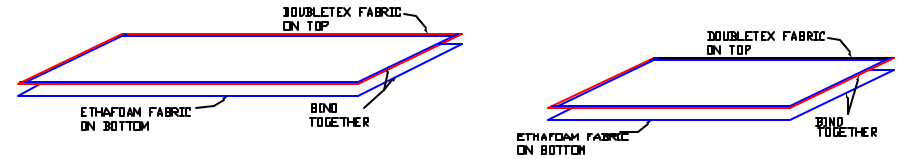
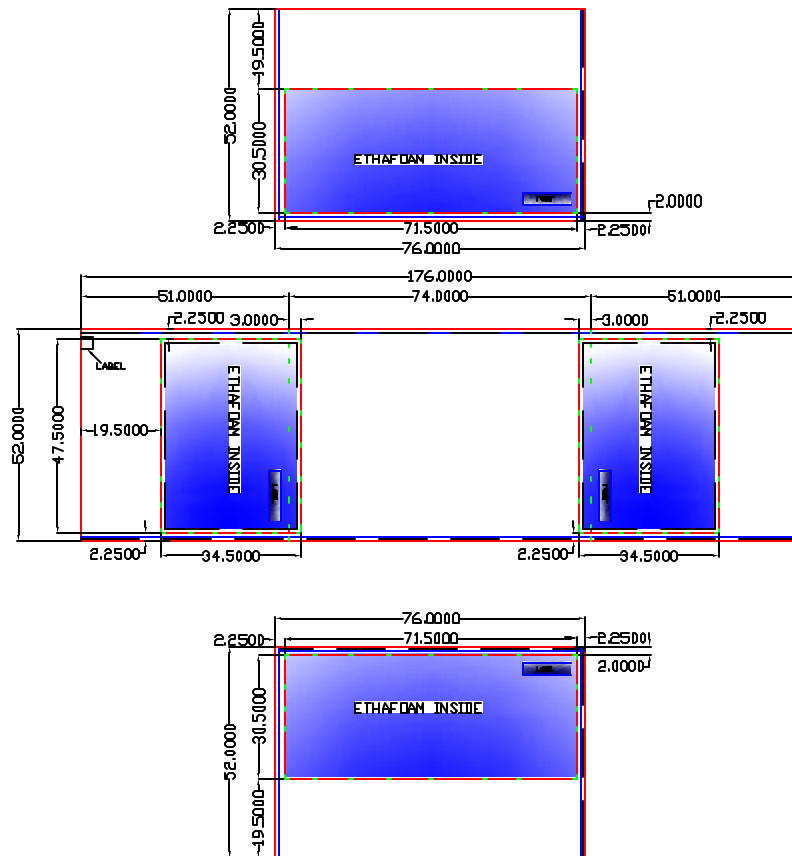


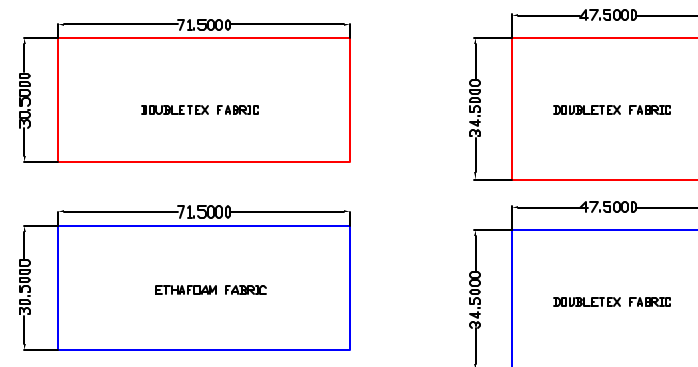
D.S. SEWING INC.  P.O. BOX 8883, NEW HAVEN, CT 06532 USA PHONE 203 773-1344 FAX 203 773-1778 www.ds-sewing.com	ALL DRAWINGS ARE IN INCHES		PART TITLE NH400-CARVER-CL-2	
	DESIGNED BY NERI TERAN	DATE 06/03/08	COVER TITLE VITRIN COVER 48" X 72" X 51" 50" X 74" X 51" FINISH SIZE	
	CHECKED BY DAVID STEINHARDT	DATE 06/03/08		
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH		PDF TITLE NH400-CARVER-CL-2.PDF	
CAGE CODE: D0GB3				
NOT-SCALED				MATERIAL SPECIFICATION

# PATTERN ASSEMBLIE ORDER

# 3D VIEW ASSEMBLIE ORDER



## TOP VIEW ASSEMBLIE



D.S. SEWING INC.  P.O. BOX 8983, NEW HAVEN, CT 06532 USA PHONE 203 773-1344 FAX 203 773-1778 www.ds-sewing.com	ALL DRAWINGS ARE IN INCHES		PART TITLE NH400-CARVER-CL-2	
	DESIGNED BY NERI TERAN	DATE 06/03/08	COVER TITLE VITRIN COVER 48" X 72" X 51"  CUT SIZE	
	CHECKED BY DAVID STEINHARDT	DATE 06/03/08		
			PDF TITLE NH400-CARVER-CL-2.PDF	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH	CAGE CODE: 00GB3			
	NOT-SCALED		MATERIAL SPECIFICATION	PAGE 2 OF 4

BILL OF MATERIAL

MATERIAL	TYPE	AMOUNT	CUT SIZE	FINISH SIZE
THREAD	138 WHITE	57.58 YDS		
BINDING	BLUE CLOTH	37.11 YDS		1"
FABRIC	DOUBLETEX BLUE	11.80 YDS	80"	
ETHAFOAM		6.61 YADS	1/4"	
LABEL	SEW IN	1	3.25" X 3"	3" X 3"
	SEW IN	4	10" X 3"	

SEWING INSTRUCTIONS

- 1) SEW THE LABEL 10" X 3" ON THE FRONT TOP RIGHT CORNER OF THE FOUR SIDES OF THE COVER AS PER DWG.
- 2) BIND THE TWO 71.5" X 30.5" OF DUPLEX FABRIC TO THE 71.5"X27.5" OF ETHAFOAM TOGETHER WITH 3" BLUE BINDING AS PER DWG.
- 3) BIND THE TWO 47.5" X 34.5" OF DUPLEX FABRIC TO THE 47.5"X34.5" OF ETHAFOAM TOGETHER WITH 3" BLUE BINDING AS PER DWG.
- 4) SEW WITH ONE NEEDLE MACHINE THE FOUR SIDES OF THE 71.5"X30.5" ETHAFOAM AND DUPLEX FABRIC THAT WE BIND TOGETHER, ON THE 76 "X 52" SECTIONS OF THE COVER 2" ABOVE THE 76" EDGE AND 2.25" INSIDE THE 52" SIDES AS PER DWG.
- 5) SEW WITH ONE NEEDLE MACHINE THE FOUR SIDES OF THE 47.5"X34.5" ETHAFOAM AND DUPLEX FABRIC THAT WE BIND TOGETHER, ON THE BODY AS PER DWG.
- 6) BIND THE TWO 76" X 52" SECTIONS OF THE COVER ON TO THE 176" BODY OF THE COVER WITH 3" BLUE BINDING AS PER DWG.
- 7) BIND THE HEM OF COVER WITH 3" BLUE BINDING INCLUDING THE 3"X3.25" LABEL LOCATION AS PER DWG.

<b>D.S. SEWING INC.</b>  P.O. BOX 8983, NEW HAVEN, CT 06532 USA PHONE 203 773-1344 FAX 203 773-1778 www.ds-sewing.com  UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH	ALL DRAWINGS ARE IN INCHES		PART TITLE NH400-CARVER-CL-2	
	DESIGNED BY NERI TERAN	DATE 06/03/08	COVER TITLE VITRIN COVER 48" X 72" X 51"	
	CHECKED BY DAVID STEINHARDT	DATE 06/03/08	BILL OF MATERIALS	
	CAGE CODE: 00083		PDF TITLE NH400-CARVER-CL-2.PDF	
	NOT-SCALED		MATERIAL SPECIFICATION	PAGE 3 OF 4

PICTURES HERE

<div>D.S. SEWING INC.</div> <div>P.O. BOX 8983, NEW HAVEN, CT 06532 USA PHONE 203 773-1344 FAX 203 773-1778 www.ds-sewing.com</div> <div>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE +/- ONE INCH</div>	ALL DRAWINGS ARE IN INCHES		PART TITLE	
	DESIGNED BY                      DATE NERI TERAN                      06/03/08		COVER TITLE                      VITRIN COVER 48" X 72" X 51"	
	CHECKED BY                      DATE DAVID STEINHARDT           06/03/08		PICTURES	
			PDF TITLE	
	CAGE CODE: 006B3		NH400-CARVER-CL-2.PDF	
	NOT-SCALED		MATERIAL SPECIFICATION	PAGE 4 OF 4