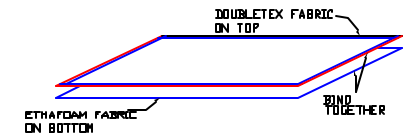
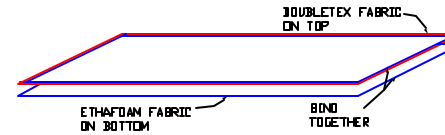
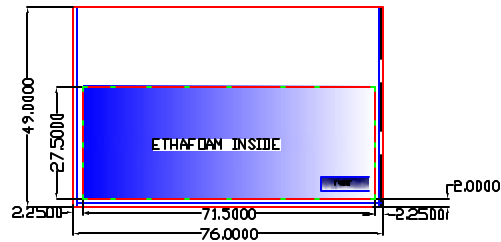


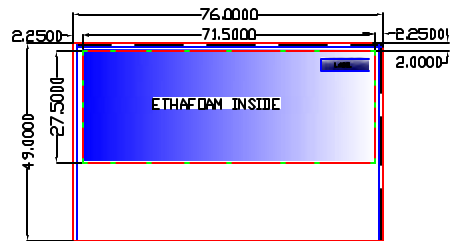
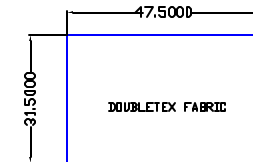
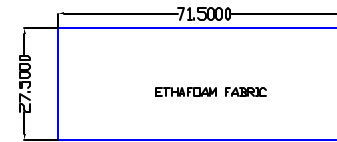
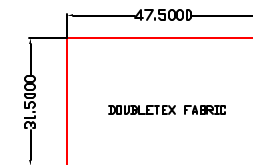
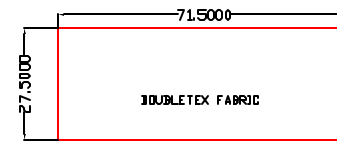
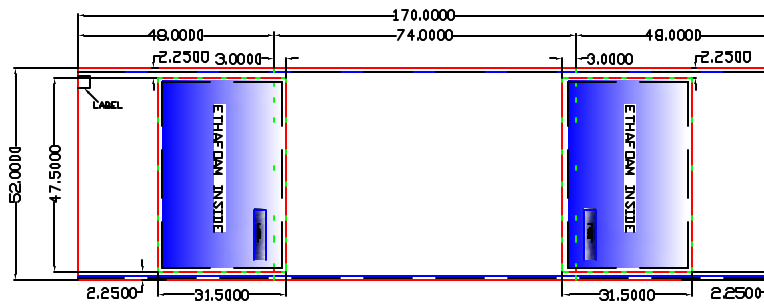
D.S. SEWING INC.  P.O. BOX 8883, NEW HAVEN, CT 06532 USA PHONE 203 773-1344 FAX 203 773-1778 www.ds-sewing.com  UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH	ALL DRAWINGS ARE IN INCHES		PART TITLE  NH400-CARVER-PP-4	
	DESIGNED BY NERI TERAN	DATE 06/03/08	COVER TITLE VITRIN COVER 48" X 72" X 48"  FINISH SIZE	
	CHECKED BY DAVID STEINHARDT	DATE 06/03/08		
			PDF TITLE  NH400-CARVER-PP-4.PDF	
	CAGE CODE: D0GB3			
	NOT-SCALED		MATERIAL SPECIFICATION	PAGE 1 OF 4

# PATTERN ASSEMBLIE ORDER

# 3D VIEW ASSEMBLIE ORDER



## TOP VIEW ASSEMBLIE



<p><b>D.S. SEWING INC.</b></p> <p>P.O. BOX 8983, NEW HAVEN, CT 06532 USA PHONE 203 773-1344 FAX 203 773-1778 www.ds-sewing.com</p> <p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH</p>	ALL DRAWINGS ARE IN INCHES		PART TITLE NH400-CARVER-PP-4	
	DESIGNED BY NERI TERAN	DATE 06/03/08	COVER TITLE VITRIN COVER 48" X 72" X 48" CUT SIZE	
	CHECKED BY DAVID STEINHARDT	DATE 06/03/08		
	CAGE CODE: 00083		PDF TITLE NH400-CARVER-PP-4.PDF	
	NOT-SCALED		MATERIAL SPECIFICATION	PAGE 2 OF 4

BILL OF MATERIAL

MATERIAL	TYPE	AMOUNT	CUT SIZE	FINISH SIZE
THREAD	138 WHITE	55.88 YDS		
BINDING	BLUE CLOTH	36.11 YDS		1"
FABRIC	DOUBLETEX BLUE	11.80 YDS	80"	
ETHAFOAM		6.61 YADS	1/4"	
LABEL	SEW IN	1	3.25" X 3"	3" X 3"
	SEW IN	4	10" X 3"	

SEWING INSTRUCTIONS

- 1) SEW THE LABEL 10" X 3" ON THE FRONT TOP RIGHT CORNER OF THE FOUR SIDES OF THE COVER AS PER DWG.
- 2) BIND THE TWO 71.5" X 27.5" OF DUPLEX FABRIC TO THE 71.5"X27.5" OF ETHAFOAM TOGETHER WITH 3" BLUE BINDING AS PER DWG.
- 3) BIND THE TWO 47.5" X 31.5" OF DUPLEX FABRIC TO THE 47.5"X31.5" OF ETHAFOAM TOGETHER WITH 3" BLUE BINDING AS PER DWG.
- 4) SEW WITH ONE NEEDLE MACHINE THE FOUR SIDES OF THE 71.5"X27.5" ETHAFOAM AND DUBPLEX FABRIC THAT WE BIND TOGETHER, ON THE 76 "X 49" SECTIONS OF THE COVER 2" ABOVE THE 76" EDGE AND 2.25" INSIDE THE 49" SIDES AS PER DWG.
- 5) SEW WITH ONE NEEDLE MACHINE THE FOUR SIDES OF THE 47.5"X31.5" ETHAFOAM AND DUBPLEX FABRIC THAT WE BIND TOGETHER, ON THE BODY AS PER DWG.
- 6) BIND THE TWO 76" X 49.25" SECTIONS OF THE COVER ON TO THE 170" BODY OF THE COVER WITH 3" BLUE BINDING AS PER DWG.
- 7) BIND THE HEM OF COVER WITH 3" BLUE BINDING INLCUDING THE 3"X3.25" LABEL LOCATION AS PER DWG.

D.S. SEWING INC.  P.O. BOX 8983, NEW HAVEN, CT 06532 USA PHONE 203 773-1344 FAX 203 773-1778 www.ds-sewing.com  UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH	ALL DRAWINGS ARE IN INCHES		PART TITLE NH400-CARVER-PP-4	
	DESIGNED BY NERI TERAN	DATE 06/03/08	COVER TITLE VITRIN COVER 48" X 72" X 48"  BILL OF MATERIALS	
	CHECKED BY DAVID STEINHARDT	DATE 06/03/08		
			PDF TITLE NH400-CARVER-PP-4.PDF	
	CAGE CODE: 00GB3			
	NOT-SCALED		MATERIAL SPECIFICATION	PAGE 3 OF 4

PICTURES HERE

D.S. SEWING INC.  P.O. BOX 8983, NEW HAVEN, CT 06532 USA PHONE 203 773-1344 FAX 203 773-1778 www.ds-sewing.com  UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH	ALL DRAWINGS ARE IN INCHES		PART TITLE NH400-CARVER-PP-4		
	DESIGNED BY NERI TERAN	DATE 06/03/08	COVER TITLE VITRIN COVER 48" X 72" X 48"  PICTURES		
	CHECKED BY DAVID STEINHARDT	DATE 06/03/08			
			PDF TITLE NH400-CARVER-PP-4.PDF		
	CAGE CODE: 00GB3				
	NOT-SCALED		MATERIAL SPECIFICATION	PAGE 4 OF 4	