作业指导整理

SELECT \* FROM bdt\_MachineTechKind --机组工艺类别

SELECT \* FROM bdt\_MachineTechStandard --机组标准工艺编码存了机组工艺分类的主键MachineTechKindId

SELECT \*FROM bdt\_ProductMachine --生产线机组

SELECT \* FROM bdt\_ProductMachineTech

--生产线机组工艺配置存了bdt\_ProductMachine,bdt\_MachineTechStandard的主键

SELECT OutStockDetailKeyId ,

InSttockDetailKeyId

FROM wst\_BilletLocationMove --转运

SELECT OrigStockDetailKeyId , --翻刚

NewStockDetailKeyId

FROM wst\_ChangeBilletPositionRecord