

Incremental MPC for Flexible Robot Manipulators

Tian Zheng

Zwischenbericht/Abschlussbericht Diplomarbeit/Studienarbeit

Supervisor: S. Supervisor

Institute of Automatic Control Engineering
Technical University of Munich

Outline

1. Model
2. TDE
3. Incremental MPC
4. Simulation & Experiment
5. Possible Try
6. Timeline

The dynamic model of the robot with compliant joints

Model

$$\mathbf{M}(\mathbf{q})\ddot{\mathbf{q}} + \mathbf{C}(\mathbf{q}, \dot{\mathbf{q}}) + \mathbf{G}(\mathbf{q}) + \mathbf{w}_l = \mathbf{\Gamma}$$

$$\mathbf{D}\ddot{\boldsymbol{\theta}} + \mathbf{w}_m + \mathbf{\Gamma} = \boldsymbol{\tau}$$

$$\mathbf{\Gamma} = \mathbf{K}(\boldsymbol{\theta} - \mathbf{q})$$

Approximation of equations using Time-delayed Estimation

Two steps:

1. Separation

Introduce $\bar{\mathbf{M}}$ and $\bar{\mathbf{D}}$;
Rewrite the equation of motion into known and unknown parts

2. Approximation

$$(\text{unknownpart})_{(t-L)} \cong (\text{unknownpart})_{(t)}$$

with L is the delay time

Time-delayed Estimation

1. Introducing \bar{M} , we have

$$\bar{M} \cdot \ddot{q} + \underbrace{(M(q) - \bar{M}) \ddot{q} + C(q, \dot{q}) + G(q) + W_L}_{H_1} = K(\theta - q)$$

Assuming sampling period L is sufficiently small:

$$H_1 \approx H_1(t-L) = K(\theta_0 - q_0) - \bar{M} \ddot{q}_0$$

$$\Rightarrow \bar{M} \ddot{q} + H_1(t-L) \approx K(\theta - q)$$

\Rightarrow incremental system:

$$\ddot{q} = \ddot{q}_0 + \bar{M}^{-1} K (\Delta\theta - \Delta q) + \varepsilon$$

1. Introducing \bar{D} , we have

$$\bar{D} \cdot \ddot{\theta} + \underbrace{(D - \bar{D}) \ddot{\theta} + W_m + T}_{H_2} = \tau$$

Assuming sampling period L is sufficiently small:

$$H_2 \approx H_2(t-L) = \tau_0 - \bar{D} \cdot \ddot{\theta}_0$$

$$\Rightarrow \bar{D} \ddot{\theta} + H_2(t-L) \approx \tau$$

\Rightarrow incremental system:

$$\ddot{\theta} = \ddot{\theta}_0 + \bar{D}^{-1} \Delta\tau + \varepsilon$$

Interim conclusion

Approximation based on TDE

$$\ddot{\mathbf{q}} = \ddot{\mathbf{q}}_0 + \bar{\mathbf{M}}^{-1} \mathbf{K} (\Delta \boldsymbol{\theta} - \Delta \mathbf{q}) + \boldsymbol{\varepsilon}_q$$

$$\ddot{\boldsymbol{\theta}} = \ddot{\boldsymbol{\theta}}_0 + \bar{\mathbf{D}}^{-1} \Delta \mathbf{z} + \boldsymbol{\varepsilon}_\theta$$

Linear system

1. Let $\varepsilon_x = 0$ and $\varepsilon_q = 0$
2. Change continuous to discrete-time form
3. Use Euler method

Linear system

Let $\chi(k) = \text{col}(q(k), \dot{q}(k), \theta(k))$, then we have

$$\chi(k+1) = \begin{bmatrix} q(k+1) \\ \dot{q}(k+1) \\ \theta(k+1) \end{bmatrix} = \underbrace{\begin{bmatrix} I & T_s \cdot I & 0 \\ 0 & 2I - \bar{M}^{-1} K T_s^2 & \bar{M}^{-1} K T_s^2 \\ 0 & 0 & 2 \end{bmatrix}}_{A_1} \begin{bmatrix} q(k) \\ \dot{q}(k) \\ \theta(k) \end{bmatrix} + \underbrace{\begin{bmatrix} 0 & 0 & 0 \\ 0 & -I & 0 \\ 0 & 0 & -I \end{bmatrix}}_{A_2} \begin{bmatrix} q(k-1) \\ \dot{q}(k-1) \\ \theta(k-1) \end{bmatrix} + \underbrace{\begin{bmatrix} 0 \\ 0 \\ \bar{D}^{-1} T_s \end{bmatrix}}_{B_1} \Delta \tau$$

$$\Rightarrow \bar{\chi}(k+1) = \begin{bmatrix} \chi(k+1) \\ \chi(k) \end{bmatrix} = \underbrace{\begin{bmatrix} A_1 & A_2 \\ I & 0 \end{bmatrix}}_A \begin{bmatrix} \chi(k) \\ \chi(k-1) \end{bmatrix} + \underbrace{\begin{bmatrix} B_1 \\ 0 \end{bmatrix}}_B \Delta \tau$$

Incremental MPC 1. version

Predicted joint dynamics error

$$\mathbf{e}(\vec{\mathbf{x}}_{k+j+1|k}) := \dot{\tilde{\mathbf{q}}}_{k+j+1|k} + \mathbf{K}_P \tilde{\mathbf{q}}_{k+j+1|k}$$

with $\tilde{\mathbf{q}} := \mathbf{q} - \mathbf{q}_d$ tracking error; $\mathbf{K}_P \succ 0$.

Cost function

$$\ell = \underbrace{\|\mathbf{e}(\vec{\mathbf{x}}_{k+j+1|k})\|_{\mathbf{Q}}^2}_{\text{predicted joint dynamics error}} + \underbrace{\|\Delta\boldsymbol{\tau}_{k+j|k}\|_{\mathbf{R}}^2}_{\text{control signal}}$$

with $\mathbf{Q}, \mathbf{R} \succ 0$.

Optimization problem 1. version

$$\Delta\bar{\tau}^* = \arg \min_{\Delta\bar{\tau}} \sum_{j=0}^{N-1} \ell(\mathbf{q}_{k+j+1|k}, \dot{\mathbf{q}}_{k+j+1|k}, \Delta\boldsymbol{\tau}_{k+j|k})$$

s.t.

$$\vec{\mathbf{x}}_{k+j+1|k} = \mathbf{A}\vec{\mathbf{x}}_{k+j|k} + \mathbf{B}\Delta\boldsymbol{\tau}_{k+j|k}$$

$$\mathbf{q}_{\min} \leq \mathbf{q}_{k+j+1|k} \leq \mathbf{q}_{\max}$$

$$\dot{\mathbf{q}}_{\min} \leq \dot{\mathbf{q}}_{k+j+1|k} \leq \dot{\mathbf{q}}_{\max}$$

$$\boldsymbol{\tau}_{\min} \leq \boldsymbol{\tau}_0 + \sum_{s=0}^j \Delta\boldsymbol{\tau}_{k+s|k} \leq \boldsymbol{\tau}_{\max}$$

Optimization problem

rewrite into

$$\Delta\bar{\tau}^* = \arg \min_{\Delta\bar{\tau}} \Delta\bar{\tau}^T Q \Delta\bar{\tau} + \Delta\bar{\tau}^T L$$

s.t.

$$G_1 = C_1 \Delta\bar{\tau} + D_1 \leq 0$$

$$G_2 = C_2 \Delta\bar{\tau} + D_2 \leq 0$$

$$G_3 = C_3 \Delta\bar{\tau} + D_3 \leq 0$$

Selected mechanical model

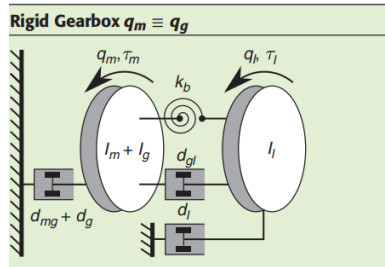


Fig1. Mechanical model

$$\mathbf{I}: \begin{bmatrix} I_m + I_g & 0 \\ 0 & I_l \end{bmatrix} \quad \mathbf{D}: \begin{bmatrix} d_m + d_g + d_{gl} & -d_{gl} \\ -d_{gl} & d_l + d_{gl} \end{bmatrix}$$

$$\mathbf{q}: [q_m \ q_l]^T \quad \mathbf{K}: \begin{bmatrix} k_b & -k_b \\ -k_b & k_b \end{bmatrix}$$

$$\mathbf{u}_q: [\tau_m \ \tau_l]^T \quad \mathbf{B}_q: \begin{bmatrix} 0 & 0 & \frac{1}{I_g + I_m} & 0 \\ 0 & 0 & 0 & \frac{1}{I_l} \end{bmatrix}^T$$

$$\mathbf{A}_q: \begin{bmatrix} 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 1 \\ -\frac{k_b}{I_g + I_m} & \frac{k_b}{I_g + I_m} & -\frac{d_m + d_g + d_{gl}}{I_g + I_m} & \frac{d_{gl}}{I_g + I_m} \\ \frac{k_b}{I_l} & -\frac{k_b}{I_l} & \frac{d_{gl}}{I_l} & -\frac{d_l + d_{gl}}{I_l} \end{bmatrix}$$

Fig2. Dynamic terms

Incremental MPC 2. version

Predicted joint dynamics error

$$e(\bar{x}_{k+i|k}) = q_{k+i|k} - q_d(k+i)$$

Cost function

$$\ell(\bar{x}_{k+i|k}, \Delta u_{k+i|k}, k+i) = \|q_{k+i|k} - q_d(k+i)\|_Q^2 + \|\dot{q}_{k+i|k} - \dot{q}_d(k+i)\|_Q^2 + \|\Delta z_{k+i|k}\|_R^2$$

with $Q, R \succ 0$.

Optimization problem 2. version

$$\Delta \bar{\tau}^* = \arg \min_{\Delta \bar{\tau}} \sum_{j=0}^{N-1} \ell(\chi_{k+j|k}, \Delta u_{k+j|k}, k+j)$$

s.t.

$$\vec{x}_{k+j+1|k} = \mathbf{A} \vec{x}_{k+j|k} + \mathbf{B} \Delta \tau_{k+j|k}$$

$$\mathbf{q}_{\min} \leq \mathbf{q}_{k+j+1|k} \leq \mathbf{q}_{\max}$$

$$\dot{\mathbf{q}}_{\min} \leq \dot{\mathbf{q}}_{k+j+1|k} \leq \dot{\mathbf{q}}_{\max}$$

$$\tau_{\min} \leq \tau_0 + \sum_{s=0}^j \Delta \tau_{k+s|k} \leq \tau_{\max}$$

result using function 1. & 2. version on Rigid Gearbox from Toolbox using classic dynamic parameters

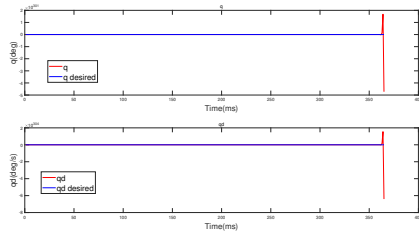


Fig3. Compare desired and is q and qd

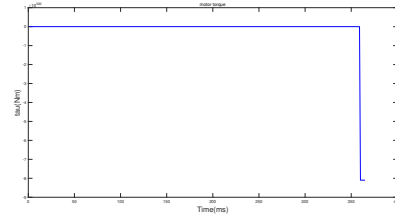


Fig4. motor Torque

used classic dynamic parameters

Actuator mass $m = 1kg$

Motor rotor inertia $I_m = 0.23Nm$

Gear inertia $I_g = 0.0717Nm$

Torsion bar inertia $I_l = 0.0001Nm$

Torsion bar stiffness $K_b = 6000Nm/rad$

Selected mechanical model

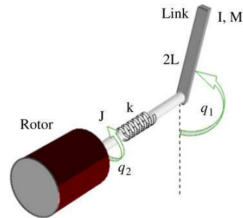


Fig5. Mechanical model [Ghahramani+ 2009]

$$I(q_1)\ddot{q}_1 + C(q_1, \dot{q}_1)\dot{q}_1 + g(q_1) + K(q_1 - q_2) = 0$$

$$J\ddot{q}_2 - K(q_1 - q_2) = u$$

where the n -dimensional vectors q_1 and q_2 represent the angles and the actuator angles, respectively, J is a diagonal matrix of actuator inertias reflected to the link side of the gears, K is an $n \times n$ diagonal matrix which stands for the joint stiffness. A single degree of freedom flexible joint manipulator introduced by Spong [4] is considered as shown in Fig. 2.

The system dynamics are represented as follows:

$$\dot{x}_1 = x_2$$

$$\dot{x}_2 = -\frac{MgL}{I} \sin x_1 - \frac{k}{I}(x_1 - x_3)$$

$$\dot{x}_3 = x_4$$

$$\dot{x}_4 = \frac{k}{J}(x_1 - x_3) + \frac{1}{J}u$$

Fig6. Dynamic

result using function 2. version on mechanical model in reference paper [Ghahramani+ 2009]

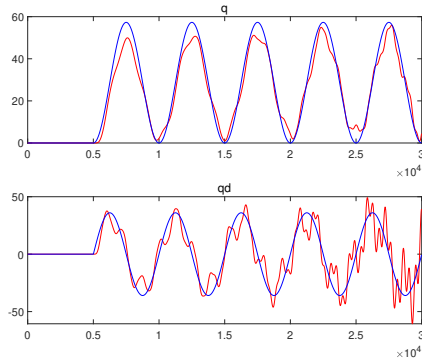


Fig7. Compare desired and is q and qd

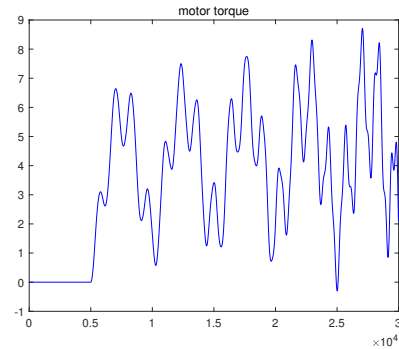


Fig8. motor Torque

used dynamic parameters

Actuator mass $m = 1kg$

Actuator length $l = 1m$

Moment inertia rotor $I_m + I_g = 1Nm$

Moment inertia of link $I_l = 1Nm$

Torsion bar stiffness $K_b = 100Nm/rad$

Incremental MPC 3. version

Predicted joint dynamics error

$$e(\bar{x}_{k+i|k}) = q_{k+i|k} - q_d(k+i)$$

Cost function

$$\ell(\bar{x}_{k+i|k}, \Delta u_{k+i|k}, k+i) = \|q_{k+i|k} - q_d(k+i)\|_{Q_i}^2 + \|\dot{q}_{k+i|k} - \dot{q}_d(k+i)\|_{R_i}^2 + \|\Delta z_{k+i|k} - \Delta z_{ref}(k+i)\|_P^2$$

with $Q, R \succ 0$.

result using function 3. version on mechanical model in reference paper [Ghahramani+ 2009]

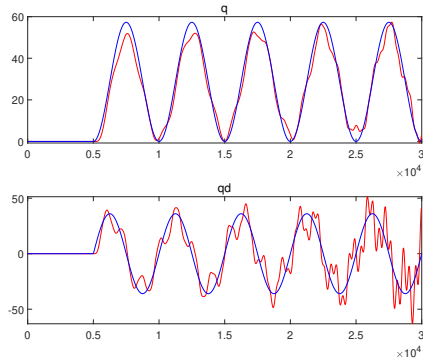


Fig9. Compare desired and is q and qd

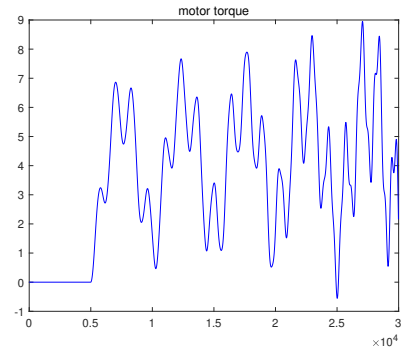


Fig10. motor Torque

Back to dynamic parameters

1. The experiment in [Ghahramani+ 2009] used the dynamic parameters to test step response

→ hard to track our desired trajectory because of small stiffness.

2. [Iskandar+ 2022] used the same manipulator with

Actuator mass $m = 1kg$

Actuator length $l = 1m$

Moment inertia rotor $I_m + I_g = 0.598Nm$

Moment inertia of link $I_l = 1Nm$

Torsion bar stiffness $K_b = 362Nm/rad$

result using function ~~1~~². version on mechanical model in [Ghahramani+ 2009] using similar parameter as in [Iskandar+ 2022]

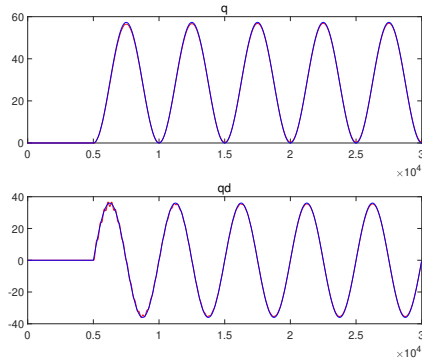


Fig11. Compare desired and is q and qd

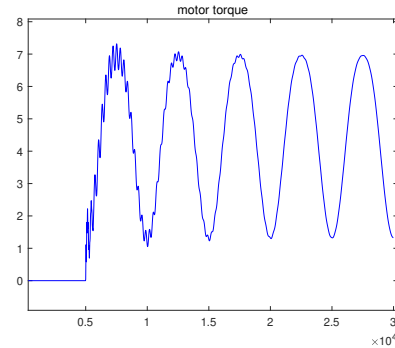


Fig12. motor Torque

result using function \mathbf{B}^2 . version on mechanical model in
 [Ghahramani+ 2009] using similar parameter as in [Iskandar+ 2022]

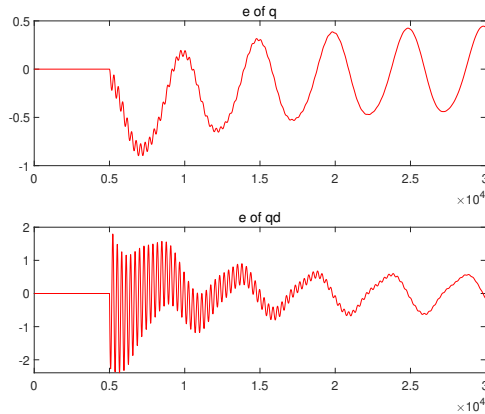


Fig13. Position and velocity error

result using function f^2 version on mechanical model in
[Ghahramani+ 2009] using similar parameter as in [Iskandar+ 2022]

$N_p = N_c = 10$

change to $N_p = 20$; $N_c = 10$

result using function \mathbf{f}_2 version on mechanical model in [Ghahramani+ 2009] using similar parameter as in [Iskandar+ 2022]

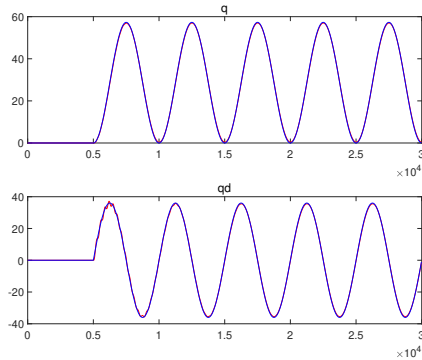


Fig14. Compare desired and is q and qd

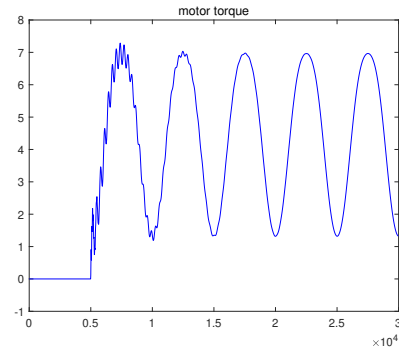


Fig15. motor Torque

result using function ~~1~~ 2. version on mechanical model in [Ghahramani+ 2009] using similar parameter as in [Iskandar+ 2022]

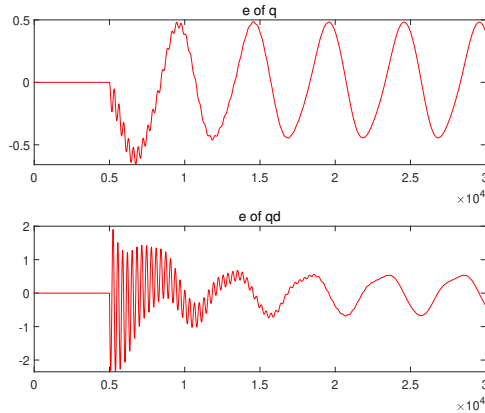


Fig16. Position and velocity error

compare $N_p=N_c=10$ and $N_p=20;N_c=10$

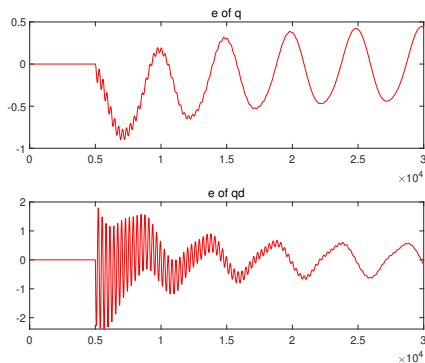


Fig17. $N_p=N_c=10$

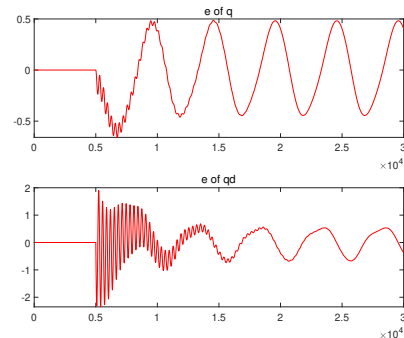


Fig18. $N_p=20;N_c=10$

Find out

Unstable motor torque link torque in first period

Fast-Slow MPC from [Iskandar+ 2022] formulate the dynamic of fast part of link torque
fast part of link torque directly related to local vibrations in the joints
—→constrain the motor torque with maximum feasible value

Short summary

Find feasible joint dynamic parameters

Less torque vibration using larger N_p

Question:

Where to find complete dynamic parameters of our flexible joint robot

Next step:

Develop fast link torque dynamic to constrain it?

Timeline

- **Linear System formulation using TDE:** done
- **Incremental MPC: Cost function and constraints formulation:** still modifying
- **Simulation:** 01.Oktober ~20.November
Integrate robot manipulator model into simulink
Comparing the two solvers and different horizon (error and computation time)
- **Experiment:** 10.November ~10.December
Comparing the two solvers and different horizon (error and computation time)
- **Possible Try:** 10.December ~30.December
 \bar{M} and \bar{D} online update

References



Nemat Ollah Ghahramani and Farzad Towhidkhah. **Constrained incremental predictive controller design for a flexible joint robot.** In: [ISA transactions](#) 48.3 (2009), pp. 321–326.



Maged Iskandar, Christiaan van Ommeren, Xuwei Wu, Alin Albu-Schaffer and Alexander Dietrich. **Model Predictive Control for Flexible Joint Robots.** In: [arXiv preprint arXiv:2210.08084](#) (2022).

