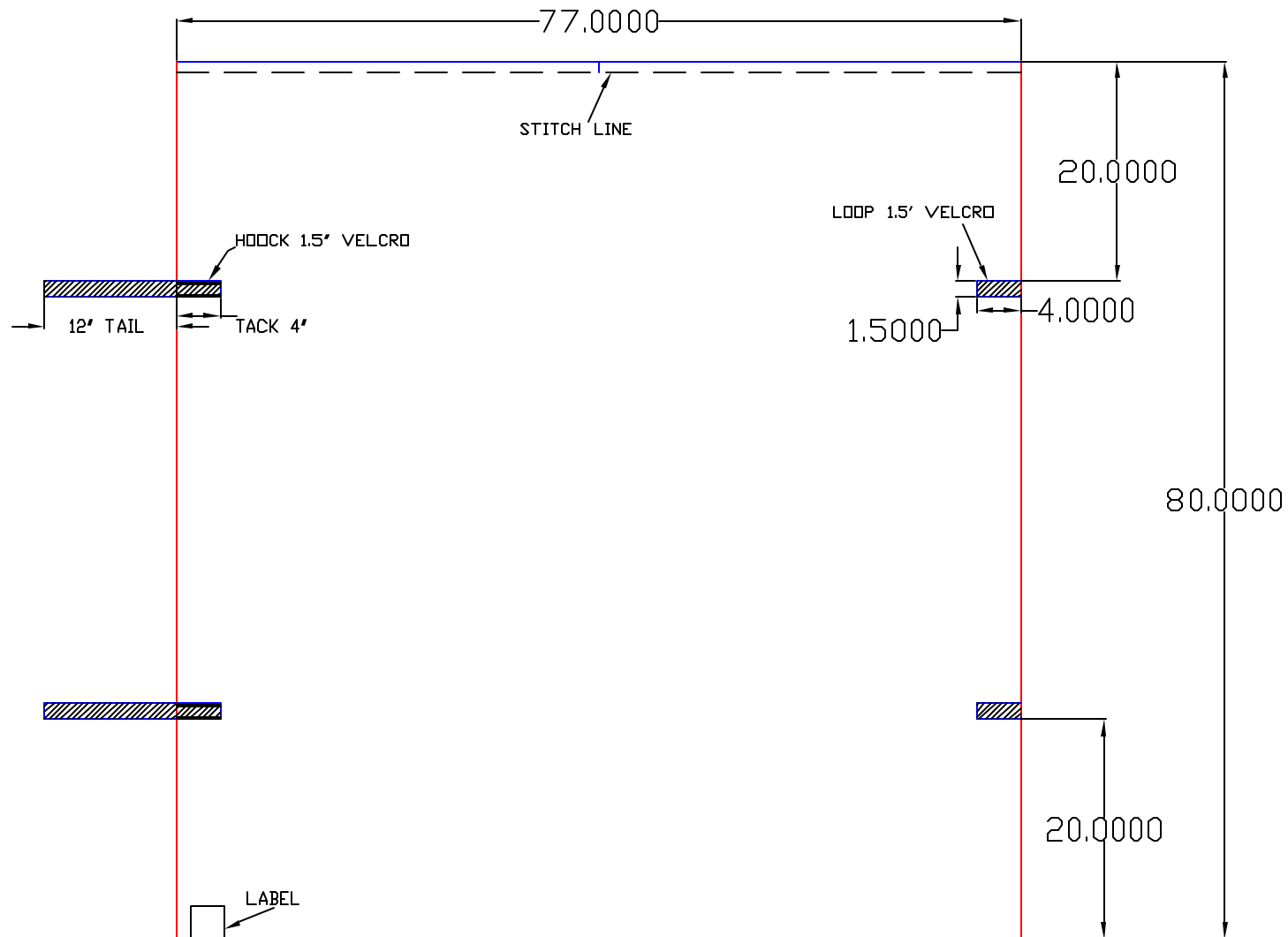


<b>D.S. SEWING INC.</b>  P.O. BOX 8883, NEW HAVEN, CT 06532 USA PHONE 203 773-1344 FAX 203 773-1778 www.ds-sewing.com	ALL DRAWINGS ARE IN INCHES		PART TITLE NH453-9 DOOR COVER COMPLETE 80" X 38.5" DOOR COVER COMPLETE	
	DESIGNED BY NERI TERAN	DATE 02/25/08	COVER TITLE DOOR COVER FINISH SIZE 80" X 38.5" FINISH SIZE	
	CHECKED BY DAVID ESTAINHARDT	DATE 02/25/08	PDF TITLE NH453-9-DOOR-COVER-COMPLETE.PDF	
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH		CAGE CODE: D0GB3	
NOT-SCALED		MATERIAL SPECIFICATION		PAGE 1 OF 4



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	DESIGNED BY NERI TERAN	DATE 02/25/08	COVER TITLE DOOR COVER SIZE 80" X 77" CUT SIZE	
	CHECKED BY DAVID ESTAINHARDT	DATE 02/25/08	PDF TITLE NH453-9-DOOR-COVER-COMPLETE.PDF	
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH		CAGE CODE: D06B3	
	NOT-SCALED		MATERIAL SPECIFICATION	PAGE 2 OF 4

# BILL OF MATERIAL

MATERIAL	TYPE	AMOUNT	CUT SIZE	FINISH SIZE
THREAD	138 WHITE	17.44 YDS		
BINDING	BLUE CLOTH	8.72 YDS	3"	1"
FABRIC	DOUBLETEx BLUE	2.14 YDS	80"	
VELCRO	BLACK	1.05 YD.	1.5"	
WEBBING	NONE			

## SEWING INSTRUCTIONS FOR CUT DRAWING

- 1) BIND THREE HEMS (TWO OF 80" AND ONE OF THE 77") OF THE COVER WITH 3" BINDING INCLUDE THE 3"X3.25" LABEL LOCATION AS PER DWG.
- 2) FOLD IN HALF THE 77" SIDE OF THE COVER AND BIND WITH 3" BINDING.
- 3) SEW AND TACK 2 PIECES OF 4" X 1.5" VELCRO HOOK AS PER DWG.
- 4) SEW 2 PIECES OF 16" X 1.5" VELCRO LOOP 25" LABEL LOCATION AS PER DWG.

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	DESIGNED BY NERI TERAN	DATE 02/25/08	COVER TITLE	
	CHECKED BY DAVID ESTAINHARDT	DATE 02/25/08	NH453-9 DOOR COVER COMPLETE BIL OF MATERIALS	
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH		PDF TITLE NH453-9-DOOR-COVER-COMPLETE.PDF	
	CAGE CODE: D0GB3			
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PICTURES HERE

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	DESIGNED BY NERI TERAN	DATE 02/25/08	COVER TITLE NH453-9 DOOR COVER COMPLETE PICTURES	
	CHECKED BY DAVID ESTAINHARDT	DATE 02/25/08	PDF TITLE NH453-9-DOOR-COVER-COMPLETE.PDF	
	CAGE CODE: D0GB3		MATERIAL SPECIFICATION	
	NOT-SCALED		PAGE	3 OF 4