,201,147
Total Transportation Costs	\$ 16,201,147
Total In-Scope Costs	\$ 24,985,745
Total Units in 2018	3755621
<i>Inventory costs/unit</i>	\$ 2.34
	=D7/D15
<i>Shipping costs/unit</i>	\$ 4.31
	=D11/D15
<i>In-Scope costs/unit</i>	\$ 6.65
	=D17+D18

Appendix



2021 Costs Breakdown warehouse in Nevada			
Fixed Lease	\$ 125,250	=167000*0.75	
Fixed Other	\$ 1,390,785	same as 2018	
Variable Labor	\$ 4,043,520	=9*8*3*6*52*25+9*8*3*6*52*35	assume wage/hour = 9
Variable Other	\$ 1,000,000		
Total Warehouse Costs	\$ 6,559,555		
Inbound Freight	\$ -		
Outbound Freight	\$ 5,400,382	=16201147/3	
Total Transportation Costs	\$ 5,400,382		
Projected Units in 2021 (west)	1892400		
<i>Inventory costs/unit</i>	<i>\$ 3.47</i>		
<i>Shipping costs/unit</i>	<i>\$ 2.85</i>		
<i>In-Scope costs/unit</i>	<i>\$ 6.32</i>		

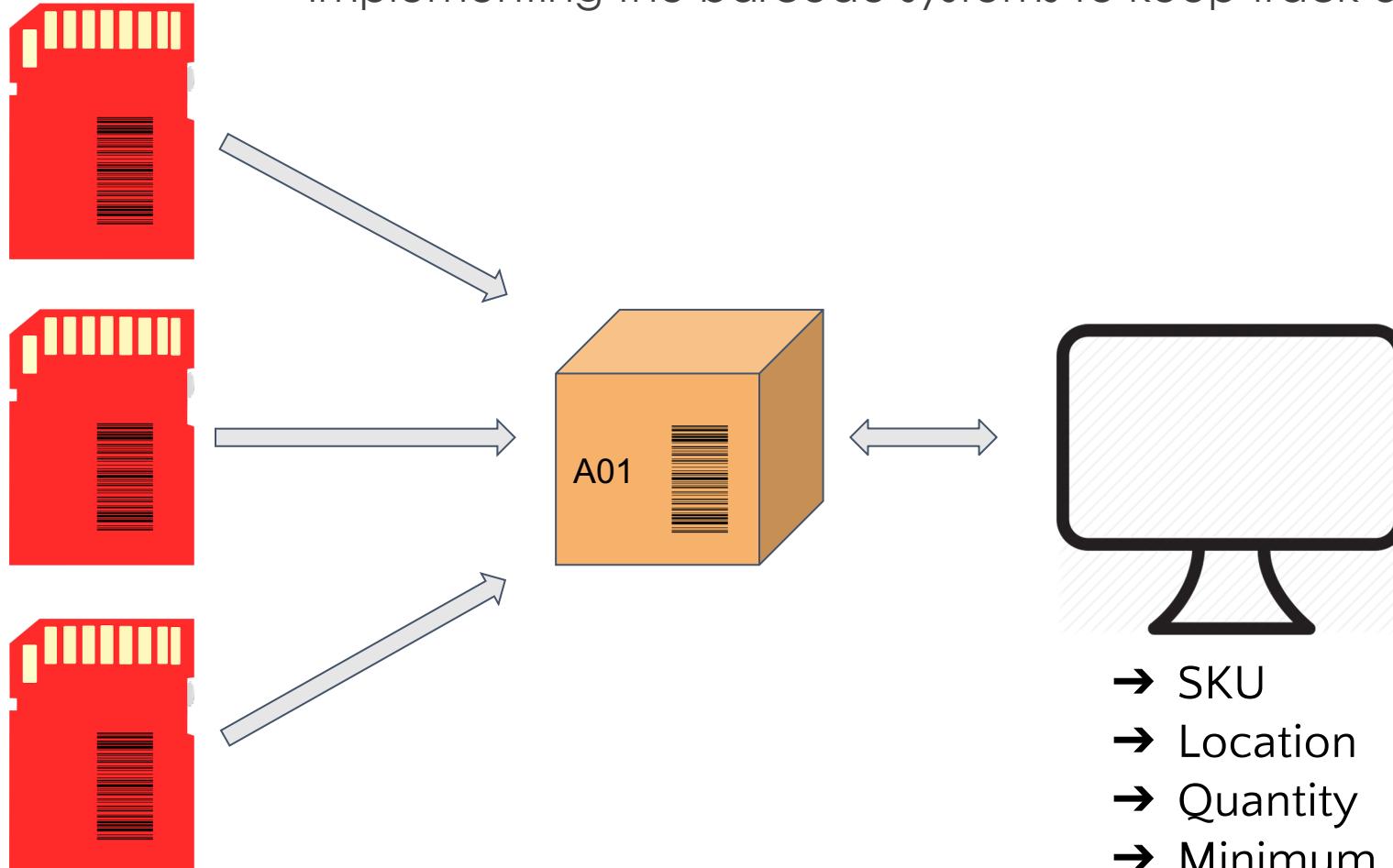
Appendix



2021 Costs Breakdown by 3PL		
Fixed Lease	\$ 2,004,000	=167000*1*12
Total Warehouse Costs	\$ 2,004,000	
Receiving (inbound)	\$ 0.30	
Picking/Packing (outbound)	\$ 1.30	
Shipping Suppliers	\$ 0.20	
Total In-Scope Costs	\$ 1,362,528	=D52*0.4*(SUM(D47:D49))
Projected Units in 2021 (west)	1892400	=3755621*1.08*1.08*1.08*0.4
<i>Inventory costs/unit</i>	\$ 1.06	=D44/(D52)
<i>Shipping costs/unit</i>	\$ 1.80	=SUM(D47:D49)
<i>In-Scope costs/unit</i>	\$ 2.86	

Operational Complication

Implementing the barcode systems to keep track on the inventory quantity



Item Details

**Save Time, Energy
and Space**

Prevent shortage

**Decrease Labor
Cost**

Calculation

Class	Sum of Units	Sum of CubicFeet	Sum of Revenue
AA	58.14%	54.03%	54.33%
A	20.38%	21.03%	25.00%
B	13.32%	15.36%	15.22%
C	4.87%	5.75%	4.52%
D	3.30%	3.83%	0.92%
Grand Total	100.00%	100.00%	100.00%

Class	Sum of Units	Sum of CubicFeet	Sum of Revenue
AA	2183358	717536.8374	320719047.1
A	765258	279262.4603	147587992.2
B	500257	204007.8588	89819577.16
C	182780	76350.7943	26709128.78
D	123968	50895.65201	5452593.903
Grand Total	3755621	1328053.603	590288339.1

Class	AA	D
Demand Total ft ³	717536	50896
Sum of Units Sold	2183358	123968
ft ³ per Unit	0.33	0.41
Units on Hand	419071	72074
ft ³ on Hand	137723	29590
Total on hand(ft ³)	315126	315126
% ft ³ on Hand	43.70%	9.40%

Class D will be sold out in <7 months: 72074 / 123968
 Total warehouse cost = \$8,784,598 * 9% = \$800K