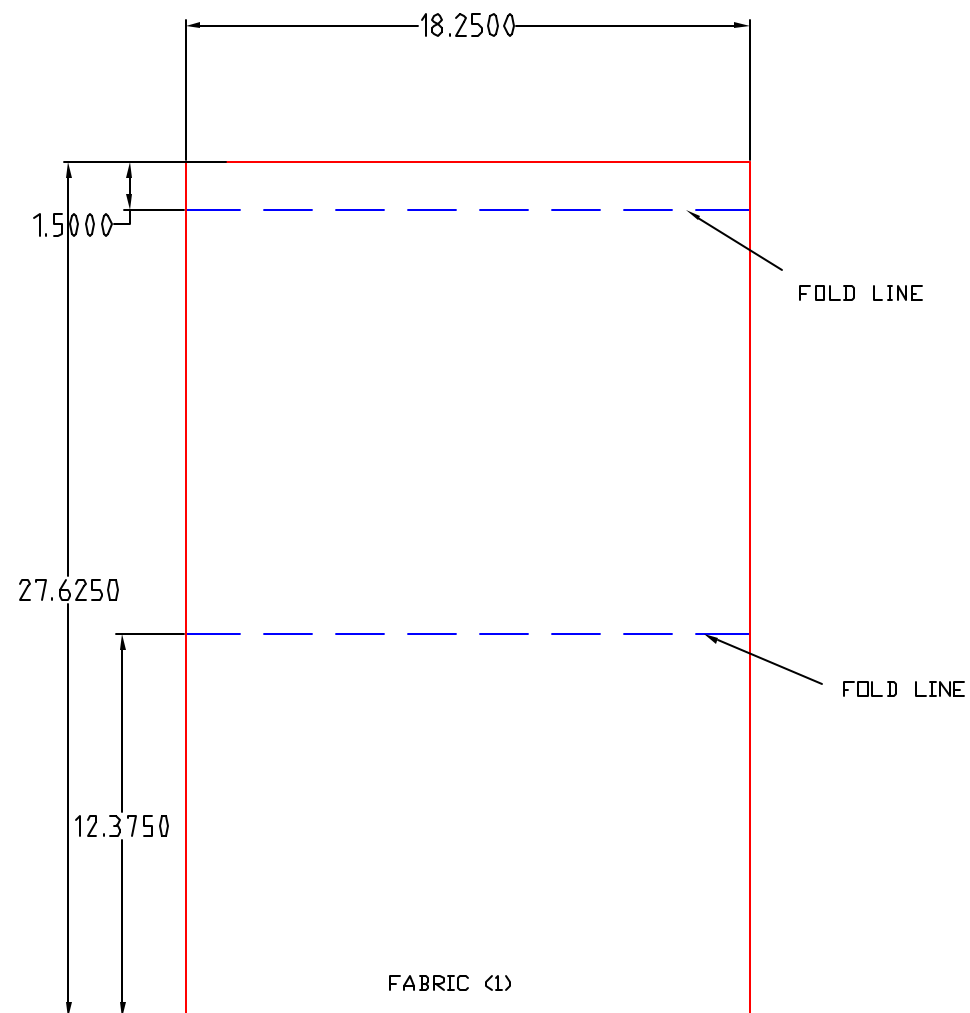


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	DESIGNED BY NERI TERAN	DATE 05/09/08	COVER TITLE POUCH FINISH SIZE FINISH SIZE 18.25" X 13.5"	
	CHECKED BY DAVID STEINHARDT	DATE 05/09/08		
	CAGE CODE: 00GB3		PDF TITLE	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH	HTTP://WWW.DS-SEWING.COM/SURFX-TECHNOLOGIES.PDF			
	NOT-SCALED		MATERIAL SPECIFICATION 10oz. VCP BLACK	PAGE 1 OF 6



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	DESIGNED BY NERI TERAN	DATE 05/09/08	COVER TITLE POUCH CUT SIZE 18.25" X 27.625"	
	CHECKED BY DAVID STEINHARDT	DATE 05/09/08		
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH	NOT-SCALED		MATERIAL SPECIFICATION 10oz. VCP BLACK	PAGE 2 OF 6

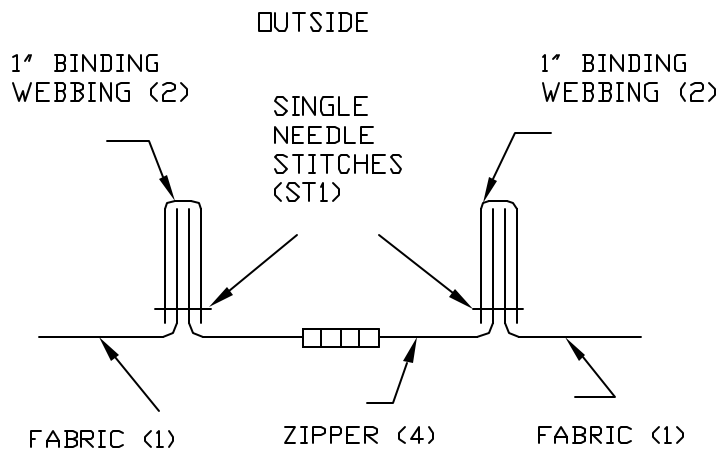
NOTE (1) ZIPPER (4) INSTALLATION

STEP #1

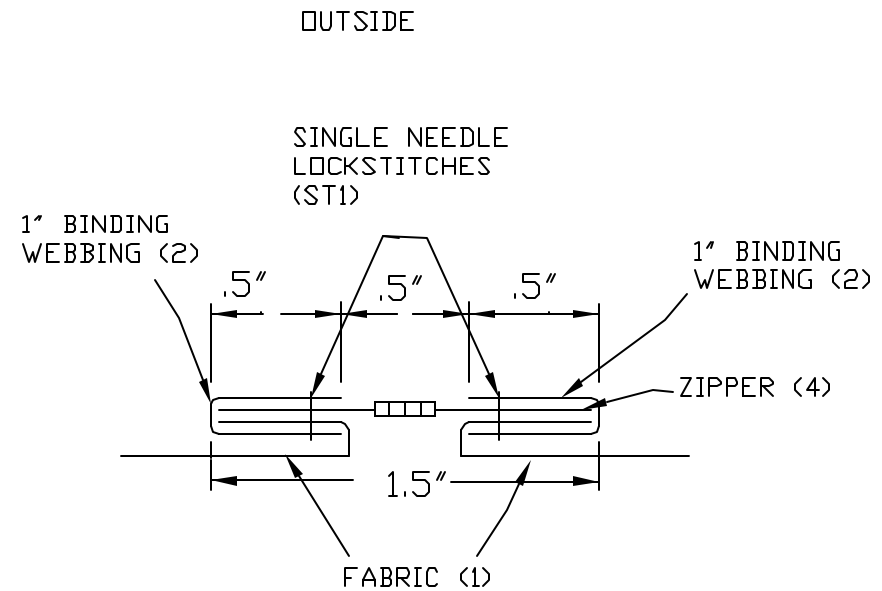
- A) BIND (2) THE ZIPPER (4) TO THE 18.25" SIDES.
- B) UNFOLD FABRIC (1) & INSPECT ZIPPER (4).

STEP #2

HOLD THE BINDING (2) FLAT AGAINST THE POUCH AND SEW A ROW OF STITCHES (SE1).



INSIDE

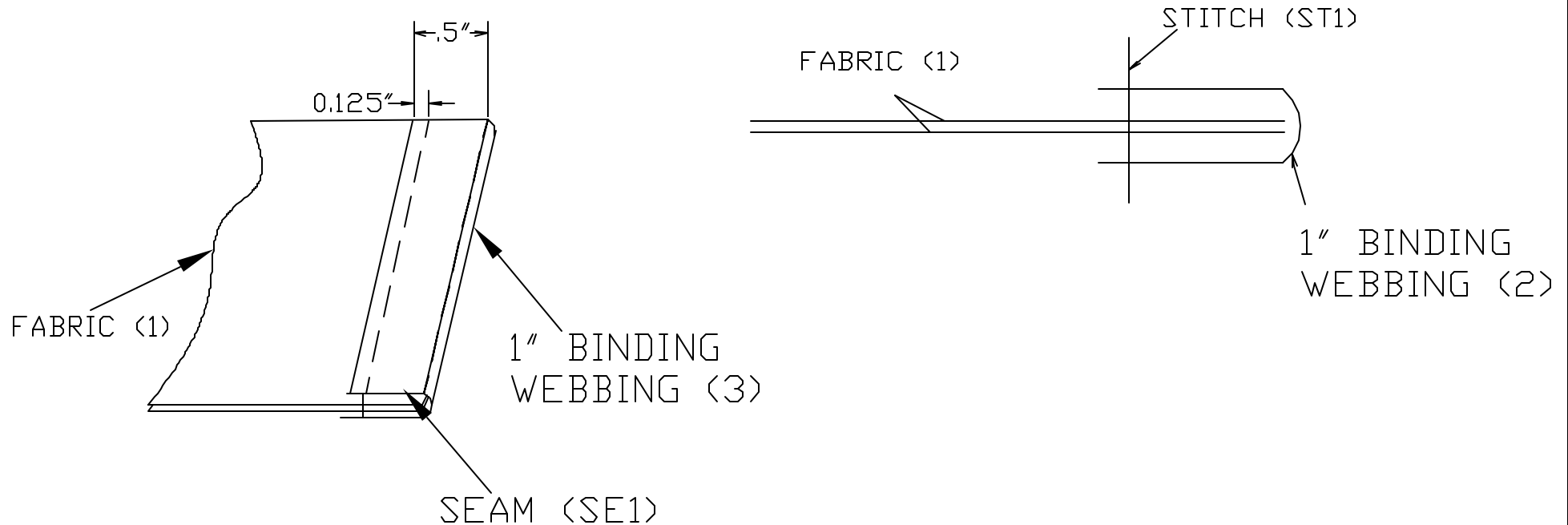


INSIDE

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	DESIGNED BY NERI TERAN	DATE 05/09/08	COVER TITLE POUCH ZIPPER INSTALLATION	
	CHECKED BY DAVID STEINHARDT	DATE 05/09/08		
	CAGE CODE: 00GB3		PDF TITLE HTTP://WWW.DS-SEWING.COM/SURFX-TECHNOLOGIES.PDF	
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH			
NOT-SCALED			MATERIAL SPECIFICATION 10oz. VCP BLACK	PAGE 3 OF 6

NOTE (2) BINDING SIDES CONSTRUCTION

THE TWO SIDES OF THE POUCH 13.5", ARE CLOSED BY .5" BINDING.
THE BINDING CONSTRUCTION SEAM (SE1) SHALL BE FORMED BY FOLDING A BINDING OF WEBBING (2) OVER THE EDGE OF THE PLIES OF MATERIAL (1) AND SEAMING THE BINDING WEBBING (2) AND BODY MATERIAL (1) WITH ONE ROW OF STICHES (ST1).



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	DESIGNED BY NERI TERAN	DATE 05/09/08	COVER TITLE POUCH	
	CHECKED BY DAVID STEINHARDT	DATE 05/09/08	BINDING SIDES CONSTRUCTION	
	CAGE CODE: 00GB3		PDF TITLE	
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	DESIGNED BY NERI TERAN	DATE 05/09/08	COVER TITLE POUCH PICTURES	
	CHECKED BY DAVID STEINHARDT	DATE 05/09/08		
	CAGE CODE: 00GB3		PDF TITLE HTTP://WWW.DS-SEWING.COM/SURFX-TECHNOLOGIES.PDF	
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH			
NOT-SCALED			MATERIAL SPECIFICATION 10oz. VCP BLACK	PAGE 5 OF 6

BILL OF MATERIALS

FABRIC VCP (VINYL COATED POLYESTER) (1)

BASE TYPE FABRIC WEIGHT	4.8 oz./yd ²	ASTM D751
FINISHED COATED WEIGHT	10 +/- 0.5 oz/YD ²	ASTM D751
TONGUE TEAR WARP FILL	350 lbs 345 lbs	ASTM D751
GRAB TEAR WRAP FILL	480 lbs 450 lbs	ASTM D5034
STRIP TENSILE WRAP FILL	350 lbs 345 lbs	ASTM D5034
ADHESION (ADHESIVE)	16 lbs/2 inch	ASTM D751 Dielectric Weld
HIDROSTATIC RESISTANCE	30 psi	ASTM D751 Procedure A
LOW TEMPERATURE	-30° F	ASTM D2136

BINDING WEBBING (2)

		METHOD
TOTAL WIDTH	1"	5020
THICKNESS	.04	5030
WEIGHT OZ/YD	1.892	5040
GROUND WARP COUNT	294	5050
BINDER WARP COUNT	70	5050
YARN FILLING/WEFT	96	5050
BREAKING STRENGTH	4900	4108
NON-FIBROUS MATERIAL	.94	2611
COLORFAST TO DRY CRACKING	4.5	5651.1
COLORFAST TO WET CRACKING	3.5	5651.1
CURVATURE	.0781	4.5.1
FLAME RESISTANSE		NFPA 701 FLAME TEST
		CHAR LENGTH -1/16", 1/32",
		FLAME DRIPPINGS -0, 0, 0

STITCH

<ST1> TYPE: ASTM 301
THIS TYPE OF STITCH SHALL BE FORMED WITH TWO THREADS:
ONE NEEDLE THREAD A, AND ONE BOBBIN THREAD B. A LOOP
OF THREAD A SHALL BE PASSED TROUGH THE MATRIAL AND
INTERLACED WITH THREAD B. THREAD A SHALL PULLED SO THAT
INTERLACING SHALL BE MIDWAY BETWEEN SURFACES OF MATERIALS
BEING SEWN

SEAM

<SE1> TYPE: ASTM BSA-1
BINDING CONSTRUCTION

ASTM THE AMERICAN SOCIETY FOR TESTING AND MATERIALS

THREAD (3)

A HIGH TENACITY PLYED AND TWISTED BONDED
FILAMENT POLYESTER SEWING THERAD

PLY 4		
TICKET SIZE	DB 92	
TEX SIZE	90	
SIZE	1198	STEX
WITH LUBE	1078	DENIER
STRENGTH	14.2	LBS
ELONGATION	15%	

ZIPPER (4)

ZIPPER
BLACK COIL WITH 5/8" BLACK TAPE
ZIPPER SLIDER
METAL, NO LOCK, BLACK

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	DESIGNED BY DATE NERI TERAN 05/09/08	COVER TITLE POUCH BILL OF MATERIALS	
	CHECKED BY DATE DAVID STEINHARDT 05/09/08	PDF TITLE	
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	NOT-SCALED	MATERIAL SPECIFICATION 10oz. VCP BLACK	PAGE 6 OF 6