

GENERAL CONTACT INFO

THE "MULTI-FINGER" CONTACT

Mill-Max makes pin receptacles by press-fitting a "multi-finger" spring contact into a machined shell. A selection of over 39 contact types are pre-tooled for those who wish to design custom receptacles. This extensive family of contacts will accept round pins ranging from 0,20 to 2,59 diameter, as well as rectangular component leads and square wrap posts, where the effective diameter is taken as the diagonal dimension of the lead.

Many contacts are interchangeable within a given shell, and so the contact selector chart has been organized by alternate contact groupings. Standard receptacles found in this catalog can be easily assembled with alternate contacts to suit special applications, for example: low insertion force or high operating temperature.

Contact Groups	Contact Type	Accepts Minimum Pin Diameter	Accepts Maximum Pin Diameter	Contact Compliancy δ	Contact Length	Number of Fingers	Contact Material	Current Rating (For 10°C ΔT)		
No Alternate	#04	0,20	0,33	0,08	1,35	3		2A		
No Alternate	#10	0,30	0,43	0,05	1,52	6				
A	#09	0,38	0,46	0,05	1,30	3	BeCu	3A		
	#11		0,51	0,08	1,91					
	#21		0,56							
	#31	0,46	0,58	0,10	1,57	4				
	#05	0,38	0,56		1,91	3				
	#25		0,51	0,08			BeNi			
B	#12	0,56	0,56	0,08	1,57	4	BeCu	4.5A		
	#22		0,56	0,13		6				
C	#30	0,38	0,64	0,10	2,11	4	BeCu	8A		
	#38		0,64	0,23						
	#32		0,66	0,20						
	#35	0,66	0,66		2,11	6				
	#43		0,66							
K	#15	0,51	0,51	0,13	2,13		BeNi	20A		
	#19		0,51	0,08						
D	#06	0,56	0,56	0,18	2,87	4	BeCu	11.2A		
	#26		0,56	0,13						
	#16	0,64	0,86	0,15	2,11	6	BeCu			
	#47		0,64	0,28						
	#56		0,64	0,23						
L	#18	0,94	0,94	0,10	1,57		BeCu	15A		
	#58		0,94	0,08						
E	#36	0,81	0,56	1,07	0,56	3,05	BeCu	18A		
	#34		0,81	1,17	0,25	3,05				
	#49		0,81	1,17	0,15	3,18				
	#24		0,81	1,17	0,23	3,05				
F	#02	1,02	1,27	0,15	2,24	6	BeCu	20A		
	#28	1,07	1,32	0,13						
J	#42	1,49	1,60	0,10	3,81	4		15A		
	#03	1,02	1,52	0,25						
G	#23	1,14	1,65	0,20	2,54	6	BeNi	18A		
	#13	1,22	1,63	0,25	3,23					
	#33		1,22	0,20						
H	#07	1,65	2,08	0,33	3,81	4	BeCu	20A		
	#27		2,08	0,30						
	#14		2,16	0,36						
No Alternate	#08	2,13	2,59	0,28	3,10	6				
No Alternate	#48	0,94	1,09	TBD	2,34	4				



GENERAL CONTACT INFO

CONTACT SPECIFICATIONS

The Mill-Max "multi-finger" contact exhibits wide conformity, eg. the ability of any single contact to accept a broad range of round pins as well as rectangular or square leads.

The insertion/extraction force characteristics that follow were derived using 0,76 μ m gold-plated contacts and bullet-shaped polished steel, gauge pins. The curves represent typical average values. The charts only guide you in selecting a clip that is close to your specification. Your results may vary, so for your specification, **visit www.mill-max.com to obtain complimentary samples of a receptacle assembly for your evaluation.**

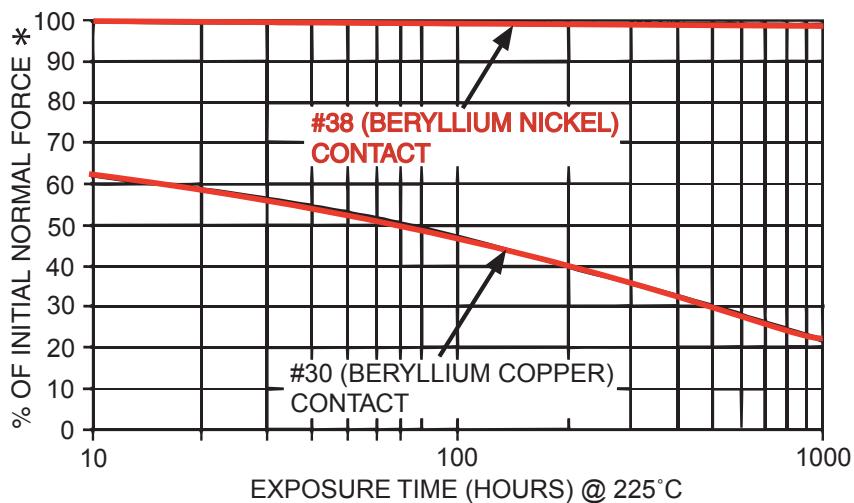
COMPLIANCY (δ)

The compliancy factor (δ) describes the re-configured operating range after inserting the largest permissible mating pin.

For example: the # 34 contact has an initial operating range from 0,81 to 1,17 diameter pins. After insertion of a 1,17 pin, the contact is sized, and the minimum pin acceptance becomes $1,17 - 0,25 = 0,91$. Thus, the new operating range becomes 0,91 to 1,17.

CONTACT MATERIAL AND STRESS RELAXATION AT HIGH TEMPERATURE

Mill-Max Mfg. contacts are made from either beryllium copper or beryllium nickel that has been heat treated to achieve ultimate spring properties. The graph illustrates how beryllium copper loses its spring properties over time at a high temperature (225°C). Thus, for burn-in applications and continuous operation above 150°C, beryllium nickel should be substituted for beryllium copper.



CONTACT DATA

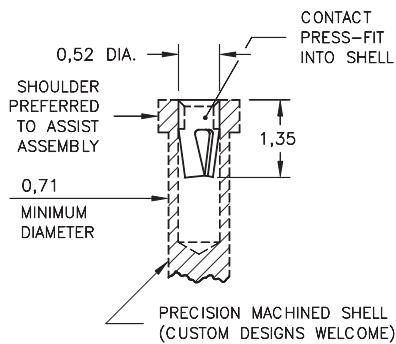
INSERTION / EXTRACTION FORCE GRAPHS

#04 CONTACT

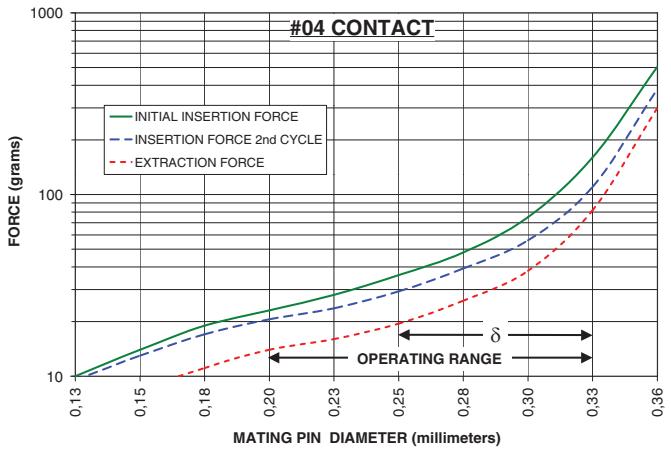
FOR 0,20 - 0,33 DIAMETER PINS ($\delta = 0,08$)

3-FINGER

(See page 248)



CONTACT MATERIAL
BERYLLIUM COPPER
Alloy 172,
Heat Treated

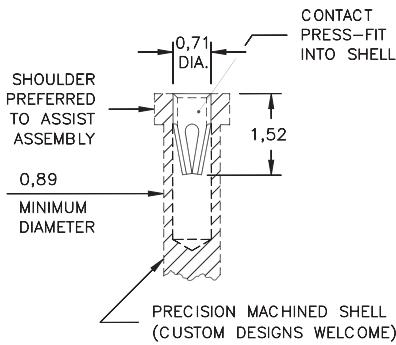


#10 CONTACT

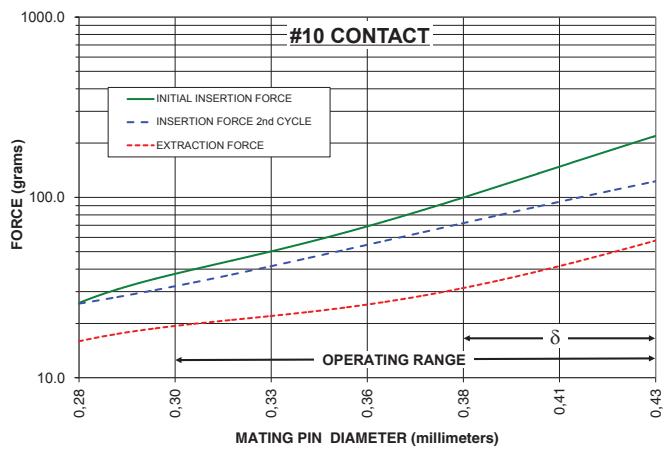
FOR 0,30 - 0,43 DIAMETER PINS ($\delta = 0,05$)

6-FINGER

(See page 248)



CONTACT MATERIAL
BERYLLIUM COPPER
Alloy 172,
Heat Treated

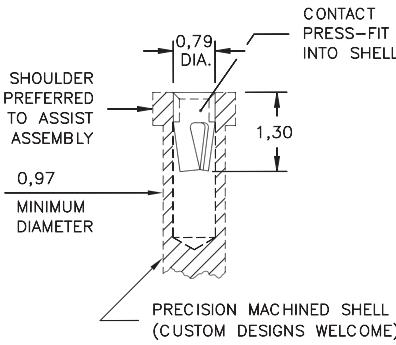


#09 CONTACT

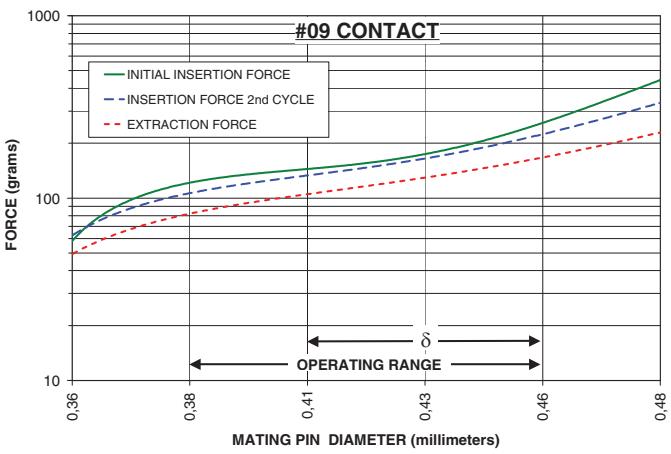
FOR 0,38 - 0,46 DIAMETER PINS ($\delta = 0,05$)

3-FINGER, GROUP A

(See page 248)



CONTACT MATERIAL
BERYLLIUM COPPER
Alloy 172,
Heat Treated



The insertion / extraction force characteristics above were derived using a 0,76 micrometers gold-plated contact and polished steel gauge pins having a bullet-shaped tip.

The curves represent typical average values; they are best used to compare the differences between similar size contacts and to guide you in selecting one that is suitable for your application. Your results may vary, so for your specification, we encourage you to obtain complimentary samples for your evaluation.



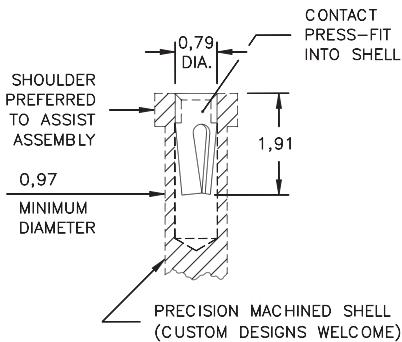
Mill-Max Mfg. Corp. • 190 Pine Hollow Road, P.O. Box 300, Oyster Bay, NY 11771 • 516-922-6000 • Fax: 516-922-9253 • www.mill-max.com

CONTACT DATA

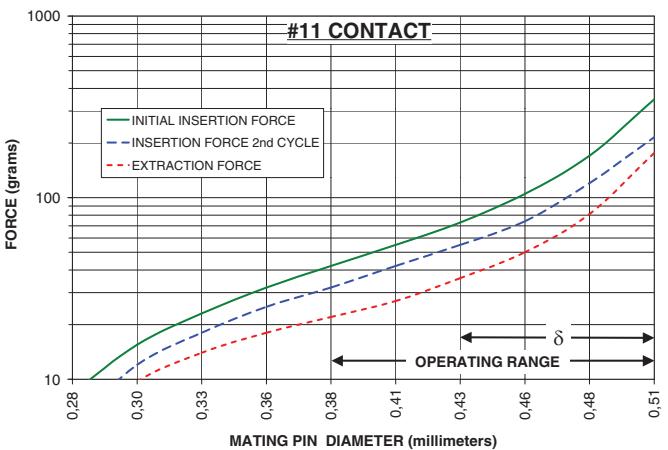
INSERTION / EXTRACTION FORCE GRAPHS

#11 CONTACT

FOR 0,38 - 0,51 DIAMETER PINS ($\delta = 0,08$)
3-FINGER, GROUP A (See page 248)

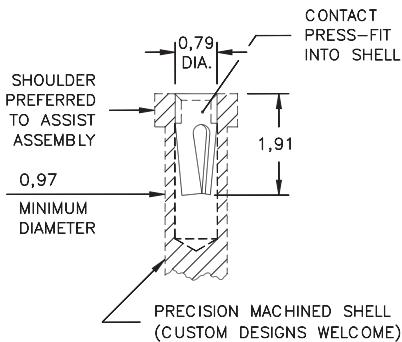


CONTACT MATERIAL
BERYLLIUM COPPER
Alloy 172,
Heat Treated

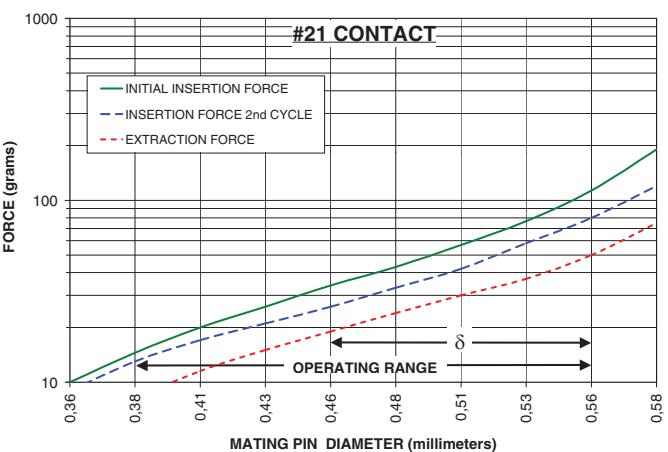


#21 CONTACT

FOR 0,38 - 0,56 DIAMETER PINS ($\delta = 0,10$)
3-FINGER, GROUP A (See page 248)

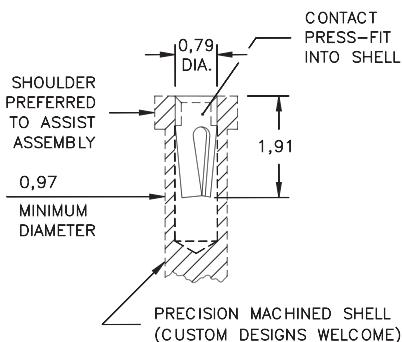


CONTACT MATERIAL
BERYLLIUM COPPER
Alloy 172,
Heat Treated

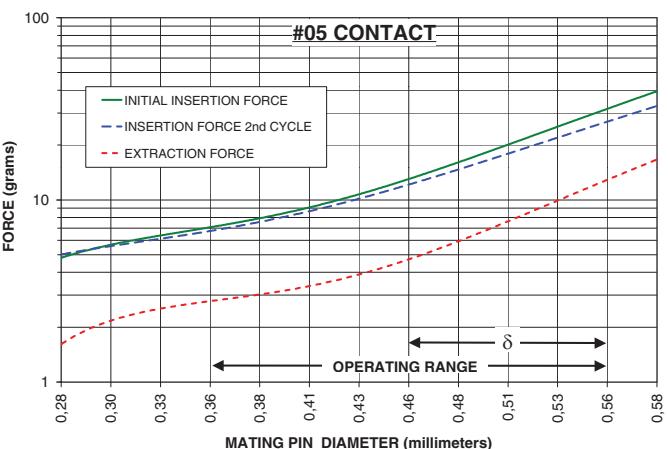


#05 CONTACT

FOR 0,38 - 0,56 DIAMETER PINS ($\delta = 0,10$)
3-FINGER, GROUP A (See page 248)



CONTACT MATERIAL
BERYLLIUM COPPER
Alloy 172,
Heat Treated



The insertion / extraction force characteristics above were derived using a 0.76 micrometers gold-plated contact and polished steel gauge pins having a bullet-shaped tip.

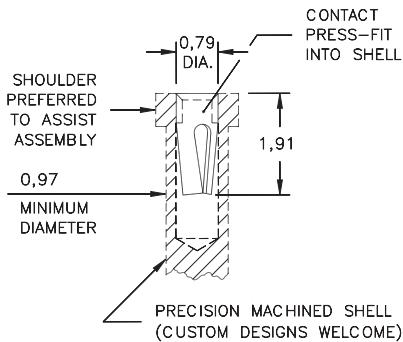
The curves represent typical average values; they are best used to compare the differences between similar size contacts and to guide you in selecting one that is suitable for your application. Your results may vary, so for your specification, we encourage you to obtain complimentary samples for your evaluation.

CONTACT DATA

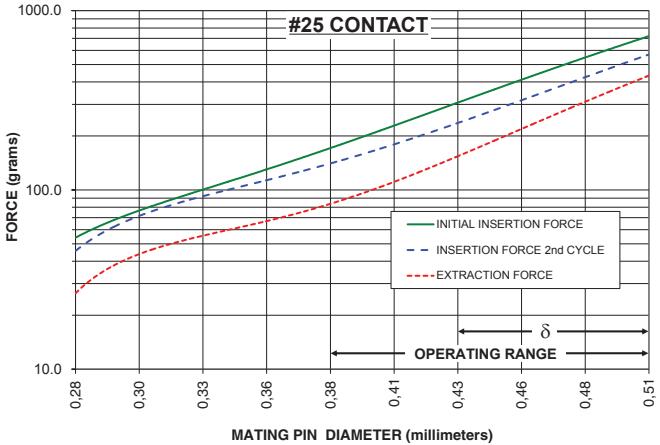
INSERTION / EXTRACTION FORCE GRAPHS

#25 CONTACT

FOR 0,38 - 0,51 DIAMETER PINS ($\delta = 0,08$)
3-FINGER, GROUP A (See page 248)

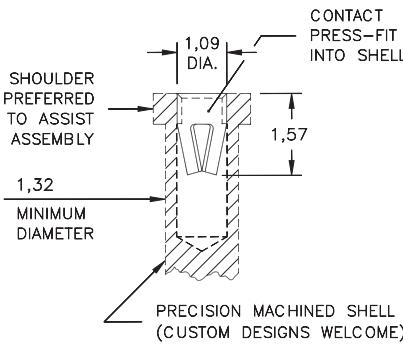


CONTACT MATERIAL
BERYLLIUM NICKEL
Alloy 360,
Heat Treated

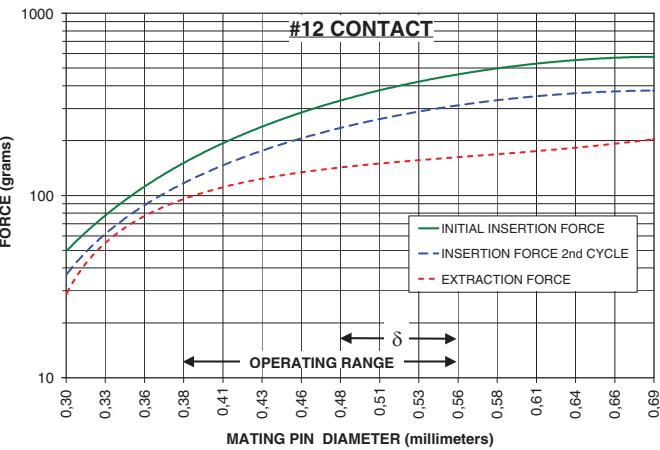


#12 CONTACT

FOR 0,38 - 0,56 DIAMETER PINS ($\delta = 0,08$)
4-FINGER, GROUP B (See page 248)

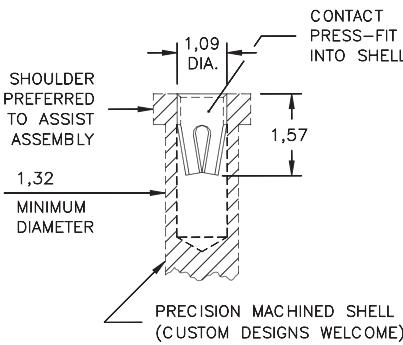


CONTACT MATERIAL
BERYLLIUM COPPER
Alloy 172,
Heat Treated

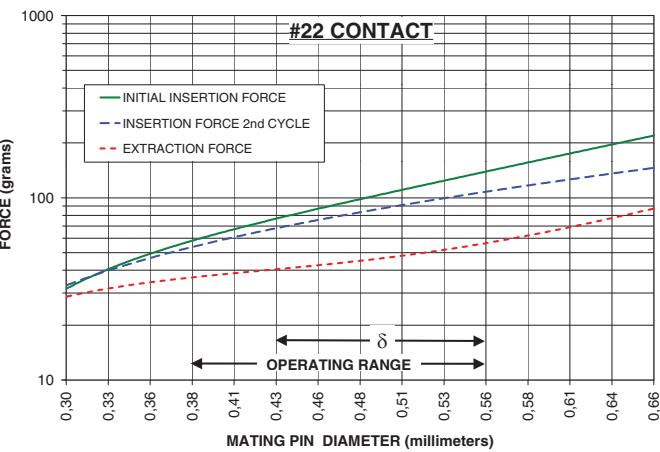


#22 CONTACT

FOR 0,38 - 0,56 DIAMETER PINS ($\delta = 0,13$)
6-FINGER, GROUP B (See page 248)



CONTACT MATERIAL
BERYLLIUM COPPER
Alloy 172,
Heat Treated



The insertion / extraction force characteristics above were derived using a 0.76 micrometers gold-plated contact and polished steel gauge pins having a bullet-shaped tip.

The curves represent typical average values; they are best used to compare the differences between similar size contacts and to guide you in selecting one that is suitable for your application. Your results may vary, so for your specification, we encourage you to obtain complimentary samples for your evaluation.



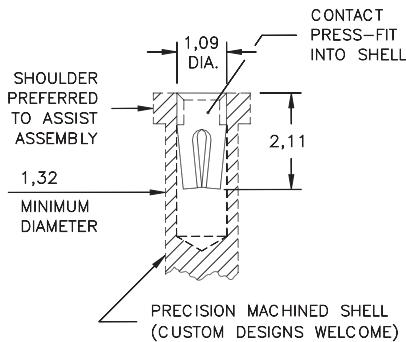
Mill-Max Mfg. Corp. • 190 Pine Hollow Road, P.O. Box 300, Oyster Bay, NY 11771 • 516-922-6000 • Fax: 516-922-9253 • www.mill-max.com

CONTACT DATA

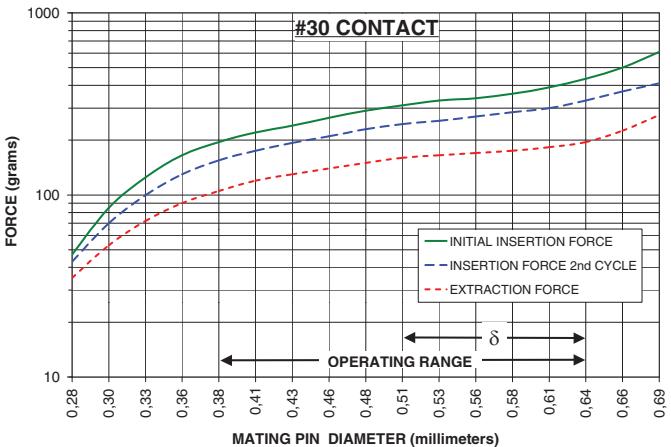
INSERTION / EXTRACTION FORCE GRAPHS

#30 CONTACT

FOR 0,38 - 0,64 DIAMETER PINS ($\delta = 0,13$)
4-FINGER, GROUP C (See page 248)

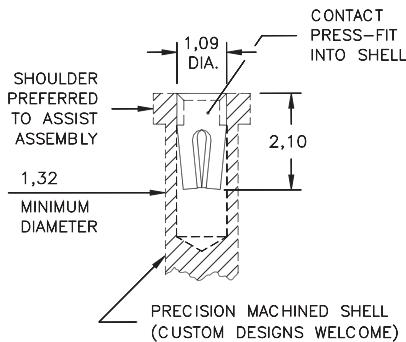


CONTACT MATERIAL
BERYLLIUM COPPER
Alloy 172,
Heat Treated

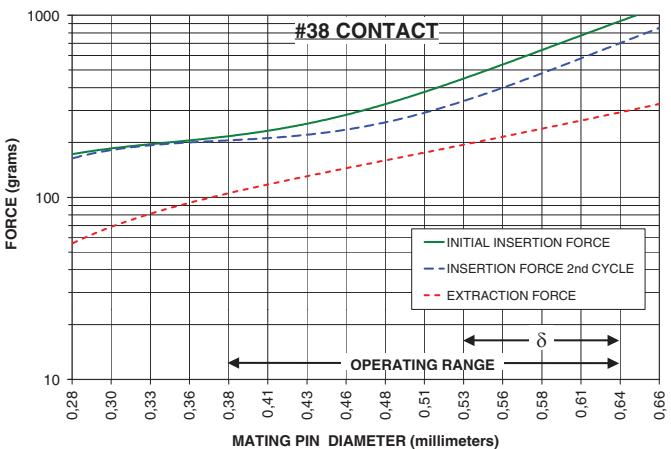


#38 CONTACT

FOR 0,38 - 0,64 DIAMETER PINS ($\delta = 0,10$)
4-FINGER, GROUP C (See page 248)

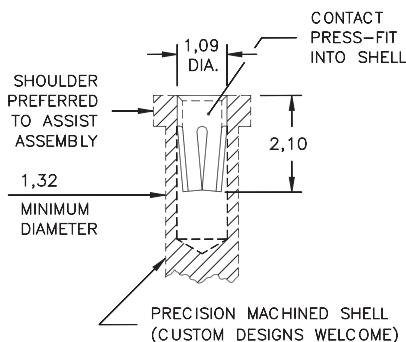


CONTACT MATERIAL
BERYLLIUM NICKEL
Alloy 360,
Heat Treated

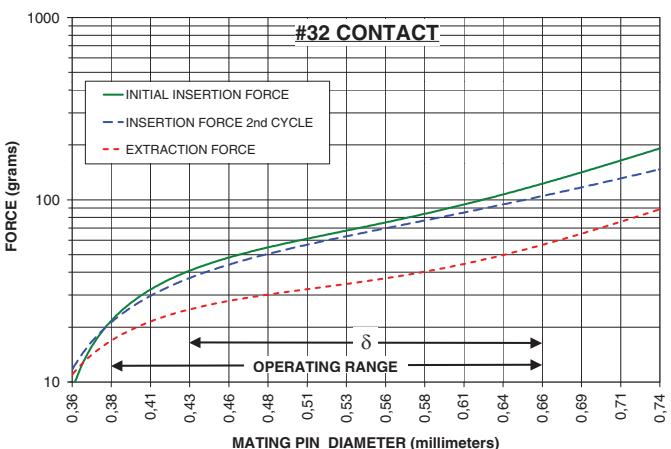


#32 CONTACT

FOR 0,38 - 0,66 DIAMETER PINS ($\delta = 0,23$)
6-FINGER, GROUP C (See page 248)



CONTACT MATERIAL
BERYLLIUM COPPER
Alloy 172,
Heat Treated



The insertion / extraction force characteristics above were derived using a 0.76 micrometers gold-plated contact and polished steel gauge pins having a bullet-shaped tip.

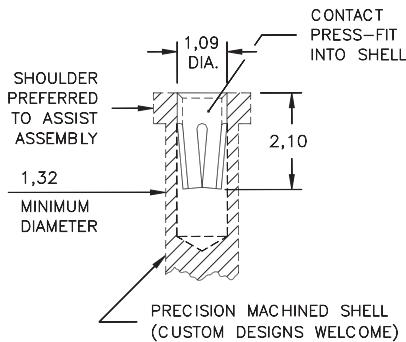
The curves represent typical average values; they are best used to compare the differences between similar size contacts and to guide you in selecting one that is suitable for your application. Your results may vary, so for your specification, we encourage you to obtain complimentary samples for your evaluation.

CONTACT DATA

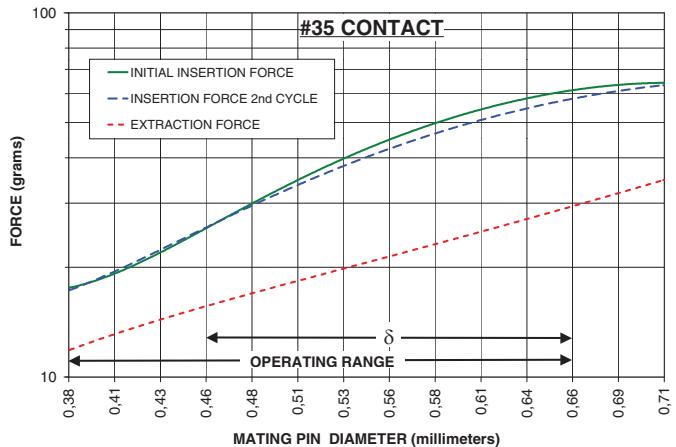
INSERTION / EXTRACTION FORCE GRAPHS

#35 CONTACT

FOR 0,38 - 0,66 DIAMETER PINS ($\delta = 0,20$)
6-FINGER, GROUP C (See page 248)

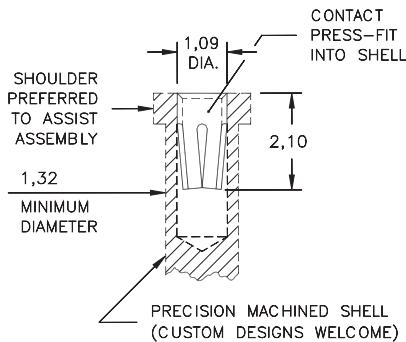


CONTACT MATERIAL
BERYLLIUM COPPER
Alloy 172,
Heat Treated

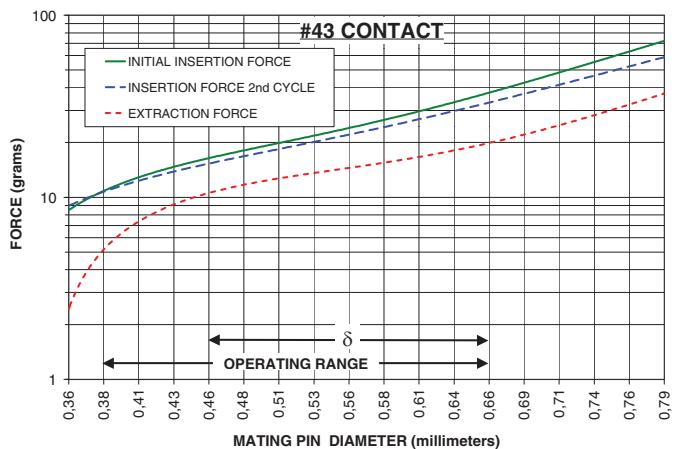


#43 CONTACT

FOR 0,38 - 0,66 DIAMETER PINS ($\delta = 0,20$)
6-FINGER, GROUP C (See page 248)

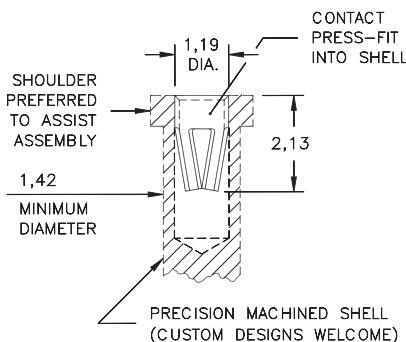


CONTACT MATERIAL
BERYLLIUM COPPER
Alloy 172,
Heat Treated

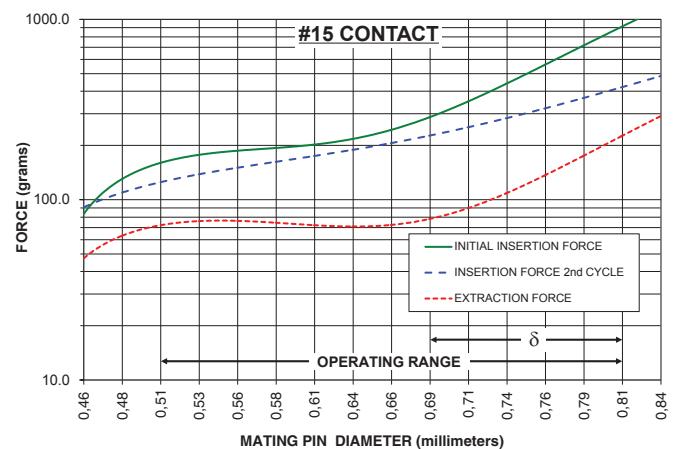


#15 CONTACT

FOR 0,51 - 0,81 DIAMETER PINS ($\delta = 0,13$)
6-FINGER, GROUP K (See page 248)



CONTACT MATERIAL
BERYLLIUM COPPER
Alloy 172,
Heat Treated



The insertion / extraction force characteristics above were derived using a 0.76 micrometers gold-plated contact and polished steel gauge pins having a bullet-shaped tip.

The curves represent typical average values; they are best used to compare the differences between similar size contacts and to guide you in selecting one that is suitable for your application. Your results may vary, so for your specification, we encourage you to obtain complimentary samples for your evaluation.

CONTACT DATA

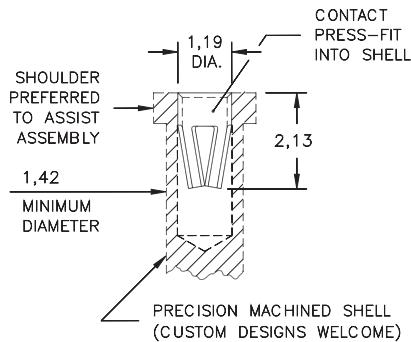
INSERTION / EXTRACTION FORCE GRAPHS

#19 CONTACT

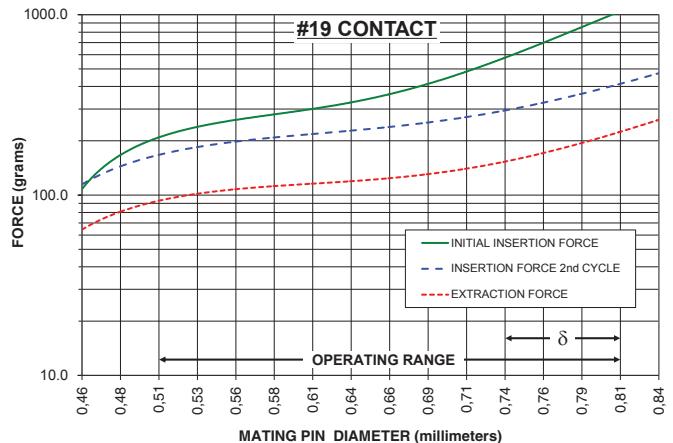
FOR 0,51 - 0,81 DIAMETER PINS ($\delta = 0,08$)

6-FINGER, GROUP K

(See page 248)



CONTACT MATERIAL
BERYLLIUM NICKEL
Alloy 360,
Heat Treated

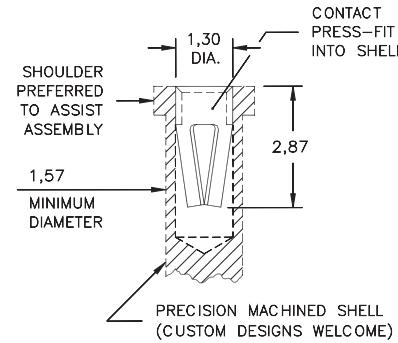


#06 CONTACT

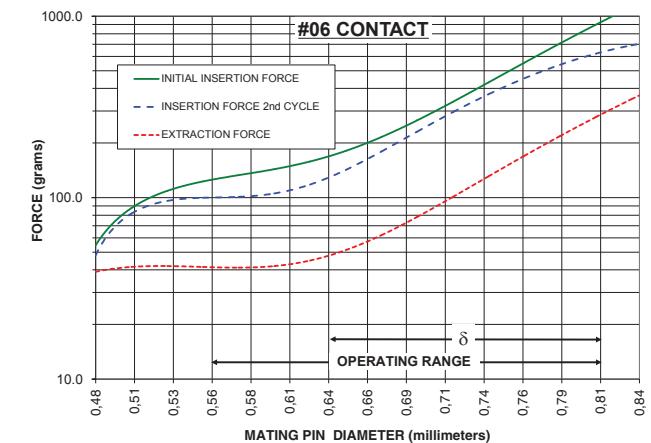
FOR 0,56 - 0,81 DIAMETER PINS ($\delta = 0,18$)

4-FINGER, GROUP D

(See page 248)



CONTACT MATERIAL
BERYLLIUM COPPER
Alloy 172,
Heat Treated

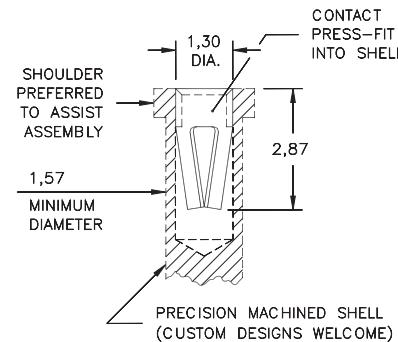


#26 CONTACT

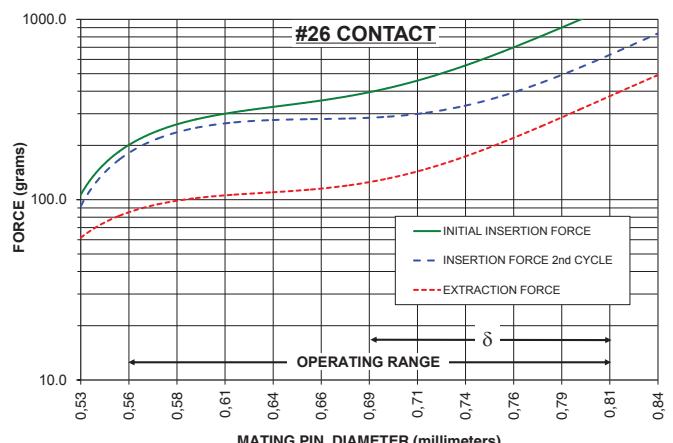
FOR 0,56 - 0,81 DIAMETER PINS ($\delta = 0,13$)

4-FINGER, GROUP D

(See page 248)



CONTACT MATERIAL
BERYLLIUM NICKEL
Alloy 360,
Heat Treated



The insertion / extraction force characteristics above were derived using a 0,76 micrometers gold-plated contact and polished steel gauge pins having a bullet-shaped tip.

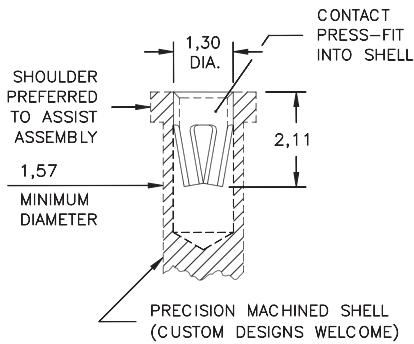
The curves represent typical average values; they are best used to compare the differences between similar size contacts and to guide you in selecting one that is suitable for your application. Your results may vary, so for your specification, we encourage you to obtain complimentary samples for your evaluation.

CONTACT DATA

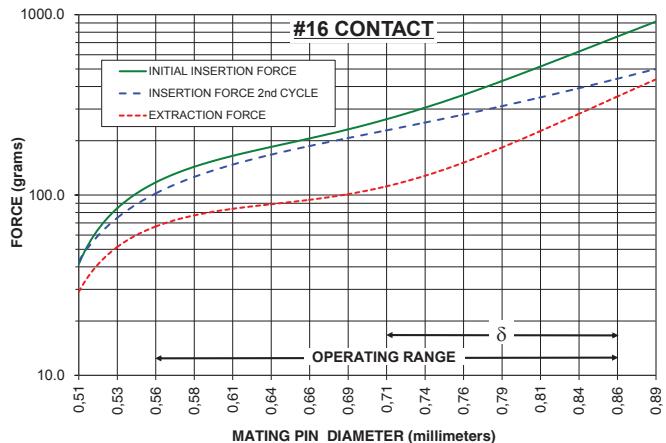
INSERTION / EXTRACTION FORCE GRAPHS

#16 CONTACT

FOR 0.56 - 0.86 DIA. & 0.64 SQ. ($\delta = 0.15$)
6-FINGER, GROUP D (See page 248)

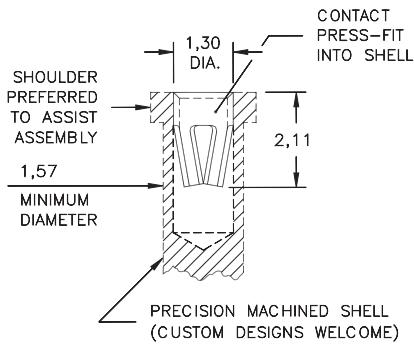


CONTACT MATERIAL
BERYLLIUM COPPER
Alloy 172,
Heat Treated

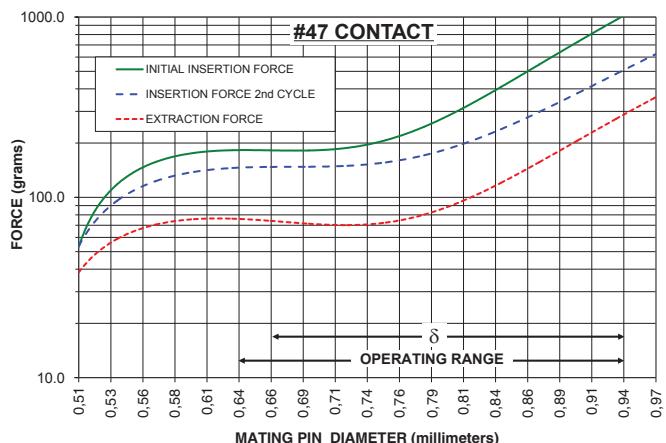


#47 CONTACT

FOR 0.64 - 0.94 DIA. & 0.64 SQ. ($\delta = 0.28$)
6-FINGER, GROUP D (See page 248)

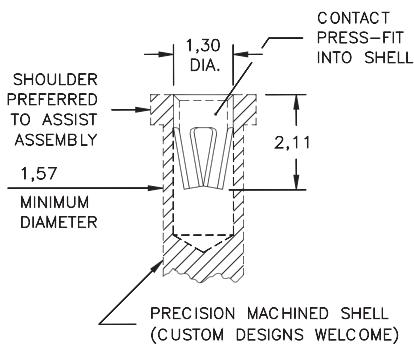


CONTACT MATERIAL
BERYLLIUM COPPER
Alloy 172,
Heat Treated

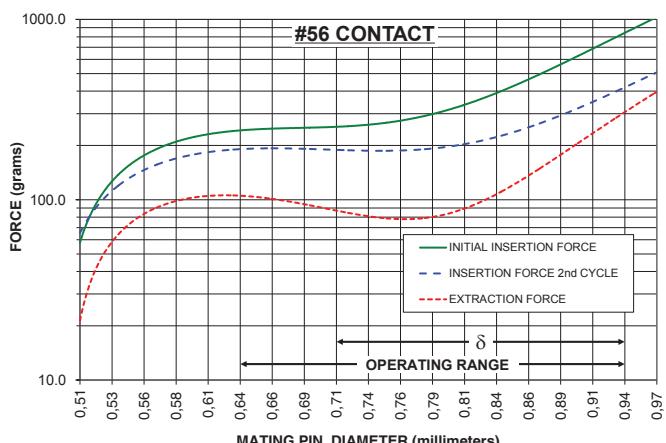


#56 CONTACT

FOR 0.64 - 0.94 DIA. & 0.64 SQ. ($\delta = 0.23$)
6-FINGER, GROUP D (See page 248)



CONTACT MATERIAL
BERYLLIUM NICKEL
Alloy 360,
Heat Treated



The insertion / extraction force characteristics above were derived using a 0.76 micrometers gold-plated contact and polished steel gauge pins having a bullet-shaped tip.

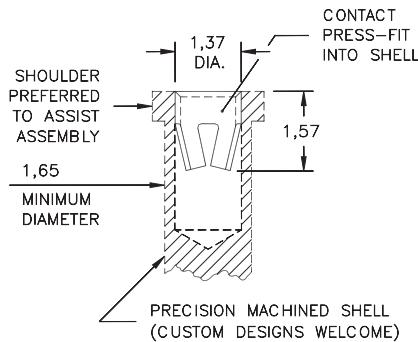
The curves represent typical average values; they are best used to compare the differences between similar size contacts and to guide you in selecting one that is suitable for your application. Your results may vary, so for your specification, we encourage you to obtain complimentary samples for your evaluation.

CONTACT DATA

INSERTION / EXTRACTION FORCE GRAPHS

#18 CONTACT

FOR 0,94 - 1,09 DIAMETER PINS ($\delta = 0,08$)
6-FINGER, GROUP L (See page 248)

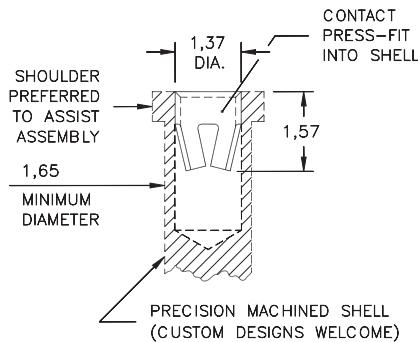


CONTACT MATERIAL
BERYLLIUM COPPER
Alloy 172,
Heat Treated

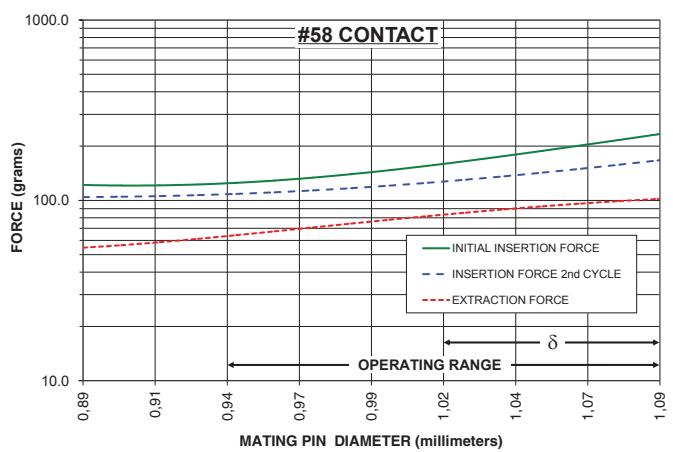


#58 CONTACT

FOR 0,94 - 1,09 DIAMETER PINS ($\delta = 0,08$)
6-FINGER, GROUP L (See page 248)

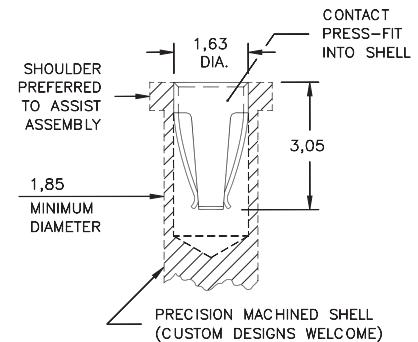


CONTACT MATERIAL
BERYLLIUM NICKEL
Alloy 360,
Heat Treated

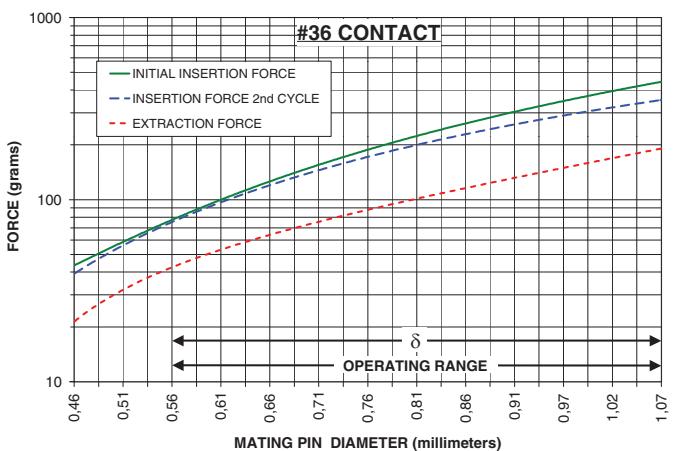


#36 CONTACT

FOR 0,56 - 1,07 DIAMETER PINS ($\delta = 0,56$)
4-FINGER, GROUP E (See page 248)



CONTACT MATERIAL
BERYLLIUM COPPER
Alloy 172,
Heat Treated



The insertion / extraction force characteristics above were derived using a 0,76 micrometers gold-plated contact and polished steel gauge pins having a bullet-shaped tip.

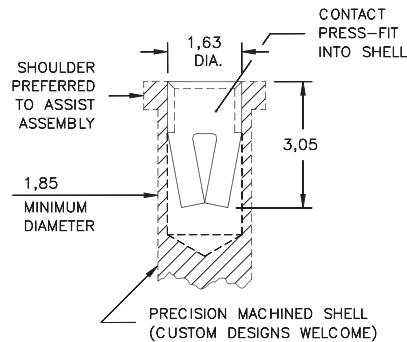
The curves represent typical average values; they are best used to compare the differences between similar size contacts and to guide you in selecting one that is suitable for your application. Your results may vary, so for your specification, we encourage you to obtain complimentary samples for your evaluation.

CONTACT DATA

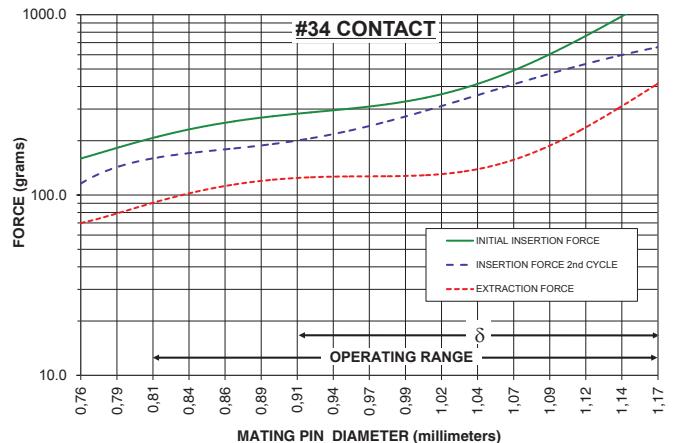
INSERTION / EXTRACTION FORCE GRAPHS

#34 CONTACT

FOR 0,81 - 1,17 DIAMETER PINS ($\delta = 0,25$)
4-FINGER, GROUP E (See page 248)

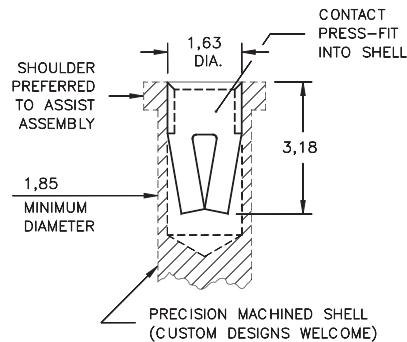


CONTACT MATERIAL
BERYLLIUM COPPER
Alloy 172,
Heat Treated



#49 CONTACT

FOR 0,81 - 1,17 DIAMETER PINS ($\delta = 0,15$)
4-FINGER, GROUP E (See page 248)

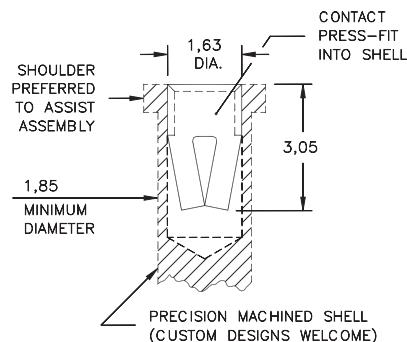


CONTACT MATERIAL
BERYLLIUM COPPER
Alloy 172,
Heat Treated



#24 CONTACT

FOR 0,81 - 1,17 DIAMETER PINS ($\delta = 0,23$)
4-FINGER, GROUP E (See page 248)



CONTACT MATERIAL
BERYLLIUM NICKEL
Alloy 360,
Heat Treated



The insertion / extraction force characteristics above were derived using a 0,76 micrometers gold-plated contact and polished steel gauge pins having a bullet-shaped tip.

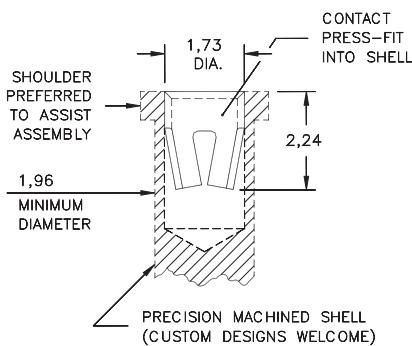
The curves represent typical average values; they are best used to compare the differences between similar size contacts and to guide you in selecting one that is suitable for your application. Your results may vary, so for your specification, we encourage you to obtain complimentary samples for your evaluation.

CONTACT DATA

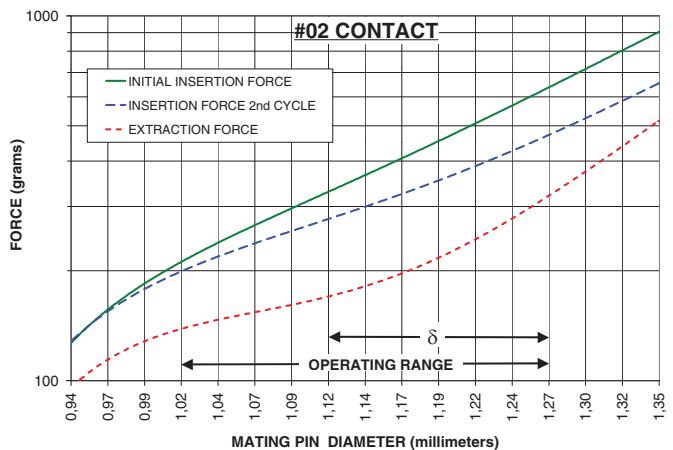
INSERTION / EXTRACTION FORCE GRAPHS

#02 CONTACT

FOR 1.02 - 1.27 DIAMETER PINS ($\delta = 0.15$)
6-FINGER, GROUP F (See page 248)

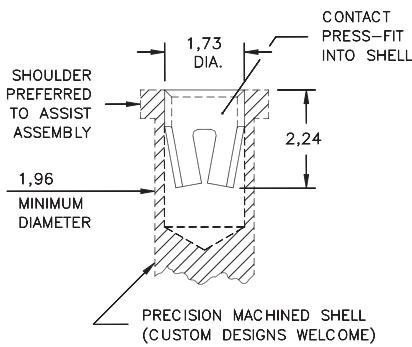


CONTACT MATERIAL
BERYLLIUM COPPER
Alloy 172,
Heat Treated

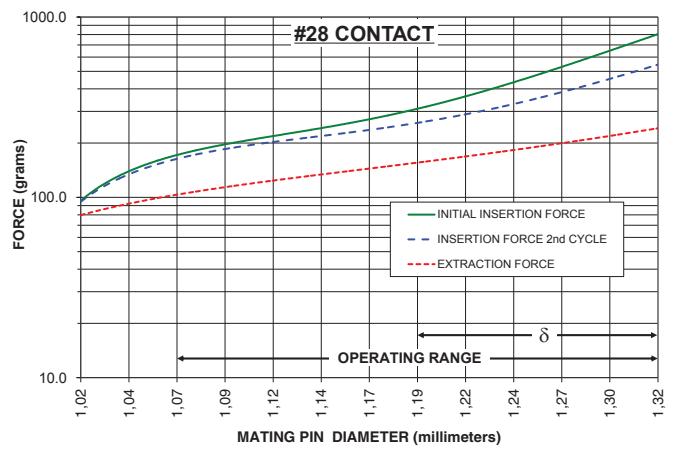


#28 CONTACT

FOR 1.07 - 1.32 DIAMETER PINS ($\delta = 0.13$)
6-FINGER, GROUP F (See page 248)

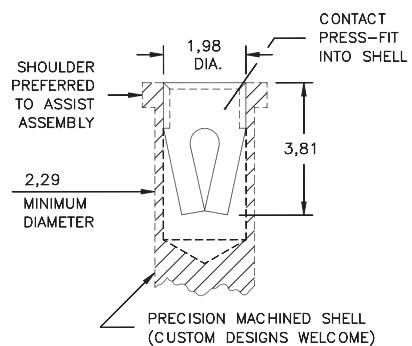


CONTACT MATERIAL
BERYLLIUM COPPER
Alloy 172,
Heat Treated

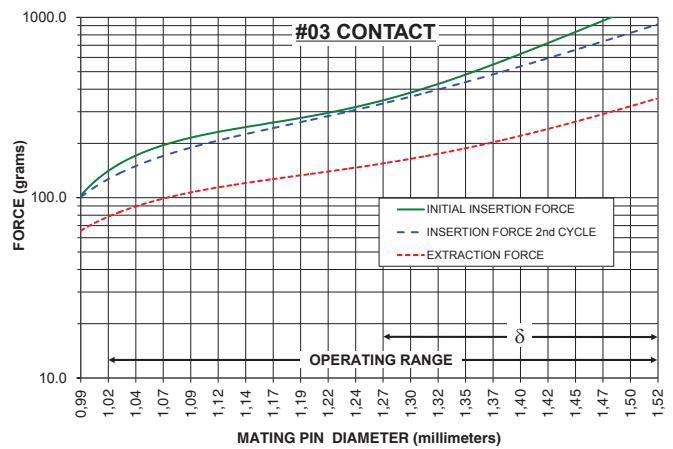


#03 CONTACT

FOR 1.02 - 1.52 DIAMETER PINS ($\delta = 0.25$)
4-FINGER, GROUP J (See page 248)



CONTACT MATERIAL
BERYLLIUM COPPER
Alloy 172,
Heat Treated



The insertion / extraction force characteristics above were derived using a 0.76 micrometers gold-plated contact and polished steel gauge pins having a bullet-shaped tip.

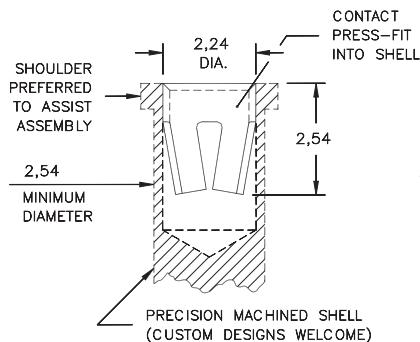
The curves represent typical average values; they are best used to compare the differences between similar size contacts and to guide you in selecting one that is suitable for your application. Your results may vary, so for your specification, we encourage you to obtain complimentary samples for your evaluation.

CONTACT DATA

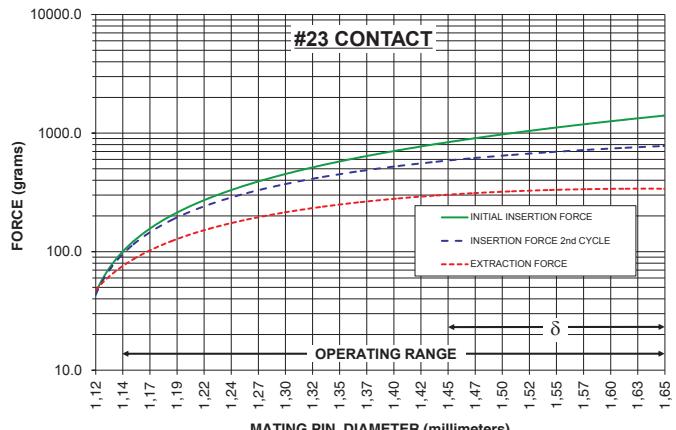
INSERTION / EXTRACTION FORCE GRAPHS

#23 CONTACT

FOR 1,14 - 1,65 DIAMETER PINS ($\delta = 0,20$)
6-FINGER, GROUP G (See page 248)

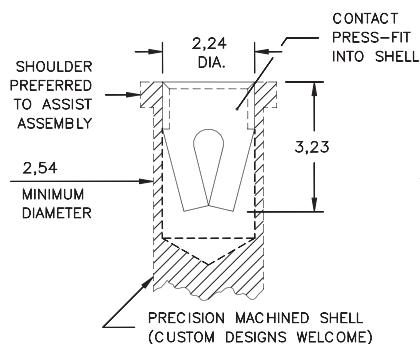


CONTACT MATERIAL
BERYLLIUM COPPER
Alloy 172,
Heat Treated



#13 CONTACT

FOR 1,22 - 1,63 DIAMETER PINS ($\delta = 0,25$)
4-FINGER, GROUP G (See page 248)

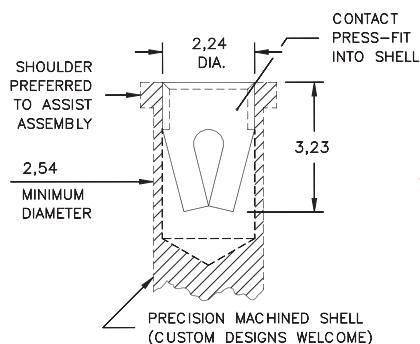


CONTACT MATERIAL
BERYLLIUM COPPER
Alloy 172,
Heat Treated

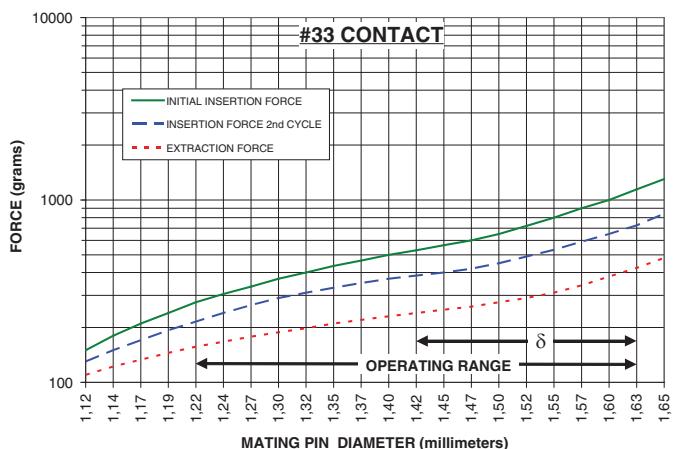


#33 CONTACT

FOR 1,22 - 1,63 DIAMETER PINS ($\delta = 0,20$)
4-FINGER, GROUP G (See page 248)



CONTACT MATERIAL
BERYLLIUM NICKEL
Alloy 360,
Heat Treated



The insertion / extraction force characteristics above were derived using a 0.76 micrometers gold-plated contact and polished steel gauge pins having a bullet-shaped tip.

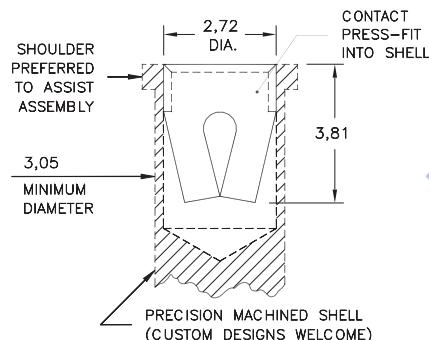
The curves represent typical average values; they are best used to compare the differences between similar size contacts and to guide you in selecting one that is suitable for your application. Your results may vary, so for your specification, we encourage you to obtain complimentary samples for your evaluation.

CONTACT DATA

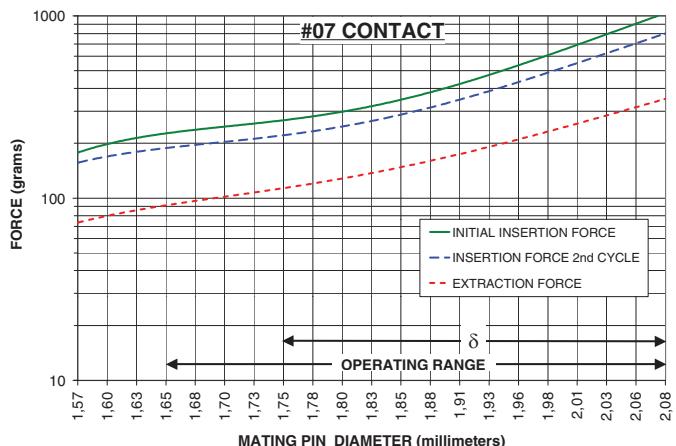
INSERTION / EXTRACTION FORCE GRAPHS

#07 CONTACT

FOR 1,65 - 2,08 DIAMETER PINS ($\delta = 0,33$)
4-FINGER, GROUP H (See page 248)

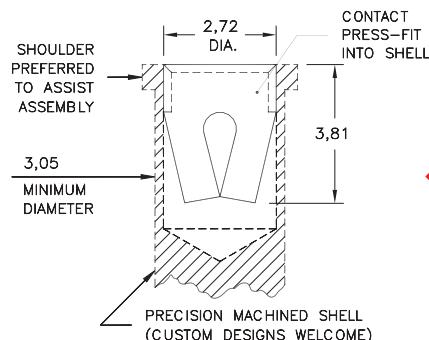


CONTACT MATERIAL
BERYLLIUM COPPER
Alloy 172,
Heat Treated

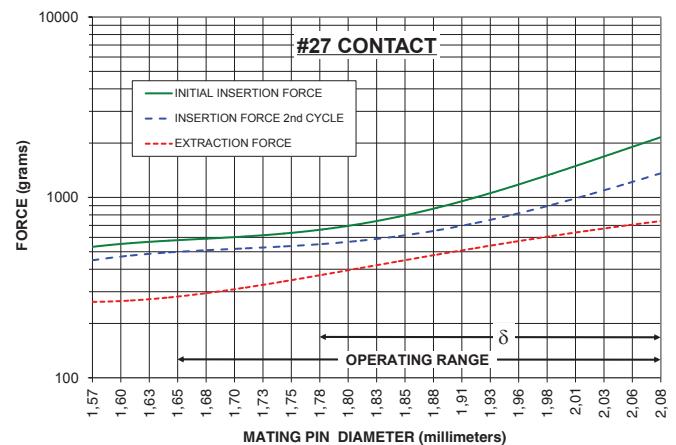


#27 CONTACT

FOR 1,65 - 2,08 DIAMETER PINS ($\delta = 0,30$)
4-FINGER, GROUP H (See page 248)

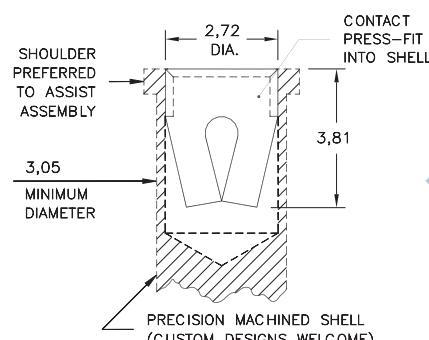


CONTACT MATERIAL
BERYLLIUM NICKEL
Alloy 360,
Heat Treated

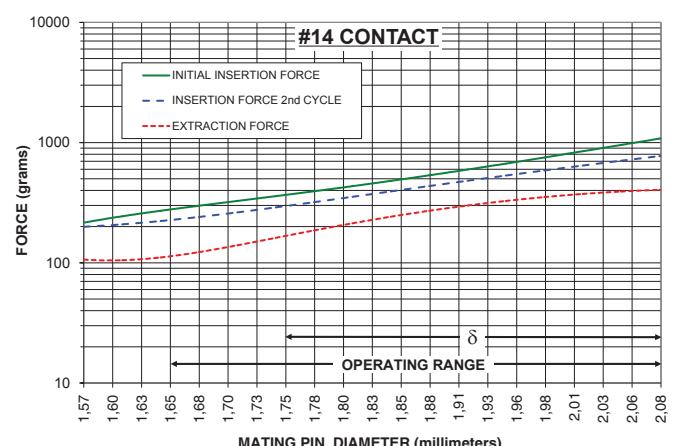


#14 CONTACT

FOR 1,65 - 2,08 DIAMETER PINS ($\delta = 0,36$)
4-FINGER, GROUP H (See page 248)



CONTACT MATERIAL
BERYLLIUM COPPER
Alloy 172,
Heat Treated



The insertion / extraction force characteristics above were derived using a 0.76 micrometers gold-plated contact and polished steel gauge pins having a bullet-shaped tip.

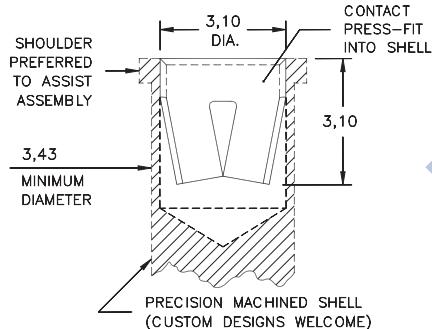
The curves represent typical average values; they are best used to compare the differences between similar size contacts and to guide you in selecting one that is suitable for your application. Your results may vary, so for your specification, we encourage you to obtain complimentary samples for your evaluation.

CONTACT DATA

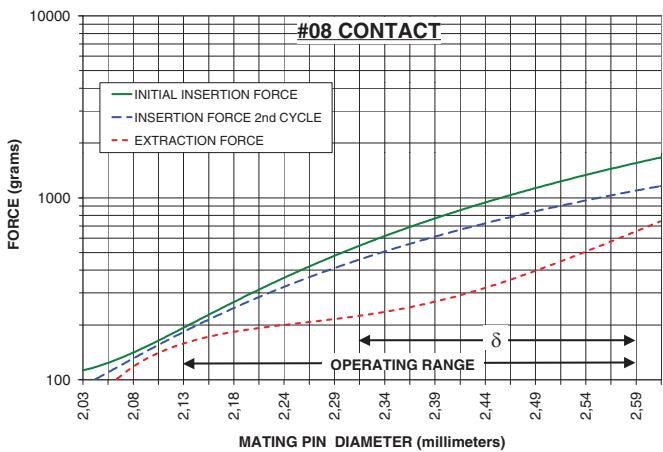
INSERTION / EXTRACTION FORCE GRAPHS

#08 CONTACT

FOR 2,13 - 2,59 DIAMETER PINS ($\delta = 0,28$)
6-FINGER
(See page 248)

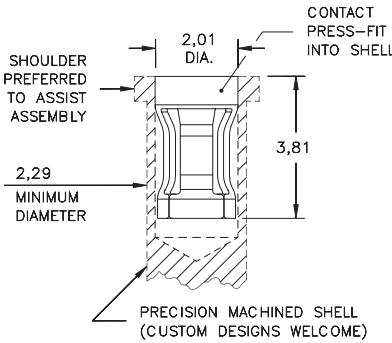


CONTACT MATERIAL
BERYLLIUM COPPER
Alloy 172,
Heat Treated

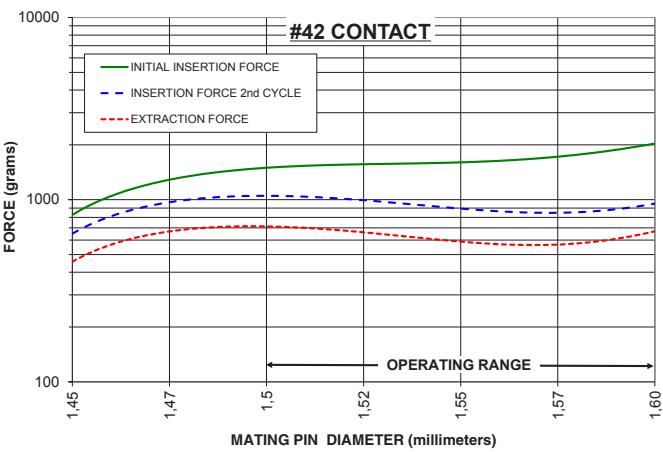


#42 CONTACT

FOR 2,13 - 2,59 DIAMETER PINS
4-FINGER, GROUP J
(See page 248)

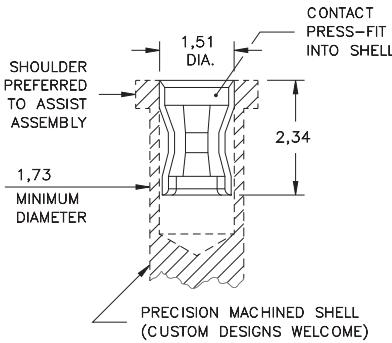


CONTACT MATERIAL
BERYLLIUM COPPER
Alloy 172,
Heat Treated

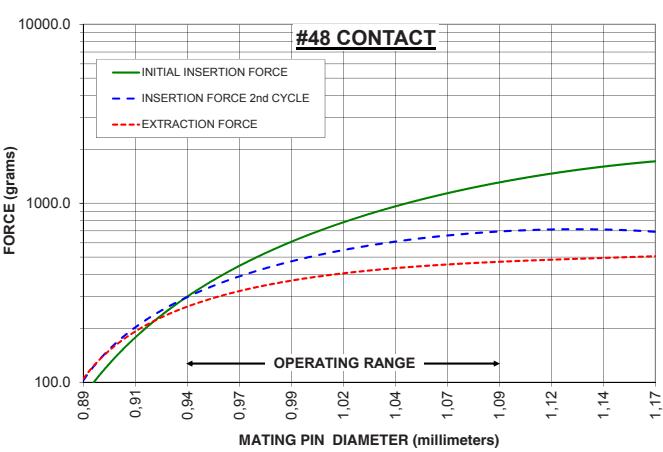


#48 CONTACT

FOR 2,13 - 2,59 DIAMETER PINS
4-FINGER
(See page 248)



CONTACT MATERIAL
BERYLLIUM COPPER
Alloy 172,
Heat Treated



The insertion / extraction force characteristics above were derived using a 0,76 micrometers gold-plated contact and polished steel gauge pins having a bullet-shaped tip.

The curves represent typical average values; they are best used to compare the differences between similar size contacts and to guide you in selecting one that is suitable for your application. Your results may vary, so for your specification, we encourage you to obtain complimentary samples for your evaluation.



Mill-Max Mfg. Corp. • 190 Pine Hollow Road, P.O. Box 300, Oyster Bay, NY 11771 • 516-922-6000 • Fax: 516-922-9253 • www.mill-max.com