

Final Assembly Reporting and Maintenance System Features



N IN



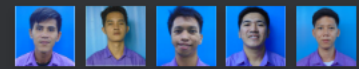
Developed by [PE2-Earl Gerald Lapuz](#) 2022





Production Report Monitoring and Management




Id Number





1st2nd3rd4th5th





Signed in as: Earl Gerald


Reports

Ongoing Reports 10

 Needs Assistance 

28m 13s  

S12-B Sub-Assy Hanger (Sub Assy Station)

 FOR COMPLETION

 ASSIST  LEAVE

Ongoing by Edcel Joseph Lasarte



22m 40s  

S11-B Circuit Continuity Board



 FOR COMPLETION

 ASSIST  LEAVE

Ongoing by Mark Rey Marquez

 Needs Assistance 

Breakdown Reports 1

 ALERT 

8m 11s 

N11-A SSC Conveyor

Details

lifter malf

Reporter

Celeste

For Schedule 11



Engineering Top Performers



Reports

Ongoing Reports 7

🔍 New Assignment

28m 50s

+

512-B Sub- Assy Hanger (Sub Assy Station)

FOR COMPLETION

ASSIST LEAVE

Ongoing by Edcel Joseph Lavarde

🔍 New Assignment

21m 56s

+

571-B Sub- Assy Hanger (Sub Assy Station)

FOR COMPLETION

ASSIST LEAVE

Ongoing by Ramil Kuzon

🔍 New Assignment

Breakdown Reports 2

🔍 ALL

N11-A SSC Conveyor

For Schedule 11

2432m 36s

W06-B Fuse Checking Machine


902m 36s

N51-A Jigboard

Top Performers


Timeline: 2023-03-07 2023-03-14

- 1st




Lymuel Tabares

★2150
- 2nd




Mariel Herrera

★1833
- 3rd




Neowin Guatno

★1772
- 4th





Edeajan Labastida


★1660
- 5th





Id Number


1st


2nd

3rd

4th

5th



Signed in as: Earl Gerald

All

🔍 ALERT #1

7m 44s

+

ation)

5297m 14s

H23-B Parts Box

5071m 12s

N31-A Mainboard

6051m 36s

N41-A Circuit Continuity Board

5085m 45s

N32-A Sub- Assy Hanger (Sub Assy Station)

Now













3D Objects Rendering (Lectures for Newly Hired)



Connector Holder, Similar

Connector Holder, Acetal

Clip Holder, PU

Clamp Holder, PU

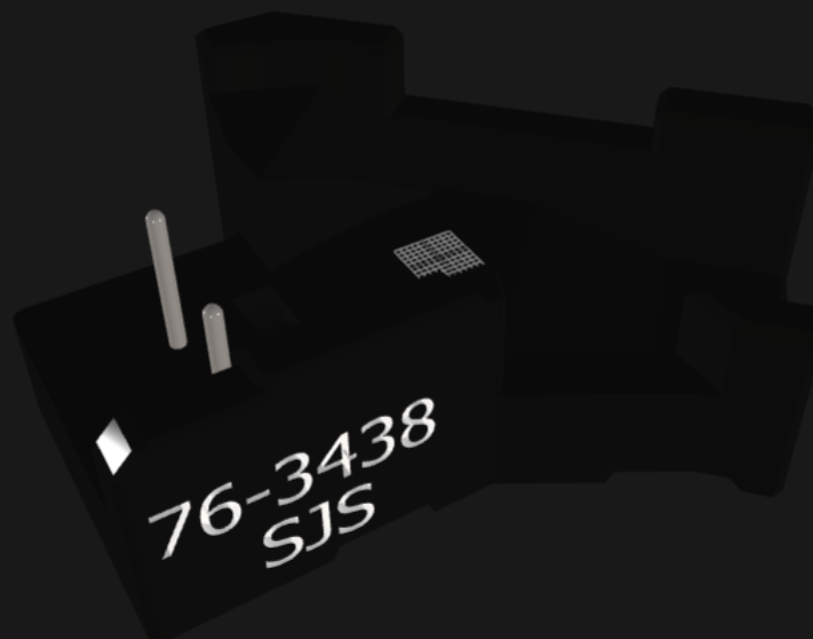
SSC Holder With Fiber Optic

Protector Holder, PU

Battery Cable Holder, PU

SSC Body Holder with Lock Pin

Pan the 3d Object by using your mouse and mouse scroll. Press F11 to full screen.

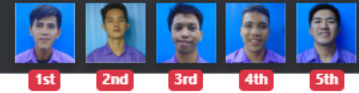


Illustrated by: Aldrin Garces

Chat Feature for faster Communication Across Production Area



Id Number

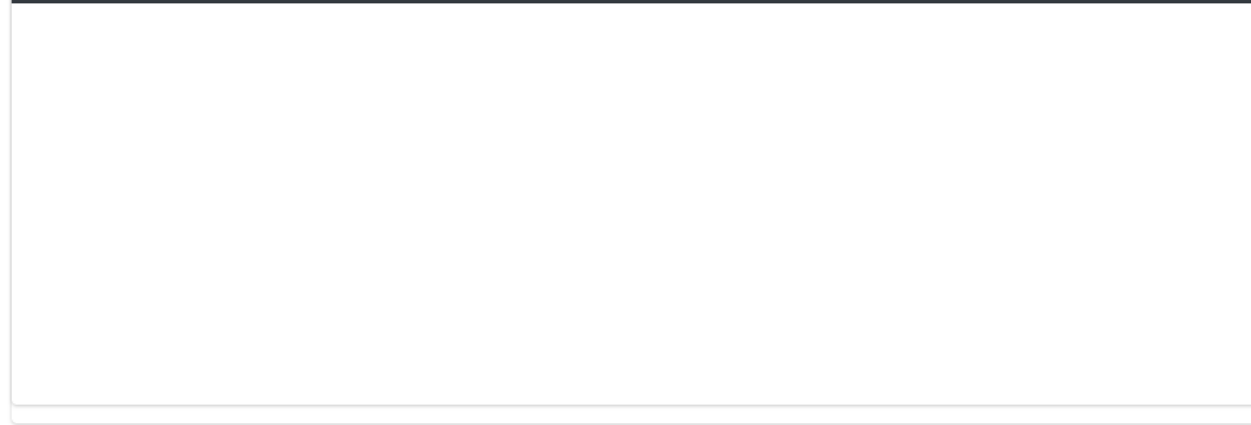


[Home](#) / [Connect](#)

Connect



Chats



Reminders

0

Report



SCHEDULED REPAIRS

[More info](#)

0

Item



TODAY'S DELIVERY

[See more](#)

72

Items



REQUEST TO ORDER

[See more](#)



Locator Board for Manpower and Work Assignment Monitoring



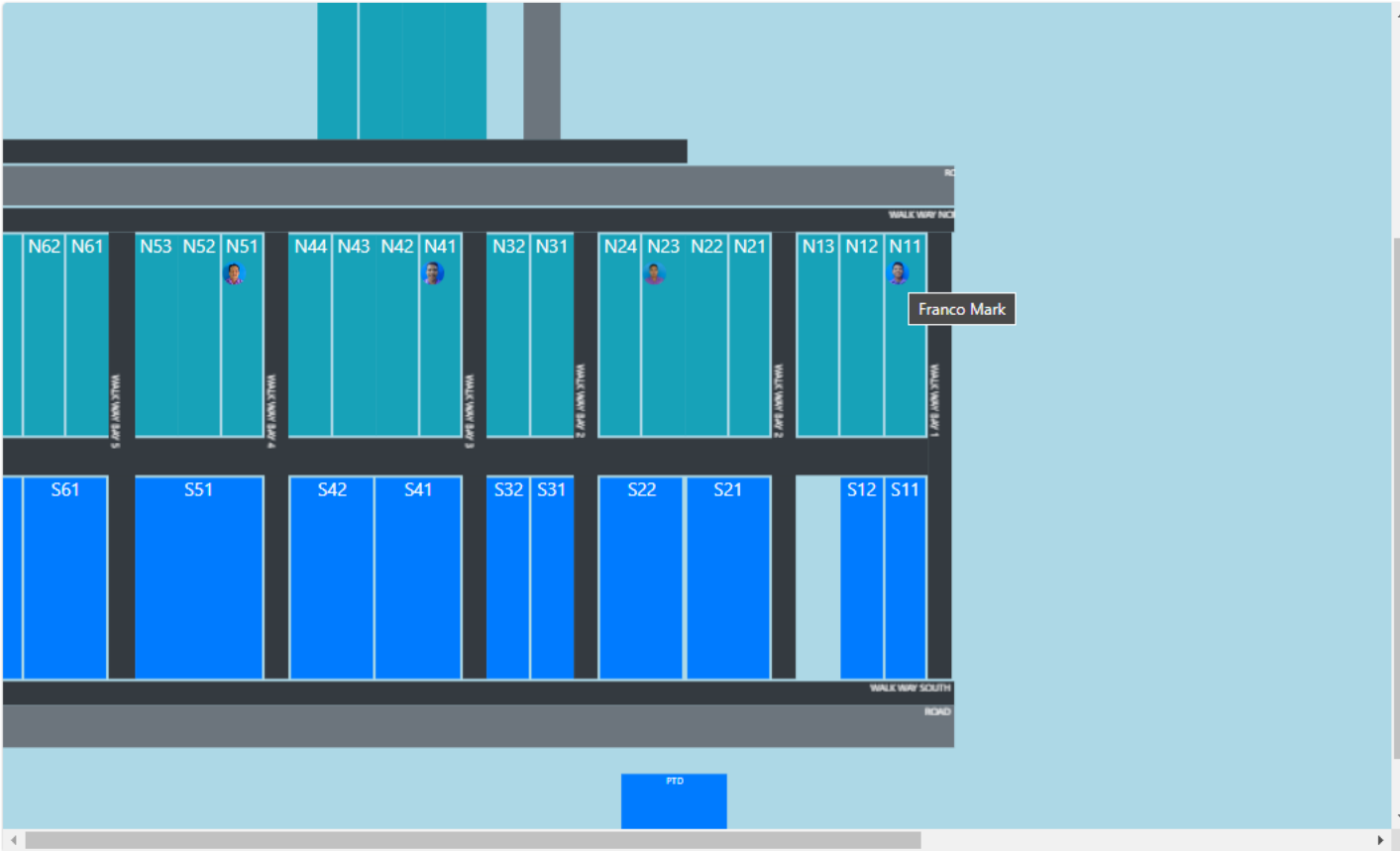
Id Number



Signed in as: Earl Gerald

Reports

Floor Plan



Incharge



Station 1N



Station 2N



Station 3N



Station H

Station 2S



Station 3S

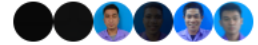


Station 1S

Preventive- Group 1



Roving- Group 1



Preventive- Group 2



Roving- Group 2



Preventive- Group 3



Roving- Group 3



Total Manpower: 54

Total Number of Present: 32

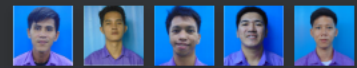


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Scheduled Repair Monitoring





1st2nd3rd4th5th



Signed in as: Earl Gerald

Schedule for Repairs

For Scheduling

Search:


Conveyor ↑↓	Shift ↑↓	Tools/Machine ↑↓	Trouble ↑↓	Details ↑↓	Note/ Findings ↑↓	Date Reported ↑↓	Reported By ↑↓	Incharge ↑↓
E02	A	Sub-Assy Hanger (Sub Assy Station)	Navigation Malfunction	SSC PALLET #12 ALL STATION	NAVIGATION MALFUNCTION SA SSC PALLET	2023-03-07	Jaena Saquisame	Lance Edwin Pica
E04	B	Clip/ Clamp Attachment	Others	broken traverse holder		2023-03-13	Shirley Lomboy	
E04	B	SSC Pallet	Others	bagon #9,14,12 ayaw tumakbo sa kadena	DUMUDULAS ANG BOLT SA KADENA	2023-02-17	Cristeta Celestino	Javier Baguidudol
E05	A	Parts Tray	Others	NO PARTS TRAY NUMBER	Change diameter	2022-12-10	Lea Saratan	Francis Aniel
E05	A	Jigboard	Others	ALL J/B conn # 61 wrong wire color	CONN. #61WRONG WIRE COLOR ON CONN. INSERTION GUIDE	2022-12-10	Lea Saratan	Javier Baguidudol
E07	A	Appearance Board	Others	SIRA NA YUNG PLASTIC NG TABLE NG PACKING	NO PLASTIC TABLE ON PACKING	2023-03-03	Royaliza Diato	Christian Mendoza
H02	A	Finishing Board	Others	sira na yung gutter, pakisabay na yung gutter ng lay outing ng mainboard	FOR REPLACEMENT GUTTER	2023-02-21	Royaliza Diato	Jonuel Edillo
H02	B	Bigsub Board	Detached Holder	bagon 5	MISSING CONN. HOLDER	2023-02-18	Lovella Velando	Javier Baguidudol
H02	A	Sub-Assy Hanger (Sub Assy Station)	Navigation Malfunction	BAGON NO.23,22,1,7,10,6,5,4 ACO1 /BAGON NO.20,12,8 AC02	SCHEDULE FOR COMPANY HOLIDAY	2023-02-08	Royaliza Diato	CHRISTIAN MENDOZA
H04	B	Appearance Board	Others	mga wiring sa ilalim ng board ay nakalawit pinalalagyan ng cover at sa fese checker mga wiring din I	AUDIT FINDINGS	2023-02-24	Geraldine Capili	Patrick Lee

Showing 1 to 10 of 85 entries

Previous12345...9Next

31113

857218New





March 2023



Sun	Mon	Tue	Wed	Thu	Fri	Sat
26	27	28	1	2	3	4
		M-47297 N31			M-50603 N23	M-47612 N41 M-48683 ND3 M-49170 NB1 M-50896 N51
5	6	7	8	9	10	11
	M-43665 E04					
	M-49997 N83					
					M-45022 E02 M-45476 E02 M-45698 E02 M-51361 E03 M-52369 W07 M-52370 W07 M-51541 S11 M-52287 S42	M-47514 S61 M-51468 NC1 M-48454 W05 M-49398 N51 M-50659 S62 M-51432 N51 M-52780 S11 M-52814 S61
12	13	14	15	16	17	18
M-47514 S61 M-51468 NC1	M-49123 S82					

Scheduled 37

Search:

Reference Code	Conveyor	Shift	Incharge	
PR2208-1830	N11	B	Maintenance	
PR2210-18196	N24	B	Maintenance	
PR2210-20512	N52	B	Maintenance	
PR2210-20820	N11	B	Maintenance	
PR2211-22124	N52	B	Maintenance	
PR2211-22892	N63	B	Maintenance	
PR2211-23500	N23	B	Maintenance	
PR2301-38329	N24	B	Maintenance	

2

1

118

85

72

18

New



Parts Ordering Monitoring and Tracking



Processed Orders 60

CSV Excel PDF Print Column visibility Search:

Reference Code	RFO	Conveyor	Item	Part Number	Quantity	Supplier	Arrival Date	Incharge	Status	
PR2303-10067	111	N23	PROTECTOR HOLDER	76-2852	5	SJS	2022-09-26	Jhun Carlo Camacho	Received	Action
PR2303-10320	1528	H07	CLIP HOLDER, PU	7047-7787-OT	14	SJS	2022-09-27	Arnold Lose	Received	Action
PR2303-11606	1549	N41	SSC HOLDER WITH CYLINDRICAL MAGNET 1PC PCB (1-39 CAVITIES)	7287-1918	2	GT JIGS	2022-10-04	Ronald Naval	Received	Action
PR2303-11682	1634	N13	CONNECTOR HOLDER	7383-4673-30A S2	3	GT-JIGS	2022-10-17	Sydney Sam Oasay	Received	Action
PR2303-12279	1631	N42	SSC HOLDER WITH CYLINDRICAL MAGNET 1PC PCB (1-39 CAVITIES)	7289-8063-30	3	COBARRUBIAS	2022-10-17	Sydney Sam Oasay	Received	Action
PR2303-12671	1635	N51	PROTECTOR HOLDER, PU	7176-3432-00	2	JAPAN	2022-10-17	Mar Francis Decena	Received	Action
PR2303-14168	00	N12	CLAMP CHECKER FOR CIRCUIT	7052-7194-30	2	MF	2022-10-19	Mar Francis Decena	Received	Action
PR2303-14206	1594	N22	CONNECTOR HOLDER, REVISED 6.2 WITH TPO GUAGE	7289-7428-10	6	BPC	2022-10-13	Ronnie Fermin	Received	Action
PR2303-14218	00	E05	CLIP HOLDER	47-7666-30	1	3J	2022-10-12	Neil Alexander Organista	Received	Action
PR2303-	00	N24	PROTECTOR HOLDER	7176-1618-04	5	MF	2022-10-19	Diego	Received	Action

PR2303-14389	00	N24	PROTECTOR HOLDER	7176-1618-04	5	MF	2022-10-19	Diego Bacsal	Received	Action
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Showing 1 to 10 of 60 entries

Previous123456Next

Back Jobs0

CSVExcelPDFPrint

Search:

RFO	↑↓	Conveyor	↑↓	Incharge	↑↓
No data available in table					

Showing 0 to 0 of 0 entries

PreviousNext

October 2022						
Sun	Mon	Tue	Wed	Thu	Fri	Sat
25	26 N11 RFO1521 N23 RFO111	27 H07 RFO1528	28	29	30	1
2	3 N41 RFO1549 SP1 RFO1546 SP1 RFO1546	4	5	6	7	8
9	10	11 E05 RFO00	12 N22 RFO1594	13	14	15
16	17 N13 RFO1634 N42 RFO1631 N51 RFO1635	18 N12 RFO00 N24 RFO00	19 N22 RFO1	20	21	22
23 N53 RFO1788 N61 RFO1788	24	25 N41 RFO1707	26 S51 RFO1712	27 N63 RFO1742	28 H05 RFO1743	29
30	31 H05 RFO1743	1 H04 RFO00	2 E02 RFO00	3 H04 RFO1713 S51 RFO1724 W03 RFO00	4	5

Id Number



1st



2nd



3rd



4th



5th



Signed in as: Earl Gerald

Order Tracking



Date of Order

Feb 14, 2023



Mary Ann Manuel followed up

Mar 14, 2023 03:42 PM

kelan kakabit



Earl Gerald Fernandez followed up

Mar 14, 2023 03:44 PM

End of March po



Order received by Earl Gerald Fernandez

Mar 14, 2023 03:45 PM



5



1



111



85



72



19



New



Trouble Reports Generation



View Reports

Date Range Picker

Start

End

Generate

View Reports

CSV Export

Reference Code	Conveyor
PR2303-53470	ND3
PR2303-53471	N83
PR2303-53473	N71
PR2303-53475	N81
PR2303-53479	N71
PR2303-53480	N31

Report Summary

Production

Request Number

PR2303-53470

Date and Time Submitted

2023-03-14 00:03:04

Shift Schedule

A

Conveyor

ND3

Carline

Nissan

Wiring Harness

MR15-E POWER

Process/ Machine

Mainboard Conveyor

Trouble

Motor Malfunction

Details

malfunction

Reported By

Theresa

Engineering

Real Cause of Problem

out of timing

Counter Measure

Reset To Homeposition

Start of Lost Time

2023-03-14 00:03:04

End of Lost Time

2023-03-14 00:04:34

Total Lost Time

0.03

Start of Repair

2023-03-14 00:04:34

End of Repair

2023-03-14 00:17:19

Total Repair Time

0.21

Total Line Stop

0.24

Remarks

ok

Incharge

Frederick Begaso

Report Evaluation

Line Stop

Total Manhour Loss

0.24

PRINT

Search:

Shift	Status	Action
A	Finished	View
A	Finished	View
A	Finished	View
A	Confirmed	View
A	Confirmed	View
A	Confirmed	View

Statistics



Statistics

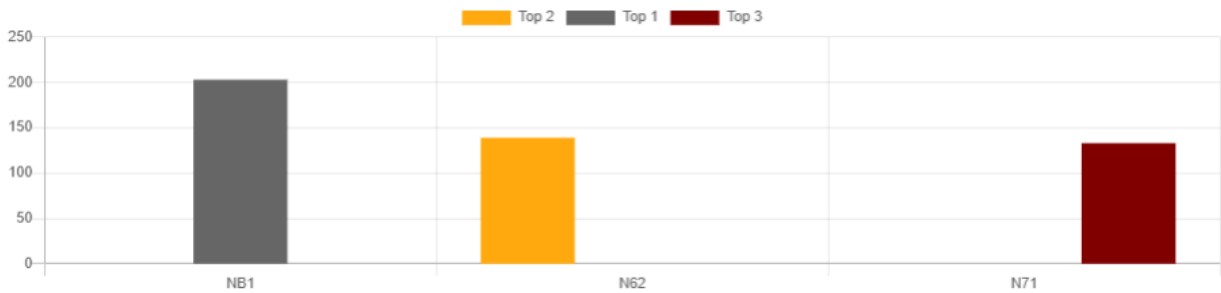
Date Range Picker

Start

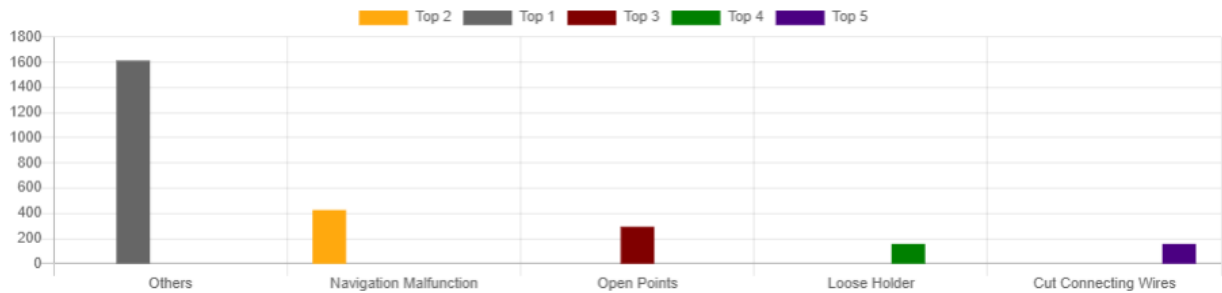
End

Generate

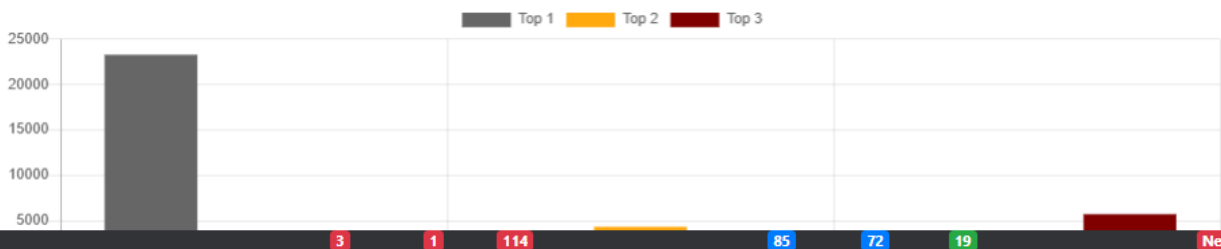
Top 5 Conveyor With Highest Number of Reports (Occurence)



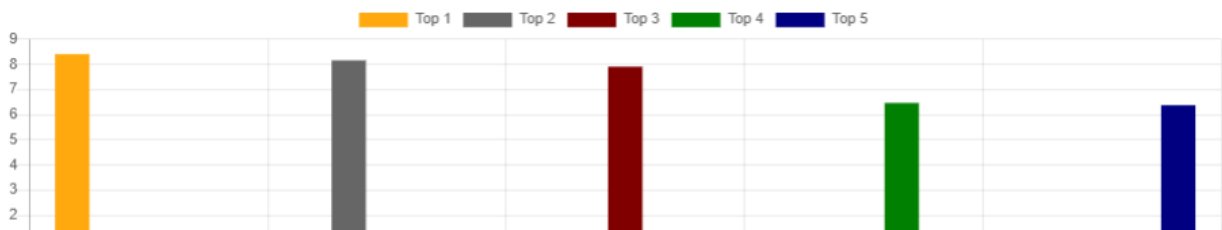
Top 5 Most Frequent Reports



Top 5 Reports in Inspection Lines



Top 5 (Highest number of Line Stop)



Machine Downtime Summary With Trend Analysis



Machine Trouble Downtime Summary

Note: This is a downtime summary for each line.

Please Select Conveyor

Down Time of NB1

↓
0.79

Search:

Trouble	Details	Start	End	Status	Category	Agreement	Total Downtime
Broken Grommet Arm	defective grommet arm expander	09:20	09:31	Finished	No Line Stop		↓ 0.19
Busted In Line Switch	7047-7907-30 # 18	15:29	15:41	Finished	No Line Stop		↓ 0.2
Others	CB100 MONITOR DEFECTIVE	13:56	14:11	Finished	No Line Stop		↓ 0.25
Others	CB100 MONITOR DEFECTIVE	13:56	14:05	Finished	No Line Stop		↓ 0.15

Showing 1 to 4 of 4 entries

Previous 1 Next

Yesterday's Line Chart of Downtime

📊 Today's Line Chart of Downtime

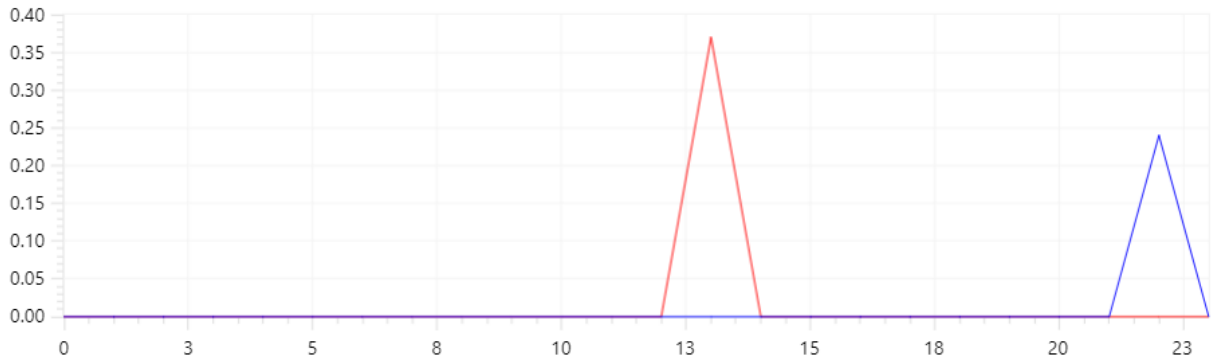


Busted In Line Switch	7047-7907-30 # 18	15:29	15:41	Finished	No Line Stop	↓ 0.2
Others	CB100 MONITOR DEFECTIVE	13:56	14:11	Finished	No Line Stop	↓ 0.25
Others	CB100 MONITOR DEFECTIVE	13:56	14:05	Finished	No Line Stop	↓ 0.15

Showing 1 to 4 of 4 entries

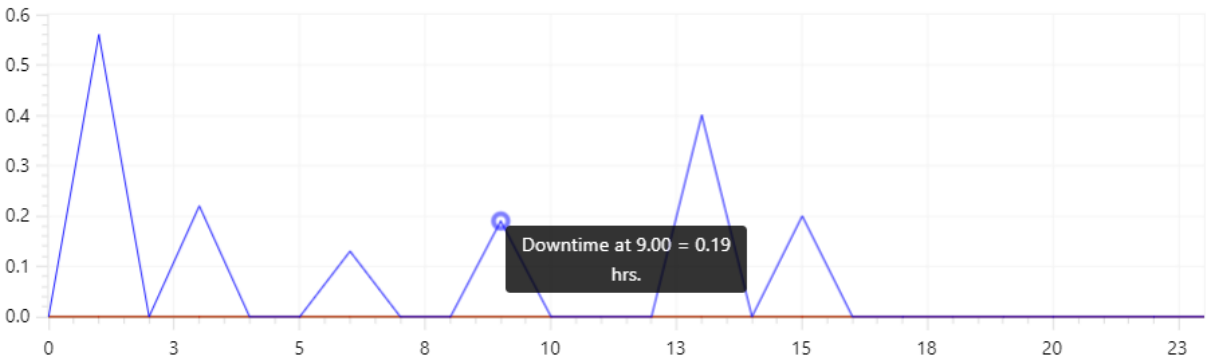
Previous 1 Next

Yesterday's Line Chart of Downtime



- Unconfirmed Jobs
- Line Stop
- No Line Stop Disagree

Today's Line Chart of Downtime



- Unconfirmed Jobs
- Line Stop
- No Line Stop Disagree

Overtime Submission & Monitoring



Id Number



1st2nd3rd4th5th


Signed in as: Earl Gerald

 Overtime History

 Submit Overtime M/S


Engineering Overtime

RESEARCH DEVELOPMENT & EVALUATION




See Overtime ➔

MAINTENANCE




See Overtime ➔

JIGBOARD FABRICATION




See Overtime ➔

INSPECTION BOARD FABRICATION




See Overtime ➔

SUB ASSY NAVIGATION SET UP




See Overtime ➔

PROCUREMENT & SUPPLIES




See Overtime ➔

CONVEYOR SET UP




See Overtime ➔

ROM VERIFICATION



See Overtime ➔

COMPUTER AIDED ENGINEERING



SPECIAL SECTION



51111857219New



Production Overtime

Signed in as: Earl Gerald

Overtime History Submit Overtime M/S

Overtime 17

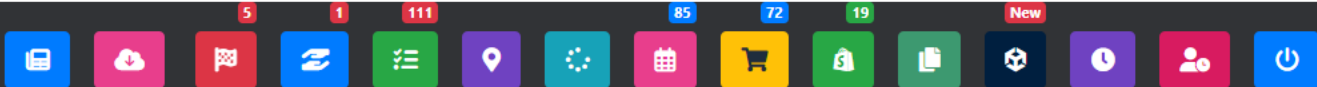
Copy CSV PDF Print Column visibility

Search:

Conveyor	Start	Finish	Shift	Submitted By
E03	17:00:00	18:00:00	A	Lydia Baon
H05	17:00:00	19:00:00	A	Madonna Gatchalian
N23	17:00:00	19:00:00	B	Elisa Sayaman
N32	17:00:00	19:00:00	B	Ma. Salva Camamhot
N41	17:00:00	19:00:00	B	Annaliza Crisostomo
N62	17:00:00	19:00:00	B	Analiza Amisoga
N71	17:00:00	19:00:00	B	Pilita Manucom
NB1	17:00:00	19:00:00	B	Analiza Pajares
ND1	17:00:00	19:00:00	B	Lorille Amoguis
S42	17:00:00	18:00:00		Alejandrea Munsayac

Showing 1 to 10 of 17 entries

Previous 1 2 Next



Manpower Management










































































Shift Schedule Assignment



Morning Shift 54

Night Shift 23

Manpower

Name

Aaron Orenza

Ariel Sierra

Ajay Papong

Ariel Zamora

Baddie Arantes

Carl Jandro Puti

Carlo Aracan

Charrel Dela Cruz

Christian Mendoza

Christian Quimora

Showing 1 to 10 of 78 entries

Home / Manpower Management

Update Shift Schedule

Search

et Location

et Location

et Location

et Location

et Location

et Location

et Location

et Location

et Location

et Location

Previous

1

2

3

4











































5

6

Next

Tools, Machine and Equipment with Fixed Asset(Capital Equipment) Monitoring

Tools, Machines and Equipments

Tools, Machines & Equipments E03			Total:20	
Tag Number	Asset Name	Action		
N-ALK-0618-02	Airleak Checking Board	  		
N-APP-0618-02	Appearance Board	  		
-	Bigsub Board	  		
N-CCT-0618-02	Circuit Continuity Board	  		
-	Clip/ Clamp Attachment	  		
-	Emergency Stop Button	  		
-	Finishing Board	  		
-	Home Position Station Light	  		
-	Inspection Cart	  		
-	Jigboard	  		
-	Jigboard Wire Gutter	  		
-	Lifting Conveyor	  		
-	Mainboard	  		
-	Parts Box	  		

Retired Machines

List of Machines

Copy CSV PDF Print Column visibility

Search:

Tag Number	Machine	Location	Status	Action
N-FIN-10621-01	Airleak Checking Board	PEMTA	Retired	
	Appearance Board	PEMTA	Retired	
N-APP-0219-12	Appearance Board	PEMTA	Retired	
N-APP-1014-01	Appearance Board	PEMTA	Retired	
T-ALK-110321-14	Appearance Board	Pemta	Retired	
T-ALK-110721-15	Appearance Board	Pemta	Retired	
T-ALK-80221-05	Appearance Board	Pemta	Retired	
T-APP-0818-01	Appearance Board	Pemta	Retired	
T-APP-0918-03	Appearance Board	Pemta	Retired	
ptd-001	Battery Cable Board	PEMTA	Retired	

Showing 1 to 10 of 68 entries

Previous

1

2

3

4



























5

6

7

Next

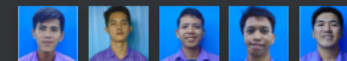
List of Capital Equipment

Tag Number	Machine	Location	Acquisition Date	Status	Action
40-3375	Grommet Expander Machine - Both Side	S61	2020-06-05	Functional	<div>   </div>
40-3379	Silicon Machine	S61	2020-06-05	Functional	<div>   </div>
40-3373	Water Leak Machine	S61	2020-06-05	Functional	<div>   </div>
40-2611	Fuse Checking Machine	NB1	2016-06-01	Functional	<div>   </div>
40-2675	Grommet Expander Machine - Big	NB1	2022-07-02	Functional	<div>   </div>
40-2547	Grommet Expander Machine - Big	NC1	2015-08-25	Functional	<div>   </div>
40-2575	Grommet Expander Machine - Big	NC1	2022-07-02	Functional	<div>   </div>
40-2598	Grommet Expander Machine - Big	NC1	2016-04-05	Functional	<div>   </div>
40-2668	Grommet Expander Machine - Big	NB1	2016-09-12	Functional	<div>   </div>
40-2595	Grommet Expander Machine - Big	NB1	2016-04-05	Functional	<div>   </div>
40-1766	Production Monitor	PEMTA Stockroom	2006-03-15	Functional	<div>   </div>
40-2756	Grommet Expander Machine - Big	W01	2017-06-09	Functional	<div>   </div>
82-0226	Vacuum Machine	N32	2022-07-02	Functional	<div>   </div>
40-1744	Production Monitor	N42	2007-07-31	Functional	<div> </div>

Machine Trouble History



Id Number



1st 2nd 3rd 4th 5th



Signed in as: Earl Gerald

Machine Trouble History

N-CKT-0618-01-Circuit Continuity Board

Mar 14, 2023



Cut Connecting Wires **E02(L42P-TR)** **Finished**

🕒 15:42 —

! CONN.58 7123-6423-30

👤 Rosalie Morrison

Mar 11, 2023



Bended C/F Pin(Probe Pin) **E02(L42P-TR)** **Confirmed**

🕒 03:57 —

! 7289-4696-30

👤 Rosalie Morrison

Mar 10, 2023



Open Points **E02(L42P-TR)** **Confirmed**

🕒 09:02 —

! 7287-8687-30

👤 Jaena Saquisame

Mar 08, 2023



Open Points **E02(L42P-TR)** **Confirmed**

🕒 09:11 —

Waiting for cache...

Announcements



[Add Template](#)

Clear Announcement

Color Sensor Adjustm

Engineering

Please attend the report from N51. There is no need for ROM verification anymore but rather adjustment of color sensor from light gray to dark gray. If you have questions feel free to contact Sir Erwin Parducho local 314.

Set

Edit

LOGIN AND OTHER PC F

Production

PLEASE LOGIN BASED ON YOUR ID TO VIEW IF THERE IS/ ARE REPORT FOR CONFIRMATION. PLEASE BE INFORMED THAT FGVS /SISV COMPUTERS AT APPEARANCE AND QASI PROCESS CAN BE USE FOR REPORTING. THANK YOU

Set

Edit

7-4

Engineering

Please be advised that tomorrow (Dec. 21, 2022), our working hours will be moved to 7 am - 4 pm. Additionally, advanced OT will not be entertained.

Set

Edit

FREE MEAL SUBSIDY

Engineering

Output- Engineering

Output - Production

BE INFORMED THAT FGVS /SISV COMPUTERS AT APPEARANCE AND C