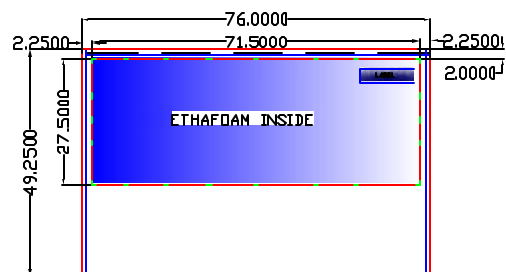
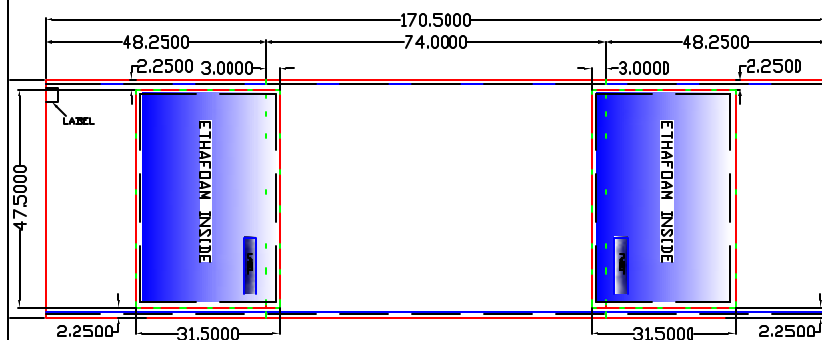
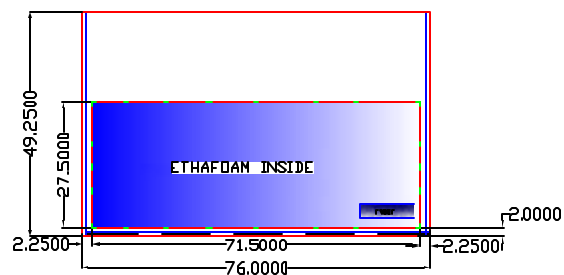
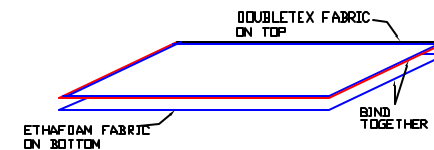
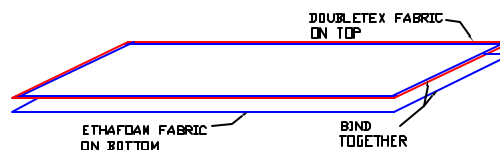


D.S. SEWING INC.  P.O. BOX 8883, NEW HAVEN, CT 06532 USA PHONE 203 773-1344 FAX 203 773-1778 www.ds-sewing.com	ALL DRAWINGS ARE IN INCHES		PART TITLE NH400-CARVER-PS-4	
	DESIGNED BY NERI TERAN	DATE 05/06/08	COVER TITLE VITRIN COVER 48" X 72" X 48.25"  FINISH SIZE	
	CHECKED BY DAVID STEINHARDT	DATE 05/06/08		
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH		PDF TITLE NH400-CARVER-PS-4.PDF	
			CAGE CODE: D0GB3	
NOT-SCALED			MATERIAL SPECIFICATION	PAGE 1 OF 4

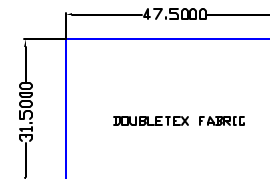
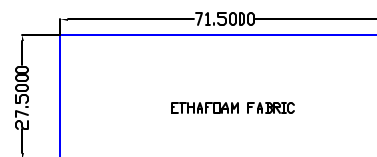
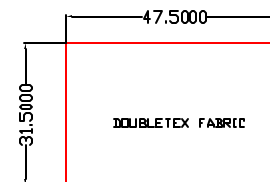
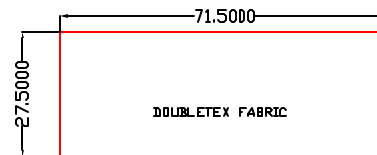
# PATTERN ASSEMBLIE ORDER



# 3D VIEW ASSEMBLIE ORDER



# TOP VIEW ASSEMBLIE



D.S. SEWING INC.

P.O. BOX 8983, NEW HAVEN, CT 06532 USA  
PHONE 203 773-1344 FAX 203 773-1778  
www.ds-sewing.com

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
TOLERANCES ARE +/- ONE INCH

ALL DRAWINGS ARE IN INCHES

DESIGNED BY DATE  
NERI TERAN 05/06/08

CHECKED BY DATE  
DAVID STEINHARDT 05/06/08

CAGE CODE: 00GB3

NOT-SCALED

PART TITLE

NH400-CARVER-PS-4

COVER TITLE VITRIN COVER 48" X 72" X 48.25"

CUT SIZE

PDF TITLE

NH400-CARVER-PS-4.PDF

MATERIAL SPECIFICATION

PAGE 2 OF 4

BILL OF MATERIAL

MATERIAL	TYPE	AMOUNT	CUT SIZE	FINISH SIZE
THREAD	138 WHITE	55.91 YDS		
BINDING	BLUE CLOTH	36.14 YDS	3'	1'
FABRIC	DOUBLETEX BLUE	11.81 YDS	80"	
ETHAFOAM		6.61 YADS	1/4"	
LABEL	SEW IN	1	3.25" X 3"	3" X 3"
	SEW IN	4	10" X 3"	

SEWING INSTRUCTIONS

- 1) SEW THE LABEL 10" X 3" ON THE FRONT TOP RIGHT CORNER OF THE FOUR SIDES OF THE COVER AS PER DWG.
- 2) BIND THE TWO 71.5" X 27.5" OF DUPLEX FABRIC TO THE 71.5"X27.5" OF ETHAFOAM TOGETHER WITH 3" BLUE BINDING AS PER DWG.
- 3) BIND THE TWO 47.5" X 31.5" OF DUPLEX FABRIC TO THE 47.5"X31.5" OF ETHAFOAM TOGETHER WITH 3" BLUE BINDING AS PER DWG.
- 4) SEW WITH ONE NEEDLE MACHINE THE FOUR SIDES OF THE 71.5"X27.5" ETHAFOAM AND DUPLEX FABRIC THAT WE BIND TOGETHER, ON THE 76" X 49.25" SECTIONS OF THE COVER 2" ABOVE THE 76" EDGE AND 2.25" INSIDE THE 49.25" SIDES AS PER DWG.
- 5) SEW WITH ONE NEEDLE MACHINE THE FOUR SIDES OF THE 47.5"X31.5" ETHAFOAM AND DUPLEX FABRIC THAT WE BIND TOGETHER, ON THE BODY AS PER DWG.
- 6) BIND THE TWO 76" X 49.25" SECTIONS OF THE COVER ON TO THE 170.5" BODY OF THE COVER WITH 3" BLUE BINDING AS PER DWG.
- 7) BIND THE HEM OF COVER WITH 3" BLUE BINDING INCLUDING THE 3"X3.25" LABEL LOCATION AS PER DWG.

<b>D.S. SEWING INC.</b>  P.O. BOX 8983, NEW HAVEN, CT 06532 USA PHONE 203 773-1344 FAX 203 773-1778 www.ds-sewing.com  UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH	ALL DRAWINGS ARE IN INCHES		PART TITLE NH400-CARVER-PS-4	
	DESIGNED BY NERI TERAN	DATE 05/06/08	COVER TITLE VITRIN COVER 48" X 72" X 48.25"  BILL OF MATERIALS	
	CHECKED BY DAVID STEINHARDT	DATE 05/06/08		
	CAGE CODE: 00083		PDF TITLE NH400-CARVER-PS-4.PDF	
	NOT-SCALED		MATERIAL SPECIFICATION	PAGE 3 OF 4

PICTURES HERE

<b>D.S. SEWING INC.</b>  P.O. BOX 8983, NEW HAVEN, CT 06532 USA PHONE 203 773-1344 FAX 203 773-1778 www.ds-sewing.com  UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH	ALL DRAWINGS ARE IN INCHES		PART TITLE NH400-CARVER-PS-4	
	DESIGNED BY NERI TERAN	DATE 05/06/08	COVER TITLE VITRIN COVER 48" X 72" X 48.25"  PICTURES	
	CHECKED BY DAVID STEINHARDT	DATE 05/06/08		
			PDF TITLE NH400-CARVER-PS-4.PDF	
	CAGE CODE: 000B3			
NOT-SCALED			MATERIAL SPECIFICATION	PAGE 4 OF 4