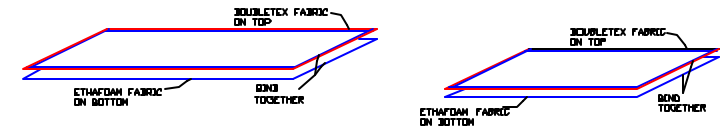
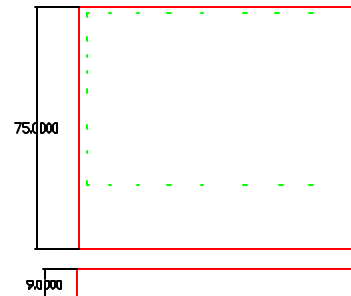


D.S. SEWING INC. P.O. BOX 8883, NEW HAVEN, CT 06532 USA PHONE 203 773-1344 FAX 203 773-1778 www.ds-sewing.com	ALL DRAWINGS ARE IN INCHES		PART TITLE NH400-CARVER-PP-1	
	DESIGNED BY NERI TERAN	DATE 05/06/08	COVER TITLE VITRIN COVER 48" X 84" X 81" FINISH SIZE	
	CHECKED BY DAVID STEINHARDT	DATE 05/06/08		
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH		PDF TITLE NH400-CARVER-PP-1.PDF	
	CAGE CODE: D06B3			
NOT-SCALED			MATERIAL SPECIFICATION	PAGE 1 OF 4



BILL OF MATERIAL

MATERIAL	TYPE	AMOUNT	CUT SIZE	FINISH SIZE
THREAD	138 WHITE	74.88 YDS		
BINDING	BLUE CLOTH	48.11 YDS	3'	1"
FABRIC	DOUBLETEx BLUE	19.58 YDS	80"	
ETHAFOAM		7.81 YDS	1/4'	
LABEL	SEW IN	1	3.25' X 3"	3" X 3"
	SEW IN	4	10' X 3"	

SEWING INSTRUCTIONS

- 1) BIND THE 75" X 88" DOUBLETEx FABRIC TOGETHER TO FORM THE 88"X82" SECTIONS OF DOUBLETEx FABRIC FOR THE COVER.
- 2) SEW THE LABEL 10" X 3" ON THE FRONT TOP RIGHT CORNER OF THE FOUR SIDES OF THE COBER AS PER DWG.
- 3) BIND THE TWO 63" X 53" OF DUPLEX FABRIC TO THE 63"X53" OF ETHAFOAM TOGETHER WITH 3' BLUE BINDING AS PER DWG.
- 4) BIND THE TWO 47.5" X 57" OF DUPLEX FABRIC TO THE 47.5"X57" OF ETHAFOAM TOGETHER WITH 3" BLUE BINDING AS PER DWG.
- 5) SEW WITH ONE NEDDLE MACHINE THE FOUR SIDES OF THE 63"X53" ETHAFOAM AND DUBPLEX FABRIC THAT WE BIND TOGETHER, ON THE 88 "X 82" SECTIONS OF THE COVER 2" ABOVE THE 76.5" EDGE AND 2.25" INSIDE THE 57" SIDES AS PER DWG.
- 6) SEW WITH ONE NEDDLE MACHINE THE FOUR SIDES OF THE 47.5"X57" ETHAFOAM AND DUBPLEX FABRIC THAT WE BIND TOGETHER, ON THE BODY AS PER DWG.
- 7) BIND THE TWO 76" X 57" SECTIONS OF THE COVER ON TO THE 248" BODY OF THE COVER WITH 3' BLUE BINDING AS PER DWG.
- 8) BIND THE HEM OF COVER WITH 3" BLUE BINDING INLCUDING THE 3"X3.25" LABEL LOCATION AS PER DWG.

D.S. SEWING INC. P.O. BOX 8983, NEW HAVEN, CT 06532 USA PHONE 203 773-1344 FAX 203 773-1778 www.ds-sewing.com UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH	ALL DRAWINGS ARE IN INCHES		PART TITLE NH400-CARVER-PP-1	
	DESIGNED BY NERI TERAN	DATE 05/06/08	COVER TITLE VITRIN COVER 48" X 84" X 81" BILL OF MATERIALS	
	CHECKED BY DAVID STEINHARDT	DATE 05/06/08		
			PDF TITLE NH400-CARVER-PP-1.PDF	
	CAGE CODE: 00GB3			
	NOT-SCALED		MATERIAL SPECIFICATION	PAGE 3 OF 4

PICTURES HERE

D.S. SEWING INC. P.O. BOX 8983, NEW HAVEN, CT 06532 USA PHONE 203 773-1344 FAX 203 773-1778 www.ds-sewing.com UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH	ALL DRAWINGS ARE IN INCHES		PART TITLE NH400-CARVER-PP-1	
	DESIGNED BY NERI TERAN	DATE 05/06/08	COVER TITLE VITRIN COVER 48" X 84" X 81" PICTURES	
	CHECKED BY DAVID STEINHARDT	DATE 05/06/08		
			PDF TITLE NH400-CARVER-PP-1.PDF	
	CAGE CODE: 00GB3			
	NOT-SCALED		MATERIAL SPECIFICATION	PAGE 4 OF 4