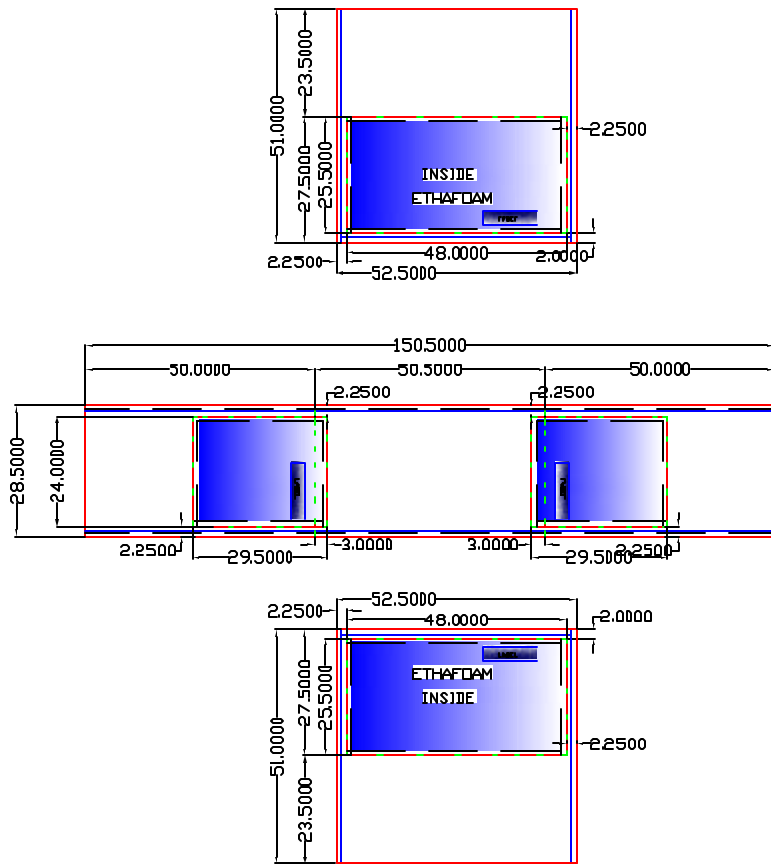
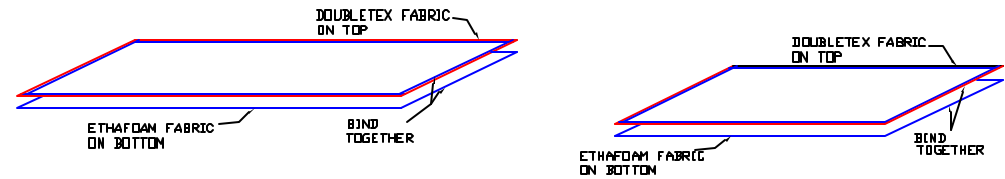


D.S. SEWING INC. P.O. BOX 8883, NEW HAVEN, CT 06532 USA PHONE 203 773-1344 FAX 203 773-1778 www.ds-sewing.com	ALL DRAWINGS ARE IN INCHES		PART TITLE	
	DESIGNED BY NERI TERAN		COVER TITLE	
	CHECKED BY DAVID STEINHARDT		FINISH SIZE	
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH		PDF TITLE	
	CAGE CODE: D0GB3		NH400-CARVER-PS-7.PDF	
	NOT-SCALED		MATERIAL SPECIFICATION	PAGE 1 OF 4

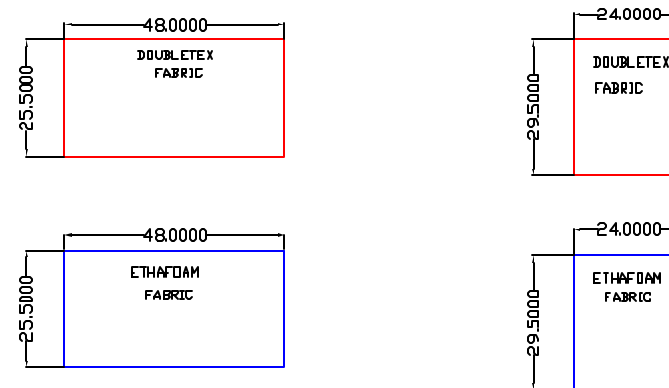
PATTERN ASSEMBLIE ORDER



3D VIEW ASSEMBLIE ORDER



TOP VIEW ASSEMBLIE



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	DESIGNED BY NERI TERAN	DATE 05/06/08	COVER TITLE VITRIN COVER 24.5" X 50.5" X 50" CUT SIZE	
	CHECKED BY DAVID STEINHARDT	DATE 05/06/08		
	CAGE CODE: 00GB3		PDF TITLE NH400-CARVER-PS-7.PDF	
	NOT-SCALED		MATERIAL SPECIFICATION	PAGE 2 OF 4

BILL OF MATERIAL

MATERIAL	TYPE	AMOUNT	CUT SIZE	FINISH SIZE
THREAD	138 WHITE	40.86 YDS		
BINDING	BLUE CLOTH	26.75 YDS	3"	1"
FABRIC	DOUBLETEX BLUE	7.09 YDS	80"	
ETHAFOAM		4.31 YADS	1/4"	
LABEL	SEW IN	1	3.25" X 3"	3" X 3"
	SEW IN	4	10" X 3"	

SEWING INSTRUCTIONS

- 1) SEW THE LABEL 10" X 3" ON THE FRONT TOP RIGHT CORNER OF THE FOUR SIDES OF THE COVER AS PER DWG.
- 2) BIND THE TWO 25.5" X 48" OF DUPLEX FABRIC TO THE 25.5"X 48" OF ETHAFOAM TOGETHER WITH 3" BLUE BINDING AS PER DWG.
- 3) BIND THE TWO 29.5" X 24" OF DUPLEX FABRIC TO THE 29.5"X24" OF ETHAFOAM TOGETHER WITH 3" BLUE BINDING AS PER DWG.
- 4) SEW WITH ONE NEDDLE MACHINE THE FOUR SIDES OF THE 25.5"X48" ETHAFOAM AND DUBPLEX FABRIC THAT WE BIND TOGETHER, ON THE 51 "X 52.5" SECTIONS OF THE COVER 2" BELOW THE 52.5" EDGE AND 2.25" INSIDE THE 51" SIDES AS PER DWG.
- 5) SEW WITH ONE NEDDLE MACHINE THE FOUR SIDES OF THE 29.5"X24" ETHAFOAM AND DUBPLEX FABRIC THAT WE BIND TOGETHER, ON THE BODY AS PER DWG.
- 6) BIND THE TWO 51" X 52.5" SECTIONS OF THE COVER ON TO THE 150.5" BODY OF THE COVER WITH 3" BLUE BINDING AS PER DWG.
- 7) BIND THE HEM OF COVER WITH 3" BLUE BINDING INLCUDING THE 3"X3.25" LABEL LOCATION AS PER DWG.

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	DESIGNED BY NERI TERAN	DATE 05/06/08	COVER TITLE VITRIN COVER 24.5" X 50.5" X 50" BILL OF MATERIALS	
	CHECKED BY DAVID STEINHARDT	DATE 05/06/08		
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH		PDF TITLE NH400-CARVER-PS-7.PDF	
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PICTURES HERE

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	DESIGNED BY NERI TERAN	DATE 05/06/08	COVER TITLE VITRIN COVER 24.5" X 50.5" X 50" PICTURES	
	CHECKED BY DAVID STEINHARDT	DATE 05/06/08		
			PDF TITLE NH400-CARVER-PS-7.PDF	
	CAGE CODE: 000B3			
	NOT-SCALED		MATERIAL SPECIFICATION	PAGE 4 OF 4