

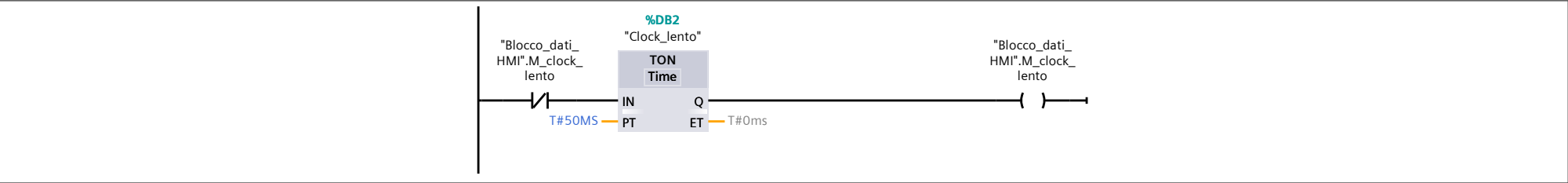
Prova_01_12_2020_consegnata_5AROB / PLC_1 [CPU 1215C AC/DC/Rly] / Blocchi di programma

Attivazione delle uscite [FC3]

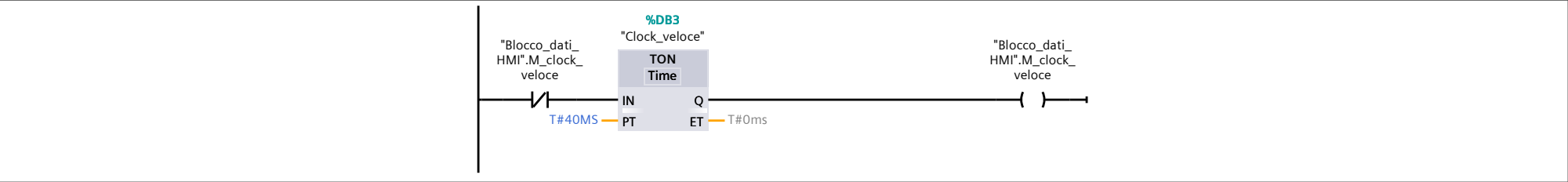
Attivazione delle uscite Proprietà							
Generale							
Nome	Attivazione delle uscite	Numero	3	Tipo	FC	Linguaggio	KOP
Numerazione	Automatico						
Informazioni							
Titolo		Autore		Commento		Famiglia	
Versione	0.1	ID definito dall'utente					

Attivazione delle uscite			
Nome	Tipo di dati	Valore di default	Commento
Input			
Output			
InOut			
Temp			
Constant			
▼ Return			
Attivazione delle uscite	Void		

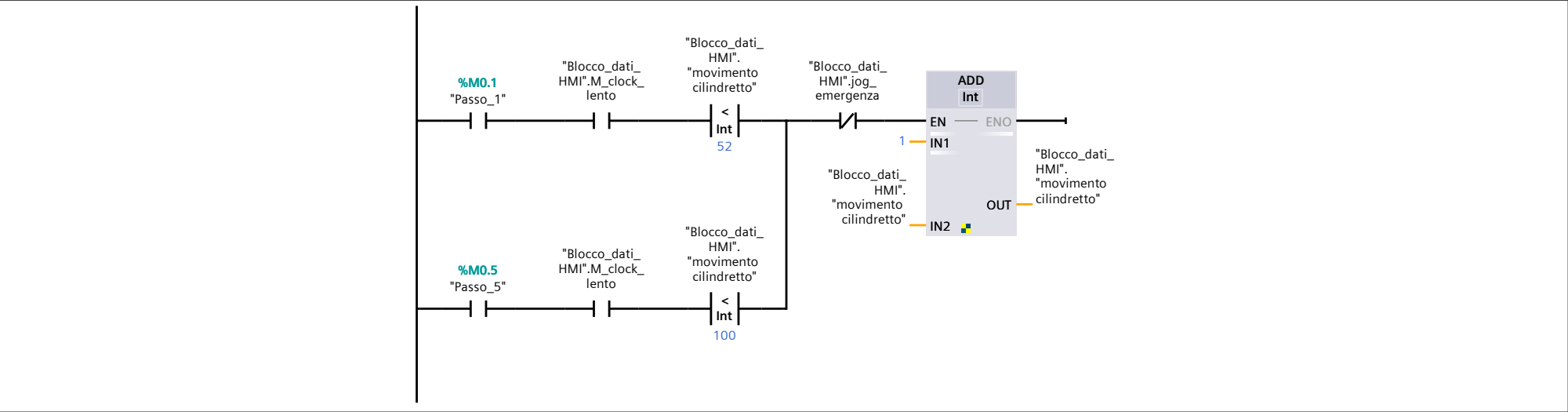
Segmento 1: CLOCK MOVIMENTI LENTI



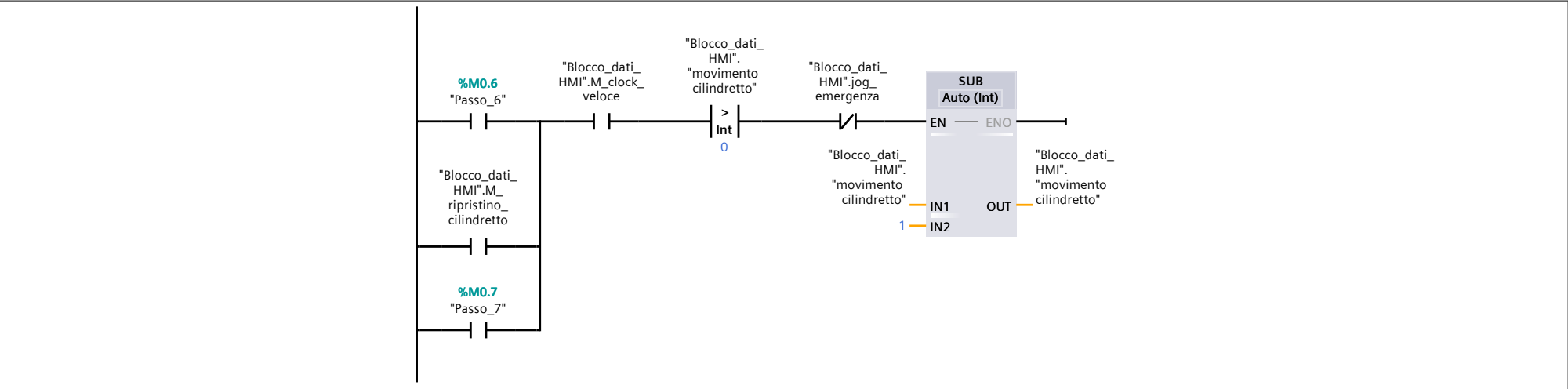
Segmento 2: CLOCK MOVIMENTI VELOCI



Segmento 3: CILINDRO AVANTI



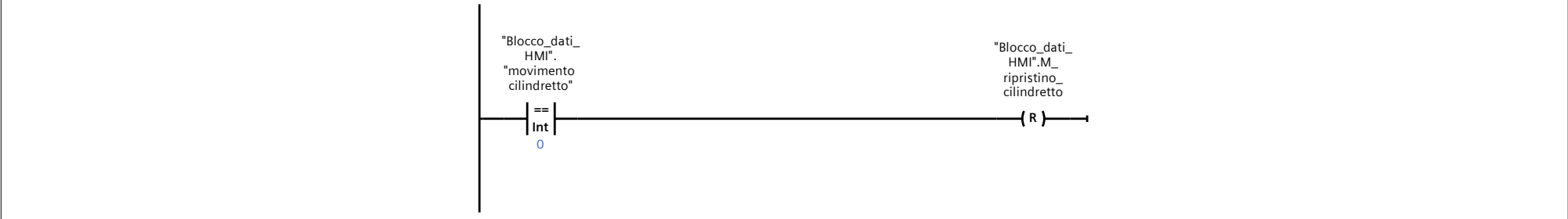
Segmento 4: CILINDRO INDIETRO



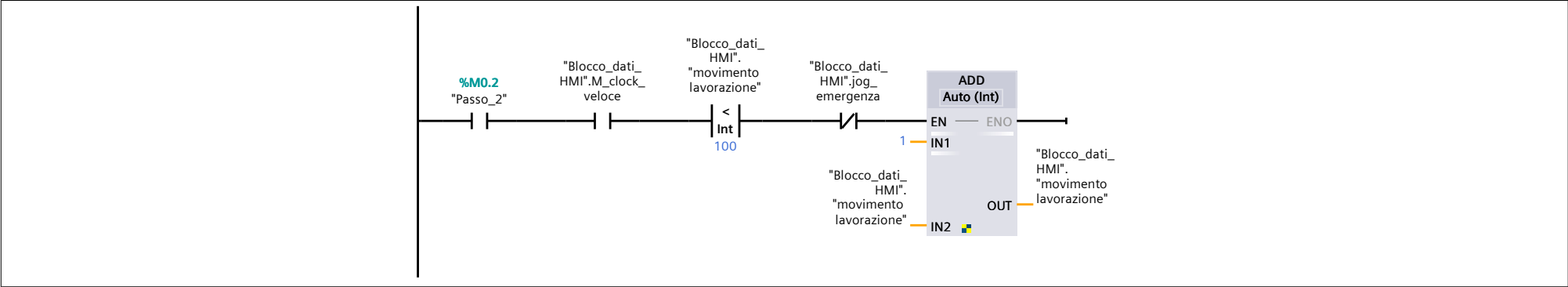
Segmento 5: SET MEMORIA RIPRISTINO CILINDRO



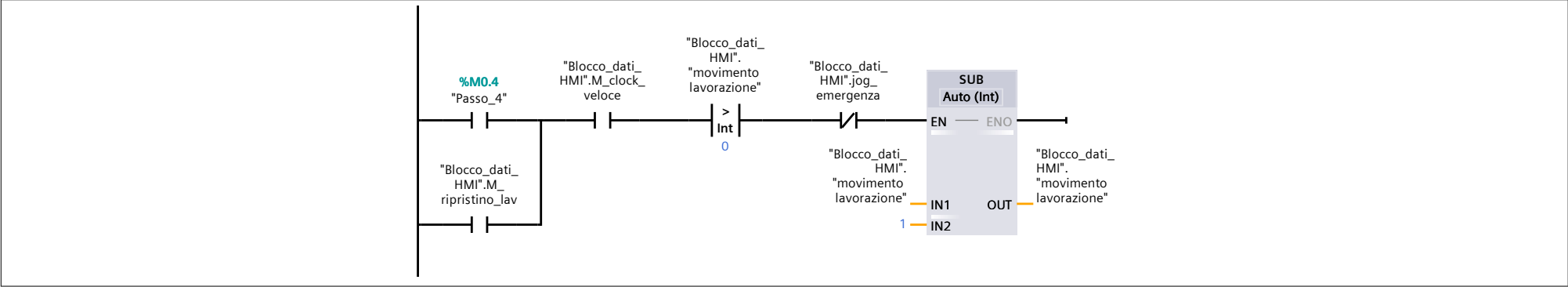
Segmento 6: RESET MEMORIA RIPRISTINO CILINDRO



Segmento 7: DISCESA LAVORAZIONE



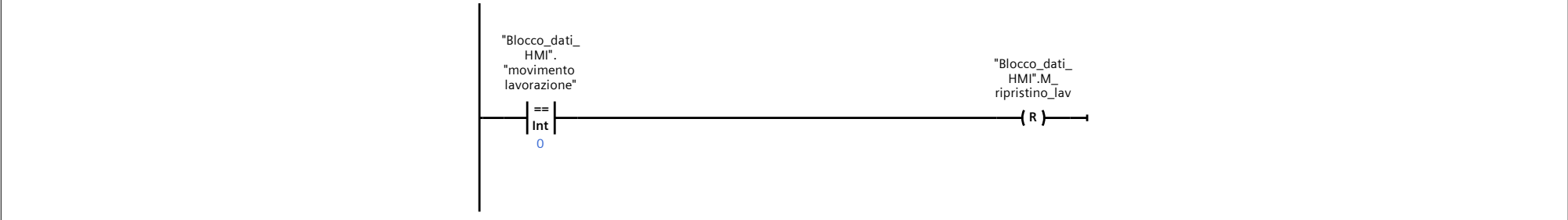
Segmento 8: SALITA LAVORAZIONE



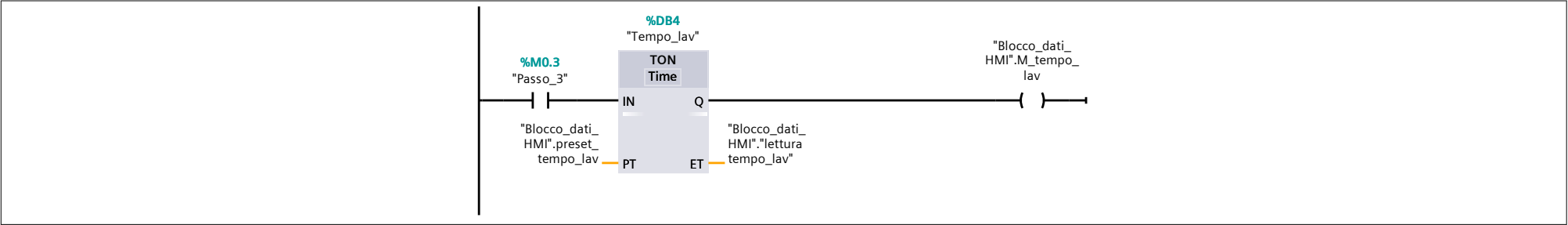
Segmento 9: SET MEMORIA RIPRISTINO LAVORAZIONE



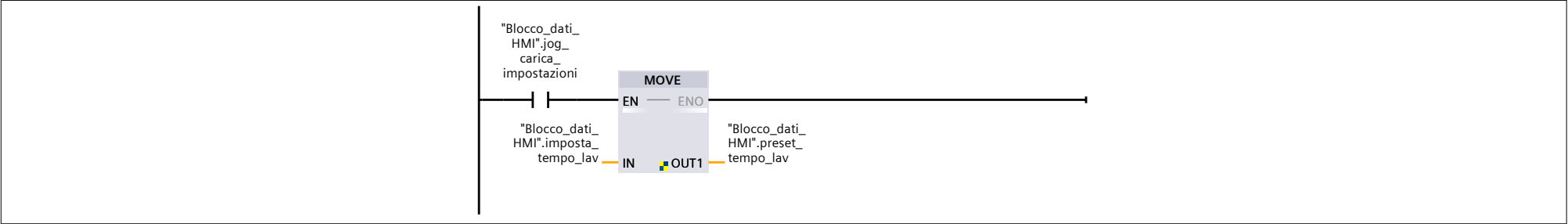
Segmento 10: RESET MEMORIA RIPRISTINO LAVORAZIONE



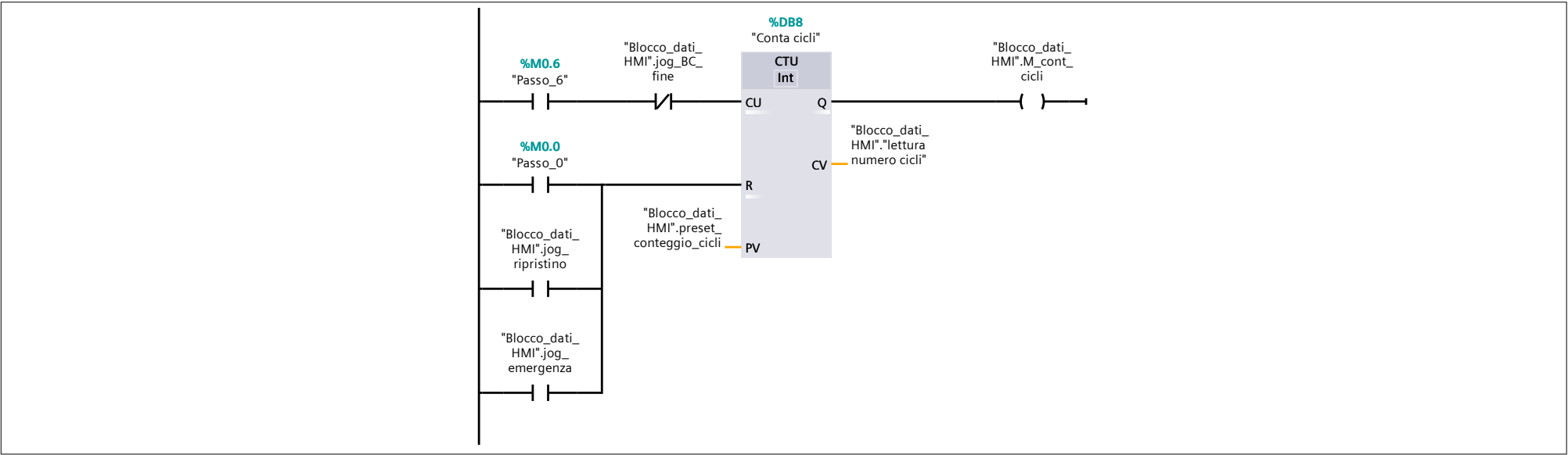
Segmento 11: TIMER TEMPO DI LAVORAZIONE



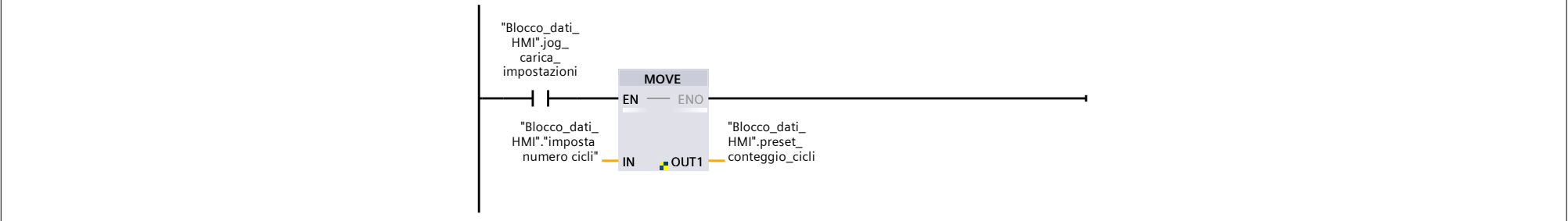
Segmento 12: CARICA TEMPO IMPOSTATO



Segmento 13: CONTEGGIO NUMERO DI CICLI



Segmento 14: CARICA NUMERO DI CICLI



Segmento 15: LAMPEGGIO SPIA BC_INIZIO



Segmento 16: LAMPEGGIO SPIA BC_FINE



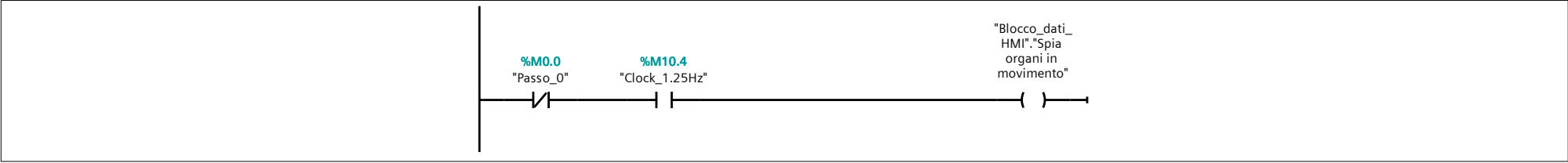
Segmento 17: LAMPEGGIO SPIA SQ_ALTO



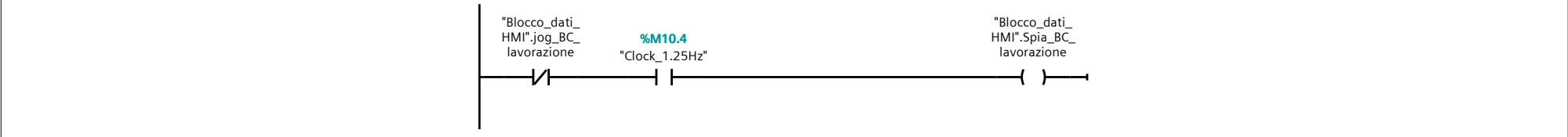
Segmento 18: LAMPEGGIO SPIA SQ_BASSO



Segmento 19: LAMPEGGIO SPIA ORGANI IN MOVIMENTO



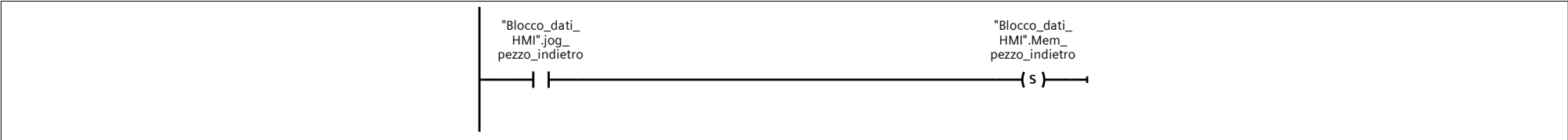
Segmento 20: LAMPEGGIO SPIA bc_LAVORAZIONE



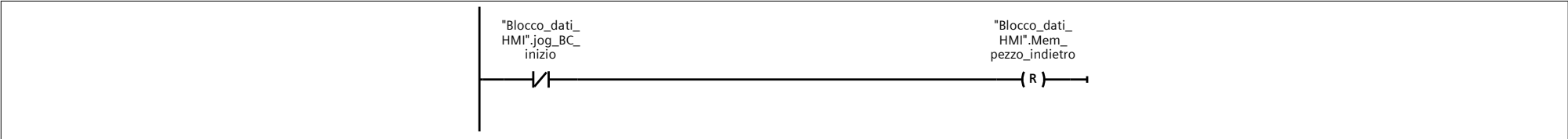
Segmento 21: RESET CAMPI IMPOSTAZIONI: TEMPO LAVORAZIONE E NUMERO DI CICLI



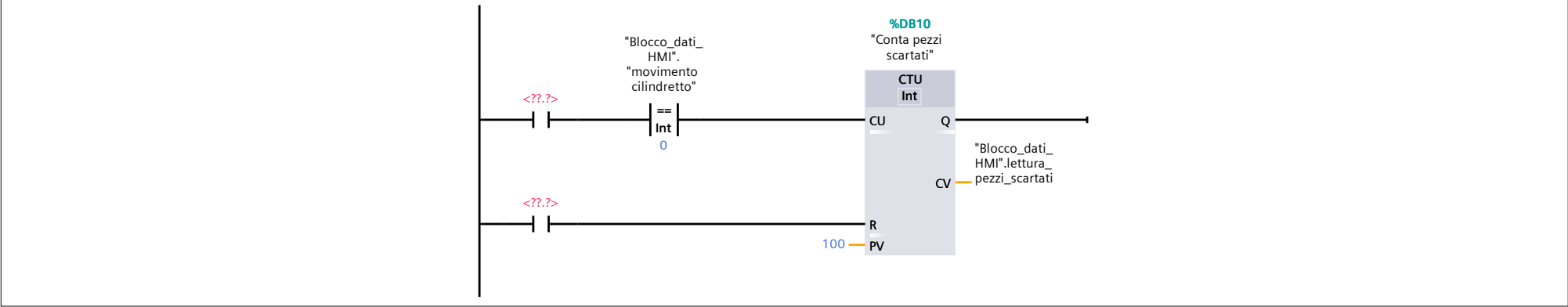
Segmento 22: SET MEMORIA SB_INDIETRO PREMUTO



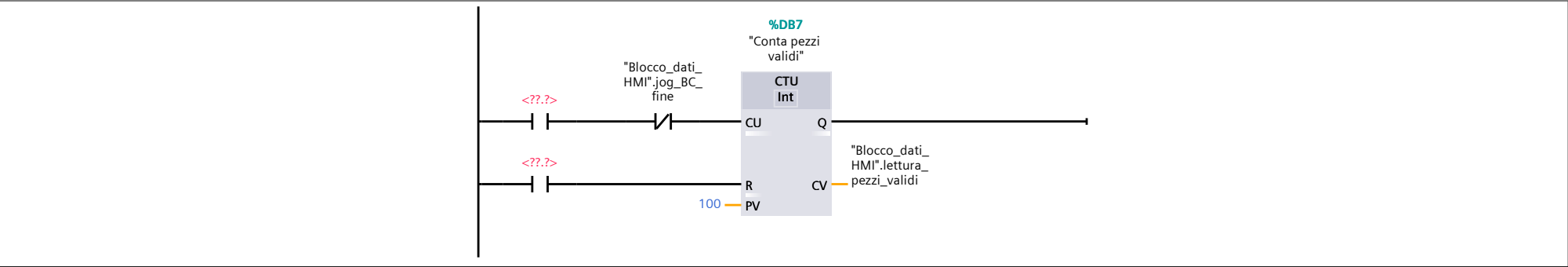
Segmento 23: RESET MEMORIA SB_INDIETRO PREMUTO



Segmento 24: CONTATORE PEZZI SCARTATI



Segmento 25: CONTATORE PEZZI VALIDI



Segmento 26: CALCOLO PEZZI TOTALI

