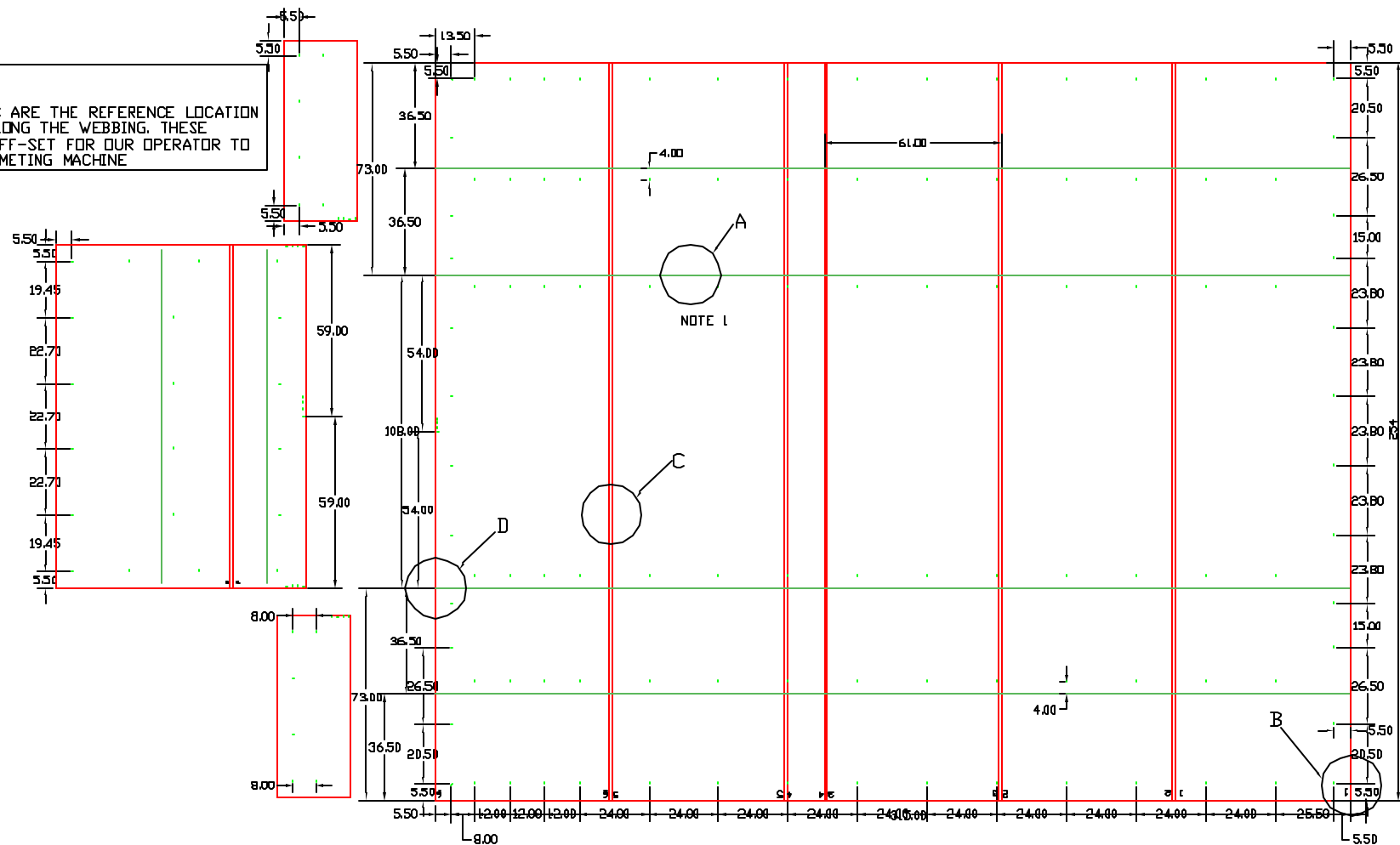


NOTE 1
THE GREEN DOTS ARE THE REFERENCE LOCATION FOR GROMMET ALONG THE WEBBING. THESE LOCATION ARE OFF-SET FOR OUR OPERATOR TO INDEX THE GROMMETING MACHINE



BILL OF MATERIALS

- (1) FABRIC: 10oz (+/- 1oz) PVC COATED POLYESTER, 1000 X 1000 D, TEAR STRENGTH OF 8 $\frac{5}{16}$, AND LOW TEMPERATURE OF -30°C.
- (2) WEBBING: POLYPROPYLENE 1.5" WIDTH, PIC COUNT OF 23, AND TENSIL STRENGTH OF 900 LBS.
- (3) THREAD: #207 BOUNDED POLYESTER, TOP AND BOTTOM.
- (4) GROMMET: ROLLED RIM TOOTH GROMMET, MACHINE INSTALLED.

DRAWING IS CUT-SIZE FOR MATERIAL UASGE.



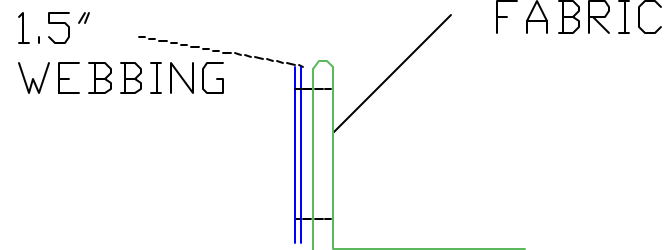
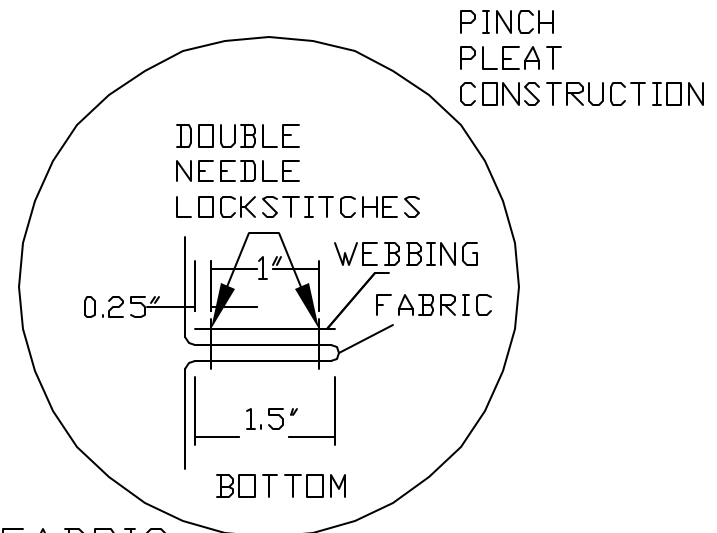
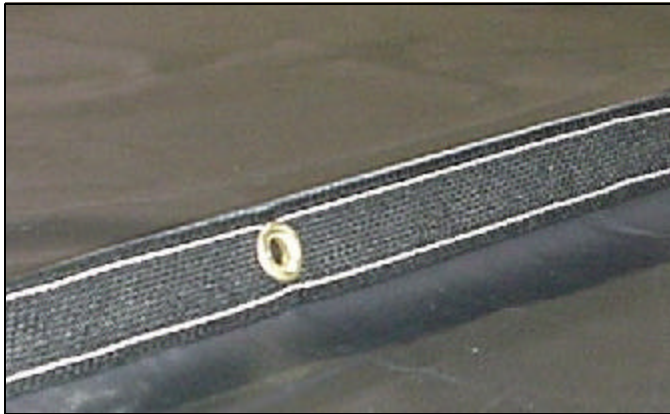
P.O. BOX 6983, NEW HAVEN, CT 06532 USA
PHONE 203 773-1344 FAX 203 773-1778
EMAIL: dstainhardt@ds-sewing.com
www.ds-sewing.com


UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCE IS:
+/- 1 INCH

INVOICE #	CUSTOMER ID	26' X 20' LUMBER TARP DRAWING IS CUT-SIZE FOR MATERIAL USAGE	
DESIGNED BY NERI TERAN	DATE 05-NOV-2007	TITLE 26' X 20' LUMBER TARP CUT-SIZE	
CHECKED BY HONGYANG AN	DATE 05-NOV-2007		
DESIGNED BY DAVID STAINHARDT	DATE 05-NOV-2007		
CAGE CODE: Q0GB3			
SCALE 1/80		MATERIAL SPECIFICATION SEE NOTE BILL OF MATERIALS	SHEET 1 OF 5

(A) PINCH PLEAT CONSTRUCTION

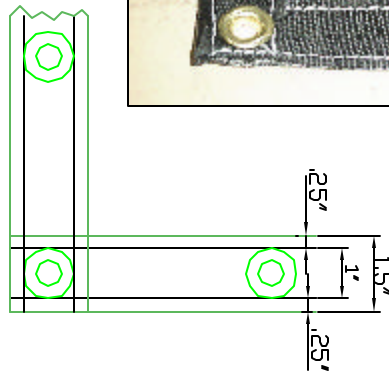
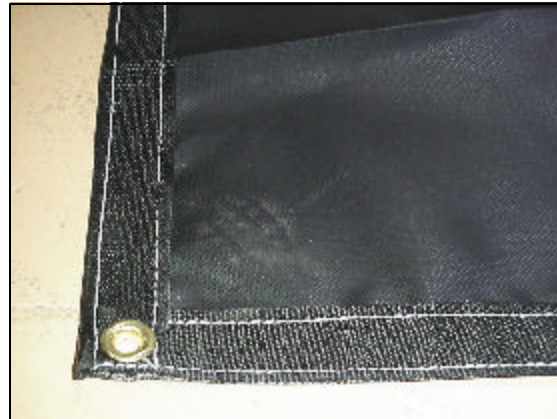
PINCH PLEAT ROWS ARE REINFORCED WITH 1.5" POLYPROPYLENE WEBBING (2) & LOCKED STICHED SEWN WITH TWO ROWS OF #207 POLYESTER THREAD (3).



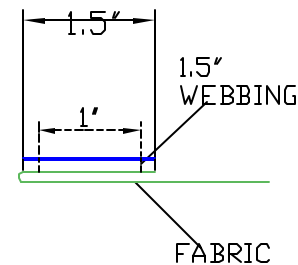
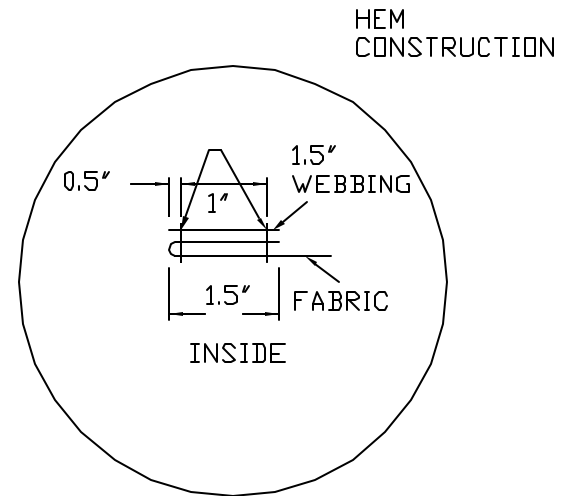
 <p>P.O. BOX 8983, NEW HAVEN, CT 06632 USA PHONE 203 773-1344 FAX 203 773-1778 EMAIL: dstainhardt@ds-sewing.com www.ds-sewing.com</p>	INVOICE #	CUSTOMER ID	26' X 20' LUMBER TARP DRAWING IS CUT-SIZE FOR MATERIAL USAGE	
	DESIGNED BY	DATE		
	NERI TERAN	05-NOV-2007		
	CHECKED BY	DATE		
<p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE IS: +/- 1 INCH</p>	HONGYANG AN	05-NOV-2007	TITLE 26' X 20' LUMBER TARP CUT-SIZE	
	DESIGNED BY	DATE		
	DAVID STAINHARDT	05-NOV-2007		
	CAGE CODE: 00GB3			
	SCALE		MATERIAL SPECIFICATION SEE NOTE BILL OF MATERIALS	SHEET 2 OF 5


(B) HEM CONSTRUCTION

HEMS ARE REINFORCED WITH 1.5" POLYPROPYLENE WEBBING (2) & LOCKED STICHED SEWN WITH TWO ROWS OF #207 POLYESTER THREAD (3).



HEM CONSTRUCTION

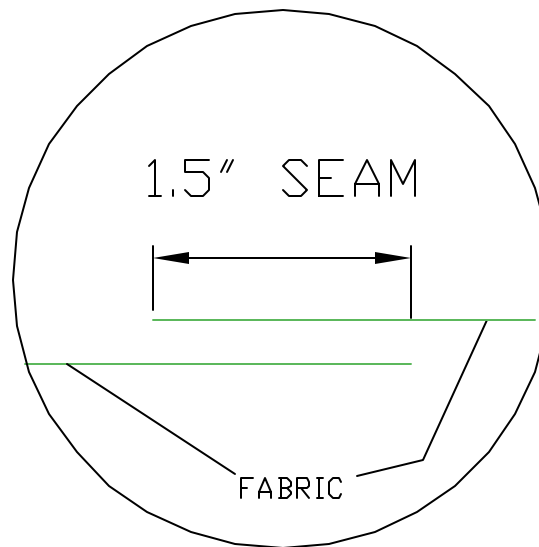



 <p>P.O. BOX 8983, NEW HAVEN, CT 06532 USA PHONE 203 773-1344 FAX 203 773-1778 EMAIL: dstainhardt@ds-sewing.com www.ds-sewing.com</p> <p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE IS: +/- 1 INCH</p>	INVOICE #	CUSTOMER ID	26' X 20' LUMBER TARP DRAWING IS CUT-SIZE FOR MATERIAL USAGE	
	DESIGNED BY	DATE	TITLE 26' X 20' LUMBER TARP CUT-SIZE	
	NERI TERAN	05-NOV-2007		
	CHECKED BY	DATE		
	HONGYANG AN	05-NOV-2007		
	DESIGNED BY	DATE		
	DAVID STAINHARDT	05-NOV-2007		
	CAGE CODE: 00GB3			
	SCALE		MATERIAL SPECIFICATION SEE NOTE BILL OF MATERIALS	SHEET 3 OF 5

(C) HEAT-SEAL SEAM CONSTRUCTION

HEAT-SEAL SEAM REQUIRES A 1.5" OVERLAP, GRAB TEST
ASTMD751 SEAM AT 180 PSI ON THE SHARE.

HEAT-SEAL SEAM
CONSTRUCTION

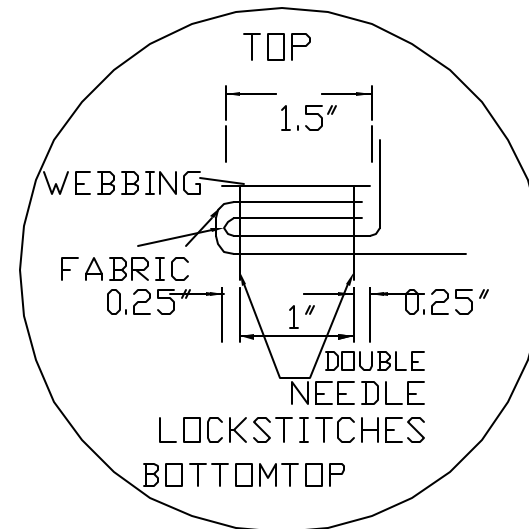
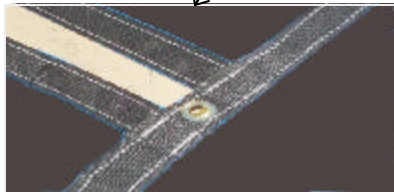



 P.O. BOX 8883, NEW HAVEN, CT 06532 USA PHONE 203 773-1344 FAX 203 773-1778 EMAIL: dstainhardt@ds-sewing.com www.ds-sewing.com UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE IS: +/- 1 INCH	INVOICE #	CUSTOMER ID	26' X 20' LUMBER TARP DRAWING IS CUT-SIZE FOR MATERIAL USAGE	
	DESIGNED BY NERI TERAN	DATE 05-NOV-2007		
	CHECKED BY HONGYANG AN	DATE 05-NOV-2007		
	DESIGNED BY DAVID STAINHARDT	DATE 05-NOV-2007	TITLE 26' X 20' LUMBER TARP CUT-SIZE	
	CAGE CODE: 00GB3			
	SCALE		MATERIAL SPECIFICATION SEE NOTE BILL OF MATERIALS	SHEET 4 OF 5

(D) FLAP JOINT CONSTRUCTION

FLAPS ARE JOINED TO THE BODY WITH 1.5" POLYPROPYLENE WEBBING (2) & LOCKED STICHED SEWN WITH TWO ROWS OF #207 POLYESTER THREAD (3).

PHOTO OF FINISHED TARP, NOT TO SCALE.



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	DESIGNED BY NERI TERAN	DATE 05-NOV-2007	TITLE 26' X 20' LUMBER TARP CUT-SIZE		
	CHECKED BY HONGYANG AN	DATE 05-NOV-2007			
	DESIGNED BY DAVID STAINHARDT	DATE 05-NOV-2007	MATERIAL SPECIFICATION SEE NOTE BILL OF MATERIALS		
CAGE CODE: 00GB3		SHEET 5 OF 5			
SCALE					

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE IS: +/- 1 INCH
