

BOM – Printing Parts

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Tobias Libera

| File Name | Amount | Material | Infill Density | Speed | Layer Thickness | Support | Adhesion | Material Weight | Time |
|--------------------|--------|----------|----------------|---------|-----------------|---------|----------|-----------------|--------|
| FF_Body | 1 | PLA | 30 % | 85 mm/s | 0.2 mm | yes | no | 139 g | 14h 4m |
| FF_MotorPlate | 1 | PLA | 30 % | 60 mm/s | 0.2 mm | no | yes | 8 g | 59m |
| FF_Base | 1 | PLA | 30 % | 80 mm/s | 0.2 mm | yes | yes | 59 g | 5h 0m |
| FF_Axis | 1 | PLA | 100 % | 25 mm/s | 0.2 mm | no | yes | 2 g | 23m |
| FF_MiddleFinger | 1 | PLA | 30 % | 50 mm/s | 0.2 mm | yes | yes | 36 g | 5h 13m |
| FF_Washer_Distance | 2 | PLA | 100 % | 60 mm/s | 0.2 mm | no | no | 1g | 4m |
| FF_Washer_ScrewIn | 2 | PLA | 100 % | 60 mm/s | 0.2 mm | no | no | | |
| | | | | | | | | | |
| FF_Template_Edge | 1 | PLA | 100 % | 60 mm/s | 0.2 mm | no | no | 3 g | 22m |
| FF_Template_Fits | 1 | PLA | 30 % | 60 mm/s | 0.2 mm | no | no | 4 g | 36m |