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BSC ENGINEERING SECOND SEMESTER EXAMINATIONS: 2014/2015 FPEN 306: CHEMICAL REACTION ENGINEERING (2 CREDITS)

INSTRUCTION:

ANSWER ALL QUESTIONS IN SECTION A, AND 3 OTHERS FROM SECTION B (i.e. making a Total of 5 questions)

TIME ALLOWED: 2 HOURS.

SECTION A

1

- a) Define and give examples of:
 - i. Reversible reaction
 - ii. Irreversible reaction
 - iii. Equilibrium reaction
 - iv. Molecularity of a reaction and give examples for uni, bi, and trimolecular reaction
 - v. Elementary and non-elementary reaction
 - vi. Order of a reaction
 - vii. Rate of a reaction
- viii. A zero order reaction
- ix. Chemical potential
- x. Stoichiometry

(20 Marks)

2

A rocket engine burns a stoichiometric mixture of fuel (liquid hydrogen) in oxidant (liquid oxygen). The combustion chamber is cylindrical, 75 cm long and 60 cm in diameter and the combustion process 108 kg/s of exhaust gases. If combustion is complete, find the rate of reaction of hydrogen and of oxygen.

(20 Marks)

SECTION B

3

a) A reaction has the stoichiometric equation A + B = 2R. What is the order of the reaction?

(4 Marks)

b) Given the reaction $2NO_2 + \frac{1}{2}O_2 = N_2O_5$, what is the relation between the rates of formation and disappearance of the three reaction components?

(6 Marks)

c) For the complex reaction with stoichiometry $A + 3B \Rightarrow 2R + S$

and second order rate equation

$$-r_A = k1[A][B],$$

are the reaction rates related as follows? If the rates are not so related, then how are they related? Please account for the signs, + or -

(10 Marks)

4

From the following schemes

$$N_2O_5 (k_1 \rightleftarrows k_2) NO_2 + NO_3*$$

$$NO^* + NO_3^* (\rightarrow k_4) 2NO_2$$

a) Show the number of elementary reactions in the schemes shown.

(5 Marks)

b) Show that the reactions identified in Q3a follow a first order decomposition of N₂Q₅.

(15 Marks)

5

a) For a gas reaction at 400K the rate is reported as:

$$dP_A/dt = 3.66P_A^2$$
, atm/hr

i. What is the unit of the rate constant?

(8 Marks)

ii. What is the value of the rate constant for this reaction if the rate equation is expressed as

$$-r_A = -\frac{1}{v} \frac{dN_A}{dt} = kC^2$$
, mol/m³.s

(12 Marks)

6

 $v = \frac{1}{2} \sqrt{\frac{v}{v}}$

b) A liquid decomposes by first order kinetics, and in a batch reactor 50% of A is converted in 5 minutes run. How much longer would it take to reach 75% conversion?

(12 Marks)

c) A 10 minutes experimental run shows that 75% of liquid reactant is converted to product by a half-order rate. What would be the fraction converted in a half-hour run?

(8 Marks)