



- The exact middle from the nozzle to the middle of the switch is 24,5mm

- The “touching point” of the Microswitch is at 23,1mm, because the probe is slightly tilted.

- I think a good value for the `y_offset` is 24! (But for Z-Calibration i would calculate with 24,5)

- A Value for `z_offset` cant be given, because this depends heavily on the duct/hotend combo!

- For the Stealturner “Revo Voron”, the offset is 7mm

- The `x_offset` is at +0,7mm

- Z-Calibration:

`probe_switch_x: (probe_nozzle_x - 5 + 0,7)`

`probe_switch_y: (probe_nozzle_y - 24,5)`

