

ICM Services

Customer

Bruce Peninsula Stone
451 Mar Sideroad
South Bruce Peninsula
Ont. N0H 2T0
519 534 3991

TCM Work Order Number: W019011

Øgden Machine Inc. Kodiak 6'6" Rock Cut Saw
Electrical Schematic Drawing Package

Control system changes plus PLC, HMI, and Drive program rewrite.
Connect all drives to modbus network on HMI. Add communication between the PLC and drives through Red Lion HMI. Update drawings for Ogden Machine Inc. block cutting saw DM-SBG0207 at BPS site in Warnton.
Collect and record details about wiring changes which have accumulated over time.

Equipment Details

ICM Services

| REVISED | DATE | REVISIONS |
|------------|-----------|-----------|
| 02/28/2023 | As Found | SAS |
| 02/28/2023 | As Fished | SAS |
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Model # DM-SBG0207
Model: Kodiak
Dgden Saw 6.5ft
Title Page

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| AE NAME | DN |
| MOUS 'S | MOUS 'S |
| AE EDDHO | AE EDDHO |

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| DATE | NO SCALE |
| 20210108 | 81955 |
| S. SNOW | W119011 |

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