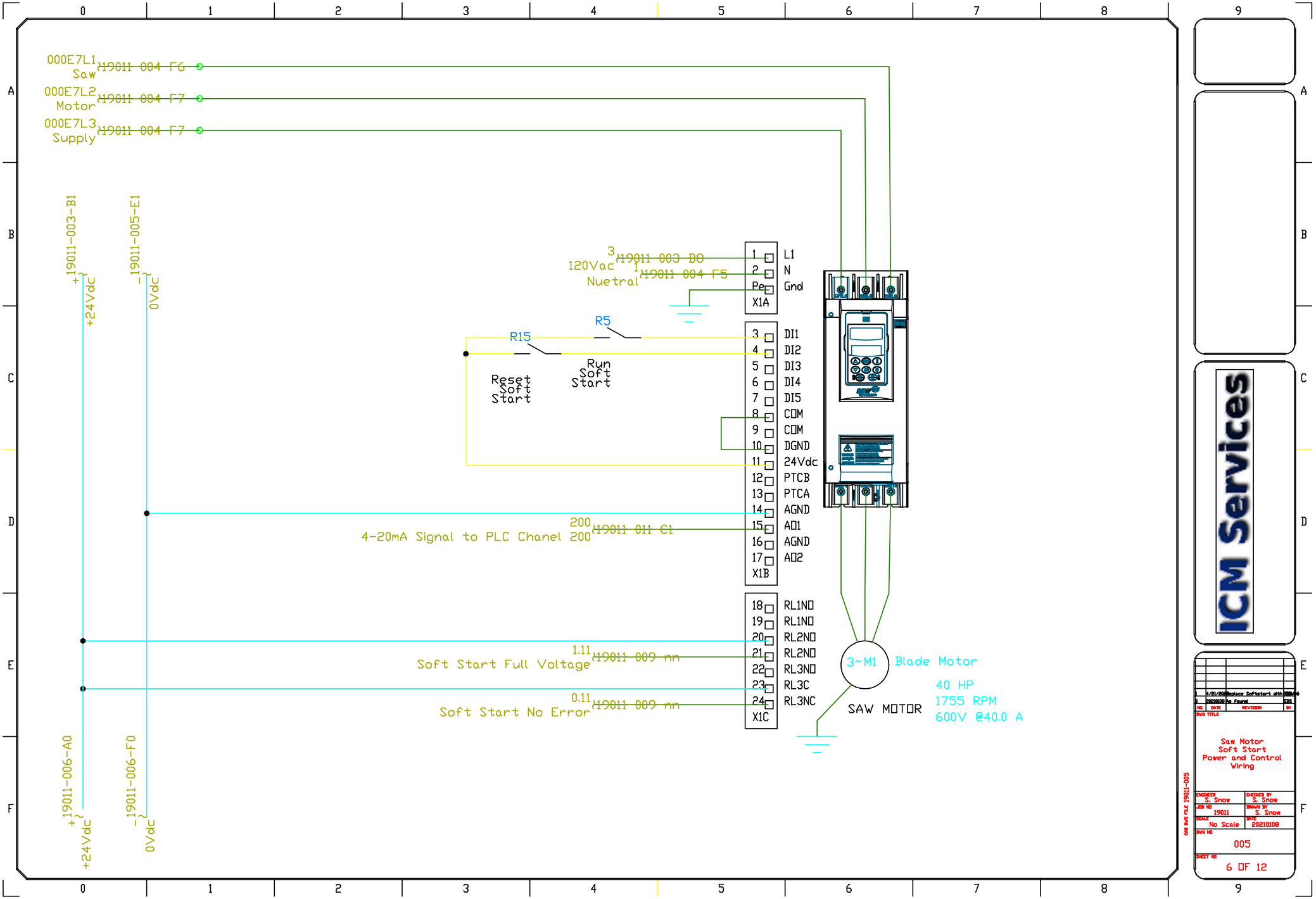
000E7L1 Saw
19011-004-F6
000E7L2 Motor
19011-004-F7
000E7L3 Supply
19011-004-F7
+19011-003-B1
+24Vdc
-19011-005-E1
0Vdc
3 19011-003-D8
120Vac
1 19011-004-F5
Nuetral
1 L1
2 N
Pe Gnd
X1A
R5
R15
Reset Soft Start
Run Soft Start
3 DI1
4 DI2
5 DI3
6 DI4
7 DI5
8 COM
9 COM
10 DGND
11 24Vdc
12 PTCB
13 PTCA
14 AGND
200
4-20mA Signal to PLC Chanel 200
19011-011-C1
15 AO1
16 AGND
17 AO2
X1B
18 RL1NO
19 RL1NO
20 RL2NO
1.11
Soft Start Full Voltage
19011-009-nn
21 RL2NO
22 RL3NO
23 RL3C
0.11
Soft Start No Error
19011-009-nn
24 RL3NC
X1C
3~M1
Blade Motor
40 HP
1755 RPM
600V @40.0 A
SAW MOTOR
+19011-006-A0
+24Vdc
-19011-006-F0
0Vdc
ICM Services
Saw Motor
Soft Start
Power and Control
Wiring
ENGINEER S. Snow
CHECKED BY S. Snow
JOB NO 19011
DRAWN BY S. Snow
SCALE No Scale
DATE 20210108
DWG NO 005
SHEET NO 6 OF 12