AMOLED Product Specification

Model	Name:	E1918AM3.A	

Description: 1.91" (240x536) AMOLED

Doc. Version: 07

Customer: A61

- ☐ Approved for Preliminary Specification
- Approved for Final Specification
- ☐ Approved for Final Specification & Sample

Prepared	Checked	Approved
Teng Fei	X JAR	陈品

Customer's Approval

节, 第 了 2017.6.9

		Reversion History	
Reversion. No	Date	Contents	Remark
01	2016-10-30	First Draft	
02	2017-02-17	更新色坐标,模组图纸等规格;	
03	2017-03-15	更新功耗规格,新增 initial code,FPC 原理 图,layout 图,附表等;	
04	2017-03-23	Update	
05	2017-04-14	Update LCM Drawing	
06	2017-05-23	update Initial code(add R0x51=00)	
07	2017-06-09	变更LCM图纸 (FPC钢片背面导电布减少)	

Contents 6.1 Electrical Characteristics 6

1 Scope

This Specification defines AMOLED manufactured by EverDisplay Optronics(Shanghai) Limited, from here on refer as EDO. In the case of any unspecified item, it may require both EDO and the party designs this module into its product to work out a solution.

2 DEFINITION OF TERM

Min.

Case of output value: The minimum value to occur by a mass production

Case of input value: The minimum vale to satisfy the specification

Case of mechanical value: The minimum value to occur by a mass production

Min value is guaranteed value.

Тур.

Central value

Typ. Value is not guaranteed value.

Center.

Average value of mass production.

Max.

Case of output value: The maximum value to occur by a mass production

Case of input value: The maximum vale to satisfy the specification

Case of mechanical value: The maximum value to occur by a mass production

Br000 to Br255 (Only AMOLED)

Adjustment level of the brightness.

B000 is min brightness, B255 is max brightness.

V000 to V255

Adjustment level of the White color gray scale.

V000 is min brightness, V255 is max brightness.

R000 to R255

Adjustment level of the Red color gray scale.

G000 is min brightness, G255 is max brightness.

G000 to G255

Adjustment level of the Green color gray scale.

G000 is min brightness, G255 is max brightness.

B000 to B255

Adjustment level of the Blue color gray scale.

B000 is min brightness, B255 is max brightness.

Worst case pattern

The test pattern that specification have worst.

Worst case condition

The test condition that specification have worst.

ALL angle

Omnidirectional angle

 θ = 0deg. to 88deg.

 ϕ = 0:00(12:00) to 12:00. *360degree.

Reference and limit sample list

Supplier necessary follow this reference and limit sample.

3 Features

3.1 Product Applications

Smart Phone

3.2 Product Features

Display color: 16.7M (RGB x 8bits)
 Display format: 1.91"(240RGBx536)

3) Pixel arrangement: Real RGB arrangement

4) Interface: MIPI(1Lane)

3.3 Model Name: E1918AM3.A

代码	定义	描述
E	供应商名称代码	EDO
191	显示屏尺寸	1.91inch
8	分辨率代码	240RGB x 536
А	显示面板关键技术	LTPS, Real RGB,薄化
М	产品型态	FOG (非Oncell)
3	客户代码	A61

4 Mechanical Specifications

ltem	Specification	unit
LTPS Glass outline	22.40 x 51.32	mm
Number of dots	240(W) x RGB x 536(H)	dots
Active area	19.80x44.22	mm
Diagonal size	1.91	inch
Pixel pitch	82.5* 82.5	μm
Glass thickness (LTPS/Encap. glass)	0.3 / 0.2	mm
Weight	2.16	g (TYP)

5 Maximum Rating

Parameter	Symbol	Conditions	Min.	Тур.	Max	Unit	Remark
Battery supply	VBAT		-0.3	-	6	V	
Power supply for Logic	VDDIO		-0.3	-	5.5	V	

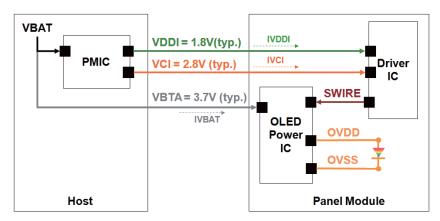
Power supply for Analog	VCI		-0.3	-	5.5	V	
-------------------------	-----	--	------	---	-----	---	--

6 Electrical Specifications

6.1 Electrical Characteristics

6.1.1 Power Characteristic:

Parameter	Symbol	Conditions	Min.	Тур.	Max	Unit	Remark
Battery supply	VBAT		2.5	3.7	4.5	V	
Power supply for Logic	VDDIO		1.65	1.8	1.95	V	
Power supply for Analog	VCI		2.65	2.8	3.6	V	



1) Normal Mode

Power Supply: VDDIO=1.8V VCI=2.8V Vbat=3.7V

Frame Frequency: Fframe =60HZ @ 25degC, Brightness 350 nits, Command Mode,

Parameter	Symbol	Conditions	Min.	Тур.	Max	Unit	Remark
Current for OLED	Ivbat		-	42	50.4	mA	
Current for VDDIO	Ivddio		-	6.5	7.8	mA	
Current for VCI	lvci		-	12	14	mA	

2) Idle Mode

Power Supply: IOVCC=1.8V VCI=2.8V

Frame Frequency: Fframe =15HZ @ 25degC, Brightness 50 nits,

Display Condition	Symbol	Min.	Тур.	Max.	Unit	Remark
10% Pixel On 50 nits	Ivbat	-	-	-	mA	Supplied by Driver IC
	IVCI	-	6	7.2	mA	Ref
	IVDDIO	-	1	1.2	mA	Ref

3) Sleep IN Mode

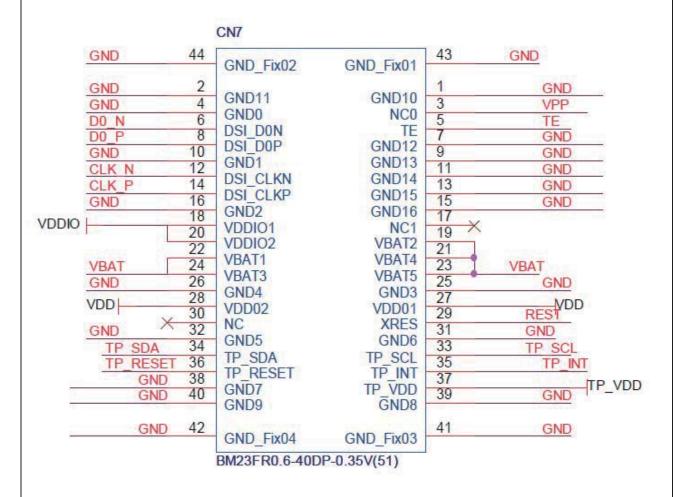
Display Condition	n Symbol	Min.	Тур.	Max.	Unit	Remark
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Sleep IN Mode	IVCI	-	0.25	0.30	mA	-	_
Sieep IIV IVIOGE	IVDDIO	-	0.10	0.12	mA	-	ı

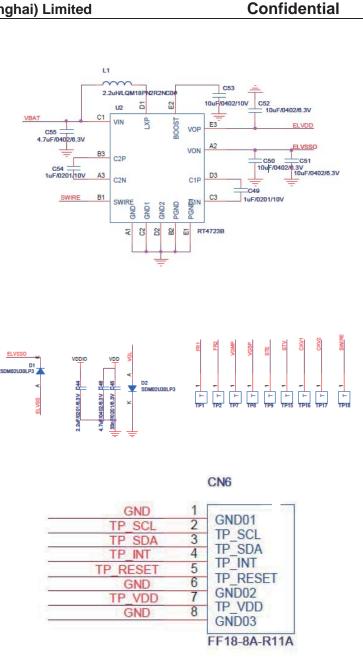
1) Deep Standby Mode

Display Condition	Symbol	Min.	Тур.	Max.	Unit	Remark
Doon Standby	IVCI	-	-	2	uA	-
Deep Standby	IVDDIO	-	-	1	uA	-

6.1.2 Inter face pin layout

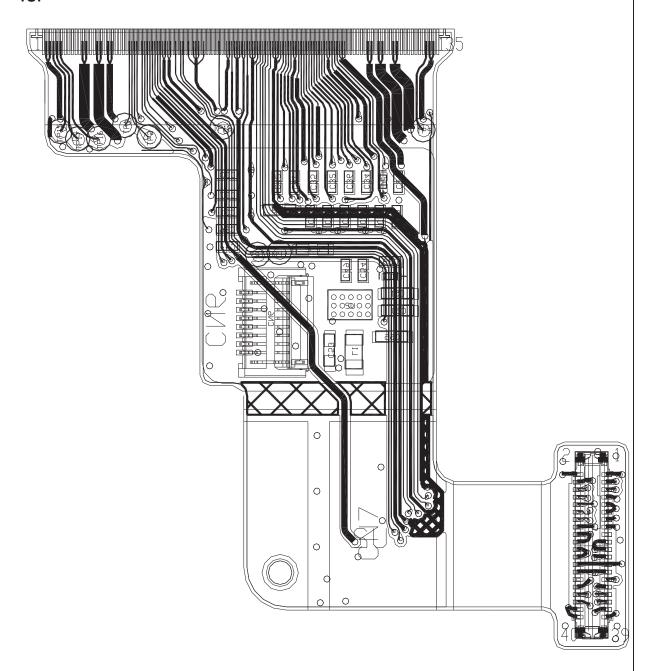


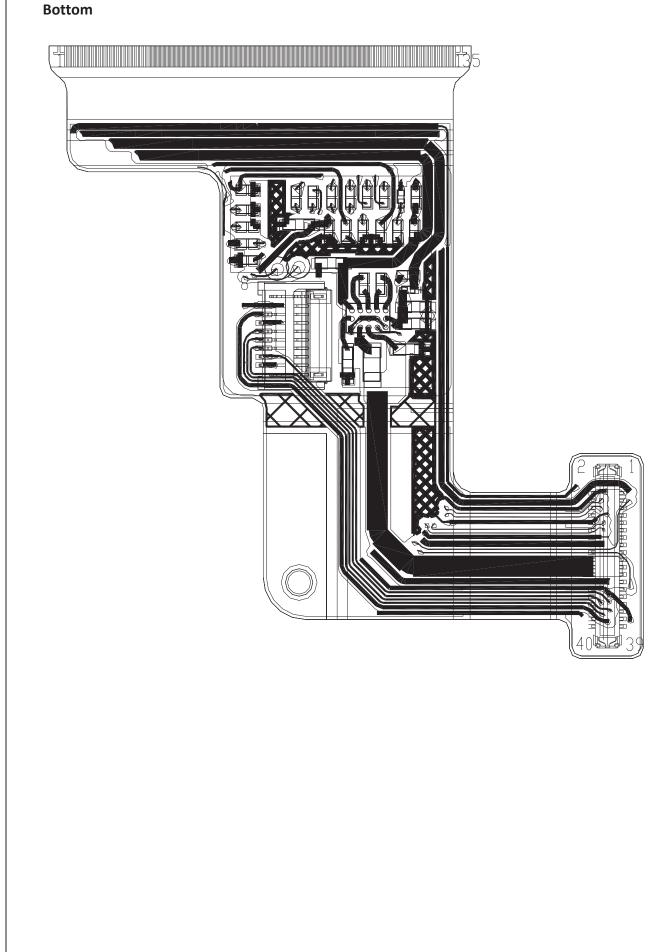
FPC 原理图 2.2uF/0201/10V 1 F/0201/10V 034 14F/0201/10V C38 1uF/0201/6.3V 032 1uF/0201/6.3V Q41 1uF/0201/6.3V 042 UF/0201/6.3V 1026 22nF/0201/8.3V C31 28 VREPN6 29 VREPN6 29 VREPP6 29 VREPP6 29 VGHR1 20 VGHR1 21 VGHR1 22 VGHR1 23 VGHR1 24 VGHR1 25 VGHR1 26 VGHR1 27 VGHR1 28 VGHR1 29 VGHR1 29 VGHR1 20 VGHR1

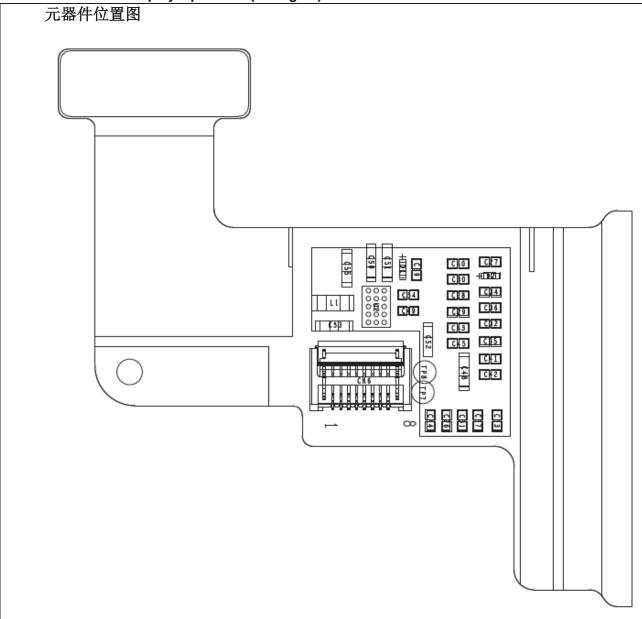


6.1.4 FPC Layout

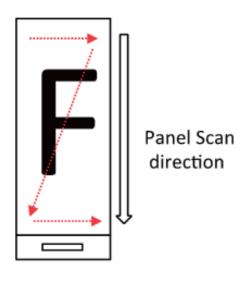
TOP





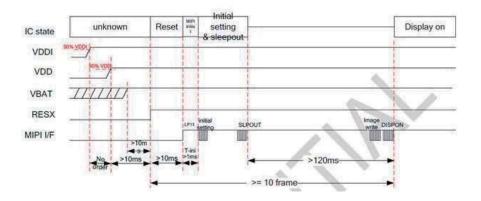


6.1.5 Graphic memory writing direction

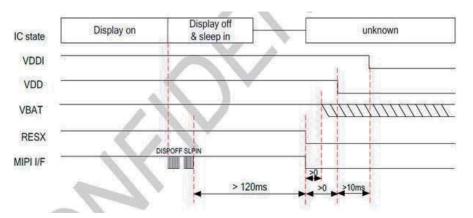


6.2 Recommended Operating Sequence

6.2.1 Power on sequence



6.2.2 Power off sequence



6.3 Initial code (客户平台)

	,-		RM67162-M	EIZU-QVA2-VO4
W/R	Туре	Register	Parameter	Description
Turn	on VDDIO			
Delay	(No Limit)			
Turn	on VCI		2	
Delay	(No Limit)			
Turn	on VBAT			
Delay	>10ms			
Reset	pin high			
Delay	>10ms			
MIPIÀ	刀始化			
Delay	>1ms			
w	0x15	0xFE	0x04	PAGE 3
w	0x15	OX6A	0X00	
w	0x15	0xFE	0x05	设定Page 4
w	0x15	0x05	0x00	ovss: -2.4(根据power调整)
Ψ	0x15	0xFE	0x07	Page6
Ψ	0x15	0x07	0x4F	
w	0x15	0xFE	0x01	Page 0
Ψ	0x15	0x2A	0x02	
w	0x15	0x2B	0x73	
w	0x15	0xFE	0x0A	Page9
w	0x15	0x29	0x10	
w	0x15	0xFE	0x00	设定user command
w	0x15	0x35	0x00	
W	0x15	0x51	0x00	2017/4/25在V04版上新增此行代码 (Only for 客户平台端),即先设定亮度到最低
w	0x15	0x11	sleep out	
	Del	ay >120ms	-	
w	0x15	0x29	display on	

R/W	Type	Register	Parameter	Description
W	0x15	0x28	0x00	Display Off
W	0x15	0x10	0x00	Sleep in
•,	De	lay >120ms		
	Res	et pin low		
	D	ealy >0ms		
Turn off VBAT				
	De	elay >10ms		7
	Turn	off VCI& VDD	10	

	Type	Register	Parameter	Description	
W	0x15	0x28	0x00	Display Off	
W	0x15	0x10	0x00	Sleep in	

4. Sle	ep Out				
R/W	Type	Register	Parameter	Description	
W	0x15	0x11	0x00	Sleep Out	
***	De	lay >120ms	_		
W	0x15	0x29	0x00	Display On	



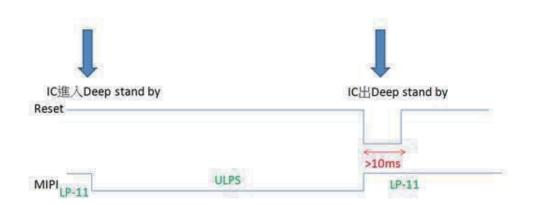
9. I	dle mode In			
R/W	Type	Register	Parameter	Description
W	0x15	0xFE	0x00	
W	0x15	0x39	0x00	Idle In

10.	10. Idle mode Out										
R/W	Type	Register	Parameter	Description							
W	0x15	0xFE	0x00								
W	0x15	0x38	0x00	Idle Out							

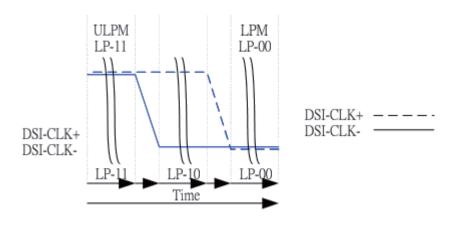
11. D	eep standb	y In			
R/W	Туре	Register	Parameter	Description	
W	0x15	0x4F	0x01		
	Pull CLK_P/	/N & DO_P/N	to GND		

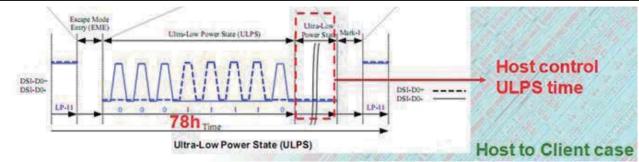
12. De	ep standb	y Out		
R/W	Туре	Register	Parameter	Description
	Rse	et pin low		
	D	elay >3ms		
	Rse	et pin high		
	Powe	r on Sequen	ce	

Note1: 进入 deep standby 之前不需要先进入 sleep in, 下完 4F 01 即可把 MIPI CLK 和 Data 拉低,没有 delay 要求,进入 deep standby 之后 Reset 仍然是 high, VDDIO, VCI, Vbat 都不需 要断开, 进入 Deep Standby 的 Reset 前后变化图示:



Note2: 进入 ULPS 图示:





6.4 ID code request

	D7	D6	D5	D4	D3	D2	D1	D0	Remark	
ID1	P17	P16	P15	P14	P13	P12	P11	P10	Read DAhRegister	
ID2	P27	P26	P25	P24	P23	P22	P21	P20	Read DBh Register	
ID3	P37	P36	P35	P34	P33	P32	P31	P30	Read DCh Register	

ID1: Production code

P17-P16 Manufacture code

00: for EDO

P15-P10 Production date

000000: Sample stage 000001: MP 1st week 000010: MP 2nd week 111111: MP 63th week

Serial number should be relate to ID1.

Note:

a. MP 量产的第一周编码为 01 周

b. 若下一周(编码对应 02 周)没有生产,则相应的周别码失效

c. 若下下周(编码对应 03 周)有生产,则相应的周别码烧录成 03 周

ID2: Revision code

P27-P26 Factory code

Supplier proposal

P25 Sample stage

0: sample

1: MP

P24-20 Revision code

ID3: device information code

ID 变更管控 list:

Item	管控原因/项目	FPC上标记Mark	ID管控Code	管控数量	各注
1	200pcs不例角专用UI (不倒角+New FPC) a. 統录的ID code 为在 OwDCh (ID3) 的值为OxOE b. 模组FPC钢片上写" E"标示,外和用A4纸标 示"200PCS不切斜边管 按批"字样	0 0 0	OxDCh (IDS) 的 值为OxOE	200	1/13接MEIZU RD育丁通知1,2K及后综 产品 色级标变更 (Wx由0.30变更为0.295 Wy由0.31变更为0.315)
2	背面无Rear Tape泡棉 的产品15pcs	NA	专用UI进行管控: 0xDCh(IDS)的位为 0xO1, 包装上标注" 无背股"字样	15	昆山龙飞光电有限公司李鹏 昆山市综合保税区新卷路68号 手机: 18606207975/18361923730 (公司) 邮箱: bill.li@vicsz.com 顺丰快遊草号: 925037499671
3	不要贴IC处的两个填充 泡棉	FPC CN处的钢片上打丽图 符号 "O"	专用UI进行管控: 0xDCh (IDS) 的值为 0x02, 请在包装上标 注"无填充泡棉"字 样	97	惠州市惠阳区秋长镇白石塘井村伯 恩工业园 惠州伯恩: PM伍勋焕收 (13430914885) 順丰快遊草号: 925037499680

7 Electro-Optical Specification

Optical characteristics

Item	1	Symbol	Condition	Min	Тур	Max	Unit	Remark
Contrast	Ratio	CR0	θ=0deg.	10000	-	-	-	
Brightn	Brightness		Θ=0deg.	315	350	385		
(ф12:00,3:00,	6:00,9:00)	Br45	Θ=45deg.	115	150	-	cd/m2	
NTSC R	atio	S0	Θ=0deg.	95	105	-	%	ICE1931
Adobe cove	er Ratio	SOR	ICE1931	92	100	-	%	Note 1
Color Te	emp	Т		7000	7800	8600	K	
White	Х	-	θ=0deg	0.275	0.295	0.315		
chromaticity	Υ	-	θ=0deg	0.295	0.315	0.335		
Red	Х	-	θ=0deg	0.635	0.665	0.695		
chromaticity	Υ	-	θ=0deg	0.304	0.334	0.364		
Green	Х	-	θ=0deg	0.18	0.22	0.26	-	
chromaticity	Υ	-	θ=0deg	0.68	0.72	0.76		
Blue	Х	-	θ=0deg	0.11	0.14	0.17		
chromaticity	Υ	-	θ=0deg	0.01	0.04	0.07		
Brightness U	niformity		Θ=0 deg. Condition 1	90	-			Note 2
0-111-	£	Δu'	O O dom Constitution 1	-	-	0.007	Δu'	Ni-t- O
Color Uni	Tormity	Δ ٧′	Θ=0 deg. Condition 1			0.007	Δ ٧′	Note 2
Cross	talk		-	-	-	4	%	Note 3
White Gamma		-	Θ=0 deg.	2.0	2.2	2.4		
White color shift		WAD	G255, 0 to 45 deg.	-	-	0.022	Δ u'v'	Note 4
		-	60Hz, Worst pattern	-	-30	-	dB	
Flick	er		30Hz, Worst pattern		-25		dB	
			15Hz, Worst pattern		-25		dB	

Measurement method.

Measurements condition as below, if not otherwise specified.

Include touch panel, OCA and Cover glass

Room temp: 25°C, Frame frequency=60Hz

Image Enhancement :OFF

Measurement points: Display center, Θ=0 deg.

Measurement instrument:

Uniformity & Crosstalk CS2000,

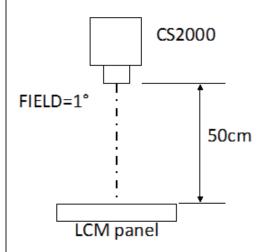
Flicker&Gamma CA310.

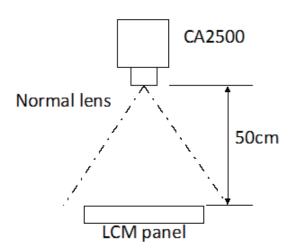
Other items CS2000 or CA310.

CS2000:To be measured on the center area of Panel with a viewing cone of 1° by luminance mater, after 15min operation

CA2500:To be measured on the Active area of Panel with a viewing cone of 35pixel/circle by luminance mater, after 15min operation

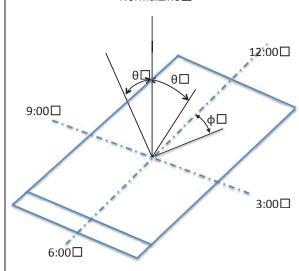
CA310: To be measured on "CA-P32/35" Probe





[Viewing angle]

Normal@ine



Note1) Define of Adobe cover ratio

Green: RGB color chromaticity of this module

Rad: RGB color chromaticity of Adobe RGB

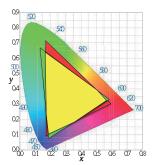
R: x0.64, y0.330

G: x0.21, y0.71

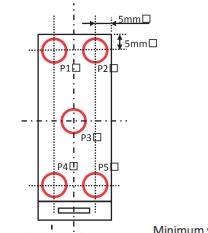
B: x0.15, y0.06

Yellow: The area where red and yellow are piled

Adobe RGB cover Ratio = Yellow / Rad *100[%]



Note2) Define of Brightness uniformity and Color uniformity



Brightness uniformity =

Minimum value[P1:P5]

Maximum value[P1:P5]

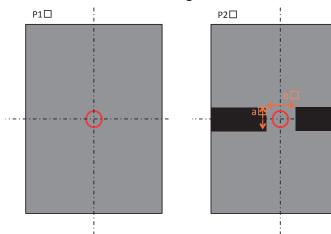
Color uniformity = Maximum value[P1:P5] - Minimum value[P1:P5]

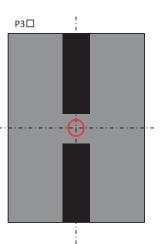
Note3) Define of crosstalk

Base color: V127

Measurement area (a,b): 144dots*144dots

Bar color: white, red, green, blue, Black.





Cross talk ratio P3 =
$$\frac{|P1-P3|}{P1}$$

Cross talk ratio: maximum value of cross talk P2 and P3

Note4) Define of White color shift

White color shift is Maximum value of Color shift WADu' and Color shift WADv'

WADu' =
$$|u' \ 0 - u' \ 45|$$

$$WADv' = |v' \ 0 - v' \ 45|$$

$$\Delta u'v' = \sqrt{WADu'^2 + WADv'^2}$$

u' 0,v' 0 : white color chromaticity at $\Theta=0$ deg

u' 45,v' 45: white color chromaticity at $\Theta=45$ deg *($\phi=$ all angle)

8 Life Time

Parameter	Symbol	Conditions	Min.	Center	Max	Unit	Remark
Life time 1		Frame rate =60Hz	93	-	-	%	Note 1
Life time 2		Framerate=15Hz Brightness 50nit	98			%	
		Frame rate =30Hz Brightness 50nit					
Image		Frame rate =60Hz	24	-	-	h	Note 2
sticking time1		Brightness 350nit					
Image sticking time2		Frame rate =30 or 15Hz Brightness 50nit	48			h	

Note1. Define Life time

The brightness after 240h

Room Temp: 25°C Test pattern: all white

Life time = Center Brightness of after 240h / Center Brightness initial value *100[%]

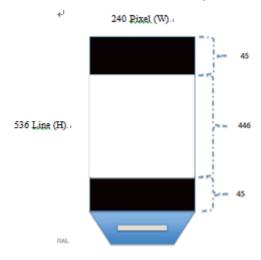
Note2. Define image sticking time

Time before 1% of brightness down from an initial value.

Room Temp.: 45°C

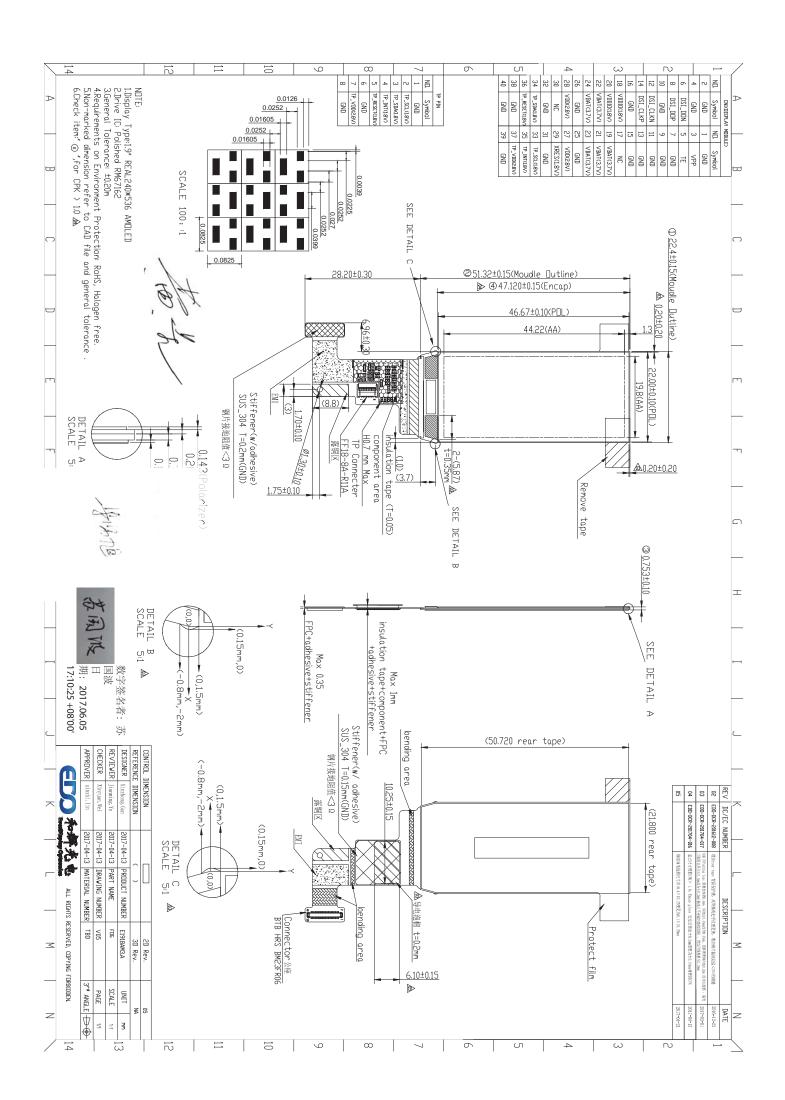
Test pattern : Base color is Black

Box color is Worst case pattern



9 Reliability

Follow 魅族显示模组检验规范 OLED 小屏单体 -20170314-V2.0 MP 版。



11 Packing Specification

1. 寸	整箱材料说明					
NO	料号	品名	材料	尺寸 (㎜)	数量(个)	备注
1	TBD	E1918AM3.A	FOG	79. 52*29. 36*1. 27	360	
2	16. 13001. 010/020	外箱标签	纸	52*100*0.1	1	
3	16. 13002. 010/020	内箱标签	纸	52*100*0.075	2	
4	21.13141.010/020	吸塑盘	PET	455*290*14	20	
5	21.13142.010/020	EPE-Spacer	EPE	391.37*230.8*1	36	
6	21.13011.010/020	EPE填充物(规格2)	EPE	457*292*10	4	
7	21. 13003. 010/020/30	纸箱	纸	516*338*248	1	
8	21. 13004. 010/020/30		纸	459*294*115	2	
9	21.13005.010/020	干燥剂	干燥剂	55*75	4	
10	21. 13006. 010/020/30	静电防尘袋	PE	660*440*0.28	2	
11	21. 13010. 010/020/30	PP 板	PP	457*292*5	2	
12	21. 13012. 010/020/30		EPE	120*244*100	4	
13	TBD	栈板	木材	TBD	1/30	
2. 彗	整栈板产品数量说明					
(1)	整个吸塑盘的产品数量	每列的产品数量4个				
(2)	整个纸盒的产品数量					i最上方的空盘)=180 个
(3)	整个纸箱的产品数量	整个纸盒的产品数量:			:360个	
(3)	整个栈板的产品数量	整箱产品数量360个X	纸箱的数量	30个=10800个		

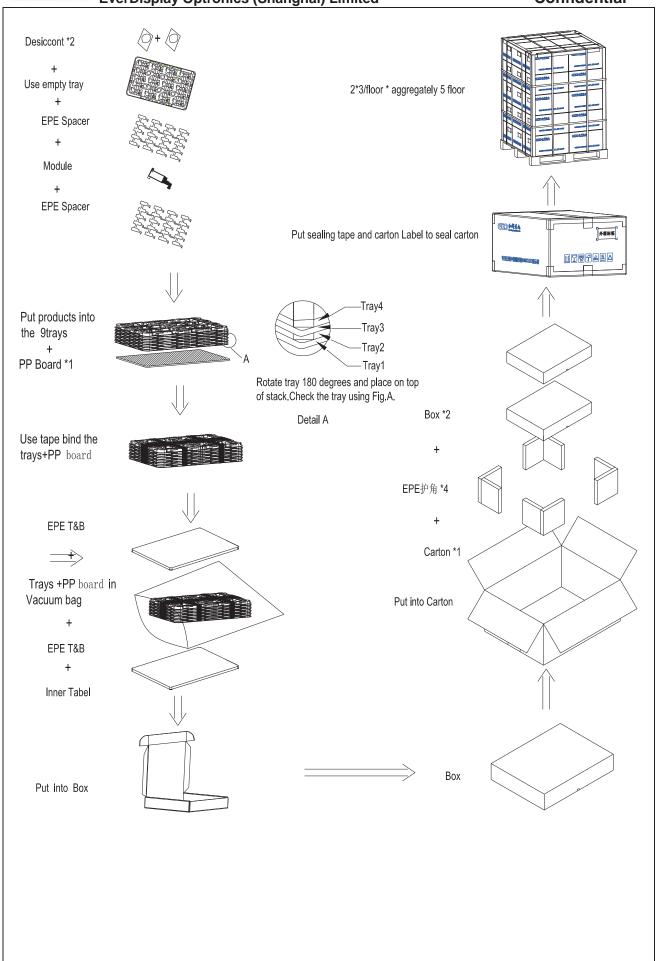
喷码规则备注:

Panel ID示例说明: A 1 5 C 0341 10 1 23

说明: A: fab 1: line1 5: 2015年

C:12月(1-9,A,B,C)

0314: lot 流水号 10: sheet ID 1: cut ID 23: panel ID



12 附表

附表 1: Initial code

Initial code (客户平台)

			RM67162-M	EIZU-QVA2-V04
W/R	Туре	Register	Parameter	Description
Turn	on VDDIO			
Delay	(No Limit)			
Turn	on VCI			
Delay	(No Limit)			
Turn	on VBAT			
Delay	>10ms			
Reset	pin high			
	>10ms			
MIPI初]始化			
Delay	>1ms			
w	0x15	0xFE	0x04	PAGE 3
w	0x15	OX6A	0X00	
w	0x15	0xFE	0x05	设定Page 4
w	0x15	0x05	0x00	ovss: -2.4(根据power调整)
W	0x15	0xFE	0x07	Page6
W	0x15	0x07	0x4F	
w	0x15	0xFE	0x01	Page 0
W	0x15	0x2A	0x02	
w	0x15	0x2B	0x73	
w	0x15	0xFE	0x0A	Page9
w	0x15	0x29	0x10	
w	0x15	0xFE	0x00	设定user command
w	0x15	0x35	0x00	
W	0x15	0x51	0x00	2017/4/25在V04版上新增此行代码 (Only for 客户平台端),即先设定亮度到最低
w	0x15	0x11	sleep out	
		ay >120ms		
w	0x15	0x29	display on	

HFP	20	VFP	20
HBP	40	VBP	12
HPW	20	VPW	4
HPX	240	VPX	536

HAA	HBP+HPX	VAA	VBP+VPX
HAL	HFP+HBP+HPX	VAL	VFP+VBP+VPX

EverDisplay Optronics (Shanghai) Limited

2. Po	ower Off Seq	uence		
R/W	Type	Register	Parameter	Description
W	0x15	0x28 0x00		Display Off
W	0x15	0x10	0x00	Sleep in
	Dela	ay >120ms		
	Rese	t pin low		
	Dea	aly >0ms		
	Turn	off VBAT		
	Del	ay >10ms		
	Turn o	ff VC& VDD	10	

3. S	3. Sleep In							
R/W	Type	Register	Parameter	Description				
W	0x15	0x28	0x00	Display Off				
W	0x15	0x10	0x00	Sleep in				
	Dela	ay >120ms						

4. S	4. Sleep Out								
R/W	Type	Register	Parameter	Description					
W	0x15	0x11	0x00	Sleep Out					
	Delay >120ms								
W	0x15	0x29	0x00	Display On					

9.	dle mode In			
R/W	Type	Register	Parameter	Description
W	0x15	0xFE	0x00	
W	0x15	0x39	0x00	ldle In

1	10. Idle mode Out							
I	R/W	Type	Register	Parameter	Description			
	W	0x15	0xFE	0x00				
	W	0x15	0x38	0x00	Idle Out			

11. Deep standby In							11. Deep standby In			
R/W	Type	Register	Parameter	Description						
W	0x15	0x4F	0x01	LAN						

12. Deep standby Out							
R/W	Type	Register	Parameter	Description			
	Rs	et pin low					
	D	elay >3ms					
	Rs	et pin high					
2	Powe	r on Sequen	ce				

Initial code (OTP 全代码)

R/W	Data Type	Reg. hex.	Data hex.	NOTE
w	0x15	0xFE	0x04	Page 3
w	0x15	0x00	0xDC	

-	E	verDisplay (Optronics (S	Shanghai) Lin	nited
	w	0x15	0x01	0x00	
	w	0x15	0x02	0x02	
	w	0x15	0x03	0x00	
	w	0x15	0x04	0x00	
	w	0x15	0x05	0x03	
	w	0x15	0x06	0x16	
	w	0x15	0x07	0x13	
	w	0x15	0x08	0x08	
	w	0x15	0x09	0xDC	
	w	0x15	0x0A	0x00	
	w	0x15	0x0B	0x02	
	w	0x15	0x0C	0x00	
	w	0x15	0x0D	0x00	
	w	0x15	0x0E	0x02	
	w	0x15	0x0F	0x16	
	w	0x15	0x10	0x18	
	w	0x15	0x11	0x08	
	w	0x15	0x1B	0xDC	
	w	0x15	0x1C	0x00	
	w	0x15	0x1D	0x04	
	w	0x15	0x1E	0x00	
	w	0x15	0x1F	0x00	
	<u> </u>	1	I		

E	verDisplay (Optronics (S	Shanghai) Lin	nited
w	0x15	0x20	0x03	
w	0x15	0x21	0x16	
w	0x15	0x22	0x18	
w	0x15	0x23	0x08	
w	0x15	0x24	0xDC	
w	0x15	0x25	0x00	
w	0x15	0x26	0x04	
w	0x15	0x27	0x00	
w	0x15	0x28	0x00	
w	0x15	0x29	0x01	
w	0x15	0x2A	0x16	
w	0x15	0x2B	0x18	
w	0x15	0x2D	0x08	
w	0x15	0x43	0x08	
w	0x15	0x44	0x00	
w	0x15	0x45	0x00	
w	0x15	0x46	0x00	
w	0x15	0x47	0x00	
w	0x15	0x48	0x00	
w	0x15	0x49	0x00	
w	0x15	0x4A	0x00	
w	0x15	0x4B	0x00	

E	verDisplay (Optronics (S	Shanghai) Lin	nited
w	0x15	0x4C	0x99	
w	0x15	0x4D	0x00	
w	0x15	0x4E	0x00	
w	0x15	0x4F	0x00	
w	0x15	0x50	0x01	
w	0x15	0x51	0x0A	
w	0x15	0x52	0x00	
w	0x15	0x53	0xde	
w	0x15	0x54	0x40	
w	0x15	0x55	0x02	
w	0x15	0x56	0x16	
w	0x15	0x58	0xD7	
w	0x15	0x59	0x01	
w	0x15	0x5A	0xE4	
w	0x15	0x5E	0x97	
w	0x15	0x5F	0x43	
w	0x15	0x60	0x77	
w	0x15	0x61	0x18	
w	0x15	0x62	0x70	
w	0x15	0x65	0x6E	
w	0x15	0x66	0x69	
w	0x15	0x67	0x00	

E	verDisplay (Optronics (S	Shanghai) Lin	nited
w	0x15	0x6A	0x00	
w	0x15	0x6C	0x04	
w	0x15	0x6D	0x02	
w	0x15	0x6F	0x00	
w	0x15	0x70	0x25	
w	0x15	0x71	0x05	
w	0x15	0x72	0x6D	
w	0x15	0xFE	0x05	Page 4
w	0x15	0x05	0x00	
w	0x15	0x51	0x83	
w	0x15	0x52	0xC4	
w	0x15	0x53	0x04	
w	0x15	0x54	0x02	
w	0x15	0x55	0xA8	
w	0x15	0x56	0x10	
w	0x15	0x57	0x04	
w	0x15	0x58	0x41	
w	0x15	0x59	0x02	
w	0x15	0x5A	0x8E	
w	0x15	0x5B	0x02	
w	0x15	0x5C	0x20	
w	0x15	0x5D	0x86	

	/erDisplay(Shanghai) Limite	d
w	0x15	0x5E	0xC0	
w	0x15	0x5F	0x06	
w	0x15	0x60	0x10	
w	0x15	0x61	0xA6	
w	0x15	0x62	0x02	
w	0x15	0x63	0x04	
w	0x15	0x64	0x02	
w	0x15	0x65	0x01	
w	0x15	0x66	0x80	
w	0x15	0x67	0x00	
w	0x15	0x68	0x26	
w	0x15	0x69	0x48	
w	0x15	0x6A	0x06	
w	0x15	0x6B	0x04	
w	0x15	0x6C	0x48	
w	0x15	0x6D	0x02	
w	0x15	0x6E	0x00	
w	0x15	0x6F	0x10	
w	0x15	0x70	0x02	
w	0x15	0x71	0x48	
w	0x15	0x72	0xA0	
w	0x15	0x73	0x08	

	verDisplay (Shanghai) Limi	ited
w	0x15	0x74	0x04	
w	0x15	0x75	0x01	
w	0x15	0x76	0x90	
w	0x15	0x77	0x02	
w	0x15	0x78	0x96	
w	0x15	0x79	0x62	
w	0x15	0x7A	0x00	
w	0x15	0x7B	0x82	
w	0x15	0x7C	0xE0	
w	0x15	0x7D	0x02	
w	0x15	0x7E	0x04	
w	0x15	0x7F	0x02	
w	0x15	0x80	0x01	
w	0x15	0x81	0x80	
w	0x15	0x82	0x00	
w	0x15	0x83	0x20	
w	0x15	0x84	0xCE	
w	0x15	0x85	0x04	
w	0x15	0x86	0x04	
w	0x15	0x87	0x02	
w	0x15	0x88	0x41	
w	0x15	0x89	0x02	

	verDisplay (Shanghai) Limite	ed
w	0x15	0x8A	0x10	
w	0x15	0x8B	0x90	
w	0x15	0x8C	0x60	
w	0x15	0x8D	0x88	
w	0x15	0x8E	0x02	
w	0x15	0xAC	0x09	
w	0x15	0xAD	0x04	
w	0x15	0xAE	0x10	
w	0x15	0xAF	0x90	
w	0x15	0xB0	0x10	
w	0x15	0xB1	0x08	
w	0x15	0xB2	0x00	
w	0x15	0xB3	0x10	
w	0x15	0xB4	0xA0	
w	0x15	0xB5	0x08	
w	0x15	0xB6	0x04	
w	0x15	0xB7	0x0A	
w	0x15	0xB8	0x00	
w	0x15	0xB9	0x08	
w	0x15	0xBA	0x90	
w	0x15	0xBB	0x20	
w	0x15	0xBC	0x08	

	verDisplay (Optronics (S	Shanghai) Lin	nited
w	0x15	0xBD	0x04	
w	0x15	0xBE	0x02	
w	0x15	0xC2	0x03	
w	0x15	0xFE	0x07	Page 6
w	0x15	0x07	0x4F	
w	0x15	0xFE	0x01	Page 0
w	0x15	0x05	0x51	
w	0x15	0x06	0x86	
w	0x15	0x0E	0x89	
w	0x15	0x0F	0x89	
w	0x15	0x10	0x71	
w	0x15	0x11	0xB0	
w	0x15	0x12	0xB0	
w	0x15	0x14	0xA1	
w	0x15	0x15	0x82	
w	0x15	0x16	0x82	
w	0x15	0x18	0x77	
w	0x15	0x19	0x66	
w	0x15	0x1A	0x10	
w	0x15	0x1C	0x77	
w	0x15	0x1D	0x04	
w	0x15	0x1E	0x00	

E	verDisplay (Optronics (S	Shanghai) Lin	nited
w	0x15	0x25	0x02	
w	0x15	0x26	0x73	
w	0x15	0x2A	0x02	
w	0x15	0x2B	0x73	
w	0x15	0x30	0x43	
w	0x15	0x35	0x18	
w	0x15	0x36	0x11	
w	0x15	0x37	0x00	
w	0x15	0x3A	0x00	
w	0x15	0x3B	0x40	
w	0x15	0x3D	0x10	
w	0x15	0x3F	0x47	
w	0x15	0x40	0x10	
w	0x15	0x41	0x0B	
w	0x15	0x42	0x66	
w	0x15	0x43	0x33	
w	0x15	0x44	0x44	
w	0x15	0x45	0x11	
w	0x15	0x46	0x55	
w	0x15	0x47	0x22	
w	0x15	0x4C	0x66	
w	0x15	0x4D	0x33	

	verDisplay (Optronics (S	Shanghai) Lin	nited
w	0x15	0x4E	0x44	
w	0x15	0x4F	0x11	
w	0x15	0x50	0x55	
w	0x15	0x51	0x22	
w	0x15	0x56	0x11	
w	0x15	0x58	0x44	
w	0x15	0x59	0x22	
w	0x15	0x5A	0x55	
w	0x15	0x5B	0x33	
w	0x15	0x5C	0x66	
w	0x15	0x61	0x11	
w	0x15	0x62	0x44	
w	0x15	0x63	0x22	
w	0x15	0x64	0x55	
w	0x15	0x65	0x33	
w	0x15	0x66	0x66	
w	0x15	0x6B	0x05	
w	0x15	0x6D	0x90	
w	0x15	0x6E	0x40	
w	0x15	0x70	0xA5	
w	0x15	0x72	0x04	
w	0x15	0x73	0x15	

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	verbispiay (optronics (Shanghai) Lin	nitea
w	0x15	0x74	0x0C	
w	0x15	0x75	0xF8	
w	0x15	0x76	0x90	
w	0x15	0xFE	0x02	Page 1
w	0x15	0x9B	0x10	
w	0x15	0x9C	0x90	
w	0x15	0x9D	0x20	
w	0x15	0xFE	0x0A	Page 9
w	0x15	0x29	0x10	
w	0x15	0xFE	0x00	User Command
w	0x15	0x35	0x00	enable TE
w	0x15	0x11		sleep out
delay 120ms				
w	0x15	0x29		display on

附表 2: QC Flow Chart

主制程		Process flow						4 110/27/~	在本tn公 // · · ·	管制项目	
	站点	Main Route		Sampling Route	Rework Re	oute	Repair Route	制程名称	生产机台/Unit	产品特性	制程特性
		Kitting						Kitting			
										外观规格	
										切割精度	
		Scribe & Breal	лΙ							SCR_A1,SCR_B1 SCR_A2,SCR_B2	
		Scribe & Break	<u> </u>							SCR_A3,SCR_B3 SCR_A4,SCR_B4	
										3CK_A4,3CK_B4	
											下刀深度
面板切割&裂片						Scribe & Break	Scribe & Break				
											切割压力
											切割速度
											93H3AB32
											刀轮寿命
											人员手法
				\downarrow						等级判定	八瓜子/丛
Panel·病艾测试 调火板乳附&加压脱泡				Panel test			Panel LR	Panel test	Panel test	外观规格	
				\sim						贴附精度	
										POL_C1,POL_C2 POL_D1,POL_D2	
										1 02_01,1 02_02	贴附压力
		Polarizer Attac	h k					Polarizer attach	Polar attach		贴附速度
		r oldrizer Acces	<u>"</u> "							外观检	
											研磨带
											贴附table洁净度
			_ l								设定压力
		Auto-Clave	╛┪		POL	\supset		Auto-Clave	Autoclave		设定温度
				Rewor	<u>*</u> /					设定时间	
cog											压头及Back up平行
			-, I							ACF贴附精度	
		cog						ACF Attach	ACF Attaching		ACF贴附设定温度
											ACF贴附设定压力
											ACF贴附设定时间
											ACF貼附平整 假压温度
											假压压力
											压头及Back up平行
								IC Attach	IC Bonding		本压头设定温度
								ic Attach	ic boliding		本压时间
											本压头压力
											检查导电粒子变型 检查压痕
		<u> </u>		COG AOI	IC Rewor	7		COG AOI	COGAOI	10 mm	检查导电粒子
				~	(Kewoi					检查IC位置 COG_X	
										COG_Y	压头及Back up平行
FOG											ACF贴附设定压力
								ACF Attach	ACF Attaching		ACF贴附设定温度
										ACF贴附精度	
											ACF贴附平整
			FPC			PC vork	•				假压设定温度
		Main FPC									假压设定压力
		IVIAIN FPC			FPC Rework						假压时间
										-	本压头设定温度本压头设定时间
								FPC Attach	EDC 8		本压头设定压力
								FPC Attach	FPC Bonding		检查导电粒子变型
											检查压痕
											拉力值确认
										检查FPC位置	检查导电粒子
										校置FPC仅直 FPC_X FPC_Y	
Tuffy胶涂布 1										点胶针头	
		Tuffy 膠	7 l					Tuffy Dispensing 1	端子区涂胶		涂布状况
		dispensing 1	_							外观规格	
			, l								
Module老化测试		Module Aging						Module Aging	Aging Chamber	Aging test	Function Defect
Aotu Gamma		Auto Gamma	7					Auto gamma	Auto gamma	gamma test	电压设定值误差
Module点灯测试 Assembly 1			-							Light on test	Function Defect
		Module	>				Module	Module Test	Light on test	Light on test	Common Defect
							LR			E.giit on test	common perect
		Assembly 1	_					Assembly 1	Padding Tape&绝缘胶带&屏蔽胶 带&Double Tape	外观规格	
			-						*		Eunetin- D. C. :
oqc								oqc	Tost		Function Defect
		oqc	┙┃					OQL	QC Test	外观规格	Common Defect