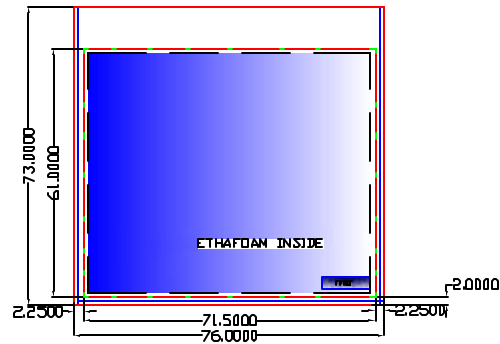
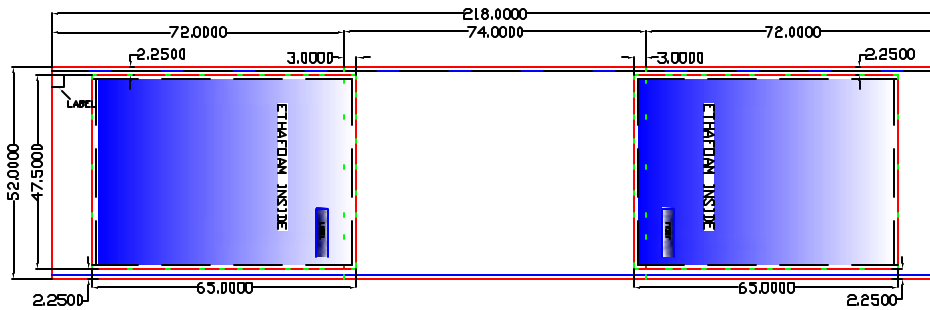
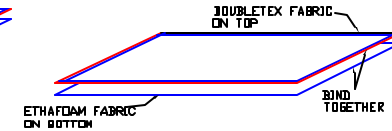
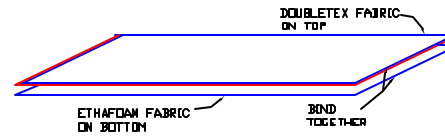


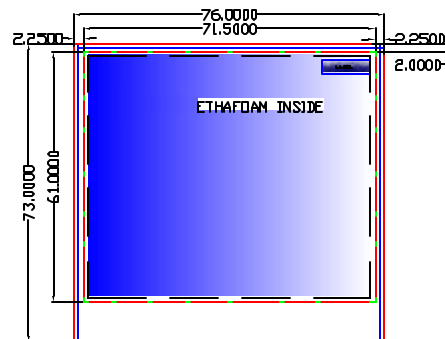
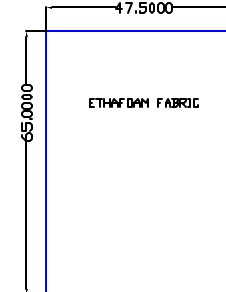
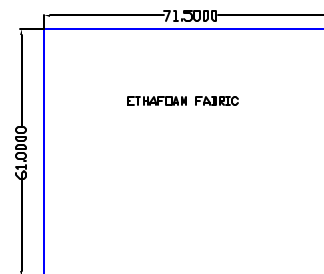
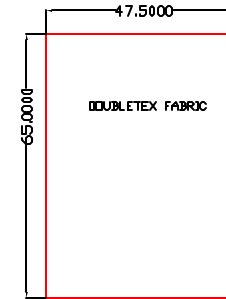
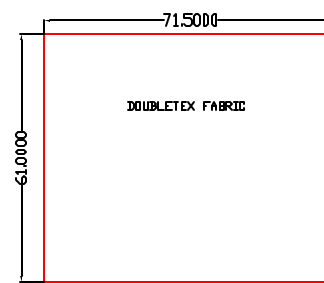
D.S. SEWING INC. P.O. BOX 8883, NEW HAVEN, CT 06532 USA PHONE 203 773-1344 FAX 203 773-1778 www.ds-sewing.com	ALL DRAWINGS ARE IN INCHES		PART TITLE	
	DESIGNED BY	DATE	COVER TITLE CORTAIN COVER 48" X 72" X 72"	
	NERI TERAN	05/27/08		
	CHECKED BY	DATE	FINISH SIZE	
	DAVID STEINHARDT	05/27/08		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH			PDF TITLE	
	CAGE CODE: D0GB3		NH400-CARVER-PP-2-3.PDF	
	NOT-SCALED		MATERIAL SPECIFICATION	PAGE 1 OF 4



3D VIEW ASSEMBLY ORDER



TOP VIEW ASSEMBLY



D.S. SEWING INC. P.O. BOX 8983, NEW HAVEN, CT 06532 USA PHONE 203 773-1344 FAX 203 773-1778 www.ds-sewing.com	ALL DRAWINGS ARE IN INCHES		PART TITLE NH4DD-CARVER-PP-2-3	
	DESIGNED BY NERI TERAN	DATE 05/27/08	COVER TITLE CORTAIN COVER 48" X 72" X 72" CUT SIZE	
	CHECKED BY DAVID STEINHARDT	DATE 05/27/08		
			PDF TITLE NH400-CARVER-PP-2-3.PDF	
CAGE CODE: 00GB3				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH	NOT-SCALED		MATERIAL SPECIFICATION	PAGE 2 OF 4

BILL OF MATERIAL

MATERIAL	TYPE	AMOUNT	CUT SIZE	FINISH SIZE
THREAD	138 WHITE	73.44	YDS	
BINDING	BLUE CLOTH	46.22	YDS	3' 1'
FABRIC	DOUBLETEX BLUE	16.89	YDS	80'
ETHAFOAM		6.61	YDS	1/4'
LABEL	SEW IN	1		3.25' X 3' 3' X 3'
	SEW IN	4		10' X 3'

SEWING INSTRUCTIONS

- 1) SEW THE LABELS 10" X 3" ON THE FRONT TOP RIGHT CORNER OF THE FOUR SIDES OF THE COVER AS PER DWG.
- 2) BIND THE TWO 71.5" X 61" OF DUPLEX FABRIC TO THE 71.5"X61" OF ETHAFOAM TOGETHER WITH 3" BLUE BINDING AS PER DWG.
- 3) BIND THE TWO 47.5" X 65" OF DUPLEX FABRIC TO THE 47.5"X65" OF ETHAFOAM TOGETHER WITH 3" BLUE BINDING AS PER DWG.
- 4) SEW WITH ONE NEDDLE MACHINE THE FOUR SIDES OF THE 71.5"X61" ETHAFOAM AND DUBPLEX FABRIC THAT WE BIND TOGETHER, ON TO THE 76" X 73" SECTIONS OF THE COVER 2" ABOVE THE 76" EDGE AND 2.25" INSIDE THE 73" SIDES AS PER DWG.
- 5) SEW WITH ONE NEDDLE MACHINE THE FOUR SIDES OF THE 47.5"X65" ETHAFOAM AND DUBPLEX FABRIC THAT WE BIND TOGETHER, ON THE BODY AS PER DWG.
- 6) BIND THE TWO 76" X 73" SECTIONS OF THE COVER ON TO THE 218" SIDES OF THE COVER WITH 3" BLUE BINDING AS PER DWG.
- 7) BIND THE HEM OF COVER WITH 3" BLUE BINDING INLCUDING THE 3"X3.25" LABEL LOCATION AS PER DWG.

D.S. SEWING INC. P.O. BOX 8983, NEW HAVEN, CT 06532 USA PHONE 203 773-1344 FAX 203 773-1778 www.ds-sewing.com	ALL DRAWINGS ARE IN INCHES		PART TITLE NH400-CARVER-PP-2-3		
	DESIGNED BY NERI TERAN	DATE 05/27/08	COVER TITLE CORTAIN COVER 48" X 72" X 72" BILL OF MATERIALS		
	CHECKED BY DAVID STEINHARDT	DATE 05/27/08			
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH		PDF TITLE NH400-CARVER-PP-2-3.PDF		
	CAGE CODE: 00083				
NOT-SCALED			MATERIAL SPECIFICATION	PAGE 3 OF 4	

PICTURES HERE

D.S. SEWING INC. P.O. BOX 8983, NEW HAVEN, CT 06532 USA PHONE 203 773-1344 FAX 203 773-1778 www.ds-sewing.com UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH	ALL DRAWINGS ARE IN INCHES		PART TITLE NH400-CARVER-PP-2-3		
	DESIGNED BY NERI TERAN	DATE 05/27/08	COVER TITLE CORTAIN COVER 48" X 72" X 72" PICTURES		
	CHECKED BY DAVID STEINHARDT	DATE 05/27/08			
			PDF TITLE NH400-CARVER-PP-2-3.PDF		
	CAGE CODE: 00GB3				
NOT-SCALED			MATERIAL SPECIFICATION	PAGE 4 OF 4	