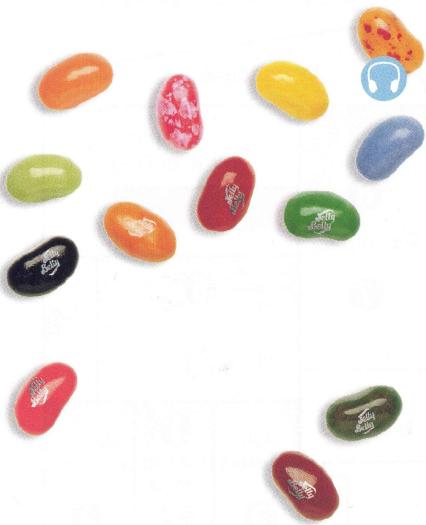


Listening 1



- 2 Read the five questions commonly asked by visitors at the end of the Jelly Belly tour. Then listen to the tour guide's responses (A–E) and match them with the questions.

- 1 How many tons of Jelly Belly jelly beans are made in a year?
- 2 How are new flavors for Jelly Belly beans created?
- 3 How many flavors are manufactured?
- 4 Are Jelly Belly beans marketed only in the United States?
- 5 Is it true that Jelly Belly jelly beans were the first jelly beans in outer space?

Vocabulary Builder

Synonyms and antonyms

Synonyms are words or phrases with similar meanings.

*He **lost** the plans. = He **misplaced** the plans.*

Antonyms are words or phrases with opposite meanings.

*Instead of **reducing** production, the company has decided to **expand** its line.*

- A Place a check (✓) next to the synonyms and a cross (✗) next to the antonym in each word list (1–4).

1	2	3	4
mended ✓	maintained	modernized	stored
repaired ✓	neglected	outdated	gotten rid of
damaged ✗	serviced	renovated	thrown away
fixed

- B Now add one of the following synonyms to each list.

looked after discarded refurbished fixed

TOEIC® Tip

In Part 5 of the test, the correct answer is often an antonym of another word in the sentence, like in exercise C question 1. When looking at a Part 5 question, ask yourself:

*Does the sentence contain a contrast?
Is one of the answers an antonym of a word in the sentence?
This is often the correct answer!*

- 5 C Complete the sentences with the correct form of a word or phrase from each list (1–4).

- 1 The foundry is outmoded and needs to be modernized.
- 2 Equipment that has been is dangerous. All machinery should be properly cared for.
- 3 Chemicals should not be kept beyond the expiration date, but must be
- 4 The holding tank is broken and needs to be

- D Circle the word or phrase in sentences 1–4 that is an antonym of the word you used to complete the sentence.

Listening 2

Troubleshooting

Some TOEIC® questions involve “troubleshooting situations” where the speakers are discussing a problem and the action that should be taken.



3 A

Listen to the five conversations (A–E) and identify the industrial problems the speakers are discussing.

- 1 A tank is leaking.
- 2 Safety equipment has been removed.
- 3 There are no spare parts.
- 4 Operation costs are too high.
- 5 The raw materials have been contaminated.
- 6 Someone is not wearing protective gear.
- 7 Items have been damaged. A....



B Listen to the conversations again and select the solutions to the five problems.

- 1 Safety clothing is made available.
- 2 An order should be placed immediately.
- 3 The factory should be automated.
- 4 A report should be made. A....
- 5 The missing equipment should be put back in place.
- 6 Hazardous waste should be safely discarded.
- 7 The processing plant should be shut down.

C While visiting an overseas factory as a site inspector, you find that many of the mandatory safety signs have errors. Identify the error and make the corrections.

SITE INSPECTOR!

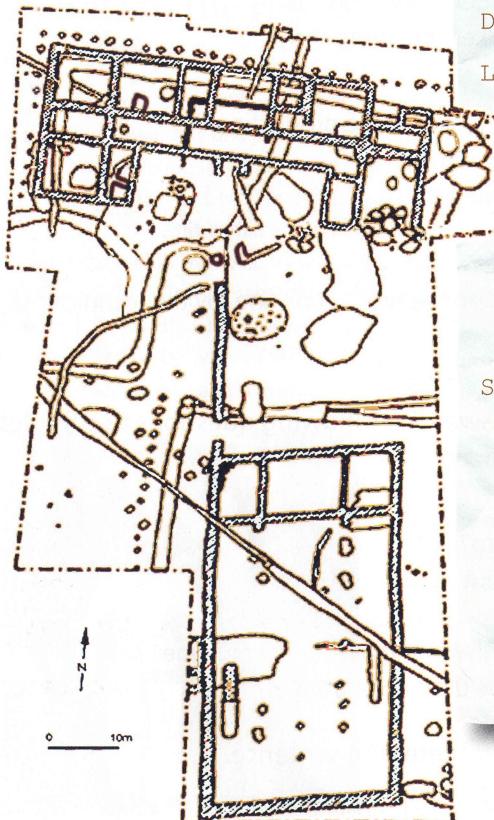
4 ALL TEXTILE MILL WORKERS IS EXPECTED TO SHOW THEIR BADGES UPON ENTRY.	5 THE SHOP FLOOR MUST BE KEEPING CLEAR AT ALL TIMES.	6 PLANT INSPECTION REPORTS MUST BE SIGNED FROM THE SUPERINTENDENT.	7 VISITORS TO THE REFINERY ARE ASK TO STAY BEHIND THE YELLOW LINES.
1  HARD HATS MUST BE WEARING AT ALL TIMES. <small>worn</small>	2 PREVENTIVE MAINTENANCE PROCEDURES MUST BE CONDUCT EVERY FIVE DAYS.	3 WORK-RELATED ACCIDENTS SHOULD BE REPORTED IMMEDIATELY.	

Listening 3

Save or scrap: building upon the past



4 Listen carefully to the news report and complete the archeologist's notes.



DATE: January 15

LOCATION: Construction site at 14th and Salem near the waterfront.

Site designation: ¹an industrial park is being built.

Site or objects discovered: Large settlement, extensive ruins, many items including².....

Ruins discovered by³.....

SITE CONDITIONS:

Excellent. Very little damage – a major discovery.

Next public meeting on Tuesday January 22 at the⁴.....

COMMUNICATION

Construction and development versus preservation and heritage

You are going to take part in the planning commission meeting to discuss the future of the Metropolitan industrial park. Should the ancient settlement be documented but then covered by the industrial park? Or should the plans for the industrial park be abandoned so that the ancient settlement can be preserved and a museum and cultural center be built? What is worth more to the city – business development or cultural heritage?

Decide which role you would like to play in the meeting and then read your role card on page 170.



TOEIC® Tip

In Part 4 of the test, pay special attention to the start of the talk. Identify the speaker and the purpose of the talk. Listen for the main ideas.