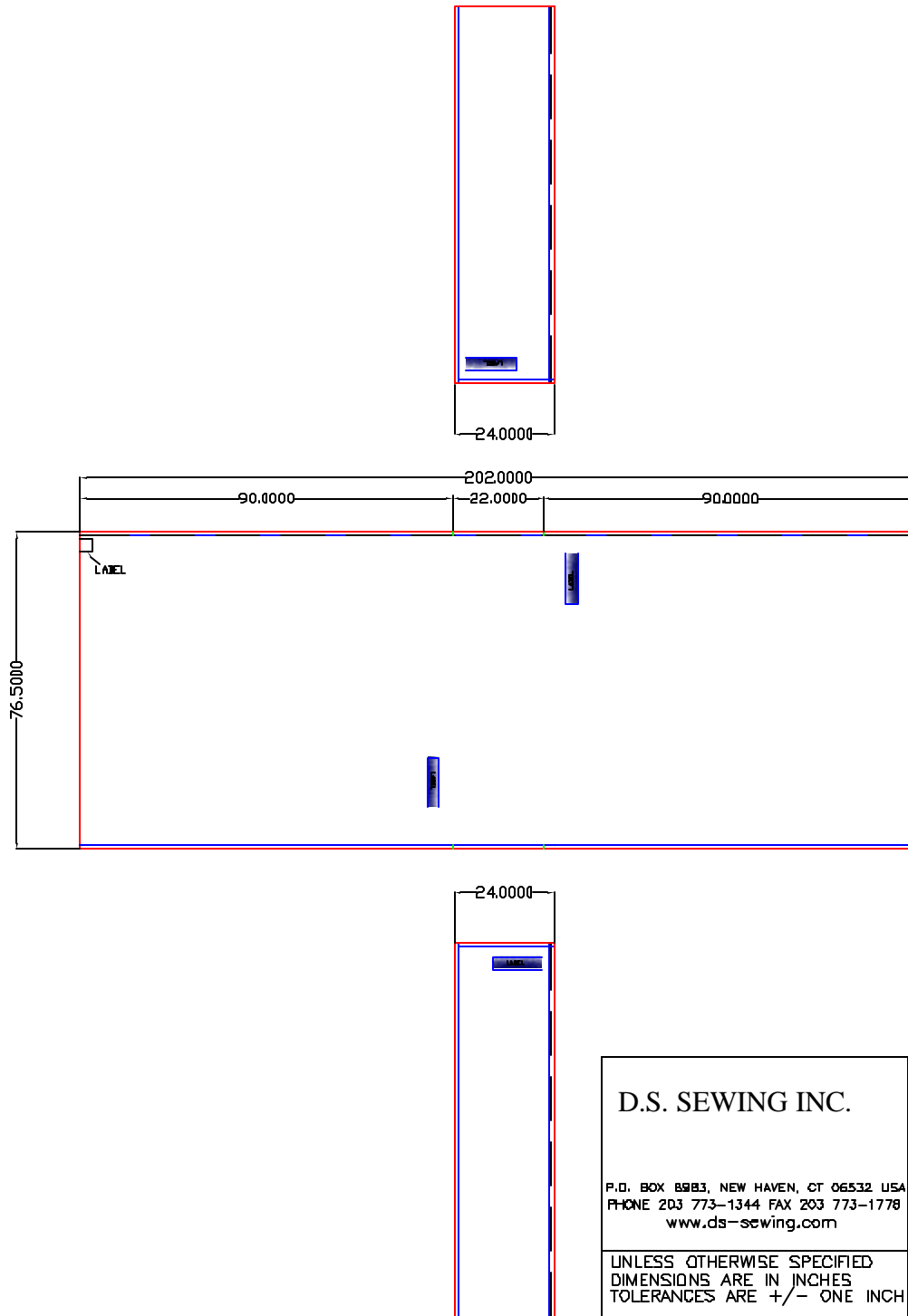


D.S. SEWING INC. P.O. BOX 8883, NEW HAVEN, CT 06532 USA PHONE 203 773-1344 FAX 203 773-1778 www.ds-sewing.com UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH	ALL DRAWINGS ARE IN INCHES		PART TITLE NH400-CARVER-INT-3	
	DESIGNED BY NERI TERAN	DATE 06/12/08	COVER TITLE VITRIN COVER 73.5" X 21" X 90" 74.5" X 22" X 90" FINISH SIZE	
	CHECKED BY DAVID STEINHARDT	DATE 06/12/08		
			PDF TITLE NH400-CARVER-INT-3.PDF	
	CAGE CODE: D06B3			
	NOT-SCALED		MATERIAL SPECIFICATION	PAGE 1 OF 4



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	DESIGNED BY	DATE	COVER TITLE VITRIN COVER 73.5" X 21" X 90" 202" X 75" CUT SIZE	
	NERI TERAN	06/12/08		
	CHECKED BY	DATE		
	DAVID STEINHARDT	06/12/08	PDF TITLE NH400-CARVER-INT-3.PDF	
CAGE CODE: 006B3				
	NOT-SCALED		MATERIAL SPECIFICATION	PAGE 2 OF 4

BILL OF MATERIAL

MATERIAL	TYPE	AMOUNT	CUT SIZE	FINISH SIZE
THREAD	138 WHITE	36.95 YDS		
BINDING	BLUE CLOTH	16.58 YDS	3'	1'
FABRIC	DOUBLETEX BLUE	8.14 YDS	80"	
ETHAFOAM	NONE			
LABEL	SEW IN	1	3.25" X 3"	3" X 3"
	SEW IN	4	15" X 2.5"	

SEWING INSTRUCTIONS

- 1) SEW THE LABEL 10" X 3" ON THE FRONT TOP RIGHT CORNER OF THE FOUR SIDES OF THE COVER AS PER DWG.
- 2) BIND THE TWO 71.5" X 30.5" OF DUPLEX FABRIC TO THE 71.5"X27.5" OF ETHAFOAM TOGETHER WITH 3" BLUE BINDING AS PER DWG.
- 3) BIND THE TWO 47.5" X 34.5" OF DUPLEX FABRIC TO THE 47.5"X34.5" OF ETHAFOAM TOGETHER WITH 3" BLUE BINDING AS PER DWG.
- 4) SEW WITH ONE NEEDLE MACHINE THE FOUR SIDES OF THE 71.5"X30.5" ETHAFOAM AND DUPLEX FABRIC THAT WE BIND TOGETHER, ON THE 76" X 52" SECTIONS OF THE COVER 2" ABOVE THE 76" EDGE AND 2.25" INSIDE THE 52" SIDES AS PER DWG.
- 5) SEW WITH ONE NEEDLE MACHINE THE FOUR SIDES OF THE 47.5"X34.5" ETHAFOAM AND DUPLEX FABRIC THAT WE BIND TOGETHER, ON THE BODY AS PER DWG.
- 6) BIND THE TWO 76" X 52" SECTIONS OF THE COVER ON TO THE 176" BODY OF THE COVER WITH 3" BLUE BINDING AS PER DWG.
- 7) BIND THE HEM OF COVER WITH 3" BLUE BINDING INCLUDING THE 3"X3.25" LABEL LOCATION AS PER DWG.

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	DESIGNED BY DATE NERI TERAN 06/12/08		COVER TITLE VITRIN COVER 73.5" X 21" X 90"	
	CHECKED BY DATE DAVID STEINHARDT 06/12/08		BILL OF MATERIALS	
			PDF TITLE	
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NOT-SCALED		MATERIAL SPECIFICATION		PAGE 3 OF 4

PICTURES HERE

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	CHECKED BY DATE DAVID STEINHARDT 06/12/08		PICTURES	
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	NOT-SCALED		MATERIAL SPECIFICATION	PAGE 4 OF 4