


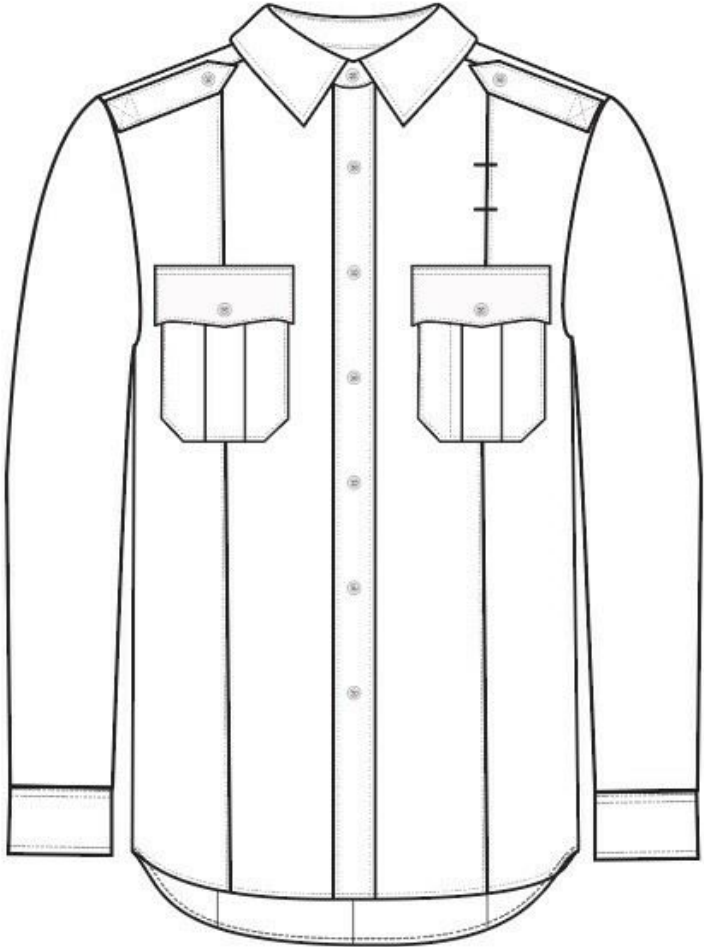
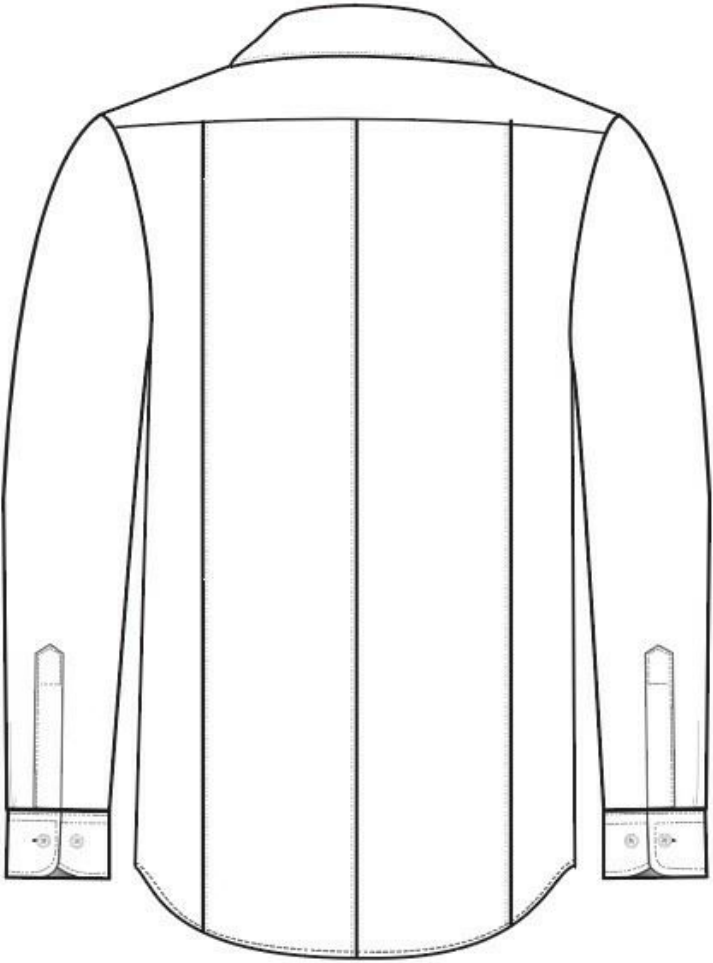


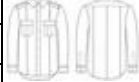

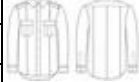

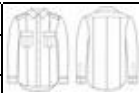


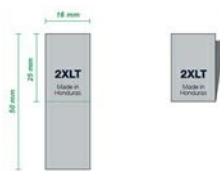







Article Summary							Version 1
	Article Code	1276	Description		Product Group	Tops	 
	Article Name	LS Cotton Blend Security Shirt			Product Sub-Category	Short Sleeve	
	Created On	09/20/23 12:47:36 PM	Material	Poly/Cotton Security Fabric (F0082)	Season	Active Development	
	Last Modified	07/29/25 8:19:27 AM	Description	65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Life Cycle Stage	Production	
Gender	Unisex	Legacy Product Class	Men's Shirts	Fit Type	Relaxed		
Technical Designer	Selena Meza						
 							COLORS
							<div>White (000) 11-0601 TCX Bright White (#F4F5F0)</div>
SIZES							
XS, S, M, L, LT, XL, XLT, 2XL, 2XLT, 3XL, 3XLT, 4XLT, 5XLT, 6XLT							



Bill of Materials										Version 1
	Article Code	1276	Description				Product Group	Tops		
	Article Name	LS Cotton Blend Security Shirt					Product Sub-Category	Short Sleeve		
	Created On	09/20/23 12:47:36 PM	Material	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)			Season	Active Development		
	Last Modified	07/29/25 8:19:27 AM	Description				Life Cycle Stage	Production		
Part	Material		Placement		Size	Qty.	UOM.	Supplier	Comments	000 White
Fabric										
	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)				None	0	Yards	Philips Apparel (PA)		None
Trims										
	Fusible Non-Woven Interlining (T0009)		Collar, Collarstand TOP layer		None	0	Yards		Heavy Weight	White 000 11-0601 TCX Bright White #F4F5F0
	Fusible Non-Woven Interlining (T0009)		Placket - Top and Bottom -Top Layer		None	0	Yards		Mid Weight	White 000 11-0601 TCX Bright White #F4F5F0
	DTM Poly 4-hole Rimmed Button (T0008)		Collar Band Placket Pockets Epaulets		18L(18L)	13	Eaches		# OF BUTTONS ON PLACKET + COLLAR STAND: SEE MEASUREMENT PAGE 1 per pocket 1 per epaulet 2 per cuff	White 000 11-0601 TCX Bright White #F4F5F0
	Sewn-In Collar Stay (T0011) Permanent collar stay, plastic, 0.0014 x 3/8" x 2 1/2"		Collar points		None	2	Eaches		SPI 10-12	None
	Spun Poly Thread (T0013) 100% Polyester		All join seams and topstitching		None	0	Yards		SPI 10-12	White 000 11-0601 TCX Bright White #F4F5F0
	Spun Poly Thread (T0013) 100% Polyester		Bartacks and Buttonholes		None	0	Yards		SPI 85-90	White 000 11-0601 TCX Bright White #F4F5F0
	Spun Poly Thread (T0013) 100% Polyester		Buttonsew		None	0	Yards		16 Total Stiches	White 000 11-0601 TCX Bright White #F4F5F0



Bill of Materials											Version 1	
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	Article Name	LS Cotton Blend Security Shirt					Product Sub-Category		Short Sleeve			
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Part	Material			Placement			Size	Qty.	UOM.	Supplier	Comments	000 White
	VELCRO/Hook and Loop Tape (T0131) Vecro brand: Hook 88 & Loop 1000			Pocket Flap - Loop Pocket - Hook			None	0	Yards		3/4"x3/4" square	None
Labels												
	TRIM-MAIN WOVEN ENDCUT LABEL (TMWLE) New Edwards End Cut label			Center and sew 1/2" below center back neck seam. 1/16" edge stitch all sides to inner yoke layer only.			None	1	Eaches			None
	SIZE COO LABEL (SCOL) New Edwards 2022 label .625 w x 2" - FOLDED			Sew to bottom of main label, centered.			None	1	Eaches			None
	CARE SATIN LOOP LABEL (CARE) White satin label with black print. Finished size: 1 1/4" W x 3" H without seam allowance. Font: Arial - must be legible/readable. Refer to PO label files for details. Care label image in spec has the size at the top of the label. Please ignore. "Size" not needed. Print must withstand 25 wash cycles.			Sew to wearer's left side seam, 4" from sweep edge to bottom of label. (folded)			None	1	Eaches			White 000 11-0601 TCX Bright White #F4F5F0
Packaging												
	RECYCLED POLYBAG STANDARD (RECPOLYSM) See file for pdf artwork. If polybag is certified use GRS icon. If not certified, do not use icon.						None	1	Eaches	Multi Sourcing		None
	Plastic Shirt Clips (CLIPS)						None	3	Eaches			None

Bill of Materials Material Image Sheet							Version 1
	Article Code	1276	Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Product Group	Tops	
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	Last Modified	07/29/25 8:19:27 AM	Description		Life Cycle Stage	Production	
 T0131 VELCRO/Hook and Loop Tape	 TMWLE TRIM-MAIN WOVEN ENDCUT LABEL	 SCOL SIZE COO LABEL	 CARE CARE SATIN LOOP LABEL	 RECPOLYSM RECYCLED POLYBAG STANDARD	 CLIPS Plastic Shirt Clips		



REFIT Measurement Chart XXS-XLT					All measurements are in Inch		Version 1
	Article Code	1276	Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Product Group	Tops	
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	Created On	09/20/23 12:47:36 PM	Material		Season	Active Development	
	Last Modified	07/29/25 8:19:27 AM	Description		Life Cycle Stage	Production	

POM Code	POM Name	-Tol	+Tol	XXS	XS	S	M	L	XL
BL20	BODY LENGTH FROM HPS	1/2	1/2	-1	-3/4	-1/2	31	+1	+2
BL21	BODY LENGTH FROM HPS TALL	1/2	1/2	-1	-3/4	NR	0	+34	+35
CL20	COLLAR OUTER LENGTH	1/4	1/4	-2	-1 1/2	-1	17	+1 1/8	+2 3/8
CL10	COLLAR OPENING BUTTON TO BUTTONHOLE	1/8	1/4	-2	-1 1/2	-1	16 1/4	+1 1/8	+2 3/8
A	EPAULET LENGTH AT CENTER	1/8	1/8	-3/8	-1/4	-1/8	5 3/4	+1/8	+1/4
CL30	COLLAR POINT	1/8	1/8	0	0	0	2 3/4	0	0
CL34	COLLAR HEIGHT AT CB	1/8	1/8	0	0	0	2	0	0
CL35	COLLAR STAND HEIGHT AT CB	1/8	1/8	0	0	0	1 3/8	0	0
NK12	FRONT NECK DROP TO SEAM	1/4	1/4	-1/2	-3/8	-1/4	3 1/2	+1/4	+1/2
NK14	BACK NECK DROP TO SEAM	1/8	1/8	0	0	0	5/8	+1/4	+1/2
PL20	1ST BUTTON PLACEMENT FROM NECK SEAM	1/8	1/8	0	0	0	2 3/4	0	0
PL21	BUTTON SPACING PLACKET REGULAR	1/8	1/8	0	0	0	3 3/4	0	0
PL22	BUTTON SPACING PLACKET TALL	1/8	1/8	0	0	0	0	+3 3/4	+3 3/4
PL11	PLACKET WIDTH	1/8	1/8	0	0	0	1 1/4	0	0
PL12	UNDER PLACKET WIDTH	0	1/8	0	0	0	7/8	0	0
SH10	SHOULDER SLOPE	1/8	1/8	0	0	0	2 1/4	0	0
SH13	FORWARD SHOULDER SEAM	1/8	1/8	0	0	0	1	0	0
AB11	ACROSS SHOULDER, FRONT SEAM TO SEAM	3/8	3/8	-2 1/4	-1 1/2	-3/4	19 1/2	+1	+2
AB78	X* = ACROSS FRONT/BACK PLACEMENT FROM HPS	0	0	-3/4	-1/2	-1/4	7	+1/4	+1/2
AB74	ACROSS FRONT X* FROM HPS SEAM TO SEAM	3/8	3/8	-2 1/4	-1 1/2	-3/4	17	+1	+2
AB75	ACROSS BACK X* FROM HPS SEAM TO SEAM	3/8	3/8	-2 1/4	-1 1/2	-3/4	18 3/4	+1	+2
SH21	BACK YOKE HEIGHT FROM CB	1/8	1/8	0	0	0	3 1/2	0	0
AB30	CHEST 1" BELOW ARMHOLE (Circumf)	3/4	3/4	-8	-6	-4	46	+4	+8
AB70	SWEEP (Circumf)	3/4	3/4	-8	-6	-4	46	+4	+8
DE40	SHIRT TAIL HEIGHT	1/4	1/4	0	0	0	3	0	0
DE41	DROP TAIL HEIGHT	1/4	1/4	0	0	0	1	0	0
DE52	HEM HEIGHT SWEEP	1/8	1/8	0	0	0	3/16	0	0
AH10	ARMHOLE DROP	1/4	1/4	-1	-3/4	-1/2	12	+1/2	+1
SL10 31	CB SLEEVE LENGTH 31	1/2	1/2	0	0	0	31 1/2	NR	NR
SL10 33	CB SLEEVE LENGTH 33	1/2	1/2	0	0	0	33 1/2	0	0
SL10 35	CB SLEEVE LENGTH 35	1/2	1/2	NR	NR	NR	35 1/2	0	0
SL10 37	CB SLEEVE LENGTH 37	1/2	1/2	NR	NR	NR	0	+37 1/2	+37 1/2
SL26	MUSCLE 1" BELOW ARMHOLE (Circumf)	1/2	1/2	-2	-1 1/2	-1	18 1/2	+1	+2
SL14	SLEEVE OPENING LONG SLEEVE (Circumf)	1/4	1/4	0	-1/2	-1/4	9 1/2	+1/4	+1/2
SL48	CUFF HEIGHT	1/8	1/8	0	0	0	2 1/2	0	0
PK39	POCKET PLACEMENT FROM SHOULDER SEAM	1/4	1/4	-1	-3/4	-1/2	8 3/4	+1/2	+1
PK42	POCKET PLACEMENT FROM CF CHEST	1/8	1/8	-3/8	-1/4	-1/8	2 1/4	+1/4	+5/8
PK14	POCKET FLAP WIDTH EDGE TO EDGE	1/8	1/8	0	0	0	5 3/4	+1/4	+1/4
PK12	POCKET FLAP HEIGHT CENTER	1/8	1/8	0	0	0	2 5/8	0	0
PK13	POCKET FLAP HEIGHT SIDE	1/8	1/8	0	0	0	2 3/8	0	0
PK22	POCKET WIDTH AT TOP	1/8	1/8	-1/2	-1/2	0	5 1/2	+1/4	+1/4
PK20	POCKET HEIGHT CENTER INCLUDING FLAP	1/8	1/8	-1/2	-1/2	0	6 1/4	+1/4	+1/4
PK21	POCKET HEIGHT SIDE INCLUDING FLAP	1/8	1/8	-1/2	-1/2	0	5 1/2	+1/4	+1/4
DE53	HEM HEIGHT POCKET AT CENTER	1/8	1/8	0	0	0	1	0	0
DE60	SLEEVE PLEAT PLOMNT FROM PLACKET	1/8	1/8	0	0	0	3/4	0	0
DE62	SLEEVE PLEAT DEPTH	1/8	1/8	0	0	0	3/4	0	0
PL15	SLEEVE PLACKET LENGTH	1/8	1/8	0	0	0	5	0	0
PL16	SLEEVE PLACKET WIDTH TOP PLKT	1/8	1/8	0	0	0	1	0	0
PL17	SLEEVE UNDER PLACKET WIDTH	1/8	1/8	0	0	0	1	0	0
PL30	NUMBER OF BUTTON ON PLACKET AND STAND REGULAR	0	0	0	0	0	7	0	+1

REFIT Measurement Chart XXS-XLT										All measurements are in Inch		Version 1
	Article Code	1276	Description							Product Group	Tops	
	Article Name	LS Cotton Blend Security Shirt								Product Sub-	Short sleeve	
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	Last Modified	07/29/25 8:19:27 AM	Description							Life Cycle Stage	Production	
POM Code	POM Name			-Tol	+Tol	XXS	XS	S	M	L	XL	
PL31	NUMBER OF BUTTON ON PLACKET AND STAND TALL			0	0	NR	NR	NR	0	+8	+8	

REFIT Measurement Chart XXS-XLT					All measurements are in Inch		Version 1
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	Article Name	LS Cotton Blend Security Shirt			Product Sub-	Short sleeve	
	Created On	09/20/23 12:47:36 PM	Material		Season	Active Development	
	Last Modified	07/29/25 8:19:27 AM	Description		Life Cycle Stage	Production	

POM Code	POM Name	-Tol	+Tol	XXS	XS	S	M	L	XL
BL20	BODY LENGTH FROM HPS	1/2	1/2	30	30 1/4	30 1/2	31	32	33
BL21	BODY LENGTH FROM HPS TALL	1/2	1/2	-1	-3/4	NR	0	34	35
CL20	COLLAR OUTER LENGTH	1/4	1/4	15	15 1/2	16	17	18 1/8	19 3/8
CL10	COLLAR OPENING BUTTON TO BUTTONHOLE	1/8	1/4	14 1/4	14 3/4	15 1/4	16 1/4	17 3/8	18 5/8
A	EPAULET LENGTH AT CENTER	1/8	1/8	5 3/8	5 1/2	5 5/8	5 3/4	5 7/8	6
CL30	COLLAR POINT	1/8	1/8	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4
CL34	COLLAR HEIGHT AT CB	1/8	1/8	2	2	2	2	2	2
CL35	COLLAR STAND HEIGHT AT CB	1/8	1/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8
NK12	FRONT NECK DROP TO SEAM	1/4	1/4	3	3 1/8	3 1/4	3 1/2	3 3/4	4
NK14	BACK NECK DROP TO SEAM	1/8	1/8	5/8	5/8	5/8	5/8	7/8	1 1/8
PL20	1ST BUTTON PLACEMENT FROM NECK SEAM	1/8	1/8	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4
PL21	BUTTON SPACING PLACKET REGULAR	1/8	1/8	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4
PL22	BUTTON SPACING PLACKET TALL	1/8	1/8	0	0	0	0	3 3/4	3 3/4
PL11	PLACKET WIDTH	1/8	1/8	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4
PL12	UNDER PLACKET WIDTH	0	1/8	7/8	7/8	7/8	7/8	7/8	7/8
SH10	SHOULDER SLOPE	1/8	1/8	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4
SH13	FORWARD SHOULDER SEAM	1/8	1/8	1	1	1	1	1	1
AB11	ACROSS SHOULDER, FRONT SEAM TO SEAM	3/8	3/8	17 1/4	18	18 3/4	19 1/2	20 1/2	21 1/2
AB78	X* = ACROSS FRONT/BACK PLACEMENT FROM HPS	0	0	6 1/4	6 1/2	6 3/4	7	7 1/4	7 1/2
AB74	ACROSS FRONT X* FROM HPS SEAM TO SEAM	3/8	3/8	14 3/4	15 1/2	16 1/4	17	18	19
AB75	ACROSS BACK X* FROM HPS SEAM TO SEAM	3/8	3/8	16 1/2	17 1/4	18	18 3/4	19 3/4	20 3/4
SH21	BACK YOKE HEIGHT FROM CB	1/8	1/8	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2
AB30	CHEST 1" BELOW ARMHOLE (Circumf)	3/4	3/4	38	40	42	46	50	54
AB70	SWEEP (Circumf)	3/4	3/4	38	40	42	46	50	54
DE40	SHIRT TAIL HEIGHT	1/4	1/4	3	3	3	3	3	3
DE41	DROP TAIL HEIGHT	1/4	1/4	1	1	1	1	1	1
DE52	HEM HEIGHT SWEEP	1/8	1/8	3/16	3/16	3/16	3/16	3/16	3/16
AH10	ARMHOLE DROP	1/4	1/4	11	11 1/4	11 1/2	12	12 1/2	13
SL10 31	CB SLEEVE LENGTH 31	1/2	1/2	31 1/2	31 1/2	31 1/2	31 1/2	NR	NR
SL10 33	CB SLEEVE LENGTH 33	1/2	1/2	33 1/2	33 1/2	33 1/2	33 1/2	33 1/2	33 1/2
SL10 35	CB SLEEVE LENGTH 35	1/2	1/2	NR	NR	NR	35 1/2	35 1/2	35 1/2
SL10 37	CB SLEEVE LENGTH 37	1/2	1/2	NR	NR	NR	0	37 1/2	37 1/2
SL26	MUSCLE 1" BELOW ARMHOLE (Circumf)	1/2	1/2	16 1/2	17	17 1/2	18 1/2	19 1/2	20 1/2
SL14	SLEEVE OPENING LONG SLEEVE (Circumf)	1/4	1/4	9 1/2	9	9 1/4	9 1/2	9 3/4	10
SL48	CUFF HEIGHT	1/8	1/8	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2
PK39	POCKET PLACEMENT FROM SHOULDER SEAM	1/4	1/4	7 3/4	8	8 1/4	8 3/4	9 1/4	9 3/4
PK42	POCKET PLACEMENT FROM CF CHEST	1/8	1/8	1 7/8	2	2 1/8	2 1/4	2 1/2	2 7/8
PK14	POCKET FLAP WIDTH EDGE TO EDGE	1/8	1/8	5 3/4	5 3/4	5 3/4	5 3/4	6	6
PK12	POCKET FLAP HEIGHT CENTER	1/8	1/8	2 5/8	2 5/8	2 5/8	2 5/8	2 5/8	2 5/8
PK13	POCKET FLAP HEIGHT SIDE	1/8	1/8	2 3/8	2 3/8	2 3/8	2 3/8	2 3/8	2 3/8
PK22	POCKET WIDTH AT TOP	1/8	1/8	5	5	5 1/2	5 1/2	5 3/4	5 3/4
PK20	POCKET HEIGHT CENTER INCLUDING FLAP	1/8	1/8	5 3/4	5 3/4	6 1/4	6 1/4	6 1/2	6 1/2
PK21	POCKET HEIGHT SIDE INCLUDING FLAP	1/8	1/8	5	5	5 1/2	5 1/2	5 3/4	5 3/4
DE53	HEM HEIGHT POCKET AT CENTER	1/8	1/8	1	1	1	1	1	1
DE60	SLEEVE PLEAT PLOMNT FROM PLACKET	1/8	1/8	3/4	3/4	3/4	3/4	3/4	3/4
DE62	SLEEVE PLEAT DEPTH	1/8	1/8	3/4	3/4	3/4	3/4	3/4	3/4
PL15	SLEEVE PLACKET LENGTH	1/8	1/8	5	5	5	5	5	5
PL16	SLEEVE PLACKET WIDTH TOP PLKT	1/8	1/8	1	1	1	1	1	1
PL17	SLEEVE UNDER PLACKET WIDTH	1/8	1/8	1	1	1	1	1	1
PL30	NUMBER OF BUTTON ON PLACKET AND STAND REGULAR	0	0	7	7	7	7	7	8



REFIT Measurement Chart XXS-XLT										All measurements are in Inch		Version 1
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POM Code	POM Name			-Tol	+Tol	XXS	XS	S	M	L	XL	
PL31	NUMBER OF BUTTON ON PLACKET AND STAND TALL			0	0	NR	NR	NR	0	8	8	

NOTES

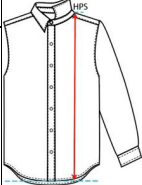




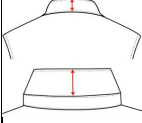

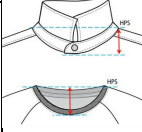
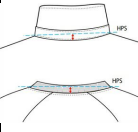
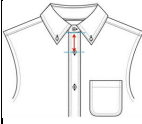
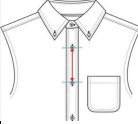
10.29.24 - Refitting:
Updated measurements to our New Fit Standard. Please compare current measurement chart to Refit Measurement Chart.



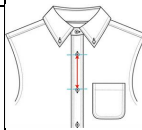
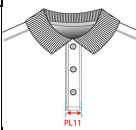
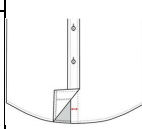
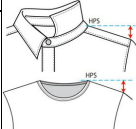
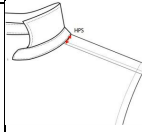
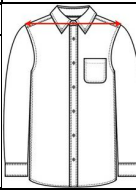
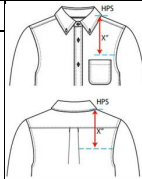
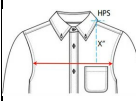
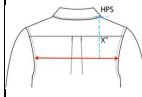
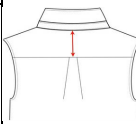
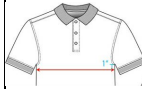
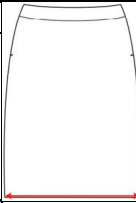
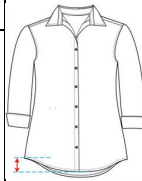
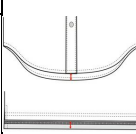
01.24.25 - refit approved with HN Start using this REFIT measurement sheet



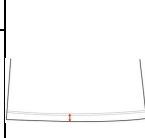





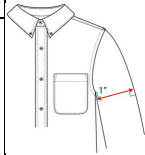

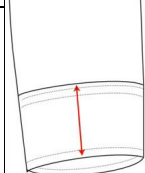
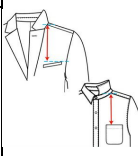

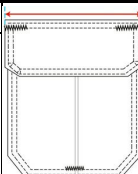
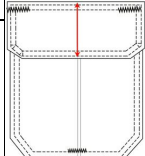
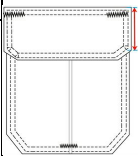
05.30.25 - refit approved with SP Start using this REFIT measurement sheet



REFIT Measurement Chart XXS-XLT					All measurements are in Inch		Version 1
	Article Code	1276	Description		Product Group	Tops	
	Article Name	LS Cotton Blend Security Shirt			Product Sub-	Short sleeve	
	Created On	09/20/23 12:47:36 PM	Material	Poly/Cotton Security Fabric (F0082)	Season	Active Development	
	Last Modified	07/29/25 8:19:27 AM	Description	65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Life Cycle Stage	Production	

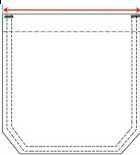
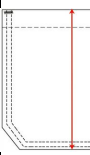
How to measure

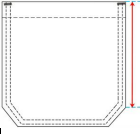

BL20-BODY LENGTH FROM HPS MEASURE STRAIGHT FROM HIGH POINT SHOULDER TO BOTTOM EDGE		BL21-BODY LENGTH FROM HPS TALL MEASURE STRAIGHT FROM HIGH POINT SHOULDER TO BOTTOM EDGE	
CL20-COLLAR OUTER LENGTH MEASURE ALONG OUTER EDGE OF COLLAR, COLLAR POINT TO COLLAR POINT		CL10-COLLAR OPENING BUTTON TO BUTTONHOLE MEASURE ALONG MIDDLE OF COLLAR STAND FROM CENTER OF BUTTON TO FAR END OF BUTTONHOLE	
A-EPAULET LENGTH AT CENTER		CL30-COLLAR POINT MEASURE FROM COLLAR JOIN SEAM TO COLLAR POINT	
CL34-COLLAR HEIGHT AT CB MEASURE FROM SEAM TO EDGE AT CENTER BACK		CL35-COLLAR STAND HEIGHT AT CB MEASURE FROM SEAM TO SEAM AT CENTER BACK	
NK12-FRONT NECK DROP TO SEAM MEASURE FROM HPS TO NECK SEAM		NK14-BACK NECK DROP TO SEAM MEASURE FROM HPS TO NECK SEAM	
PL20-1ST BUTTON PLACEMENT FROM NECK SEAM MEASURE FROM NECK SEAM TO CENTER OF 1ST BUTTON ON PLACKET		PL21-BUTTON SPACING PLACKET REGULAR MEASURE FROM CENTER OF BUTTON TO CENTER OF BUTTON	

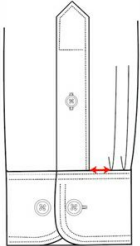
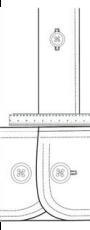
REFIT Measurement Chart XXS-XLT				All measurements are in Inch		Version 1	
	Article Code	1276	Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Product Group	Tops	
	Article Name	LS Cotton Blend Security Shirt			Product Sub-	Short sleeve	
	Created On	09/20/23 12:47:36 PM	Material		Season	Active Development	
	Last Modified	07/29/25 8:19:27 AM	Description		Life Cycle Stage	Production	
PL22-BUTTON SPACING PLACKET TALL MEASURE FROM CENTER OF BUTTON TO CENTER OF BUTTON				PL11-PLACKET WIDTH MEASURE STRAIGHT ACROSS PLACKET FROM EDGE TO EDGE OR OUTERMOST STITCH ROW			
PL12-UNDER PLACKET WIDTH MEASURE STRAIGHT ACROSS PLACKET FROM EDGE TO EDGE OR OUTERMOST STITCH ROW				SH10-SHOULDER SLOPE MEASURE FROM HPS STRAIGHT DOWN TO NATURAL FOLD OF SHOULDER AT ARMHOLE			
SH13-FORWARD SHOULDER SEAM MEASURE FROM HPS TO SEAM				AB11-ACROSS SHOULDER, FRONT SEAM TO SEAM MEASURE ACROSS FRONT FROM SEAM TO SEAM			
AB78-X" = ACROSS FRONT/BACK PLACEMENT FROM HPS THE DISTANCE FROM HPS STRAIGHT DOWN TO WHERE YOU MEASURE X-FRONT/X-BACK				AB74-ACROSS FRONT X" FROM HPS SEAM TO SEAM MEASURE ACROSS FRONT X" FROM HPS, SEAM TO SEAM			
AB75-ACROSS BACK X" FROM HPS SEAM TO SEAM MEASURE ACROSS BACK X" FROM HPS, SEAM TO SEAM				SH21-BACK YOKE HEIGHT FROM CB MEASURE FROM CENTER BACK NECK SEAM TO YOKE SEAM			
AB30-CHEST 1" BELOW ARMHOLE (Circumf) MEASURE ACROSS FRONT 1" BELOW ARMHOLE, OUTSIDE EDGE TO OUTSIDE EDGE				AB70-SWEEP (Circumf) MEASURE ACROSS BOTTOM OPENING, OUTSIDE EDGE TO OUTSIDE EDGE			
DE40-SHIRT TAIL HEIGHT MEASURE FROM BOTTOM OF GARMENT AT SIDE SEAM TO BOTTOM OF FRONT SHIRT TAIL				DE41-DROP TAIL HEIGHT MEASURE FROM EDGE OF CF SWEEP TO EDGE OF CB SWEEP			

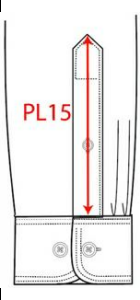

REFIT Measurement Chart XXS-XLT				All measurements are in Inch		Version 1	
	Article Code	1276	Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Product Group	Tops	
	Article Name	LS Cotton Blend Security Shirt			Product Sub-	Short sleeve	
	Created On	09/20/23 12:47:36 PM	Material		Season	Active Development	
	Last Modified	07/29/25 8:19:27 AM	Description		Life Cycle Stage	Production	
DE52-HEM HEIGHT SWEEP				AH10-ARMHOLE DROP			
MEASURE FROM EDGE OF HEM TO STITCH LINE. IF TWO NEEDLES MEASURE TO TOP STITCH LINE.				MEASURE FROM HPS TO UNDERARM SEAM (SLEEVELESS TO EDGE). MEASURING TAPE SHOULD BE PARALLEL TO CF			
SL10 31-CB SLEEVE LENGTH 31				SL10 33-CB SLEEVE LENGTH 33			
TAKE HALF OF ACROSS SHOULDER MEASUREMENT, THEN ADD SHOULDER POINT TO BOTTOM EDGE OF SLEEVE MEASUREMENT				TAKE HALF OF ACROSS SHOULDER MEASUREMENT, THEN ADD SHOULDER POINT TO BOTTOM EDGE OF SLEEVE MEASUREMENT			
SL10 35-CB SLEEVE LENGTH 35				SL10 37-CB SLEEVE LENGTH 37			
TAKE HALF OF ACROSS SHOULDER MEASUREMENT, THEN ADD SHOULDER POINT TO BOTTOM EDGE OF SLEEVE MEASUREMENT				TAKE HALF OF ACROSS SHOULDER MEASUREMENT, THEN ADD SHOULDER POINT TO BOTTOM EDGE OF SLEEVE MEASUREMENT			
SL26-MUSCLE 1" BELOW ARMHOLE (Circumf)				SL14-SLEEVE OPENING LONG SLEEVE (Circumf)			
MEASURE 1" BELOW ARMHOLE, EDGE TO EDGE. TAPE MEASURE PERPENDICULAR TO SLEEVE EDGE				MEASURE AT BOTTOM OF SLEEVE HEM EDGE TO EDGE			
SL48-CUFF HEIGHT				PK39-POCKET PLACEMENT FROM SHOULDER SEAM			
MEASURE FROM EDGE OF CUFF TO CUFF JOIN SEAM				MEASURE STRAIGHT FROM HP SHOULDER SEAM TO TOP OF POCKET (FOR ANGLED POCKETS MEASURE TO HIGHEST POINT OF PKT)			
PK42-POCKET PLACEMENT FROM CF CHEST				PK14-POCKET FLAP WIDTH EDGE TO EDGE			
MEASURE FROM CENTER FRONT TO TOP CORNER OF POCKET				MEASURE FROM EDGE TO EDGE ALONG TOP EDGE OF POCKET FLAP			
PK12-POCKET FLAP HEIGHT CENTER				PK13-POCKET FLAP HEIGHT SIDE			
MEASURE FROM TOP FOLD TO BOTTOM EDGE IN CENTER OF POCKET FLAP				MEASURE FROM TOP FOLD TO BOTTOM CORNER AT SIDE OF POCKET FLAP			

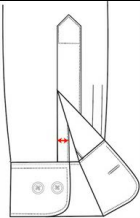
REFIT Measurement Chart XXS-XLT					All measurements are in Inch		Version 1
	Article Code	1276	Description		Product Group	Tops	
	Article Name	LS Cotton Blend Security Shirt			Product Sub-	Short sleeve	
	Created On	09/20/23 12:47:36 PM	Material	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz	Season	Active Development	
	Last Modified	07/29/25 8:19:27 AM	Description	Supplier: Philips Apparel (PA)	Life Cycle Stage	Production	


PK22-POCKET WIDTH AT TOP MEASURE TOP WIDTH FROM EDGE TO EDGE		PK20-POCKET HEIGHT CENTER INCLUDING FLAP MEASURE FROM TOP EDGE TO BOTTOM EDGE AT CENTER OF POCKET	
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PK21-POCKET HEIGHT SIDE INCLUDING FLAP MEASURE FROM TOP EDGE TO BOTTOM SIDE POINT		DE53-HEM HEIGHT POCKET AT CENTER MEASURE FROM EDGE OF HEM TO STITCH LINE. IF TWO NEEDLES MEASURE TO TOP STITCH LINE.	
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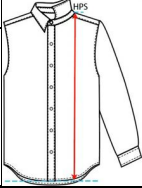

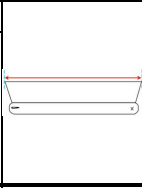
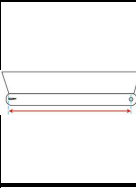
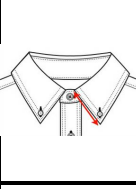
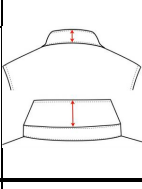
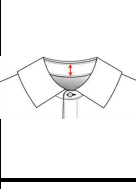
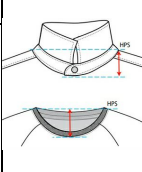
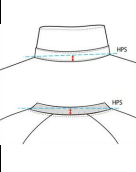
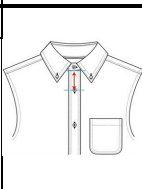
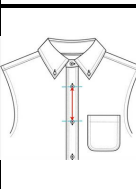
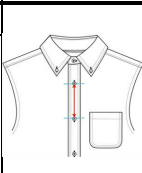
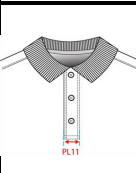
DE60-SLEEVE PLEAT PLCMNT FROM PLACKET MEASURE FROM PLACKET SEAM EDGE TO PLEAT OPENING AT CUFF SEAM		DE62-SLEEVE PLEAT DEPTH MEASURE SLEEVE PLEAT DEPTH AT CUFF SEAM	
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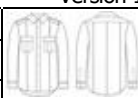
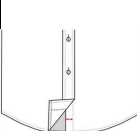
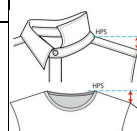
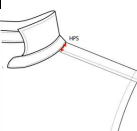
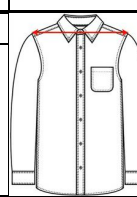
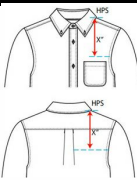
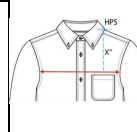
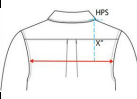
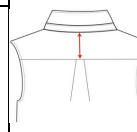

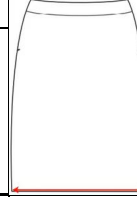

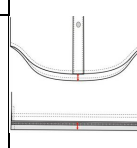
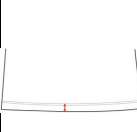

PL15-SLEEVE PLACKET LENGTH MEASURE FROM CUFF JOIN SEAM TO TOP EDGE		PL16-SLEEVE PLACKET WIDTH TOP PLKT MEASURE FROM EDGE TO SEAM	
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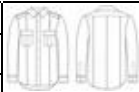

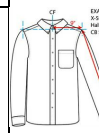

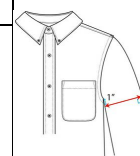
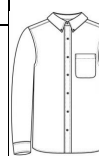
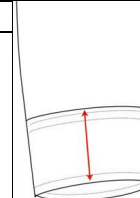
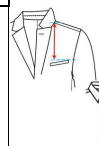
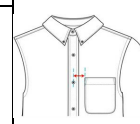
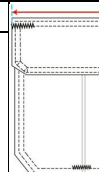
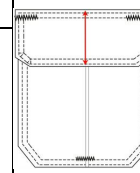
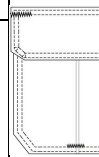
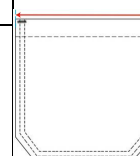
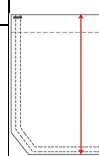
PL17-SLEEVE UNDER PLACKET WIDTH MEASURE FROM EDGE TO SEAM		PL30-NUMBER OF BUTTON ON PLACKET AND STAND REGULAR COUNT BUTTONS	
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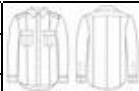
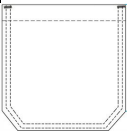

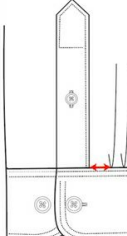
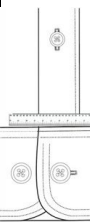
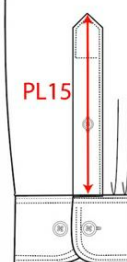

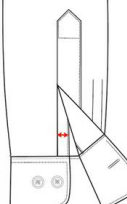

PL31-NUMBER OF BUTTON ON PLACKET AND STAND TALL COUNT BUTTONS			
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How To Measure							Version 1
	Article Code	1276	Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Product Group	Tops	
	Article Name	LS Cotton Blend Security shirt			Product Sub-Category	Short Sleeve	
	Created On	09/20/23 12:47:36 PM	Material		Season	Active Development	
	Last Modified	07/29/25 8:19:27 AM	Description		Life Cycle Stage	Production	

BL20-BODY LENGTH FROM HPS MEASURE STRAIGHT FROM HIGH POINT SHOULDER TO BOTTOM EDGE		BL21-BODY LENGTH FROM HPS TALL MEASURE STRAIGHT FROM HIGH POINT SHOULDER TO BOTTOM EDGE	
CL20-COLLAR OUTER LENGTH MEASURE ALONG OUTER EDGE OF COLLAR, COLLAR POINT TO COLLAR POINT		CL10-COLLAR OPENING BUTTON TO BUTTONHOLE MEASURE ALONG MIDDLE OF COLLAR STAND FROM CENTER OF BUTTON TO FAR END OF BUTTONHOLE	
A-EPAULET LENGTH AT CENTER		CL30-COLLAR POINT MEASURE FROM COLLAR JOIN SEAM TO COLLAR POINT	
CL34-COLLAR HEIGHT AT CB MEASURE FROM SEAM TO EDGE AT CENTER BACK		CL35-COLLAR STAND HEIGHT AT CB MEASURE FROM SEAM TO SEAM AT CENTER BACK	
NK12-FRONT NECK DROP TO SEAM MEASURE FROM HPS TO NECK SEAM		NK14-BACK NECK DROP TO SEAM MEASURE FROM HPS TO NECK SEAM	
PL20-1ST BUTTON PLACEMENT FROM NECK SEAM MEASURE FROM NECK SEAM TO CENTER OF 1ST BUTTON ON PLACKET		PL21-BUTTON SPACING PLACKET REGULAR MEASURE FROM CENTER OF BUTTON TO CENTER OF BUTTON	
PL22-BUTTON SPACING PLACKET TALL MEASURE FROM CENTER OF BUTTON TO CENTER OF BUTTON		PL11-PLACKET WIDTH MEASURE STRAIGHT ACROSS PLACKET FROM EDGE TO EDGE OR OUTERMOST STITCH ROW	



How To Measure						Version 1		
	Article Code	1276	Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Product Group	Tops		
	Article Name	LS Cotton Blend Security Shirt			Product Sub-Category	Short sleeve		
	Created On	09/20/23 12:47:36 PM	Material		Season	Active Development		
	Last Modified	07/29/25 8:19:27 AM	Description		Life Cycle Stage	Production		
PL12-UNDER PLACKET WIDTH MEASURE STRAIGHT ACROSS PLACKET FROM EDGE TO EDGE OR OUTERMOST STITCH ROW					SH10-SHOULDER SLOPE MEASURE FROM HPS STRAIGHT DOWN TO NATURAL FOLD OF SHOULDER AT ARMHOLE			
SH13-FORWARD SHOULDER SEAM MEASURE FROM HPS TO SEAM					AB11-ACROSS SHOULDER, FRONT SEAM TO SEAM MEASURE ACROSS FRONT FROM SEAM TO SEAM			
AB78-X" = ACROSS FRONT/BACK PLACEMENT FROM HPS THE DISTANCE FROM HPS STRAIGHT DOWN TO WHERE YOU MEASURE X-FRONT/X-BACK					AB74-ACROSS FRONT X" FROM HPS SEAM TO SEAM MEASURE ACROSS FRONT X" FROM HPS, SEAM TO SEAM			
AB75-ACROSS BACK X" FROM HPS SEAM TO SEAM MEASURE ACROSS BACK X" FROM HPS, SEAM TO SEAM					SH21-BACK YOKE HEIGHT FROM CB MEASURE FROM CENTER BACK NECK SEAM TO YOKE SEAM			
AB30-CHEST 1" BELOW ARMHOLE (Circumf) MEASURE ACROSS FRONT 1" BELOW ARMHOLE, OUTSIDE EDGE TO OUTSIDE EDGE					AB70-SWEEP (Circumf) MEASURE ACROSS BOTTOM OPENING, OUTSIDE EDGE TO OUTSIDE EDGE			
DE40-SHIRT TAIL HEIGHT MEASURE FROM BOTTOM OF GARMENT AT SIDE SEAM TO BOTTOM OF FRONT SHIRT TAIL					DE41-DROP TAIL HEIGHT MEASURE FROM EDGE OF CF SWEEP TO EDGE OF CB SWEEP			
DE52-HEM HEIGHT SWEEP MEASURE FROM EDGE OF HEM TO STITCH LINE. IF TWO NEEDLES MEASURE TO TOP STITCH LINE.					AH10-ARMHOLE DROP MEASURE FROM HPS TO UNDERARM SEAM (SLEEVELESS TO EDGE). MEASURING TAPE SHOULD BE PARALLEL TO CF			



How To Measure						Version 1	
	Article Code	1276	Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Product Group	Tops	
	Article Name	LS Cotton Blend Security shirt			Product Sub-Category	Short Sleeve	
	Created On	09/20/23 12:47:36 PM	Material		Season	Active Development	
	Last Modified	07/29/25 8:19:27 AM	Description		Life Cycle Stage	Production	
SL10 31-CB SLEEVE LENGTH 31				SL10 33-CB SLEEVE LENGTH 33			
SL10 35-CB SLEEVE LENGTH 35				SL10 37-CB SLEEVE LENGTH 37			
SL26-MUSCLE 1" BELOW ARMHOLE (Circumf)				SL14-SLEEVE OPENING LONG SLEEVE (Circumf)			
SL48-CUFF HEIGHT				PK39-POCKET PLACEMENT FROM SHOULDER SEAM			
PK42-POCKET PLACEMENT FROM CF CHEST				PK14-POCKET FLAP WIDTH EDGE TO EDGE			
PK12-POCKET FLAP HEIGHT CENTER				PK13-POCKET FLAP HEIGHT SIDE			
PK22-POCKET WIDTH AT TOP				PK20-POCKET HEIGHT CENTER INCLUDING FLAP			

	Article Code	1276	Description		Product Group	Tops	
	Article Name	LS Cotton Blend Security Shirt			Product Sub-Category	Short Sleeve	
	Created On	09/20/23 12:47:36 PM	Material Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% cotton, 5oz Supplier: Philips Apparel (PA)	Season	Active Development	
	Last Modified	07/29/25 8:19:27 AM		Life Cycle Stage	Production		
PK21-POCKET HEIGHT SIDE INCLUDING FLAP MEASURE FROM TOP EDGE TO BOTTOM SIDE POINT					DE53-HEM HEIGHT POCKET AT CENTER MEASURE FROM EDGE OF HEM TO STITCH LINE. IF TWO NEEDLES MEASURE TO TOP STITCH LINE.		
DE60-SLEEVE PLEAT PLCMNT FROM PLACKET MEASURE FROM PLACKET SEAM EDGE TO PLEAT OPENING AT CUFF SEAM					DE62-SLEEVE PLEAT DEPTH MEASURE SLEEVE PLEAT DEPTH AT CUFF SEAM		
PL15-SLEEVE PLACKET LENGTH MEASURE FROM CUFF JOIN SEAM TO TOP EDGE					PL16-SLEEVE PLACKET WIDTH TOP PLKT MEASURE FROM EDGE TO SEAM		
PL17-SLEEVE UNDER PLACKET WIDTH MEASURE FROM EDGE TO SEAM					PL30-NUMBER OF BUTTON ON PLACKET AND STAND REGULAR COUNT BUTTONS		
PL31-NUMBER OF BUTTON ON PLACKET AND STAND TALL COUNT BUTTONS							



	REFIT Measurement Chart 2XL-8XLT				All measurements are in Inch		Version 1
	Article Code	1276	Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Product Group	Tops	
	Article Name	LS Cotton Blend Security Shirt			Product Sub-	Short sleeve	
	Created On	09/20/23 12:47:36 PM	Material		Season	Active Development	
	Last Modified	07/29/25 8:19:27 AM	Description		Life Cycle Stage	Production	

POM Code	POM Name	-Tol	+Tol	2XL	3XL	4XL	5XL	6XL	7XL	8XL
BL20	BODY LENGTH FROM HPS	1/2	1/2	33 1/2	+3/4	+1 1/2	+2 1/4	+3	+3 3/4	+4 1/2
BL21	BODY LENGTH FROM HPS TALL	1/2	1/2	35 1/2	+3/4	+1 1/2	+2 1/4	+3	+3 3/4	+4 1/2
CL20	COLLAR OUTER LENGTH	1/4	1/4	19 3/4	+1	+2	+3	+4	+5	+6
CL10	COLLAR OPENING BUTTON TO BUTTONHOLE	1/8	1/4	19 1/4	+1	+2	+3	+4	+5	+6
A	EPAULET LENGTH AT CENTER	1/8	1/8	6	0	0	0	0	0	0
CL30	COLLAR POINT	1/8	1/8	2 3/4	0	0	0	0	+1/4	+1/4
CL34	COLLAR HEIGHT AT CB	1/8	1/8	2	0	0	0	0	0	0
CL35	COLLAR STAND HEIGHT AT CB	1/8	1/8	1 3/8	0	0	0	0	0	0
NK12	FRONT NECK DROP TO SEAM	1/4	1/4	4 1/4	+1/4	+1/2	+3/4	+1	+1 1/4	+1 1/2
NK14	BACK NECK DROP TO SEAM	1/8	1/8	1 1/8	+1/8	+3/8	+1/2	+3/4	+7/8	+1 1/8
PL20	1ST BUTTON PLACEMENT FROM NECK SEAM	1/8	1/8	2 3/4	0	0	0	0	0	0
PL21	BUTTON SPACING PLACKET REGULAR	1/8	1/8	3 3/4	0	0	0	0	-1/4	-1/4
PL22	BUTTON SPACING PLACKET TALL	1/8	1/8	3 3/4	0	0	0	0	0	0
PL11	PLACKET WIDTH	1/8	1/8	1 1/4	0	0	0	0	0	0
PL12	UNDER PLACKET WIDTH	0	1/8	7/8	0	0	0	0	0	0
SH10	SHOULDER SLOPE	1/8	1/8	2 1/4	0	0	0	0	0	0
SH13	FORWARD SHOULDER SEAM from HPS	1/8	1/8	1 1/4	0	0	0	0	0	0
AB11	ACROSS SHOULDER, FRONT SEAM TO SEAM	3/8	3/8	22 1/2	+3/4	+1 1/2	+2 1/4	+3	+3 3/4	+4 1/2
AB78	X* = ACROSS FRONT/BACK PLACEMENT FROM HPS	0	0	8	+1/4	+1/2	+3/4	+1	+1 1/4	+1 1/2
AB74	ACROSS FRONT X* FROM HPS SEAM TO SEAM	3/8	3/8	20	+3/4	+1 1/2	+2 1/4	+3	+3 3/4	+4 1/2
AB75	ACROSS BACK X* FROM HPS SEAM TO SEAM	3/8	3/8	21 3/4	+3/4	+1 1/2	+2 1/4	+3	+3 3/4	+4 1/2
SH21	BACK YOKE HEIGHT FROM CB	1/8	1/8	4	0	0	0	0	0	0
AB30	CHEST 1" BELOW ARMHOLE (Circumf)	3/4	3/4	58	+4	+8	+12	+16	+20	+24
AB70	SWEEP (Circumf)	3/4	3/4	57	+4	+8	+12	+16	+20	+24
DE40	SHIRT TAIL HEIGHT	1/4	1/4	3 1/2	0	0	0	0	0	0
DE41	DROP TAIL HEIGHT	1/4	1/4	1	0	0	0	0	0	0
DE52	HEM HEIGHT SWEEP	1/8	1/8	3 1/4	0	0	0	0	0	0
AH10	ARMHOLE DROP	1/4	1/4	13 1/4	+5/8	+1 1/4	+1 3/4	+2 1/2	+3	+3 1/2
SL10 35	CB SLEEVE LENGTH 35	1/2	1/2	35 1/2	0	NR	NR	NR	NR	NR
SL10 37	CB SLEEVE LENGTH 37	1/2	1/2	37 1/2	0	0	0	0	0	0
SL26	MUSCLE 1" BELOW ARMHOLE (Circumf)	1/2	1/2	21 1/2	+1 1/4	+2 1/2	+3 1/2	+5	+6	+7
SL14	SLEEVE OPENING LONG SLEEVE (Circumf)	1/8	1/8	10 1/4	+1/4	+3/8	+1/2	+5/8	+3/4	+7/8
SL48	CUFF HEIGHT	1/8	1/8	2 1/2	0	0	0	0	0	0
PK39	POCKET PLACEMENT FROM SHOULDER SEAM	1/4	1/4	9 1/2	+1/2	+1	+1 1/2	+2	+2 1/2	+3
PK42	POCKET PLACEMENT FROM CF CHEST	1/8	1/8	2 7/8	+1/8	+1/4	+1/2	+3/4	+7/8	+1 1/8
PK14	POCKET FLAP WIDTH EDGE TO EDGE	1/8	1/8	6 1/4	0	+1/4	+1/4	+1/2	+1/2	+3/4
PK12	POCKET FLAP HEIGHT CENTER	1/8	1/8	2 5/8	0	0	0	0	0	0
PK13	POCKET FLAP HEIGHT SIDE	1/8	1/8	2 3/8	0	0	0	0	0	0
PK22	POCKET WIDTH AT TOP	1/8	1/8	6	0	+1/4	+1/4	+1/2	+1/2	+3/4
PK20	POCKET HEIGHT CENTER INCLUDING FLAP	1/8	1/8	6 3/4	0	+1/4	+1/4	+1/2	+1/2	+3/4
PK21	POCKET HEIGHT SIDE INCLUDING FLAP	1/8	1/8	6	0	+1/4	+1/4	+1/2	+1/2	+3/4
DE53	HEM HEIGHT POCKET AT CENTER	1/8	1/8	1	0	0	0	0	0	0
DE60	SLEEVE PLEAT PLOMNT FROM PLACKET	1/8	1/8	3/4	0	0	0	0	0	0
DE62	SLEEVE PLEAT DEPTH	1/8	1/8	1/2	0	0	0	0	0	0
DE61	SLEEVE PLEATS APART	0	1/8	1/2	0	0	0	0	0	0
DE63	SLEEVE PLEAT DEPTH FARTEST FROM PLACKET	1/8	1/8	1/2	0	0	0	0	0	0
PL15	SLEEVE PLACKET LENGTH	1/8	1/8	5	0	0	0	0	0	0
PL16	SLEEVE PLACKET WIDTH TOP PLKT	0	1/8	1	0	0	0	0	0	0
PL17	SLEEVE UNDER PLACKET WIDTH	0	1/8	1	0	0	0	0	0	0
PL30	NUMBER OF BUTTON ON PLACKET AND STAND REGULAR	0	0	8	0	0	0	0	+1	+1

REFIT Measurement Chart 2XL-8XLT											All measurements are in Inch		Version 1
	Article Code	1276	Description								Product Group	Tops	
	Article Name	LS Cotton Blend Security Shirt									Product Sub-	Short sleeve	
	Created On	09/20/23 12:47:36 PM	Material	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)							Season	Active Development	
	Last Modified	07/29/25 8:19:27 AM	Description								Life Cycle Stage	Production	
POM Code	POM Name			-Tol	+Tol	2XL	3XL	4XL	5XL	6XL	7XL	8XL	
PL31	NUMBER OF BUTTON ON PLACKET AND STAND TALL			0	0	8	0	0	+1	+1	+1	+1	

REFIT Measurement Chart 2XL-8XLT					All measurements are in Inch		Version 1
	Article Code	1276	Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Product Group	Tops	
	Article Name	LS Cotton Blend Security Shirt			Product Sub-	Short sleeve	
	Created On	09/20/23 12:47:36 PM	Material		Season	Active Development	
	Last Modified	07/29/25 8:19:27 AM	Description		Life Cycle Stage	Production	

	POM Code	POM Name	-Tol	+Tol	2XL	3XL	4XL	5XL	6XL	7XL	8XL
I	BL20	BODY LENGTH FROM HPS	1/2	1/2	33 1/2	34 1/4	35	35 3/4	36 1/2	37 1/4	38
I	BL21	BODY LENGTH FROM HPS TALL	1/2	1/2	35 1/2	36 1/4	37	37 3/4	38 1/2	39 1/4	40
	CL20	COLLAR OUTER LENGTH	1/4	1/4	19 3/4	20 3/4	21 3/4	22 3/4	23 3/4	24 3/4	25 3/4
	CL10	COLLAR OPENING BUTTON TO BUTTONHOLE	1/8	1/4	19 1/4	20 1/4	21 1/4	22 1/4	23 1/4	24 1/4	25 1/4
	A	EPAULET LENGTH AT CENTER	1/8	1/8	6	6	6	6	6	6	6
	CL30	COLLAR POINT	1/8	1/8	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	3	3
	CL34	COLLAR HEIGHT AT CB	1/8	1/8	2	2	2	2	2	2	2
	CL35	COLLAR STAND HEIGHT AT CB	1/8	1/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8
	NK12	FRONT NECK DROP TO SEAM	1/4	1/4	4 1/4	4 1/2	4 3/4	5	5 1/4	5 1/2	5 3/4
	NK14	BACK NECK DROP TO SEAM	1/8	1/8	1 1/8	1 1/4	1 1/2	1 5/8	1 7/8	2	2 1/4
	PL20	1ST BUTTON PLACEMENT FROM NECK SEAM	1/8	1/8	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4
	PL21	BUTTON SPACING PLACKET REGULAR	1/8	1/8	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4	3 1/2	3 1/2
	PL22	BUTTON SPACING PLACKET TALL	1/8	1/8	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4
	PL11	PLACKET WIDTH	1/8	1/8	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4
	PL12	UNDER PLACKET WIDTH	0	1/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8
	SH10	SHOULDER SLOPE	1/8	1/8	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4
	SH13	FORWARD SHOULDER SEAM from HPS	1/8	1/8	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4
I	AB11	ACROSS SHOULDER, FRONT SEAM TO SEAM	3/8	3/8	22 1/2	23 1/4	24	24 3/4	25 1/2	26 1/4	27
	AB78	X* = ACROSS FRONT/BACK PLACEMENT FROM HPS	0	0	8	8 1/4	8 1/2	8 3/4	9	9 1/4	9 1/2
	AB74	ACROSS FRONT X" FROM HPS SEAM TO SEAM	3/8	3/8	20	20 3/4	21 1/2	22 1/4	23	23 3/4	24 1/2
	AB75	ACROSS BACK X" FROM HPS SEAM TO SEAM	3/8	3/8	21 3/4	22 1/2	23 1/4	24	24 3/4	25 1/2	26 1/4
	SH21	BACK YOKE HEIGHT FROM CB	1/8	1/8	4	4	4	4	4	4	4
I	AB30	CHEST 1" BELOW ARMHOLE (Circumf)	3/4	3/4	58	62	66	70	74	78	82
I	AB70	SWEEP (Circumf)	3/4	3/4	57	61	65	69	73	77	81
	DE40	SHIRT TAIL HEIGHT	1/4	1/4	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2
	DE41	DROP TAIL HEIGHT	1/4	1/4	1	1	1	1	1	1	1
	DE52	HEM HEIGHT SWEEP	1/8	1/8	3/16	3/16	3/16	3/16	3/16	3/16	3/16
I	AH10	ARMHOLE DROP	1/4	1/4	13 1/4	13 7/8	14 1/2	15	15 3/4	16 1/4	16 3/4
I	SL10 35	CB SLEEVE LENGTH 35	1/2	1/2	35 1/2	35 1/2	NR	NR	NR	NR	NR
I	SL10 37	CB SLEEVE LENGTH 37	1/2	1/2	37 1/2	37 1/2	37 1/2	37 1/2	37 1/2	37 1/2	37 1/2
	SL26	MUSCLE 1" BELOW ARMHOLE (Circumf)	1/2	1/2	21 1/2	22 3/4	24	25	26 1/2	27 1/2	28 1/2
	SL14	SLEEVE OPENING LONG SLEEVE (Circumf)	1/8	1/8	10 1/4	10 1/2	10 5/8	10 3/4	10 7/8	11	11 1/8
	SL48	CUFF HEIGHT	1/8	1/8	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2
	PK39	POCKET PLACEMENT FROM SHOULDER SEAM	1/4	1/4	9 1/2	10	10 1/2	11	11 1/2	12	12 1/2
	PK42	POCKET PLACEMENT FROM CF CHEST	1/8	1/8	2 7/8	3	3 1/8	3 3/8	3 5/8	3 3/4	4
	PK14	POCKET FLAP WIDTH EDGE TO EDGE	1/8	1/8	6 1/4	6 1/4	6 1/2	6 1/2	6 3/4	6 3/4	7
	PK12	POCKET FLAP HEIGHT CENTER	1/8	1/8	2 5/8	2 5/8	2 5/8	2 5/8	2 5/8	2 5/8	2 5/8
	PK13	POCKET FLAP HEIGHT SIDE	1/8	1/8	2 3/8	2 3/8	2 3/8	2 3/8	2 3/8	2 3/8	2 3/8
	PK22	POCKET WIDTH AT TOP	1/8	1/8	6	6	6 1/4	6 1/4	6 1/2	6 1/2	6 3/4
	PK20	POCKET HEIGHT CENTER INCLUDING FLAP	1/8	1/8	6 3/4	6 3/4	7	7	7 1/4	7 1/4	7 1/2
	PK21	POCKET HEIGHT SIDE INCLUDING FLAP	1/8	1/8	6	6	6 1/4	6 1/4	6 1/2	6 1/2	6 3/4
	DE53	HEM HEIGHT POCKET AT CENTER	1/8	1/8	1	1	1	1	1	1	1
	DE60	SLEEVE PLEAT PLOMNT FROM PLACKET	1/8	1/8	3/4	3/4	3/4	3/4	3/4	3/4	3/4
	DE62	SLEEVE PLEAT DEPTH	1/8	1/8	1/2	1/2	1/2	1/2	1/2	1/2	1/2
	DE61	SLEEVE PLEATS APART	0	1/8	1/2	1/2	1/2	1/2	1/2	1/2	1/2
	DE63	SLEEVE PLEAT DEPTH FARTHEST FROM PLACKET	1/8	1/8	1/2	1/2	1/2	1/2	1/2	1/2	1/2
	PL15	SLEEVE PLACKET LENGTH	1/8	1/8	5	5	5	5	5	5	5
	PL16	SLEEVE PLACKET WIDTH TOP PLKT	0	1/8	1	1	1	1	1	1	1
	PL17	SLEEVE UNDER PLACKET WIDTH	0	1/8	1	1	1	1	1	1	1
	PL30	NUMBER OF BUTTON ON PLACKET AND STAND REGULAR	0	0	8	8	8	8	8	9	9



REFIT Measurement Chart 2XL-8XLT											All measurements are in Inch		Version 1
	Article Code	1276	Description								Product Group	Tops	
	Article Name	LS Cotton Blend Security Shirt									Product Sub-	Short sleeve	
	Created On	09/20/23 12:47:36 PM	Material	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)							Season	Active Development	
	Last Modified	07/29/25 8:19:27 AM	Description								Life Cycle Stage	Production	
POM Code	POM Name			-Tol	+Tol	2XL	3XL	4XL	5XL	6XL	7XL	8XL	
PL31	NUMBER OF BUTTON ON PLACKET AND STAND TALL			0	0	8	8	8	9	9	9	9	

NOTES



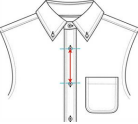
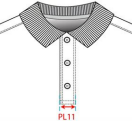
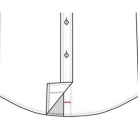
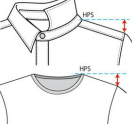
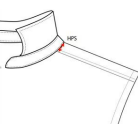



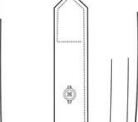

10.29.24 - Refitting:
Updated measurements to our New Fit Standard. Please compare current measurement chart to Refit Measurement Chart.



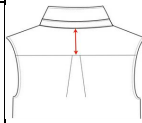

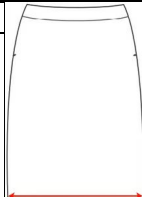
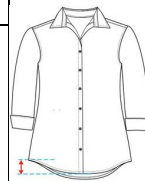
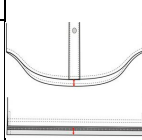
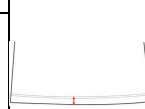
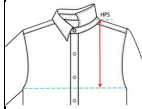
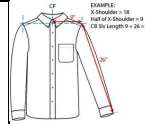
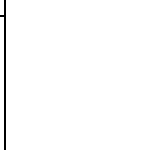
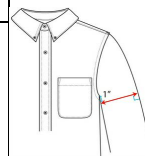

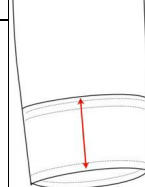
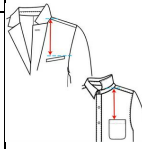

01.24.25 - refit approved with HN Start using this REFIT measurement sheet



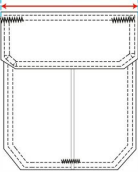
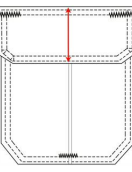
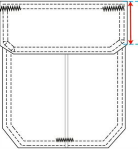

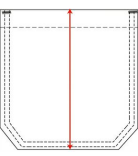
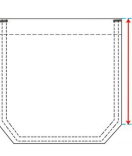
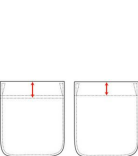
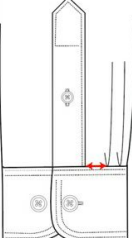
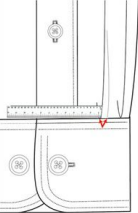
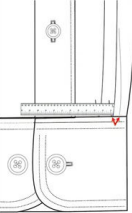
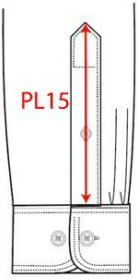
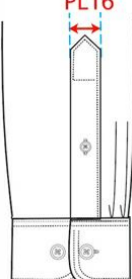
05.30.25 - refit approved with SP Start using this REFIT measurement sheet



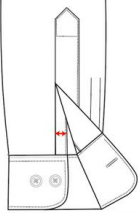
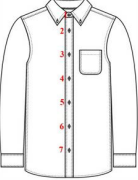
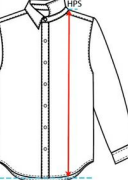



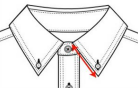
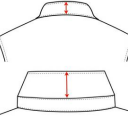

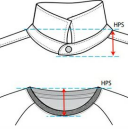
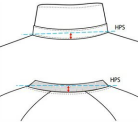
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	Article Code	1276	Description		Product Group	Tops	
	Article Name	LS Cotton Blend Security Shirt			Product Sub-	Short sleeve	
	Created On	09/20/23 12:47:36 PM	Material	Poly/Cotton Security Fabric (F0082)	Season	Active Development	
	Last Modified	07/29/25 8:19:27 AM	Description	65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Life Cycle Stage	Production	


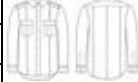
How to measure

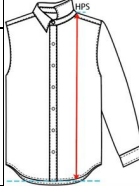



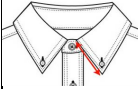
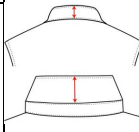

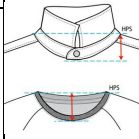
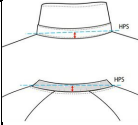
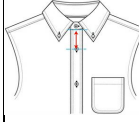
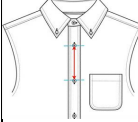
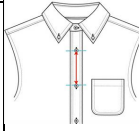
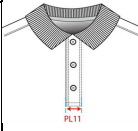
PL20-1ST BUTTON PLACEMENT FROM NECK SEAM MEASURE FROM NECK SEAM TO CENTER OF 1ST BUTTON ON PLACKET		PL21-BUTTON SPACING PLACKET REGULAR MEASURE FROM CENTER OF BUTTON TO CENTER OF BUTTON	
PL22-BUTTON SPACING PLACKET TALL MEASURE FROM CENTER OF BUTTON TO CENTER OF BUTTON		PL11-PLACKET WIDTH MEASURE STRAIGHT ACROSS PLACKET FROM EDGE TO EDGE OR OUTERMOST STITCH ROW	
PL12-UNDER PLACKET WIDTH MEASURE STRAIGHT ACROSS PLACKET FROM EDGE TO EDGE OR OUTERMOST STITCH ROW		SH10-SHOULDER SLOPE MEASURE FROM HPS STRAIGHT DOWN TO NATURAL FOLD OF SHOULDER AT ARMHOLE	
SH13-FORWARD SHOULDER SEAM from HPS MEASURE FROM HPS TO SEAM		AB11-ACROSS SHOULDER, FRONT SEAM TO SEAM MEASURE ACROSS FRONT FROM SEAM TO SEAM	
AB78-X" = ACROSS FRONT/BACK PLACEMENT FROM HPS THE DISTANCE FROM HPS STRAIGHT DOWN TO WHERE YOU MEASURE X-FRONT/X-BACK		AB74-ACROSS FRONT X" FROM HPS SEAM TO SEAM MEASURE ACROSS FRONT X" FROM HPS, SEAM TO SEAM	
DE61-SLEEVE PLEATS APART MEASURE FROM PLEAT TO PLEAT AT CUFF SEAM		AB75-ACROSS BACK X" FROM HPS SEAM TO SEAM MEASURE ACROSS BACK X" FROM HPS, SEAM TO SEAM	


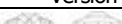
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	Article Code	1276	Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Product Group	Tops	
	Article Name	LS Cotton Blend Security Shirt			Product Sub-	Short Sleeve	
	Created On	09/20/23 12:47:36 PM	Material		Season	Active Development	
	Last Modified	07/29/25 8:19:27 AM	Description		Life Cycle Stage	Production	
SH21-BACK YOKE HEIGHT FROM CB					AB30-CHEST 1" BELOW ARMHOLE (Circumf)		
MEASURE FROM CENTER BACK NECK SEAM TO YOKE SEAM					MEASURE ACROSS FRONT 1" BELOW ARMHOLE, OUTSIDE EDGE TO OUTSIDE EDGE		
AB70-SWEEP (Circumf)					DE40-SHIRT TAIL HEIGHT		
MEASURE ACROSS BOTTOM OPENING, OUTSIDE EDGE TO OUTSIDE EDGE					MEASURE FROM BOTTOM OF GARMENT AT SIDE SEAM TO BOTTOM OF FRONT SHIRT TAIL		
DE41-DROP TAIL HEIGHT					DE52-HEM HEIGHT SWEEP		
MEASURE FROM EDGE OF CF SWEEP TO EDGE OF CB SWEEP					MEASURE FROM EDGE OF HEM TO STITCH LINE. IF TWO NEEDLES MEASURE TO TOP STITCH LINE.		
AH10-ARMHOLE DROP					SL10 35-CB SLEEVE LENGTH 35		
MEASURE FROM HPS TO UNDERARM SEAM (SLEEVELESS TO EDGE). MEASURING TAPE SHOULD BE PARALLEL TO CF					TAKE HALF OF ACROSS SHOULDER MEASUREMENT, THEN ADD SHOULDER POINT TO BOTTOM EDGE OF SLEEVE MEASUREMENT		
SL10 37-CB SLEEVE LENGTH 37					SL26-MUSCLE 1" BELOW ARMHOLE (Circumf)		
TAKE HALF OF ACROSS SHOULDER MEASUREMENT, THEN ADD SHOULDER POINT TO BOTTOM EDGE OF SLEEVE MEASUREMENT					MEASURE 1" BELOW ARMHOLE, EDGE TO EDGE. TAPE MEASURE PERPENDICULAR TO SLEEVE EDGE		
SL14-SLEEVE OPENING LONG SLEEVE (Circumf)					SL48-CUFF HEIGHT		
MEASURE AT BOTTOM OF SLEEVE HEM EDGE TO EDGE					MEASURE FROM EDGE OF CUFF TO CUFF JOIN SEAM		
PK39-POCKET PLACEMENT FROM SHOULDER SEAM					PK42-POCKET PLACEMENT FROM CF CHEST		
MEASURE STRAIGHT FROM HP SHOULDER SEAM TO TOP OF POCKET (FOR ANGLED POCKETS MEASURE TO HIGHEST POINT OF PKT)					MEASURE FROM CENTER FRONT TO TOP CORNER OF POCKET		

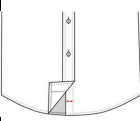

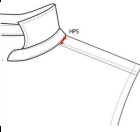
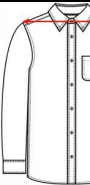
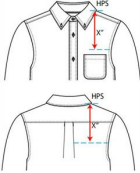

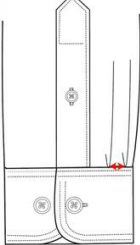

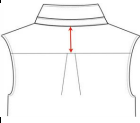

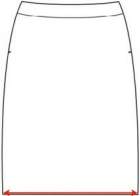
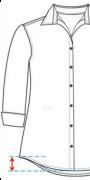
REFIT Measurement Chart 2XL-8XLT					All measurements are in Inch		Version 1
	Article Code	1276	Description		Product Group	Tops	
	Article Name	LS Cotton Blend Security Shirt			Product Sub-	Short sleeve	
	Created On	09/20/23 12:47:36 PM	Material	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz	Season	Active Development	
	Last Modified	07/29/25 8:19:27 AM	Description	Supplier: Philips Apparel (PA)	Life Cycle Stage	Production	
PK14-POCKET FLAP WIDTH EDGE TO EDGE MEASURE FROM EDGE TO EDGE ALONG TOP EDGE OF POCKET FLAP					PK12-POCKET FLAP HEIGHT CENTER MEASURE FROM TOP FOLD TO BOTTOM EDGE IN CENTER OF POCKET FLAP		
PK13-POCKET FLAP HEIGHT SIDE MEASURE FROM TOP FOLD TO BOTTOM CORNER AT SIDE OF POCKET FLAP					PK22-POCKET WIDTH AT TOP MEASURE TOP WIDTH FROM EDGE TO EDGE		
PK20-POCKET HEIGHT CENTER INCLUDING FLAP MEASURE FROM TOP EDGE TO BOTTOM EDGE AT CENTER OF POCKET					PK21-POCKET HEIGHT SIDE INCLUDING FLAP MEASURE FROM TOP EDGE TO BOTTOM SIDE POINT		
DE53-HEM HEIGHT POCKET AT CENTER MEASURE FROM EDGE OF HEM TO STITCH LINE. IF TWO NEEDLES MEASURE TO TOP STITCH LINE.					DE60-SLEEVE PLEAT PLCMNT FROM PLACKET MEASURE FROM PLACKET SEAM EDGE TO PLEAT OPENING AT CUFF SEAM		
DE62-SLEEVE PLEAT DEPTH MEASURE SLEEVE PLEAT DEPTH AT CUFF SEAM					DE63-SLEEVE PLEAT DEPTH FARTHEST FROM PLACKET MEASURE SLEEVE PLEAT DEPTH AT CUFF SEAM		
PL15-SLEEVE PLACKET LENGTH MEASURE FROM CUFF JOIN SEAM TO TOP EDGE					PL16-SLEEVE PLACKET WIDTH TOP PLKT MEASURE FROM EDGE TO SEAM		



REFIT Measurement Chart 2XL-8XLT					All measurements are in Inch		Version 1
	Article Code	1276	Description		Product Group	Tops	
	Article Name	LS Cotton Blend Security Shirt			Product Sub-	Short sleeve	
	Created On	09/20/23 12:47:36 PM	Material	Poly/Cotton Security Fabric (F0082)	Season	Active Development	
	Last Modified	07/29/25 8:19:27 AM	Description	65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Life Cycle Stage	Production	
PL17-SLEEVE UNDER PLACKET WIDTH MEASURE FROM EDGE TO SEAM				PL30-NUMBER OF BUTTON ON PLACKET AND STAND REGULAR COUNT BUTTONS			
PL31-NUMBER OF BUTTON ON PLACKET AND STAND TALL COUNT BUTTONS				BL20-BODY LENGTH FROM HPS MEASURE STRAIGHT FROM HIGH POINT SHOULDER TO BOTTOM EDGE			
BL21-BODY LENGTH FROM HPS TALL MEASURE STRAIGHT FROM HIGH POINT SHOULDER TO BOTTOM EDGE				CL20-COLLAR OUTER LENGTH MEASURE ALONG OUTER EDGE OF COLLAR, COLLAR POINT TO COLLAR POINT			
CL10-COLLAR OPENING BUTTON TO BUTTONHOLE MEASURE ALONG MIDDLE OF COLLAR STAND FROM CENTER OF BUTTON TO FAR END OF BUTTONHOLE				A-EPAULET LENGTH AT CENTER			
CL30-COLLAR POINT MEASURE FROM COLLAR JOIN SEAM TO COLLAR POINT				CL34-COLLAR HEIGHT AT CB MEASURE FROM SEAM TO EDGE AT CENTER BACK			
CL35-COLLAR STAND HEIGHT AT CB MEASURE FROM SEAM TO SEAM AT CENTER BACK				NK12-FRONT NECK DROP TO SEAM MEASURE FROM HPS TO NECK SEAM			
NK14-BACK NECK DROP TO SEAM MEASURE FROM HPS TO NECK SEAM							

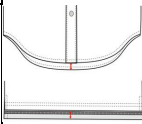
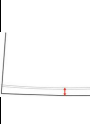
How To Measure							Version 1
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	Article Name	LS Cotton Blend Security shirt			Product Sub-Category	Short Sleeve	
	Created On	09/20/23 12:47:36 PM	Material		Season	Active Development	
	Last Modified	07/29/25 8:19:27 AM	Description		Life Cycle Stage	Production	

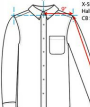
BL20-BODY LENGTH FROM HPS MEASURE STRAIGHT FROM HIGH POINT SHOULDER TO BOTTOM EDGE		BL21-BODY LENGTH FROM HPS TALL MEASURE STRAIGHT FROM HIGH POINT SHOULDER TO BOTTOM EDGE	
CL20-COLLAR OUTER LENGTH MEASURE ALONG OUTER EDGE OF COLLAR, COLLAR POINT TO COLLAR POINT		CL10-COLLAR OPENING BUTTON TO BUTTONHOLE MEASURE ALONG MIDDLE OF COLLAR STAND FROM CENTER OF BUTTON TO FAR END OF BUTTONHOLE	
A-EPAULET LENGTH AT CENTER		CL30-COLLAR POINT MEASURE FROM COLLAR JOIN SEAM TO COLLAR POINT	
CL34-COLLAR HEIGHT AT CB MEASURE FROM SEAM TO EDGE AT CENTER BACK		CL35-COLLAR STAND HEIGHT AT CB MEASURE FROM SEAM TO SEAM AT CENTER BACK	
NK12-FRONT NECK DROP TO SEAM MEASURE FROM HPS TO NECK SEAM		NK14-BACK NECK DROP TO SEAM MEASURE FROM HPS TO NECK SEAM	
PL20-1ST BUTTON PLACEMENT FROM NECK SEAM MEASURE FROM NECK SEAM TO CENTER OF 1ST BUTTON ON PLACKET		PL21-BUTTON SPACING PLACKET REGULAR MEASURE FROM CENTER OF BUTTON TO CENTER OF BUTTON	
PL22-BUTTON SPACING PLACKET TALL MEASURE FROM CENTER OF BUTTON TO CENTER OF BUTTON		PL11-PLACKET WIDTH MEASURE STRAIGHT ACROSS PLACKET FROM EDGE TO EDGE OR OUTERMOST STITCH ROW	


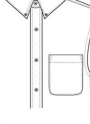
How To Measure							Version 1
	Article Code	1276	Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Product Group	Tops	
	Article Name	LS Cotton Blend Security Shirt			Product Sub-Category	Short sleeve	
	Created On	09/20/23 12:47:36 PM	Material		Season	Active Development	
	Last Modified	07/29/25 8:19:27 AM	Description		Life Cycle Stage	Production	


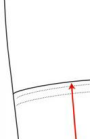
PL12-UNDER PLACKET WIDTH MEASURE STRAIGHT ACROSS PLACKET FROM EDGE TO EDGE OR OUTERMOST STITCH ROW		SH10-SHOULDER SLOPE MEASURE FROM HPS STRAIGHT DOWN TO NATURAL FOLD OF SHOULDER AT ARMHOLE	
SH13-FORWARD SHOULDER SEAM from HPS MEASURE FROM HPS TO SEAM		AB11-ACROSS SHOULDER, FRONT SEAM TO SEAM MEASURE ACROSS FRONT FROM SEAM TO SEAM	
AB78-X" = ACROSS FRONT/BACK PLACEMENT FROM HPS THE DISTANCE FROM HPS STRAIGHT DOWN TO WHERE YOU MEASURE X-FRONT/X-BACK		AB74-ACROSS FRONT X" FROM HPS SEAM TO SEAM MEASURE ACROSS FRONT X" FROM HPS, SEAM TO SEAM	
DE61-SLEEVE PLEATS APART MEASURE FROM PLEAT TO PLEAT AT CUFF SEAM		AB75-ACROSS BACK X" FROM HPS SEAM TO SEAM MEASURE ACROSS BACK X" FROM HPS, SEAM TO SEAM	
SH21-BACK YOKE HEIGHT FROM CB MEASURE FROM CENTER BACK NECK SEAM TO YOKE SEAM		AB30-CHEST 1" BELOW ARMHOLE (Circumf) MEASURE ACROSS FRONT 1" BELOW ARMHOLE, OUTSIDE EDGE TO OUTSIDE EDGE	
AB70-SWEEP (Circumf) MEASURE ACROSS BOTTOM OPENING, OUTSIDE EDGE TO OUTSIDE EDGE		DE40-SHIRT TAIL HEIGHT MEASURE FROM BOTTOM OF GARMENT AT SIDE SEAM TO BOTTOM OF FRONT SHIRT TAIL	

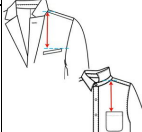

How To Measure							Version 1
	Article Code	1276	Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Product Group	Tops	
	Article Name	LS Cotton Blend Security Shirt			Product Sub-Category	Short sleeve	
	Created On	09/20/23 12:47:36 PM	Material		Season	Active Development	
	Last Modified	07/29/25 8:19:27 AM	Description		Life Cycle Stage	Production	

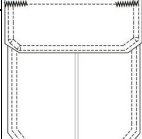
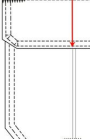
DE41-DROP TAIL HEIGHT MEASURE FROM EDGE OF CF SWEEP TO EDGE OF CB SWEEP		DE52-HEM HEIGHT SWEEP MEASURE FROM EDGE OF HEM TO STITCH LINE. IF TWO NEEDLES MEASURE TO TOP STITCH LINE.	
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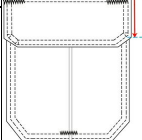

AH10-ARMHOLE DROP MEASURE FROM HPS TO UNDERARM SEAM (SLEEVELESS TO EDGE). MEASURING TAPE SHOULD BE PARALLEL TO CF		SL10 35-CB SLEEVE LENGTH 35 TAKE HALF OF ACROSS SHOULDER MEASUREMENT, THEN ADD SHOULDER POINT TO BOTTOM EDGE OF SLEEVE MEASUREMENT	
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SL10 37-CB SLEEVE LENGTH 37 TAKE HALF OF ACROSS SHOULDER MEASUREMENT, THEN ADD SHOULDER POINT TO BOTTOM EDGE OF SLEEVE MEASUREMENT		SL26-MUSCLE 1" BELOW ARMHOLE (Circumf) MEASURE 1" BELOW ARMHOLE, EDGE TO EDGE. TAPE MEASURE PERPENDICULAR TO SLEEVE EDGE	
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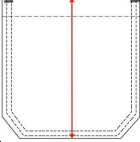
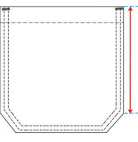
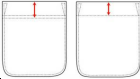
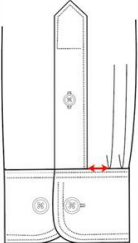
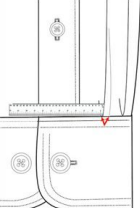
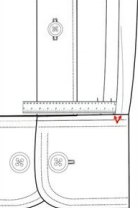
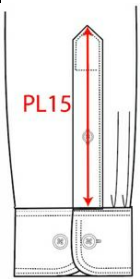
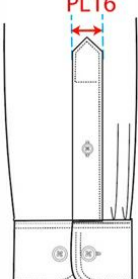
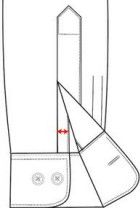

SL14-SLEEVE OPENING LONG SLEEVE (Circumf) MEASURE AT BOTTOM OF SLEEVE HEM EDGE TO EDGE		SL48-CUFF HEIGHT MEASURE FROM EDGE OF CUFF TO CUFF JOIN SEAM	
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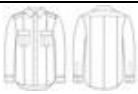
PK39-POCKET PLACEMENT FROM SHOULDER SEAM MEASURE STRAIGHT FROM HP SHOULDER SEAM TO TOP OF POCKET (FOR ANGLED POCKETS MEASURE TO HIGHEST POINT OF PKT)		PK42-POCKET PLACEMENT FROM CF CHEST MEASURE FROM CENTER FRONT TO TOP CORNER OF POCKET	
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PK14-POCKET FLAP WIDTH EDGE TO EDGE MEASURE FROM EDGE TO EDGE ALONG TOP EDGE OF POCKET FLAP		PK12-POCKET FLAP HEIGHT CENTER MEASURE FROM TOP FOLD TO BOTTOM EDGE IN CENTER OF POCKET FLAP	
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PK13-POCKET FLAP HEIGHT SIDE MEASURE FROM TOP FOLD TO BOTTOM CORNER AT SIDE OF POCKET FLAP		PK22-POCKET WIDTH AT TOP MEASURE TOP WIDTH FROM EDGE TO EDGE	
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How To Measure							Version 1
	Article Code	1276	Description		Product Group	Tops	
	Article Name	LS Cotton Blend Security Shirt			Product Sub-Category	Short Sleeve	
	Created On	09/20/23 12:47:36 PM	Material	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz	Season	Active Development	
	Last Modified	07/29/25 8:19:27 AM	Description	Supplier: Philips Apparel (PA)	Life Cycle Stage	Production	

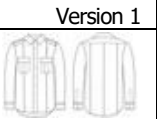
PK20-POCKET HEIGHT CENTER INCLUDING FLAP MEASURE FROM TOP EDGE TO BOTTOM EDGE AT CENTER OF POCKET		PK21-POCKET HEIGHT SIDE INCLUDING FLAP MEASURE FROM TOP EDGE TO BOTTOM SIDE POINT	
DE53-HEM HEIGHT POCKET AT CENTER MEASURE FROM EDGE OF HEM TO STITCH LINE. IF TWO NEEDLES MEASURE TO TOP STITCH LINE.		DE60-SLEEVE PLEAT PLCMNT FROM PLACKET MEASURE FROM PLACKET SEAM EDGE TO PLEAT OPENING AT CUFF SEAM	
DE62-SLEEVE PLEAT DEPTH MEASURE SLEEVE PLEAT DEPTH AT CUFF SEAM		DE63-SLEEVE PLEAT DEPTH FARTHEST FROM PLACKET MEASURE SLEEVE PLEAT DEPTH AT CUFF SEAM	
PL15-SLEEVE PLACKET LENGTH MEASURE FROM CUFF JOIN SEAM TO TOP EDGE		PL16-SLEEVE PLACKET WIDTH TOP PLKT MEASURE FROM EDGE TO SEAM	
PL17-SLEEVE UNDER PLACKET WIDTH MEASURE FROM EDGE TO SEAM		PL30-NUMBER OF BUTTON ON PLACKET AND STAND REGULAR COUNT BUTTONS	
PL31-NUMBER OF BUTTON ON PLACKET AND STAND TALL COUNT BUTTONS			

How To Measure							Version 1
	Article Code	1276	Description		Product Group	Tops	
	Article Name	LS Cotton Blend Security Shirt			Product Sub-Category	Short Sleeve	
	Created On	09/20/23 12:47:36 PM	Material		Season	Active Development	
	Last Modified	07/29/25 8:19:27 AM	Description		Life Cycle Stage	Production	

Article Code	1276
Article Name	LS Cotton Blend Security Shirt
Created On	09/20/23 12:47:36 PM
Last Modified	07/29/25 8:19:27 AM

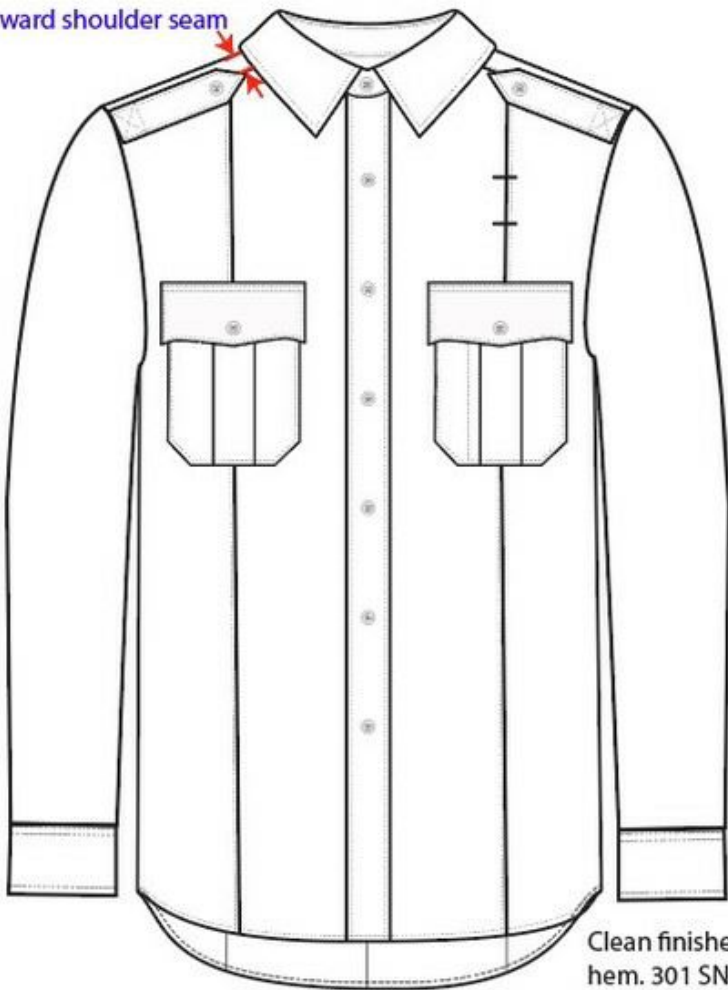
Description	
Material Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)

Product Group	Tops
Product Sub-Category	Short Sleeve
Season	Active Development
Life Cycle Stage	Production

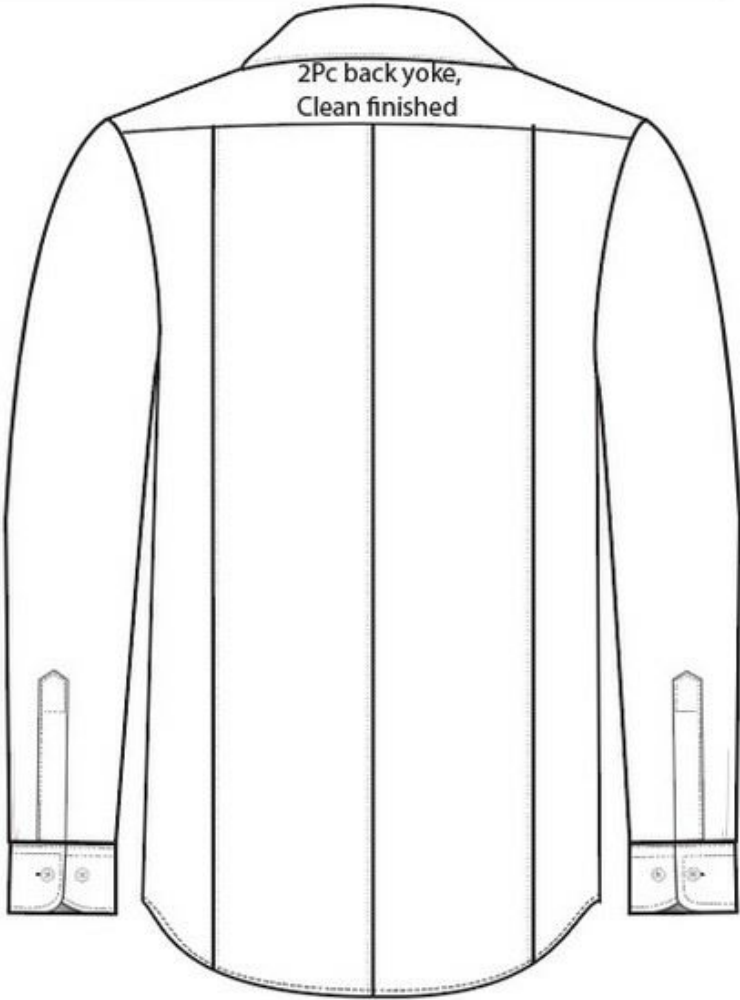


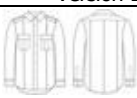
301 Topstitch
1/4" Gauge: Collar, Placket, Cuff, Pocket flap set
Edgestitch: Pocket, Pocket Flap, Cuff, Sleeve Placket,
Collarstand
301 Pintucks front and back

Forward shoulder seam

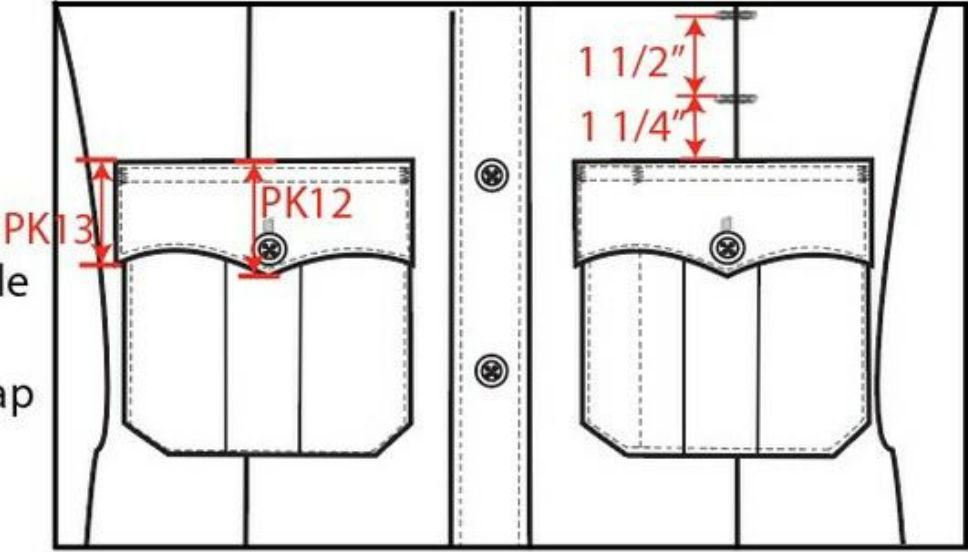


2Pc back yoke,
Clean finished

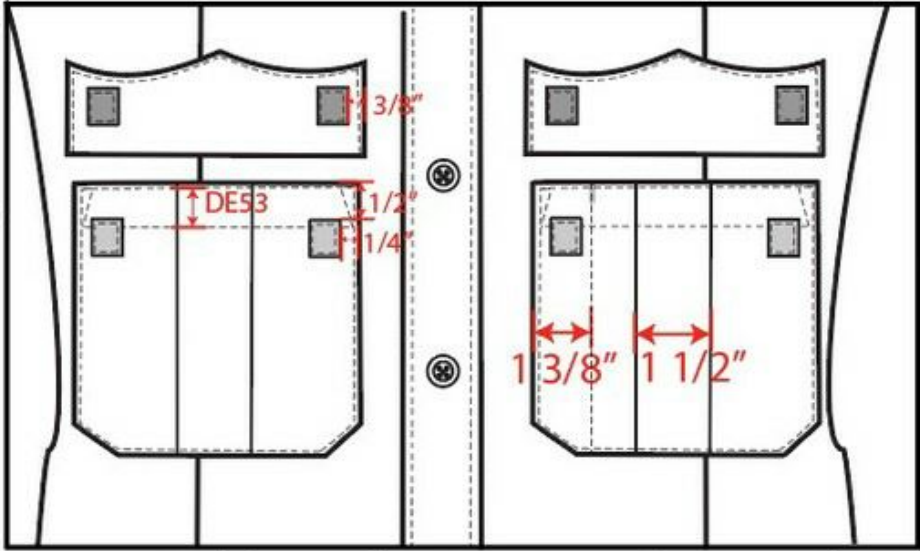


Refit Construction Details - Pocket						Version 1
Article Code	1276	Description		Product Group	Tops	
Article Name	LS Cotton Blend Security Shirt			Product Sub-Category	Short Sleeve	
Created On	09/20/23 12:47:36 PM	Material	Poly/Cotton Security Fabric (F0082)	Season	Active Development	
Last Modified	07/29/25 8:19:27 AM	Description	65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Life Cycle Stage	Production	

Faux buttonhole
with button
x-stitched to flap


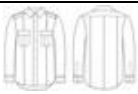


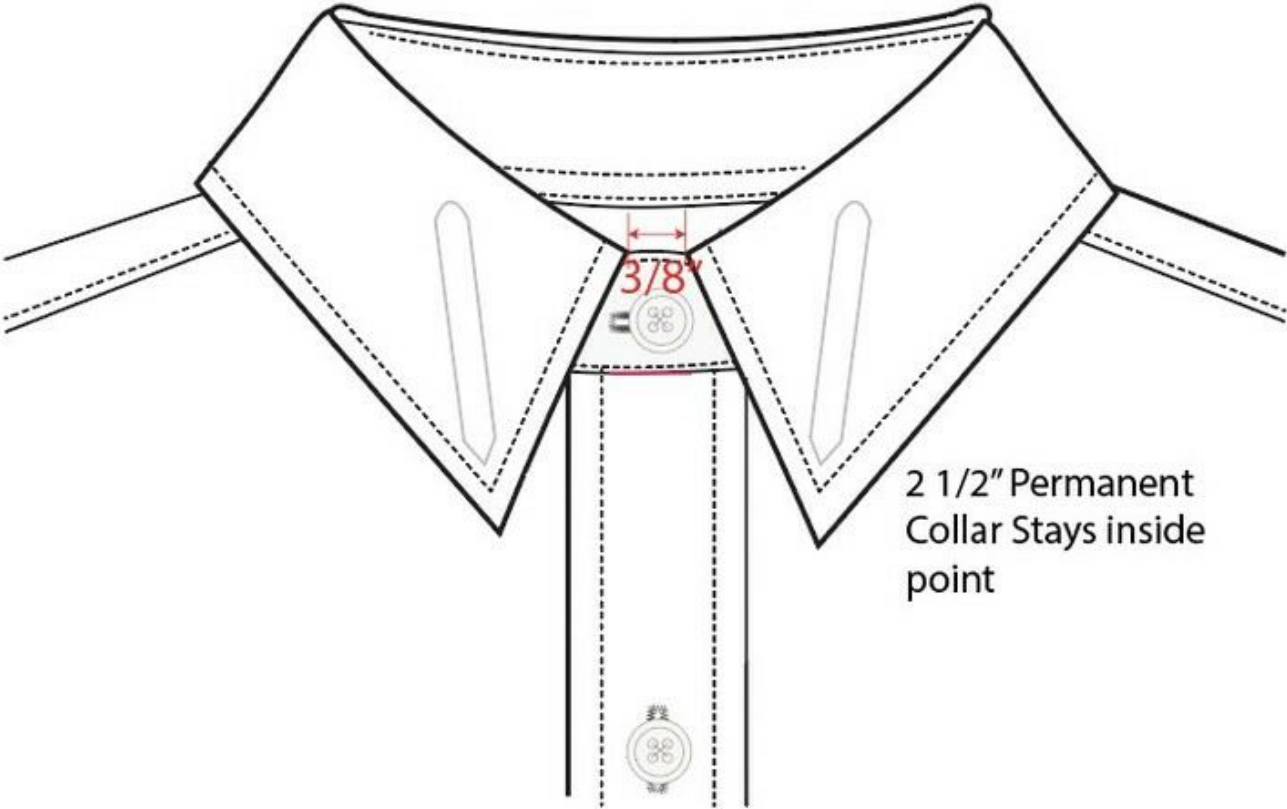
3/4" square
hook and loop
301 LS all sides



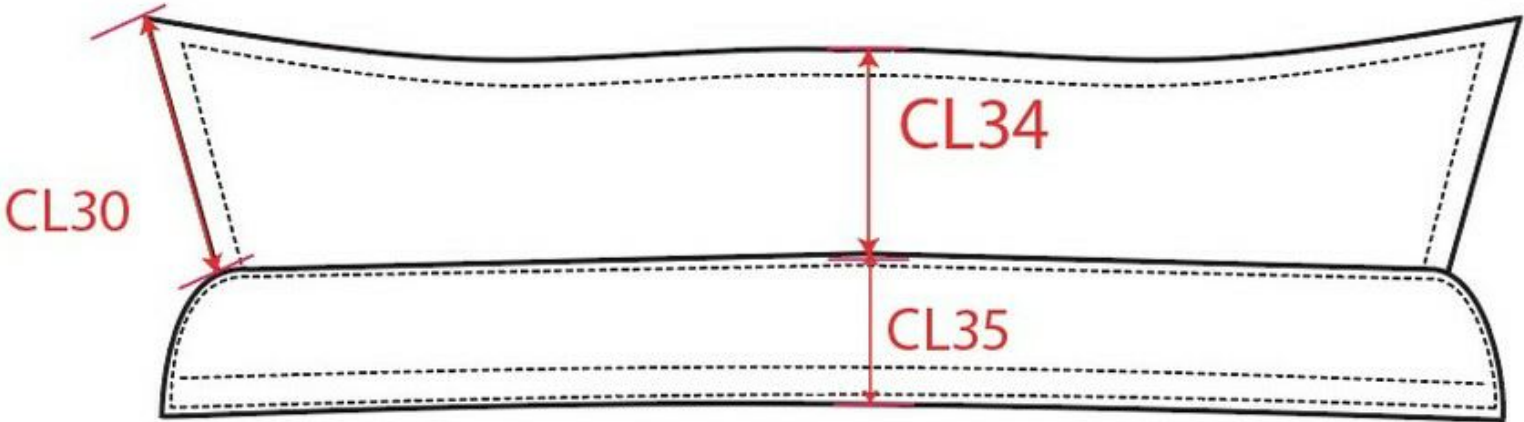
Triangle reinf
top corners pkt,
Vertical Bartack
top of pen slot

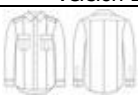
Inverted box pleat centered on pockets
1/2" pleat depth each side

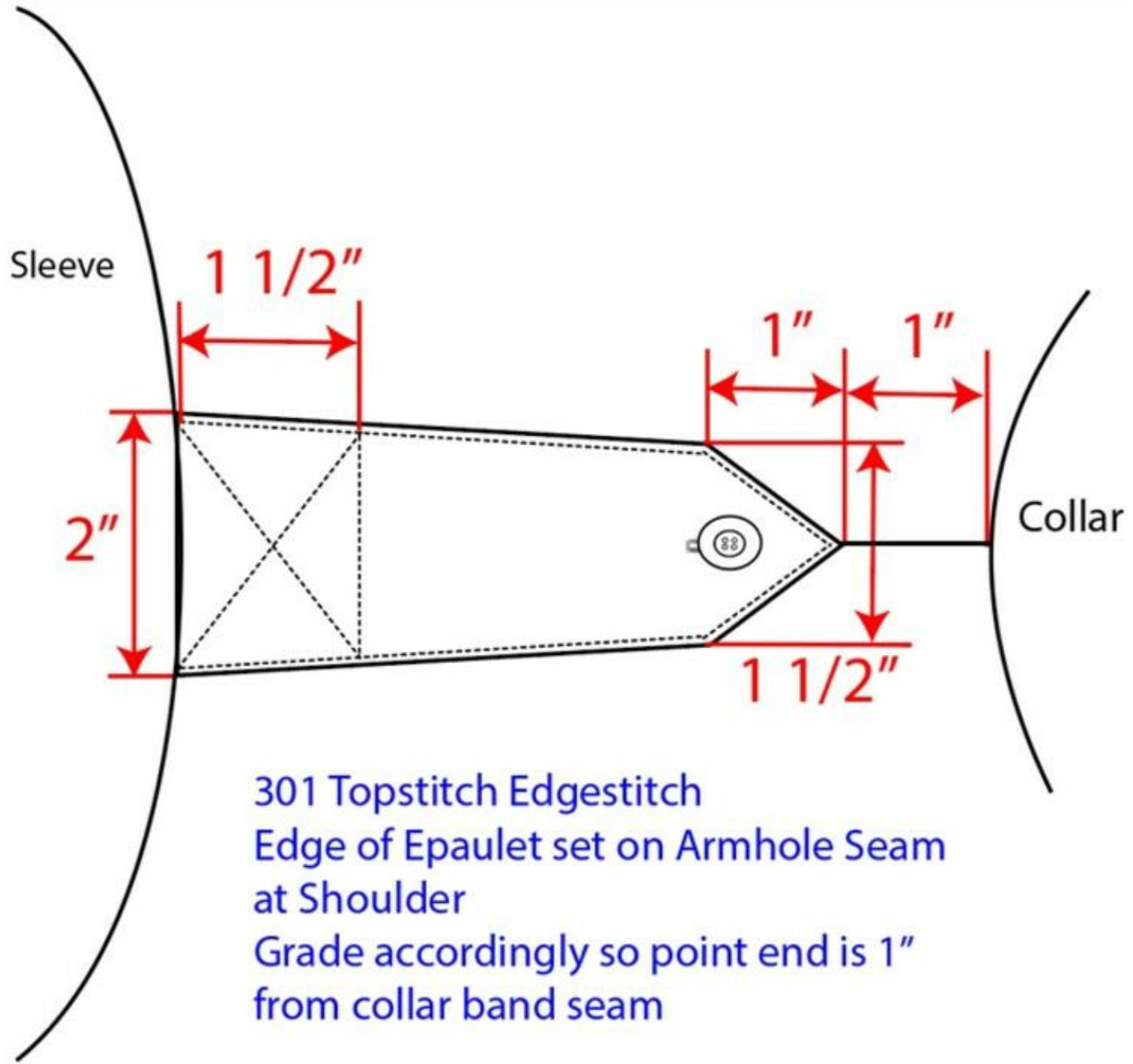
Refit Construction Details - Collar							Version 1
	Article Code	1276	Description		Product Group	Tops	
	Article Name	LS Cotton Blend Security Shirt			Product Sub-Category	Short Sleeve	
	Created On	09/20/23 12:47:36 PM	Material	Poly/Cotton Security Fabric (F0082)	Season	Active Development	
	Last Modified	07/29/25 8:19:27 AM	Description	65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Life Cycle Stage	Production	




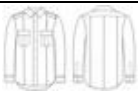
2 1/2" Permanent
Collar Stays inside
point



Refit Construction Details - Epaulet						Version 1
Article Code	1276	Description		Product Group	Tops	
Article Name	LS Cotton Blend Security Shirt			Product Sub-Category	Short Sleeve	
Created On	09/20/23 12:47:36 PM	Material	Poly/Cotton Security Fabric (F0082)	Season	Active Development	
Last Modified	07/29/25 8:19:27 AM	Description	65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Life Cycle Stage	Production	



301 Topstitch Edgestitch
Edge of Epaulet set on Armhole Seam
at Shoulder
Grade accordingly so point end is 1"
from collar band seam

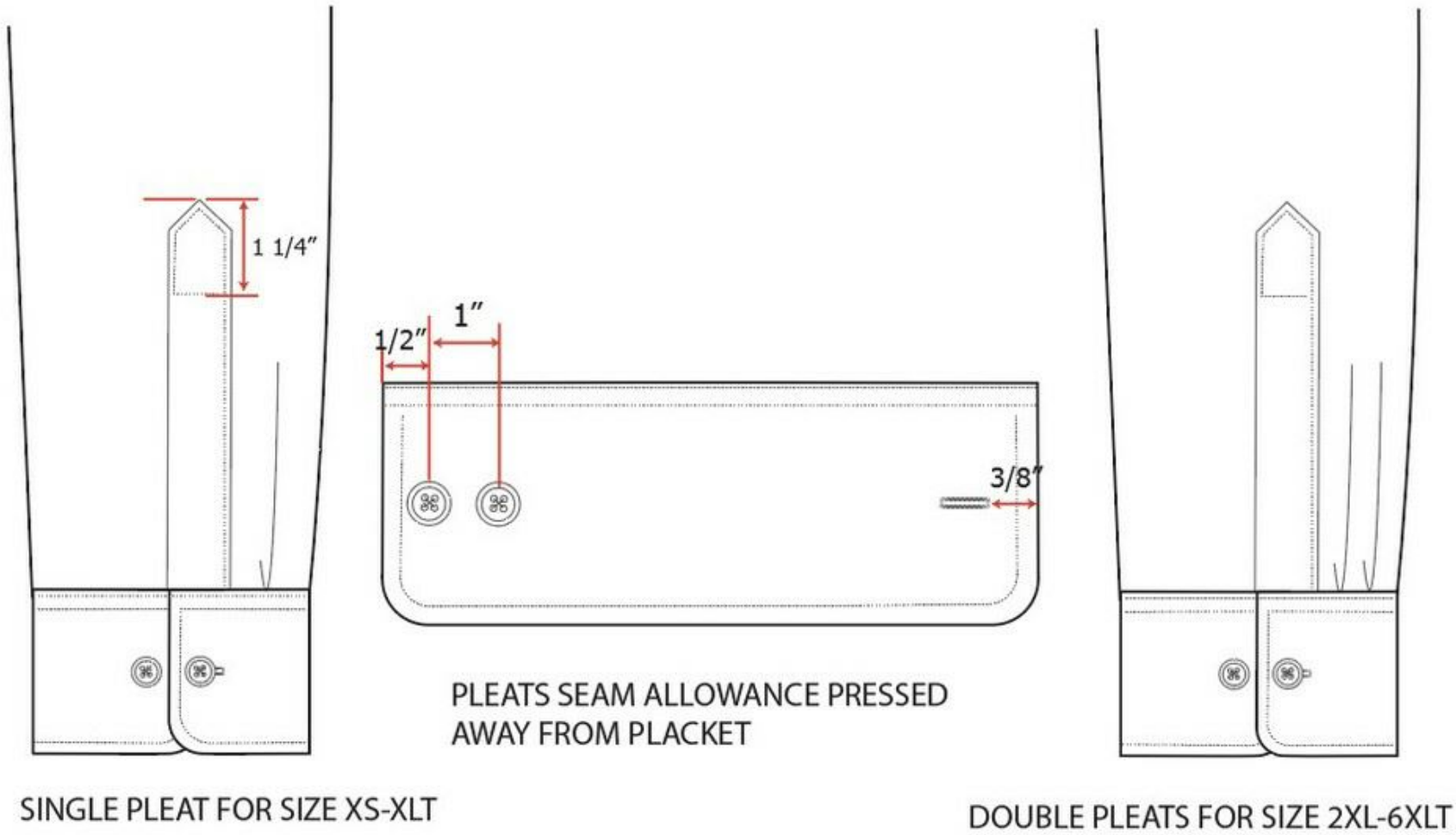
Refit Construction Details - Screenshot 2025-07-28 165949							Version 1
	Article Code	1276	Description		Product Group	Tops	
	Article Name	LS Cotton Blend Security Shirt			Product Sub-Category	Short Sleeve	
	Created On	09/20/23 12:47:36 PM	Material	Poly/Cotton Security Fabric (F0082)	Season	Active Development	
	Last Modified	07/29/25 8:19:27 AM	Description	65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Life Cycle Stage	Production	











ALL STITCHING 301

CUFF CLEAN FINISH WITH 2N 301, 1/4" GAUGE

301, 1/4" BOTTOM/SIDE EDGE

SLEEVE PLACKET EDGESTITCHED OPENING & DOGHOUSE



Care Instructions							Version 1
<div>Edwards® EST. 1887</div>	Article Code	1276	Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Product Group	Tops	<div></div>
	Article Name	LS Cotton Blend Security Shirt			Product Sub-Category	Short Sleeve	
	Created On	09/20/23 12:47:36 PM	Material		Season	Active Development	
	Last Modified	07/29/25 8:19:27 AM	Description		Life Cycle Stage	Production	
Care Symbols			Fiber Content		Layout		
<div></div>					<div>CARE007-A</div> <div><div>M</div><div>STYLE XXXX-XXX XX0000000</div><div>65% POLYESTER/ POLIÉSTER/POLYESTER 35% COTTON/ ALGODÓN/COTON</div><div>MADE IN CHINA RN28876</div><div>EDWARDS GARMENT® 4900 S 9TH ST. KALAMAZOO, MI 49009. USA</div></div> <div><div>MACHINE WASH WARM DO NOT BLEACH TUMBLE DRY LOW COOL IRON. LAVAR A MÁQUINA TIBIO NO BLANQUEADOR SECADO TEMP BAJA PLANCHA FRIA. LAVAGE EN MACHINE CHAUD NE PAS JAVELLISER SÈCHE-LINGE À FAIBLE FER REFROIDIR.</div><div></div></div>		
Care Symbols							
Machine Wash Warm							
Do Not Bleach							
Tumble Dry Low							
Cool Iron							
Care Instructions							
07A - 65% Polyester/35% Cotton 65% POLYESTER / POLIÉSTER / POLYESTER 35% COTTON / ALGODÓN/COTON							
<ul style="list-style-type: none">MACHINE WASH WARM, DO NOT BLEACH, TUMBLE DRY LOW, COOL IRON.LAVAR A MÁQUINA TIBIO, NO BLANQUEADOR, SECADO TEMP BAJA, PLANCHA FRIA.LAVAGE EN MACHINE CHAUD, NE PAS JAVELLISER, SÈCHE-LINGE À FAIBLE, FER REFROIDIR.							