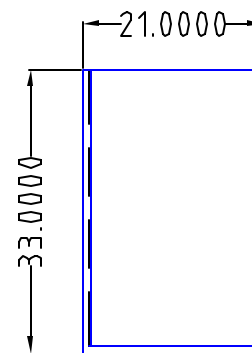
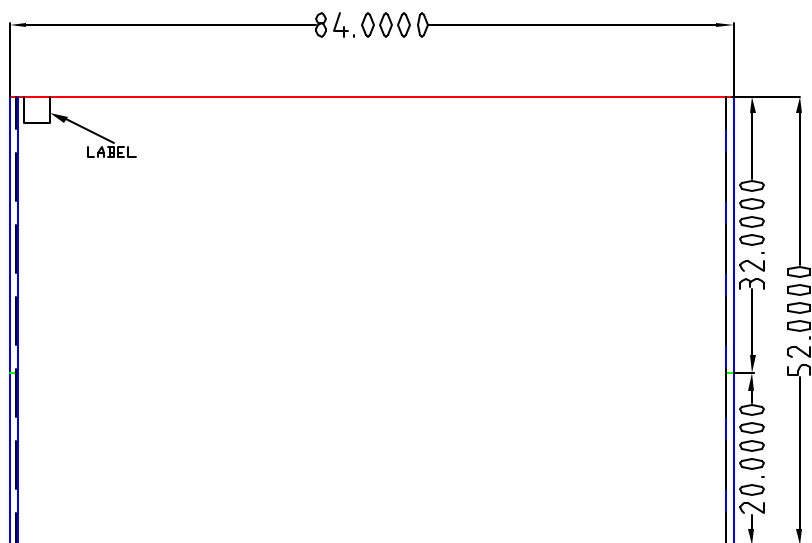
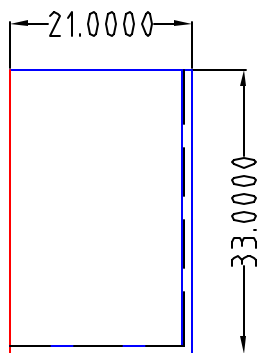


D.S. SEWING INC.  P.O. BOX 8883, NEW HAVEN, CT 06532 USA PHONE 203 773-1344 FAX 203 773-1778 www.ds-sewing.com	ALL DRAWINGS ARE IN INCHES		PART TITLE  NHGESSCBT-B	
	DESIGNED BY NERI TERAN	DATE 03/14/08	COVER TITLE SERVICE CENTER BACKWALL COUNTER SET BOTTOM PIECE 82" X 20" X 32" FINISH SIZE	
	CHECKED BY DAVID STEINHARDT	DATE 03/14/08		
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH		PDF TITLE  NHGESSCBT-B.PDF	
CAGE CODE: D0GB3				
NOT-SCALED				MATERIAL SPECIFICATION



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	DESIGNED BY NERI TERAN	DATE 03/14/08	COVER TITLE SERVICE CENTER BACKWALL COUNTER SET BOTTOM PIECE 84" X 52" GUT SIZE	
	CHECKED BY DAVID STEINHARDT	DATE 03/14/08		
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH		PDF TITLE NHGESSCBT-B.PDF	
	CAGE CODE: 000B3			
NOT-SCALED			MATERIAL SPECIFICATION	PAGE 2 OF 8

## BILL OF MATERIAL

MATERIAL	TYPE	AMOUNT	CUT SIZE	FINISH SIZE
THREAD	138 WHITE	20.66 YDS		
BINDING	BLUE CLOTH	10.33 YDS	3"	1"
FABRIC	BLUE DOUBLETTEX	2.27 YDS	80"	
VELCRO	NONE			
WEBBING	NONE			
LABEL	SEW IN	1	3" X 3.25"	3" X 3"

## SEWING INSTRUCTIONS

- 1) BIND THE TWO 33" X 21" ENDS ONTO THE 52" SIDE OF THE BODY, WITH 3" BLUE BINDING AS PER DWG.
- 2) BIND THE HEM OF COVER WITH 3" BLUE BINDING INCLUDING THE 3"X3.25" LABEL LOCATION AS PER DWG.

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	DESIGNED BY NERI TERAN	DATE 03/14/08	COVER TITLE SERVICE CENTER BACKWALL COUNTER SET BOTTOM PIECE 82" X 20" X 32" BILL OF MATERIALS	
	CHECKED BY DAVID STEINHARDT	DATE 03/14/08		
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH		PDF TITLE  NHGESSCBT-B.PDF	
	CAGE CODE: 00083			
	NOT-SCALED		MATERIAL SPECIFICATION	PAGE 3 OF 8

PICTURE  
HERE

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UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
TOLERANCES ARE +/- ONE INCH

ALL DRAWINGS ARE IN INCHES

DESIGNED BY	DATE
NERI TERAN	03/14/08
CHECKED BY	DATE
DAVID STEINHARDT	03/14/08

CAGE CODE: 000B3

NOT-SCALED

PART TITLE

NHGESSCBT-B

COVER TITLE

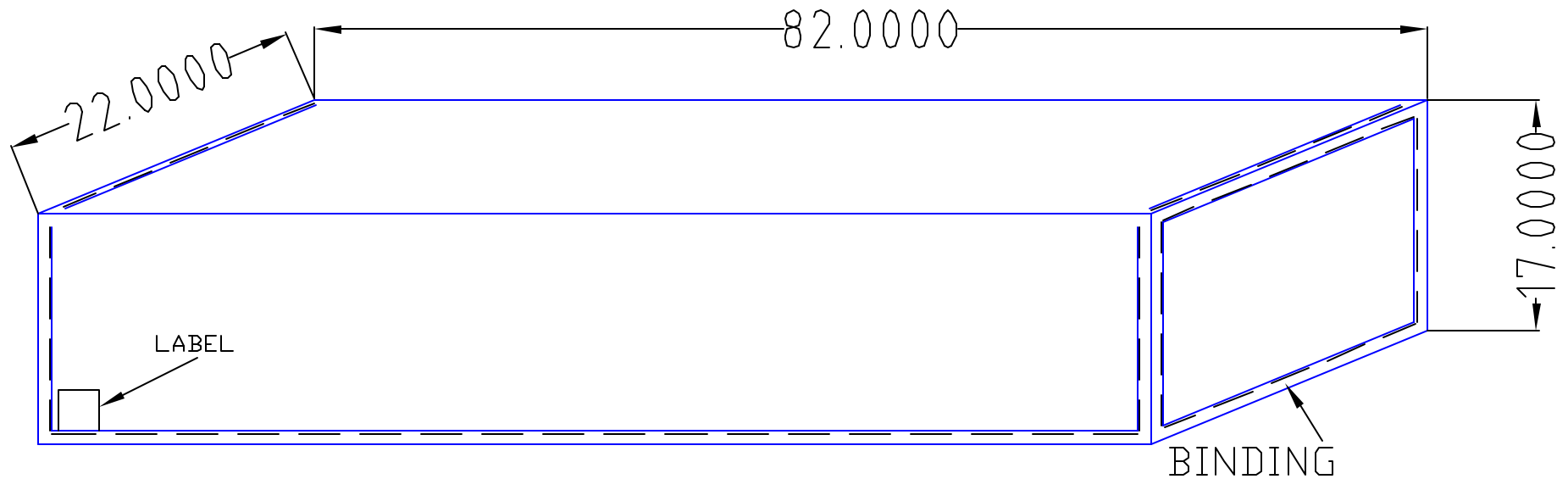
SERVICE CENTER BACKWALL COUNTER SET  
BOTTOM PIECE  
82" X 20" X 32" PICTURES

PDF TITLE

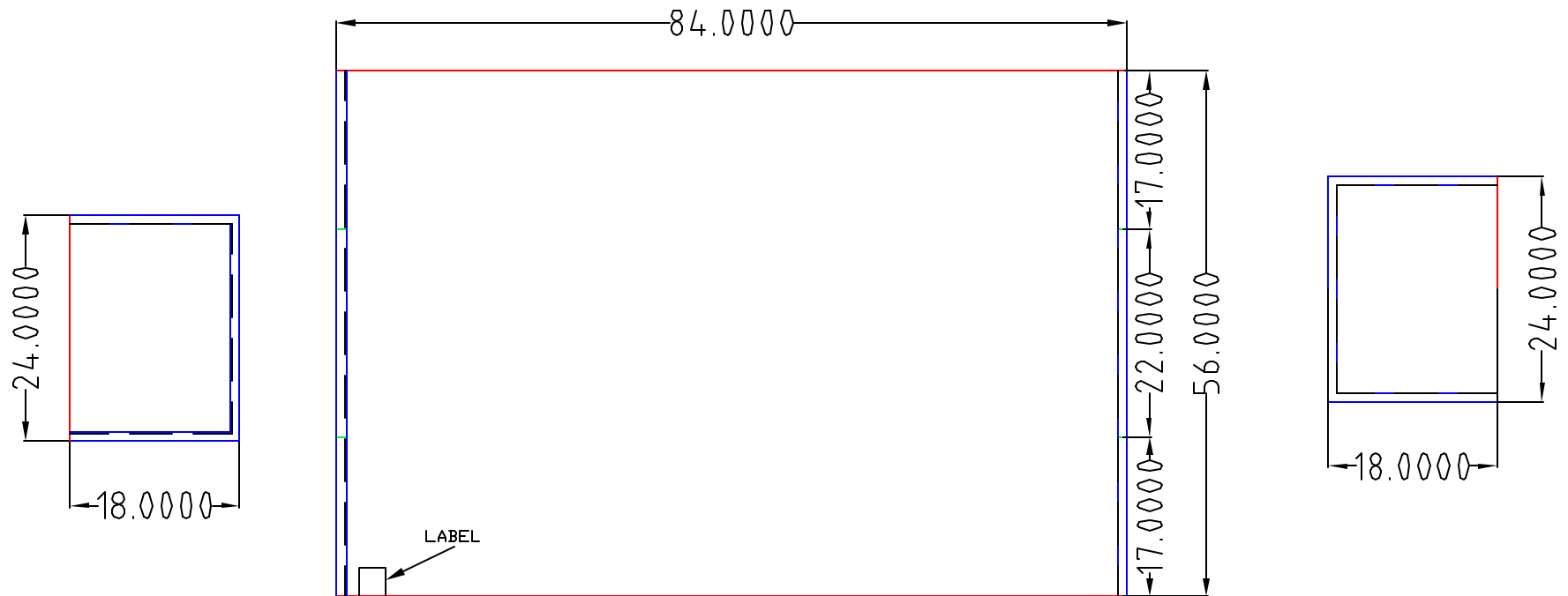
NHGESSCBT-B.PDF

MATERIAL SPECIFICATION

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	DESIGNED BY NERI TERAN	DATE 03/14/08	COVER TITLE SERVICE CENTER BACKWALL COUNTER SET TOP PIECE 82" X 22" X 17" FINISH SIZE	
	CHECKED BY DAVID STEINHARDT	DATE 03/14/08		
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH		PDF TITLE NHGESSCBT-B.PDF	
	CAGE CODE: 000B3			
	NOT-SCALED		MATERIAL SPECIFICATION	PAGE 5 OF 8



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DIMENSIONS ARE IN INCHES  
TOLERANCES ARE +/- ONE INCH

ALL DRAWINGS ARE IN INCHES

DESIGNED BY	DATE
NERI TERAN	03/14/08
CHECKED BY	DATE
DAVID STEINHARDT	03/14/08

CAGE CODE: 00GB3

NOT-SCALED

PART TITLE

NHGESSCBT-B

COVER TITLE
SERVICE CENTER BACKWALL COUNTER SET
TOP PIECE
84" X 56" CUT SIZE

PDF TITLE

NHGESSCBT-B.PDF

MATERIAL SPECIFICATION

PAGE 6 OF 8

## BILL OF MATERIAL

MATERIAL	TYPE	AMOUNT	CUT SIZE	FINISH SIZE
THREAD	138 WHITE	17.77 YDS		
BINDING	BLUE CLOTH	8.88 YDS	3"	1"
FABRIC	BLUE DOUBLETTEX	2.33 YDS	80"	
VELCRO	NONE			
WEBBING	NONE			
LABEL	SEW IN	1	3" X 3.25"	3" X 3"

## SEWING INSTRUCTIONS

- 1) BIND THE TWO 18" X 24" ENDS ONTO THE 56" SIDE OF THE BODY, WITH 3" BLUE BINDING AS PER DWG.
- 2) BIND THE HEM OF COVER WITH 3" BLUE BINDING INCLUDING THE 3"X3.25" LABEL LOCATION AS PER DWG.

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	DESIGNED BY NERI TERAN	DATE 03/14/08	COVER TITLE SERVICE CENTER BACKWALL COUNTER SET TOP PIECE 82" X 22" X 17" BILL OF MATERIALS	
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	CAGE CODE: 00GB3			
NOT-SCALED			MATERIAL SPECIFICATION	PAGE 7 OF 8

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	DESIGNED BY NERI TERAN	DATE 03/14/08	COVER TITLE SERVICE CENTER BACKWALL COUNTER SET  TOP PIECE 82" X 22" X 17" PICTURES	
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			PDF TITLE  NHGESSCBT-B.PDF	
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	NOT-SCALED		MATERIAL SPECIFICATION	PAGE 8 OF 8