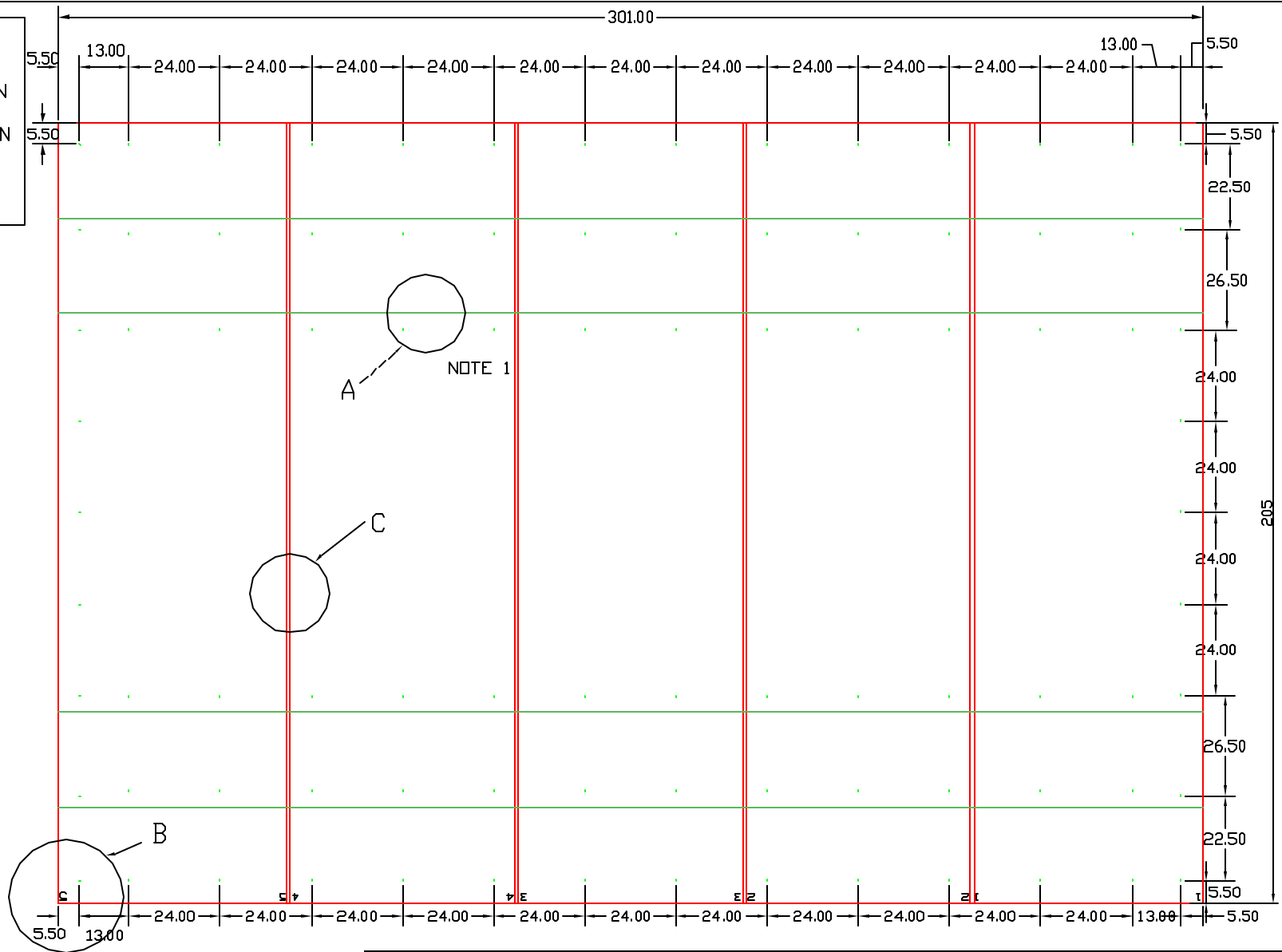


NOTE 1

THE GREEN DOTS ARE THE REFERENCE LOCATION FOR GROMMET ALONG THE WEBBING. THESE LOCATION ARE OFF-SET FOR OUR OPERATOR TO INDEX THE GROMMETING MACHINE



BILL OF MATERIALS

- (1) FABRIC: 10oz (+/- 1oz) PVC COATED POLYESTER, 1000 X 1000 D, TEAR STRENGTH OF 80%₅, AND LOW TEMPERATURE OF -30°C.
- (2) WEBBING: POLYPROPYLENE 1.5" WIDTH, PIC COUNT OF 23, AND TENSIL STRENGTH OF 900 LBS.
- (3) THREAD: #207 BOUNDED POLYESTER, TOP AND BOTTOM.
- (4) GROMMET: ROLLED RIM TOOTH GROMMET, MACHINE INSTALLED.
- DRAWING IS CUT-SIZE FOR MATERIAL USAGE.



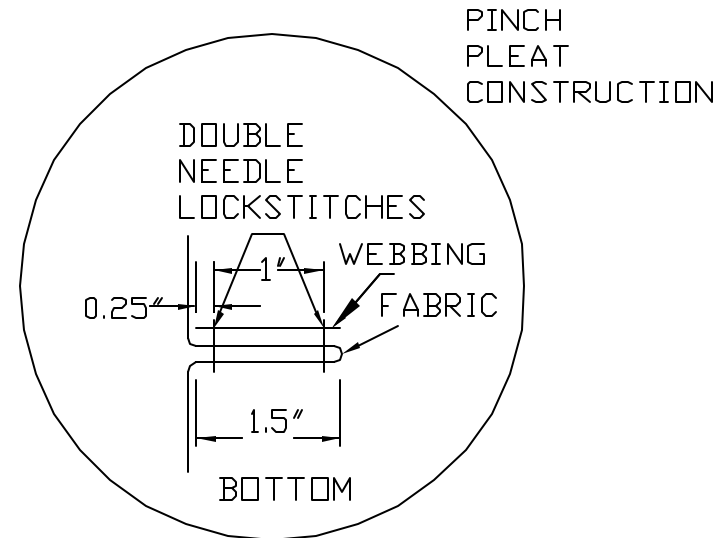
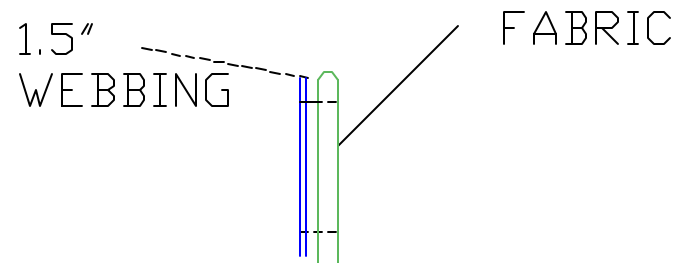
P.O. BOX 8983, NEW HAVEN, CT 06532 USA
PHONE 203 773-1344 FAX 203 773-1778
EMAIL: dstainhardt@ds-sewing.com
www.ds-sewing.com


UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCE IS:
+/- 1 INCH

INVOICE #	CUSTOMER ID	25' X 16' SHINGLE TARP DRAWING IS FOR CUT-SIZE MATERIAL USAGE	
DESIGNED BY	DATE	TITLE 25' X 16' SHINGLE TARP CUT-SIZE	
NERI TERAN	05-NOV-2007		
CHECKED BY	DATE		
HONGYANG AN	05-NOV-2007		
DESIGNED BY	DATE	MATERIAL SPECIFICATION SEE NOTE BILL OF MATERIALS	
DAVID STAINHARDT	05-NOV-2007		
CAGE CODE: 00GB3			
SCALE 1/60		SHEET 1 OF 5	

(A) PINCH PLEAT CONSTRUCTION

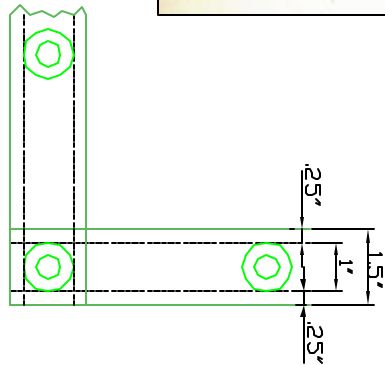
PINCH PLEAT ROWS ARE REINFORCED WITH 1.5" POLYPROPYLENE WEBBING (2) & LOCKED STICHED SEWN WITH TWO ROWS OF #207 POLYESTER THREAD (3).



 <p>P.O. BOX 8983, NEW HAVEN, CT 06532 USA PHONE 203 773-1344 FAX 203 773-1778 EMAIL: dstainhardt@ds-sewing.com www.ds-sewing.com</p> <p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE IS: +/- 1 INCH</p>	INVOICE #	CUSTOMER ID	25' X 16' SHINGLE TARP DRAWING IS FOR CUT-SIZE MATERIAL USAGE	
	DESIGNED BY	DATE	TITLE 25' X 16' SHINGLE TARP CUT-SIZE	
	NERI TERAN	05-NOV-2007		
	CHECKED BY	DATE		
	HONGYANG AN	05-NOV-2007	MATERIAL SPECIFICATION SEE NOTE BILL OF MATERIALS	
	DESIGNED BY	DATE		
	DAVID STAINHARDT	05-NOV-2007	SHEET 2 OF 5	
	CAGE CODE: 00GB3			
	SCALE			

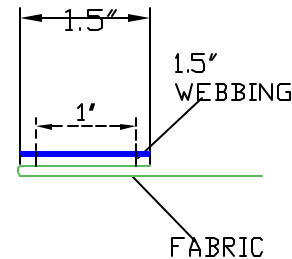
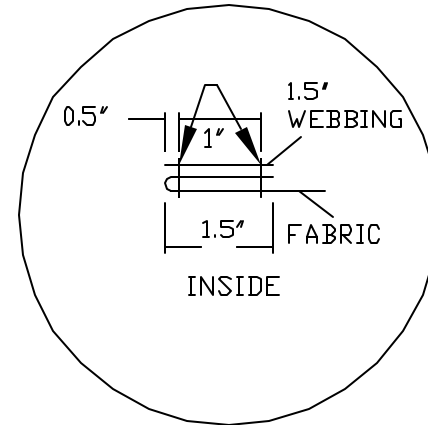
(B) HEM CONSTRUCTION


HEMS ARE REINFORCED WITH 1.5" POLYPROPYLENE WEBBING (2) & LOCKED STITCHED SEWN WITH TWO ROWS OF #207 POLYESTER THREAD (3).



HEM CONSTRUCTION

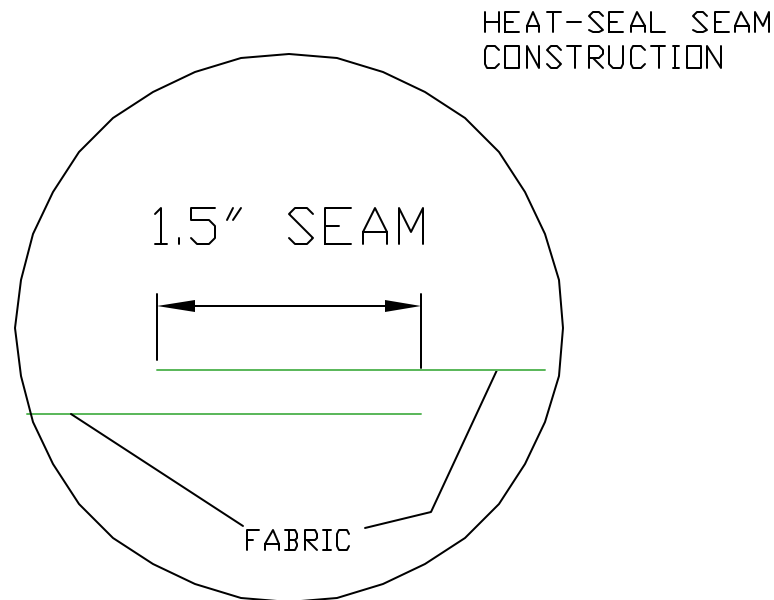
HEM
CONSTRUCTION



 P.O. BOX 8983, NEW HAVEN, CT 06532 USA PHONE 203 773-1344 FAX 203 773-1778 EMAIL: dsteinhardt@ds-sewing.com www.ds-sewing.com	INVOICE #	CUSTOMER ID	25' X 16' SHINGLE TARP DRAWING IS FOR CUT-SIZE MATERIAL USAGE	
	DESIGNED BY NERI TERAN	DATE 05-NOV-2007	TITLE 25' X 16' SHINGLE TARP CUT-SIZE	
	CHECKED BY HONGYANG AN	DATE 05-NOV-2007		
	DESIGNED BY DAVID STAINHARDT	DATE 05-NOV-2007		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE IS: +/- 1 INCH	CAGE CODE: 00GB3		MATERIAL SPECIFICATION SEE NOTE BILL OF MATERIALS	
	SCALE			
			SHEET 3 OF 5	

(C) HEAT-SEAL SEAM CONSTRUCTION

HEAT-SEAL REQUIRES A 1.5" OVERLAP, GRAB TEST ASTM D751 SEAM AT 180 PSI ON THE SHARE.




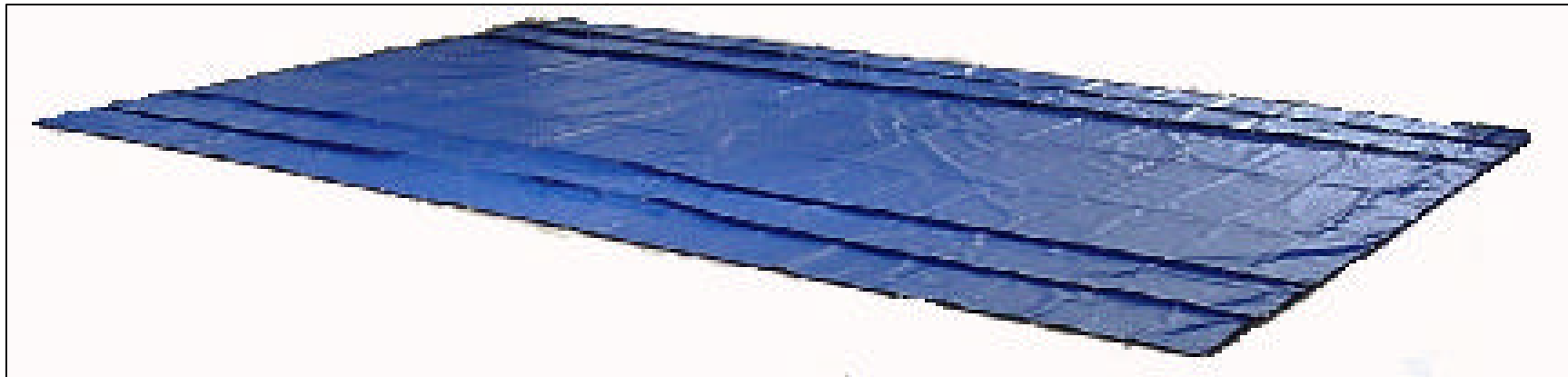

 <p>P.O. BOX 8883, NEW HAVEN, CT 06532 USA PHONE 203 773-1344 FAX 203 773-1778 EMAIL: ds@ds-sewing.com www.ds-sewing.com</p> <p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE IS: +/- 1 INCH</p>	INVOICE #	CUSTOMER ID	25' X 16' SHINGLE TARP DRAWING IS FOR CUT-SIZE MATERIAL USAGE	
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	NERI TERAN	05-NOV-2007		
	CHECKED BY	DATE		
	HONGYANG AN	05-NOV-2007		
	DESIGNED BY	DATE		
	DAVID STAINHARDT	05-NOV-2007		
	CAGE CODE: 00GB3			
	SCALE 1/60		MATERIAL SPECIFICATION SEE NOTE BILL OF MATERIALS	SHEET 1 OF 1

PHOTO OF FINISHED TARP, NOT TO SCALE.



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	DESIGNED BY	DATE		
	DAVID STAINHARDT	05-NOV-2007	SHEET 5 OF 5	
	CAGE CODE: 00GB3			
	SCALE			