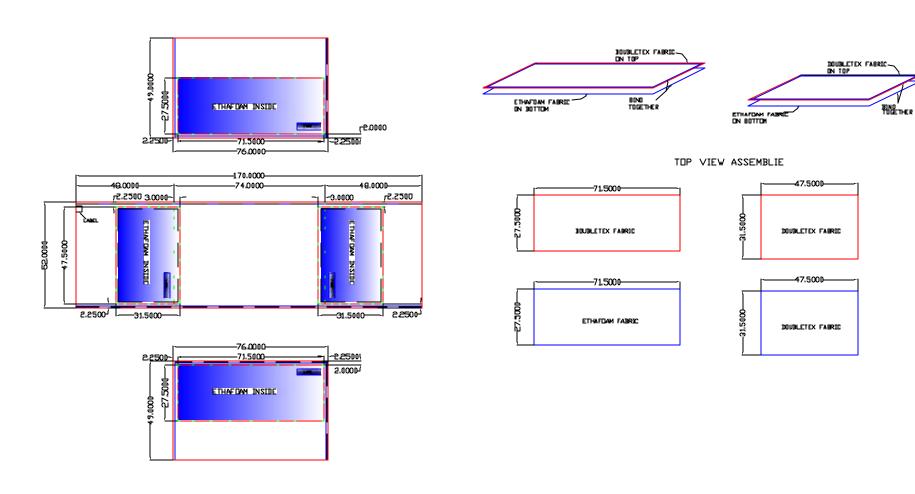


	ALL DRAWINGS A	ARE IN INCHES	PART TITLE			
D.S. SEWING INC.			NH400-CARVER-PP-4			
	DESIGNED BY	DATE	COVER TITLE VITRIN COVER 48" X 72" X 48"			
P.G. BOX 8983, NEW HAVEN, CT 06532 USA	NERI TERAN	06/03/08 DATE	FINISH_SIZE			
PHONE 203 773-1344 FAX 203 773-1778	CHECKED BY		FINISH SIZE			
www.ds-sewing.com	DAVID STEINHARD	<sub>)T</sub> 06/03/08				
-			T PDF TITLE			
UNLESS OTHERWISE SPECIFIED						
DIMENSIONS ARE IN INCHES			NH400-CARVER-PP-4,PDF			
TOLERANCES ARE +/- ONE INCH	CAGE CODE: DOGB3					
	NOT-SCALED		MATERIAL SPECIFICATION PAGE 1 DF 4			

## 3D VIEW ASSEMBLIE ORDER



	ALL DRAWINGS	ARE IN INCHES	PART TITLE			
D.S. SEWING INC.			NH400-CARVER-PP-4			
	DESIGNED BY NERI TERAN	06/03/08	COVER TITLE	VITRIN COVER	48" X 72" X 48"	
P.D. BOX B983, NEW HAVEN, CT 06532 US/ PHONE 203 773-1344 FAX 203 773-1778 www.ds-sewing.com	CHECKED BY DAVID STEINHAR	DATE 06/03/08 DT	CUT SIZE			
UNLESS OTHERWISE SPECIFIED	-		PDF TITLE  NH400—CARVER—PP—4.PDF			
DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH	CAGE CODE: 00GB3					
	NOT-SCALED		MATERIAL S	PECIFICATION	PAGE 2 OF 4	

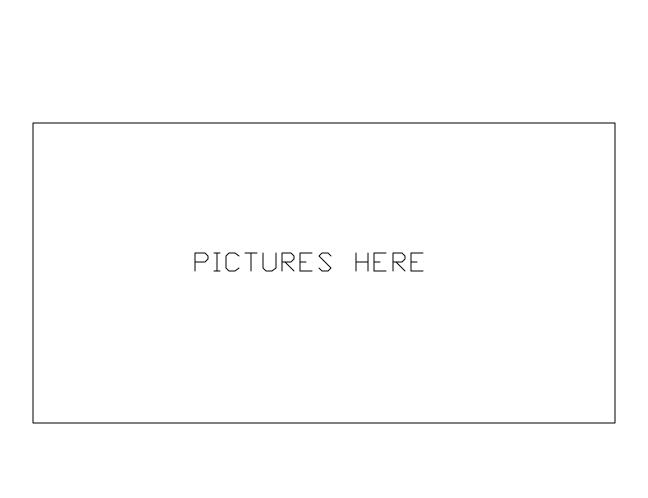
## BILL OF MATERIAL

MATERIAL	TYPE	AMOUNT	CUT SIZE	FINISH SIZE
THREAD BINDING FABRIC ETHAFOAM	138 WHITE BLUE CLOTH DOUBLETEX BLUE	55.88 YDS 36.11 YDS 3* 11.80 YDS 6.61 YADS	80 <b>°</b> 1⁄4″	1"
LABEL	SEW IN	1	3.25" X 3"	3" X 3"
	SEW IN	4	10" X 3"	

## SEWING INSTRUCTIONS

- 1) SEW THE LABEL 10" X 3" ON THE FRONT TOP RIGHT CORNER OF THE FOUR SIDES OF THE COBER AS PER DWG.
- 2) BIND THE TWO 71.5" X 27.5" OF DUPLEX FABRIC TO THE 71.5"X27.5" OF ETHAFDAM TOGETHER WITH 3" BLUE BINDING AS PER DWG.
- 3) BIND THE TWO 47.5" X 31.5' OF DUPLEX FABRIC TO THE 47.5"X31.5' OF ETHAFDAM TOGETHER WITH 3' BLUE BINDING AS PER DWG.
- 4) SEW WITH ONE NEDDLE MACHINE THE FOUR SIDES OF THE 71.5'X27.5" ETHAFOAM AND DUBPLEX FABRIC THAT WE BIND TOGETHER, ON THE 76 "X 49" SECTIONS OF THE COVER 2" ABOVE THE 76" EDGE AND 2.25" INSIDE THE 49' SIDES AS PER DWG.
- 5) SEW WITH ONE NEDDLE MACHINE THE FOUR SIDES OF THE 47.5"X31.5" ETHAFOAM AND DUBPLEX FABRIC THAT WE BIND TOGETHER, ON THE BODY AS PER DWG.
- 6) BIND THE TWO 76" X 49.25' SECTIONS OF THE COVER ON TO THE 170' BODY OF THE COVER WITH 3" BLUE BINDING AS PER DWG.
- 7) BIND THE HEM OF COVER WITH 3" BLUE BINDING INLCUDING THE 3"X3,25" LABEL LOCATION AS PER DWG.

	ALL DRAWINGS /	ARE IN INCHES	PART TITLE		
D.S. SEWING INC.			NH400-CARVER-PP-4		
	DESIGNED BY	06/03/08	COVER TITLE	VITRIN COVER 4	48" X 72" X 48"
P.O. BOX B983, NEW HAVEN, CT 06532 USA PHONE 203 773-1344 FAX 203 773-1778 www.ds-sewing.com	NERI TERAN CHECKED BY	DATE 06/03/08		PIAIS	
	DAVID STEINHARD	TC 007 037 08	BILL OF MATERIALS		
UNLESS OTHERWISE SPECIFIED			PDF TITLE  NH400-CARVER-PP-4.PDF		
DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH	CAGE CODE: 00GB3		MITTOO WANTER THE TRIBE		
	NOT-SCALED		MATERIAL S	SPECIFICATION	PAGE 3 OF 4



D.S. SEWING INC.	ALL DRAWINGS ARE IN INCHES PART TITLE  NH4-001-CARVER-PP-4				
	DESIGNED BY NERI TERAN	DATE 06/03/08	COVER TITLE VITRI	N COVER 4	9° X 72" X 48"
P.O. BOX B9B3, NEW HAVEN, CT 06532 USA PHONE 203 773-1344 FAX 203 773-1778	CHECKED BY DATE DAVID STEINHARDT 06/03/0B		PICTURES		
			PDF TITLE  NH400-CARVER-PP-4.PDF		
	CAGE CODE: 00GB3		3.1.2.		
	NOT-SCALED		MATERIAL SPECIFIC	CATION	PAGE 4 OF 4