Opportunities in tensorial data analytics for chemical and biological manufacturing processes

Weike Sun, Richard D. Braatz

Tom Savage ¹

¹University of Cambridge

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- Perspectives on application of tensorial data to manufacturing processes.
- Analysis methods presented and future potential and research scope discussed.

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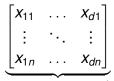
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```
\begin{bmatrix} X_{11} & \dots & X_{d1} \\ \vdots & \ddots & \vdots \\ X_{1n} & \dots & X_{dn} \end{bmatrix}
```

data-matrix, two-way array, second-order tensor

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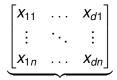


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- Collection of measured process variables through time (single batch).

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\vdots & \ddots & \vdots \\
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\end{bmatrix} & \dots & \begin{bmatrix}
X_{11k} & \dots & X_{d1k} \\
\vdots & \ddots & \vdots \\
X_{1nk} & \dots & X_{dnk}
\end{bmatrix}
```

third-order tensor

Third-order tensor...

$$\left[\begin{bmatrix} X_{111} & \dots & X_{d11} \\ \vdots & \ddots & \vdots \\ X_{1n1} & \dots & X_{dn1} \end{bmatrix} & \dots & \begin{bmatrix} X_{11k} & \dots & X_{d1k} \\ \vdots & \ddots & \vdots \\ X_{1nk} & \dots & X_{dnk} \end{bmatrix}\right]$$

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Examples include:

- Color images.
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Average over batches, or time for video, down to an order two tensor (matrix), then continue with PCA, PLS etc...

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- Average over batches, or time for video, down to an order two tensor (matrix), then continue with PCA, PLS etc...
- Can you summarise a film (fourth order tensor, what are the orders?) by averaging all of the frames then converting to greyscale?

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- Not very well.
- Can anyone think of a fifth-order tensor?



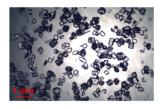
Second order tensors

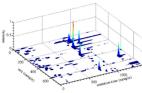
Second order tensors

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single batch process data





LEFT: grey-scale stereomicroscope image of product crystals with nucleation induced by coaxial mixing. **RIGHT:** Liquid-Chromatography / Mass Spectroscopy analysis has become

cheaper and more reliable for online use.

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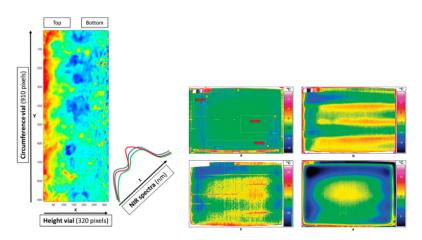
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► Traditional color images for humans however scope for the inclusion of x-rays, infra-red.

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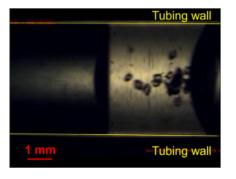
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E.g. a spectral video stream of crystal product exiting a tubular crystalliser.



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- Non-destructive, low-cost, user-friendly.

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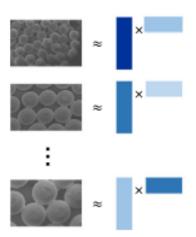
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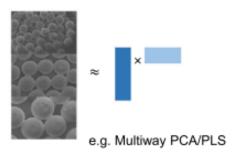
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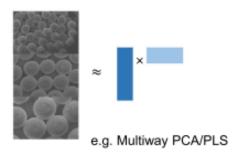


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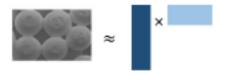
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This is extensively used and is called the **multiway** method

Third approach: Average higher orders to reduce to a second order tensor.

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- Constructed model is often difficult to interpret.

Kronecker Product (⊗):

$$\begin{bmatrix} A_{11} & A_{12} \\ A_{21} & A_{22} \end{bmatrix} \otimes \begin{bmatrix} B_{11} & B_{12} \\ B_{21} & B_{22} \end{bmatrix} = \begin{bmatrix} A_{11} \begin{bmatrix} B_{11} & B_{12} \\ B_{21} & B_{22} \\ B_{21} & B_{22} \end{bmatrix} & A_{12} \begin{bmatrix} B_{11} & B_{12} \\ B_{21} & B_{22} \\ B_{21} & B_{22} \end{bmatrix} \\ A_{22} \begin{bmatrix} B_{11} & B_{12} \\ B_{21} & B_{22} \\ B_{21} & B_{22} \end{bmatrix}$$

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A sum of these approximations can result in the reconstruction of a full tensor. Generally for a d^{th} order tensor $\mathcal{A} \in \mathbb{R}^{m_1 \times ... \times m_d}$ with k components (modes).

$$\mathcal{A} = \sum_{k} \lambda_{k} \mathbf{u}_{k}^{1} \otimes \mathbf{u}_{k}^{2} \otimes \dots \otimes \mathbf{u}_{k}^{d} + E$$



Solving for \mathbf{u}_k

$$\min_{\lambda_k, \mathbf{u}_k^i} \left\| \mathcal{A} - \sum_{k=1}^K \lambda_k \mathbf{u}_k^1 \otimes \mathbf{u}_k^2 \otimes ... \otimes \mathbf{u}_k^d \right\|_F$$

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Where k_A is the k-rank matrix of **A**

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Personally I think stochastic optimisation has huge scope here, not mentioned in review.

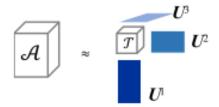
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$$\tilde{\mathcal{A}} = \mathcal{T} \times_1 \boldsymbol{U}^1 \times_2 \boldsymbol{U}^2 \times_3 \boldsymbol{U}^3$$

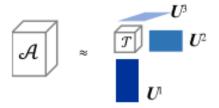
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Not generally unique, solved the same as CP decomposition.



Other examples of tensorial PCA methods include:

- 2DPCA
- Generalized low-rank approximation of matrices
- Non-negative MPCA
- Bayesian Tensor Analysis
- Incremental Tensor Analysis
- Dynamic Tensor Analysis
- Window-based Tensor Analysis
- Tensor Rank-One Decomposition
- Uncorrelated MPCA

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Effectively all generalisations of PCA based on differing objective functions, constraints, and projection methods.



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- Tensorial extensions to ML techniques:

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 - Multilinear PCR
 - N-way PLS
 - Higher order PLS
 - And others
- Tensorial extensions to ML techniques:
 - Support tensor machine
 - ► CNNs
 - ► RNNs
 - Tensor net

CP decomposition used to convert tensors into interpretable components \rightarrow factor-matrices. Tucker decomposition used for tensor-compression. Applications include:

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Applications include:

- Spectral data
- Biological signals
- Batch process data
- Imaging

While some chemical engineers have recently been learning about tensorial data analytics, the inspection of the literature indicates that the vast majority have not, as suboptimal methods continue to dominate with no acknowledgement or reference to tensorial methods. Given the sparsity of published applications, there remains little known about which methods to apply to which chemical and biological manufacturing processes, and more detailed application studies need to be clearly documented in the open literature before tensorial data analytics becomes widely accepted and consistently applied in the community.

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Future directions and challenges

Demonstration

Systematic and in-depth comparison of tensorial methods for manufacturing applications is needed to provide guidance for specific applications.

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- Data pre-processing procedure for tensorial manufacturing data is key.
- New algorithms are needed to extend flexibility and accuracy of tensor models.
 - Efficient iterative algorithms
 - Optimal initialization
 - Automatic hyperparameter estimation (e.g. components)
 - Sparsity / NN constraints

Advanced generalization of process data analytics to tensorial analysis.

- Advanced generalization of process data analytics to tensorial analysis.
 - Non-linear, dynamic and time varying processes.
 - Need to efficiently assess tensorial data properties to inform valid modelling approximations
 - Probabilistic tensorial modelling to incorporate process uncertainties.
 - Should be integrated with process knowledge such as first principles and process structure.

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Abstract

Tensorial Data

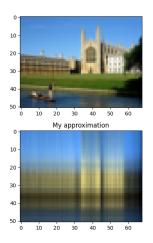
Tensorial Data Analytics

Future directions and challenges

Demonstration

Image Example

Starting with a third order tensor... an image. Three orders are width, height and colour(RGB)). With three components.



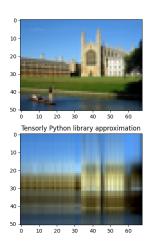
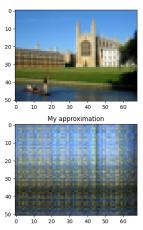


Image Example

With ten components...



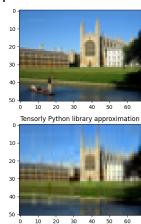
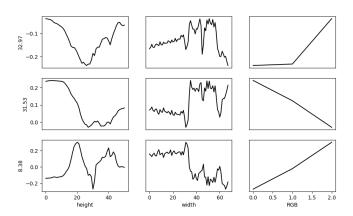


Image Example

Plotting the components of each factor...



Industrial Example

