

SETTING THE IP ADDRESS ON FANUC HANDPAD MACHINES

Please follow these instructions to change the IP address on your machine:

• Place the machine in "MDI" mode by pressing the MDI button



Turn off the "M-OPE/MDI" button (indicated by the green LED turning off)



Disclaimer: The following document is intended for personnel properly trained by a Certified C.R. Onsrud Representative only! Any use by untrained personnel can result in machine damage or personal injury. This document is intended to provide additional information, guidance and/ or direction on a number of common issues and questions that have been raised over time. This document and its content is for informational purposes only; it *is not* intended to, and *should not* be, used as a substitute for proper Factory Training or Services.

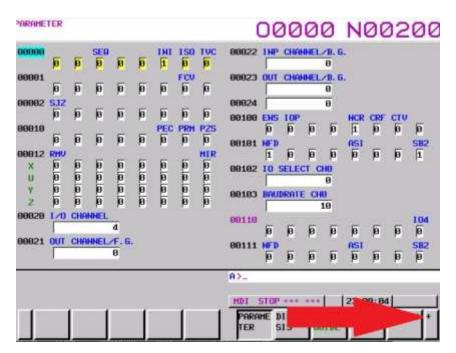
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On the handpad press the "System" key



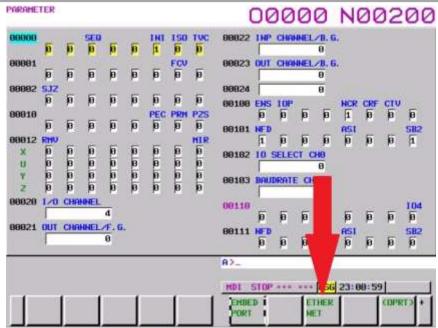
- This should take you to the FANUC screens
- On the soft keys on the touch screen look for a key that says "Ethernet" and press it. If you do
 not see the key press the small "+" key in the right corner until you see "Ethernet"



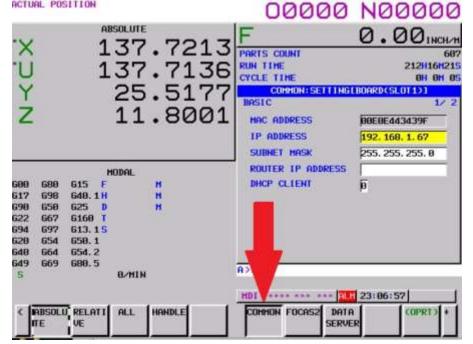
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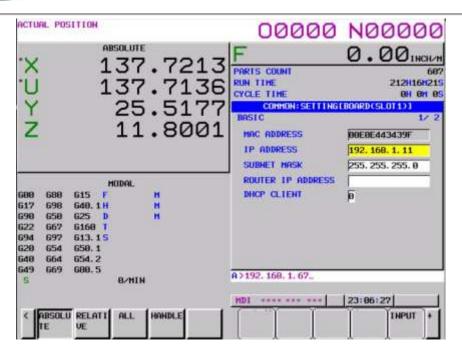


Once in the "Ethernet" screen look for a soft key that says "Common" and press it



- · On this screen use the arrow keys to highlight the IP address
- Type the new IP address using your number keys. You should see it in a white bar on the bottom of your screen

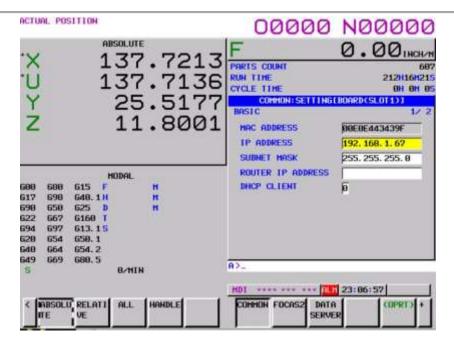




 Press "Input" on your handpad and verify that the highlighted IP address has changed to the correct IP address







- Restart the machine
- Your IP address should now be set

If you have any questions please call us at (704) 508-7000 or send an email to techsupport@cronsrud.com