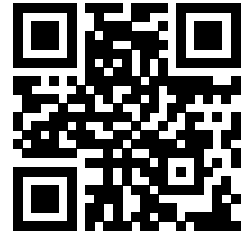


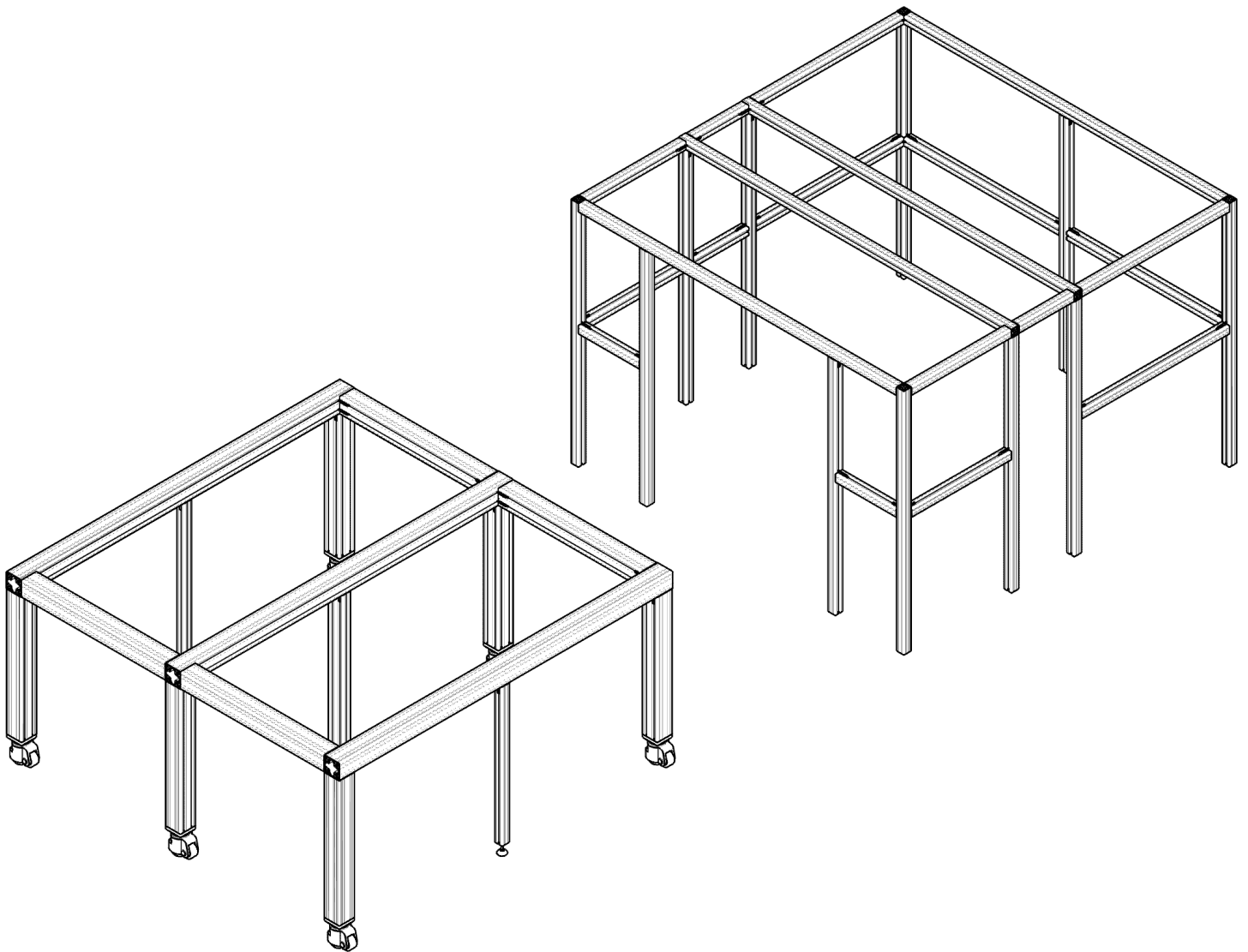
Project overview

Project name: Estrutura Perfil de Alumínio

Project number: 0db762d8b4724b14a82829eb726f4cd815



i24.ws/rISjw6be

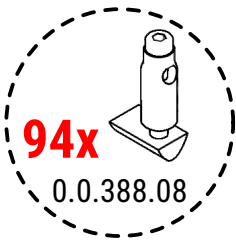


Parts list

Position	Article designation	Article No.	Page	Quantity
1	Profile 8 40x40 2N90 light, natural, Length: 290mm	0.0.404.50	4	2
2	Profile 8 40x40 1N light, natural, Length: 290mm	0.0.422.72	4	1
3	Profile 8 40x40 1N light, natural, Length: 320mm	0.0.422.72	4	2
4	Profile 8 40x40 1N light, natural, Length: 815mm	0.0.422.72	4	2
5	Profile 8 80x80 2N light, natural, Length: 1750mm	0.0.457.52	4	1
6v	Profile 8 80x40 light, natural, Length: 725mm	0.0.026.34	5	1
7v	Profile 8 40x40 2N90 light, natural, Length: 525mm	0.0.404.50	6	1
8v	Profile 8 40x40 2N90 light, natural, Length: 525mm	0.0.404.50	7	1
9v	Profile 8 40x40 2N90 light, natural, Length: 775mm	0.0.404.50	8	1
10v	Profile 8 40x40 2N90 light, natural, Length: 775mm	0.0.404.50	9	1
11v	Profile 8 40x40 2N90 light, natural, Length: 775mm	0.0.404.50	10	1
12v	Profile 8 40x40 2N90 light, natural, Length: 1160mm	0.0.404.50	11	1
13v	Profile 8 40x40 2N90 light, natural, Length: 1160mm	0.0.404.50	12	1
14v	Profile 8 40x40 2N90 light, natural, Length: 1200mm	0.0.404.50	13	1
15v	Profile 8 40x40 2N90 light, natural, Length: 1200mm	0.0.404.50	14	1
16v	Profile 8 40x40 2N90 light, natural, Length: 1200mm	0.0.404.50	15	1
17v	Profile 8 40x40 2N90 light, natural, Length: 1200mm	0.0.404.50	16	1
18v	Profile 8 40x40 2N90 light, natural, Length: 1670mm	0.0.404.50	17	1
19v	Profile 8 40x40 2N90 light, natural, Length: 1670mm	0.0.404.50	18	1
20v	Profile 8 40x40 1N light, natural, Length: 525mm	0.0.422.72	19	2
21v	Profile 8 40x40 1N light, natural, Length: 725mm	0.0.422.72	20	2
22v	Profile 8 40x40 1N light, natural, Length: 775mm	0.0.422.72	21	1
23v	Profile 8 40x40 1N light, natural, Length: 1160mm	0.0.422.72	22	2
24v	Profile 8 40x40 1N light, natural, Length: 1160mm	0.0.422.72	23	2
25v	Profile 8 40x40 1N light, natural, Length: 1160mm	0.0.422.72	24	1
26v	Profile 8 40x40 1N light, natural, Length: 1750mm	0.0.422.72	25	2
27v	Profile 8 80x80 2N light, natural, Length: 660mm	0.0.457.52	26	2
28v	Profile 8 80x80 4N90 light, natural, Length: 660mm	0.0.457.59	27	1
29v	Profile 8 80x80 4N90 light, natural, Length: 660mm	0.0.457.59	28	1
30v	Profile 8 80x80 4N90 light, natural, Length: 660mm	0.0.457.59	29	1
31v	Profile 8 80x80 4N90 light, natural, Length: 660mm	0.0.457.59	30	1
32v	Profile 8 80x80 4N90 light, natural, Length: 755mm	0.0.457.59	31	1
33v	Profile 8 80x80 4N90 light, natural, Length: 755mm	0.0.457.59	32	1
34v	Profile 8 80x80 4N90 light, natural, Length: 755mm	0.0.457.59	33	1
35v	Profile 8 80x80 4N90 light, natural, Length: 755mm	0.0.457.59	34	1
36v	Profile 8 80x80 4N90 light, natural, Length: 1750mm	0.0.457.59	35	1
37v	Profile 8 80x80 4N90 light, natural, Length: 1750mm	0.0.457.59	36	1
38	Knuckle Foot D40, M8x60, black	0.0.364.68	-	3

Position	Article designation	Article No.	Page	Quantity
39	Base Plate 8 80x80, M12, black	0.0.406.22	-	6
40	Automatic-Fastening Set 8 Cap, grey similar to RAL 7042	0.0.616.31	-	94
41	Jacking Castor D62	0.0.674.53	-	6
42	Automatic-Fastening Set 8, bright zinc-plated	0.0.388.08	-	94
43	Hexagon Socket Head Cap Screw DIN 912 M8x25, bright zinc-plated	0.0.610.71	-	24

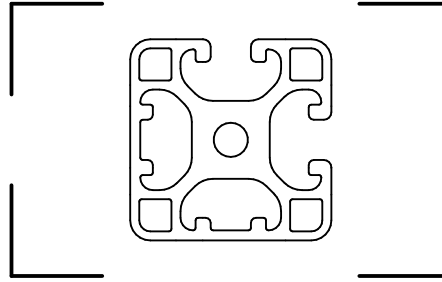
Fasteners (All together)



Unmachined profiles

2x

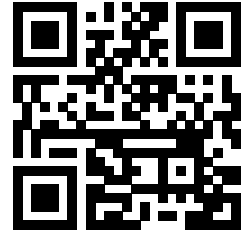
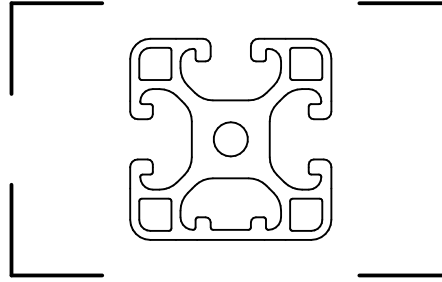
Part 1, Profile 8 40x40 2N90 light, natural
Article No.: 0.0.404.50
Length: 290mm, Unmachined



i24.ws/rlSjw6be.1

1x

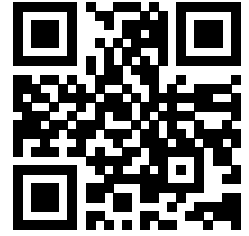
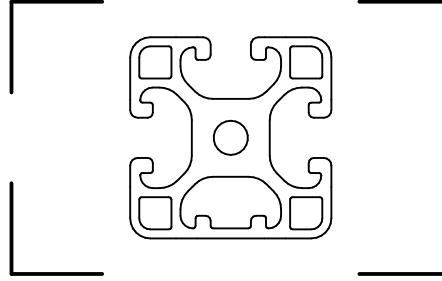
Part 2, Profile 8 40x40 1N light, natural
Article No.: 0.0.422.72
Length: 290mm, Unmachined



i24.ws/rlSjw6be.2

2x

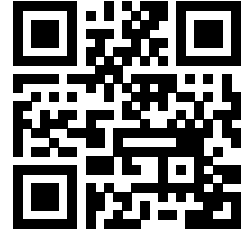
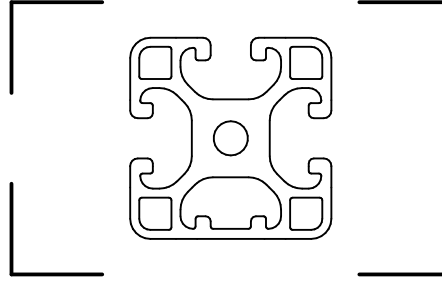
Part 3, Profile 8 40x40 1N light, natural
Article No.: 0.0.422.72
Length: 320mm, Unmachined



i24.ws/rlSjw6be.3

2x

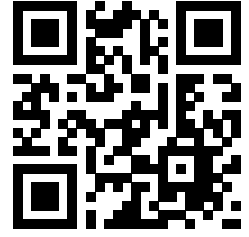
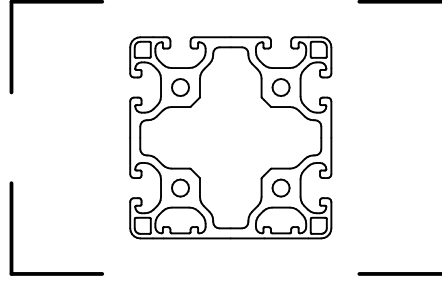
Part 4, Profile 8 40x40 1N light, natural
Article No.: 0.0.422.72
Length: 815mm, Unmachined



i24.ws/rlSjw6be.4

1x

Part 5, Profile 8 80x80 2N light, natural
Article No.: 0.0.457.52
Length: 1750mm, Unmachined



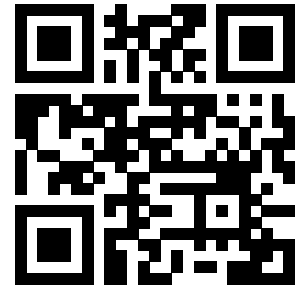
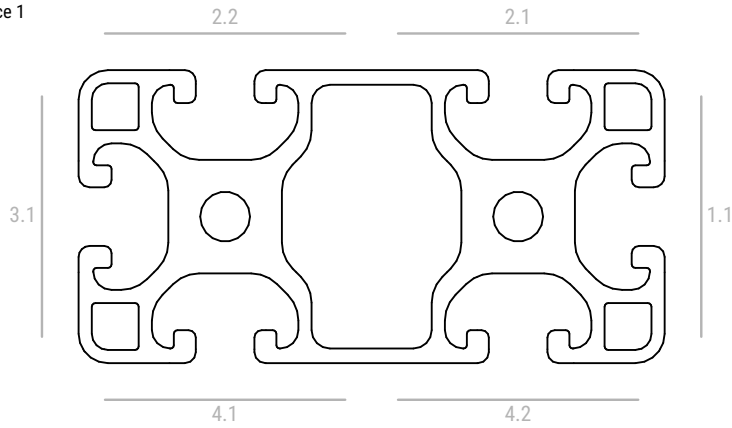
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1x

Machining processes Part 6v, Profile 8 80x40 light, natural

Article No.: 0.0.026.34, Length: 725mm

View of end face 1



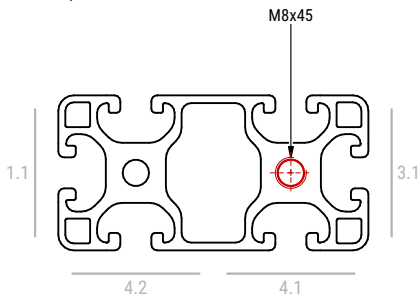
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Machining overview

1x D6.8 drilled hole with M8 thread

End face 2

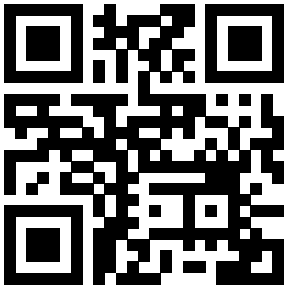
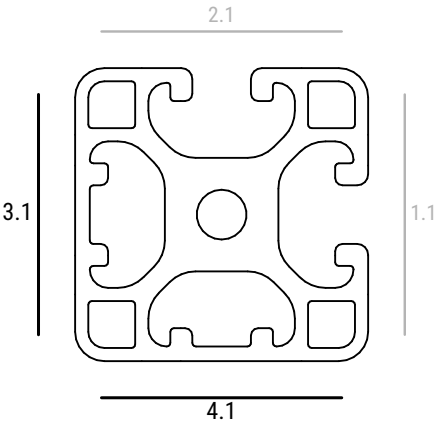
Side 2
at the top



1x

Machining processes Part 7v, Profile 8 40x40 2N90 light, natural
Article No.: 0.0.404.50, Length: 525mm

View of end face 1

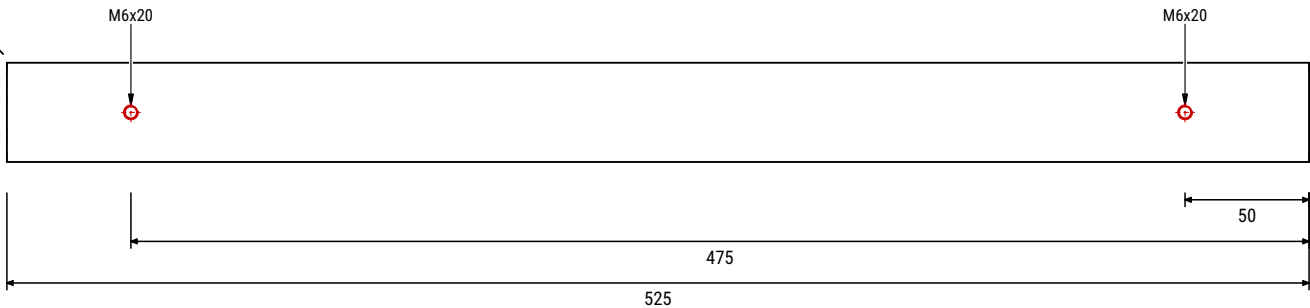


i24.ws/rISjw6be.7v

Machining overview
3x D5 drilled hole with M6 thread

Side 3.1

End face 1



Side 4.1

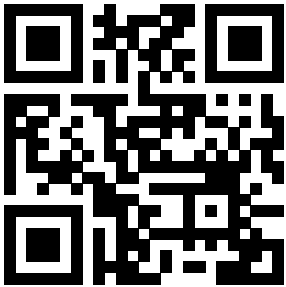
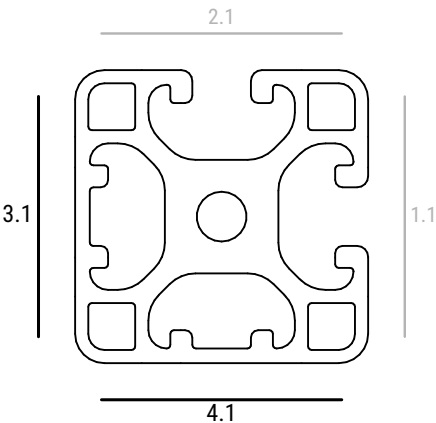
End face 1



1x

Machining processes Part 8v, Profile 8 40x40 2N90 light, natural
Article No.: 0.0.404.50, Length: 525mm

View of end face 1



i24.ws/rISjw6be.8v

Machining overview
3x D5 drilled hole with M6 thread

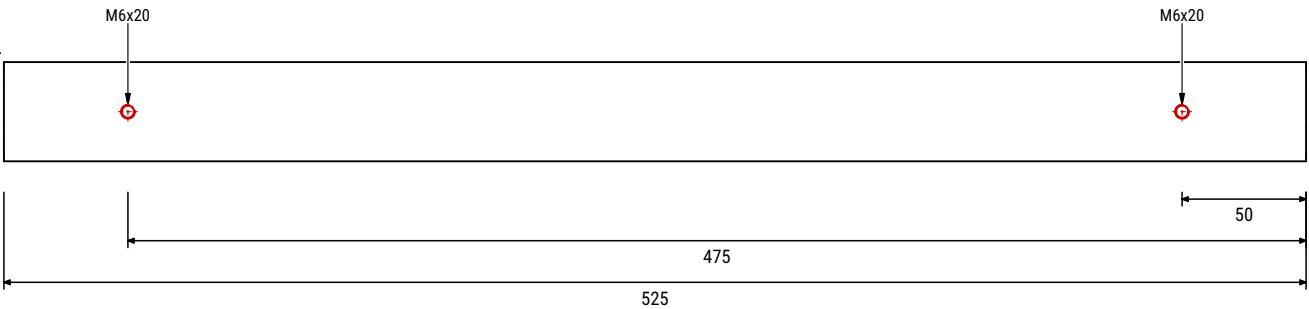
Side 3.1

End face 1



Side 4.1

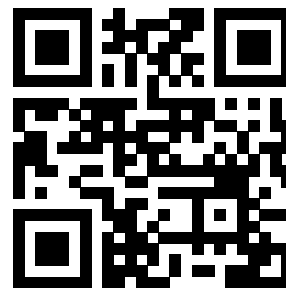
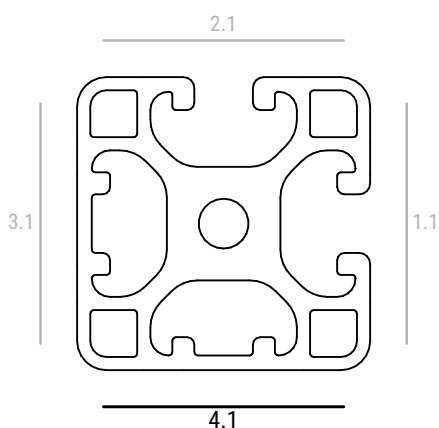
End face 1



1x

Machining processes Part 9v, Profile 8 40x40 2N90 light, natural
Article No.: 0.0.404.50, Length: 775mm

View of end face 1



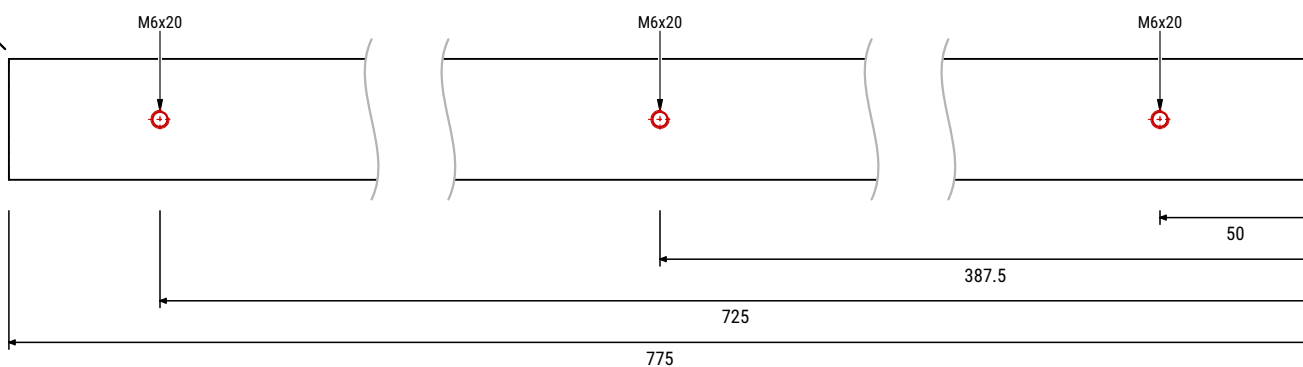
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Machining overview

3x D5 drilled hole with M6 thread

Side 4.1

End face 1

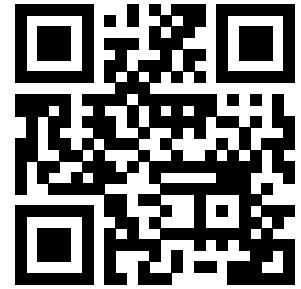
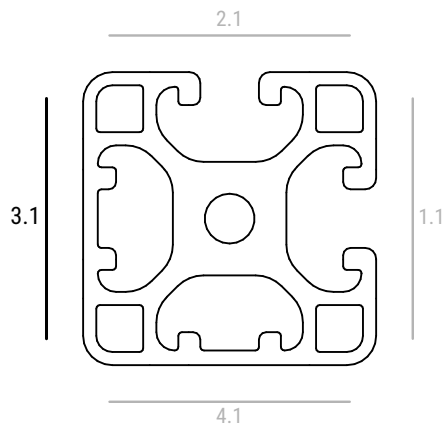


1x

Machining processes Part 10v, Profile 8 40x40 2N90 light, natural

Article No.: 0.0.404.50, Length: 775mm

View of end face 1



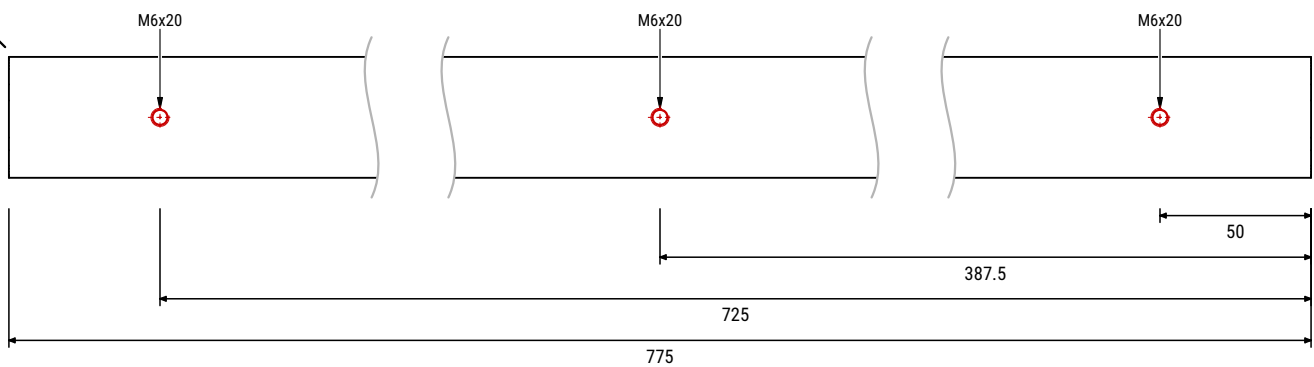
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Machining overview

3x D5 drilled hole with M6 thread

Side 3.1

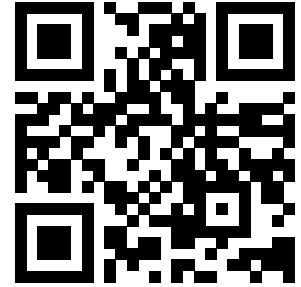
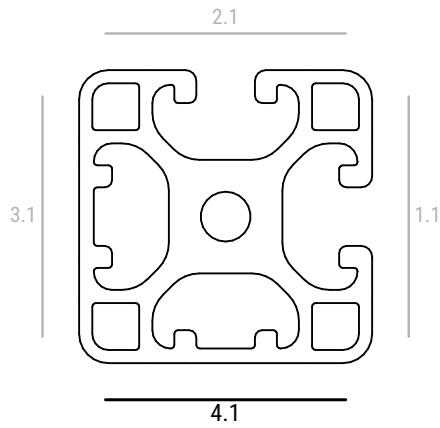
End face 1



1x

Machining processes Part 11v, Profile 8 40x40 2N90 light, natural
Article No.: 0.0.404.50, Length: 775mm

View of end face 1



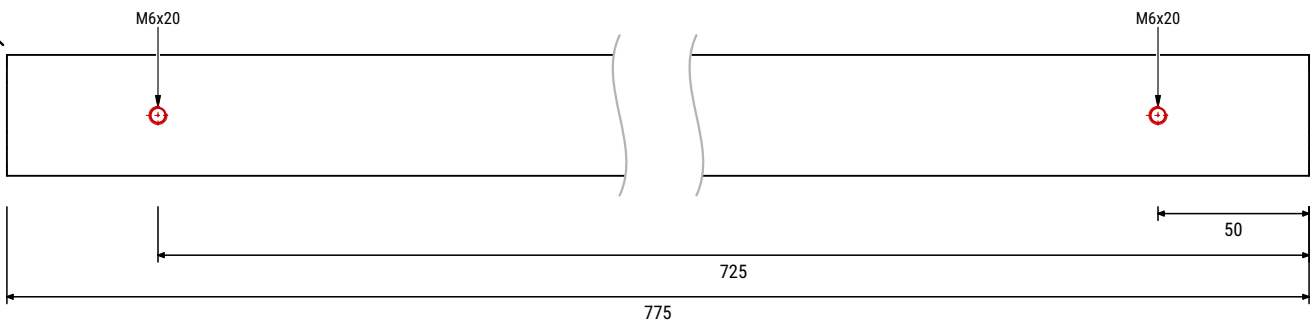
i24.ws/rlSjw6be.11v

Machining overview

2x D5 drilled hole with M6 thread

Side 4.1

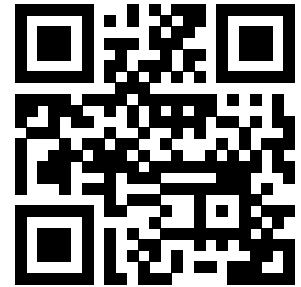
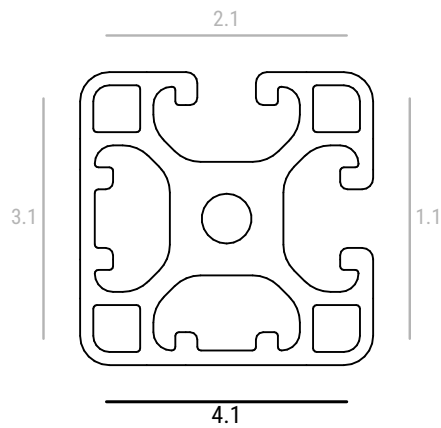
End face 1



1x

Machining processes Part 12v, Profile 8 40x40 2N90 light, natural
Article No.: 0.0.404.50, Length: 1160mm

View of end face 1



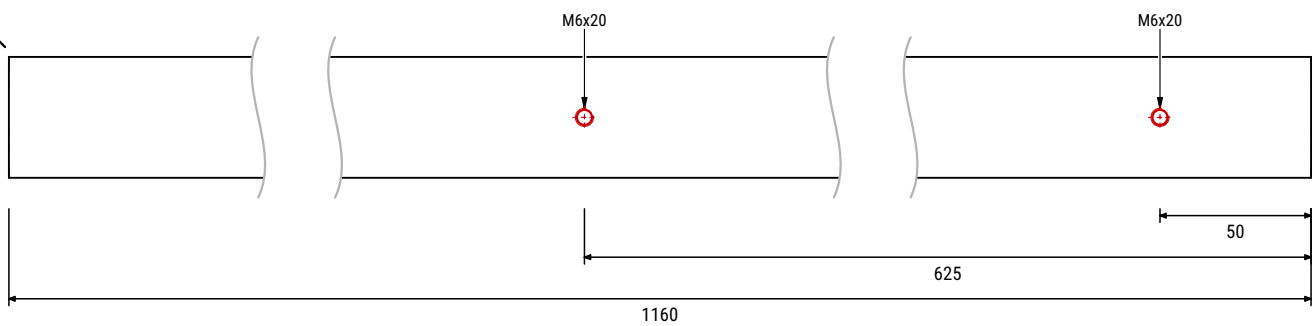
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Machining overview

2x D5 drilled hole with M6 thread

Side 4.1

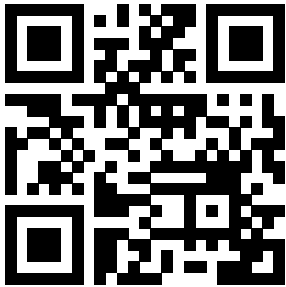
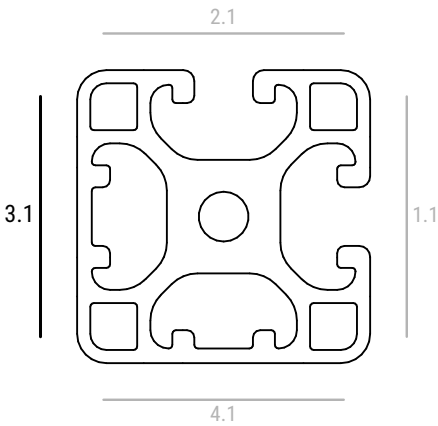
End face 1



1x

Machining processes Part 13v, Profile 8 40x40 2N90 light, natural
Article No.: 0.0.404.50, Length: 1160mm

View of end face 1

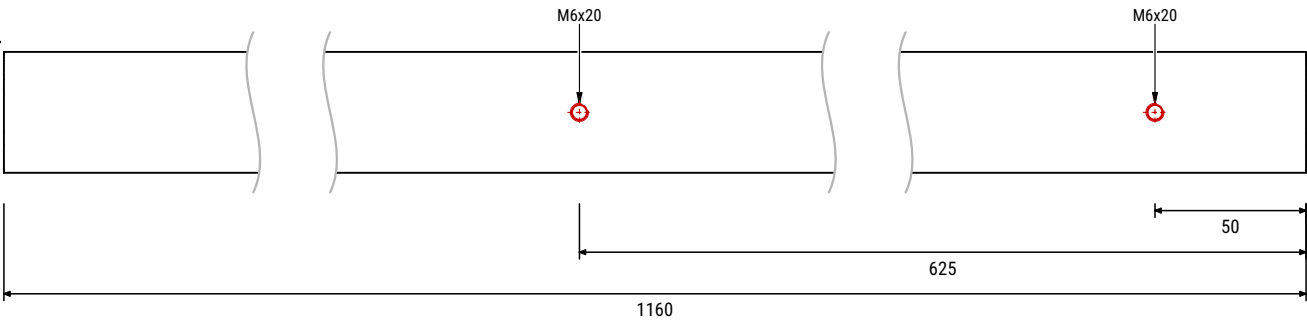


i24.ws/rlSjw6be.13v

Machining overview
2x D5 drilled hole with M6 thread

Side 3.1

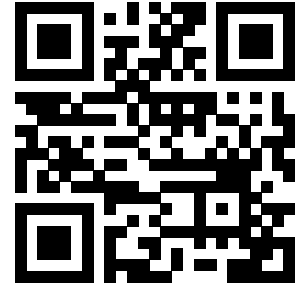
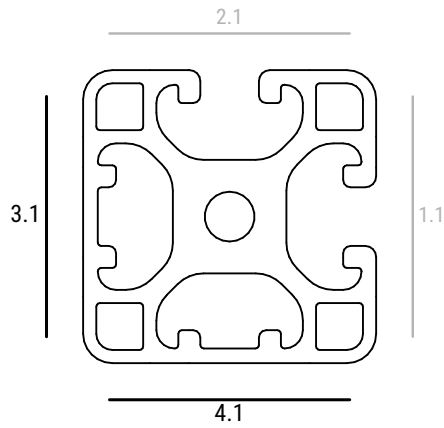
End face 1



1x

Machining processes Part 14v, Profile 8 40x40 2N90 light, natural
Article No.: 0.0.404.50, Length: 1200mm

View of end face 1



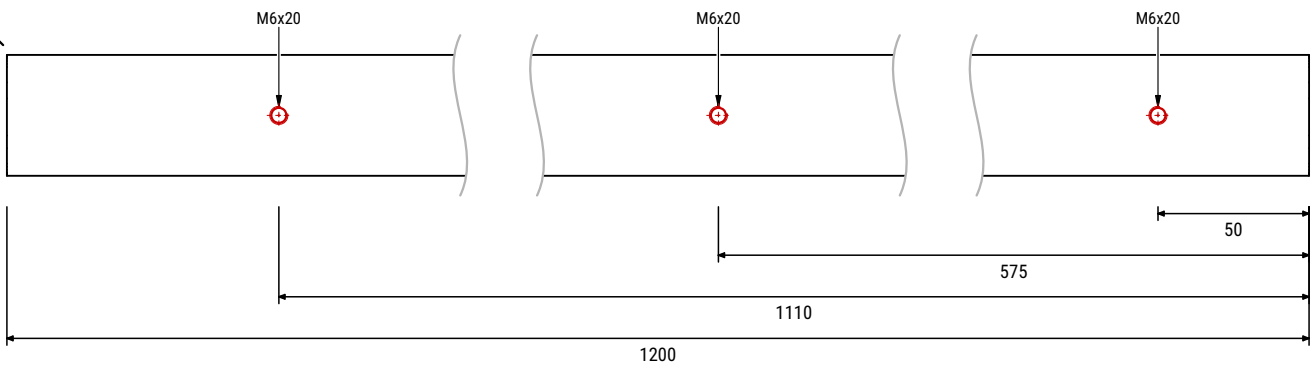
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Machining overview

4x D5 drilled hole with M6 thread

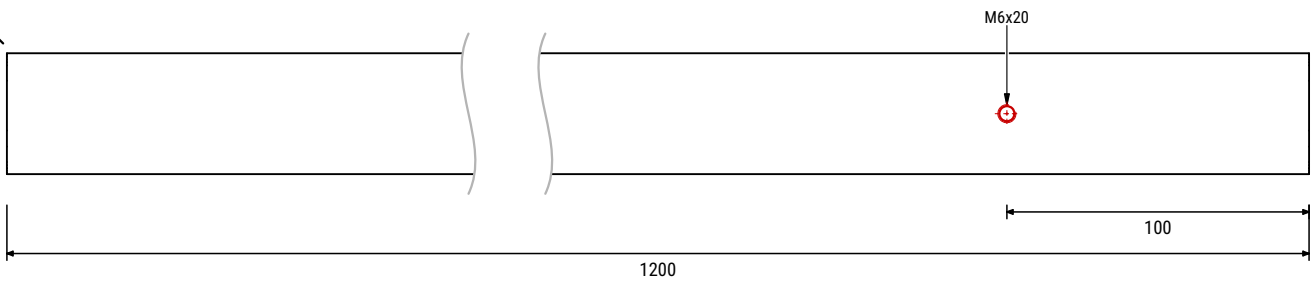
Side 3.1

End face 1



Side 4.1

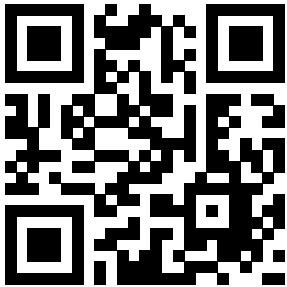
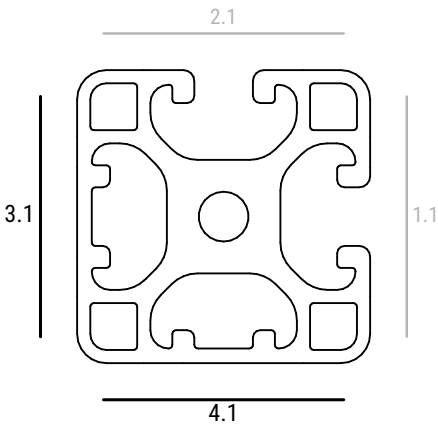
End face 1



1x

Machining processes Part 15v, Profile 8 40x40 2N90 light, natural
Article No.: 0.0.404.50, Length: 1200mm

View of end face 1

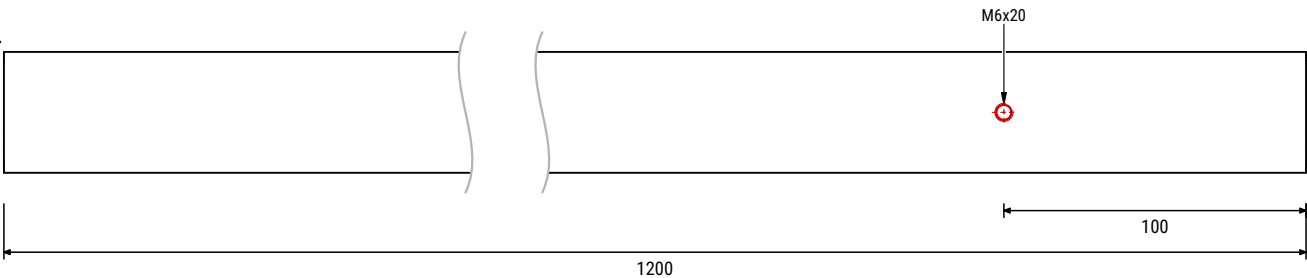


i24.ws/rlSjw6be.15v

Machining overview
4x D5 drilled hole with M6 thread

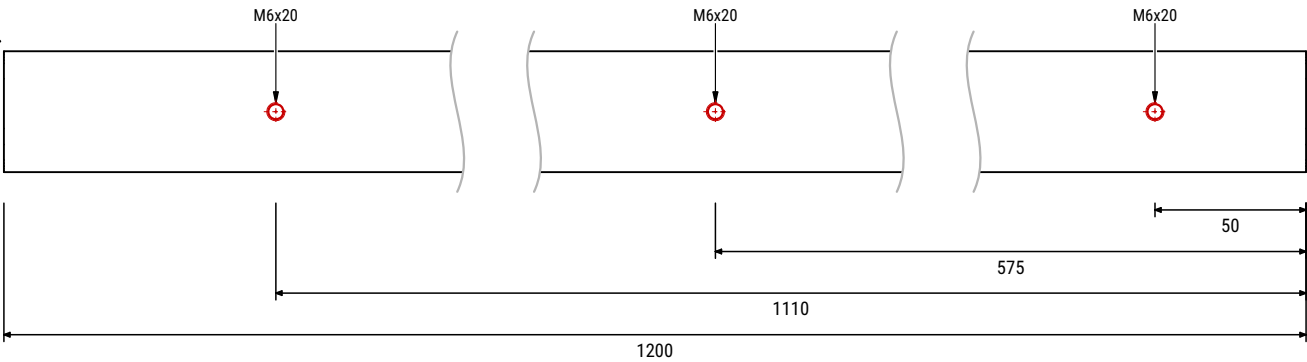
Side 3.1

End face 1



Side 4.1

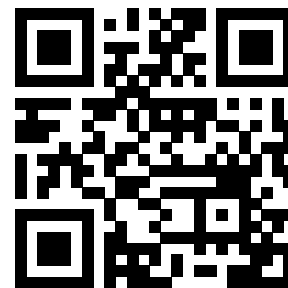
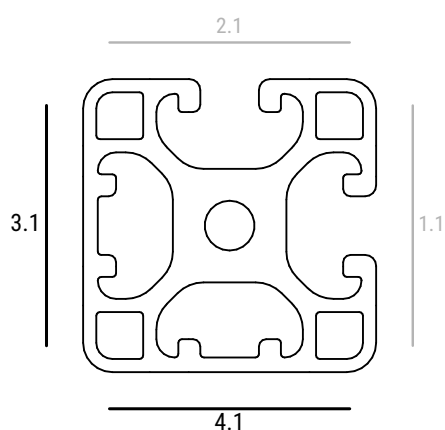
End face 1



1x

Machining processes Part 16v, Profile 8 40x40 2N90 light, natural
Article No.: 0.0.404.50, Length: 1200mm

View of end face 1

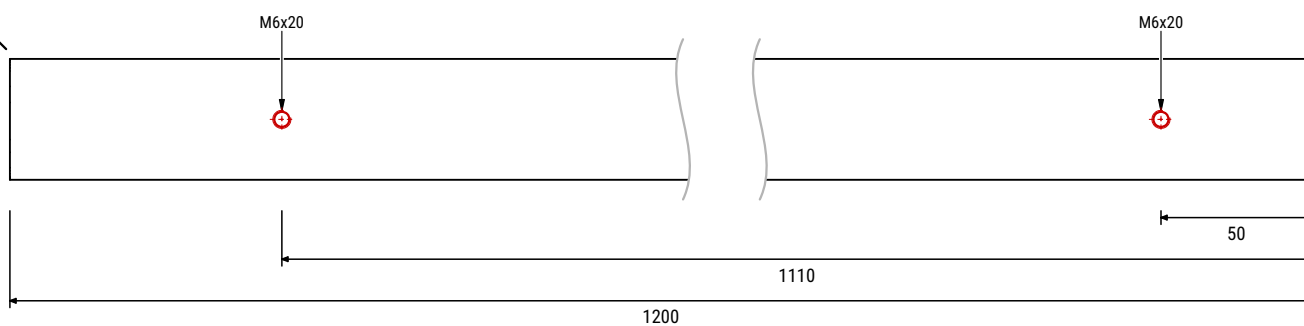


i24.ws/rISjw6be.16v

Machining overview
5x D5 drilled hole with M6 thread

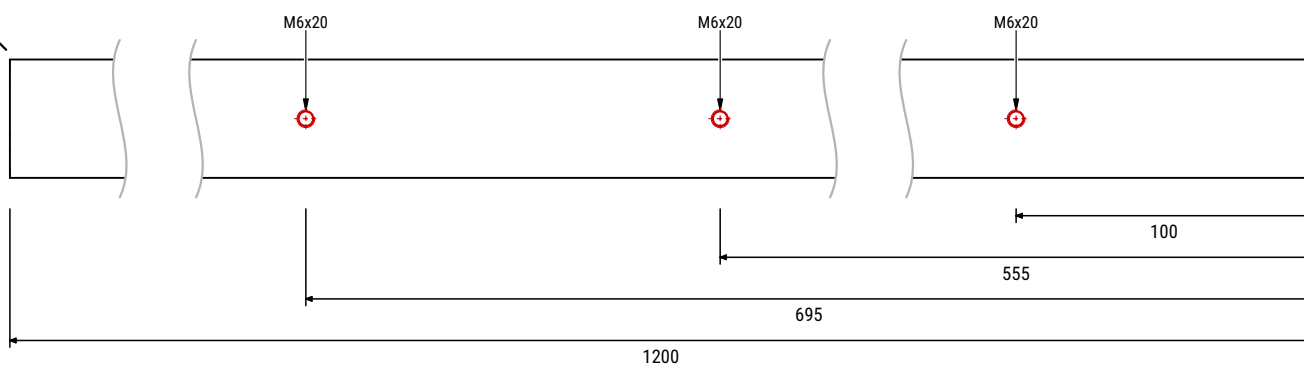
Side 3.1

End face 1



Side 4.1

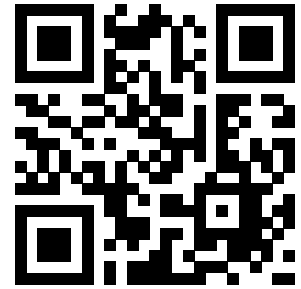
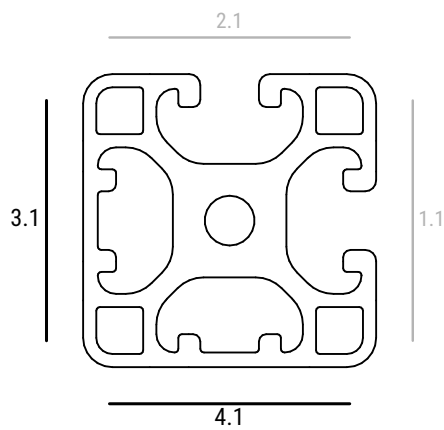
End face 1



1x

Machining processes Part 17v, Profile 8 40x40 2N90 light, natural
Article No.: 0.0.404.50, Length: 1200mm

View of end face 1



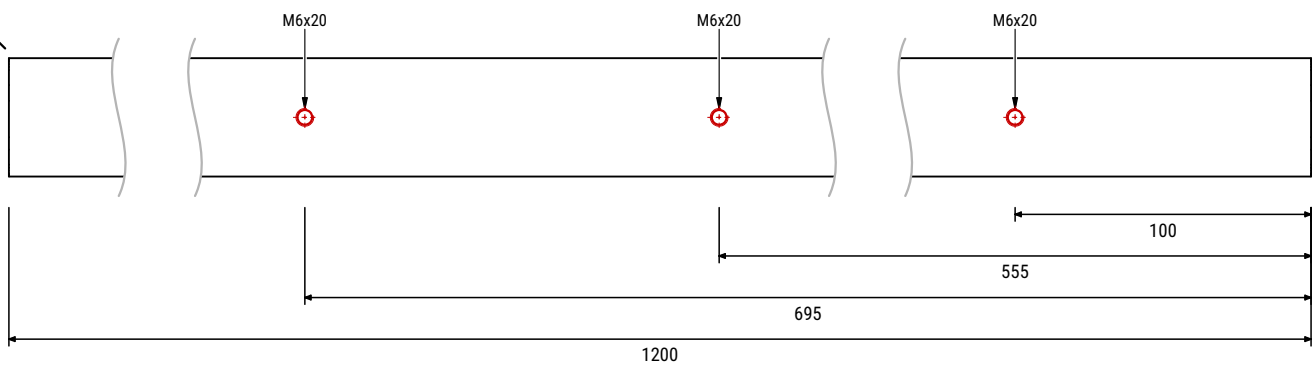
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Machining overview

5x D5 drilled hole with M6 thread

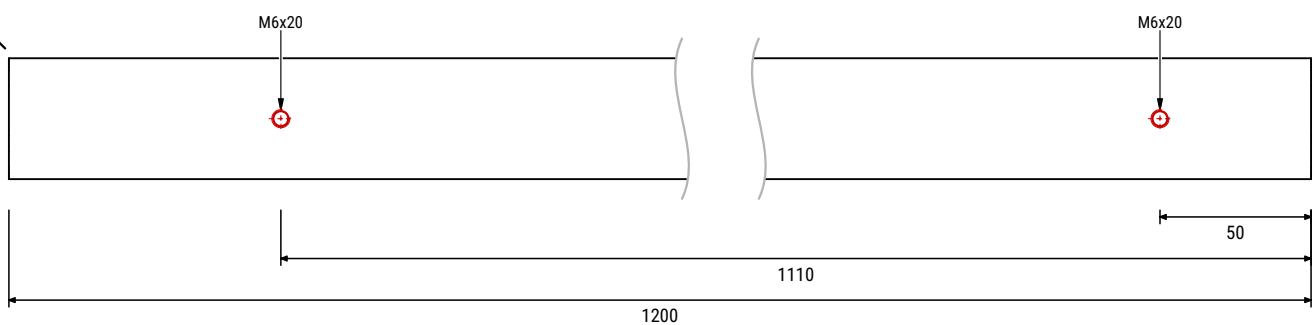
Side 3.1

End face 1



Side 4.1

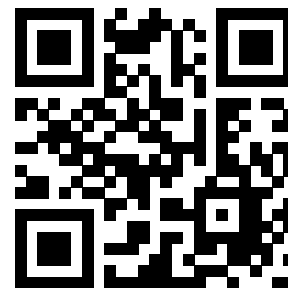
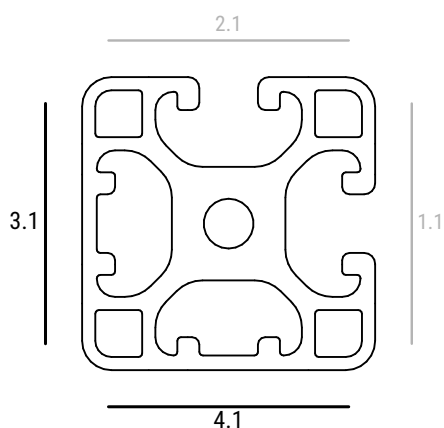
End face 1



1x

Machining processes Part 18v, Profile 8 40x40 2N90 light, natural
Article No.: 0.0.404.50, Length: 1670mm

View of end face 1

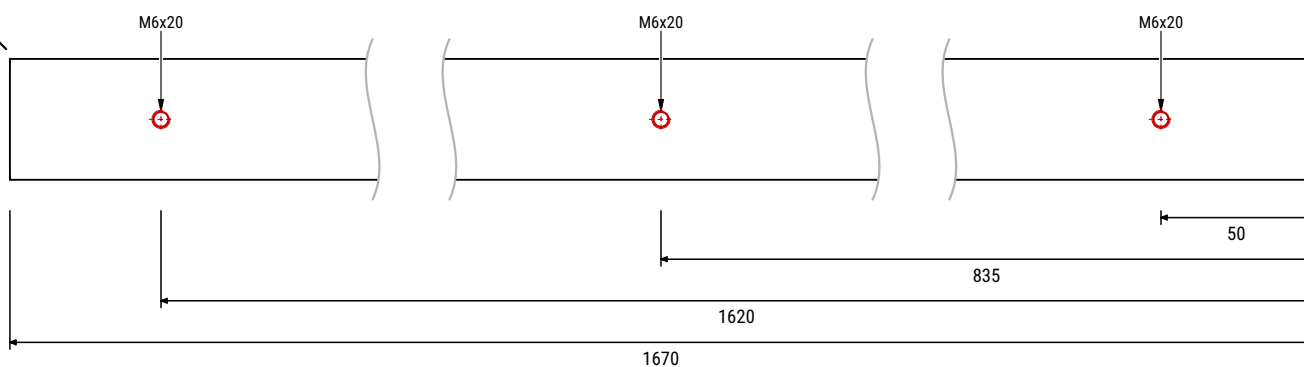


i24.ws/rlSjw6be.18v

Machining overview
5x D5 drilled hole with M6 thread

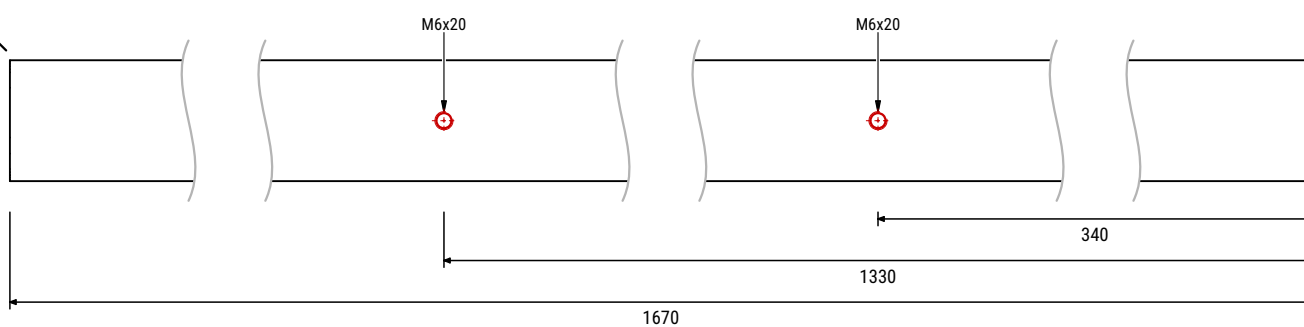
Side 3.1

End face 1



Side 4.1

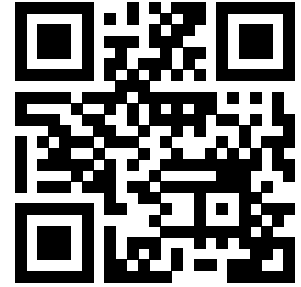
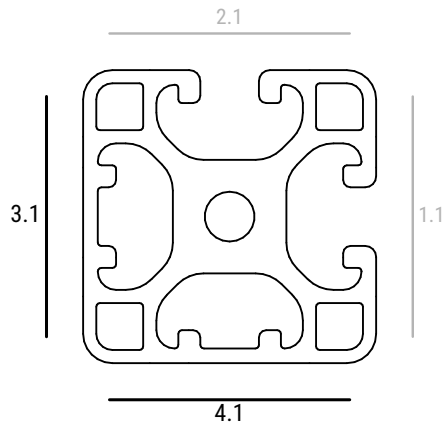
End face 1



1x

Machining processes Part 19v, Profile 8 40x40 2N90 light, natural
Article No.: 0.0.404.50, Length: 1670mm

View of end face 1

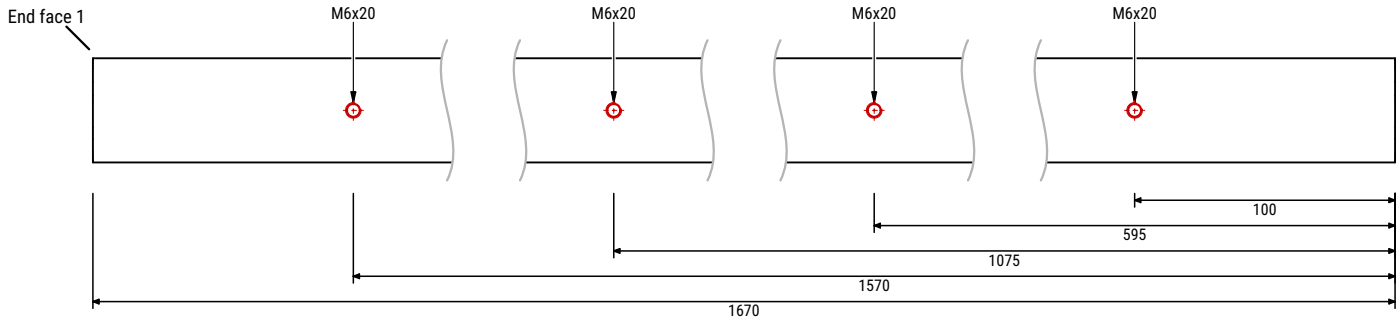


i24.ws/rISjw6be.19v

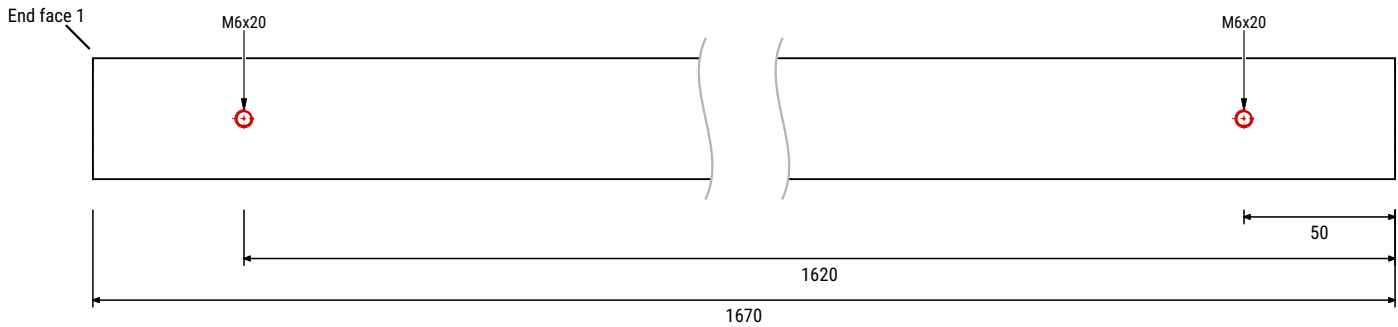
Machining overview

6x D5 drilled hole with M6 thread

Side 3.1



Side 4.1

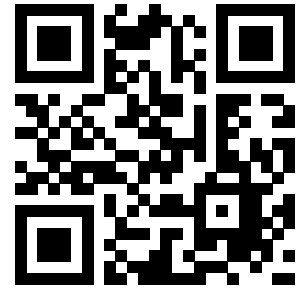
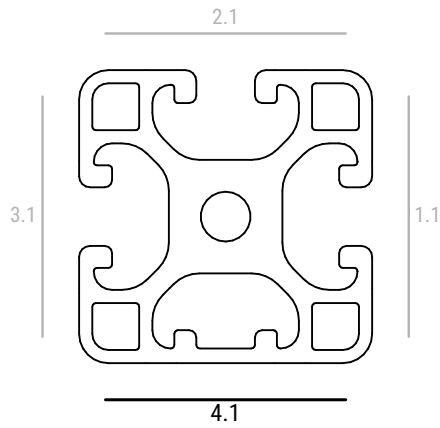


2x

Machining processes Part 20v, Profile 8 40x40 1N light, natural

Article No.: 0.0.422.72, Length: 525mm

View of end face 1



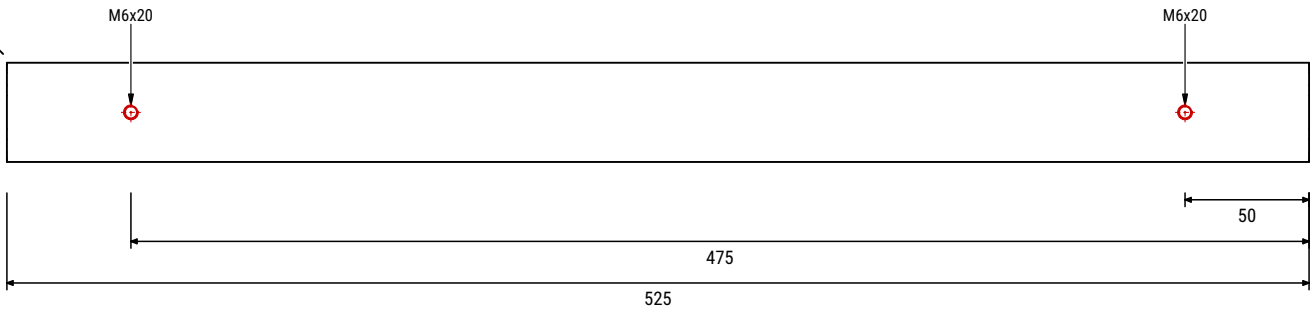
i24.ws/rlSjw6be.20v

Machining overview

2x D5 drilled hole with M6 thread

Side 4.1

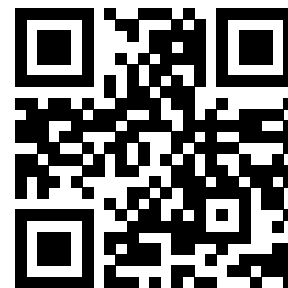
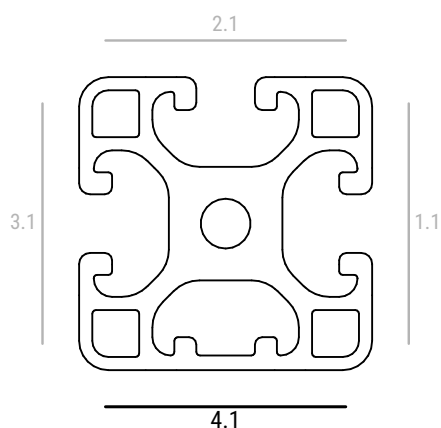
End face 1



2x

Machining processes Part 21v, Profile 8 40x40 1N light, natural
Article No.: 0.0.422.72, Length: 725mm

View of end face 1



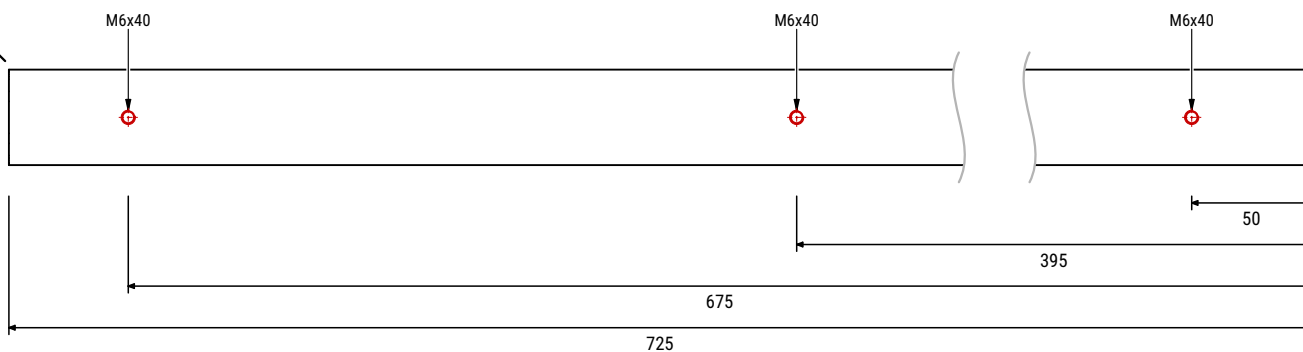
i24.ws/rlSjw6be.21v

Machining overview

3x D5 drilled hole with M6 thread
1x D6.8 drilled hole with M8 thread

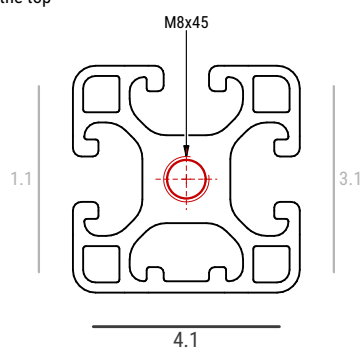
Side 4.1

End face 1



End face 2

Side 2
at the top

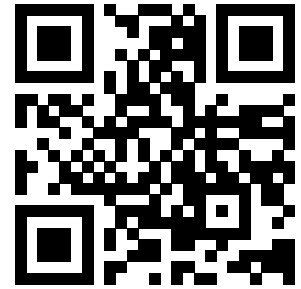
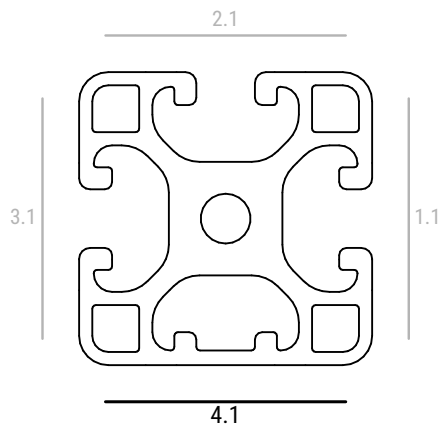


1x

Machining processes Part 22v, Profile 8 40x40 1N light, natural

Article No.: 0.0.422.72, Length: 775mm

View of end face 1



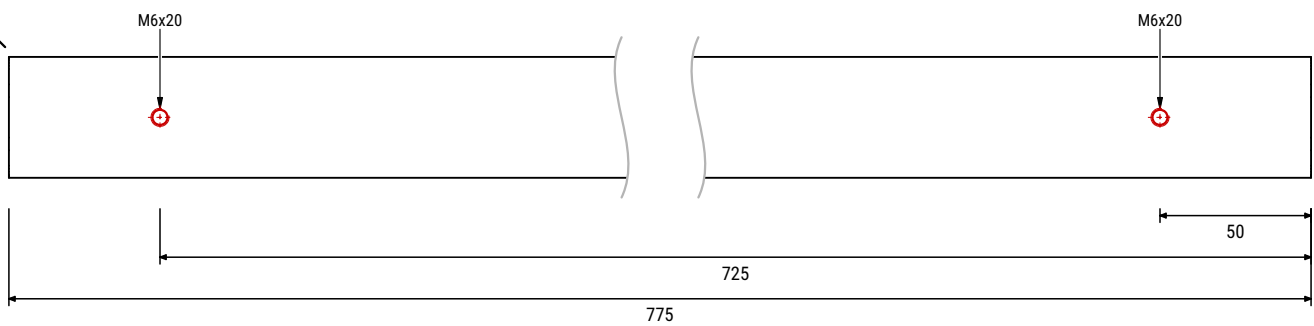
i24.ws/rlSjw6be.22v

Machining overview

2x D5 drilled hole with M6 thread

Side 4.1

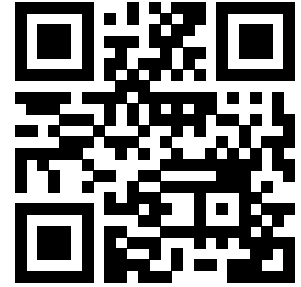
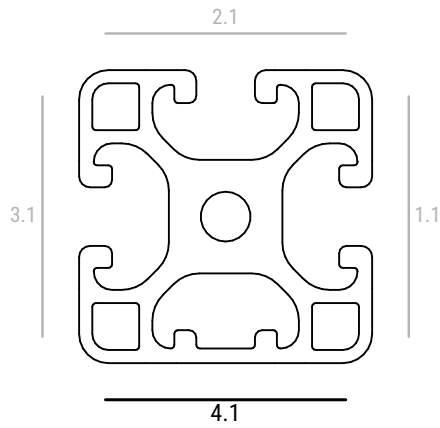
End face 1



2x

Machining processes Part 23v, Profile 8 40x40 1N light, natural
Article No.: 0.0.422.72, Length: 1160mm

View of end face 1



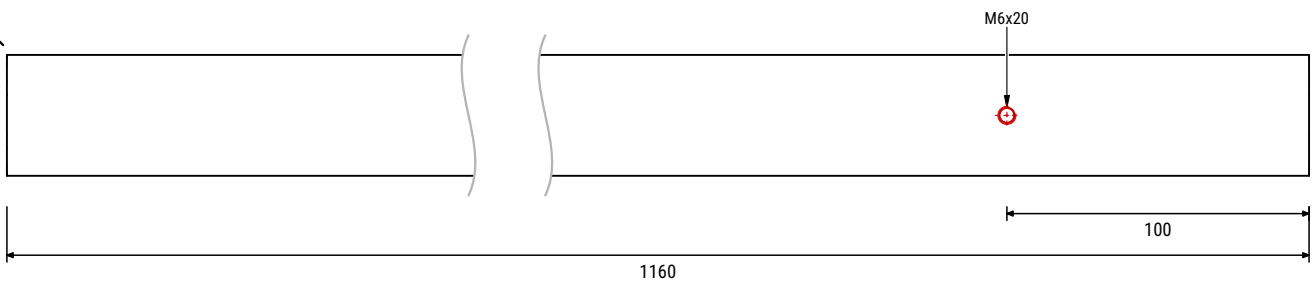
i24.ws/rlSjw6be.23v

Machining overview

1x D5 drilled hole with M6 thread

Side 4.1

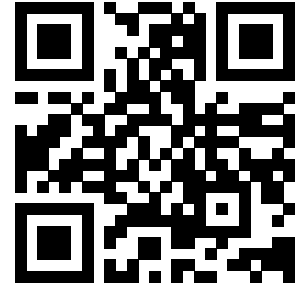
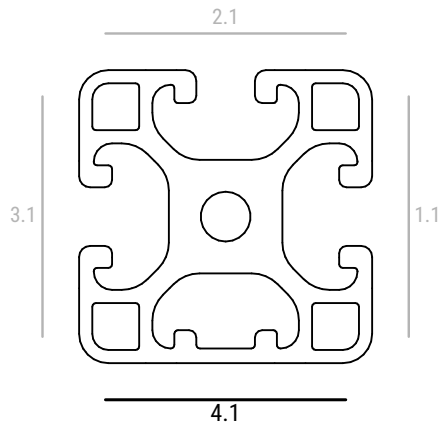
End face 1



2x

Machining processes Part 24v, Profile 8 40x40 1N light, natural
Article No.: 0.0.422.72, Length: 1160mm

View of end face 1



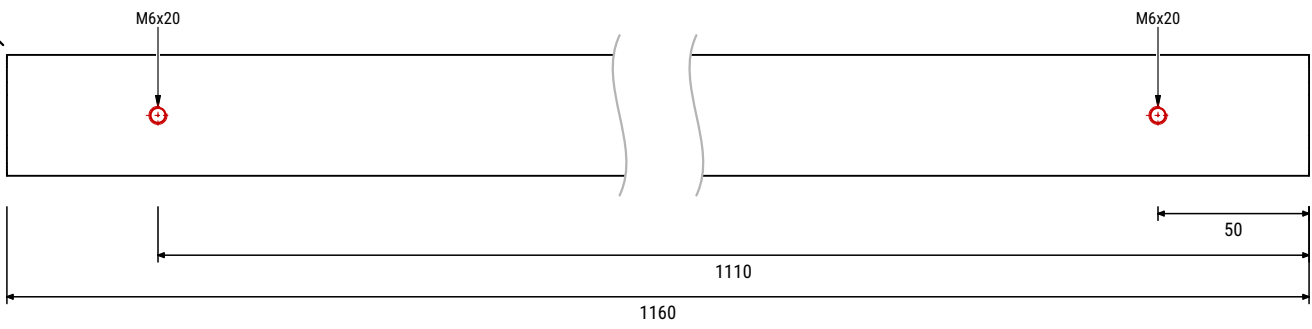
i24.ws/rlSjw6be.24v

Machining overview

2x D5 drilled hole with M6 thread

Side 4.1

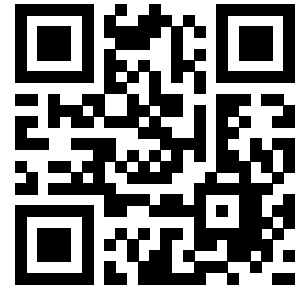
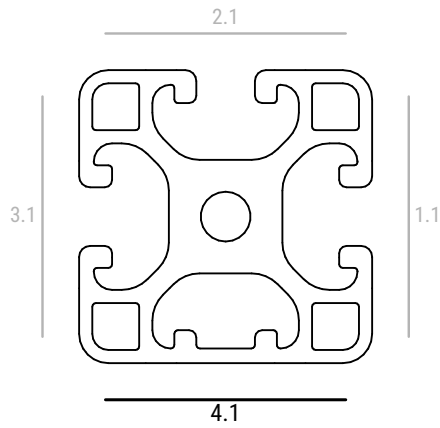
End face 1



1x

Machining processes Part 25v, Profile 8 40x40 1N light, natural
Article No.: 0.0.422.72, Length: 1160mm

View of end face 1



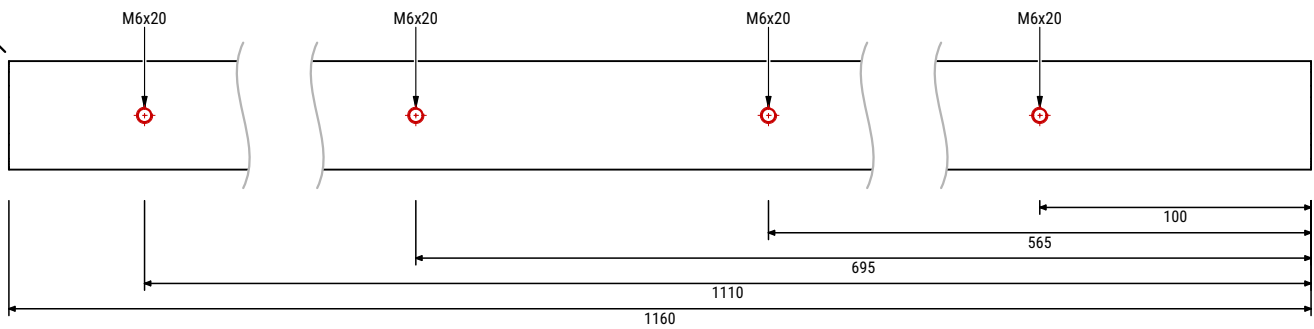
i24.ws/rlSjw6be.25v

Machining overview

4x D5 drilled hole with M6 thread

Side 4.1

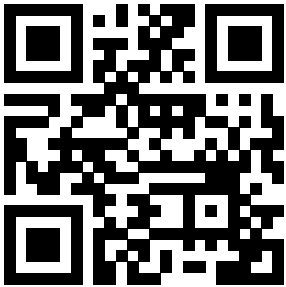
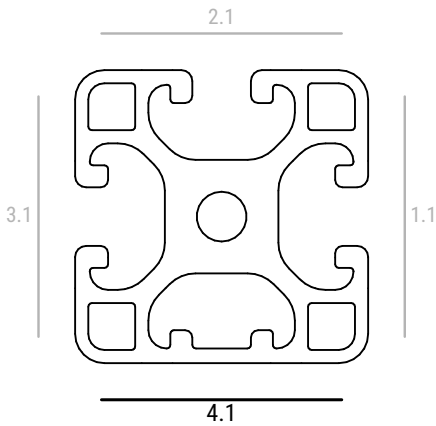
End face 1



2x

Machining processes Part 26v, Profile 8 40x40 1N light, natural
Article No.: 0.0.422.72, Length: 1750mm

View of end face 1

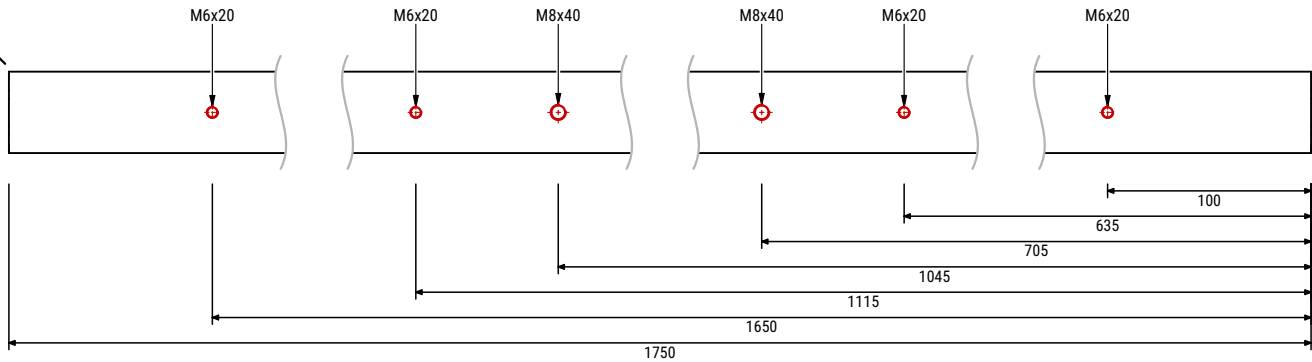


i24.ws/rlSjw6be.26v

Machining overview
4x D5 drilled hole with M6 thread
2x D6.8 drilled hole with M8 thread

Side 4.1

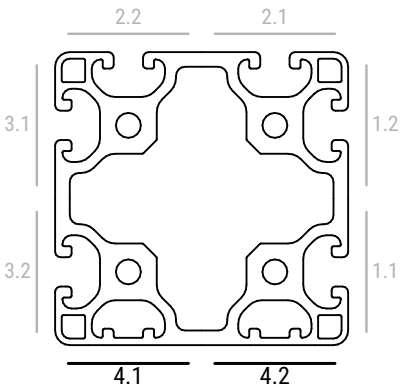
End face 1



2x

Machining processes Part 27v, Profile 8 80x80 2N light, natural
Article No.: 0.0.457.52, Length: 660mm

View of end face 1

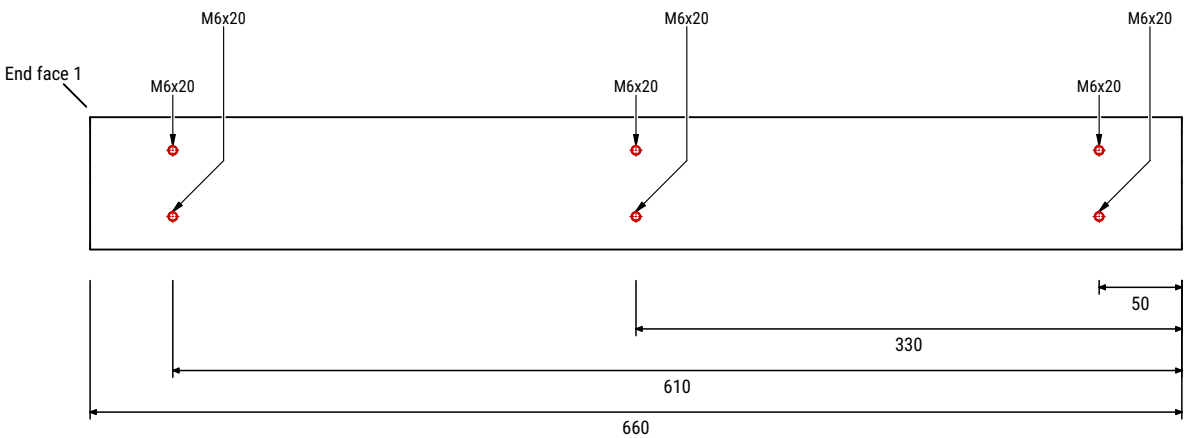


i24.ws/rlSjw6be.27v

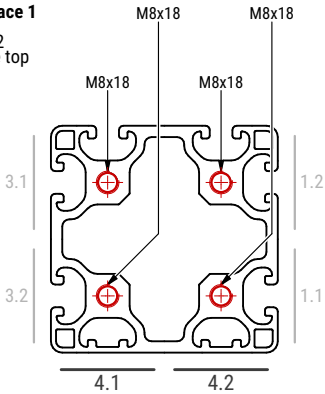
Machining overview

6x D5 drilled hole with M6 thread
4x D6.8 drilled hole with M8 thread

Side 4



End face 1
Side 2
at the top

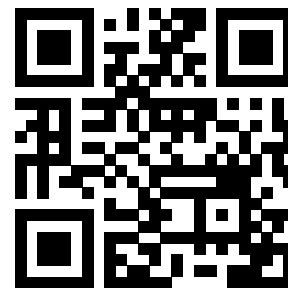
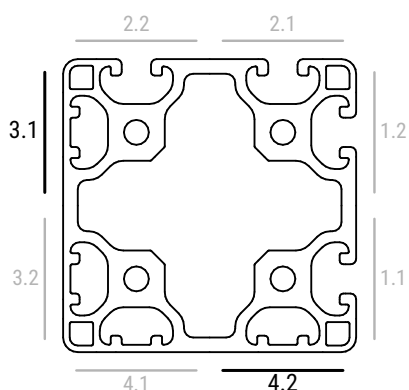


1x

Machining processes Part 28v, Profile 8 80x80 4N90 light, natural

Article No.: 0.0.457.59, Length: 660mm

View of end face 1

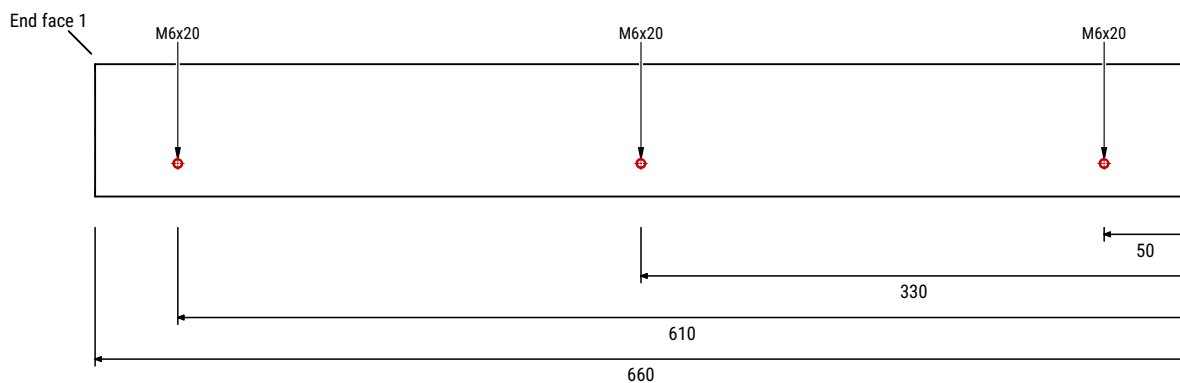


i24.ws/rlSjw6be.28v

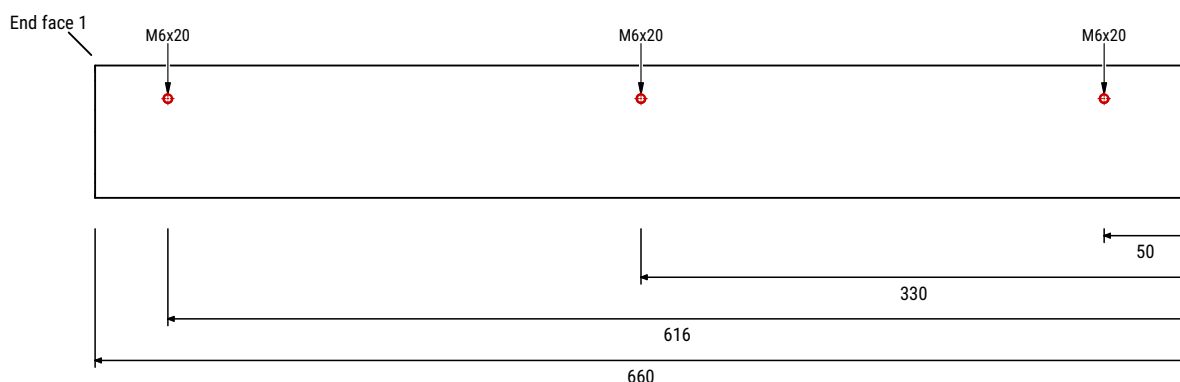
Machining overview

6x D5 drilled hole with M6 thread
4x D6.8 drilled hole with M8 thread

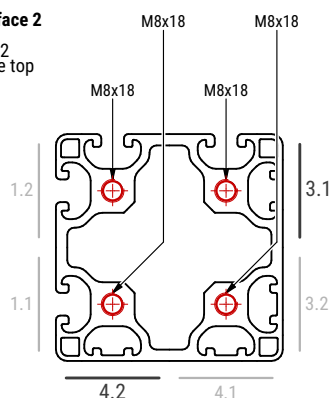
Side 3.1



Side 4.2



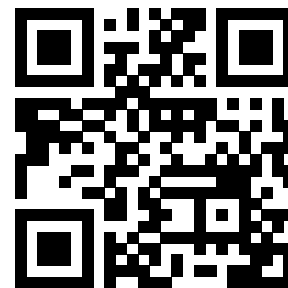
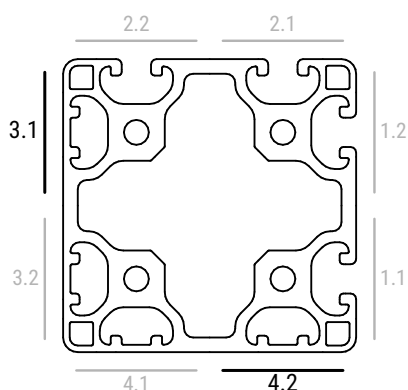
End face 2
Side 2 at the top



1x

Machining processes Part 29v, Profile 8 80x80 4N90 light, natural
Article No.: 0.0.457.59, Length: 660mm

View of end face 1

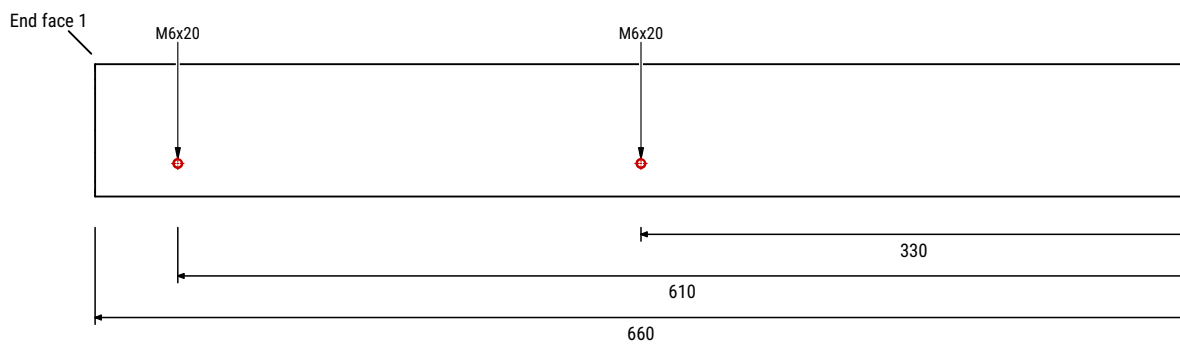


i24.ws/rlSjw6be.29v

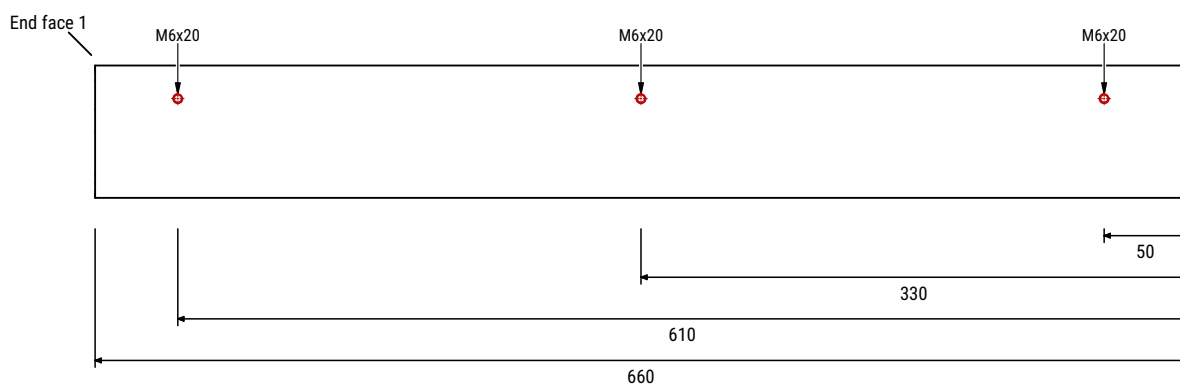
Machining overview

5x D5 drilled hole with M6 thread
4x D6.8 drilled hole with M8 thread

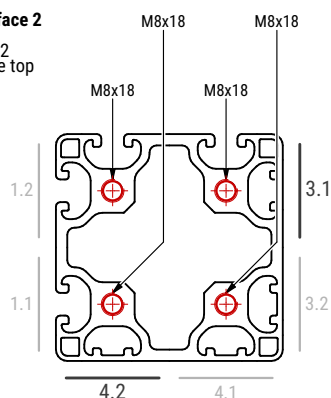
Side 3.1



Side 4.2



End face 2
Side 2
at the top

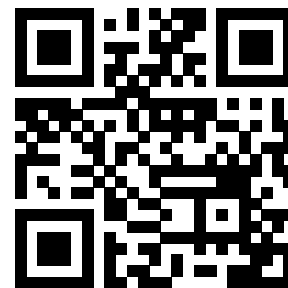
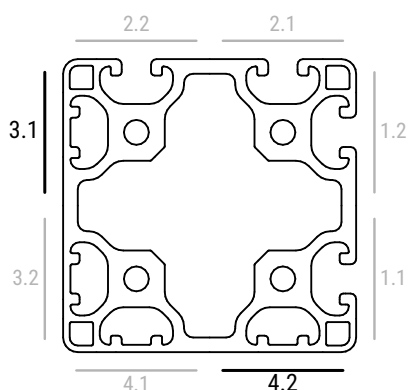


1x

Machining processes Part 30v, Profile 8 80x80 4N90 light, natural

Article No.: 0.0.457.59, Length: 660mm

View of end face 1



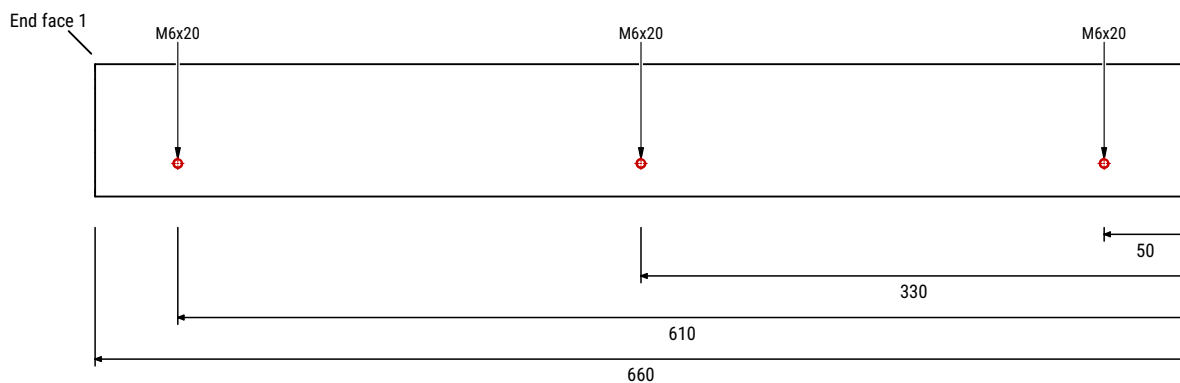
i24.ws/rlSjw6be.30v

Machining overview

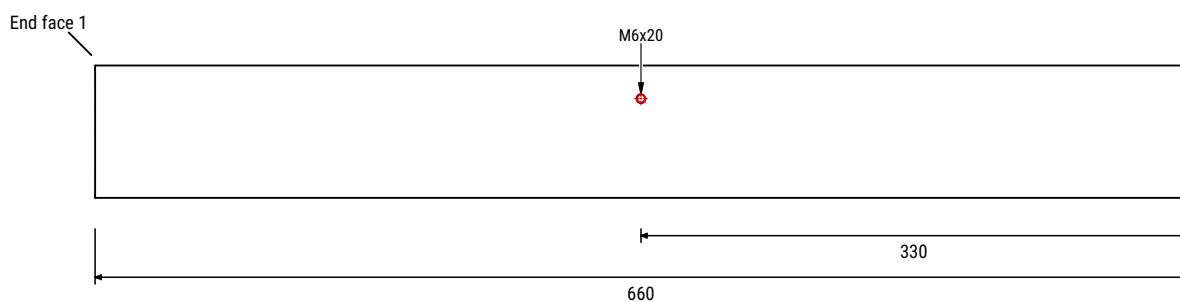
4x D5 drilled hole with M6 thread

4x D6.8 drilled hole with M8 thread

Side 3.1

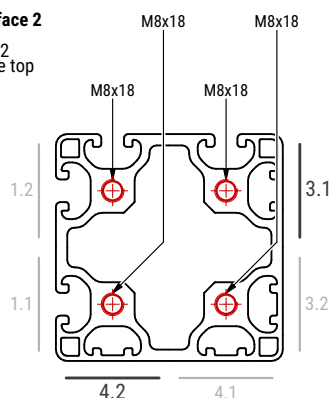


Side 4.2



End face 2

Side 2 at the top

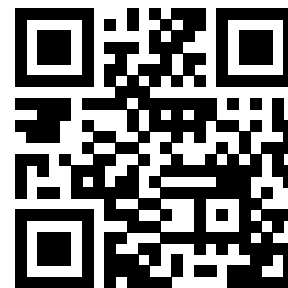
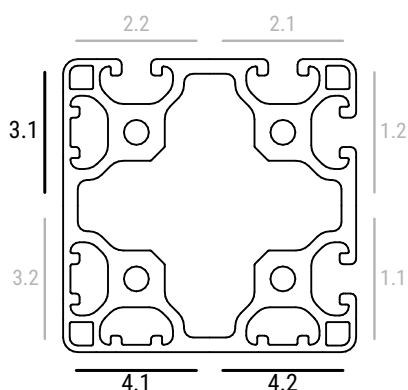


1x

Machining processes Part 31v, Profile 8 80x80 4N90 light, natural

Article No.: 0.0.457.59, Length: 660mm

View of end face 1



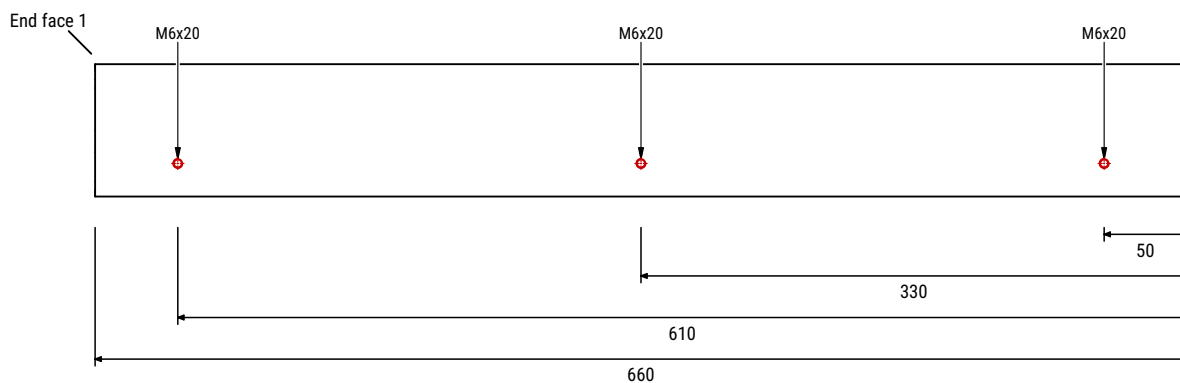
i24.ws/rISjw6be.31v

Machining overview

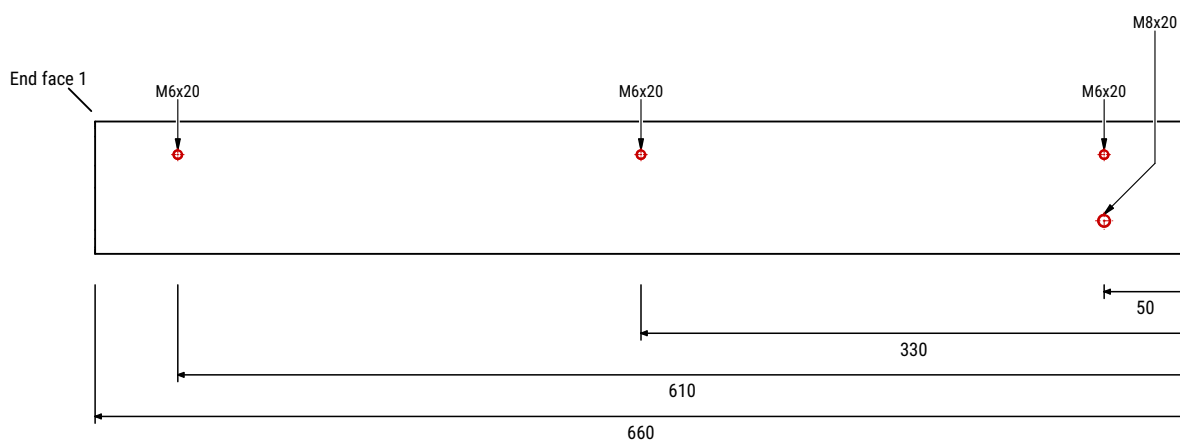
6x D5 drilled hole with M6 thread

5x D6.8 drilled hole with M8 thread

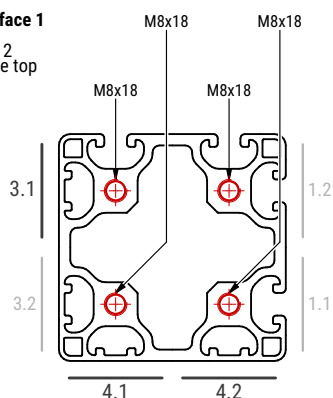
Side 3.1



Side 4



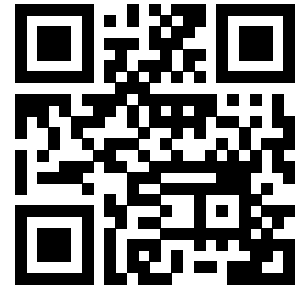
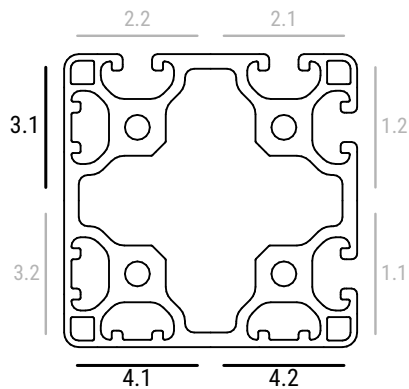
End face 1
Side 2
at the top



1x

Machining processes Part 32v, Profile 8 80x80 4N90 light, natural
Article No.: 0.0.457.59, Length: 755mm

View of end face 1



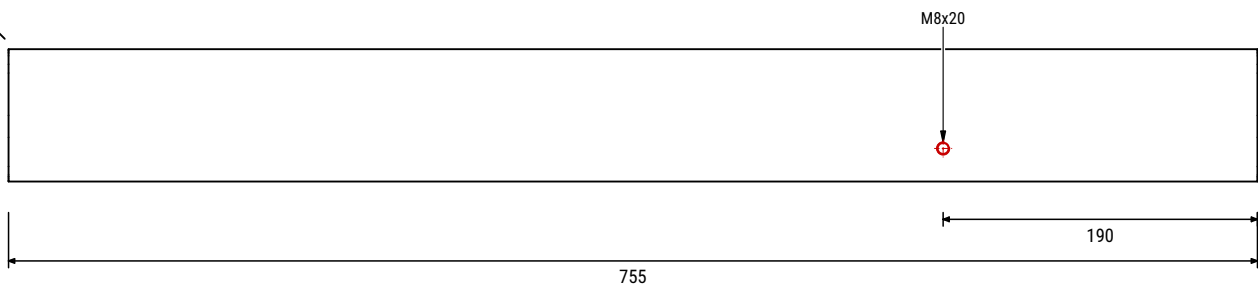
i24.ws/rlSjw6be.32v

Machining overview

1x D6.8 drilled hole with M8 thread
6x D5 drilled hole with M6 thread

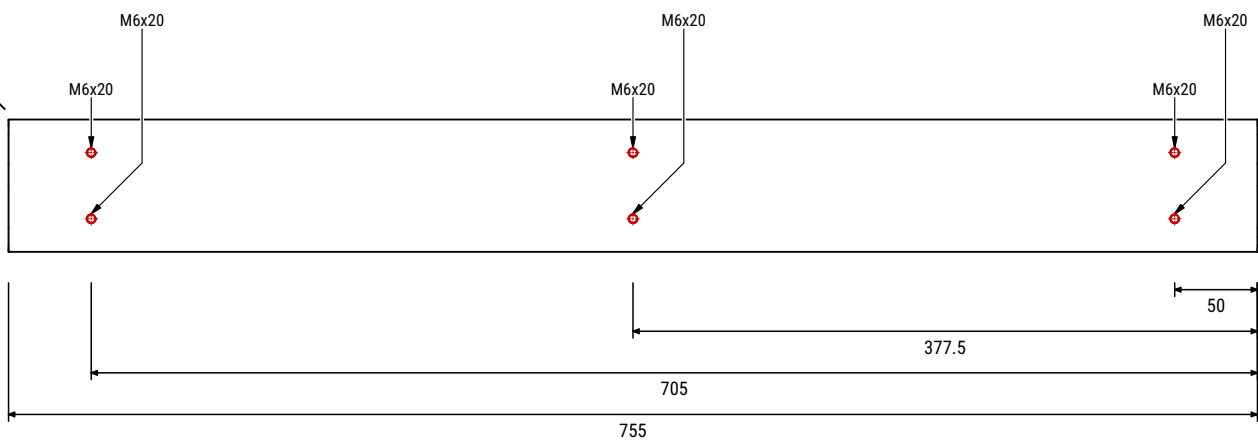
Side 3.1

End face 1



Side 4

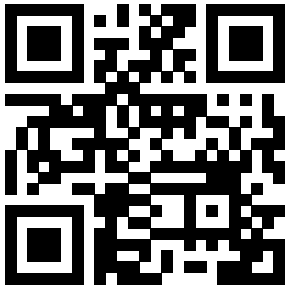
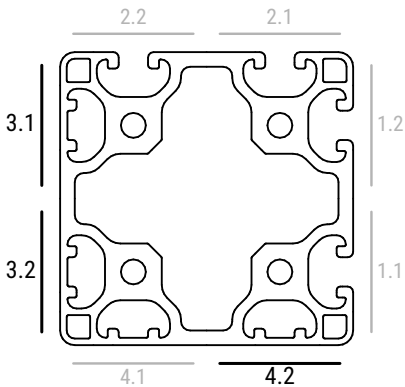
End face 1



1x

Machining processes Part 33v, Profile 8 80x80 4N90 light, natural
Article No.: 0.0.457.59, Length: 755mm

View of end face 1



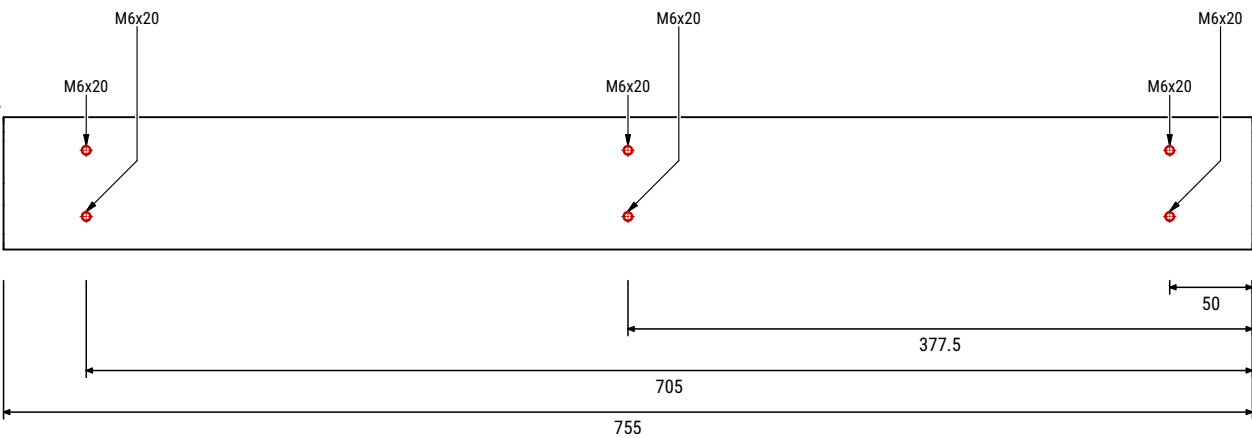
i24.ws/rlSjw6be.33v

Machining overview

6x D5 drilled hole with M6 thread
1x D6.8 drilled hole with M8 thread

Side 3

End face 1



Side 4.2

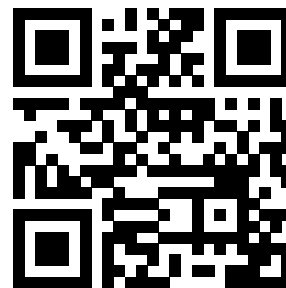
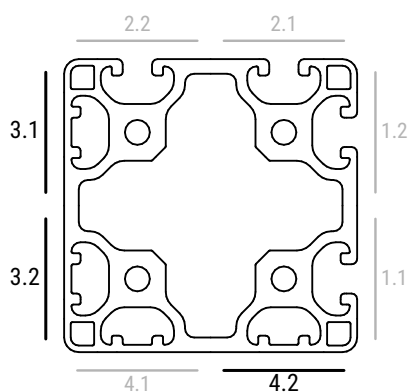
End face 1



1x

Machining processes Part 34v, Profile 8 80x80 4N90 light, natural
Article No.: 0.0.457.59, Length: 755mm

View of end face 1



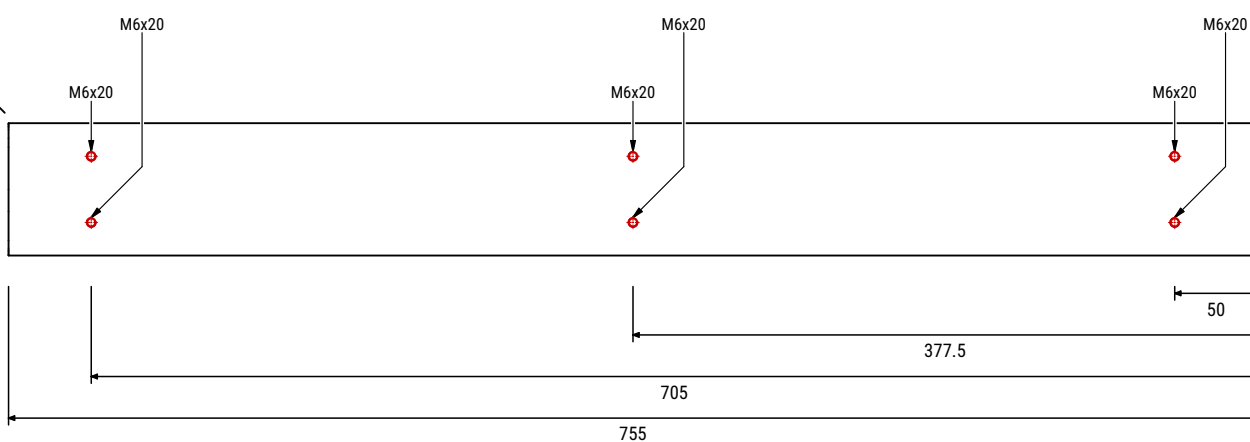
i24.ws/rlSjw6be.34v

Machining overview

6x D5 drilled hole with M6 thread
1x D6.8 drilled hole with M8 thread

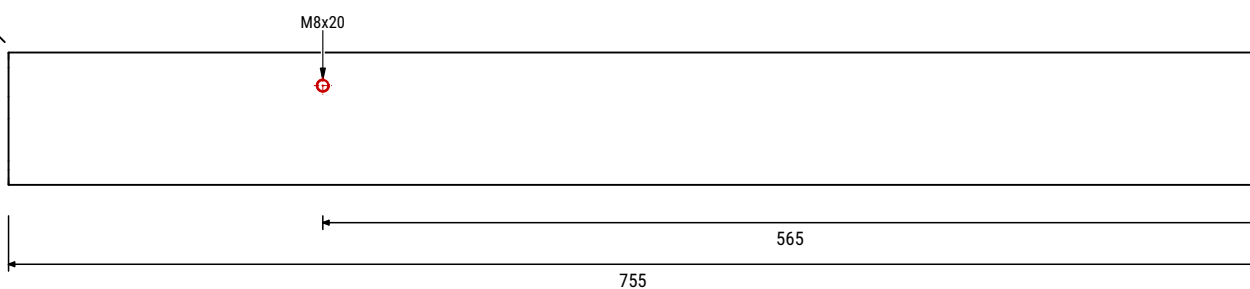
Side 3

End face 1



Side 4.2

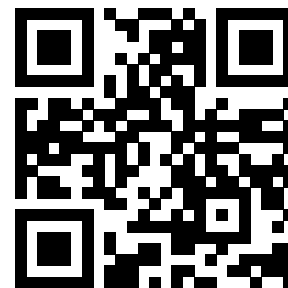
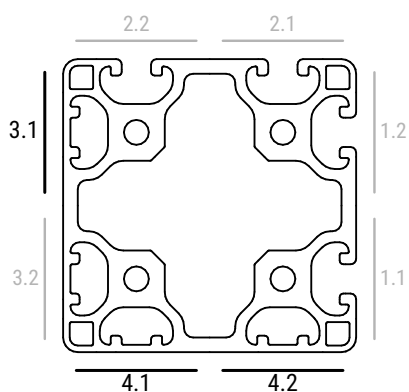
End face 1



1x

Machining processes Part 35v, Profile 8 80x80 4N90 light, natural
Article No.: 0.0.457.59, Length: 755mm

View of end face 1



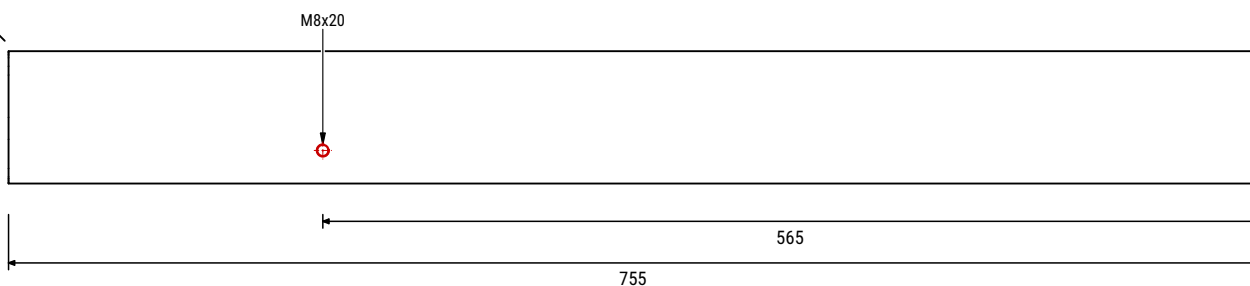
i24.ws/rISjw6be.35v

Machining overview

1x D6.8 drilled hole with M8 thread
6x D5 drilled hole with M6 thread

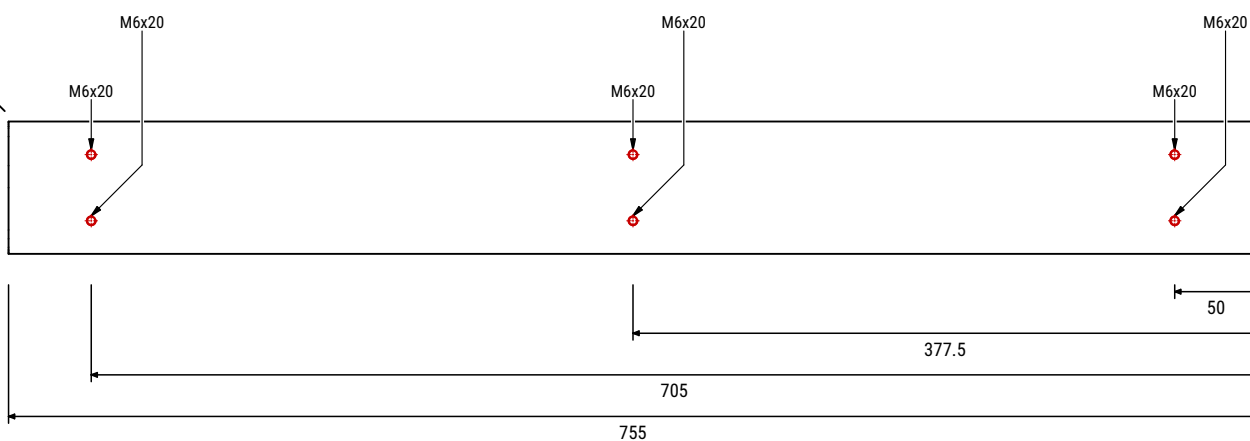
Side 3.1

End face 1



Side 4

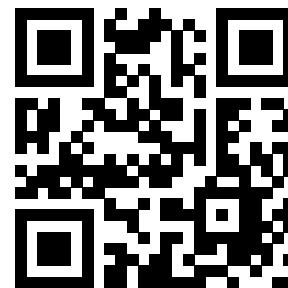
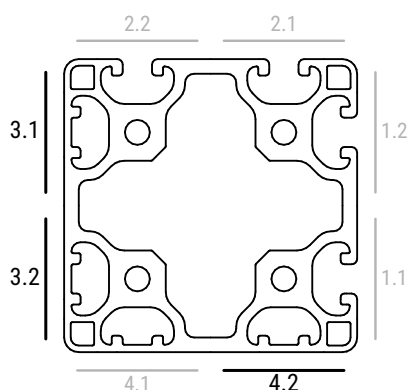
End face 1



1x

Machining processes Part 36v, Profile 8 80x80 4N90 light, natural
Article No.: 0.0.457.59, Length: 1750mm

View of end face 1

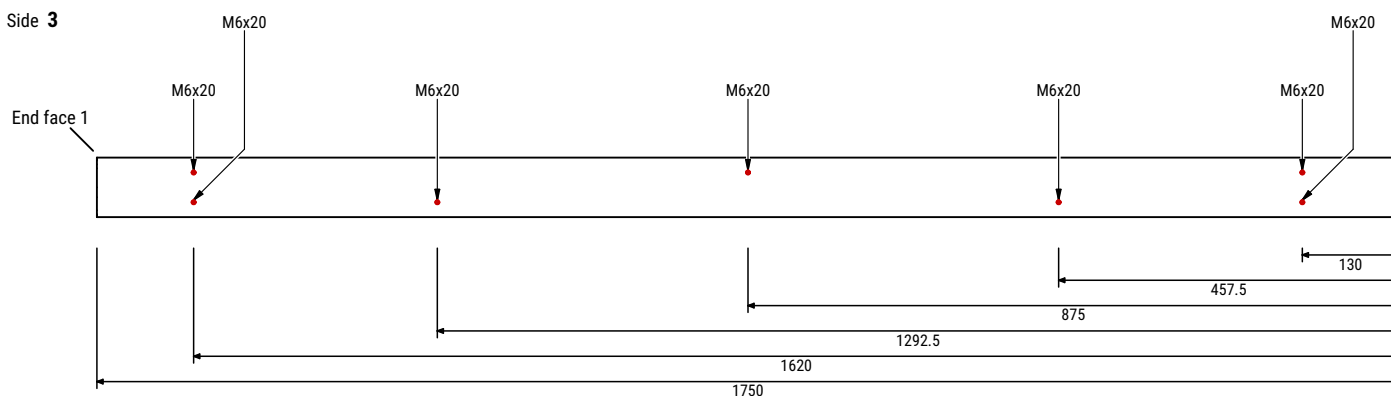


i24.ws/rlSjw6be.36v

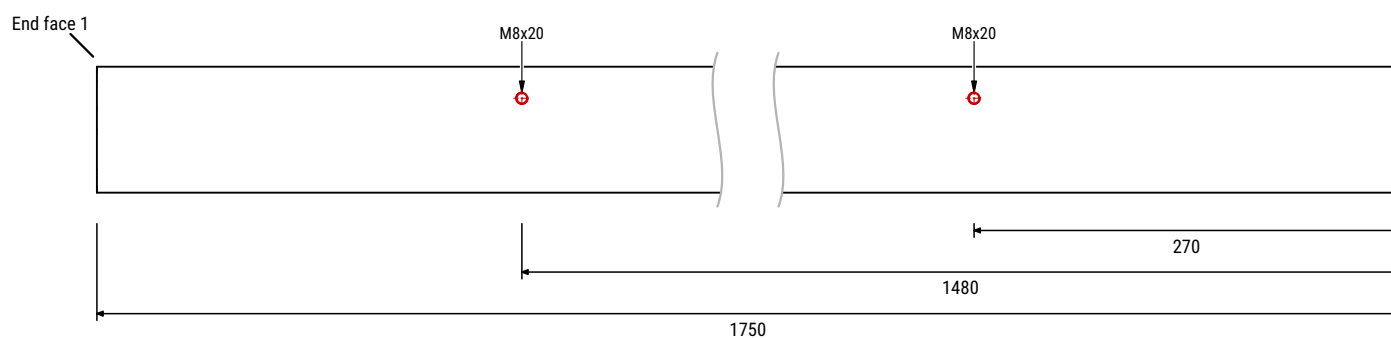
Machining overview

7x D5 drilled hole with M6 thread
2x D6.8 drilled hole with M8 thread

Side 3



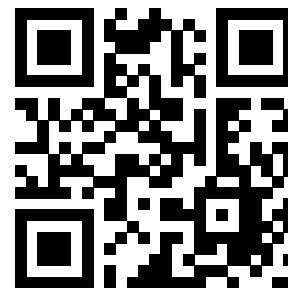
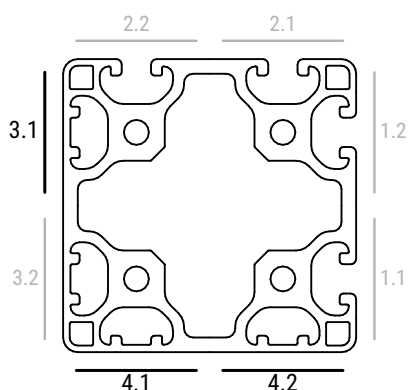
Side 4.2



1x

Machining processes Part 37v, Profile 8 80x80 4N90 light, natural
Article No.: 0.0.457.59, Length: 1750mm

View of end face 1



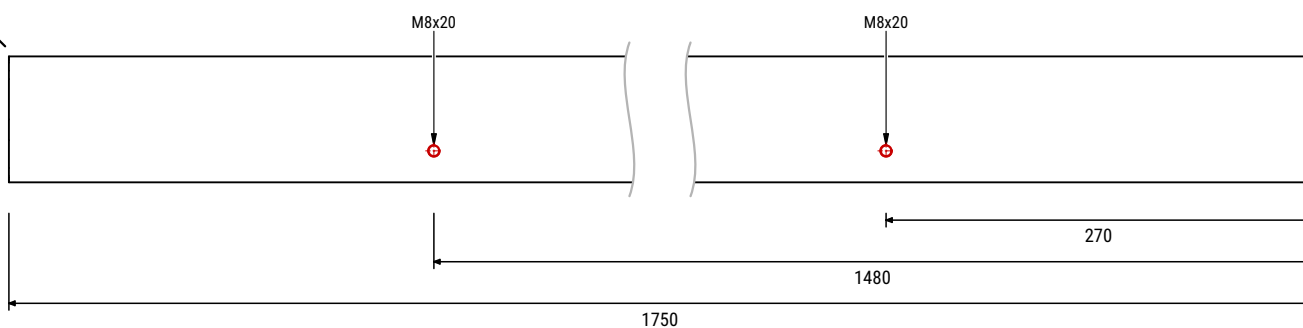
i24.ws/rlSjw6be.37v

Machining overview

2x D6.8 drilled hole with M8 thread
7x D5 drilled hole with M6 thread

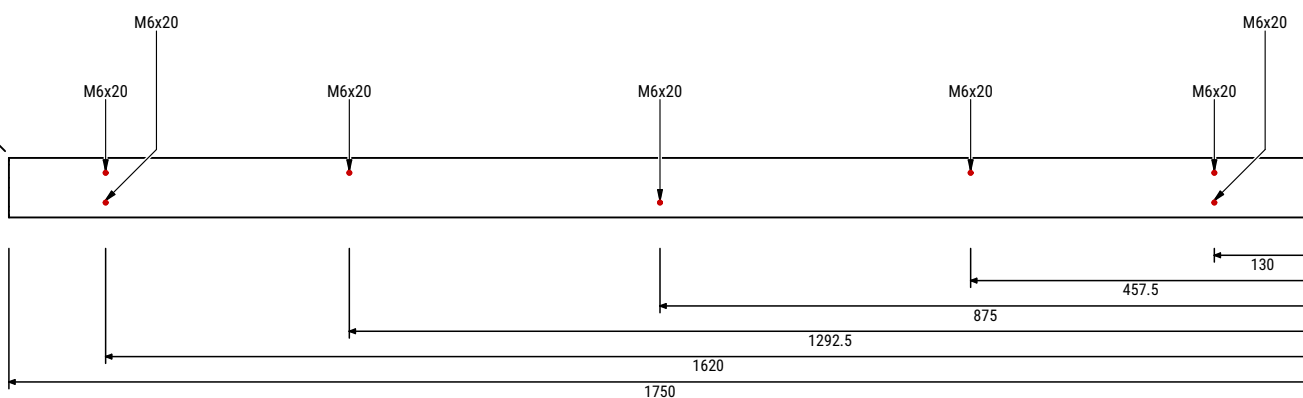
Side 3.1

End face 1

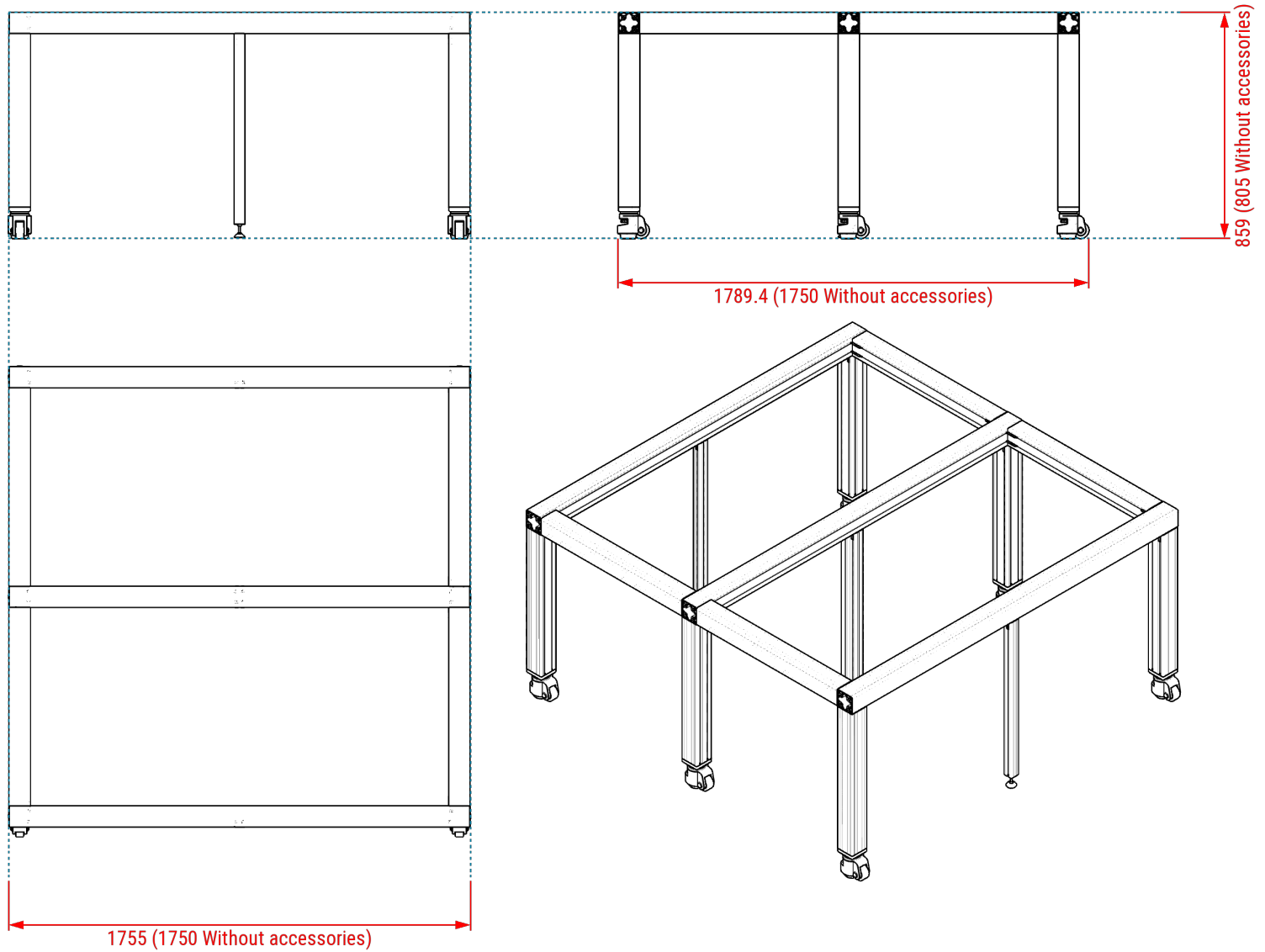


Side 4

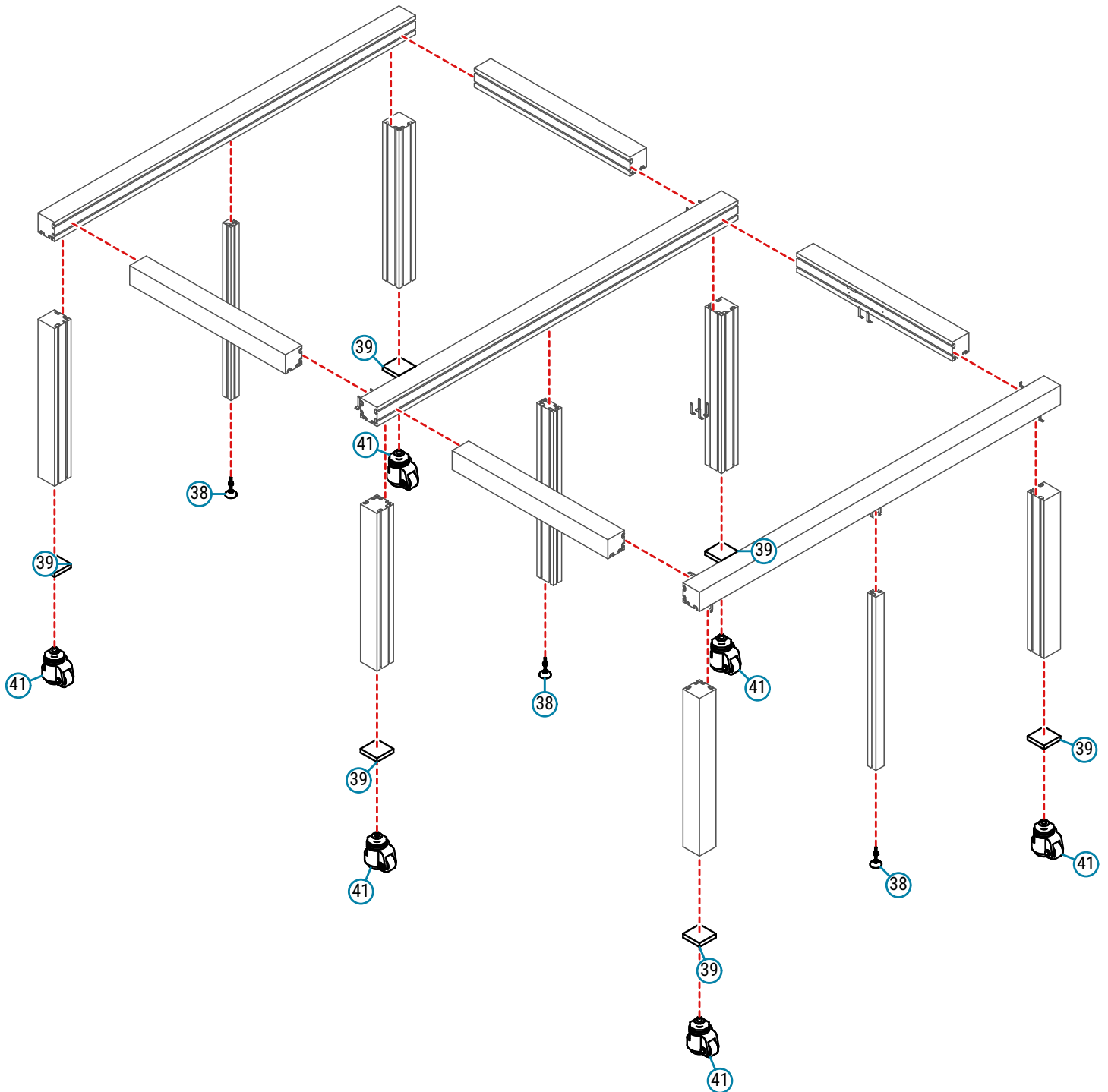
End face 1



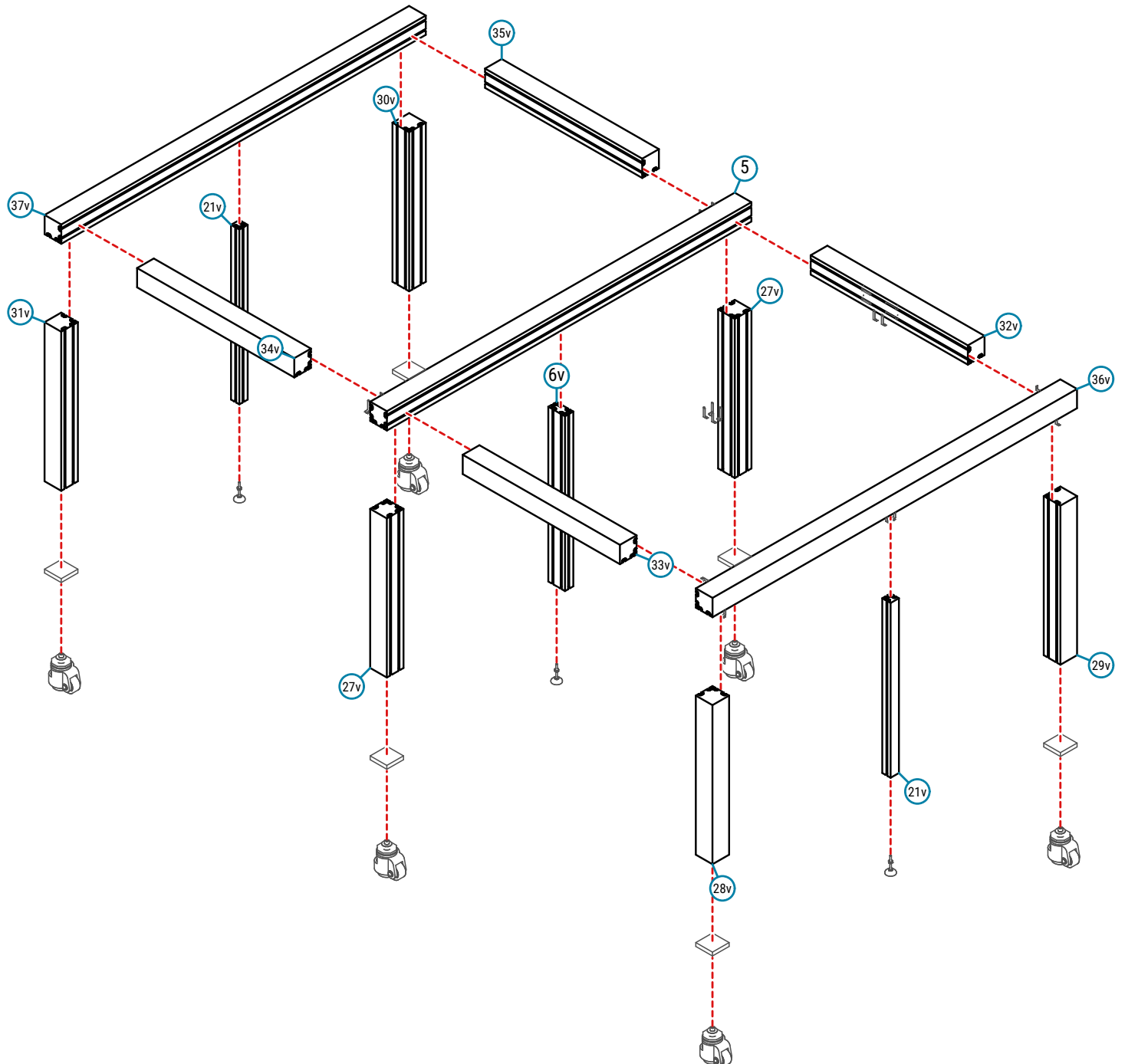
Multiview projection Assembly 1 / 2



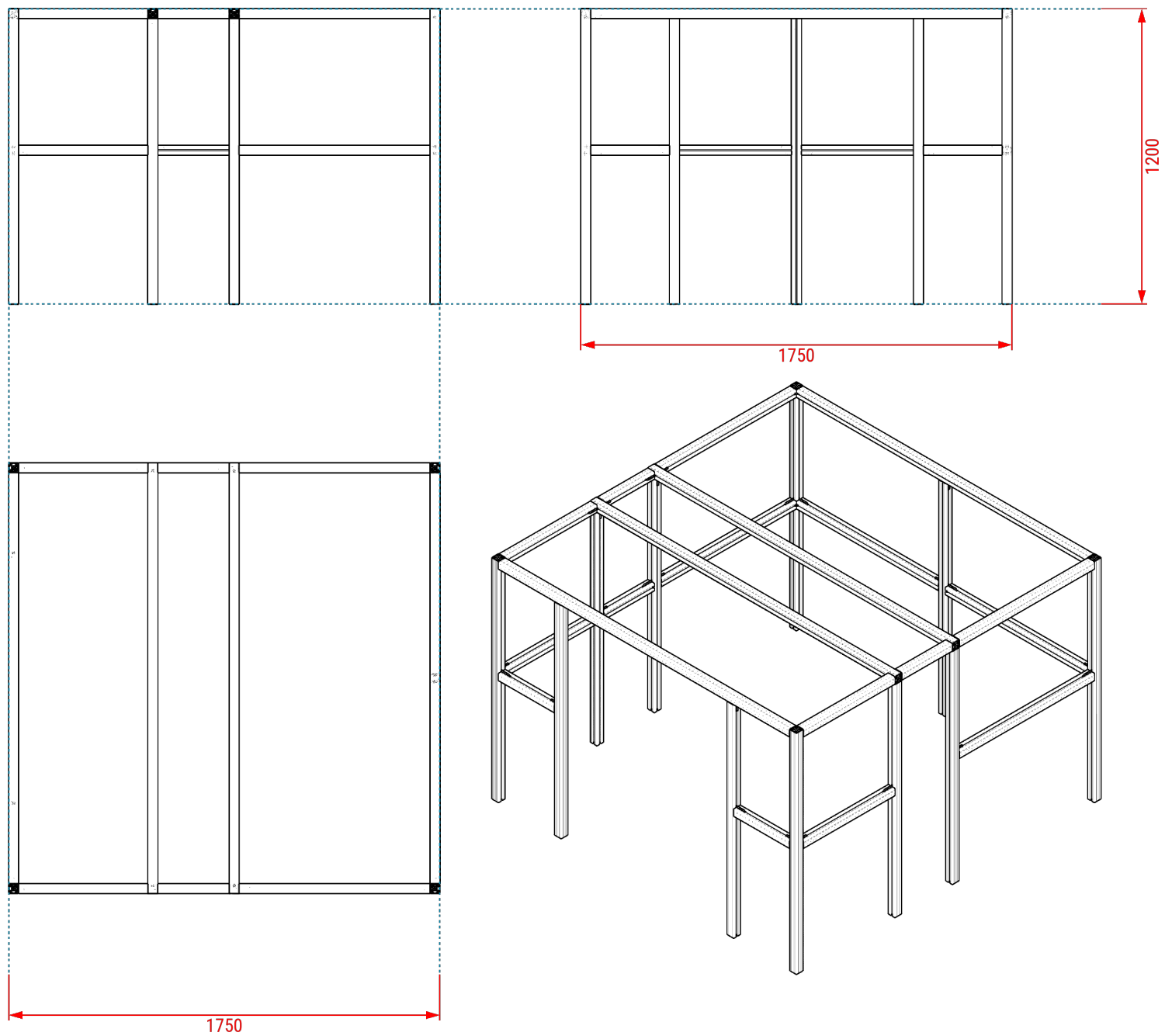
Exploded view (Accessories) Assembly 1 / 2



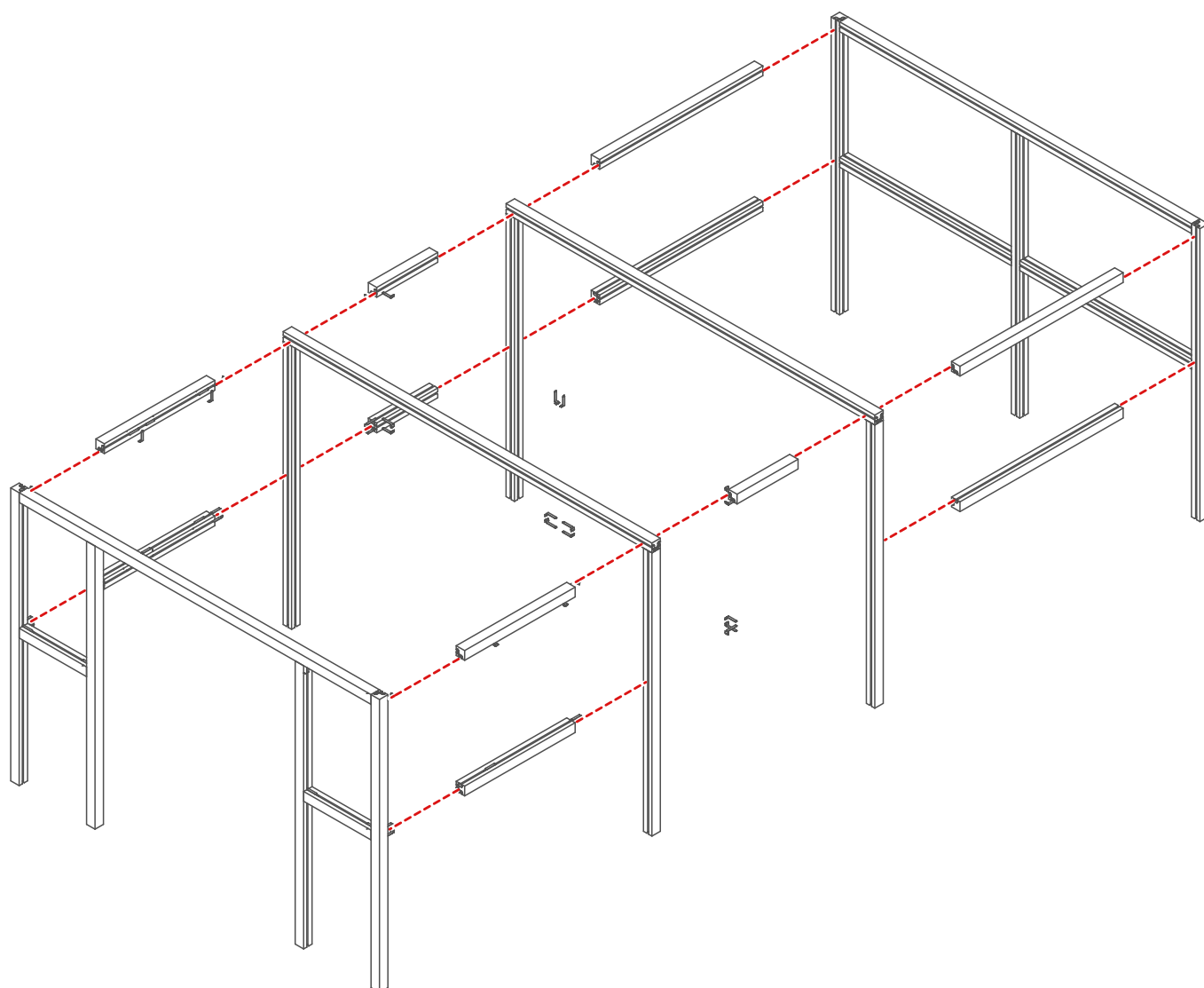
Exploded view (Profiles and Fasteners) Assembly 1 / 2



Multiview projection Assembly 2 / 2



Exploded view (Accessories) Assembly 2 / 2



Exploded view (Profiles and Fasteners) Assembly 2 / 2

