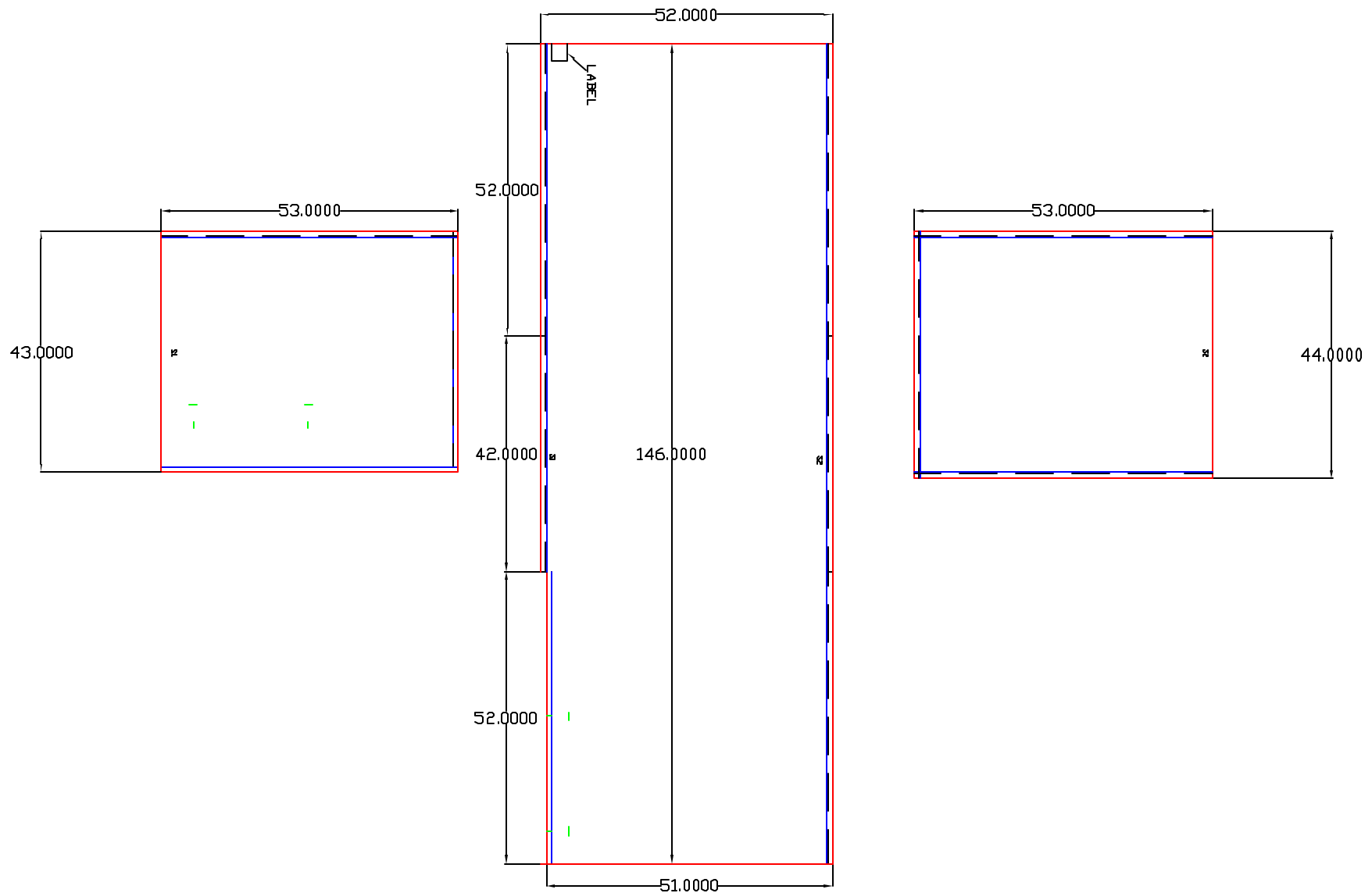


D.S. SEWING INC. P.O. BOX 8883, NEW HAVEN, CT 06532 USA PHONE 203 773-1344 FAX 203 773-1778 www.ds-sewing.com	ALL DRAWINGS ARE IN INCHES		PART TITLE NH400-MC524250	
	DESIGNED BY NERI TERAN	DATE 05/05/08	COVER TITLE NH400-MC524250	
	CHECKED BY DAVID STEINHARDT	DATE 05/05/08	COVER 52"H X 42"L X 50" W FINISH SIZE	
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH		PDF TITLE NH400-MC524250.PDF	
	CAGE CODE: D0GB3			
	NOT-SCALED		MATERIAL SPECIFICATION	PAGE 1 OF 4



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	DESIGNED BY	DATE NERI TERAN 05/05/08	COVER TITLE NH400-MC524250	
	CHECKED BY	DATE DAVID STEINHARDT 05/05/08	COVER 146" X 52" CUT SIZE	
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH		PDF TITLE NH400-MC524250.PDF	
	CAGE CODE: 00GB3			
NOT-SCALED		MATERIAL SPECIFICATION		PAGE 2 OF 4

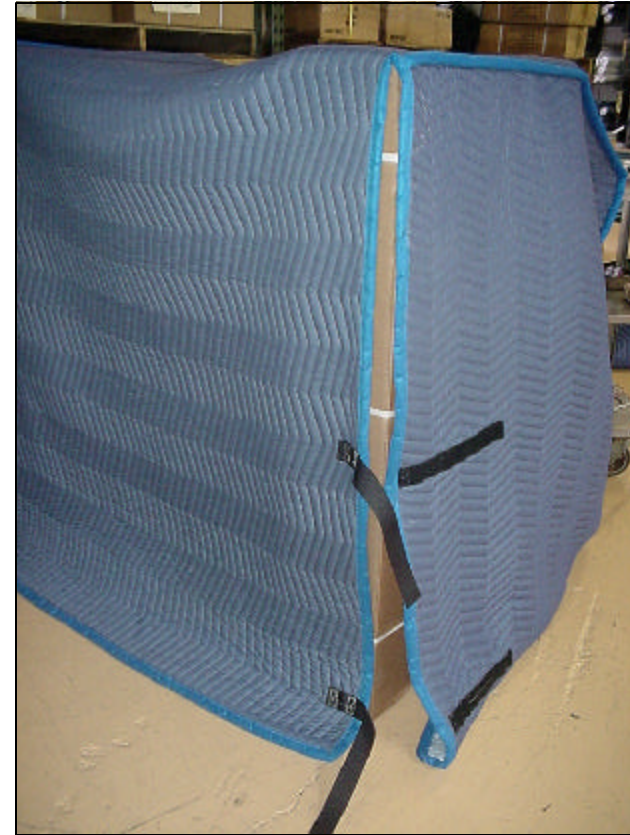
BILL OF MATERIAL

MATERIAL	TYPE	AMOUNT	CUT SIZE	FINISH SIZE
THREAD	138 WHITE	34.88 YDS		
BINDING	BLUE CLOTH	14.44 YDS	3"	1"
FABRIC	DOUBLETEX BLUE	6.53 YDS	80"	
VELCRO HOOK	BLACK	.83	15" X 1.5"	11" X 1.5"
VELCRO LOOP	BLACK	.66	12 X 1.5"	12" X 1.5"
WEBBING	NONE			
LABEL	SEW IN	1	3.25" x 3"	3" x 3"

SEWING INSTRUCTIONS

- 1) BIND ONE 53" X 44" END ONTO THE 146" SIDE OF THE BODY, WITH 3" BLUE BINDING AS PER DWG.
- 2) BIND TWO SIDES ONLY (ONE 53" AND ONE 43") OF THE 53" X 43" SECTION ON THE OTHER SIDE OF THE BODY WITH 3" BLUE BINDING AS PER DWG.
- 3) BIND THE HEM OF COVER AND THE OPEN CORNER WITH 3" BLUE BINDING INCLUDING THE 3"X3.25" LABEL LOCATION AS PER DWG.
- 4) TACK THE TWO PIECES OF 12" X 1.5" OF THE LOOP VELCRO ON THE COVER ONE AT 25" BELOW THE TOP OF THE COVER AND THE OTHER AT 5" ABOVE THE HEM OF THE COVER AS PER DWG.
- 5) TACK 4" ONLY OF THE TWO PIECES OF 15" X 1.5" OF THE HOOK VELCRO ON THE COVER, ONE AT 25" BELOW THE TOP OF THE COVER AND THE OTHER AT 5" ABOVE THE COVER AS PER DWG.

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	DESIGNED BY NERI TERAN	DATE 05/05/08	COVER TITLE NH400-MC524250	
	CHECKED BY DAVID STEINHARDT	DATE 05/05/08	COVER 52"H X 42"L X 50" W BILL OF MATERIALS	
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH		PDF TITLE NH400-MC524250.PDF	
	CAGE CODE: 006B3			
NOT-SCALED		MATERIAL SPECIFICATION		PAGE 3 OF 4



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	DESIGNED BY NERI TERAN	DATE 05/05/08	COVER TITLE NH400-MC524250	
	CHECKED BY DAVID STEINHARDT	DATE 05/05/08	COVER 52"H X 42"L X 50" W PICTURES	
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH		PDF TITLE NH400-MC524250.PDF	
	CAGE CODE: 006B3			
NOT-SCALED			MATERIAL SPECIFICATION	PAGE 4 OF 4