

Table 2-A — Single sampling plans for normal inspection (Master table)

Sample size code letter	Acceptance quality limit, AQL, in percent nonconforming items and nonconformities per 100 items (normal inspection)																			
	0,010	0,015	0,025	0,040	0,065	0,10	0,15	0,25	0,40	0,65	1,0	1,5	2,5	4,0	6,5	10	15	25	40	65
	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re
A	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
B	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
C	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
D	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8
E	13	13	13	13	13	13	13	13	13	13	13	13	13	13	13	13	13	13	13	13
F	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20
G	32	32	32	32	32	32	32	32	32	32	32	32	32	32	32	32	32	32	32	32
H	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50
J	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80
K	125	125	125	125	125	125	125	125	125	125	125	125	125	125	125	125	125	125	125	125
L	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200
M	315	315	315	315	315	315	315	315	315	315	315	315	315	315	315	315	315	315	315	315
N	500	500	500	500	500	500	500	500	500	500	500	500	500	500	500	500	500	500	500	500
P	800	800	800	800	800	800	800	800	800	800	800	800	800	800	800	800	800	800	800	800
Q	1 250	1 250	1 250	1 250	1 250	1 250	1 250	1 250	1 250	1 250	1 250	1 250	1 250	1 250	1 250	1 250	1 250	1 250	1 250	1 250
R	2 000	2 000	2 000	2 000	2 000	2 000	2 000	2 000	2 000	2 000	2 000	2 000	2 000	2 000	2 000	2 000	2 000	2 000	2 000	2 000

↕ = Use the first sampling plan below the arrow. If sample size equals, or exceeds, lot size, carry out 100 % inspection.

↗ = Use the first sampling plan above the arrow.

Ac = Acceptance number

Re = Rejection number