SETTING THE IP ADDRESS ON FANUC HANDPAD MACHINES

Please follow these instructions to change the IP address on your machine:

- Place the machine in "MDI" mode by pressing the MDI button

- Turn off the "M-OPE/MDI" button (indicated by the green LED turning off)
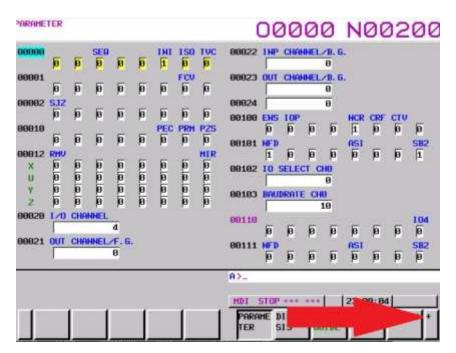
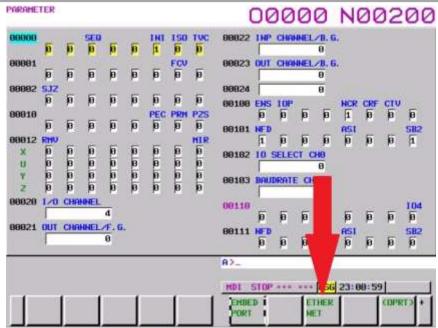- On the handpad press the "System" key

- This should take you to the FANUC screens
- On the soft keys on the touch screen look for a key that says "Ethernet" and press it. If you do not see the key press the small "+" key in the right corner until you see "Ethernet"
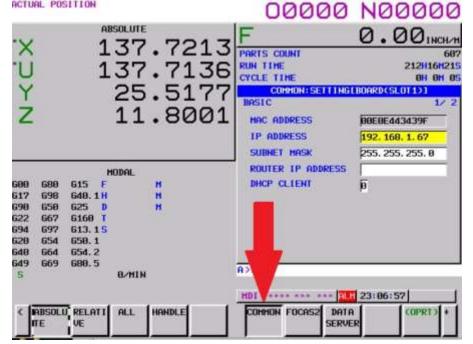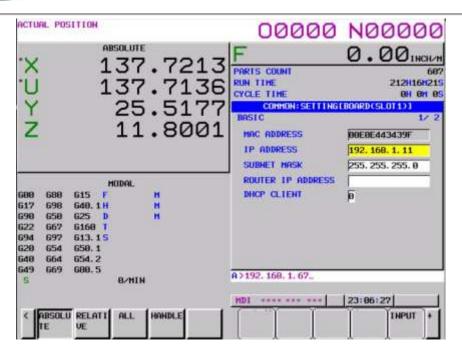
- Once in the "Ethernet" screen look for a soft key that says "Common" and press it

- On this screen use the arrow keys to highlight the IP address
- Type the new IP address using your number keys. You should see it in a white bar on the bottom of your screen
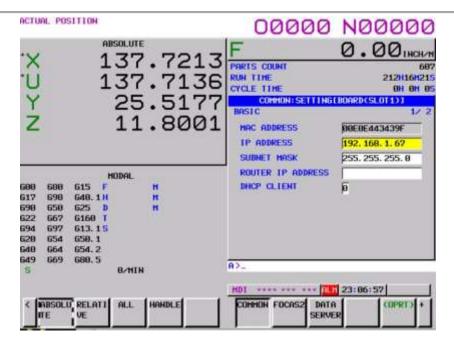
- Press "Input" on your handpad and verify that the highlighted IP address has changed to the correct IP address

- Restart the machine
- Your IP address should now be set

If you have any questions please call us at (704) 508-7000 or send an email to
techsupport@cronsrud.com