

## Airlock door control

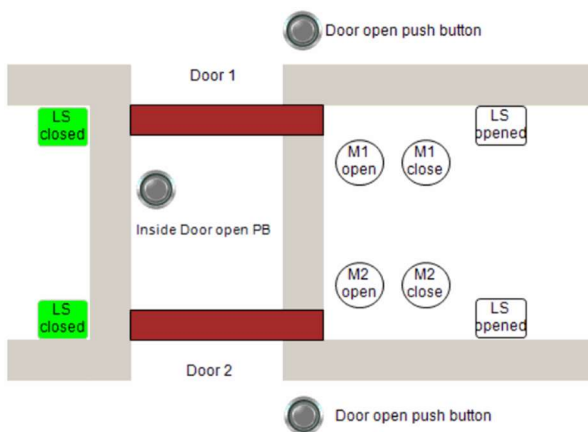
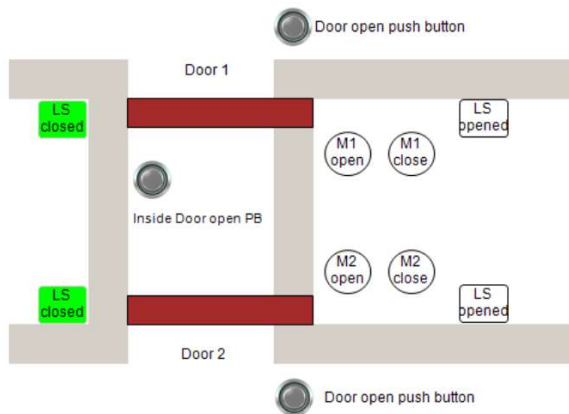
Access to a dust-free chamber is only possible with two lock doors.

The door is opened by one of the outside pushbuttons.

When button for door 1 is pressed, the door 1 opens automatically for short time and then closes.

Next, the second door 2 opens and closes automatically to allow the person to pass the floodgate.

In emergency case, if person is trapped between door 1 & 2, the door 1 can be opened/closed with inside push button.



```

1 FUNCTION_BLOCK DoorControl
2 VAR_INPUT
3     PbOut1      : BOOL;    // Pushbutton outside - door 1
4     PbIn1       : BOOL;    // Pushbutton inside - door 1
5     LsDoor1Closed : BOOL;   // limit switch door 1 closed
6     LsDoor1Opened : BOOL;   // limit switch door 1 opened
7
8     PbOut2      : BOOL;    // Pushbutton outside - door 2
9     PbIn2       : BOOL;    // Pushbutton inside - door 2
10    LsDoor2Closed : BOOL;   // limit switch door 2 closed
11    LsDoor2Opened : BOOL;   // limit switch door 2 opened
12 END_VAR
13 VAR_OUTPUT
14     MotorDoor01Open : BOOL; // door 1 - motor open command
15     MotorDoor01Close : BOOL; // door 1 - motor close command
16     MotorDoor02Open : BOOL; // door 2 - motor open command
17     MotorDoor02Close : BOOL; // door 2 - motor close command
18 END_VAR
19 VAR
20     OneShot      : BOOL := TRUE; // one shot after power recycle
21
22     OpnSingleDoor01 : SR;        // open only door 1 request
23     OpnDoor01Request : SR;       // open door 1 request (door 2 following)
24     OpnDoor02Request : SR;       // open door 2 request (door 1 following)
25     OpnDoor01RequestMem : SR;    // open door 1 request memory
26     OpnDoor02RequestMem : SR;    // open door 2 request memory
27
28     Wait : SR;                  // state machine: Wait
29     OpenDoor01Cmd : SR;         // state machine: open door 1 command
30     CloseDoor01Cmd : SR;        // state machine: close door 1 command
31     tonCloseDoor01Cmd : TON;    // delay open door 1 command
32
33     OpenDoor02Cmd : SR;         // state machine: open door 2 command
34     CloseDoor02Cmd : SR;        // state machine: close door 2 command
35     tonCloseDoor02Cmd : TON;    // delay open door 2 command
36
37     Door02Closed : SR;          // state machine: door 1 closed
38     Door01Closed : SR;          // state machine: door 2 closed
39
40
41 END_VAR

```

