

Creality CR-X、CR-5S Setup For Cura 3.X

1 Software Installation

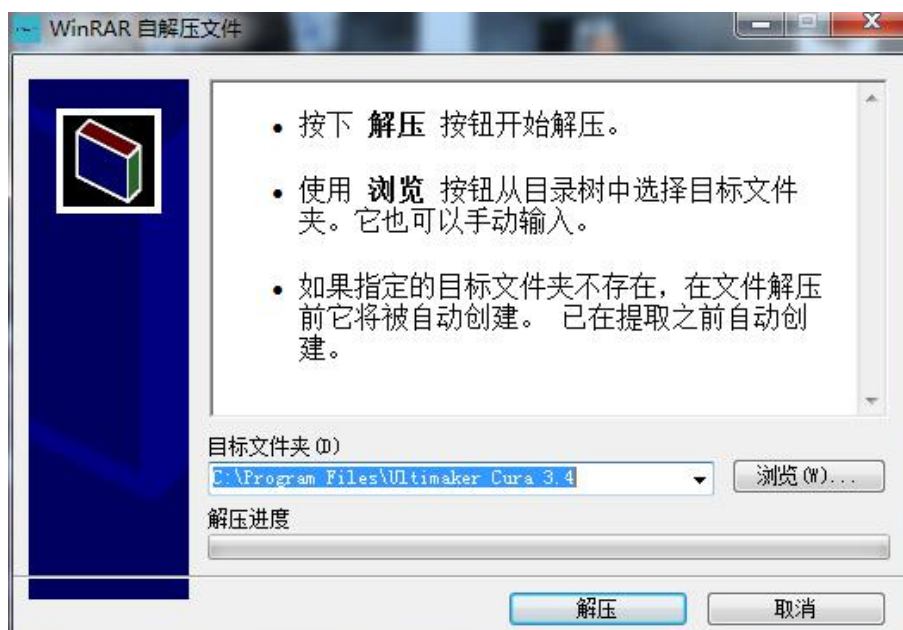
Download the Cura From:

<https://ultimaker.com/en/products/ultimaker-cura-software>



Install Cura

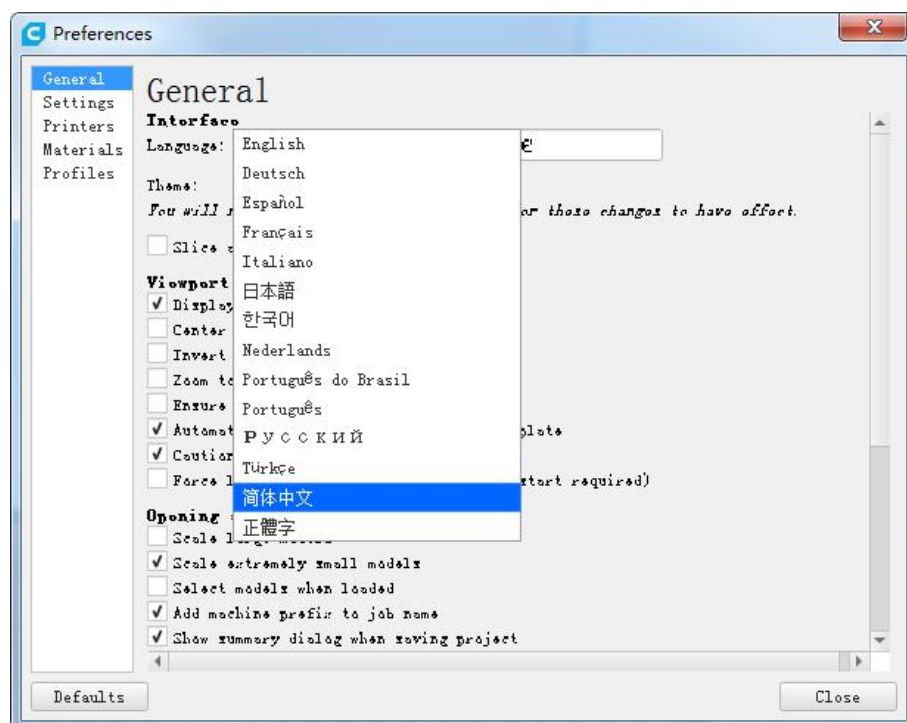
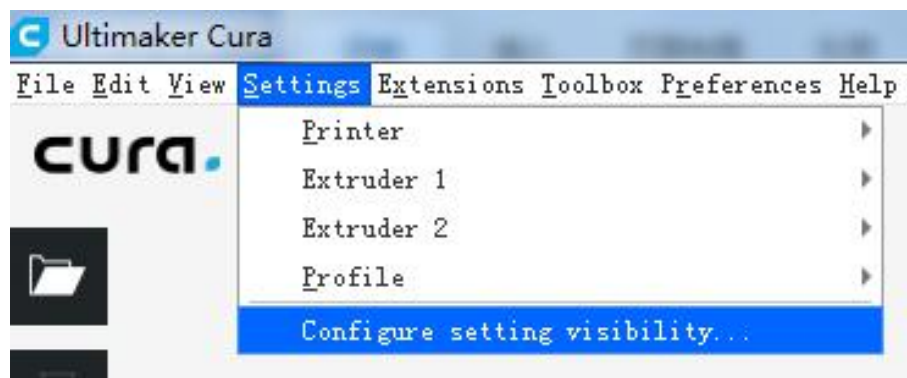
Default path: C:\Program Files\Ultimaker Cura 3.4\



Install the set file in the same path

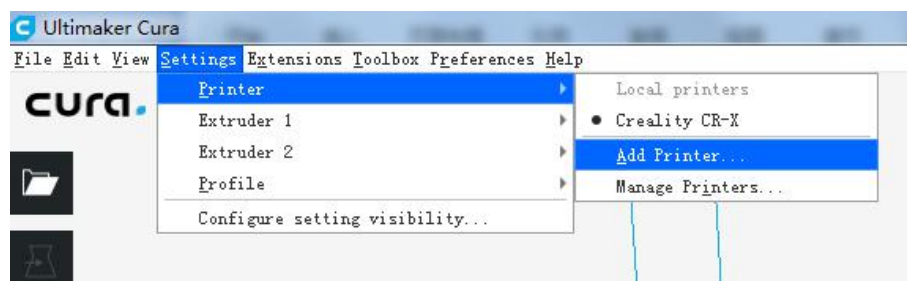
Default path: C:\Program Files\Ultimaker Cura 3.4\

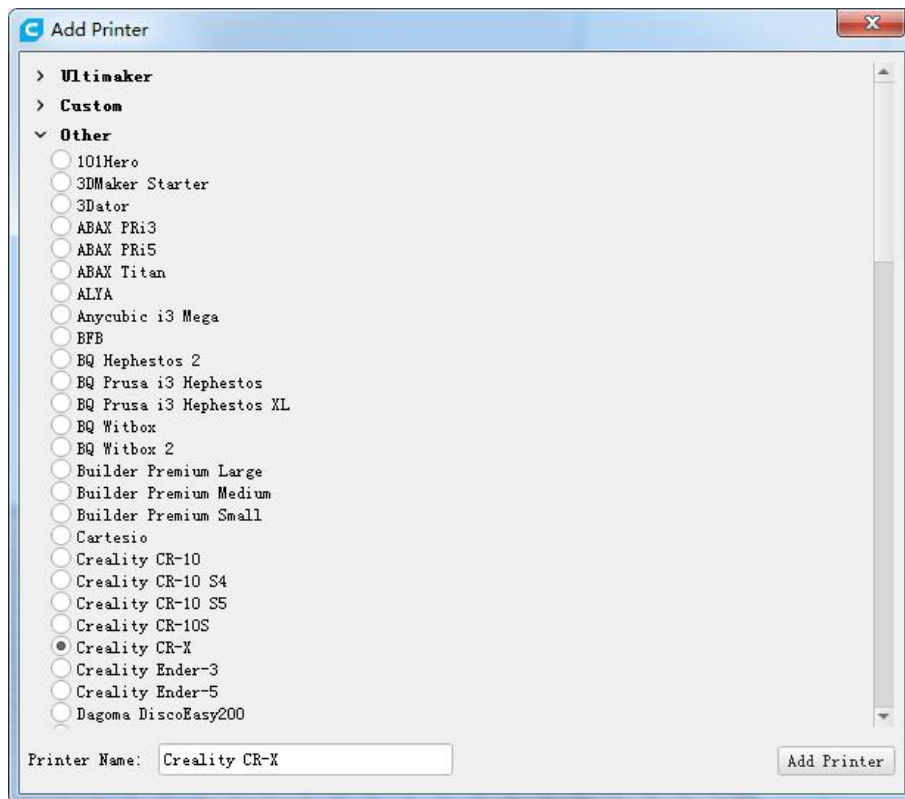
2 Select language



Select settings→Configure setting visibility... →General→language,Select language & Restart Cura.

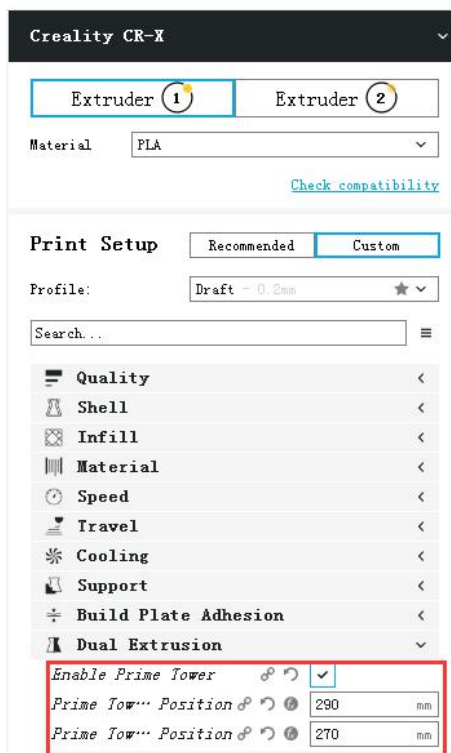
3 Add Printer



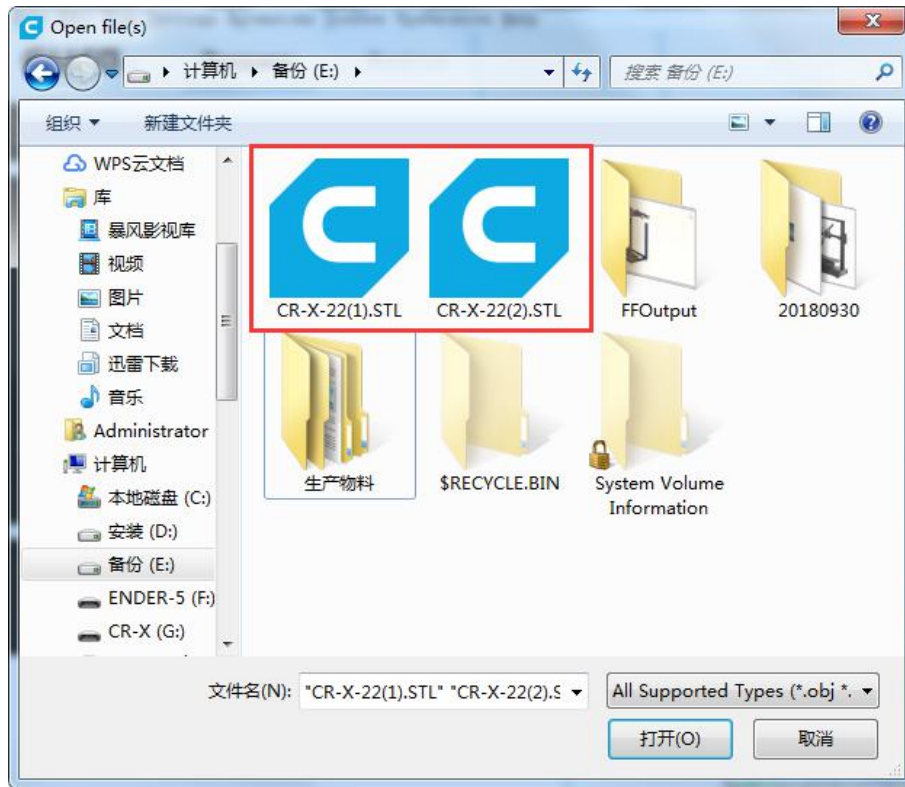


Select settings → Add Printer... → Other → Select your printer model.

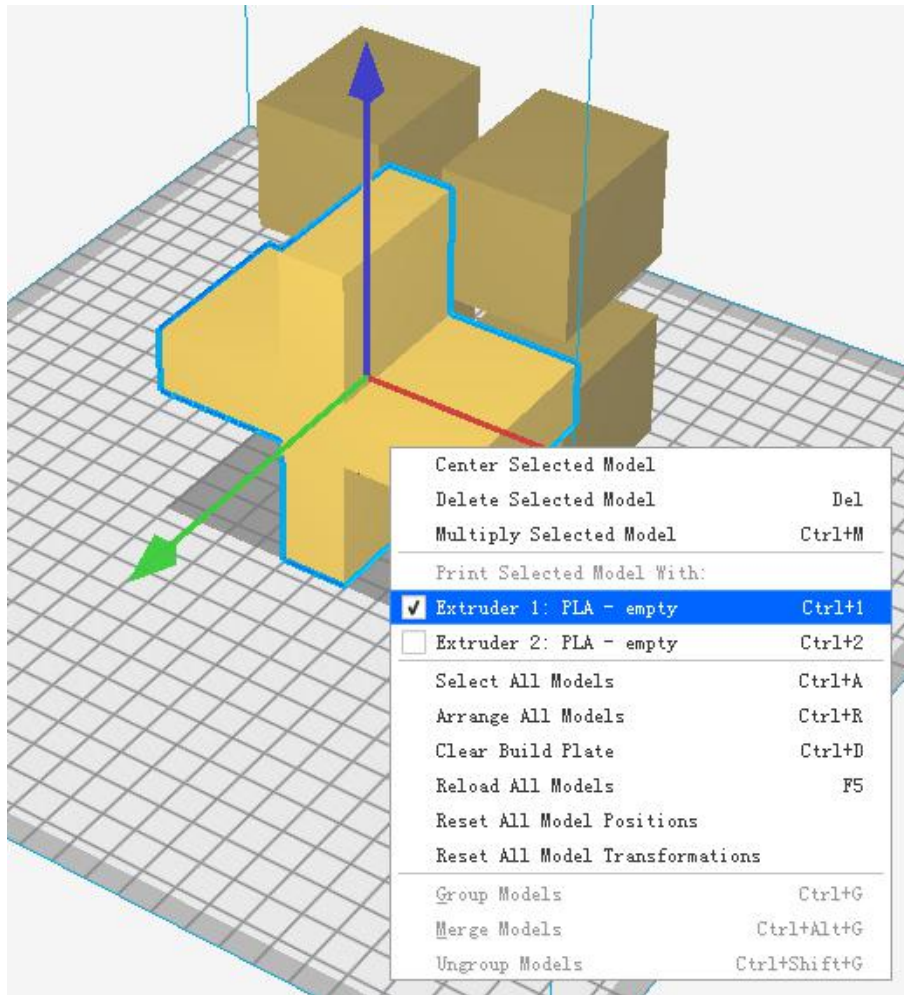
4 Dual Print



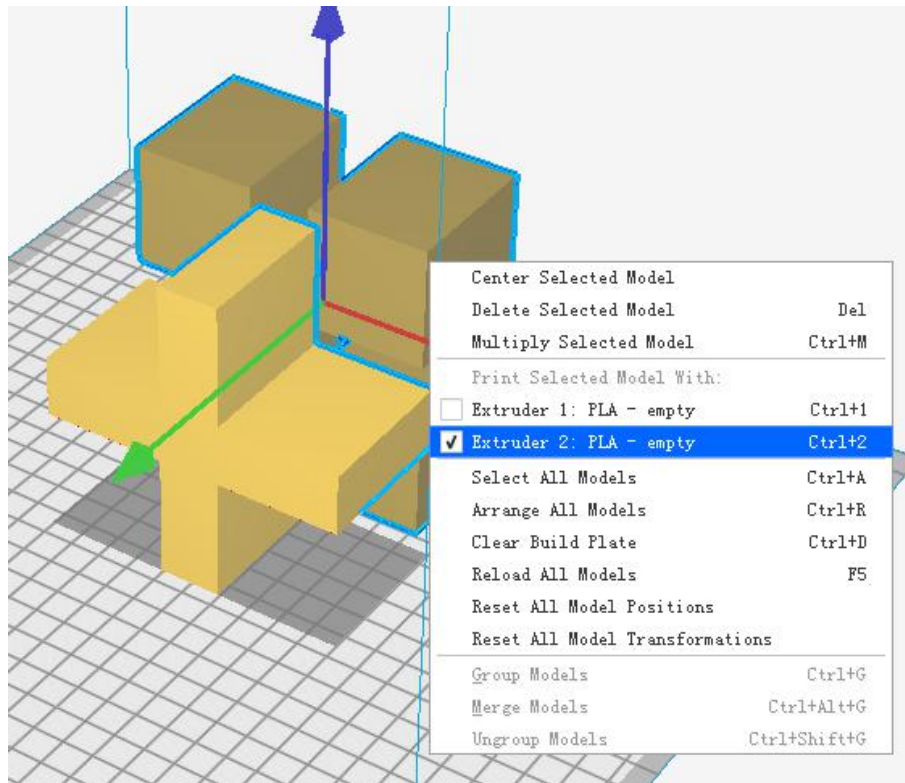
Select Dual Extrusion → Check the Enable Prime Tower → modify values



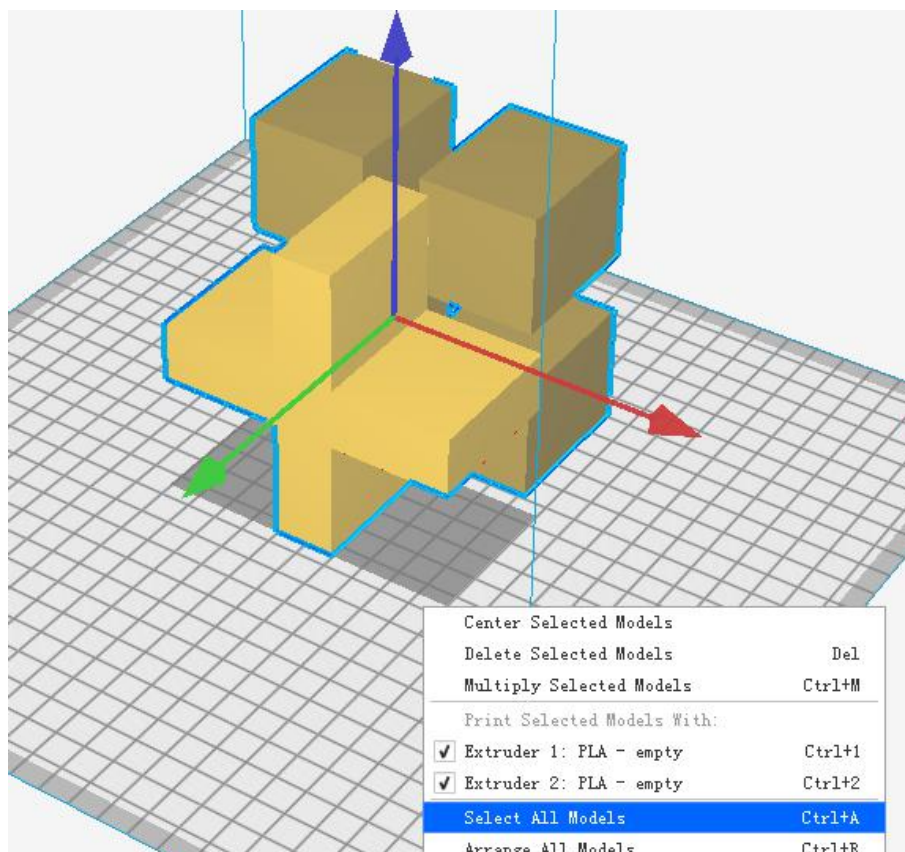
Open the dual model



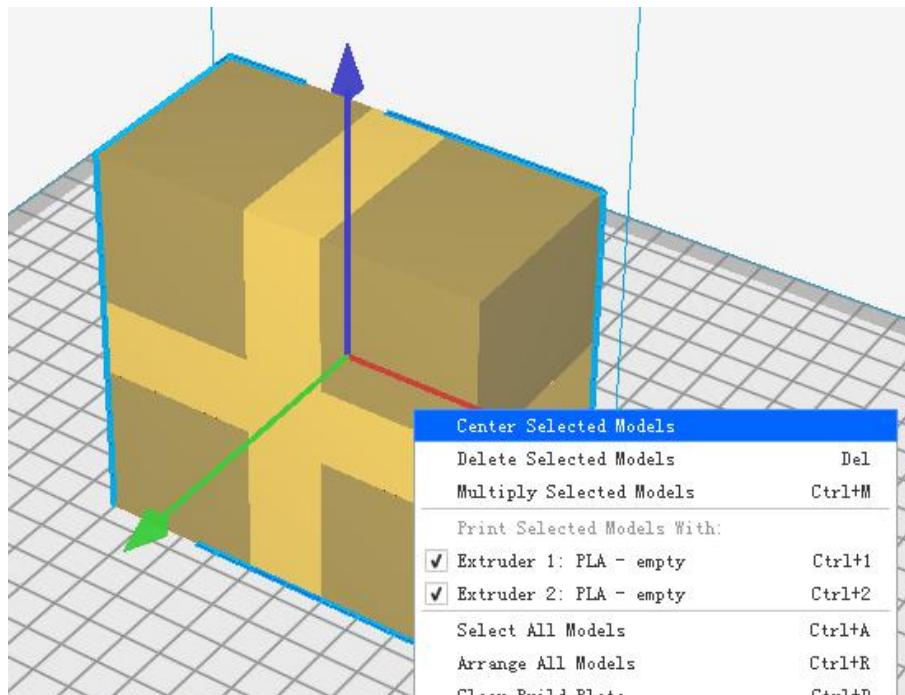
Right-click→Select one of them→Check Extruder 1



Right-click→→Select the another one→Check Extruder 2



Right-click→Select Selsct All Models



Right-click→Select Center Selected Models



Prepare & Save the Gcode.