

ACTUATOR LA36







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Preface

Dear User.

We are delighted that you have chosen a product from LINAK®.

LINAK systems are high-tech products based on many years of experience in the manufacture and development of actuators, electric control boxes, controls, and chargers.

This user manual does not address the end-user, but is intended as a source of information for the manufacturer of the equipment or system only, and it will tell you how to install, use and maintain your LINAK electronics. It is the responsibility of the manufacturer of the end-use product to provide a User Manual where relevant safety information from this manual is passed on to the end-user.

We are sure that your LINAK product/system will give you many years of problem-free operation. Before our products leave the factory they undergo full function and quality testing. Should you nevertheless experience problems with your LINAK product/system, you are always welcome to contact your local dealer. LINAK subsidiaries and some distributors situated all over the world have authorised service centres, which are always ready to help you.

LINAK provides a warranty on all its products. This warranty, however, is subject to correct use in accordance with the specifications, maintenance being done correctly and any repairs being carried out at a service centre, which is authorised to repair LINAK products.

Changes in installation and use of LINAK products/systems can affect their operation and durability. The products are not to be opened by unauthorised personnel.

The User Manual has been written based on our present technical knowledge. We are constantly working on updating the information and we therefore reserve the right to carry out technical modifications.

LINAK A/S

LINAK application policy

The purpose of the application policy is to define areas of responsibilities in relation to applying a LINAK product defined as hardware, software, technical advice, etc. related to an existing or a new customer application.

LINAK products as defined above are applicable for a wide range of applications within Medical, Furniture, Desk, and Industry areas. Yet, LINAK cannot know all the conditions under which LINAK products will be installed, used, and operated, as each individual application is unique.

The suitability and functionality of the LINAK product and its performance under varying conditions (application, vibration, load, humidity, temperature, frequency, etc.) can only be verified by testing, and shall ultimately be the responsibility of the LINAK customer using any LINAK product.

LINAK shall be responsible solely that LINAK products comply with the specifications set out by LINAK and it shall be the responsibility of the LINAK customer to ensure that the specific LINAK product can be used for the application in question.

Chapter 1



Safety instructions

Please read this safety information carefully:

Be aware of the following three symbols throughout the user manual:



Warning!

Failing to follow these instructions can cause accidents resulting in serious personal injury.



Recommendations

Failing to follow these instructions can result in the actuator suffering damage or being ruined.



Additional information

Usage tips or additional information that is important in connection with the use of the actuator.

Furthermore, ensure that all staff who are to connect, mount, or use the actuator are in possession of the necessary information and that they have access to this user manual.

Persons who do not have the necessary experience or knowledge of the product/products must not use the product/products. Besides, persons with reduced physical or mental abilities must not use the product/products, unless they are under surveillance or they have been thoroughly instructed in the use of the apparatus by a person who is responsible for the safety of these persons.

Moreover, children must be under surveillance to ensure that they do not play with the product.

Before you start mounting/dismounting, ensure that the following points are observed:

- The actuator is not in operation.
- The actuator is free from loads that could be released during this work.

Before you put the actuator into operation, check the following:

- The actuator is correctly mounted as indicated in the relevant user instructions.
- The equipment can be freely moved over the actuator's whole working area.
- The actuator is connected to a mains electricity supply/transformer with the correct voltage and which is dimensioned and adapted to the actuator in question.
- Ensure that the voltage applied matches to the voltage specified on the actuator label.
- Ensure that the connection bolts can withstand the wear.
- Ensure that the connection bolts are secured safely.

During operation, please be aware of the following:

- Listen for unusual sounds and watch out for uneven running. Stop the actuator immediately if anything unusual is observed.
- Do not sideload the actuator.
- Only use the actuator within the specified working limits.
- Do not step or kick on the actuator.

When the equipment is not in use:

- Switch off the mains supply in order to prevent unintentional operation.
- Check regularly for extraordinary wear.

Classification

The equipment is not suitable for use in the presence of a flammable anaesthetic mixture with air or with oxygen or nitrous oxide.



Warnings

- Do not sideload the actuator.
- When mounting the LA36 in the application ensure that the bolts can withstand the wear and that they
 are secured safely.
- If irregularities are observed, the actuator must be replaced.



Recommendations

- Do not place load on the actuator housing and do prevent impact or blows, or any other form of stress to the housing.
- Ensure that the cable cover is mounted correctly. Use 1.5Nm torque.
- Ensure that the duty cycle and the usage temperatures for LA36 actuators are respected.
- Ensure that the cable cannot be squeezed, pulled or subjected to any other stress.
- Furthermore, it will be good practice to ensure that the actuator is fully retracted in the "normal" position. The reason is that there will be a vacuum inside the actuator if it is extended which over time can lead to water entering the actuator.
- If the actuator (without integrated controller) is mounted in an application where a mechanical stop prevents the endstop switches in the actuator from being activated, the actuator must be equipped with an electrical safety device (current monitoring) or external limit switch.

IECEx/ATEX

The IECEx/ATEX certified LA36 (optional) is designed for installation in dust filled atmospheres such as grain handling facilities, cement plants, saw mills or other dusty surroundings. Please note that the IECEx/ATEX approval is only for dust, and NOT for gas.

The IECEx/ATEX versions are suitable for applications in Group IIIC, Category 2D. Zone 21 and 22.



Warnings

If the following is <u>not</u> complied with, the IECEx/ATEX certification will <u>not</u> be valid:

- Actuator specifications must be complied with
- If the actuator has no built-in current cut-off, one must be mounted
- Only IECEx/ATEX approved cables are to be used *
- The power supply/signal cables for the actuator must be terminated in a safe location or alternatively by use of an Ex terminal box certified for special conditions for safe use

Operation of the device is only valid if:

- The product is used under the conditions described in the installation and operation instruction
- Ambient operating temperature -25°C to +65°C depending on duty cycle
- Atmospheric conditions: Pressure 80 kPa (0.8 bar) to 110 kPa (1.1 bar); and air with normal oxygen content, typically 21% v/v
- Since the signal and power cables are not UV resistant they need to be shielded against UV light, e.g. daylight or light from luminaries
- The connection between the actuator and the rest of the machine/device shall be conductive, and furthermore the application shall be grounded in order to remove any Electro Static Discharge. This counts for both of the actuator's fixation points (Back Fixture and Piston Rod Eye)
- Safety and operation instructions are accessible and followed
- Not to be opened in areas with dust, and never by unauthorized personnel
- The production of IECEx/ATEX actuators require quality management systems and auditing.
 Therefore, only LINAK A/S is allowed to produce, modify or repair actuators in order to sustain the approval.
 No changes are to be made on the actuator after delivery

This manual is part of the equipment. The manufacturer keeps the right to modify specifications without advanced notice. Keep this manual for later use.

LA36 IECEx/ATEX cable item no.	Length (mm) outside the actuator
0367114 - 5000	Customised lenth - up to 5m
0367115 - 5000	Customised lenth - up to 5m

IECEx/ATEX

General indication of risk:

Installation of the device shall be performed by trained staff only, familiar with the safety requirements and risks. Check all relevant safety regulations and technical indications for the specific installation place. Prevent failures and protect persons against injuries and the device against damage.

The person responsible for the system must secure that:

- Safety and operation instructions are accessible and followed
- Local safety regulations and standards are obeyed
- Performance data and installation specifications are regarded
- Safety devices are installed and recommended maintenance is performed
- National regulations for disposal of electrical equipment are obeyed

Maintenance and repair

- Repairs on the device must be carried out by LINAK authorized persons only
- Only perform mounting described in this manual

During maintenance regard all safety regulations and internal operation instructions.

Chapter 2

Mounting guidelines

LINAK® linear actuators are quickly and easily mounted by slipping pins through the holes on each end of the units and into brackets on the machine frame and the load.

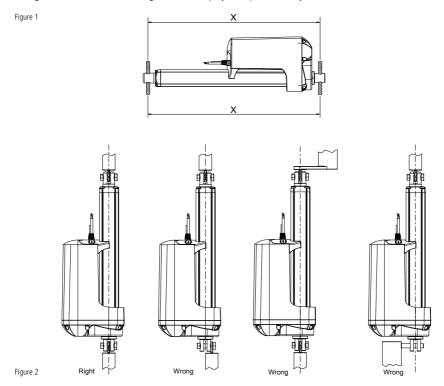
The mounting pins must be parallel to each other as shown in Figure 1. Pins, which are not parallel to each other, may cause the actuator to bend and be damaged.

The load should act along the stroke axis of the actuator since off centre loads may cause bending and lead to premature failure. See Figure 2.

Make sure the mounting pins are supported in both ends. Failure to do so could shorten the life of the actuator. Also, avoid applying a skew load on the actuator.

The actuator can rotate around the pivot point in the front and rear end. If this is the case it is of high importance that the actuator is able to move freely over the full stroke length, both during the development and during daily operation. Please pay special attention to the area around the housing where parts can be trapped and cause damages to the application and actuator.

In applications with high dynamic forces LINAK recommends not to use the fully extended or retracted position over longer time, as this can damage the endstop system permanently.





Please be aware that if the LA36 is used for solar applications the actuator must be mounted with the motor housing turned upwards and the wires pointing downwards.

Mounting guidelines



- The mounting pins must have the correct dimension.
- The bolts and nuts must be made of a high quality steel grade (e.g. 10.8).
 No thread on the bolt inside the back fixture or the piston rod eye.
- Bolts and nuts must be protected so there is no risk for them to fall out.
- Do not use a torque that is too high when mounting the bolts for the back fixture or the piston rod eye.
 This will stress the fixtures.



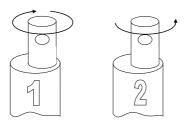
Please note:

The piston rod eye is only allowed to turn 0-90 degrees.



Instruction concerning the turning of the piston rod eye and inner tube:

- When mounting and taking into use, it is not permitted to make excessive turns of the piston rod
 eye. In cases where the eye is not positioned correctly, it is permitted to first screw the eye down to
 its bottom position, at a maximum torque of 2Nm (1), and thereafter a maximum 90 degrees turn
 outwards again (2).
- As the piston rod eye can turn freely, it is important to ensure that the eye cannot rotate if the
 actuator is used in a pull application. If this happens, the actuator will be pulled apart and destroyed.





Warning

If the actuator is used for pull in an application where personal injury can occur, the following is valid:

It is the application manufacturer's responsibility to incorporate a suitable safety arrangement, which will prevent personal injury from occurring, if the actuator should fail.



Warning!

LINAK's actuators are not designed for use within the following fields:

• Offshore installations

- Nuclear power generation
- Aeroplanes and other aircraft

Mounting of cables



1. Unscrew the cover and remove the two blind plugs.



2. Plug in the power cable and/or the signal cable.



3. Slide the cover onto the actuator.

The torque of the cover screw is approx. 1.5 ± 0.3 Nm

TORX 25IP

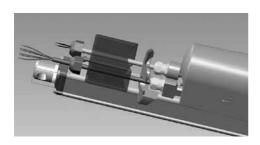


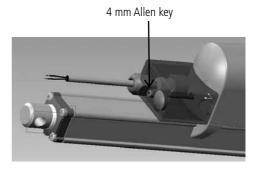
When changing the cables on a LINAK actuator, it is important that this is done carefully, in order to protect the plugs and pins. Before the new cable is mounted, we recommend that the socket is greased with vaseline, to keep the high IP protection and ensure an easy mounting. Please be sure that the plug is in the right location and fully pressed in before the cable lid is mounted.

Please note that if the cables are mounted and dismounted more than 3 times the plugs can be damaged. Therefore, we recommend that such cables are discarded and replaced. Also note that the cables should not be used for carrying the actuator.

We recommend to take some precaution and design the wire connection in a way, where the cable end is kept inside a closed, protected area to guarantee the high IP protection.

Mounting of cables with gland cover





- 1. Unscrew the cover and remove the two blind plugs.
- 2. Plug in the power cable and/or the signal cable.
- 3. Slide the cover onto the actuator.

The torque of the cover screw is approx. 1.5 ± 0.3 Nm

TORX 25IP



When changing the cables on a LINAK actuator, it is important that this is done carefully, in order to protect the plugs and pins. Please be sure that the plug is in the right location and fully pressed in before the cable lid is mounted.

Please note that if the cables are mounted and dismounted more than 3 times the plugs can be damaged. Therefore, we recommend that such cables are discarded and replaced. Also note that the cables should not be used for carrying the actuator.

We recommend to take some precaution and design the wire connection in a way, where the cable end is kept inside a closed, protected area to guarantee the high IP protection.

Items for mounting of cable conduits:

Cable gland cover:	0361367
Gland nut: M20 x 1.5 (for 3/8" conduit)	0069045
Screw: DIN 912 M5 x 65	0002500
Blind plug: M20 x 1.5	0069046

Electrical installation



- To ensure maximum self-locking ability, please be sure that the motor is shorted when stopped. Actuators with integrated controller provide this feature, as long as the actuator is powered.
- When using soft stop on a DC-motor, a short peak of higher voltage will be sent back towards the
 power supply. It is important when selecting the power supply that it does not turn off the output,
 when this backwards load dump occurs.



The power supply for actuators without integrated controller must be monitored externally and cut off in case of current overload.

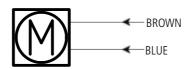
Recommended fuse for actuators without integrated controller

Туре	Spindle Pitch (mm)	Thrust max. Push/ Pull (N)	Typical Amp. at full load (A)		Recommended fuse			
		(,	36V	24V	12V	36V	24V	12V
36080xxxxxxAxxxxH	8	10000	-	-	22.0	-	-	44.0
36120xxxxxxAxxxxF	12	2600	-	-	21.0	-	-	42.0
36120xxxxxxAxxxxG	12	4500	-	-	20.7	-	-	41.4
36120xxxxxxAxxxxH	12	6800	-	-	21.0	-	-	42.0
36200xxxxxxAxxxxF	20	1700	-	-	22.0	-	-	44.0
36200xxxxxxAxxxxE	20	500	-	-	20.0	-	-	40.0
36080xxxxxxBxxxxH	8	1000	-	10.4	-	-	20.8	-
36120xxxxxxBxxxxF	12	2600	-	10.4	-	-	20.8	-
36120xxxxxxBxxxxG	12	4500	-	10.2	-	-	20.4	-
36120xxxxxxBxxxxH	12	6800	-	10.3	-	-	20.6	-
36200xxxxxxBxxxxF	20	1700	-	10.3	-	-	20.6	-
36200xxxxxxBxxxxE	20	500	-	10.0	-	-	20.0	-
36080xxxxxxCxxxxH	8	10000	8.0	-	-	16.0	-	-
36120xxxxxxCxxxxF	12	2600	8.0	-	-	16.0	-	-
36120xxxxxxCxxxxG	12	4500	8.0	-	-	16.0	-	-
36120xxxxxxCxxxxH	12	6800	8.0	-	-	16.0	-	-
36200xxxxxxCxxxxF	20	1700	8.0	-	-	16.0	-	-
36200xxxxxxCxxxxE	20	500	8.0	-	-	16.0	-	-

Actuator without feedback

Connection diagram:

Fig. 1 : 36xxxxx00/10xxxxxx 36xxxxxxx000xx-xxxxxxxxxxxxxxx

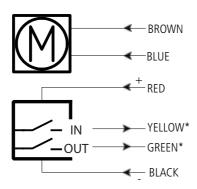


I/O specifications:

Input/Output	Specification	Comments		
Description	Permanent magnetic DC motor. See connection diagram, fig. 1 above	M		
Brown	12, 24 or 36VDC (+/-) 12V ± 20% 24V ± 10% 36V ± 10%	To extend actuator: Connect Brown to positive To retract actuator: Connect Brown to negative		
Blue	Under normal conditions: 12V, max. 26A depending on load 24V, max. 13A depending on load 36V, max. 10A depending on load	To extend actuator: Connect Blue to negative To retract actuator: Connect Blue to positive		
Red	Not to be connected	Not to be connected		
Black	Not to be connected	Not to be connected		
Green	Not to be connected	Not to be connected		
Yellow	Not to be connected	Not to be connected		
Violet	Not to be connected			
White	Not to be connected			

Actuator with endstop signal output

Connection diagram:



*YELLOW/GREEN:

Endstop signals out are NOT potential free!

If you wish to use the endstop signals, you will have to keep power on the brown, blue, red and black wires, otherwise the signal will be lost.

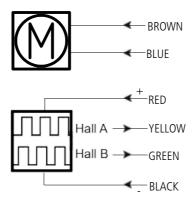
Actuator with endstop signal output

I/O specifications:

Input/Output	Specification	Comments	
Description	The actuator can be equipped with electronically controlled endstop signals out.		
	See connection diagram, fig. 2 on page 17	- IN -OUT	
Brown	12, 24 or 36VDC (+/-)	To extend actuator: Connect Brown to positive	
	$ \begin{array}{r} 12V \pm 20\% \\ 24V \pm 10\% \\ 36V \pm 10\% \end{array} $	To retract actuator: Connect Brown to negative	
Blue	Under normal conditions: 12V, max. 26A depending on load	To extend actuator: Connect Blue to negative	
	24V, max. 13A depending on load 36V, max. 10A depending on load	To retract actuator: Connect Blue to positive	
Red	Signal power supply (+) 12-24VDC	Current consumption: Max. 40mA, also when the actuator is	
Black	Signal power supply GND (-)	not running	
Green	Endstop signal out	Output voltage min. V _{IN} - 2V	
Yellow	Endstop signal in	Source current max. 100mA NOT potential free	
Violet	Not to be connected		
White	Not to be connected		

Actuator with relative positioning - Dual Hall

Connection diagram:

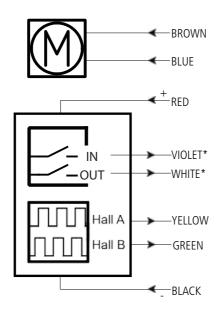


Actuator with relative positioning - Dual Hall I/O specifications:

Input/Output	Specific	ation	Comments		
Description	The actuator can be equipped with Dual Hall that gives a relative positioning feedback signal when the actuator moves. See connection diagram, fig. 3, page 19		Hall A		
Brown	12, 24 or 36VDC (+/-) 12V ± 20% 24V ± 10%		To extend actuator: Connect Brown to positive To retract actuator: Connect Brown to negative		
Blue	Under normal conditions: 12V, max. 26A depending on load 24V, max. 13A depending on load		To extend actuator: Connect Blue to negative To retract actuator: Connect Blue to positive		
Red	Signal power supply (+) 12-24VDC		Current consumption: Max. 40mA, also when the actuator is		
Black	Signal power supply GND (-)		not running		
Green	Hall B	Movement per single hall pulse: LA362C Actuator = 0.4 mm per pulse LA363C Actuator = 0.7 mm per pulse LA363B Actuator = 1.0 mm per	The Hall sensor signals are generated by the turning of the actuator gearing. These signals can be fed into a PLC (Programmable Logic Controller). In the PLC the quadrature signals can be used to register the direction and position of the piston rod.		
Yellow	Hall A	pulse LA363A Actuator = 1.7 mm per pulse LA365A Actuator = 2.9 mm per pulse	Output voltage min. V _{IN} - 1V Current output 12mA Overvoltage on the motor can result in shorter pulses. N.B. For more precise measurements, please contact LINAK A/S.		
Violet	Not to be connected				
White	Not to be connected				
Diagram of Dual Hall:	Hall B Fig. 3.1				

Actuator with endstop signals and relative positioning - Dual Hall

Connection diagram:



*VIOLET/WHITE:

Endstop signals out are NOT potential free!

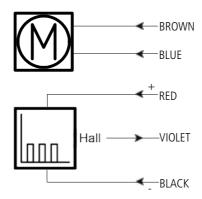
If you wish to use the endstop signals, you will have to keep power on the brown, blue, red and black wires, otherwise the signal will be lost.

Actuator with endstop signals and relative positioning - Dual Hall I/O specifications:

Input/Output	Specification		Comments		
Description	The actuator can be equipped with Dual Hall that gives a relative positioning feedback signal when the actuator moves. See connection diagram,		Hall A		
	fig. 4, pa		<u> </u>		
Brown	12, 24 o 12V ± 2 24V ± 1 36V ± 1	0%	To extend actuator: Connect Brown to positive To retract actuator: Connect Brown to negative		
Blue	12V, max 24V, max	ormal conditions: c. 26A depending on load c. 13A depending on load c. 10A depending on load	To extend actuator: Connect Blue to negative To retract actuator: Connect Blue to positive		
Red	Signal po 12-24VD	ower supply (+) C	Current consumption: Max. 40mA, also when the actuator is		
Black	Signal po	ower supply GND (-)	not running		
Green	Hall B	Movement per single hall pulse: LA362C Actuator = 0.4 mm per pulse LA363C Actuator = 0.7 mm per pulse LA363B Actuator = 1.0 mm per	The Hall sensor signals are generated by the turning of the actuator gearing. These signals can be fed into a PLC (Programmable Logic Controller). In the PLC the quadrature signals can be used to register the direction and position of the piston rod.		
Yellow	Hall A	pulse LA363A Actuator = 1.7 mm per pulse LA365A Actuator = 2.9 mm per pulse	Output voltage min. V _{IN} - 1V Current output 12mA Overvoltage on the motor can result in shorter pulses. N.B. For more precise measurements, please contact LINAK A/S.		
Violet	Endstop signal in		Output voltage min. V _{IN} - 2V Source current max. 30mA		
White	Endstop signal out		NOT potential free		
Diagram of Dual Hall:		Hall B	Fig. 4.1		

Actuator with relative positioning - Single Hall

Connection diagram:

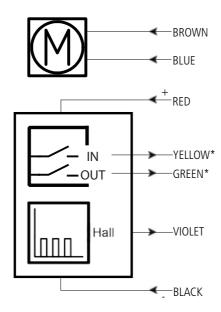


Actuator with relative positioning - Single Hall I/O specifications:

Input/Output	Specification	Comments
Description	The actuator can be equipped with Single Hall that gives a relative positioning feedback signal when the actuator moves.	Hall
	See connection diagram, fig. 5, page 23	
Brown	12, 24 or 36VDC (+/-)	To extend actuator: Connect Brown to positive
	12V ± 20% 24V ± 10% 36V ± 10%	To retract actuator: Connect Brown to negative
Blue	Under normal conditions: 12V, max. 26A depending on load	To extend actuator: Connect Blue to negative
	24V, max. 13A depending on load 36V, max. 10A depending on load	To retract actuator: Connect Blue to positive
Red	Signal power supply (+) 12-24VDC	Current consumption: Max. 40mA, also when the actuator is
Black	Signal power supply GND (-)	not running
Green	Not to be connected	
Yellow	Not to be connected	
Violet	Single Hall output (PNP) Movement per Single Hall pulse: LA362C: Actuator = 0.1 mm per count LA363C: Actuator = 0.2 mm per count LA363B: Actuator = 0.3 mm per count LA363A: Actuator = 0.4 mm per count	Output voltage min. V _{IN} - 2V Max. current output: 12mA Max. 680nF N.B. For more precise measurements, please contact LINAK A/S.
	LA365A: Actuator = 0.7 mm per count Frequency: Frequency is 30-125 Hz on Single Hall output depending on load and spindle. Overvoltage on the motor can result in shorter pulses.	Low frequency with a high load.Higher frequency with no load.
	Diagram of Single Hall:	Circula Hall
	Inpu	t Single Hall output
	HallA L	Micro - Processor
	Hall B	Fig. 5.1
White	Not to be connected	

Actuator with endstop signals and relative positioning - Single Hall

Connection diagram:



*YELLOW/GREEN:

Endstop signals out are NOT potential free!

If you wish to use the endstop signals, you will have to keep power on the brown, blue, red and black wires, otherwise the signal will be lost.

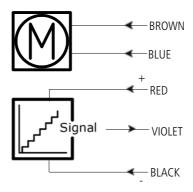
Actuator with endstop signals and relative positioning - Single Hall I/O specifications:

Input/Output	Specification	Comments
Description	The actuator can be equipped with Single Hall that gives a relative positioning feedback signal when the actuator moves.	Hall
	See connection diagram, fig. 6, page 25	
Brown	12, 24 or 36VDC (+/-) 12V ± 20% 24V ± 10%	To extend actuator: Connect Brown to positive To retract actuator:
	36V ± 10%	Connect Brown to negative
Blue	Under normal conditions: 12V, max. 26A depending on load	To extend actuator: Connect Blue to negative
	24V, max. 13A depending on load 36V, max. 10A depending on load	To retract actuator: Connect Blue to positive
Red	Signal power supply (+) 12-24VDC	Current consumption: Max. 40mA, also when the actuator is
Black	Signal power supply GND (-)	not running
Green	Endstop signal out	Output voltage min. V _{IN} - 2V
Yellow	Endstop signal in	Source current max. 100mA NOT potential free
Violet	Single Hall output (PNP) Movement per Single Hall pulse: LA362C: Actuator = 0.1 mm per count LA363C: Actuator = 0.2 mm per count LA363B: Actuator = 0.3 mm per count LA363A: Actuator = 0.4 mm per count LA365A: Actuator = 0.7 mm per count Frequency: Frequency is 30-125 Hz on Single Hall output depending on load and spindle. Overvoltage on the motor can result in shorter pulses.	Output voltage min. V _{IN} - 2V Max. current output: 12mA Max. 680nF N.B. For more precise measurements, please contact LINAK A/S. Low frequency with a high load.Higher frequency with no load.
	Diagram of Single Hall:	ıt Single Hall output
	Hall B	Micro - Processor Fig. 6.1
White	Not to be connected	

Actuator with absolute positioning - Analogue feedback

Connection diagram:

Fig. 7:36xxxxx1B/1Cxxxxxx



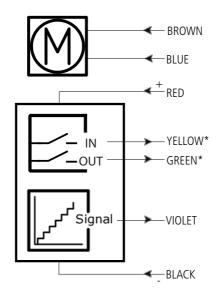
Actuator with absolute positioning - Analogue feedback I/O specifications:

Input/Output	Specification	Comments
Description	The actuator can be equipped with electronic circuit that gives an analogue feedback signal when the actuator moves. See connection diagram, fig. 7, page 27	Signal
Brown	12, 24 or 36VDC (+/-) 12V ± 20% 24V ± 10% 36V ± 10%	To extend actuator: Connect Brown to positive To retract actuator: Connect Brown to negative
Blue	Under normal conditions: 12V, max. 26A depending on load 24V, max. 13A depending on load 36V, max. 10A depending on load	To extend actuator: Connect Blue to negative To retract actuator: Connect Blue to positive
Red	Signal power supply (+) 12-24VDC	Current consumption: Max. 60mA, also when the actuator is
Black	Signal power supply GND (-)	not running
Green	Not to be connected	
Yellow	Not to be connected	
Violet	Analogue feedback 0-10V (Option B) 0.5-4.5V (Option C)	Tolerances +/- 0.2V Max. current output: 1mA Ripple max. 200mV Transaction delay 100ms Linear feedback 0.5%
		It is recommendable to have the actuator to activate its limit switches on a regular basis, to ensure more precise positioning
White	Not to be connected	

Actuator with endstop signals and absolute positioning - Analogue feedback

Connection diagram:

Fig. 8: 36xxxxx2B/2Cxxxxxx



*YELLOW/GREEN:

Endstop signals out are NOT potential free!

If you wish to use the endstop signals, you will have to keep power on the brown, blue, red and black wires, otherwise the signal will be lost.

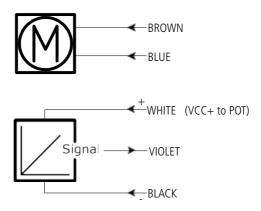
Actuator with endstop signals and absolute positioning - Analogue feedback

I/O specifications:

Input/Output	Specification	Comments
Description	The actuator can be equipped with electronic circuit that gives an analogue feedback signal when the actuator moves. See connection diagram,	Signal
	fig. 8, page 29	
Brown	12, 24 or 36VDC (+/-) 12V ± 20% 24V ± 10% 36V ± 10%	To extend actuator: Connect Brown to positive
		To retract actuator: Connect Brown to negative
Blue	Under normal conditions: 12V, max. 26A depending on load 24V, max. 13A depending on load 36V, max. 10A depending on load	To extend actuator: Connect Blue to negative
		To retract actuator: Connect Blue to positive
Red	Signal power supply (+) 12-24VDC	Current consumption: Max. 60mA, also when the actuator is
Black	Signal power supply GND (-)	not running
Green	Endstop signal out	Output voltage min. V _{IN} - 2V Source current max. 100mA NOT potential free
Yellow	Endstop signal in	
Violet	Analogue feedback 0-10V (Option B) 0.5-4.5V (Option C)	Tolerances +/- 0.2V Max. current output: 1mA Ripple max. 200mV Transaction delay 20ms Linear feedback 0.5%
		It is recommendable to have the actuator to activate its limit switches on a regular basis, to ensure more precise positioning
White	Not to be connected	

Actuator with absolute positioning - Mechanical potentiometer feedback

Connection diagram:



Actuator with absolute positioning - Mechanical potentiometer feedback I/O specifications:

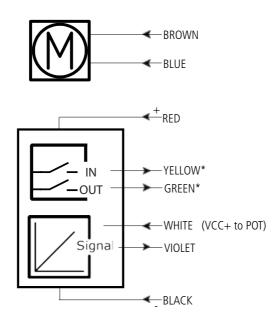
Input/Output	Specification	Comments
Description	The actuator can be equipped with a mechanical potentiometer, 10 kohm. See connection diagram, fig. 9, page 31	Signal
		Bourns 0-10 kohm, 5%, 10-Turn Type: 3540 Wirewound
Brown	12, 24 or 36VDC (+/-) 12V ± 20% 24V ± 10% 36V ± 10%	To extend actuator: Connect Brown to positive To retract actuator: Connect Brown to negative
Blue	Under normal conditions: 12V, max. 26A depending on load 24V, max. 13A depending on load 36V, max. 10A depending on load	To extend actuator: Connect Blue to negative To retract actuator: Connect Blue to positive
Red	Not to be connected	
Black	Signal power supply GND (-)	
Green	Not to be connected	
Yellow	Not to be connected	
Violet	Mechanical potentiometer output Output range with 8mm spindle pitch: 0 kohm = 0mm stroke 10 kohm = 333mm stroke Output range with 12mm spindle pitch: 0 kohm = 0mm stroke 10 kohm = 500mm stroke Output range with 20mm spindle pitch: 0 kohm = 0mm stroke 10 kohm = 833mm stroke	+10V or other value Output protection: 1 kohm protection resistor Linearity: ± 0.25%
White	VCC+ to POT 10VDC or other values	



Please note that Potentiometer is not possible on variants with fast gear (Spindle pitch 20mm, H Gear).

Actuator with endstop signals and absolute positioning - Mechanical potentiometer feedback

Connection diagram:



*YELLOW/GREEN:

Endstop signals out are NOT potential free!

If you wish to use the endstop signals, you will have to keep power on the brown, blue, red and black wires, otherwise the signal will be lost.

Actuator with endstop signals and absolute positioning - Mechanical potentiometer feedback

I/O specifications:

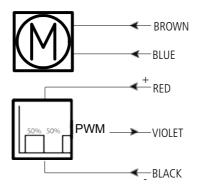
Input/Output	Specification	Comments
Description	The actuator can be equipped with a mechanical potentiometer, 10 kohm. See connection diagram, fig. 10, page 33	Signa
		Bourns 0-10 kohm, 5%, 10-Turn Type: 3540 Wirewound
Brown	12, 24 or 36VDC (+/-) 12V ± 20% 24V ± 10% 36V ± 10%	To extend actuator: Connect Brown to positive To retract actuator: Connect Brown to negative
Blue	Under normal conditions: 12V, max. 26A depending on load 24V, max. 13A depending on load 36V, max. 10A depending on load	To extend actuator: Connect Blue to negative To retract actuator: Connect Blue to positive
Red	Signal power supply (+) 12-24VDC	For endstop signals
Black	Signal power supply GND (-)	
Green	Endstop signal out	Output voltage min. V _{IN} - 2V
Yellow	Endstop signal in	Source current max. 100mA NOT potential free
Violet	Mechanical potentiometer output Output range with 8mm spindle pitch:	+10V or other value
	0 kohm = 0mm stroke 10 kohm = 333mm stroke	Output protection: 1 kohm protection resistor
	Output range with 12mm spindle pitch: 0 kohm = 0mm stroke 10 kohm = 500mm stroke	Linearity: ± 0.25%
	Output range with 20mm spindle pitch: 0 kohm = 0mm stroke 10 kohm = 833mm stroke	
White	VCC+ to POT 10VDC or other values	



Please note that Potentiometer is not possible on variants with fast gear (Spindle pitch 20mm, H Gear).

Actuator with absolute positioning - PWM

Connection diagram:

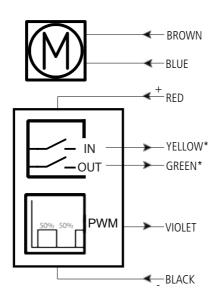


Actuator with absolute positioning - PWM I/O specifications:

Input/Output	Specification	Comments
Description	The actuator can be equipped with electronic circuit that gives an analogue feedback signal when the actuator moves.	50% 50% PWM
	See connection diagram, fig. 11, page 35	
Brown	12, 24 or 36VDC (+/-)	To extend actuator:
	$12V \pm 20\%$ $24V \pm 10\%$ $36V \pm 10\%$	Connect Brown to positive To retract actuator: Connect Brown to negative
Blue	Under normal conditions: 12V, max. 26A depending on load 24V, max. 13A depending on load 36V, max. 10A depending on load	To extend actuator: Connect Blue to negative
		To retract actuator: Connect Blue to positive
Red	Signal power supply (+) 12-24VDC	Current consumption: Max. 60mA, also when the actuator is not running
Black	Signal power supply GND (-)	
Green	Not to be connected	
Yellow	Not to be connected	
Violet	Digital output feedback (PNP) 10-90% (Option 5) 20-80% (Option 6)	Output voltage min. V _{IN} - 2V Tolerances +/- 2% Max. current output: 12mA Frequency: 75Hz
		It is recommendable to have the actuator to activate its limit switches on a regular basis, to ensure more precise positioning
White	Not to be connected	

Actuator with endstop signals and absolute positioning - PWM

Connection diagram:



*YELLOW/GREEN:

Endstop signals out are NOT potential free!

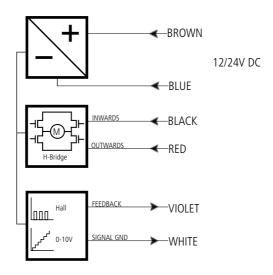
If you wish to use the endstop signals, you will have to keep power on the brown, blue, red and black wires, otherwise the signal will be lost.

Actuator with endstop signals and absolute positioning - PWM I/O specifications:

Input/Output	Specification	Comments	
Description	The actuator can be equipped with electronic circuit that gives an analogue feedback signal when the actuator moves.	50% 50% PWM	
	See connection diagram, fig. 12, page 37		
Brown	12, 24 or 36VDC (+/-)	To extend actuator: Connect Brown to positive	
	$12V \pm 20\%$ $24V \pm 10\%$ $36V \pm 10\%$	To retract actuator: Connect Brown to negative	
Blue	Under normal conditions: 12V, max. 26A depending on load	To extend actuator: Connect Blue to negative	
	24V, max. 13A depending on load 36V, max. 10A depending on load	To retract actuator: Connect Blue to positive	
Red	Signal power supply (+) 12-24VDC	Current consumption: Max. 60mA, also when the actuator is	
Black	Signal power supply GND (-)	not running	
Green	Endstop signal out	Output voltage min. V _{IN} - 2V Source current max. 100mA	
Yellow	Endstop signal in	NOT potential free	
Violet	Digital output feedback (PNP) 10-90% (Option 5) 20-80% (Option 6)	Output voltage min. V _{IN} - 2V Toler- ances +/- 2% Max. current output: 12mA Frequency: 75Hz	
		It is recommendable to have the actuator to activate its limit switches on a regular basis, to ensure more precise positioning	
White	Not to be connected		

Actuator with IC Basic

Connection diagram:





Please be aware that if the power supply is not properly connected, you might damage the actuator!

Actuator with IC Basic I/O specifications:

Input/Output	Specification	Comments
Description	Easy to use interface with integrated power electronics (H-bridge). The actuator can also be equipped with electronic circuit that gives an absolute or relative feedback signal.	45)+
	The version with "IC option" cannot be operated with PWM (power supply).	H-Bridge
	See connection diagram, fig. 13, page 39	
Brown	12-24VDC + (VCC) Connect Brown to positive 12V ± 20% 24V ± 10%	Note: Do not change the power supply polarity on the brown and blue wires!
	12V, current limit 30A 24V, current limit 20A	Power supply GND (-) is electrically connected to the housing
Blue	12-24VDC - (GND) Connect Blue to negative $12V \pm 20\%$ $24V \pm 10\%$	If the temperature drops below 0°C, all current limits will automatically increase to 30A
	12V, current limit 30A 24V, current limit 20A	
Red	Extends the actuator	On/off voltages:
Black	Retracts the actuator	$> 67\% \text{ of V}_{IN} = 0N$ $< 33\% \text{ of V}_{IN} = 0FF$
Green	Not to be connected	Input current: 10mA
Yellow	Not to be connected	



Please be aware that current cut-offs should not be used as stop function! This might damage the actuator. Current cut-offs should only be used in emergencies!

Actuator with IC Basic I/O specifications:

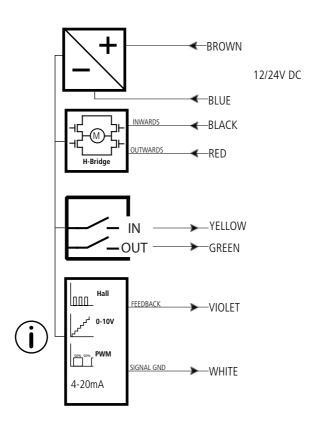
Input/Output	Specification	Comments
Violet	Analogue feedback 0-10V (Option 7.2)	Standby power consumption: 12V, 60mA 24V, 45 mA
		Ripple max. 200mV Transaction delay 20ms Linear feedback 0.5% Max. current output: 1mA
		It is recommendable to have the actuator to activate its limit switches on a regular basis, to ensure more precise positioning
	Single Hall output (PNP) (Option 7.1)	Output voltage min. V _{IN} - 2V Max. current output: 12mA For more information see fig. 5.1, page 24
White	Signal GND	For correct wiring of power GND and Signal GND see page 45

Actuator with IC Advanced - with BusLink

Connection diagram:

Fig. 14: 36xxxxx8xxxxxxx

36xxxxxxxx03xx-xxxxxxxxxxxxxxx





Please be aware that if the power supply is not properly connected, you might damage the actuator!



The BusLink software tool is available for IC Advanced and can be used for:

Diagnostics, manual run and configuration

Download BusLink software here: http://www.linak.com/techline/?id3=2363

For more information and easy set-up of BusLink, please follow this link to view the Quick Guide for BusLink: http://www.linak.com/techline/?id3=2356

Actuator with IC Advanced - with BusLink I/O specifications:

Input/Output	Specification	Comments
Description	Easy to use interface with integrated power electronics (H-bridge). The actuator can also be equipped with electronic circuit that gives an absolute or relative feedback signal. IC Advanced provides a wide range of possibilities for customisation.	-
	The version with "IC option" cannot be operated with PWM (power supply).	H-Bridge
	See connection diagram, fig. 14, page 42	
Brown	12-24VDC + (VCC) Connect Brown to positive $12V \pm 20\%$	Note: Do not change the power supply polarity on the brown and blue wires!
	24V ± 10% 12V, current limit 30A 24V, current limit 20A	Power supply GND (-) is electrically connected to the housing
Blue	12-24VDC - (GND) Connect Blue to negative	Current limit levels can be adjusted through BusLink
	12V ± 20% 24V ± 10% 12V, current limit 30A	If the temperature drops below 0°C, all current limits will automatically increase to 30A
	24V, current limit 20A	
Red	Extends the actuator	On/off voltages:
Black	Retracts the actuator	$> 67\%$ of $V_{IN} = ON$ $< 33\%$ of $V_{IN} = OFF$
		Input current: 10mA
Green	Endstop signal out	Output voltage min. V _{IN} - 2V Source current max. 100mA Endstop signals are NOT potential free. Endstop signals can be configured with BusLink software according to any
Yellow	Endstop signal in	position needed. When configuring virtual endstop, it is not necessary to choose the position feedback.
		EOS and virtual endstop will work even when feedback is not chosen

Actuator with IC Advanced - with BusLink I/O specifications:

Input/Output	Specification	Comments
Violet	Analogue feedback (0-10V): Configure any high/low combination between 0-10V	Ripple max. 200mV Transaction delay 20ms Linear feedback 0.5% Max. current output. 1mA
	Single Hall output (PNP)	Output voltage min. V _{IN} - 2V Max. current output: 12mA Please be aware that when choosing single hall, feedback position readout and virtual endstops are not available in BusLink. For more information, see fig. 6.1, page 26
	Digital output feedback PWM: Configure any high/low combination between 0-100%	Output voltage min. V _{IN} - 2V Frequency: 75Hz ± 10Hz as standard, but this can be customised. Duty cycle: Any low/high combination between 0 and 100 percent. Open drain source current max. 12mA
	Analogue feedback (4-20mA): Configure any high/low combination between 4-20mA	Tolerances ± 0.2mA Transaction delay 20ms Linear feedback 0.5% Output: Source Serial resistance: 12V max. 300 ohm 24V max. 900 ohm
	All absolute value feedbacks (0-10V, PWM and 4-20mA)	Standby power consumption: 12V, 60mA 24V, 45mA
		It is recommendable to have the actuator to activate its limit switches on a regular basis, to ensure more precise positioning
White	Signal GND	For correct wiring of power GND and Signal GND see page 45



Please be aware that current cut-offs should not be used as stop function! This might damage the actuator. Current cut-offs should only be used in emergencies!

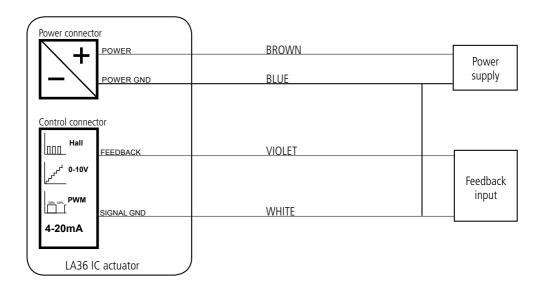


Item number for BusLink cable kit: 0367999 (adaptor + USB2Lin)

Please note that the BusLink cables must be purchased separately from the actuator!

Correct wiring of Power GND and Signal GND for IC Basic and IC Advanced

When using the feedback output, it is important to use the right connection setup. Attention should be paid to the two ground connections. Power GND in the Power connector and Signal GND in the Control connector. When using either 0-10V, Hall or PWM feedback, the Signal GND must be used. For optimal accuracy, the Signal GND is connected to the Power GND as close as possible to the feedback input equipment.





Please note that this section only applies for the following feedback options: 0-10V, Hall and PWM.

IC options overview

	Basic	Advanced	Parallel	LIN bus
Control				
12V, 24V supply	\checkmark	\checkmark	\checkmark	V
H-bridge	J	√	√	$\sqrt{}$
Manual drive in/out	\checkmark	\checkmark	\checkmark	\checkmark
EOS in/out	-	√	\checkmark	$\sqrt{}$
Soft start/stop	√	\checkmark	1	\checkmark
Feedback				
Voltage	V	√ *	-	-
Current	-	√ * *	-	-
Single Hall	V	J	-	-
PWM	-	√	-	-
Position (mm)	-	-	-	1
Custom feedback type	-	√	-	-
Monitoring				
Temperature monitoring	√	√	√	√
Current cut-off	J	√	√	1
Ready signal	-	-	-	-
BusLink $\langle \cdots \rangle$				
Service counter	-	J	V	1
Custom soft start/stop	-	√ * * *	√ ***	√ * * *
Custom current limit -	V	J	1	
Speed setting	-	\checkmark	√	\checkmark
Virtual end stop	-	\checkmark	\checkmark	\checkmark

Configure any high/low combination between 0 - 10V
 Configure any high/low combination between 4 - 20mA
 Configure any value between 0 - 30s

Feedback configurations available for IC Basic, IC Advanced and Parallel

	Pre-configured	Customised range	Pros	Cons
None			N/A	N/A
PWM Feedback	10 – 90 % 75 Hz	0 – 100 % 75 – 150 Hz	Suitable for long distance transmission. Effectual immunity to electrical noise.	More complex processing required, compared to AFV and AFC.
Single Hall*	N/A	N/A	Suitable for long distance transmission.	No position indication.
Analogue Feedback Voltage (AFV)*	0 - 10V	Any combination, going negative or positive. E.g. 8.5 – 2.2V over a full stroke.	High resolution. Traditional type of feedback suitable for most PLCs. Easy faultfinding. Independent on stroke length, compared to a traditional mechanical potentiometer.	Not recommended for applications with long distance cables or environments exposed to electrical noise.
Analogue Feedback Current (AFC)	4 - 20mA	Any combination, going negative or positive. E.g. 5.5 – 18mA over a full stroke.	High resolution. Better immunity to long cables and differences in potentials than AFV. Provides inherent error condition detection. Independent on stroke length, compared to a traditional mechanical potentiometer.	Not suitable for signal isolation.
Endstop signal in/out**	At physical end stops. Default for IC Advanced.	Any position.	Can be set at any position over the full stroke length.	Only one endstop can be customised.



All feedback configurations are available for IC Advanced.

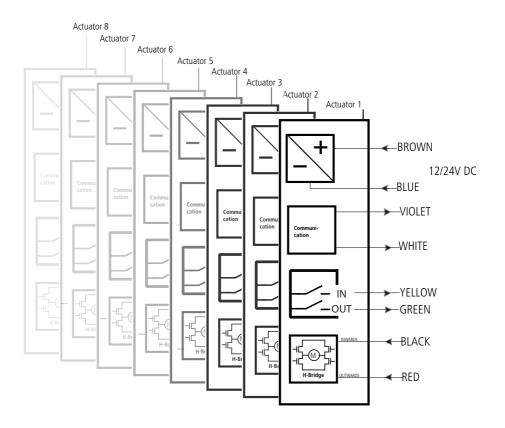
- IC Basic feedback configurations available: Single Hall and 0-10V
- ** Parallel feedback configurations available: EOS

Actuator configurations available for IC Basic, IC Advanced and Parallel

	Pre-configured	Customised range	Description
Current limit inwards Current limit outwards	20A for both current limit directions. (When the current outputs are at zero, it means that they are at maximum value 20A).	Recommended range: 4A to 20A If the temperature drops below 0°C, all current limits will automatically increase to approximately 30A, indenpendent of the pre- configured value.	The actuator's unloaded current consumption is very close to 4A, and if the current cut-off is customised below 4A there is a risk that the actuator will not start. The inwards and outwards current limits can be configured separately and do not have to have the same value.
Max. speed inwards/ outwards	100% equal to full performance	Lowest recommended speed at full load: 60% It is possible to reduce the speed below 60%, but this is dependable on load, power supply and the environment.	The speed is based on a PWM principle, meaning that 100% equals the voltage output of the power supply in use, and not the actual speed.
Virtual endstop inwards Virtual endstop outwards	Omm for both virtual enstop directions. (When the virtual endstops are at zero, it means that they are not in use).	It is only possible to run the actuator with one virtual endstop, either inwards or outwards.	The virtual endstop positions are based on hall sensor technology, meaning that the positioning needs to be initialised from time to time. One of the physical endstops must be available for initialisation.
Soft stop inwards Soft stop outwards	0.3 sec. for both soft stop directions.	0.3 sec. to 30 sec. 0 sec. can be chosen for hard stop.	It is not possible to configure values between 0.01 sec. to 0.29 sec. This is due to the back-EMF from the motor. Be aware that the soft stop value equals the deacceleration time after stop command.
Soft start inwards Soft start outwards	0.3 sec. for both soft start directions.	0 sec. to 30 sec.	Be aware that the soft start value equals the acceleration time after start command. To avoid stress on the actuator, it is not recommended to use 0 sec. for soft start, due to higher inrush current.

Actuator with Parallel

Connection diagram:





- Please be aware that if the power supply is not properly connected, you might damage the actuator!
- The green and yellow wires from parallel connected actuators must NOT be interconnected. (See I/O specifications for endstop on page 18).

Actuator with Parallel I/O specifications:

Input/Output	Specification	Comments
Description	Parallel drive of up to 8 actuators. A master actuator with an integrated H-bridge controller controls up to 7 slaves.	
	The version with "IC option" cannot be operated with PWM (power supply).	H-14402
	See connection diagram, fig. 15, page 49	H-Bridge
Brown	12-24VDC + (VCC) Connect Brown to positive	Note: Do not change the power supply polarity on the brown and blue wires!
	12V ± 20% 24V ± 10%	The parallel actuators can run on one OR separate power supplies
	12V, current limit 30A 24V, current limit 20A	Power supply GND (-) is electrically connected to the housing
Blue	12-24VDC - (GND) Connect Blue to negative	Current limit levels can be adjusted through BusLink (only one actuator at a time for parallel)
	12V ± 20% 24V ± 10%	If the temperature drops below 0°C, all current limits will automatically
	12V, current limit 30A 24V, current limit 20A	increase to 30A
Red	Extends the actuator	On/off voltages:
		$>$ 67% of $V_{IN} = ON$ < 33% of $V_{IN} = OFF$
		Input current: 10mA
Black	Retracts the actuator	It does not matter where the in/out signals are applied. You can either choose to connect the signal cable to one actuator OR you can choose to connect the signal cable to each actuator on the line. Either way this will ensure parallel drive



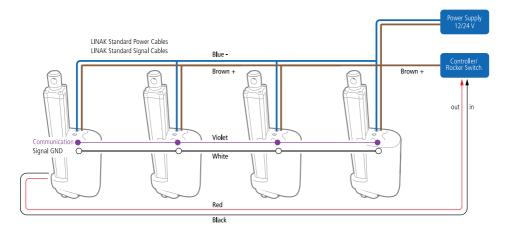
Please be aware that current cut-offs should not be used as stop function! This might damage the actuator. Current cut-offs should only be used in emergencies!

Actuator with Parallel I/O specifications:

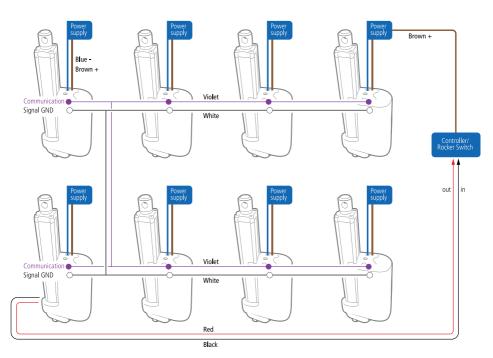
Input/Output	Specification	Comments
Green	Endstop signal out	Output voltage min. V _{IN} - 2V Source current max. 100mA
		Endstop signals are NOT potential free. Endstop signals can be configured with BusLink software according to any posi- tion needed.
Yellow	Endstop signal in	When configuring virtual endstop, it is not necessary to choose the position feedback
		EOS and virtual endstop will work even when feedback is not chosen
Violet	Parallel communication: Violet cords must be connected together	Standby power consumption: 12V, 60mA 24V, 45mA
		No feedback available during parallel drive
White	Signal GND: White cords must be connected together	For correct wiring of power GND and Signal GND see page 45

The parallel system

The parallel drive function will support a number of actuators working jointly.



It is both possible to run parallel with a single power supply, or to run each actuator with separate power supplies.





Only standard power and signal cables are available for parallel.

BusLink software tool and the parallel system

The BusLink software tool is available for parallel and can be used for: Configuration, Manual run and Diagnostics (service counter)

The BusLink software can be downloaded on: http://www.linak.com/techline/?id3=2363

For more information and easy set-up of BusLink, please follow this link to view the Quick Guide for BusLink: http://www.linak.com/corporate/pdf/ENGLISH/BROCHURE/TECHLINE BusLink%20Quick%20Guide Brochure Eng.pdf



Please note that the BusLink cables must be purchased separately from the actuator! Item number for BusLink cable kit: 0367999 (adaptor + USB2Lin)



Only through the BusLink software tool is it possible to state if the system is Parallel or Non-critical Parallel. Via this tool it is also possible to reconfigure the whole system from one system to the other.

The parallel system

- The system does not have to run on one main power supply only it can be supplied by individual supplies
 corresponding to the number of actuators in the system. Please respect the actuator specifications regarding
 voltage level and current consumption!
- · It does not matter where the IN/OUT signal is applied. The signals of all actuators can be connected together
- When all actuators are connected, a Master will automatically be chosen. E.g. with 5 actuators in one system
 there will be 1 Master and 4 Slaves. The Master can control up to 7 slaves
- If an overload occurs, the running of the actuators will be stopped and blocked in that direction until an activation in the opposite direction has been made, or the system has been re-powered
- Before entering BusLink mode, all actuators must be disconnected. It is only possible to configure one actuator at a time through BusLink
- When changing the actuator configuration, it is important that all actuators in the system have the same configuration before the system starts running. Otherwise, the actuators will not run
- Actuators will be pre-programmed from our production as 2, 3, 4, 5.. etc. parallel systems. Through BusLink it
 will be possible to add or remove actuators to/from the system
- In case an actuator drops off the line due to e.g. a damaged signal cable, the parallel system will stop immediately
- In case one of the actuators are broken, the system will not move; not even after re-powering. The broken actuator needs to be replaced, before the system can run again. The system will only run when it is complete or configured to a Non-critical Parallel system via the Buslink software tool

Only for Non-critical Parallel systems

- The Non-critical Parallel system offers auto-detection for every single power up if a new actuator is added to the line (system)
- To add or remove actuators from the system, the system needs to be shut down and powered up again. Please be aware, that after re-powering, the system will not detect if an actuator is missing!
- If adding a new actuator to the system, be aware that the actuator needs to have the same configuration (Non-critical Parallel) as the existing ones; this can be done via the Buslink software tool

System Monitoring for Parallel

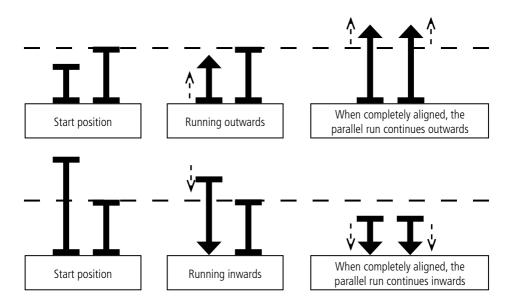


If one of the actuators have one of the following error conditions, the actuator will immediately STOP:

- H-Bridge fault
- Out of the temperature range (High duty cycle protection)
- Overcurrent (Current cut-off if one or all actuators go in mechanical block)
- SMPS fault
- EOS fault switch
- Hall sensor failure
- Position lost
- Overvoltage (43V DC)

Alignment of the parallel actuator system

If the actuators are not in parallel when starting up, the next movement will run in the following manner:

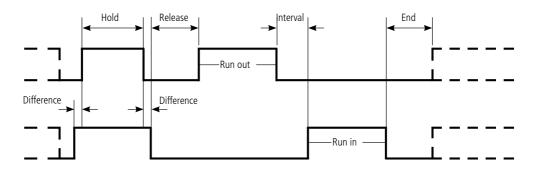


Parallel manual service mode

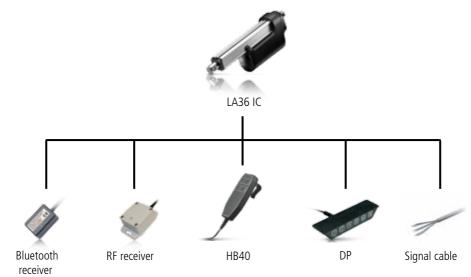
With the parallel manual service mode it is possible to drive one or more parallel actuators separately, using the red and black wire from each actuator.

Please follow this procedure to manually extend/retract the parallel actuator(s):

	Procedure	Min.	Max.
First step	Disconnect the Purple and White wires between all actuators	-	-
Hold	Put power on the Red and Black wires for 10-30 seconds	10 sec.	30 sec.
Difference	The Red and Black wires must all be connected to the power supply within 0.5 seconds	0 sec.	0.5 sec.
Release	Disconnect all wires and wait 0.5-2 seconds before the next step	0.5 sec.	2 sec.
Extend/Retract	Now choose either to extend or retract the actuator:	-	-
	To extend the actuator: Connect only the Red wire(s) to the power supply		
	To retract the actuator: Connect only the Black wire(s) to the power supply		
Switch between running in/out as much as needed, without exceeding the 2.0 seconds interval between disconnecting/connecting the Red and Black wires		-	2 sec.
End	To exit the parallel manual mode, diconnect the Red and Black wires for more than 2.0 seconds		-
Back to parallel mode	Before running in standard parallel mode, reconnect all Purple and White wires	-	-



System combination possibilities for LA36 IC Advanced



Туре:	Article No.		
Bluetooth receiver Compatible with iPhone 4S and up or Android	TR-LMC2015*		
	EU Market (868.3MHz)	US market (916 MHz)	
RF receiver	TR-TVPLRX868A02*	TR-TVPLRX916A02*	
TXP transmitter	TR-TVTXP868A02*	TR-TVTXP916A02*	
EVO transmitter	TR-TVEVO868N03*	TR-TVEVO916S03*	
HB40	HB4X051-01		
DP	DP042-00		
Standard TECHLINE signal cables	See the table below		

^{*}For more information, please go to www.linakthirdparty.com



Please be aware that third party products must be purchased at LINAK DK!

TECHLINE signal cables

Plug types	Article No.	Material	# Wires	Size	Colour	Length (mm)	Cable type
Flying leads*	0367049-1500	PVC	6	20AWG	Black	1500	Straight
Flying leads*	0367049-5000	PVC	6	20AWG	Black	5000	Straight

^{*} The cable comes with an AMP connector that can be removed for flying leads

Chapter 3

Troubleshooting

Symptom	Possible cause	Action		
Motor runs but spindle does not move	Gearing system or spindle damaged	Please contact LINAK		
No motor sound or movement of piston	The actuator is not properly connected to the power supply	Check the connection to the power supply or the external control unit (if any)		
rod	Customer fuse burned	Check the fuse		
	Cable damaged	Change the cable		
	For IC Advanced only:	For IC Advanced only:		
	Wrongly connected	Please make sure that the power supply polarity is properly connected, otherwise you might damage the actuator		
		Check the wire connection on the internal control unit		
Excessive power consumption	Misalignment or overload in the application	Align or reduce the load		
		Try to run the actuator without load		
Actuator cannot lift full load or motor	Misalignment or overload in the application	Align or reduce the load		
runs too slowly		Try to run the actuator without load		
	Insufficient power supply	Check the power supply		
	For IC Advanced only:	For IC Advanced only:		
	Internal current limit reached Actuator speed is too low	Connect the actuator to BusLink and check the existing parameters		

Troubleshooting

Symptom	Possible cause	Action		
No signal or incorrect feedback	Cable damaged	Change the cable		
output	Wrongly connected	Check the wiring		
	Signal is constantly high/low	Run the actuator to fully extended and retracted positions		
	Feedback output overloaded	Reduce the load according to your chosen feedback type		
	For IC Advanced only:	For IC Advanced only:		
	Incorrect feedback output/level	Connect the actuator to BusLink and check for correct feedback option		
Actuator runs in smaller steps	Insufficient power supply	Check the power supply		
	Load is higher than specified	Reduce the load		
	For IC Advanced only:	For IC Advanced only:		
	Internal safety procedure activated	Connect the actuator to BusLink and check the following:		
		- Reason for last stop (page 62) - Current cut-off levels in both directions		
Actuator cannot hold the chosen load	Load is higher than specified	Reduce the load		



For further assistance, please contact your local LINAK supplier.

Troubleshooting for Parallel

Symptom	Possible cause	Action		
Actuators do not move	The actuators are not properly connected to the power supply	Check the connection to the power supply or the external control unit (if any)		
		Please make sure that the power supply polarity is properly connected, otherwise you might damage the actuator		
	Wrong number of actuators in the system	⚠ Please see non-critical info below Check if the number of actuators in the system match the number that was ordered		
	Communication wires are not properly connected	Check the parallel communication wires for all actuators		
	Signals run in/run out are not properly connected	Check the wire connection on the internal control unit		
	Position lost	Disconnect all cables, connect the actuator(s) to BusLink one at a time and check the following:		
		- Reason for last stop (page 62)		
		After everything is connected, put power on all actuators at the same time. Then wait 10 seconds before the Run In/Run Out signals are activated		
		If this does not work, initiate the Parallel manual service mode (page 56)		
Actuators cannot lift full load	Insufficient power supply	Check the power supply while the actuator is running		
	Overload in application	Reduce the load		
		Connect actuator(s) to BusLink one at a time and check the following:		
		- Type of chosen Parallel system - Reason for last stop (page 60) - Current cut-off levels in both directions		
		⚠ Please see non-critical info below		
		After everything is connected, put power on all actuators at the same time. Then wait 10 seconds before the Run In/Run Out signals are activated		



Only for Non-critical Parallel:

Even if all actuators are not connected, the connected actuators will run after re-powering. More information on page 54

Troubleshooting for Parallel

Symptom	Possible cause	Action			
Actuators run in smaller steps before	Insufficient power supply	Check the power supply while the actuator is running			
stop		Connect the actuator(s) to BusLink one at a time and check the following:			
		- Reason for last stop (page 62) - Current cut-off levels in both directions			
		After everything is connected, put power on all actuators at the same time. Then wait 10 seconds before the Run In/Run Out signals are activated			
Signal cable damaged or	All actuators stop at the same position	The signal and power cables MUST be reconnected to all actuators.			
removed under operation		Ensure that no actuator is missing in the system. Otherwise, the system will not work, not even after re-powering A Please see non-critical info below			
		After everything is connected, put power on all actuators at the same time. Then wait 10 seconds before the Run In/Run Out signals are activated			



Only for Non-critical Parallel:

Even if all actuators are not connected, the connected actuators will run after re-powering. More information on page 54



For further assistance, please contact your local LINAK supplier

BusLink service counter - Reason for last stop

Possible cause	Action/Info			
H-bridge error	Please contact your local LINAK supplier for further			
Internal SMPS error	instructions			
Overcurrent	The actuator(s) cannot continue in the same direction			
	Reactivation is needed in the opposite direction			
EOS error	Please contact your local LINAK supplier			
Hall error	• The actuator(s) stop. When seeing hall error, the actuator goes into 'position lost', and the whole system will need initialisation			
	i Find more info on the initialisation procedure below			
Out of range temperature for ambient location	• The error causes the actuator(s) to stop. After elimination of			
Out of range temperature at FET location	the error (cooling down) and reactivation of the movement, the actuator(s) will move normally • This may not be used for stopping the actuator(s)			
The above can be due to high environment temperature or high duty cycle				
Overvoltage	• When detecting overvoltage, the actuator(s) stop. The actuator(s) remain stopped until the error condition is removed. To remove the error condition, the voltage level must be below 38V and the Run In/Run Out signals must be removed before the next movement			
Undervoltage	• When detecting undervoltage, the actuator(s) stop. The actuator(s) remain stopped until the error condition is removed. To remove the error condition, the voltage level must be above 8V and the Run In/Run Out signals must be removed before the next movement			



Initialisation procedure:

To initialise the actuator(s), move each actuator into fully extended and fully retracted position. Either initialise the actuators one at a time through BusLink, or use the Parallel manual service mode (see page 56).

In case the initialisation does not solve the issue, please contact your local LINAK supplier



For more information and easy set-up of BusLink, please follow this link to view the Quick Guide for BusLink: http://www.linak.com/techline/?id3=2356

Chapter 4

Specifications

Motor: Permanent magnet motor 12, 24, or 36V *

Cable: Motor: 2 x 14 AWG PVC cable

Control: 6 x 20 AWG PVC cable **

Gear ratio: 6 different gear ratios available in steel

(500 N, 1,700/2,600 N, 4,500 N, and 6,800/10,000 N)

Slip clutch: Mechanical overload protection through an integrated slip clutch

Brake: Integrated brake ensures a high self-locking ability. The brake is deactivated when

the actuator is powered to obtain a high efficiency

Hand crank: As a standard feature the actuator can be operated manually

Housing: The housing is made of casted aluminium, coated for outdoor use and in harsh

conditions

Spindle part: Outer tube: Extruded aluminium anodised

Inner tube: Stainless steel AISI304/SS2333

Acme spindle: Trapezoidal spindle with high efficiency

Temperature range: - 30° C to +65° C For IECEx/ATEX: - 25° C to +65° C

- 22° F to +149° F - 13° F to +149° F

Full performance +5°C to +40°C

End play: 2 mm maximum

Weather protection: Rated IP66 for outdoor use. Furthermore, the actuator can be washed down with a

high-pressure cleaner (IP69K)

Usage:

Duty cycle at 600mm stroke is max. 20% (4 min. drive and 16 min. rest)
 Duty cycle at 601-999mm stroke is max. 15% (3 min. drive and 17 min. rest)
 Duty cycle at 10,000 N is max. 5%

• Storage temperature: -55° C to +105° C

Noise level: 73 dB (A) measuring method DS/EN ISO 3743-1 actuator not loaded

Safety device regarding functional failure:

Safety nut

The LA36 has a built-in safety nut in push as an option. Actuators with safety nut in push can only function when used in push applications. The safety nut comes into operation should the main nut fail. Afterwards it is only possible to drive the actuator into the innermost position. Thereafter, the actuator will not function any more and must be sent for service

Mechanical endstop

LA36 is equipped with mechanical endstop

* Modbus actuators only 24V - please see the Modbus installation guide:

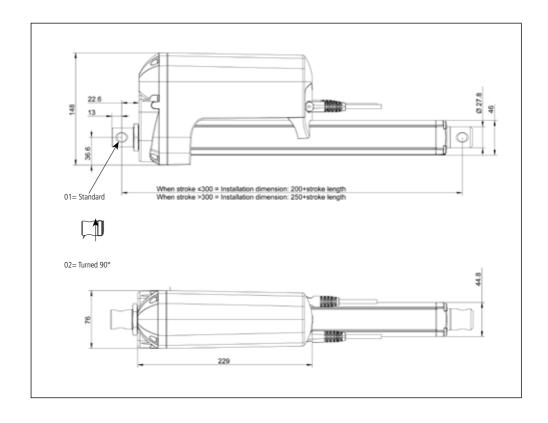
http://www.linak.com/techline/?id3=2363

** Special control cabels for the Modbus actuator - please see the Modbus installation guide:

http://www.linak.com/techline/?id3=2363

Actuator dimensions

TECHLINE® LA36:

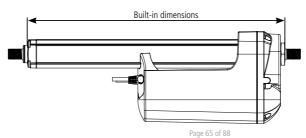


Built-in dimensions

	Piston rod	"0" /from	the surface	"1" / to th the	e centre of hole	"2A" / to tl the	ne centre of hole	"3" / from	the surface
В	ack fixture	Stroke <=300	Stroke > 300	Stroke <=300 Stroke > 300		Stroke <=300 Stroke > 300		Stroke <=300 Stroke > 300	
"0" / f	from the surface	189	239	194	244	194	244	181	231
	and "2" / to the tre of the hole	195	245	200	250	200	250	187	237
	and "4" / to the tre of the hole	195	245	200	250	200	250	187	237
"5" / f	from the surface	180	230	185	235	185	235	173	223
"6" / f	from the surface	180	230	185	235	185	235	173	223
	and "8" / to the tre of the hole	195	245	200	250	200	250	187	237
	nd "B" / to the tre of the hole	195	245	200	250	200	250	187	237
	and "D" / to the tre of the hole	195	245	200	250	200	250	187	237

Piston rod	"4" /from	the surface		e centre of hole	"C" / to th the	e centre of hole		e centre of hole
Back fixture	Stroke <=300	Stroke > 300	Stroke <=300 Stroke > 300		Stroke <=300 Stroke > 300		Stroke <=300 Stroke > 300	
"0" / from the surface	181	231	194	244	209	259	209	259
"1" and "2" / to the centre of the hole	187	237	200	250	215	265	215	265
"3" and "4" / to the centre of the hole	187	237	200	250	215	265	215	265
"5" / from the surface	172	222	185	235	200	250	200	250
"6" / from the surface	172*	222*	185	235	200	250	200	250
"7" and "8" / to the centre of the hole	187	237	200	250	215	265	215	265
"A" and "B" / to the centre of the hole	187	237	200	250	215	265	215	265
"C" and "D" / to the centre of the hole	187	237	200	250	215	265	215	265

^{*} These built-in dimensions are measured according to the illustration below.



Manual Hand Crank

The manual hand crank can be used in the case of power failure.



The cover over the Allen key socket must be unscrewed before the Allen key can be inserted and the hand crank operated.

Hand Crank Torque: 6 - 8 Nm Hand Crank rpm: Max. 65

Piston rod movement per turn, app.:

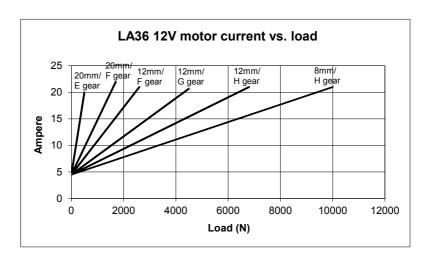
	8 mm	12 mm	20 mm
Gear A	-	11 mm	18 mm
Gear B	-	6 mm	10 mm
Gear C	3 mm	4 mm	7 mm
Gear F	-	-	27 mm

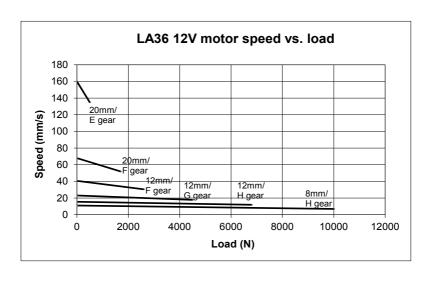


- The power supply has to be disconnected during manual operation
- If the actuator is operated as a Hand crank, it must <u>only</u> be operated by hand, otherwise there is a potential risk of overloading and hereby damaging the actuator.

Speed and current curves - 12V motor

The values below are typical values and made with a stable power supply and an ambient temperature of 20°C.



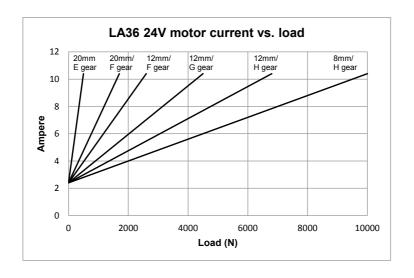


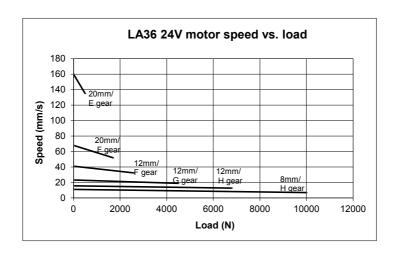


All measurements above describe the spindle pitch (e.g. 20mm) and the gear type (e.g. E gear) of the actuator.

Speed and current curves - 24V motor

The values below are typical values and made with a stable power supply and an ambient temperature of 20°C.



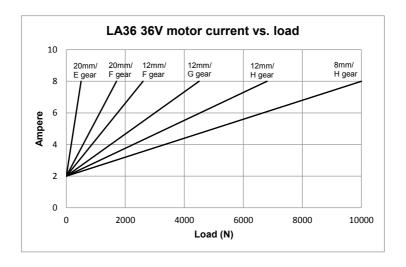


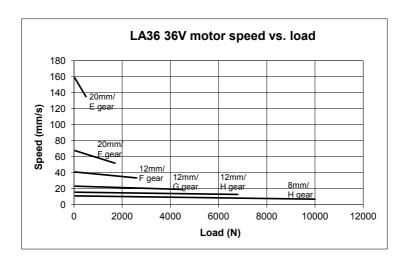


All measurements above describe the spindle pitch (e.g. 20mm) and the gear type (e.g. E gear) of the actuator.

Speed and current curves - 36V motor

The values below are typical values and made with a stable power supply and an ambient temperature of 20°C.







All measurements above describe the spindle pitch (e.g. 20mm) and the gear type (e.g. E gear) of the actuator.

Label for LA36



1. Type: 36120250A001BA-646G304500X0000
Describes the basic functionality of the product

2. Item no.: J06292
Sales and ordering code

3. Prod. Date: YYYY.MM.DD

Production date describes when the product has been produced. This date is the reference for warranty claims

4. Max Load: Push 4500N / Pull 4500N IP66

Describes the maximum load that the product can be exposed to in compression and tension. This line also contains a reference to the product's IP protection degree

5. Power Rate: 24VDC / Max. 13 Amp

Input voltage for the product and maximum current consumption

6. Duty Cycle: 20%, Max. 4 min. / 16 min.

The duty cycle defines the maximum period during operation without interruption. After operation, a pause must be observed. It is important that the operator follows the instructions of the duty cycle; otherwise, a possible overload may result in reduced product life/errors

7. W/O #1234567-0001

The LINAK work order followed by a unique sequential identification number

Label for LA36 IECEx/ATEX



1. Type.: 36xxxx+xxxxxx8x

Describes the basic functionality of the product.

2. Item no.: 36xxxx-xx

Sales and ordering code

3. Prod. Date.: YYYY.MM.DD

Production date describes when the product has been produced. This date is the reference for warranty claims.

4. Max Load.: Push xxxx N / Pull xxxxN IP66

Describes the maximum load that the product can be exposed to in compression and tension. This line also contains a reference to the product's IP protection degree

5. Power Rate.: XX V / Max. xx Amp

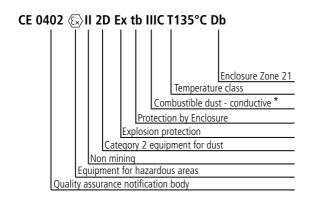
Input voltage for the product and maximum current consumption

6. Duty Cycle.:

The duty cycle defines the maximum period during operation without interruption. After operation, a pause must be observed. It is important that the operator follows the instructions of the duty cycle; otherwise, a possible overload may result in reduced product life/errors

7. W/O #xxxxxxx

The LINAK work order followed by a unique sequential identification number



Tamb -25°C to +65°C

Ambient temperature of operation

^{*} Not a source of ignition in normal operation or when subjected to faults that may be expected, though not on a regular basis.

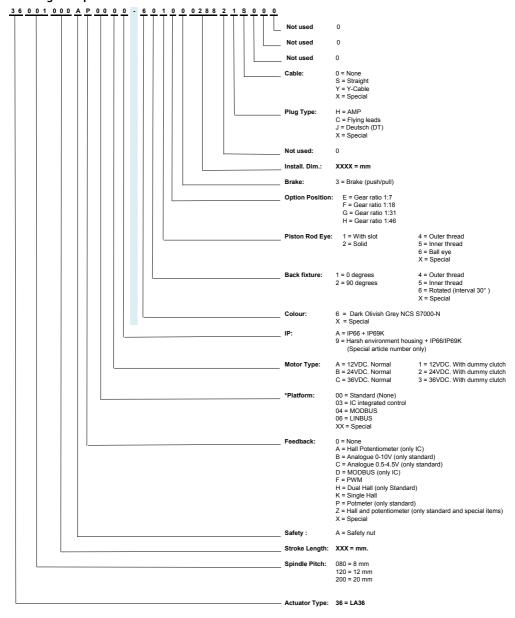
Key to symbols

The following symbols are used on the LA36 labels:

Symbol	Norms	Approvals
A	WEEE Directive 2002/96/EC	Wheelie bin
((Compliance to all relevant EC directives	CE
	Regulatory Compliance Mark: The Australian safety/EMC regulations	RCM
©	China Pollution control mark (also indicates recyclability)	China RoHS legislation
\triangle	ISO 7000- 0434A: Caution	
\prod i	Operating instructions	

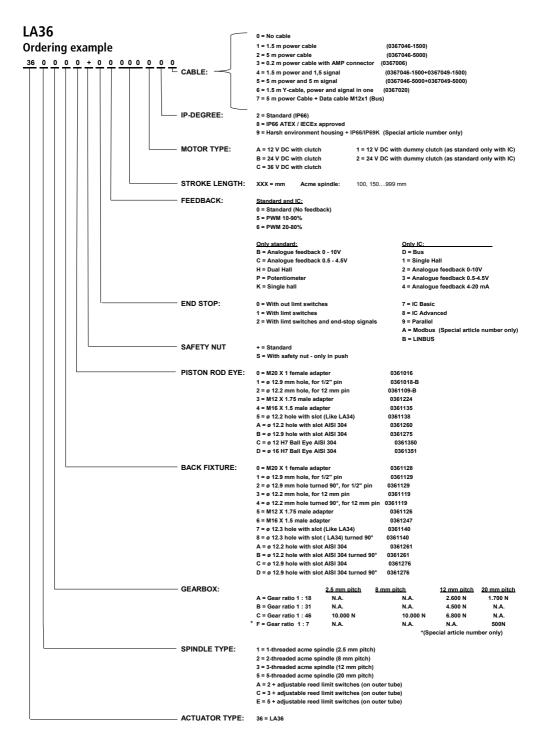
LA36

Ordering example Econ



NTE	GR.	ATED	CONT	ROLL	EB

IC	ptions: IC		LINbus	Modbus	Parallel	
LA	36 actuator:	7	1	7	1	



Chapter 5

Maintenance

- The actuator must be cleaned at regular intervals to remove dust and dirt and inspected for mechanical damages or wear.
- Inspect attachment points, wires, piston rod, cabinet, and plug, as well as check that the actuator functions correctly.
- To ensure that the pregreased inner tube remains lubricated, the actuator must only be washed down when the
 piston rod is fully retracted.
- The actuator is a closed unit and therefore requires no internal maintenance.
- In order to maintain a proper performance of the spherical eyes and to increase the resistance against environmental wear, we strongly recommend that the spherical eyes (ball bearings) mounted on actuators from LINAK are greased with anticorrosive grease or similar.

Repair

Only an authorised LINAK® service centre should repair LINAK actuator systems. Systems to be repaired under warranty must be sent to an authorised LINAK service centre.

In order to avoid the risk of malfunction, all actuator repairs must only be carried out by an authorised LINAK Service shop or repairer, as special tools and parts must be used.

If a system is opened by unauthorised personel there is a risk that it may malfunction at a later date.

Main groups of disposal

LINAK's products may be disposed of, possibly by dividing them into different waste groups for recycling or combustion.

Product	Metal scrap	Cable scrap	Electronic scrap	Plastic recycling or combustion	
LA36	X	X	X	X	

We recommend that our product is disassembled as much as possible at the disposal and that you try to recycle it.

Warranty

There is an 18 months' warranty on TECHLINE products against manufacturing faults calculated from the production date of the individual products (see label). LINAK's warranty is only valid in so far as the equipment has been used and maintained correctly and has not been tampered with. Furthermore, the actuator must not be exposed to violent treatment. In the event of this, the warranty will be ineffective/invalid. For further details, please see standard terms of sale and delivery for LINAK A/S.

Note:

Only an authorised LINAK® service centre should repair LINAK actuator systems. Systems to be repaired under warranty must be sent to an authorised LINAK service centre.

In order to avoid the risk of malfunction, all actuator repairs must only be carried out by an authorised LINAK Service shop or repairer, as special tools and parts must be used.

If a system is opened by unauthorised personel there is a risk that it may malfunction at a later date.

The actuator is not to be opened by unauthorised personnel. In case the actuator is opened, the warranty will be invalid.





DECLARATION OF CONFORMITY

LINAK A/S Smedevænget 8

DK - 6430 Nordborg

hereby declares that LINAK Actuators:
36xxxxx0xxxxxx, 36xxxxx1xxxxxx, 36xxxxxx1xxxxxx
(The Y's in the product description can either be a character or a number, thereby defining the variation of the product)

complies with the EMC Directive 2014/30/EU according to following standards: EN 55016:2-1:2009, EN 55016-2-3:2010+A1+AC, EN 55022:2011+AC Class B, EN 55025:2008 EN 61000-4-2:2009, ISO 10605:2008, EN 61000-4-3:2006+A1, ISO 11452-2:2004, EN 61000-4-5:2006, ISO 7637-2:2004

complies with the ATEX Directive 2014/34/EU according to following standards: EN 60079-0:2012. EN 60079-31:2014

complies with the RoHS2 Directive 2011/65/EU according to the standard: EN 50581:2012

Additional information:

The system does also comply with the standard:

EN 55025:2008 Vehicles, boats and internal combustion engines - Radio disturbance characteristics - Limits and methods of measurement for the protection of on-board receivers: Radiated disturbance

Nordborg, 2016-05-11

LINAK A/S

John Eling

John Kling, B.Sc.E.E.

Certification and Regulatory Affairs

Authorized to compile the relevant technical documentation

Original Declaration





DECLARATION OF CONFORMITY

LINAK A/S Smedevænget 8

DK - 6430 Nordborg

hereby declares that

Actuator 36xxxxxADxxxBxx

(LA36 BUS)

complies with the EMC Directive: 2014/30/EU according to following standards: EN 61000-6-1:2007, EN 61000-6-2:2005, EN 61000-6-3:2007, EN 61000-6-4:2007

complies with RoHS2 Directive 2011/65/EU according to the standard: EN 50581:2012

Additional information:

The system does also comply with the standard:

DS/EN ISO 14982:1998 Agricultural and forestry machines - Electromagnetic compatibility - Test methods and acceptance criteria

DS/EN 13309:2001 Construction machinery - Electromagnetic compatibility of machines with internal power supply ISO 13766:2006 Earth-moving machinery - Electromagnetic compatibility

and EMC requirements of:

DS/EN 60204-1:2006 Safety of machinery - Electrical equipment of machines - Part 1: General requirements DS/EN 60204-32:2008 Safety of machinery - Electrical equipment of machines - Part 32: Requirements for hoisting machines

Nordborg, 2014-06-23

LINAK A/S

John Eling

John Kling, B.Sc.E.E.

Certification and Regulatory Affairs

Authorized to compile the relevant technical documentation

Original Declaration





DECLARATION OF CONFORMITY

LINAK A/S

Smedevænget 8

DK - 6430 Nordbora

Hereby declares that

Actuator LA36IC (36xxxxx7xxxxxxx, 36xxxxx8xxxxxxx,

complies with the EMC Directive 2014/30/EU according to following harmonized standards:

EN 61000-4-2:2009, EN 61000-4-3:2006+A1+A2, EN 61000-4-4:2012, EN 61000-4-5:2014, EN 61000-4-6:2014, EN 61000-4-8:2010, EN 55016-2-3:2010+A1, EN 55016-2-1:2014, EN 55025:2008

complies with RoHS2 Directive 2011/65/EU according to the standard: EN 50581:2012

Additional information:

The device does comply with the standards:

EN 61000-6-1:2007, Éléctromagnetic compatibility (EMC) - Part 6-1: Generic standards - Immunity for residential, commercial and light-industrial environments

EN 61000-6-3:2007, Electromagnetic compatibility (EMC) - Part 6-3: Generic standards - Emission standard for residential, commercial and light-industrial environments

EN 61000-6-2:2005, Electromagnetic compatibility (EMC) - Part 6-2: Generic standards - Immunity for industrial environments

EN 61000-6-4:2007, Electromagnetic compatibility (EMC) - Part 6-4: Generic standards - Emission standard for industrial environments

The device does also comply with the standards:

ISO 10605:2008, Road vehicles -- Test methods for electrical disturbances from electrostatic discharge

ISO 11452-4:2005, Road vehicles -- Component test methods for electrical disturbances from narrowband radiated electromagnetic energy -- Part 4: Harness excitation methods

ISO 11452-2:2004, Road vehicles -- Component test methods for electrical disturbances from narrowband radiated electromagnetic energy -- Part 2: Absorber-lined shielded enclosure

ISO 7637-2:2004, Road vehicles -- Electrical disturbances from conduction and coupling -- Part 2: Electrical transient conduction along supply lines only

Nordborg, 2014-11-06

LINAK A/S

John Kling, B.Sc.E.E.

Certification and Regulatory Affairs

John Kling

Authorized to compile the relevant technical documentation



DECLARATION OF INCORPORATION OF PARTLY COMPLETED MACHINERY

LINAK A/S

Smedevænget 8 DK - 6430 Nordborg

Herewith declares that LINAK TECHLINE ® products as characterized by the following models and types:

Linear Actuators LA12, LA14, LA22, LA23, LA25, LA30, LA35, LA36, LA37

comply with the following parts of the Machinery Directive 2006/42/EC, ANNEX I, Essential health and safety requirements relating to the design and construction of machinery:

1.5.1 Electricity supply

The relevant technical documentation is compiled in accordance with part B of Annex VII and that this documentation or part hereof will be transmitted by post or electronically to a reasoned request by the national authorities.

This partly completed machinery must not be put into service until the final machinery into which it is to be incorporated has been declared in conformity with the provisions of the Machinery Directive 2006/42/EC where appropriate.

Nordborg, 2014-10-20

LINAK A/S

John Eling

John Kling, B.Sc.E.E.

Certification and Regulatory Affairs

Authorized to compile the relevant technical documentation

Original Declaration



of Conformity

INTERNATIONAL ELECTROTECHNICAL COMMISSION IEC Certification Scheme for Explosive Atmospheres

for rules and details of the IECEx Scheme visit www.iecex.com

Cert		

IECEx TUN 14.0021X

issue No.:0

Certificate history

Status:

Current

Date of Issue:

2015-10-13

Page 1 of 4

Applicant:

Linak A/S

Smedevænget 8, Guderup

6430 Nordborg Denmark

Electrical Apparatus:

Actuator type LA 36

Optional accessory:

Type of Protection:

Protection by enclosure "tb"

Marking:

EX to IIIC T135 °C Db

Approved for issue on behalf of the IECEx

Certification Body:

Andreas Meyer

Position:

Head of the Certification Body

Signature: (for printed version)

Date

2015-10-13

1. This certificate and schedule may only be reproduced in full.

2. This certificate is not transferable and remains the property of the issuing body.

3. The Status and authenticity of this certificate may be verified by visiting the Official IECEx Website.

Certificate issued by:

TÜV NORD CERT GmbH Hanover Office Am TÜV 1 30519 Hannover Germany





IECEx Certificate of Conformity

Certificate No.:

IECEx TUN 14.0021X

Date of Issue:

2015-10-13

Issue No.: 0

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Manufacturer

Linak A/S

Smedevænget 8, Guderup DK-6430 Nordborg

Denmark

Additional Manufacturing location

This certificate is issued as verification that a sample(s), representative of production, was assessed and tested and found to comply with the IEC Standard list below and that the manufacturer's quality system, relating to the Ex products covered by this certificate, was assessed and found to comply with the IECEx Quality system requirements. This certificate is granted subject to the conditions as set out in IECEx Scheme Rules, IECEx 02 and Operational Documents as amended.

STANDARDS:

The electrical apparatus and any acceptable variations to it specified in the schedule of this certificate and the identified documents, was found to comply with the following standards:

IEC 60079-0: 2011

Explosive atmospheres - Part 0: General requirements

Edition: 6.0

IEC 60079-31: 2013 Edition: 2

Explosive atmospheres - Part 31: Equipment dust ignition protection by enclosure "t"

This Certificate does not indicate compliance with electrical safety and performance requirements other than those expressly included in the Standards listed above.

TEST & ASSESSMENT REPORTS:

A sample(s) of the equipment listed has successfully met the examination and test requirements as recorded in

Test Report: DE/TUN/ExTR14.0044/00

Quality Assessment Report:

SE/SP/QAR14.0001/00



IECEx Certificate of Conformity

Certificate No.:

IECEx TUN 14.0021X

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Issue No.: 0

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Schedule

EQUIPMENT:

Equipment and systems covered by this certificate are as follows:

The LA36 series of linear actuators creates motion in a straight line, as contrasted with circular motion of a conventional electric motor. The actuator consists of a motor, a gearbox and a spindle that causes the actuator to either extend or retract. The motor housing consists of a two part aluminium assembly with a cork gasket and an aluminium outer tube. The equipment is earthed externally through actuators fixation points: the piston rod eye and the back fixture. The actuators are rated for 12V, 24V or 36V DC with push / pull specifications in the range 500 N to 10,000 N. Model LA36 can furthermore be delivered with an accessory, called "Rodent protection". This variant is mounted with an external cable gland for mechanical fixing of a cable conduit, to make the power and signal cable rodent protected. This external cable gland has no influence on the Ex-protection principle and the ingress protection is still kept IP6x.

CONDITIONS OF CERTIFICATION: YES as shown below:

The max. duty cycle is specified as follows at an ambient temperature of +25 °C:

LOAD 0-6800 [N]	
STROKE	DUTY CYCLE
0-600 [mm]	20% int Max. 2 [min.] continuous drive followed by 8 [min.] rest.
600-1000 [mm]	15% int Max. 3 [min.] continuous drive followed by 17 [min.] rest.

LOAD 10000 [N]	
STROKE	DUTY CYCLE
0-1000 [mm]	5% int Max. 1 [min.] continuous drive followed by 19 [min.] rest.

2. Ambient temperature area are specified to -25 °C to +65 °C

The power supply cable is of special design fulfilling IP 6X ingress protection. The cable can be delivered in different lengths. Only cables delivered by Linak must be mounted.

4. The connection between the actuator and the fixing points must be conductive and furthermore the application must be grounded in order to remove any electrostatic charge. This relates to both the fixing point on the motor housing and the point on the piston rod.

The supply cable is not UV-resistant and must be protected from direct sunlight.



IECEx Certificate of Conformity

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Additional information:

The electrical data are as follows:

Supply (brown and blue)

Type 1 $U_n = 12 \text{ VDC } \pm 20\%$

I_{max} = 26 A

Type 2 $U_n = 24 \text{ VDC } \pm 10\%$ $I_{max} = 13$

Type 3 Un = 36 VDC ± 10%

Imax = 10 A

Signal Power suppy (red and black)

Un = 12 - 24 VDC

In = 40 mA

The ambient temperature range is: -25°C up to 65°C





(1) EC-Type-Examination Certificate

 Equipment and protective systems intended for use in potentially explosive atmospheres. Directive 94/9/EC

(3) Certificate Number TÜV 15 ATEX 143747 X

(4) for the equipment: Linear Actuator Model: LA36 series

of the manufacturer: LINAK A/S

Order number:

(6) Address: Smedevænget 8, Guderup

6430 Nordborg 8000 436006

Date of issue: 2015-10-13

(7) The design of this equipment or protective system and any acceptable variation thereto are specified in the schedule to this EC-Type-Examination Certificate and the documents therein referred to.

(8) The TÜV NORD CERT GmbH, notified body No. 0044 in accordance with Article 9 of the Council Directive of the EC of March 23, 1994 (94/9/EC), certifies that this equipment or protective system has been found to comply with the Essential Health and Safety Requirements relating to the design and construction of equipment and protective systems intended for use in potentially explosive atmospheres given in Annex II to the Directive. The examination and test results are recorded in the confidential report No. 15 203 143747.

(9) Compliance with the Essential Health and Safety Requirements has been assured by compliance with:

EN 60079-0:2012 EN 60079-31:2014

(10) If the sign "X" is placed after the certificate number, it indicates that the equipment or protective system is subject to special conditions for safe use specified in the schedule to this certificate.

(11) This EC-type-examination certificate relates only to the design, examination and tests of the specified equipment in accordance to the Directive 94/9/EC. Further requirements of the Directive apply to the manufacturing process and supply of this equipment. These are not covered by this certificate.

(12) The marking of the equipment or protective system must include the following:

Ex II 2D Ex th IIIC T135°C Db

TÜV NORD CERT GmbH, Langemarckstraße 20, 45141 Essen, notified by the central office of the countries for safety engineering (ZLS), Ident. Nr. 0044, legal successor of the TÜV NORD CERT GmbH & Co. KG Ident. Nr. 0032

The head of the notified body

Meyer

Hanover office, Am TÜV 1, 30519 Hannover, Fon +49 (0)511 986 1455, Fax +49 (0)511 986 1590



(13) SCHEDULE

(14) EC-Type-Examination Certificate No. TÜV 15 ATEX 143747 X

(15) Description of equipment

The LA36 series of linear actuators creates motion in a straight line, as contrasted with circular motion of a conventional electric motor. The actuator consists of a motor, a gearbox and a spindle that causes the actuator to either extend or retract. The motor housing consists of a two part aluminium assembly with a cork gasket and an aluminium outer tube. The equipment is earthed externally through actuators fixation points: the piston rod eye and the back fixture. The actuators are rated for 12V, 24V or 36V DC with push / pull specifications in the range 500 N to 10000 N.

Type variants:

The LA36 series of linear actuators can be delivered in different type variants in accordance with the manufacturers ordering nomenclature (below). The different type variants, which does not involve the design of the motor housing itself, has no influence on the Ex-protection principle Ex tb IIIC T135°C Db as long as the supplied power cable are delivered by the manufacturer.

Model LA36 can furthermore be delivered with an accessory, called "Rodent protection". This variant is mounted with an external cable gland for mechanical fixing of a cable conduit, to make the power and signal cable rodent protected. This external cable gland has no influence on the Ex-protection principle and the ingress protection is still kept IP6x.

Actuator type	Spindle Plats	Stroke length	Safety	Feichack.	Pladom	Motortype	IP degree		Colour	Back foture	Piston rod aye erientation	Char	- Grahe	Gill	Fre category	Phig type	Cable	Safety factor	Not specified	Not used.
36					-			-		*										T

The actuator are certified under the type LA36 including various type variants which has no influence on the ingress protection / Ex-protection principle. The manufacturers "Scheduled Drawings" specify the fixed part of the construction.

Supply (brown and blue)

Supply (br	own and	blue)			
Type 1	Un	=	12	VDC	+ 20%
	I _{max}	=	26	A	
Type 2	Un	=	24	VDC	+ 10%
	I _{max}	=	13	A	
Type 2	Un		36	VDC	+ 10%
	The same	=	10	Δ	

Signal Power suppy (red and black)

Un	=	12 - 24	VDC
l _n	=	40	mA



Schedule EC-Type Examination Certificate No. TÜV 15 ATEX 143747 X

(16) Test documents are listed in the test report No. 15 203 143747

(17) Special conditions for safe use

The max duty cycle specified at an ambient of +25 °C.

LOAD 0-6800 [N]	A CONTROL CONTROL AND CONTROL AND CONTROL CONT
STROKE	DUTY CYCLE
0-600 [mm]	20% int Max. 2 [min.] continuous drive followed by 8 [min.] rest.
600-1000 [mm]	15% int Max. 3 [min.] continuous drive followed by 17 [min.] rest.

LOAD 10000 [N]	
STROKE	DUTY CYCLE
0-1000 [mm]	5% int Max. 1 [min.] continuous drive followed by 19 [min.] rest.

- 2. Ambient temperature area are specified to -25 °C to + 65 °C
- The power supply cable is of special design fulfilling IP 6X ingress protection. The cable can be delivered in different lengths. Only cables delivered by Linak must be mounted.
- 4. The connection between the actuator and the fixing points must be conductive and furthermore the application must be grounded in order to remove any electrostatic charge. This relates to both the fixing point on the motor housing and the point on the piston rod.

(18) Essential Health and Safety Requirements

no additional ones

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