



Line Operator Job Description

Department(s) Anodize Line

Reports to Production Manager

Job Summary

Coordinates the proper process baths and materials needed to produce the highest quality product for our customers. Works closely with Supervisors on coordinating priorities of products to best utilize the process tanks in the most efficient and safest manner possible and in meeting required production schedules. Strives to produce consistency from load to load and shift to shift by means of communication.

Summary of Essential Job Functions

- Responsible for having the loads inspected prior to picking them up for identification, tooling, security, heights, and depth location.
- Coordinates all loads with Team Lead/Shift Supervisor to utilize all open tank time efficiently.
- Responsible for making sure there is a program prior to processing loads. If not, contact Team Lead/Supervisor immediately.
- Process special loads as assigned using precise specifications and proper communication between process techs, supervisors, leads and other line operators.
- Ability to run multiple lines in facilities where that is applicable.
- Strives to produce consistency from load to load and shift to shift by means of communication and teamwork.
- Makes sure product is processed to program and acceptable to your best judgment.
- Identifies and escalates issues with product in the raw state. Notify the supervisor of problems such as: excessive oil, deep and blind holes, areas that may air pocket, corrosion, galvanic, etc. In addition, must be able to recommend process adjustments to meet end product specifications.
- Participates in tank maintenance activities.
- Rejects any loads that do not meet standard processing requirements.
- Monitors pH and solution levels in all tanks that require it. Monitor tanks and make adds as required by daily checklists and procedures. Advise lab if non-conforming tanks are found. Change tank filters when required.
- Displays good communication and ability to interact effectively with others.
- Responds to alarms and follows applicable protocol. Monitor proper functioning of waste treatment system if applicable.
- Understands how to operate standard equipment such as rectifiers, pumps and cranes. Understands set up calibrations and basic trouble shooting for equipment including data tracks and controllers.
- Responsible for documenting and maintaining accurate information on run sheets such as correct temperature, loads, voltages, etc.
- Provides proper shift handoff and strive to maintain consistency between shifts.
- Keeps all work areas and equipment clean, safe and orderly.
- Responsible for cleaning the contact pads on the work bars and tanks to ensure full electrical contact through the loads.
- Responsible for immediately reporting any equipment problems to via designated

- electrical contact through the loads.
- Responsible for immediately reporting any equipment problems to via designated procedure.
- Escalates any issues or ideas for tooling improvement via facility protocol.

Summary of Non-Essential Job Functions

- Perform other duties as assigned by management.

Qualifications Required

- High school diploma or equivalent preferred but not required.
- Ability to verify counts, part numbers, able to operate timers, clocks, rectifiers and able to read and complete paperwork required.

Physical/Environmental/Chemical Hazards:

- Sharp parts, sharp tooling, heavy carts, occasional hot and cold temperature and humidity levels, heat from ovens, moderate noise levels, limited hand and air tool use, compressed air (must use hearing protection).
- Must be able to lift 30-50 lbs. unassisted.
- Must be able to differentiate between color variance.
- Potential splash exposure near process lines.
- Various chemicals used in process.

Disclaimer

The above statements are intended to describe the general nature and level of work being performed by people assigned to this classification. They are not to be construed as an exhaustive list of all responsibilities, duties, and skills required of personnel so classified. All personnel may be required to perform duties outside of their normal responsibilities as requested by management.

Employee signature:

Date: