



D.S. SEWING INC.	ALL DRAWINGS	are in inches	PART TITLE NHCPBEDRAIL
	DESIGNED BY	DATE	COVER TITLE
D. D. DOW CORP. NEW WAVEN, OF RESTRICT	NERI TERAN	04/21/08	93" X 20" CUT SIZE BED RAIL
P.O. BOX B983, NEW HAVEN, CT 06532 USA PHONE 203 773-1344 FAX 203 773-1778	CHECKED BY	DATE	55 X 25 551 5.22 525 1042
www.ds-sewing.com	DAVID STEINHAR	_{DT} 04/21/08	
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DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH	CAGE CODE: 00GB3		
	NOT-SCALED		MATERIAL SPECIFICATION PAGE 2 OF 4

BILL OF MATERIAL

MATERIAL	TYPE	AMOUNT	CUT SIZE	FINISH SIZE
THREAD BINDING FABRIC	138 WHITE BLUE CLOTH DOUBLETEX BLUE	7.88 YDS 3.94 YDS .65 YDS	3" 80"	1"
VELCRO VELCRO	1.5″ HOOK 1.5″ LOOP	.39 YDS .55 YDS	1.5″ X 14″ 1.5″ X 20″	
LABEL	SEW IN	1	3" X 3.25"	3" X 3"

SEWING INSTRUCTIONS

- 1) BIND DE END (A) OF THE COVER WITH 3" BLUE BINDING AS PER DWG.
- 2) SEW THE 20" X 1.5" LOOP VELCRO 1" BELOW THE HEM OUSTIDE COVER AND THE 14" X 1.5" HOOK VELCRO 1" BELOW THE HEM INSIDE THE COVER AS PER DWG.
- 3) BIND THE TWO 87" SIDES TOGETHER WITH 3" BLUE BINDING INCLUDING THE 3" X 3,25" LABEL LOCATION AS PER DWG.
- 4) BIND THE 9" END (B) OF THE COVER WITH 3" BLUE BINDING TO CLOSE THE END OF THE COVER INCLUDING THE 3" X 3.25" LABEL LOCATION AS PER DWG. THE END HAS TO BE FLAT WITH THE 20" BINDING ON THE CENTER AS PER DWG.

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P.D. BOX B983, NEW HAVEN, CT 06532 USA	NERI TERAN	04/21/08	93" X 20" BILL OF MATERIALS BED RAIL
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PICTURES HERE

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P.O. BOX 8983, NEW HAVEN, CT 06532 USA	NERI TERAN	04/21/08 DATE	93" X 14" PICTURES BED RAI	L
PHONE 203 773-1344 FAX 203 773-1778 www.ds-sewing.com	DAVID STEINHAR	_{DT} 04/21/08		
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TOLERANCES ARE +/- ONE INCH	CAGE CODE: 00GB3			
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