

BILL OF MATERIALS

(1) FABRIC: 10oz (+/- 1oz) PVC COATED POLYESTER. 1000 X 1000 D, TEAR STRENGHT OF 6%5, AND LOW TEMPERATURE OF -30°C.

(2) WEBBING: POLYPROPYLENE 1.5" VIDTH, PIC COUNT OF 23, AND TENSIL

STRENGHT OF 900 LBS.

(3) THREAD: #207 BOUNDED POLYESTER, TOP AND BOTTOM.

(4) GRONMET: ROLLED RIM TOOTH GROMMET, MACHINE INSTALED.

DRAWING IS CUT-SIZE FOR MATERIAL UASGE.

D.S. SEWING INL GLARANTEED GLALITY
DX 8983, NEW HAVEN, CT 05532 US 203 773-1344 FAX 203 773-1776

EMAIL: deteinhardt@ds-eewing.com www.ds-sewing.com

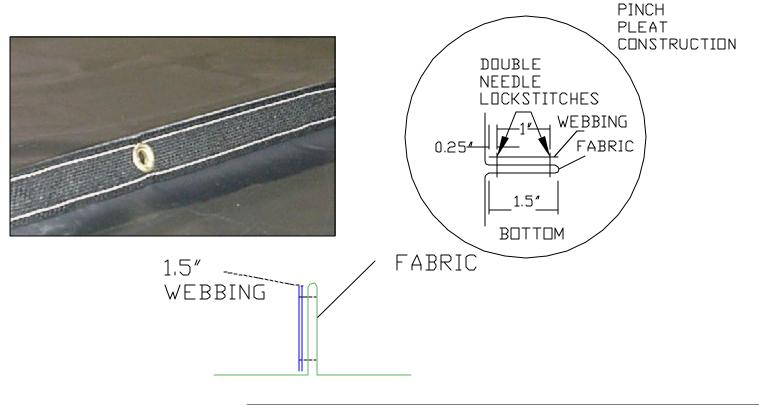
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE IS:

+/- 1 INCH

	INVOICE #	CUSTOMER ID		26' X 24' LUN	IBER TARE	>			
			DRAWING	IS CLIT-SIZE FOR	MATERIAL	USAGE			
	DESIGNED BY	DATE							
	NERI TERAN	05-NOV-2007							
Α	CHECKED BY	DATE							
3	HONGYANG AN								
	DESIGNED BY	DATE	TITLE 2	16' X 24' LUMBER	TARP CU	T-5IZE			
	DAVID STAINH	ARDT 05-NOV-2007							
	CAGE CODE: (XXGB3				_			
	SCALE 1/80		SEE NO	MATERIAL SPECII TE BILL OF MATEI		SHEET	1	OF	5

(A) PINCH PLEAT CONSTRUCTION

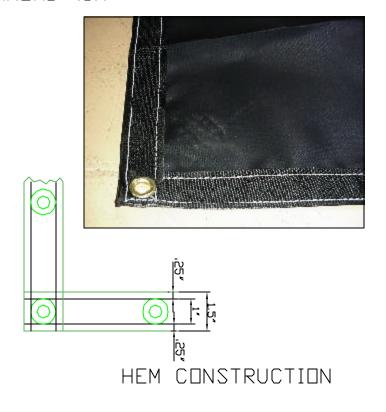
PINCH PLEAT ROWS ARE REINFORCED WITH 1.5" POLYPROPYLENE WEBBING (2) & LOCKED STICHED SEWN WITH TWO ROWS OF #207 POLYESTER THREAD (3).

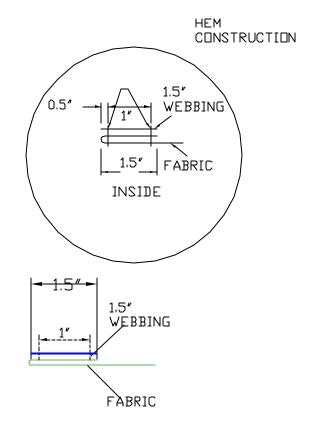


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	NERI TERAN	05-N0V-2007					
P.O. BOX 8983, NEW HAVEN, CT 06532 USA	CHECKED BY	DATE					
PHONE 203 773-1344 FAX 203 773-1778	HDNGYANG AN						
EMAIL: dsteinhardt@ds—sewing.com www.ds—sewing.com	DESIGNED BY	DATE	TITLE	26' X 24' LUMBER	R TARP CU	IT-SIZE	
LINLESS OTHERWISE SPECIFIED	DAVID STAINHA	RDT 05-NOV-2007	•				
DIMENSIONS ARE IN INCHES TOLERANCE IS:	CAGE CODE: 0	0GB3					
+/- 1 INCH	SCALE 1/80		SEE	MATERIAL SPECI NOTE BILL OF MATE	FICATION RIALS	SHEET	2 OF 5

(B) HEM CONSTRUCTION

HEMS ARE REINFORCED WITH 1.5" POLYPROPYLENE WEBBING (2) & LOCKED STICHED SEWN WITH TWO ROWS OF #207 POLYESTER THREAD (3).





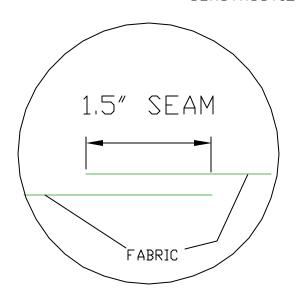
SEWING RELEASED COLLETTY	Ī
P.O. BOX B983. NEW HAVEN. CT 08532 US/ PHONE 203 773—1344 FAX 203 773—1778 ENAIL: datainhardt@ds—saving.com www.ds—saving.com	, 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE IS: +/- 1 INCH	

	INVOICE #	CUSTOMER ID		26' X 24' LUMBI	er tarf	3			
			DRAWING	IS CUT-SIZE FOR MA	ATERIAL	USAGE			
	DESIGNED BY	DATE							
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SA	CHECKED BY	DATE							
8	HONGYANG AN								
	DESIGNED BY	DATE	TITLE ,	26' X 24' LUMBER TA	ARP CU	T-SIZE			
	DAVID STAINH	ARDT 05-NOV-2007	1						
	CAGE CODE: (00GB3							
	SCALE 1/80		SEE NO	MATERIAL SPECIFIC STE BILL OF MATERIA		SHEET	3	OF	5

(C) HEAT-SEAL SEAM CONSTRUCTION

HEAT-SEAL SEAM REQUIRES A 1.5" OVERLAP, GRAB TEST ASTMD751 SEAM AT 180 PSI ON THE SHARE.

HEAT-SEAL SEAM CONSTRUCTION



	INVOICE #	CUSTOMER ID	26" X 24" LUMBER TARP	
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	NERI TERAN	05-NOV-2007		
P.O. BOX 8983. NEW HAVEN, CT 06532 USA	CHECKED BY	DATE		
PHDNE 203 773-1344 FAX 2D3 773-1778	HONGYANG AN	05-NOV-2007		
EMAIL: datainhord:@da-aawing.com www.da-aawing.com	DESIGNED BY	DATE	TITLE 26' X 24' LUMBER TARP CUT-SIZE	
UNLESS OTHERWISE SPECIFIED	DAVID STAINHA	RDT 05-NOV-2007		
DIMENSIONS ARE IN INCHES	CAGE CODE: 0	OGB3	_	
+/- 1 INCH	SCALE 1/80		MATERIAL SPECIFICATION SEE NOTE BILL OF MATERIALS SHEET	4 OF 5

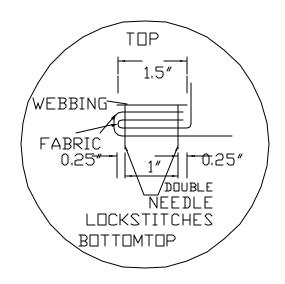
(D) FLAP JOINT CONSTRUCTION

FLAPS ARE JOINED TO THE BODY WITH 1.5" POLYPROPYLENE WEBBING (2) & LOCKED STICHED SEWN WITH TWO ROWS OF #207 POLYESTER THREAD (3).









SHEET 5 OF 5

	INVOICE #	CUSTOMER ID		26' X 24' LU	MBER TARE)
SEWING			DRAWING	IS CUT-SIZE FOR	MATERIAL	USAGE
GUARANTEED QUALITY	DESIGNED BY	DATE				
	NERI TERAN	05-N0V-2007	1			
P.D. BOX 8983, NEW HAVEN, CT 06532 USA	CHECKED BY	DATE				
PHONE 203 773-1344 FAX 203 773-1778	HONGYANG AF	v 05-N0V-2007				
EMAIL: datainhardt@da-sewing.com www.da-sawing.com	DESIGNED BY	DATE	TITLE 26	3" X 24" LUMBER	R TARP CU	T-SIZE
UNLESS OTHERWISE SPECIFIED	DAVID STAINH	ARDT 05-NOV-2007	[
DIMENSIONS ARE IN INCHES	CAGE CODE: (00GB3				
+/- 1 INCH	SCALE 1/80		SEE NOT	MATERIAL SPECI FE BILL OF MATE		SHEET