

**ICM Services**

Customer

Bruce Peninsula Stone  
451 Mar Sideroad  
South Bruce Peninsula  
Ont. N0H 2T0  
519 534 3991

TCM Work Order Number: W019011

Øgden Machine Inc. Kodiak 6'6" Rock Cut Saw  
Electrical Schematic Drawing Package

Control system changes plus PLC, HMI, and Drive program rewrite.  
Connect all drives to modbus network on HMI. Add communication between the PLC and drives through Red Lion HMI. Update drawings for Ogden Machine Inc. block cutting saw DM-SBG0207 at BPS site in Warnton.  
Collect and record details about wiring changes which have accumulated over time.

Equipment Details

## ICM Services

REV	DATE	REVISION
0	20210108	As Found
1	20230301	As Fished

Model # DM-SBG0207  
Model: Kodiak  
Dgden Saw 6.5ft  
Title Page

MOUS S. SNOW	MOUS S. SNOW
CHERRY	CHERRY

DATE	NO SCALE
20210108	81955
S. SNOW	W119011

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1 OF 12