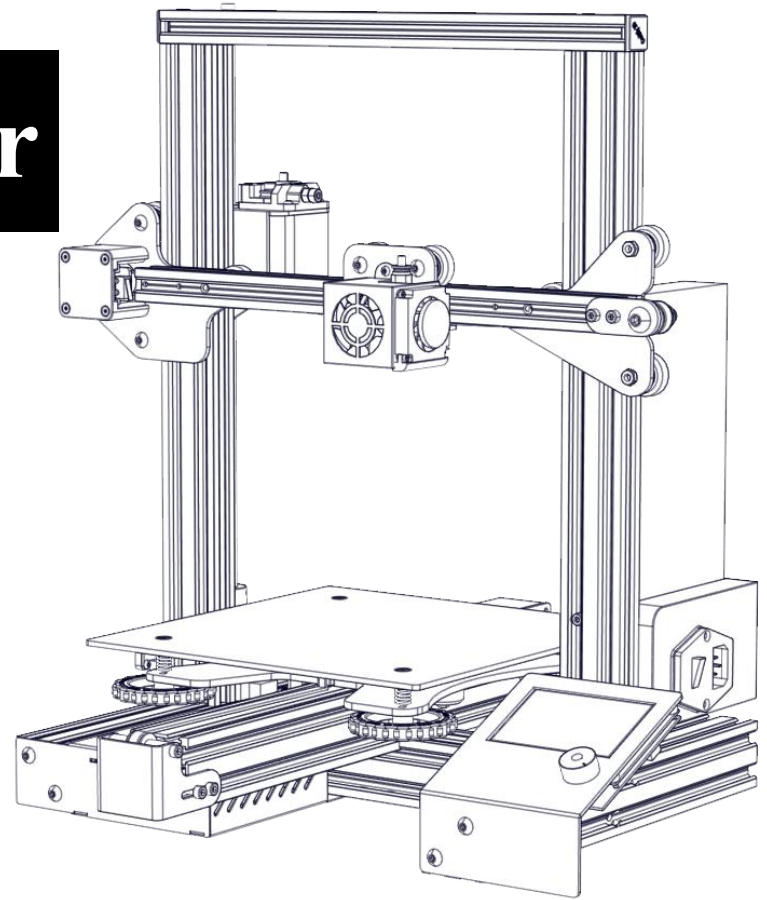




Ender-3 Pro 3D Printer

Instructions for assembly

- ◆ This guide is for the Ender-3 Pro 3D Printer.
- ◆ Select the correct input voltage to match your local mains (230V or 115V).
- ◆ Because of software/hardware upgrades and model differences, new revisions may not be listed in this guide.
- ◆ Please plug the Power cord into a three-hole power jack.
- ◆ Detailed instructions for use are available on the TF card.



V1.4

Basic Parameters

Model	Ender-3 Pro	Working Mode	Online or TF card offline
Molding Tech.	FDM	File Format	STL,OBJ,AMF
Printing Size	220*220*250mm	Slice Software	Cura, Repetier-Host ,Simplify3D
Printing Speed	≤180mm/s, Normal 30-60mm/s	Power Supply	Input:AC 100-120V/200-240V 50/60Hz Output:DC 24V
Precision	±0.1mm	Total Power	270W
Slice Thickness	0.1mm-0.4mm	Filament	1.75mm PLA
Nozzle Diameter	Standard 0.4mm	Operating System	Windows XP/Vista/7/10 MAC、Linux
Nozzle Number	1	Language	中文/English
Nozzle Temp.	≤250℃	Resume Print	YES
Bed Temp.	≤110℃	Filament Detector	NO



Facebook QR code

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12/F, Block 3, JinChengYuan, Huafan Road, Tongsheng Community,

Dalang, Longhua District, Shenzhen, China, 518109

Official Website: www.creality3d.cn

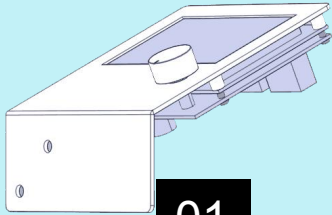
Tel: +86 755-2105 9455

E-mail: info@creality3d.cn cs@creality3d.cn

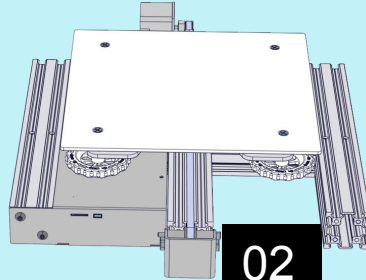


List 1

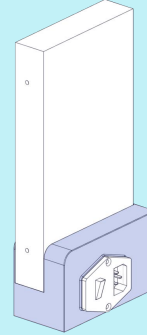
Assemblies



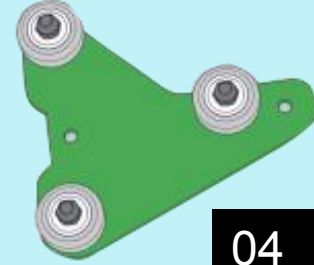
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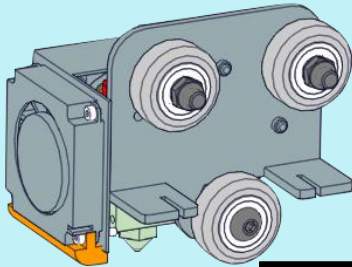
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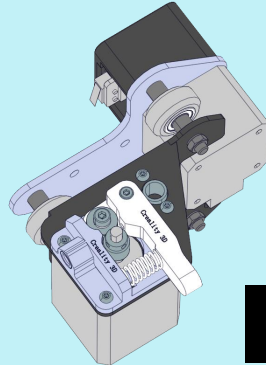
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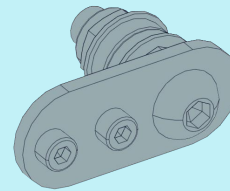
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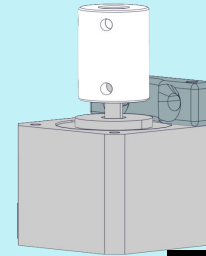
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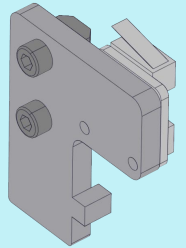
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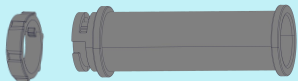
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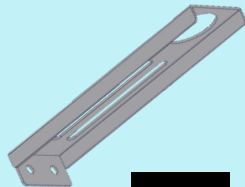
08



09



10



11

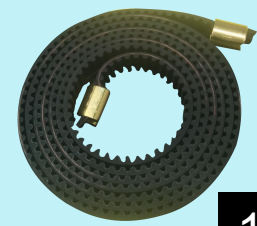


2pcs

12



13

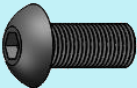








14

Sections

15 16 17 18 19

Fasteners

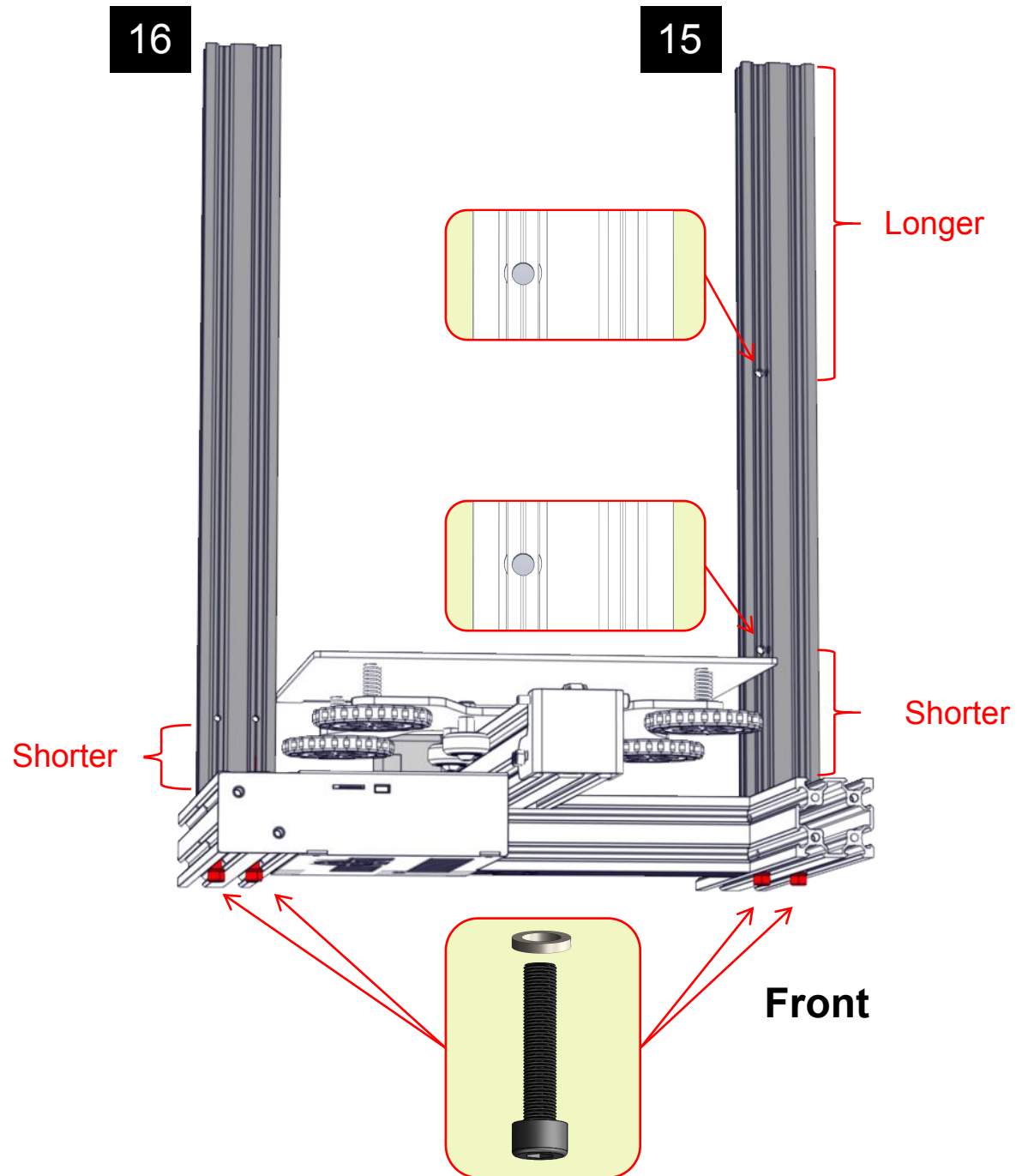
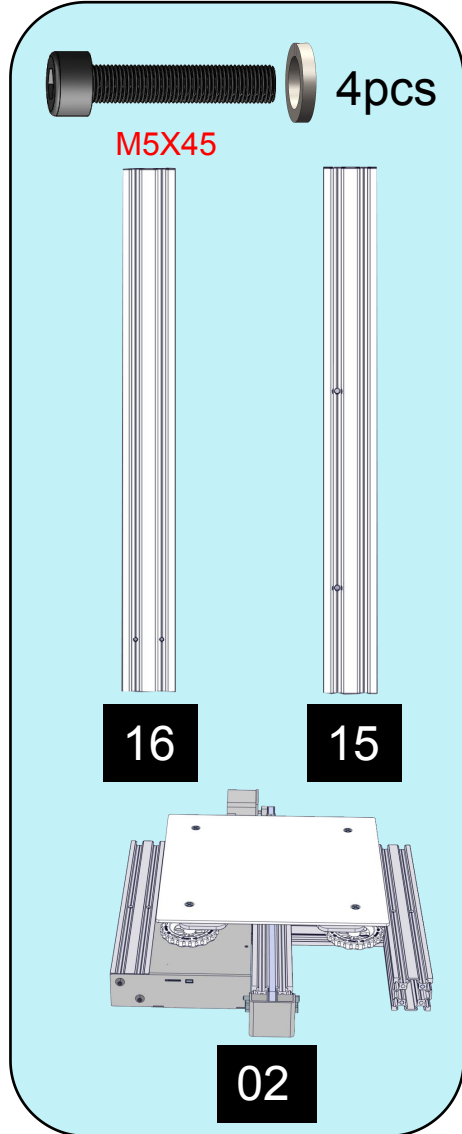
	4pcs		2pcs
M5X8		M5 T-nut	
	2pcs		4pcs
M4X20		M5X25	
	4pcs		2pcs
M4X16		M4X18P	
	4pcs		
M5X45			

Tools

Tools

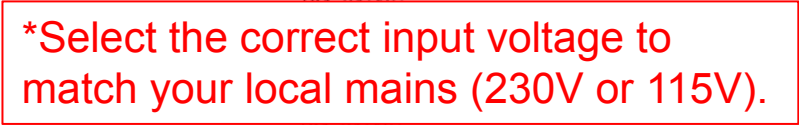
USB drive, TF card, Coiled wire, Tie, 5pcs, 2pcs, Screwdriver, Wrench, Pliers, Cone-shaped tool, Brass fitting

Step 1

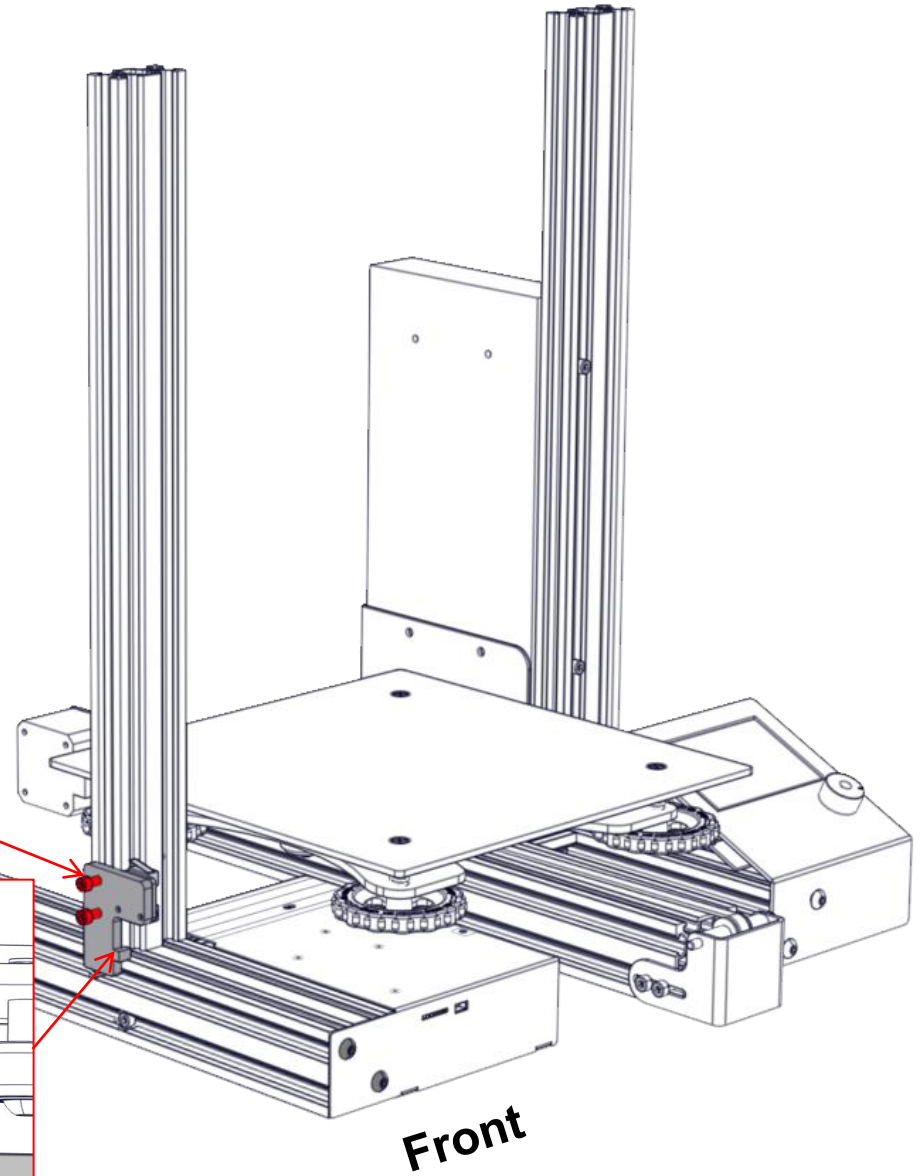
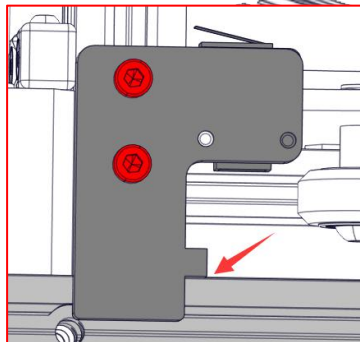
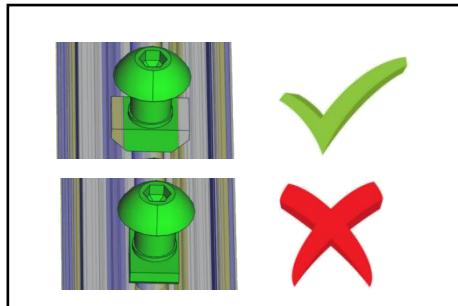
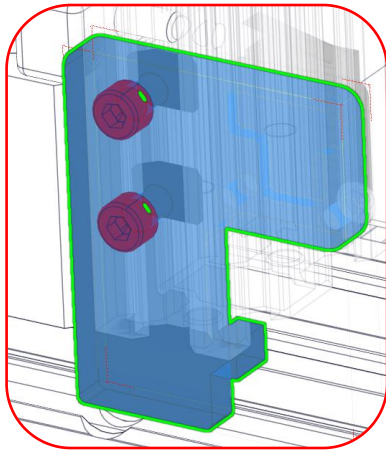
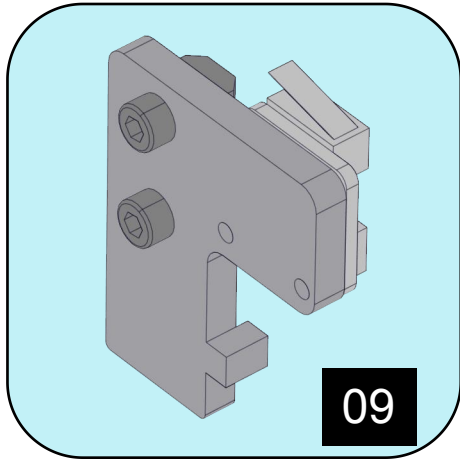


This image displays two sets of components for assembly:

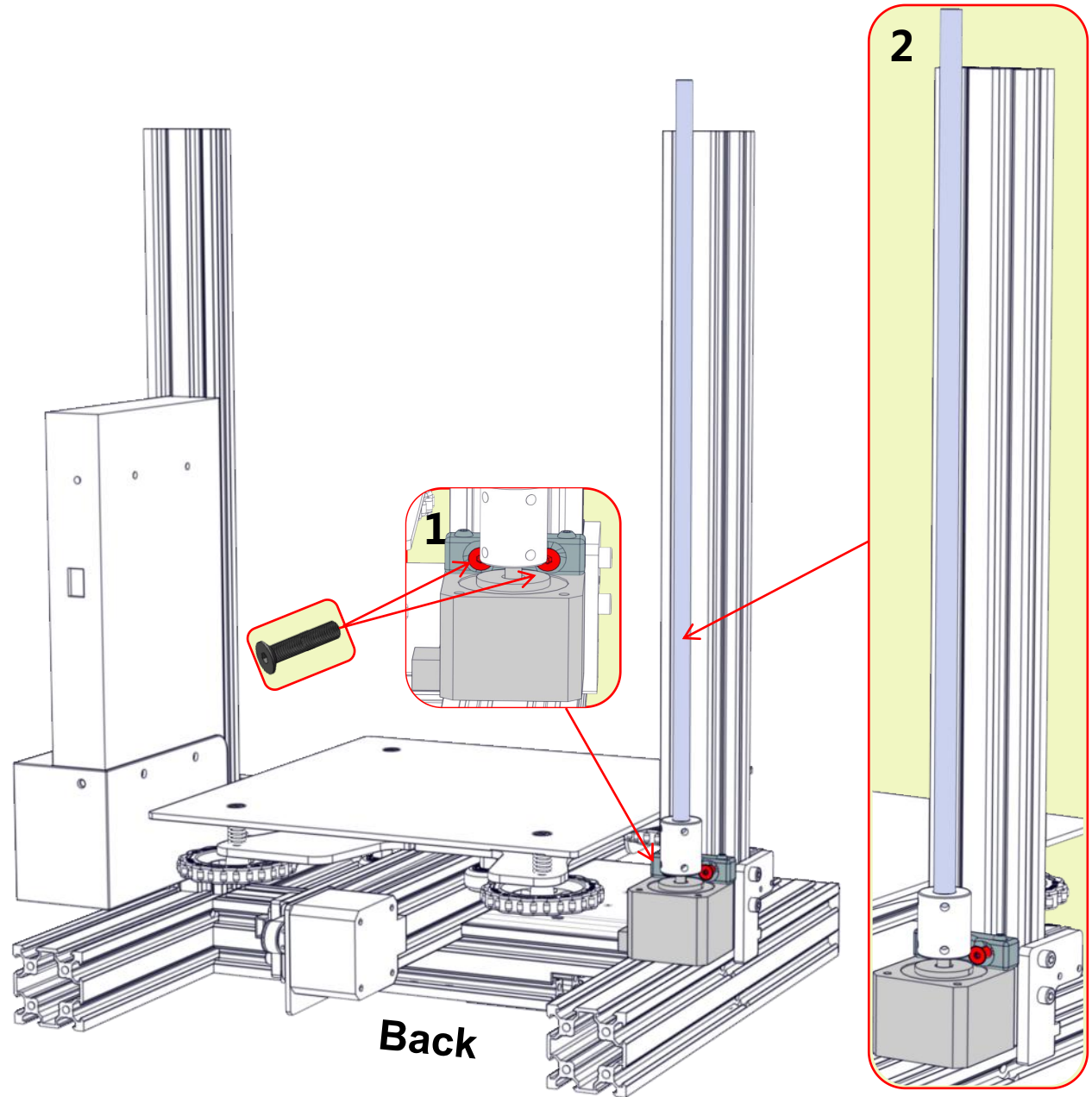
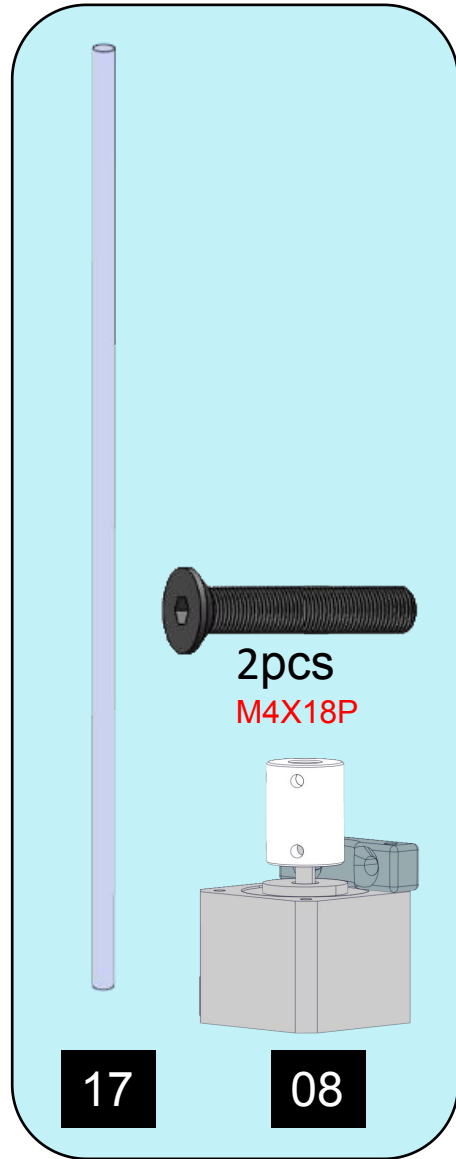
- Top Section:**
 - A black screw with a hexagonal head, labeled **M5X8** in red text.
 - A white rectangular mounting bracket with a central circular hole and a small circular feature on its side.
 - A black square label with the white text **01**.
- Bottom Section:**
 - A black screw with a hexagonal head, labeled **M4X20** in red text.
 - A white rectangular mounting bracket with a central circular hole and a small circular feature on its side.
 - A black square label with the white text **03**.



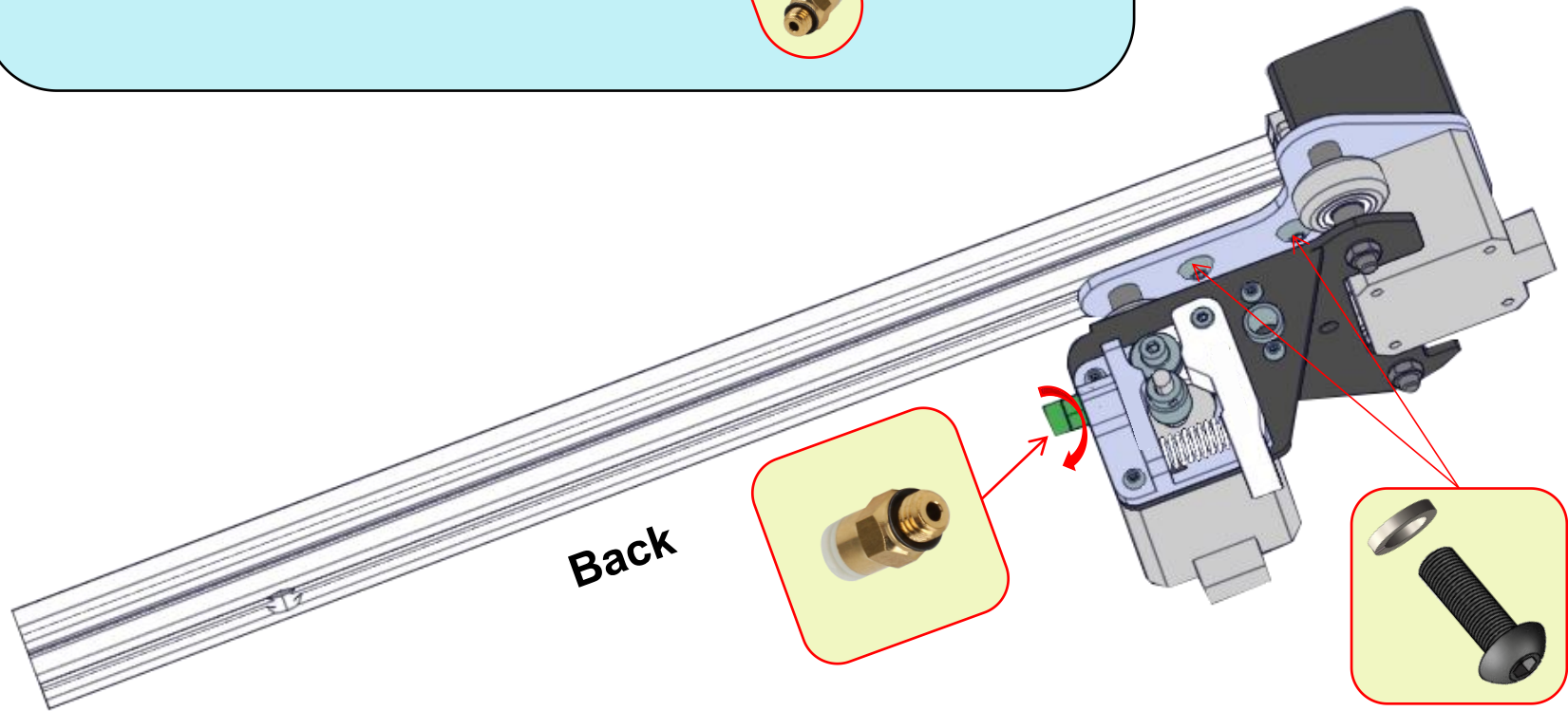
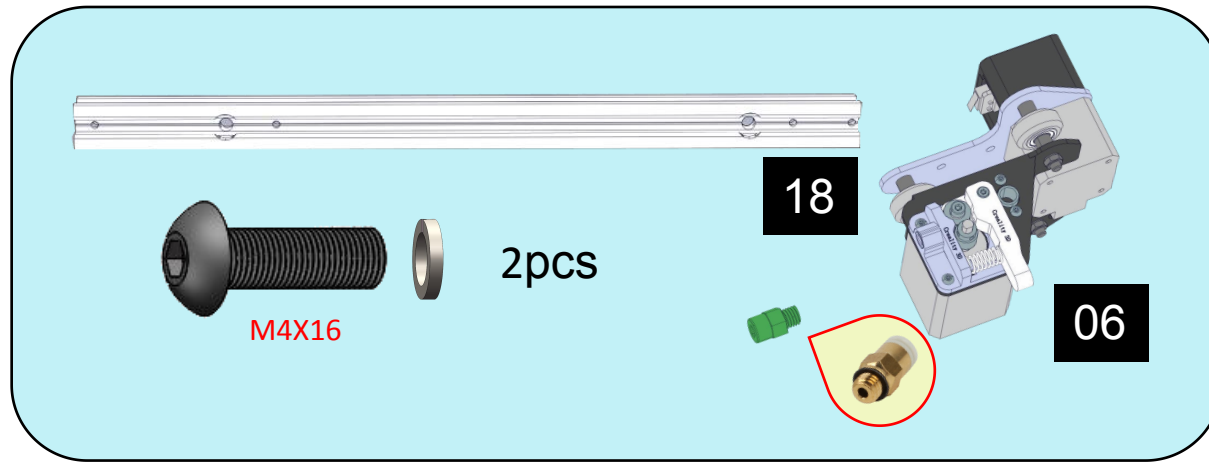
Step 3



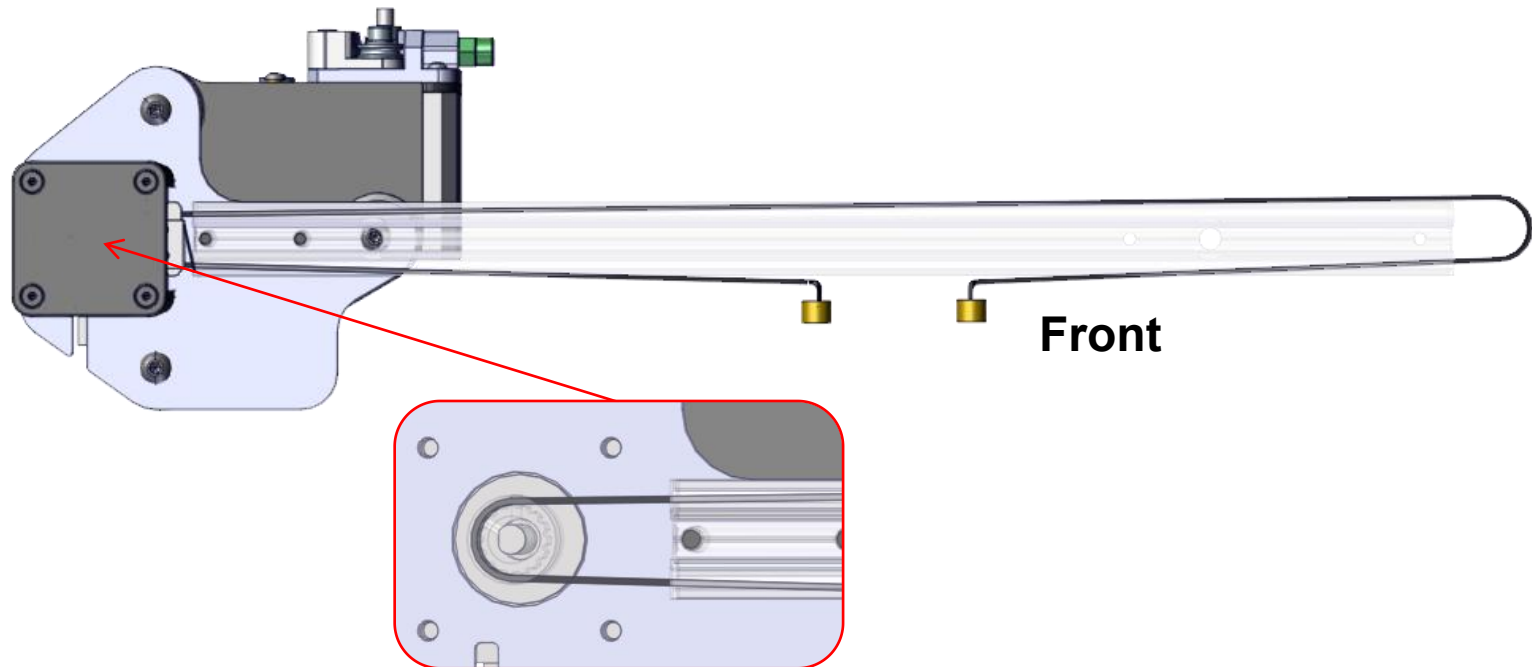
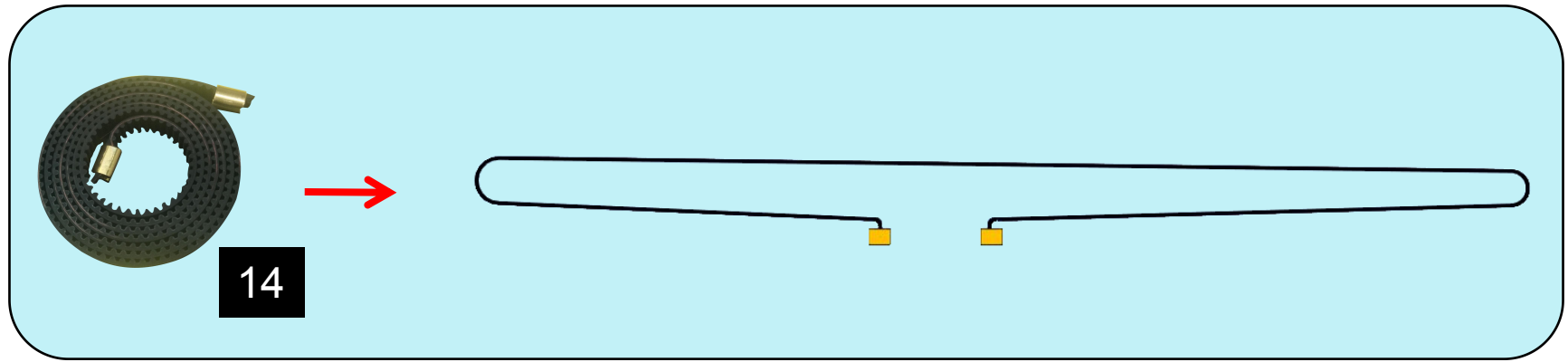
Step 4



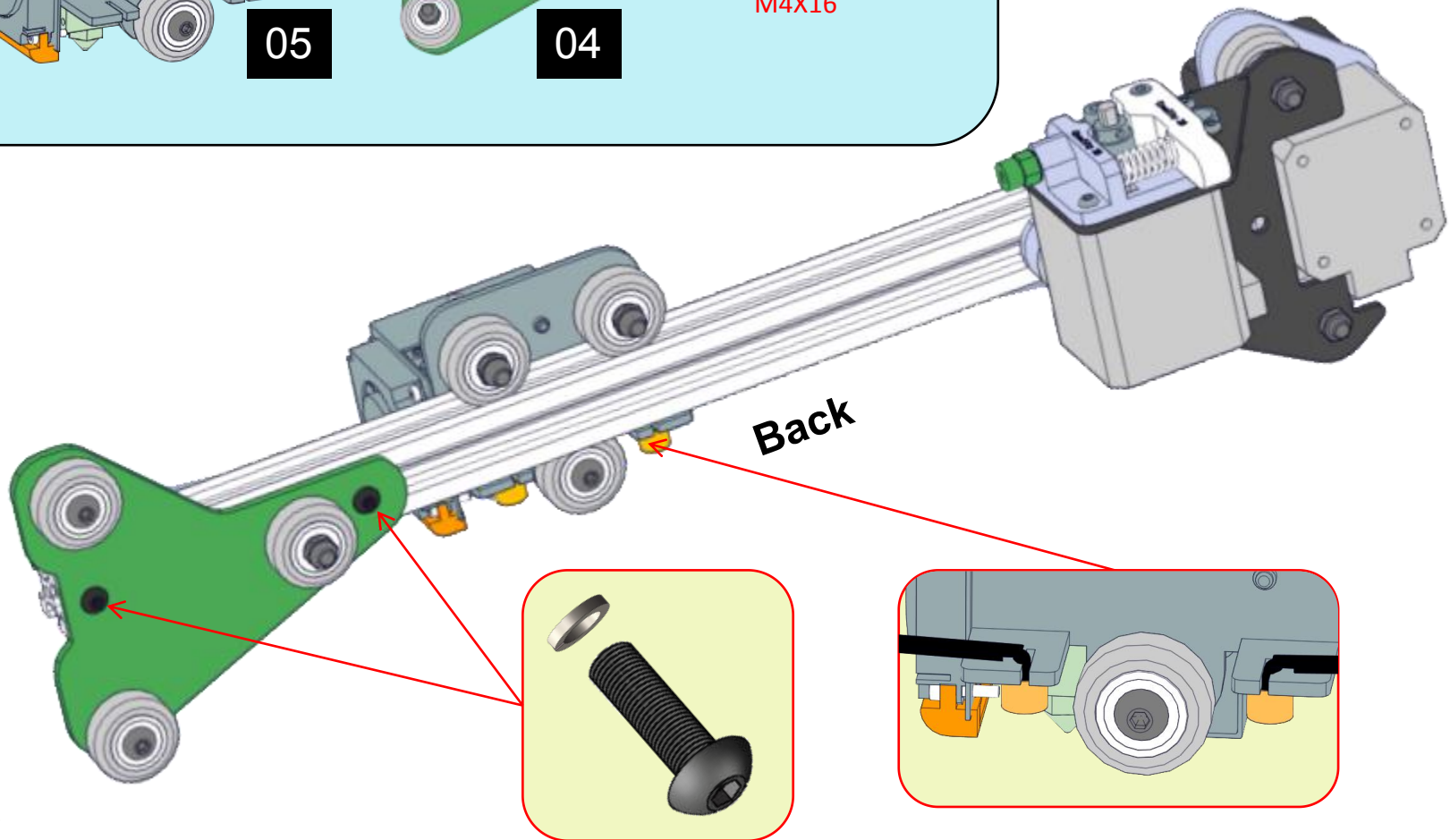
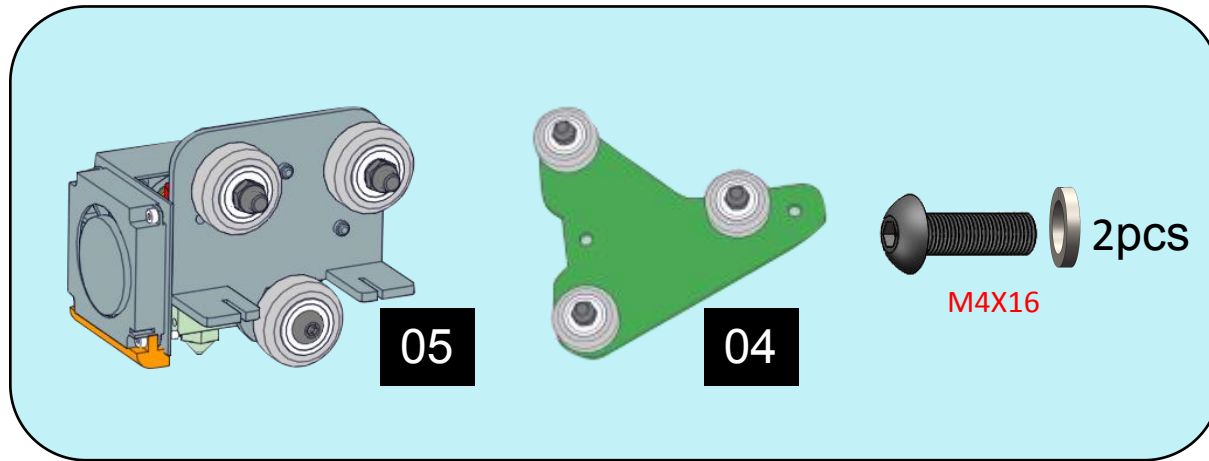
Step 5



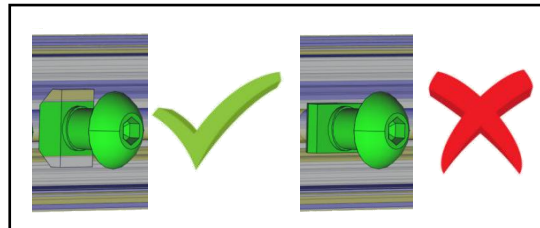
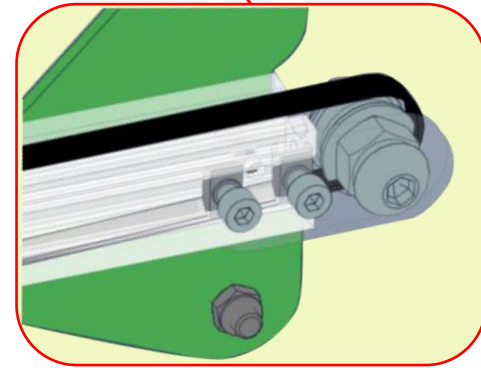
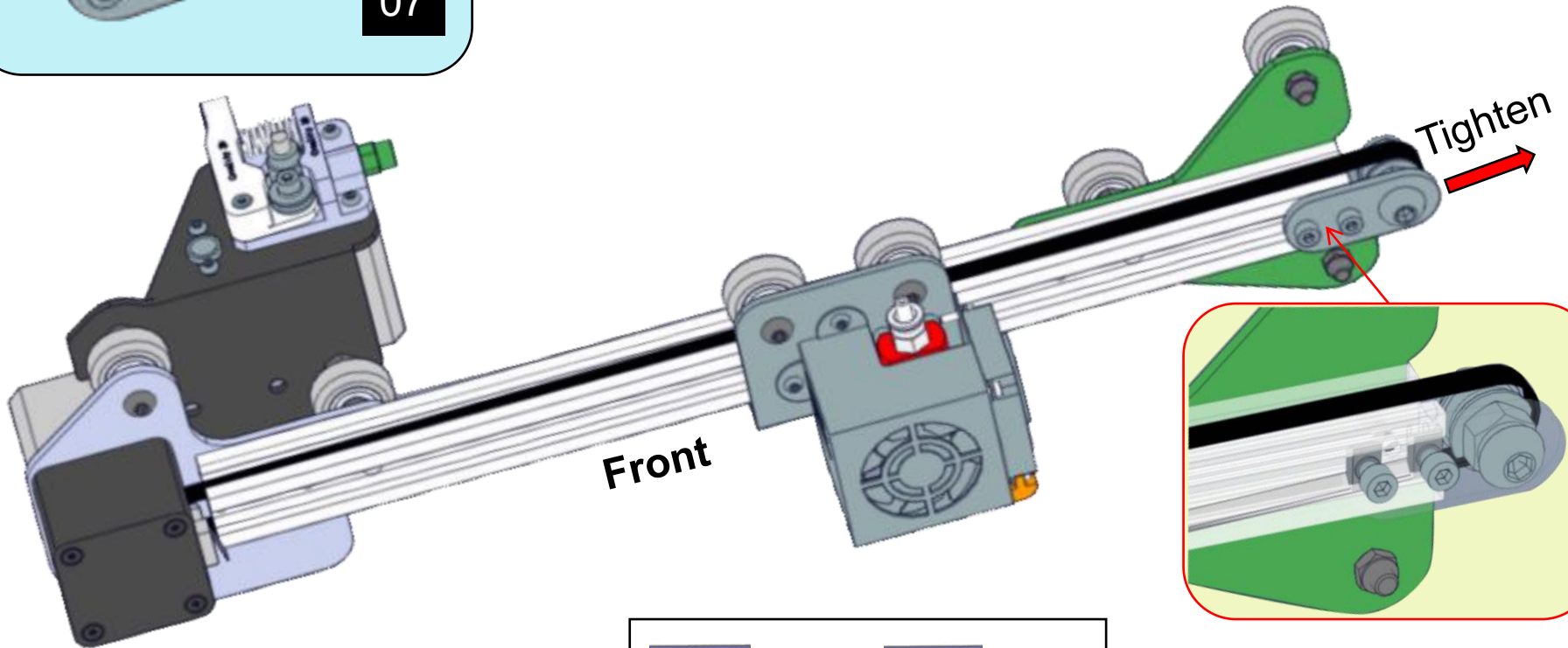
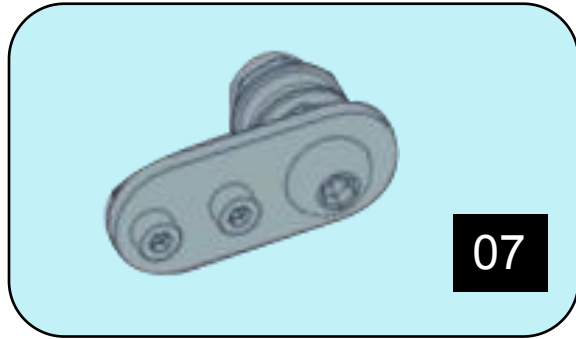
Step 6



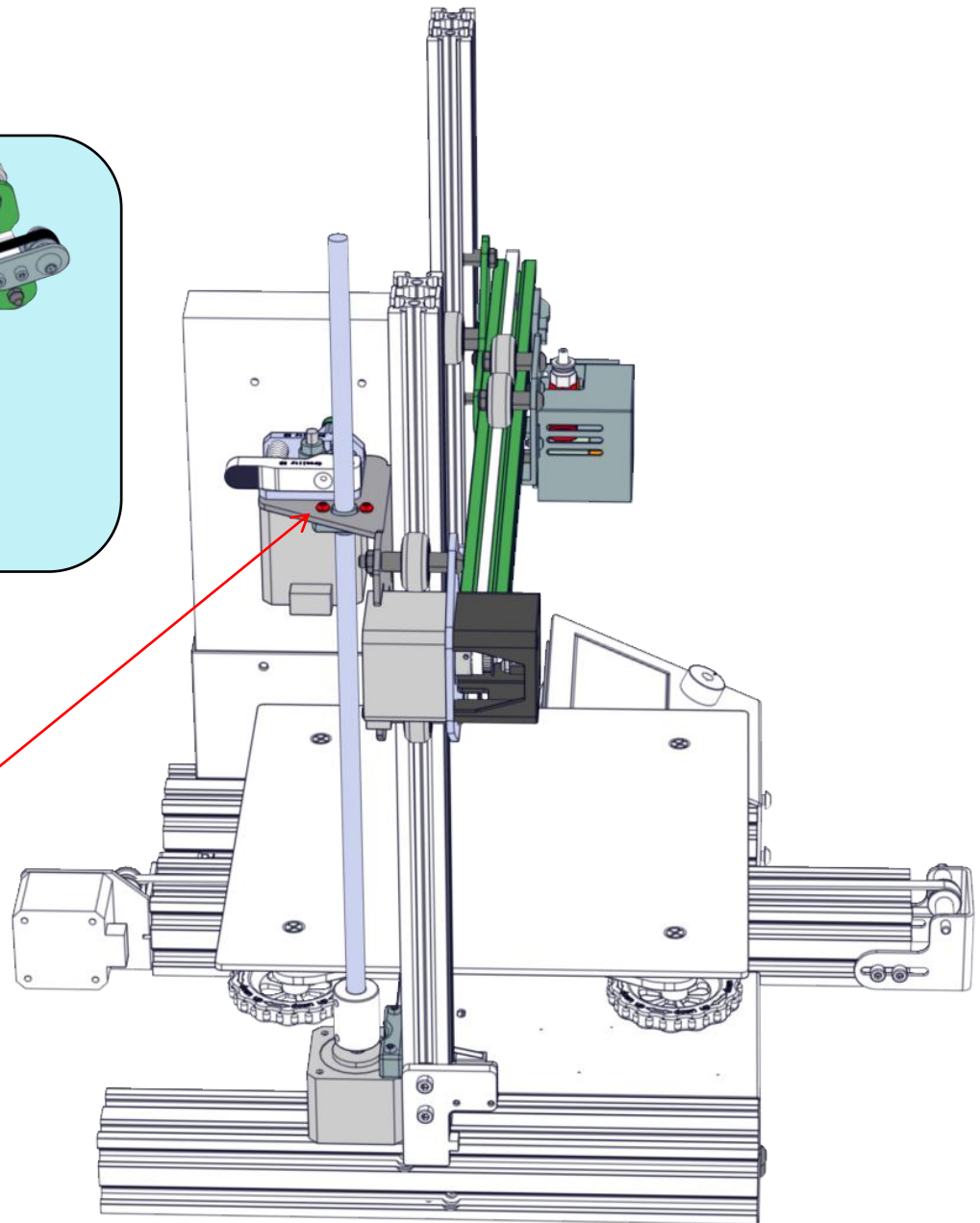
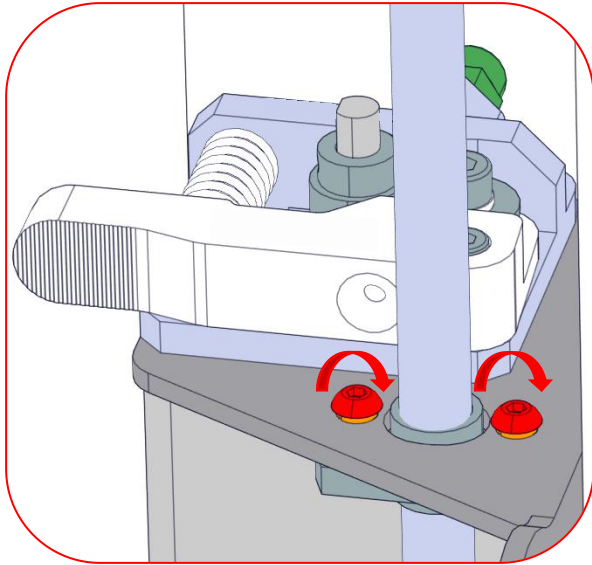
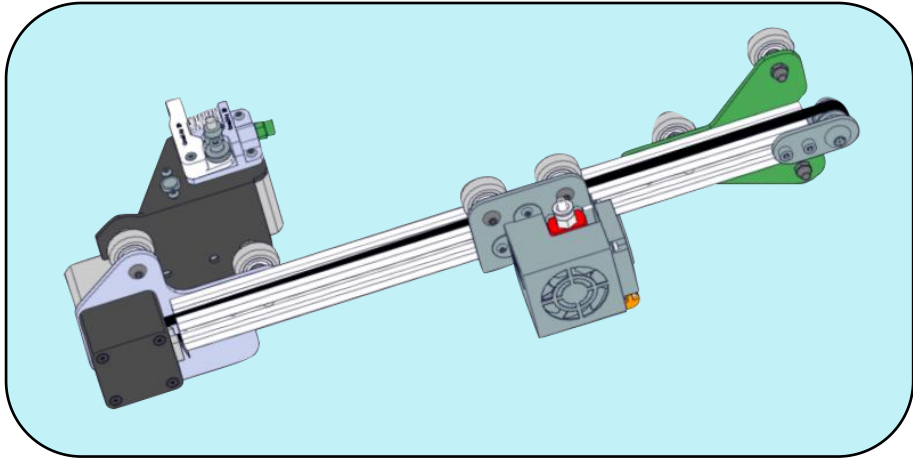
Step 7



Step 8



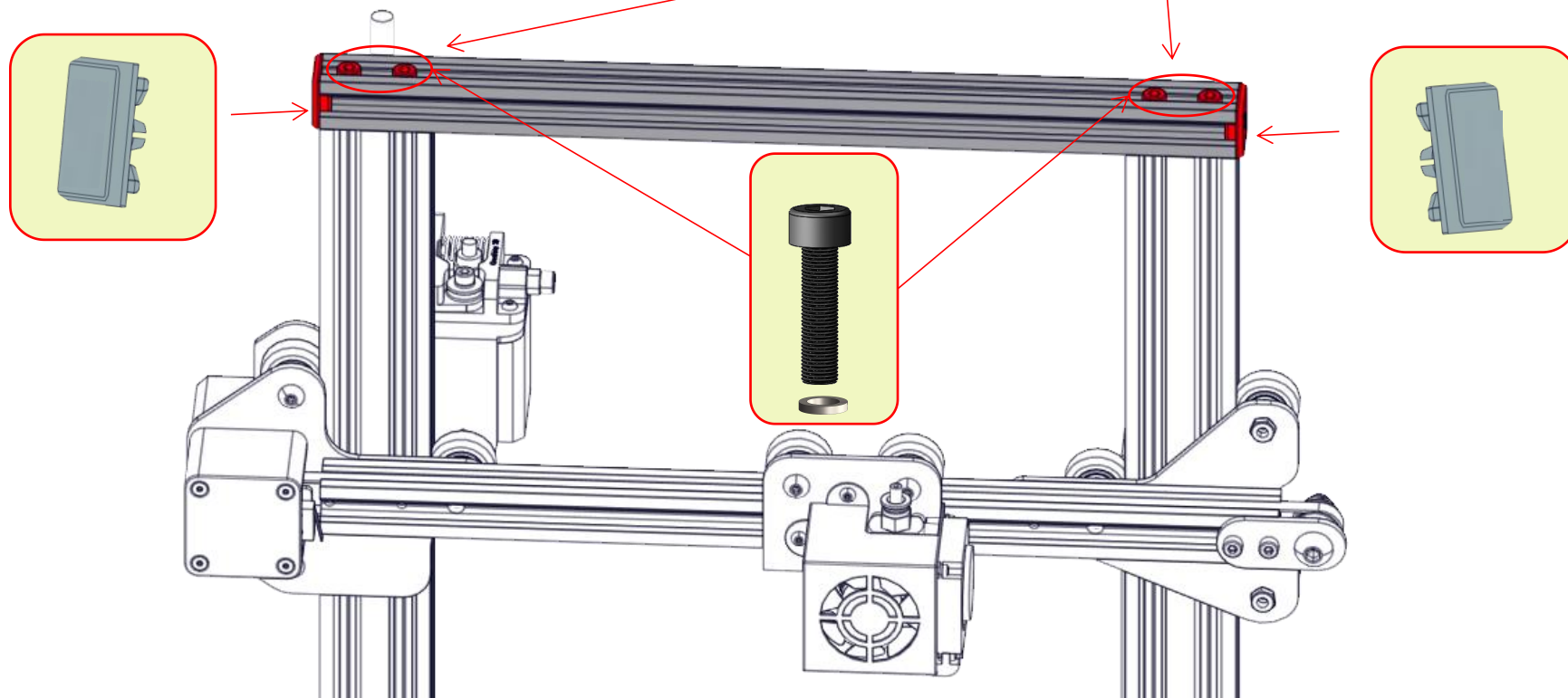
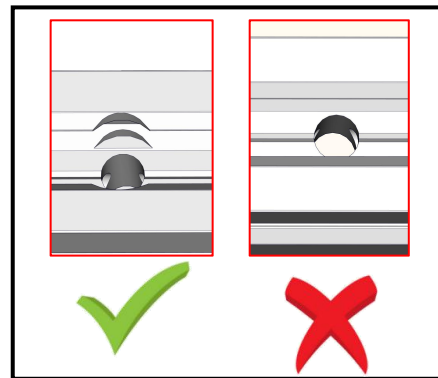
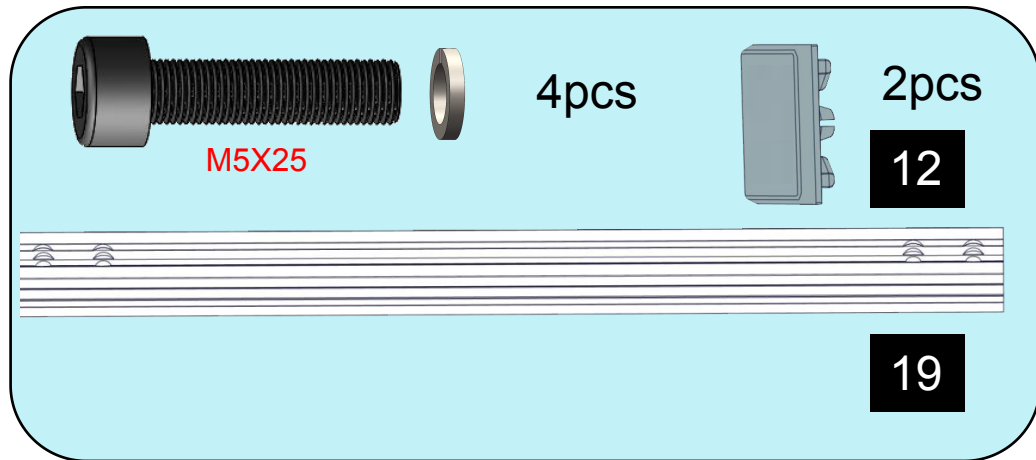
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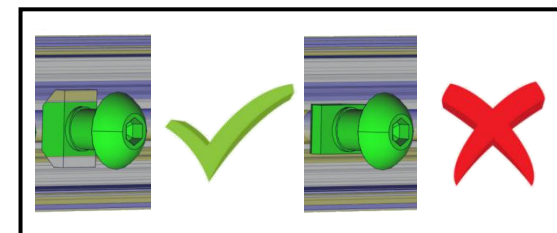
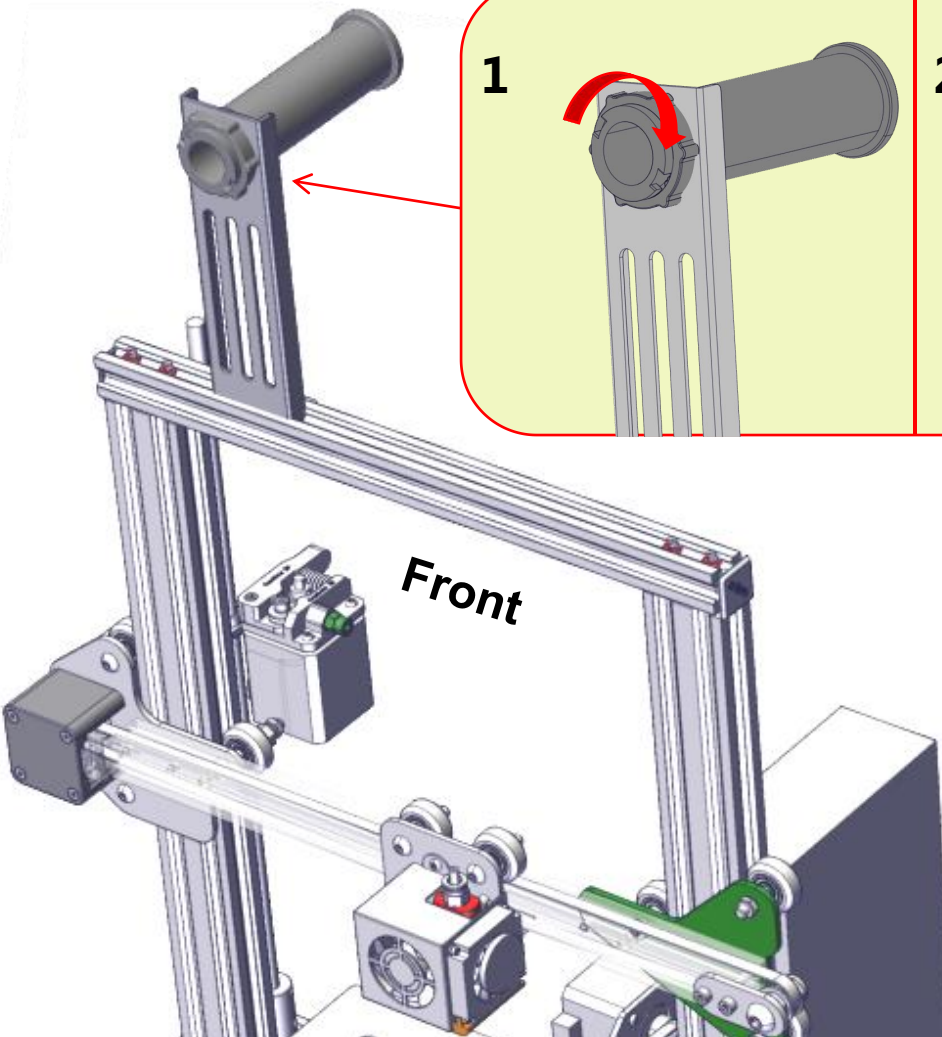
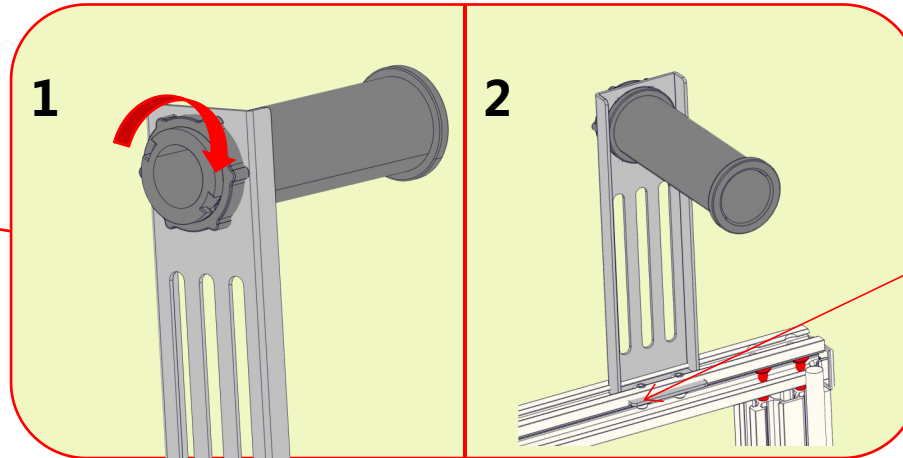
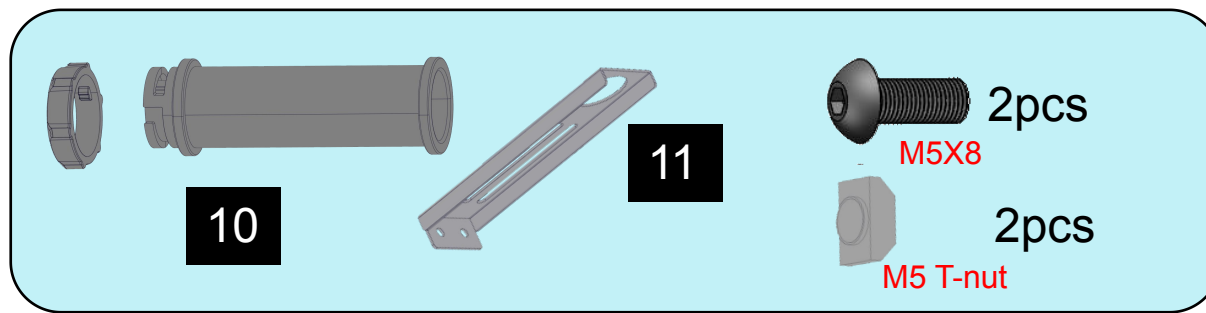
*Don't tighten it too tight

Left

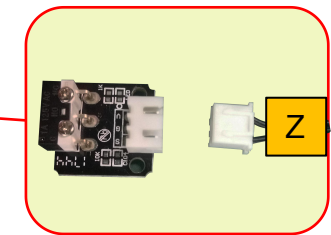
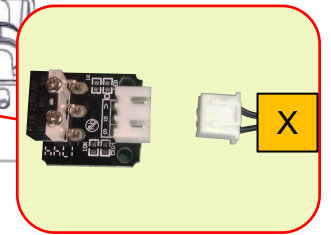
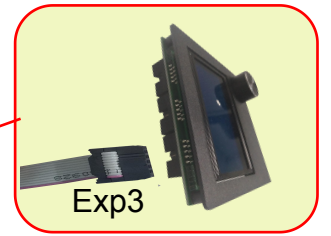
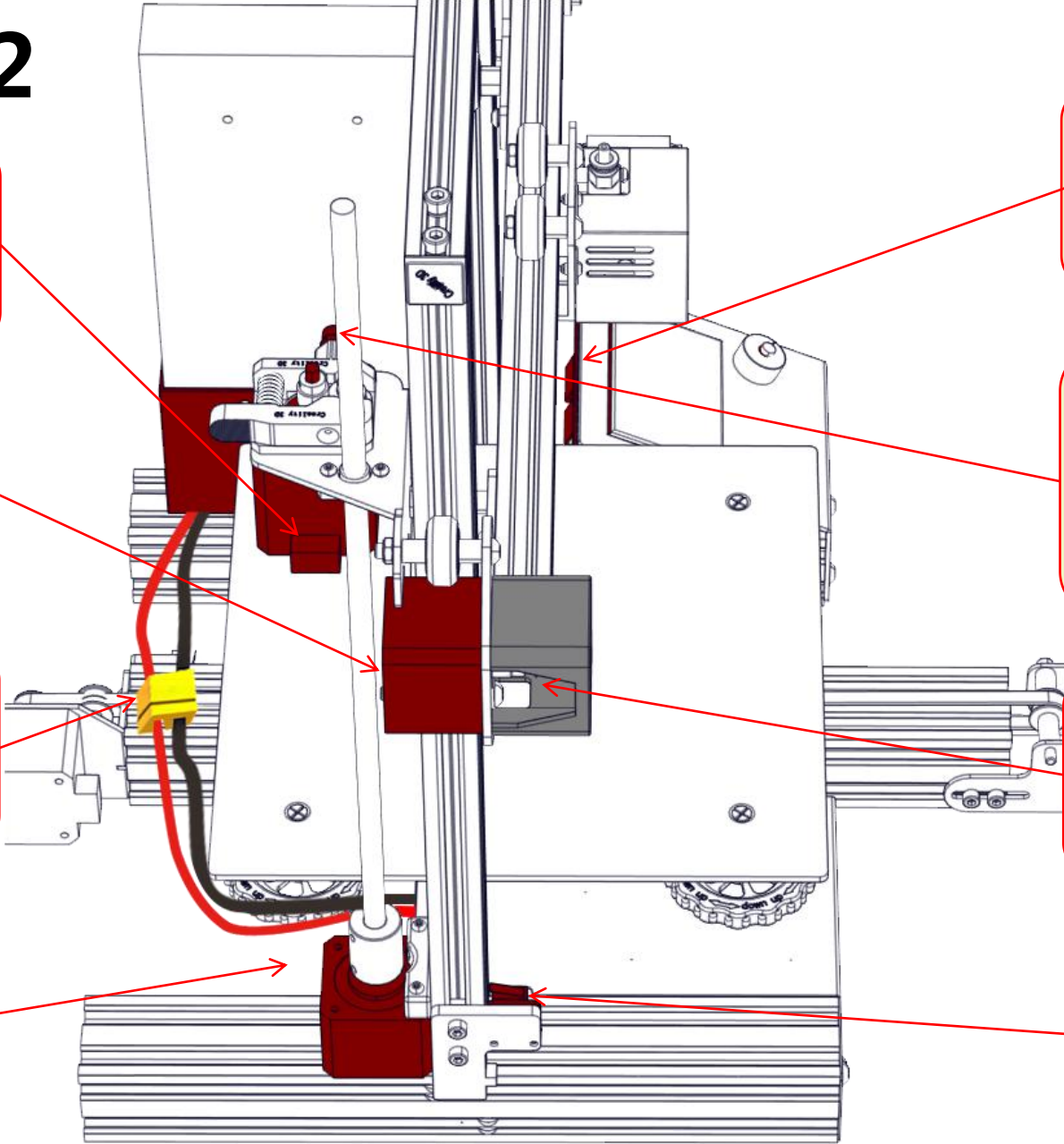
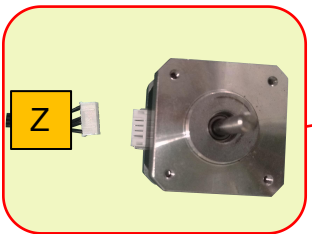
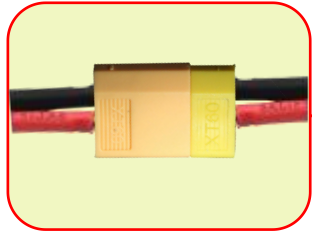
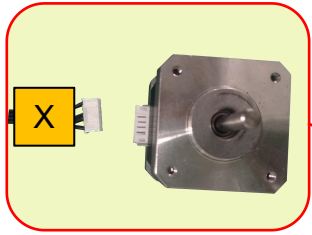
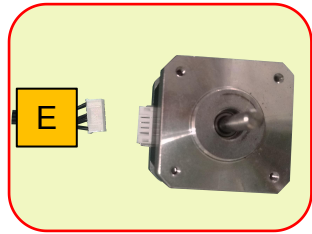
Step 10



Step 11



Step 12



Left