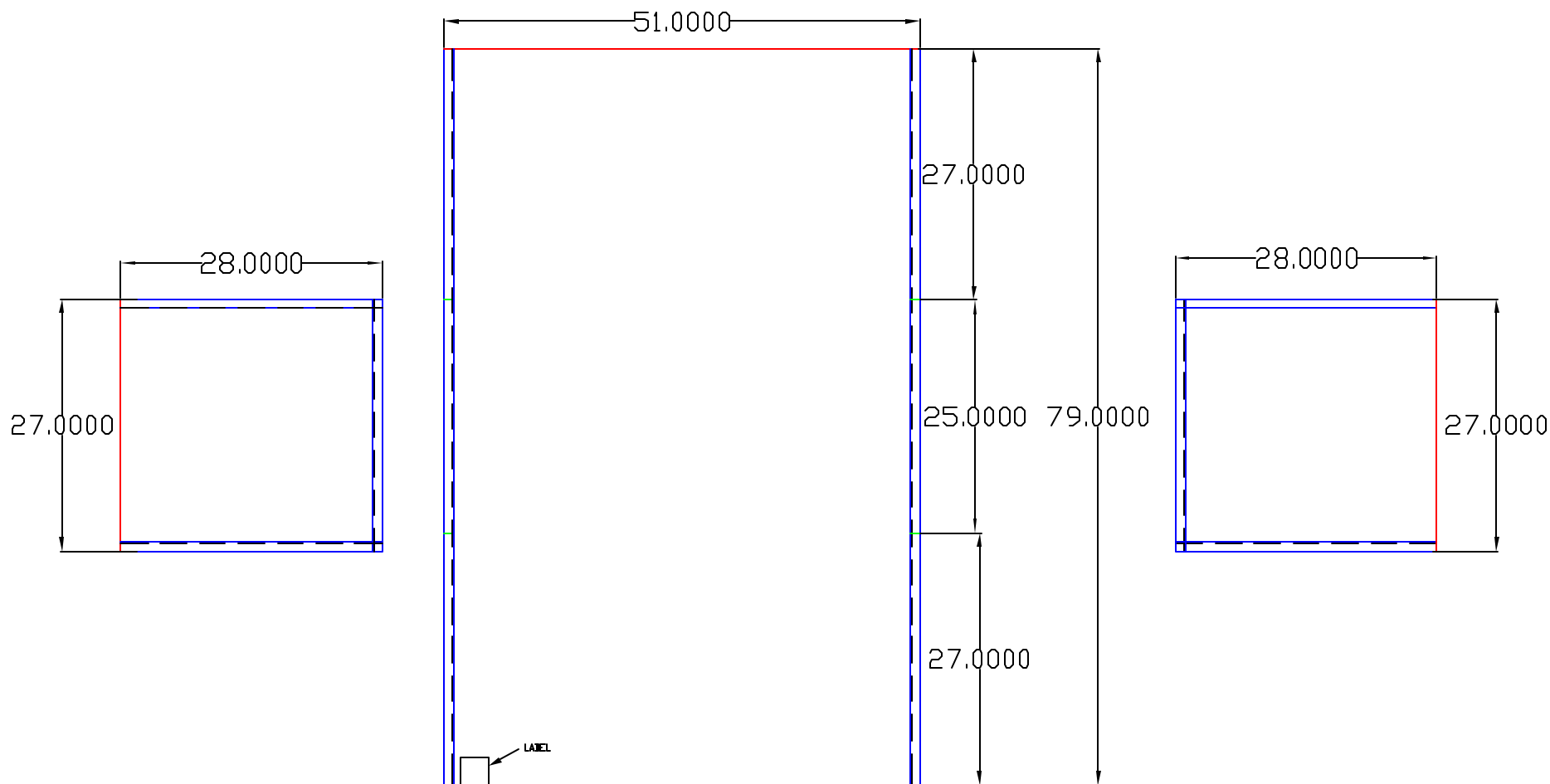


D.S. SEWING INC. P.O. BOX 8883, NEW HAVEN, CT 06532 USA PHONE 203 773-1344 FAX 203 773-1778 www.ds-sewing.com	ALL DRAWINGS ARE IN INCHES		PART TITLE NHGESZONEBOX-27X49X25	
	DESIGNED BY NERI TERAN	DATE 03/17/08	COVER TITLE ZONE BOX NHGESZONEBOX 27" X 49" X 25" FINISH SIZE	
	CHECKED BY DAVID STEINHARDT	DATE 03/17/08		
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH		PDF TITLE NHGESZONEBOX27X49X25.PDF	
	CAGE CODE: D0GB3		MATERIAL SPECIFICATION	
NOT-SCALED				
			PAGE 1 OF 4	



D.S. SEWING INC. P.O. BOX 8883, NEW HAVEN, CT 06532 USA PHONE 203 773-1344 FAX 203 773-1778 www.ds-sewing.com	ALL DRAWINGS ARE IN INCHES		PART TITLE NHGESZONEBOX-27X49X25	
	DESIGNED BY NERI TERAN	DATE 03/17/08	COVER TITLE ZONE BOX NHGESZONEBOX 51" X 79" CUT SIZE	
	CHECKED BY DAVID STEINHARDT	DATE 03/17/08		
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH		PDF TITLE NHGESZONEBOX27X49X25.PDF	
		CAGE CODE: D0GB3		
		NOT-SCALED	MATERIAL SPECIFICATION	PAGE 2 OF 4

BILL OF MATERIAL

MATERIAL	TYPE	AMOUNT	CUT SIZE	FINISH SIZE
THREAD	138 WHITE	17 YDS		
BINDING	BLUE CLOTH	8.5 YDS	3"	1"
FABRIC	DOUBLETEx BLUE	2.94 YDS	80"	
VELCRO	NONE			
WEBBING	NONE			
LABEL	SE IN	1	3" X 3.25"	3"X 3"

SEWING INSTRUCTIONS

- 1) BIND THE TWO 28" X 27" ENDS ONTO THE 79" CUT SIDE OF THE BODY, WITH 3" BLUE BINDING AS PER DWG.
- 2) BIND THE HEM OF COVER WITH 3" BLUE BINDING INLCUDING THE 3"X3.25" LABEL LOCATION AS PER DWG.

D.S. SEWING INC. <small>P.O. BOX 8883, NEW HAVEN, CT 06532 USA PHONE 203 773-1344 FAX 203 773-1778 www.ds-sewing.com</small>	ALL DRAWINGS ARE IN INCHES		PART TITLE NHGESZONEBOX-27X49X25	
	DESIGNED BY NERI TERAN	DATE 03/17/08	COVER TITLE ZONE BOX	
	CHECKED BY DAVID STEINHARDT	DATE 03/17/08	NHGESZONEBOX 27" X 49" X 25" BILL OF MATERIALS	
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH		PDF TITLE NHGESZONEBOX27X49X25.PDF	
	CAGE CODE: D0GB3			
NOT-SCALED			MATERIAL SPECIFICATION	PAGE 3 OF 4

PICTURES HERE

D.S. SEWING INC. P.O. BOX 8883, NEW HAVEN, CT 06532 USA PHONE 203 773-1344 FAX 203 773-1778 www.ds-sewing.com UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH	ALL DRAWINGS ARE IN INCHES		PART TITLE NHGESZONEBOX-27X49X25	
	DESIGNED BY NERI TERAN	DATE 03/17/08	COVER TITLE ZONE BOX	
	CHECKED BY DAVID STEINHARDT	DATE 03/17/08	NHGESZONEBOX 27" X 49" X 25" PICTURES	
			PDF TITLE NHGESZONEBOX27X49X25.PDF	
	CAGE CODE: D0GB3			
	NOT-SCALED		MATERIAL SPECIFICATION	PAGE 4 OF 4