

#### BILL OF MATERIALS

d) Fabric: 10pz (+/- 10z) PVC COATED POLYESTER. 1000 X 1000 I), TEAR STRENGHT OF  $^{8}\%_{5}$ , AND LOW TEMPERATURE OF -30°C.

(2) WEBBING: POLYPROPYLENE 1.5" WIDTH, PIC COUNT OF 23, AND TENSIL STRENGHT OF 900 LBS.

(3) THREAD: #207 BOUNDED POLYESTER, TOP AND BOTTOM.

(4) GROMMET: ROLLED RIM TOOTH GROMNET, MACHINE INSTALED.

DRAWING IS CUT-SIZE FOR MATERIAL UASGE.

	D.S. SEWING SEWING
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P.O. BOX 8983. NEW HAVEN. CT 98532 US/ PHIDNE 203 773—1344 FAX 203 773—1778 ENAL: datainhardt@ds—saving.com www.ds—saving.com

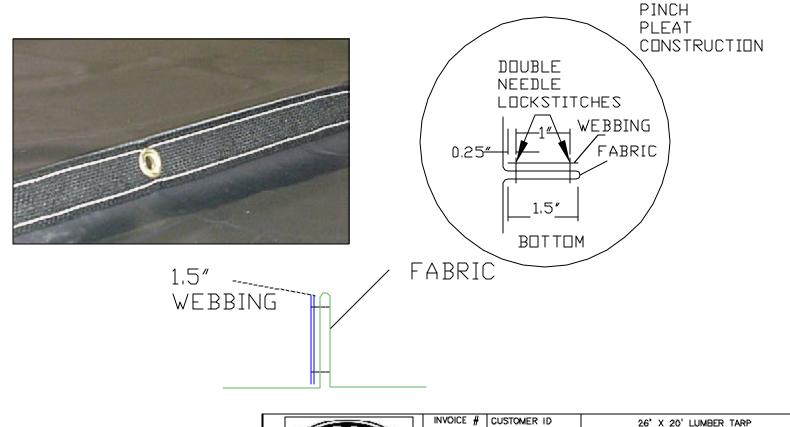
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE IS:

+/- 1 INCH

	INVOICE #	CUSTOMER ID	26	' X 20" LUMI	BFR TARE	3			
			= :	JT-SIZE FOR					
	DESIGNED BY	DATE							
	NERI TERAN	05-NOV-2007							
	CHECKED BY	DATE							
8	HONGYANG AT								
	DESIGNED BY	DATE	TITLE 26' X	20' LUMBER	TARP CU	T-SIZE			
	DAVID STAINH	ARBT D5-NOV-2D07							
	CAGE CODE: (	00CB3							
	SCALE 1/BO		MATE SEE NOTE BII	erial specifi L of Materi		SHEET	1	OF	5

# (A) PINCH PLEAT CONSTRUCTION

PINCH PLEAT ROWS ARE REINFORCED WITH 1.5" POLYPROPYLENE WEBBING (2) & LOCKED STICHED SEWN WITH TWO ROWS OF #207 POLYESTER THREAD (3).



SEWING	INVOICE #	CUSTOMER ID	DRAW	ING 15		X 20' –5IZE		BER TARI MATERIAL
GUARANTEED OLALITY	DESIGNED BY	DATE						
	NERI TERAN	05-N0V-20D7						
P.O. BOX 8983, NEW HAVEN, CT D6632 USA	CHECKED BY	DATE						
PHONE 203 773-1344 FAX 203 773-1778	HONGYANG AN							
EMAIL: dateinhardt©ds—sewing.com www.ds—sewing.com	DESIGNED BY	DATE	TITLE	26'	X 20	)' LUN	/IBER	TARP CL
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DIMENSIONS ARE IN INCHES TOLERANCE IS:	CAGE CODE: 0	XXGB3						
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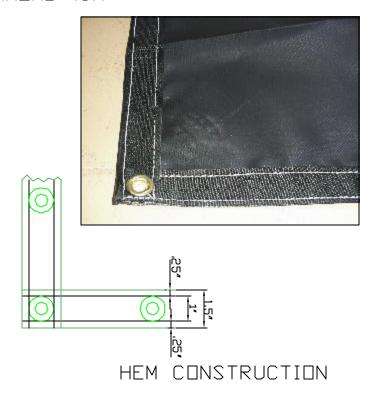
CUT-SIZE FOR MATERIAL USAGE

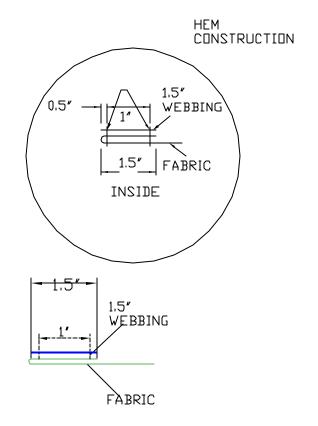
X 20' LUMBER TARP CUT-SIZE

SHEET 2 OF 5

### (B) HEM CONSTRUCTION

HEMS ARE REINFORCED WITH 1.5" POLYPROPYLENE WEBBING (2) & LOCKED STICHED SEWN WITH TWO ROWS OF #207 POLYESTER THREAD (3).





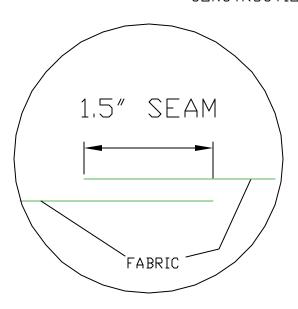
P.I. BOX B9B3, NEW HAVEN, CT (IBB32 USA PHONE 203 773–1344 FAX 203 773–1778 ENAL: detainhord:@ds—sewing.com www.ds—sewing.com	O I O I O
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE IS: +/- 1 INCH	<u>D</u>

	INVOICE #	CUSTOMER ID	26" X 20' LUMBER TARP							
			DRAWING IS CUT-SIZE FOR MATERIAL USAGE							
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JSA 78	NERI TERAN	05-NOV-2007	7							
	CHECKED BY	DATE	1							
	HONGYANG AN									
	DESIGNED BY	DATE	TITLE 26' X 20' LUMBER TARP CUT-SIZE							
	DAVID STAINHA	RDT 05-NOV-2007	<u>7</u>							
	CAGE CODE: 0	ogb3								
	SCALE		MATERIAL SPECIFICATION SEE NOTE BILL OF MATERIALS SHEET 3 OF	5						

# (C) HEAT-SEAL SEAM CONSTRUCTION

HEAT-SEAL SEAM REQUIRES A 1.5" OVERLAP, GRAB TEST ASTMD751 SEAM AT 180 PSI ON THE SHARE.

HEAT-SEAL SEAM CONSTRUCTION



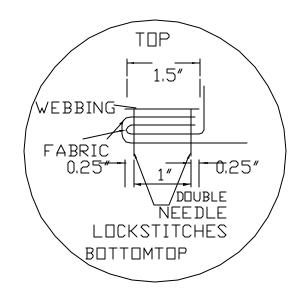
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		NERI TERAN	05-NOV-2007						
Ρ.	0. BOX 8983, NEW HAVEN, CT 06532 USA	CHECKED BY	DATE						
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	EMAL: dsteinhordt©ds—sewing.com www.ds—sewing.com	DESIGNED BY	DATE	TITLE	26' X	( 20' LUMBER	TARP QU	T-SIZE	
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	+/- 1 INCH	SCALE		SEE N		ATERIAL SPECIFI BILL OF MATERI		SHEET	4 OF 5

## (D) FLAP JOINT CONSTRUCTION

FLAPS ARE JOINED TO THE BODY WITH 1.5" POLYPROPYLENE WEBBING (2) & LOCKED STICHED SEWN WITH TWO ROWS OF #207 POLYESTER THREAD (3).







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P.D. BOX 8983, NEW HAVEN, CT 06532 PHONE 203 773-1344 FAX 203 773-1	
EMAIL: deteinhardt@de=sewing.com www.ds=sewing.com	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE IS:	

+/- 1 INCH

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