

Assembly Instructions

Sentinel Composites Full Fender (Cat# 5343-2)



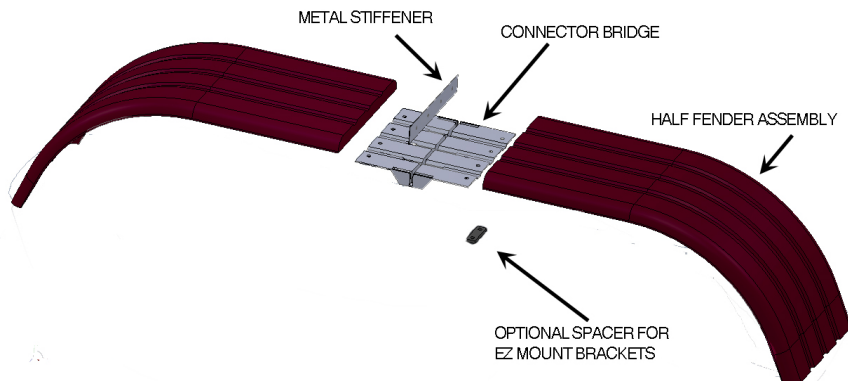
Items Included in this kit:

- (4) poly half fenders - Cat# 5340
- (2) poly connector bridges - Cat# 5382
- (2) metal stiffener plates. (2½" x 22")
- (1) Hardware Kit Cat# N10506672:
 - (24) bolts with button top Allen head
 - (24) Teflon Lock nuts
 - (48) washers
 - (4) Kelron bracket spacer. (1½" x 5")

Tools required for assembly

- Drill with ⅜-inch bit and ⅝-inch bit
- ¾-inch open end wrench or socket
- Allen wrenches
- 2 C-clamps or pinch clamps

1. Assemble two half fenders end-to-end and install connector bridge over 2-inch lip. Be sure bridge is seated securely - use clamps to ensure secure positioning.
2. Drill the eight ½-inch holes through the fenders using connector bridge as guide.
3. Secure the connector bridge to the fenders using 8 sets of bolts/washers/Teflon Lock nuts. Be sure that Allen head is to the outside. Assemble with a washer on the top and on the bottom.
4. Drill the 4 holes through the connector bridge that secure the 2-inch flange ends.
5. Insert a stiffener plate between the two fender pieces and align holes before inserting bolts.
6. Secure with 4 sets of bolts/washers/Teflon Lock Nuts.



Installing Mounting Plate for EZ-Mount Center bracket.

1. Position mount plate on fender assembly closest to truck cab.
2. Drill four ⅜" holes through connector bridge/fender corresponding with EZ-Mount plate.
3. Insert four ⅜ x 1½" bolts from top of fender assembly.
4. Position 1 Kelron spacer mount over bolts.
5. Place EZ_Mount fender mounting plate over spacers and bolts and secure with ⅜" Teflon Lock nuts

