BOM – Printing Parts

File Name	Amount	Material	Infill Density	Speed	Layer Thickness	Support	Adhesion	Material Weight	Time
AC_Beam_20	Select as much as you need	PLA	40 %	50 mm/s	0.2 mm	yes	no	2g	23m
AC_Beam_40		PLA	40 %	50 mm/s	0.2 mm	yes	no	5g	36m
AC_Beam_60		PLA	40 %	50 mm/s	0.2 mm	yes	no	7g	49m
AC_Beam_80		PLA	40 %	50 mm/s	0.2 mm	yes	no	9g	1h 2m
AC_Beam_100		PLA	40 %	50 mm/s	0.2 mm	yes	no	11g	1h 15m
AC_Beam_120		PLA	40 %	50 mm/s	0.2 mm	yes	no	13g	1h 29m
AC_CamConnect_Generic_3	Choose 1	PLA	40 %	50 mm/s	0.2 mm	yes	no	5g	39m
AC_CamConnect_Generic_4		PLA	40 %	50 mm/s	0.2 mm	yes	no	4g	39m
AC_CamConnect_Generic_5		PLA	40 %	50 mm/s	0.2 mm	yes	no	4g	39m
AC_CamConnect_Nulaxy_C900		PLA	40 %	50 mm/s	0.2 mm	yes	no	4g	39m
AC_PrinterConnect	1	PLA	40 %	50 mm/s	0.2 mm	yes	no	5g	46m
AC_Transition	1	PLA	40 %	50 mm/s	0.2 mm	yes	no	5g	47m