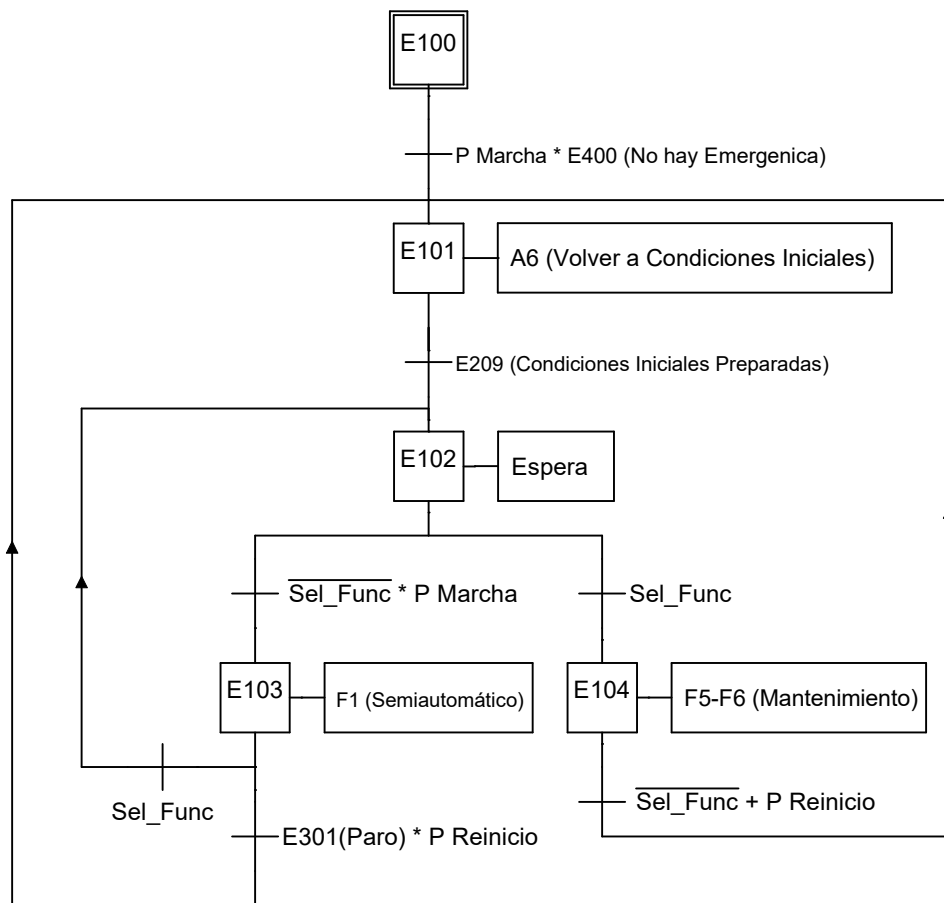


GRAFSET DE MARCHAS



Leyenda de Etapas

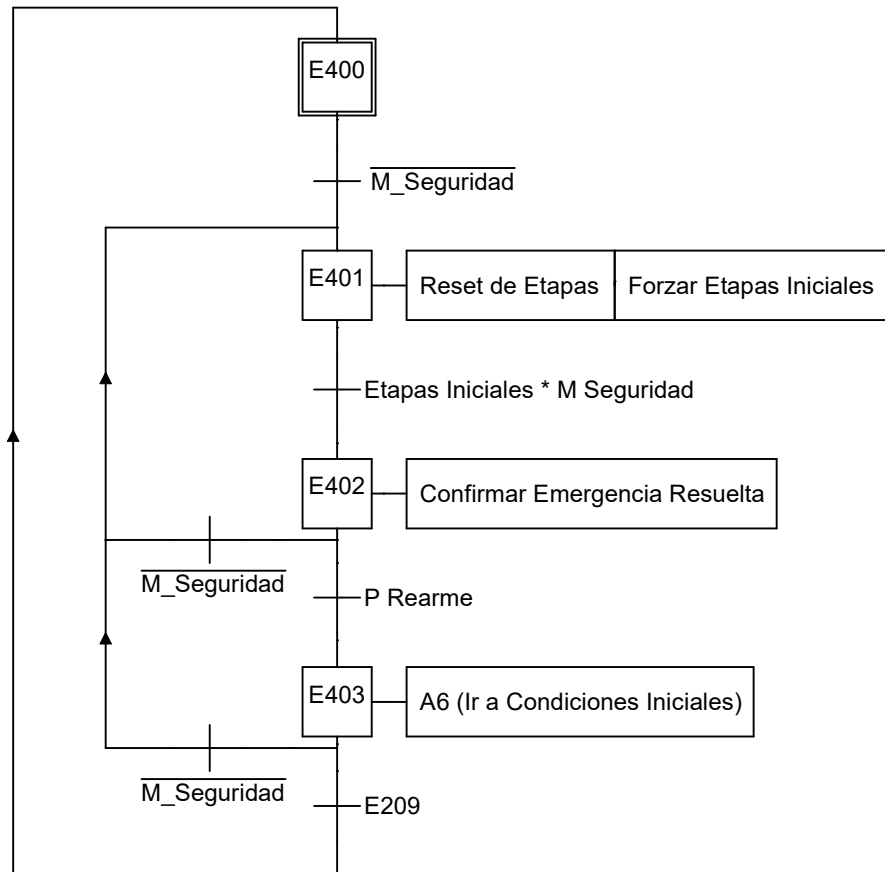
E400 = (No Hay Emergencia)

E300 = (No Esta en Paro)

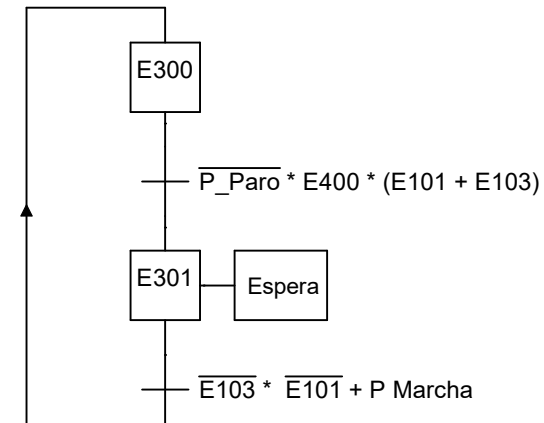
E301 = (Esta en Paro)

209 = (Condiciones Iniciales Preparadas)

GRAFSET DE EMERGENCIA



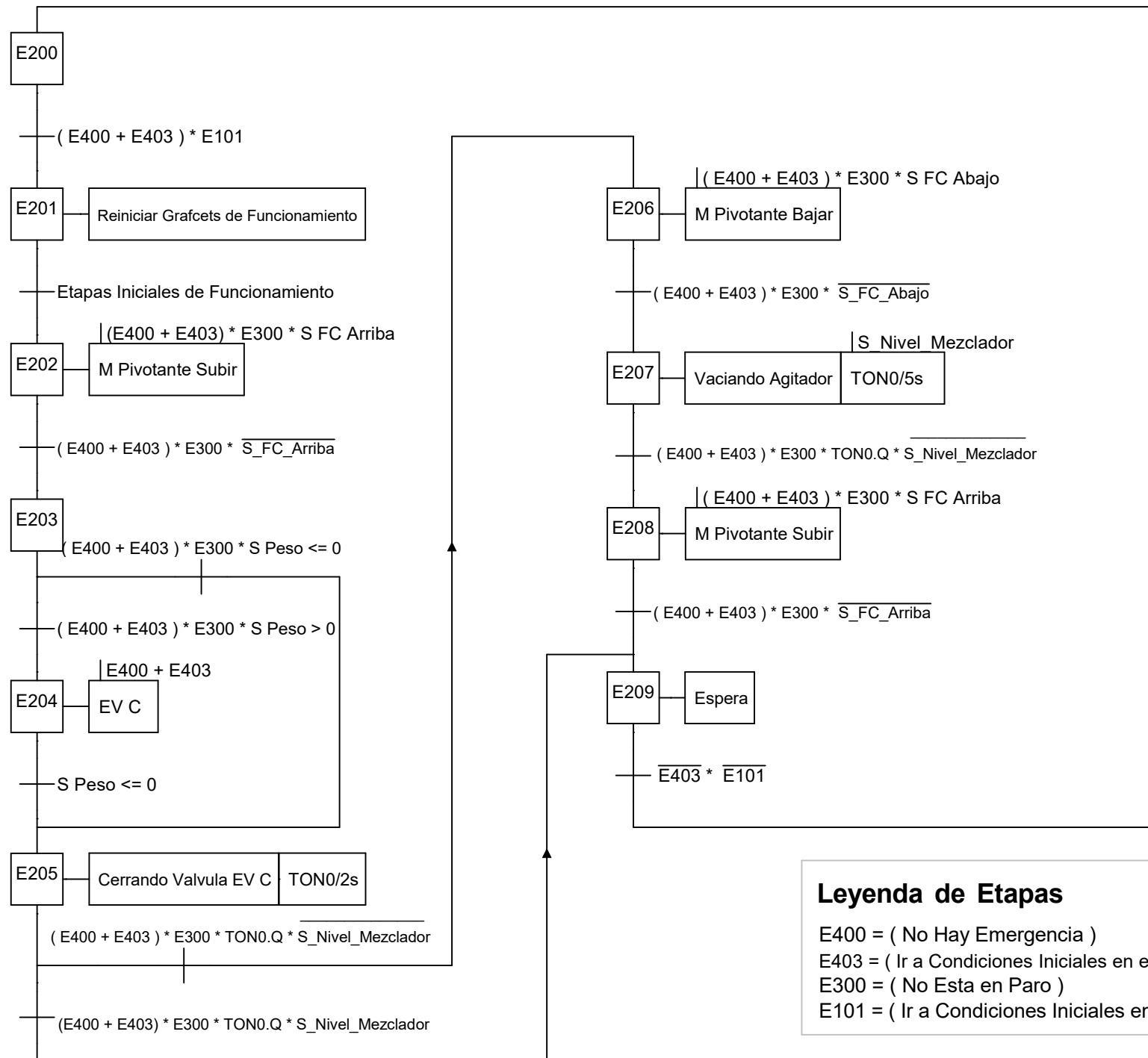
GRAFSET DE PARO



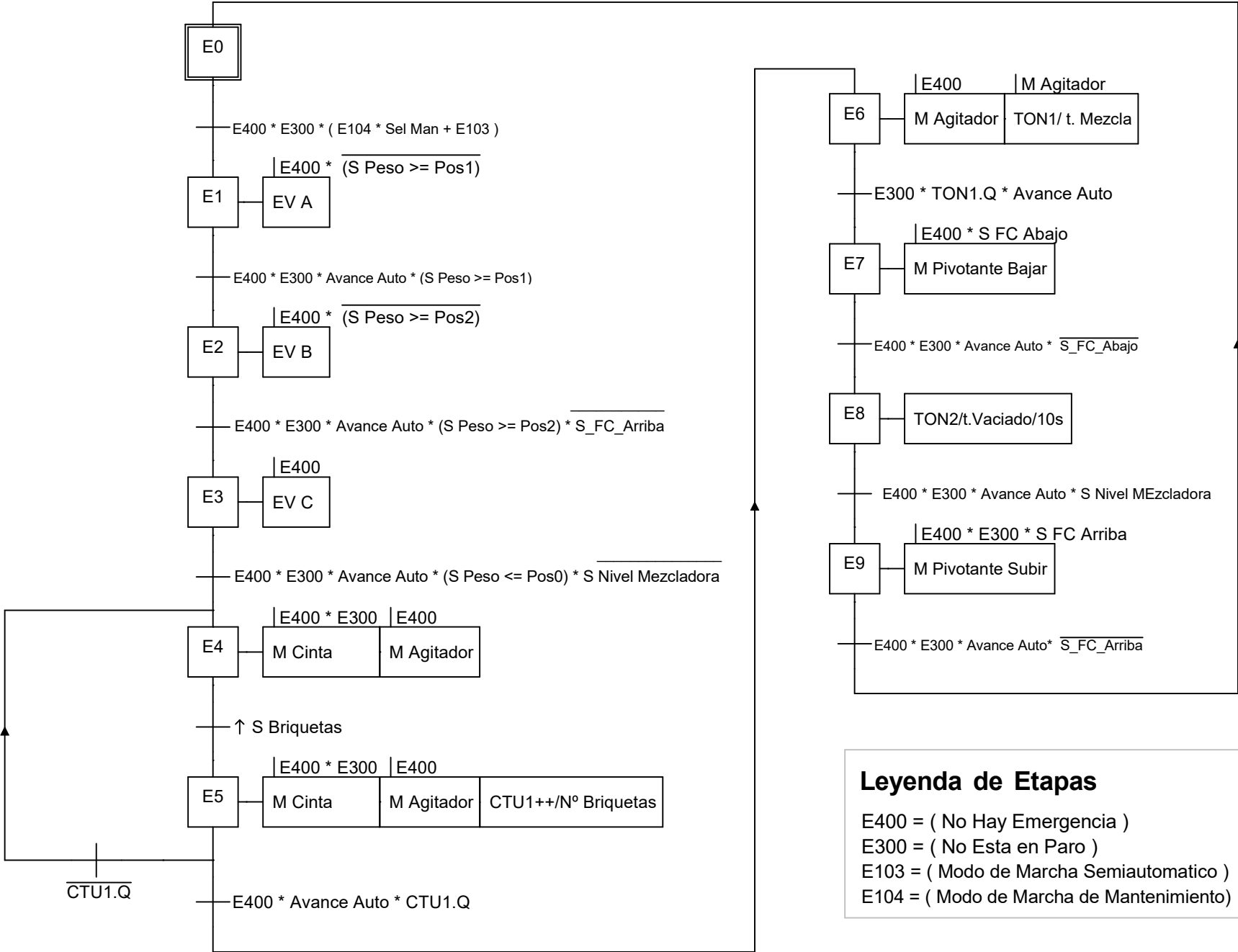
Leyenda de Etapas

- E209 = (Condiciones Iniciales Preparadas)
- E400 = (No Hay Emergencia)
- E101 = (Volviendo a Condiciones Iniciales)
- E103 = (Modo de Marcha Semiautomatico)

GRAFSET DE CONDICIONES INICIALES

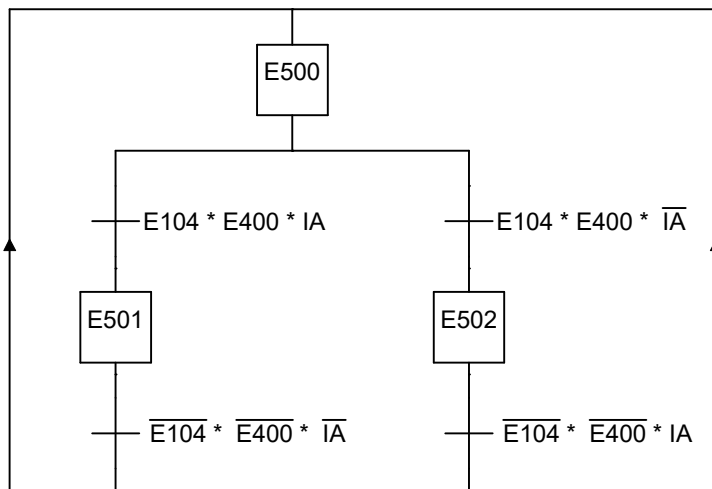


GRAFCET DE FUNCIONAMIENTO

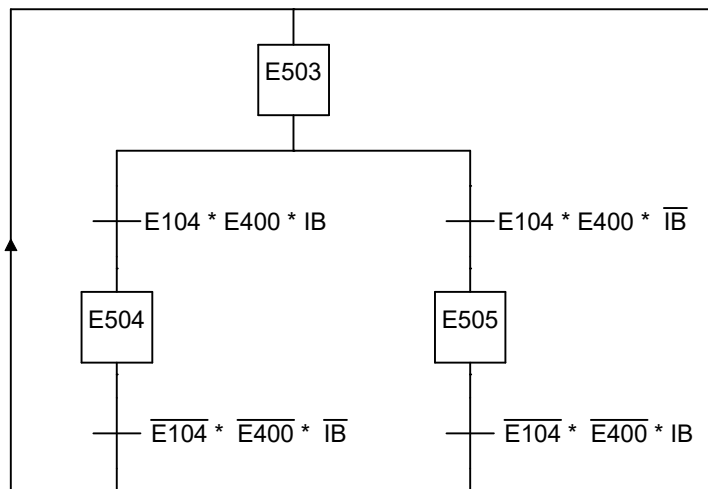


GRAFNET DE MANTENIMIENTO INDEPENDIENTE

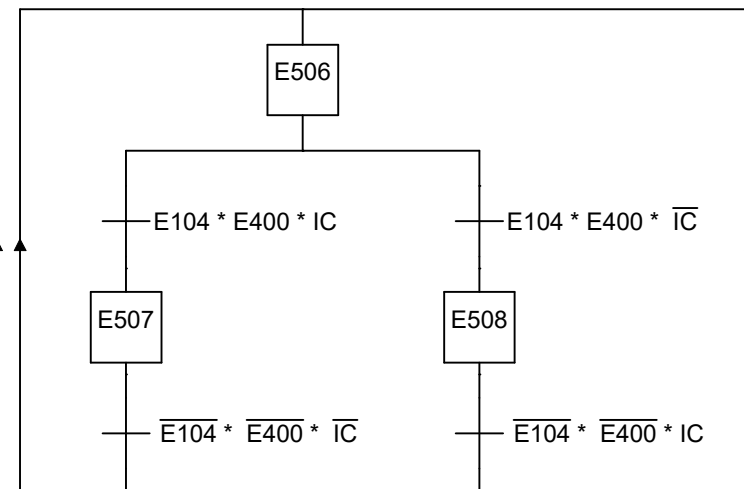
EV A



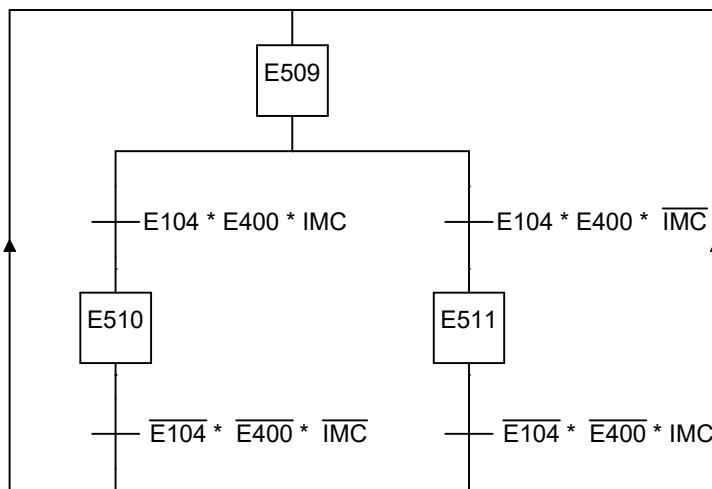
EV B



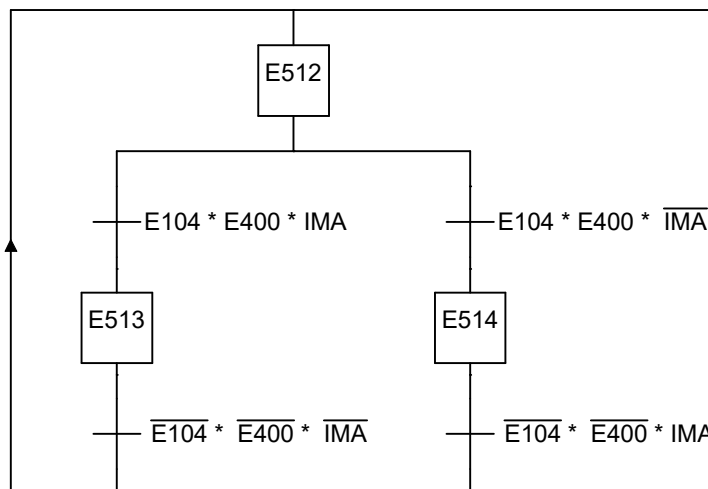
EV C



M CINTA



M AGITADOR



M PIVOTANTE

