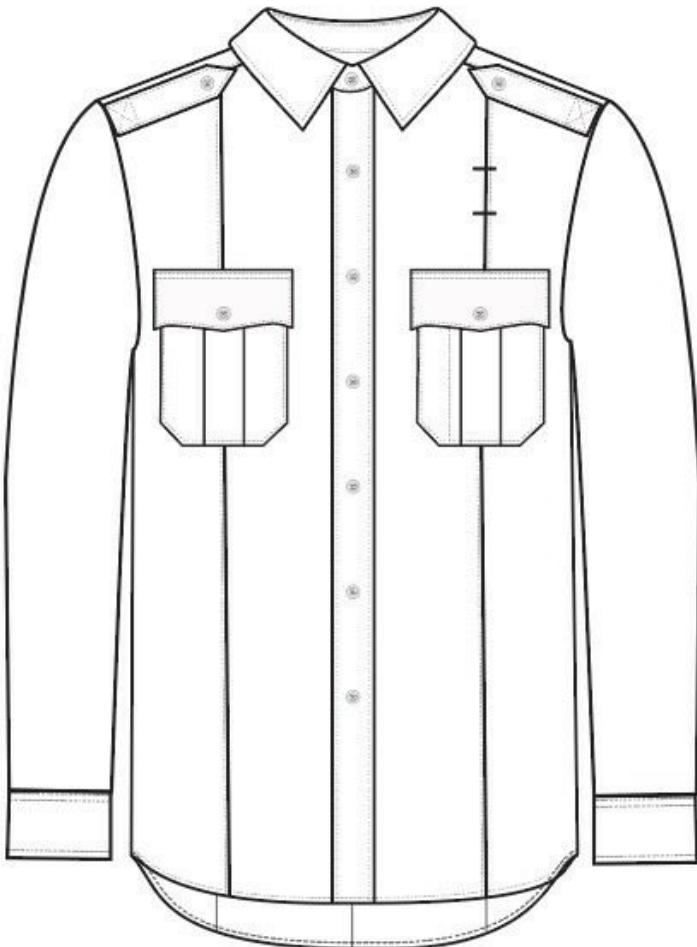
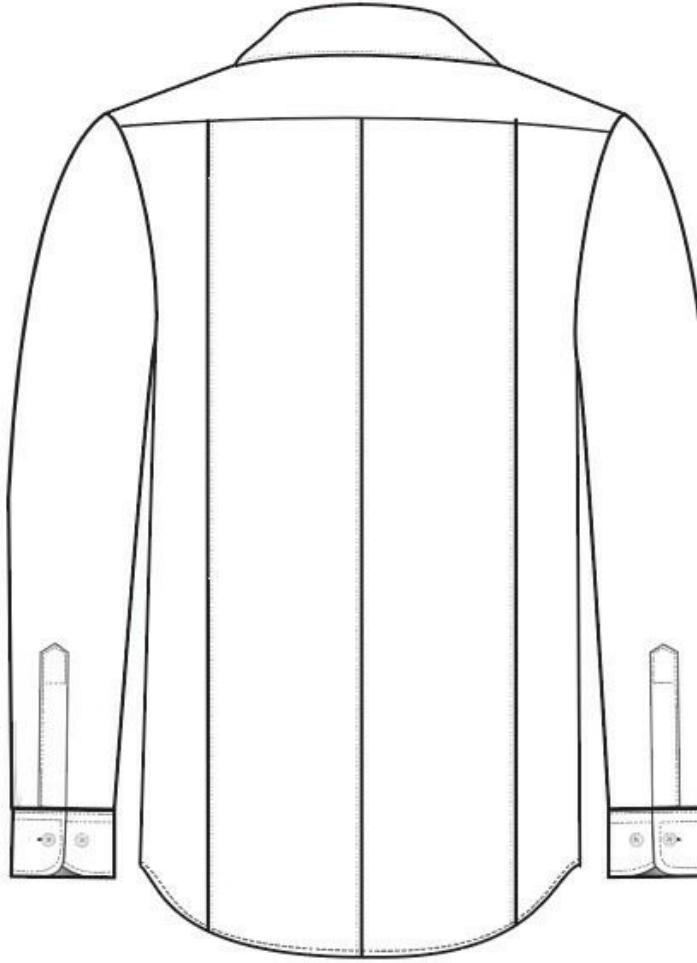


Article Summary							
Edwards EST. 1867	Article Code	1276	Description LS Cotton Blend Security Shirt				
	Article Name	LS Cotton Blend Security Shirt					
	Created On	09/20/23 12:47:36 PM		Material	Poly/Cotton Security Fabric (F0082)		
	Last Modified	07/29/25 8:19:27 AM		Description	65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)		
Gender	Unisex	Legacy Product Class	Men's Shirts		Fit Type	Relaxed	
Technical Designer	Selena Meza						
  <div style="float: right; margin-top: -200px;"> COLORS <input type="checkbox"/> White (000) <input type="checkbox"/> 11-0601 TCX <input type="checkbox"/> Bright White (#F4F5F0) </div>							
SIZES XS, S, M, L, LT, XL, XLT, 2XL, 2XLT, 3XL, 3XLT, 4XLT, 5XLT, 6XLT							

Bill of Materials

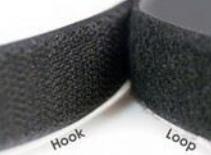
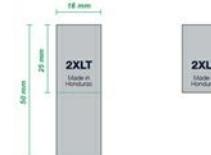
Version 1

 Edwards EST. 1867	Article Code	1276	Description	Description	Product Group	Tops				
	Article Name	LS Cotton Blend Security Shirt			Product Sub-Category	Short sleeve				
	Created On	09/20/23 12:47:36 PM	Material Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)		Season	Active Development			
	Last Modified	07/29/25 8:19:27 AM				Life Cycle Stage	Production			
Part	Material		Placement		Size	Qty.	UOM.	Supplier	Comments	000 White
Fabric										
	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)				None	0	Yards	Philips Apparel (PA)		None
Trims										
	Fusible Non-Woven Interlining (T0009)		Collar, Collarstand TOP layer		None	0	Yards		Heavy Weight	White 000 11-0601 TCX Bright White #F4F5F0
	Fusible Non-Woven Interlining (T0009)		Placket - Top and Bottom -Top Layer		None	0	Yards		Mid Weight	White 000 11-0601 TCX Bright White #F4F5F0
	DTM Poly 4-hole Rimmed Button (T0008)		Collar Band Placket Pockets Epaulets		18L(18L)	13	Eaches		# OF BUTTONS ON PLACKET + COLLAR STAND: SEE MEASUREMENT PAGE 1 per pocket 1 per epaulet 2 per cuff	White 000 11-0601 TCX Bright White #F4F5F0
	Sewn-In Collar Stay (T0011) Permanent collar stay, plastic, 0.0014 x 3/8" x 2 1/2"		Collar points		None	2	Eaches		SPI 10-12	None
	Spun Poly Thread (T0013) 100% Polyester		All join seams and topstitching		None	0	Yards		SPI 10-12	White 000 11-0601 TCX Bright White #F4F5F0
	Spun Poly Thread (T0013) 100% Polyester		Bartacks and Buttonholes		None	0	Yards		SPI 85-90	White 000 11-0601 TCX Bright White #F4F5F0
	Spun Poly Thread (T0013) 100% Polyester		Buttonsew		None	0	Yards		16 Total Stiches	White 000 11-0601 TCX Bright White #F4F5F0

Bill of Materials											
Edwards EST. 1867	Article Code	1276	Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Product Group		Tops				
	Article Name	LS Cotton Blend Security Shirt			Product Sub-Category		Short sleeve				
	Created On	09/20/23 12:47:36 PM	Material Description		Season		Active Development				
	Last Modified	07/29/25 8:19:27 AM			Life Cycle Stage		Production				
Part	Material		Placement		Size	Qty.	UOM.	Supplier	Comments	000 White	
	VELCRO/Hook and Loop Tape (T0131) Vecro brand: Hook 88 & Loop 1000		Pocket Flap - Loop Pocket - Hook		None	0	Yards		3/4"x3/4" square	None	
Labels											
	TRIM-MAIN WOVEN ENDCUT LABEL (TMWLE) New Edwards End Cut label		Center and sew 1/2" below center back neck seam. 1/16" edge stitch all sides to inner yoke layer only.		None	1	Eaches			None	
	SIZE COO LABEL (SCOL) New Edwards 2022 label .625 w x 2" - FOLDED		Sew to bottom of main label, centered.		None	1	Eaches			None	
	CARE SATIN LOOP LABEL (CARE) White satin label with black print. Finished size: 1 1/4" W x 3" H without seam allowance. Font: Arial - must be legible/readable. Refer to PO label files for details. Care label image in spec has the size at the top of the label. Please ignore. "Size" not needed. Print must withstand 25 wash cycles.		Sew to wearer's left side seam, 4" from sweep edge to bottom of label. (folded)		None	1	Eaches			White 000 11-0601 TCX Bright White #F4F5F0	
Packaging											
	RECYCLED POLYBAG STANDARD (RECPOLYSM) See file for pdf artwork. If polybag is certified use GRS icon. If not certified, do not use icon.				None	1	Eaches	Multi Sourcing		None	
	Plastic Shirt Clips (CLIPS)				None	3	Eaches			None	

Bill of Materials Material Image Sheet

Version 1

 Edwards EST. 1867	Article Code	1276	Description LS Cotton Blend Security Shirt	Product Group Product Sub-Category	Tops
	Article Name	LS Cotton Blend Security Shirt			Short Sleeve
	Created On	09/20/23 12:47:36 PM			Season
	Last Modified	07/29/25 8:19:27 AM			Life Cycle Stage
			Material Description Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)		
 T0131 VELCRO/Hook and Loop Tape	 TMWLE TRIM-MAIN WOVEN ENDCUT LABEL	 SCOL SIZE COO LABEL	 CARE CARE SATIN LOOP LABEL	 RECPOLYSM RECYCLED POLYBAG STANDARD	 CLIPS Plastic Shirt Clips

REFIT Measurement Chart XXS-XLT

All measurements are in Inch

Version 1

 EST. 1867		Article Code	1276	Description							Product Group	Tops		
		Article Name	LS Cotton Blend Security Shirt								Product Sub-	Short sleeve		
		Created On	09/20/23 12:47:36 PM	Material Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)						Season	Active Development		
		Last Modified	07/29/25 8:19:27 AM								Life Cycle Stage	Production		
POM Code	POM Name				-Tol	+Tol	XXS	XS	S	M	L	XL		
BL20	BODY LENGTH FROM HPS				1/2	1/2	-1	-3/4	-1/2	31	+1	+2		
BL21	BODY LENGTH FROM HPS TALL				1/2	1/2	-1	-3/4	NR	0	+34	+35		
CL20	COLLAR OUTER LENGTH				1/4	1/4	-2	-1 1/2	-1	17	+1 1/8	+2 3/8		
CL10	COLLAR OPENING BUTTON TO BUTTONHOLE				1/8	1/4	-2	-1 1/2	-1	16 1/4	+1 1/8	+2 3/8		
A	EPAULET LENGTH AT CENTER				1/8	1/8	-3/8	-1/4	-1/8	5 3/4	+1/8	+1/4		
CL30	COLLAR POINT				1/8	1/8	0	0	0	2 3/4	0	0		
CL34	COLLAR HEIGHT AT CB				1/8	1/8	0	0	0	2	0	0		
CL35	COLLAR STAND HEIGHT AT CB				1/8	1/8	0	0	0	1 3/8	0	0		
NK12	FRONT NECK DROP TO SEAM				1/4	1/4	-1/2	-3/8	-1/4	3 1/2	+1/4	+1/2		
NK14	BACK NECK DROP TO SEAM				1/8	1/8	0	0	0	58	+1/4	+1/2		
PL20	1ST BUTTON PLACEMENT FROM NECK SEAM				1/8	1/8	0	0	0	2 3/4	0	0		
PL21	BUTTON SPACING PLACKET REGULAR				1/8	1/8	0	0	0	3 3/4	0	0		
PL22	BUTTON SPACING PLACKET TALL				1/8	1/8	0	0	0	0	+3 3/4	+3 3/4		
PL11	PLACKET WIDTH				1/8	1/8	0	0	0	1 1/4	0	0		
PL12	UNDER PLACKET WIDTH				0	1/8	0	0	0	7/8	0	0		
SH10	SHOULDER SLOPE				1/8	1/8	0	0	0	2 1/4	0	0		
SH13	FORWARD SHOULDER SEAM				1/8	1/8	0	0	0	1	0	0		
AB11	ACROSS SHOULDER, FRONT SEAM TO SEAM				3/8	3/8	-2 1/4	-1 1/2	-3/4	19 1/2	+1	+2		
AB78	X = ACROSS FRONT/BACK PLACEMENT FROM HPS				0	0	-3/4	-1/2	-1/4	7	+1/4	+1/2		
AB74	ACROSS FRONT X' FROM HPS SEAM TO SEAM				3/8	3/8	-2 1/4	-1 1/2	-3/4	17	+1	+2		
AB75	ACROSS BACK X' FROM HPS SEAM TO SEAM				3/8	3/8	-2 1/4	-1 1/2	-3/4	18 3/4	+1	+2		
SH21	BACK YOKE HEIGHT FROM CB				1/8	1/8	0	0	0	3 1/2	0	0		
AB30	CHEST 1" BELOW ARMHOLE (Circumf)				3/4	3/4	8	6	4	46	+4	+8		
AB70	SWEEP (Circumf)				3/4	3/4	8	6	4	46	+4	+8		
DE40	SHIRT TAIL HEIGHT				1/4	1/4	0	0	0	3	0	0		
DE41	DROP TAIL HEIGHT				1/4	1/4	0	0	0	1	0	0		
DE52	HEM HEIGHT SWEEP				1/8	1/8	0	0	0	3/16	0	0		
AH10	ARMHOLE DROP				1/4	1/4	-1	-3/4	-1/2	12	+1/2	+1		
SL10.31	CB SLEEVE LENGTH 31				1/2	1/2	0	0	0	31 1/2	NR	NR		
SL10.33	CB SLEEVE LENGTH 33				1/2	1/2	0	0	0	33 1/2	0	0		
SL10.35	CB SLEEVE LENGTH 35				1/2	1/2	NR	NR	NR	35 1/2	0	0		
SL10.37	CB SLEEVE LENGTH 37				1/2	1/2	NR	NR	NR	0	+37 1/2	+37 1/2		
SL26	MUSCLE 1" BELOW ARMHOLE (Circumf)				1/2	1/2	-2	-1 1/2	-1	18 1/2	+1	+2		
SL14	SLEEVE OPENING LONG SLEEVE (Circumf)				1/4	1/4	0	-1/2	-1/4	9 1/2	+1/4	+1/2		
SL48	CUFF HEIGHT				1/8	1/8	0	0	0	2 1/2	0	0		
PK39	POCKET PLACEMENT FROM SHOULDER SEAM				1/4	1/4	-1	-3/4	-1/2	8 3/4	+1/2	+1		
PK42	POCKET PLACEMENT FROM CF CHEST				1/8	1/8	-3/8	-1/4	-1/8	2 1/4	+1/4	+5/8		
PK14	POCKET FLAP WIDTH EDGE TO EDGE				1/8	1/8	0	0	0	5 3/4	+1/4	+1/4		
PK12	POCKET FLAP HEIGHT CENTER				1/8	1/8	0	0	0	2 5/8	0	0		
PK13	POCKET FLAP HEIGHT SIDE				1/8	1/8	0	0	0	2 3/8	0	0		
PK22	POCKET WIDTH AT TOP				1/8	1/8	-1/2	-1/2	0	5 1/2	+1/4	+1/4		
PK20	POCKET HEIGHT CENTER INCLUDING FLAP				1/8	1/8	-1/2	-1/2	0	6 1/4	+1/4	+1/4		
PK21	POCKET HEIGHT SIDE INCLUDING FLAP				1/8	1/8	-1/2	-1/2	0	5 1/2	+1/4	+1/4		
DE53	HEM HEIGHT POCKET AT CENTER				1/8	1/8	0	0	0	1	0	0		
DE60	SLEEVE PLEAT PLCMNT FROM PLACKET				1/8	1/8	0	0	0	3/4	0	0		
DE62	SLEEVE PLEAT DEPTH				1/8	1/8	0	0	0	3/4	0	0		
PL15	SLEEVE PLACKET LENGTH				1/8	1/8	0	0	0	5	0	0		
PL16	SLEEVE PLACKET WIDTH TOP PLKT				1/8	1/8	0	0	0	1	0	0		
PL17	SLEEVE UNDER PLACKET WIDTH				1/8	1/8	0	0	0	1	0	0		
PL30	NUMBER OF BUTTON ON PLACKET AND STAND REGULAR				0	0	0	0	0	7	0	+1		

REFIT Measurement Chart XXS-XLT

All measurements are in Inch

Version 1

 EST. 1867	Article Code	1276	Description									Product Group	Tops				
	Article Name	LS Cotton Blend Security Shirt									Product Sub-		Short sleeve				
	Created On	09/20/23 12:47:36 PM	Material Description									Season	Active Development				
	Last Modified	07/29/25 8:19:27 AM		Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)								Life Cycle Stage	Production				
POM Code	POM Name			-Tol	+Tol	XXS	XS	S	M	L	XL						
PL31	NUMBER OF BUTTON ON PLACKET AND STAND TALL			0	0	NR	NR	NR	0	+8	+8						

REFIT Measurement Chart XXS-XLT

All measurements are in Inch

Version 1

 EST. 1867		Article Code	1276	Description							Product Group	Tops		
		Article Name	LS Cotton Blend Security Shirt								Product Sub-	Short sleeve		
		Created On	09/20/23 12:47:36 PM	Material Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)						Season	Active Development		
		Last Modified	07/29/25 8:19:27 AM								Life Cycle Stage	Production		
POM Code	POM Name				-Tol	+Tol	XXS	XS	S	M	L	XL		
BL20	BODY LENGTH FROM HPS				1/2	1/2	30	30 1/4	30 1/2	31	32	33		
BL21	BODY LENGTH FROM HPS TALL				1/2	1/2	-1	-3/4	NR	0	34	35		
CL20	COLLAR OUTER LENGTH				1/4	1/4	15	15 1/2	16	17	18 1/8	19 3/8		
CL10	COLLAR OPENING BUTTON TO BUTTONHOLE				1/8	1/8	14 1/4	14 3/4	15 1/4	16 1/4	17 3/8	18 5/8		
A	EPAULET LENGTH AT CENTER				1/8	1/8	5 3/8	5 1/2	5 5/8	5 3/4	5 7/8	6		
CL30	COLLAR POINT				1/8	1/8	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4		
CL34	COLLAR HEIGHT AT CB				1/8	1/8	2	2	2	2	2	2		
CL35	COLLAR STAND HEIGHT AT CB				1/8	1/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8		
NK12	FRONT NECK DROP TO SEAM				1/4	1/4	3	3 1/8	3 1/4	3 1/2	3 3/4	4		
NK14	BACK NECK DROP TO SEAM				1/8	1/8	5/8	5/8	5/8	5/8	7/8	1 1/8		
PL20	1ST BUTTON PLACEMENT FROM NECK SEAM				1/8	1/8	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4		
PL21	BUTTON SPACING PLACKET REGULAR				1/8	1/8	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4		
PL22	BUTTON SPACING PLACKET TALL				1/8	1/8	0	0	0	0	3 3/4	3 3/4		
PL11	PLACKET WIDTH				1/8	1/8	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4		
PL12	UNDER PLACKET WIDTH				0	1/8	7/8	7/8	7/8	7/8	7/8	7/8		
SH10	SHOULDER SLOPE				1/8	1/8	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4		
SH13	FORWARD SHOULDER SEAM				1/8	1/8	1	1	1	1	1	1		
AB11	ACROSS SHOULDER, FRONT SEAM TO SEAM				3/8	3/8	17 1/4	18	18 3/4	19 1/2	20 1/2	21 1/2		
AB78	X* = ACROSS FRONT/BACK PLACEMENT FROM HPS				0	0	6 1/4	6 1/2	6 3/4	7	7 1/4	7 1/2		
AB74	ACROSS FRONT X* FROM HPS SEAM TO SEAM				3/8	3/8	14 3/4	15 1/2	16 1/4	17	18	19		
AB75	ACROSS BACK X* FROM HPS SEAM TO SEAM				3/8	3/8	16 1/2	17 1/4	18	18 3/4	19 3/4	20 3/4		
SH21	BACK YOKE HEIGHT FROM CB				1/8	1/8	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2		
AB30	CHEST 1" BELOW ARMHOLE (Circumf)				3/4	3/4	38	40	42	46	50	54		
AB70	SWEEP (Circumf)				3/4	3/4	38	40	42	46	50	54		
DE40	SHIRT TAIL HEIGHT				1/4	1/4	3	3	3	3	3	3		
DE41	DROP TAIL HEIGHT				1/4	1/4	1	1	1	1	1	1		
DE52	HEM HEIGHT SWEEP				1/8	1/8	3/16	3/16	3/16	3/16	3/16	3/16		
AH10	ARMHOLE DROP				1/4	1/4	11	11 1/4	11 1/2	12	12 1/2	13		
SL10.31	CB SLEEVE LENGTH 31				1/2	1/2	31 1/2	31 1/2	31 1/2	31 1/2	NR	NR		
SL10.33	CB SLEEVE LENGTH 33				1/2	1/2	33 1/2	33 1/2	33 1/2	33 1/2	33 1/2	33 1/2		
SL10.35	CB SLEEVE LENGTH 35				1/2	1/2	NR	NR	NR	35 1/2	35 1/2	35 1/2		
SL10.37	CB SLEEVE LENGTH 37				1/2	1/2	NR	NR	NR	0	37 1/2	37 1/2		
SL26	MUSCLE 1" BELOW ARMHOLE (Circumf)				1/2	1/2	16 1/2	17	17 1/2	18 1/2	19 1/2	20 1/2		
SL14	SLEEVE OPENING LONG SLEEVE (Circumf)				1/4	1/4	9 1/2	9	9 1/4	9 1/2	9 3/4	10		
SL48	CUFF HEIGHT				1/8	1/8	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2		
PK39	POCKET PLACEMENT FROM SHOULDER SEAM				1/4	1/4	7 3/4	8	8 1/4	8 3/4	9 1/4	9 3/4		
PK42	POCKET PLACEMENT FROM CF CHEST				1/8	1/8	1 7/8	2	2 1/8	2 1/4	2 1/2	2 7/8		
PK14	POCKET FLAP WIDTH EDGE TO EDGE				1/8	1/8	5 3/4	5 3/4	5 3/4	5 3/4	6	6		
PK12	POCKET FLAP HEIGHT CENTER				1/8	1/8	2 5/8	2 5/8	2 5/8	2 5/8	2 5/8	2 5/8		
PK13	POCKET FLAP HEIGHT SIDE				1/8	1/8	2 3/8	2 3/8	2 3/8	2 3/8	2 3/8	2 3/8		
PK22	POCKET WIDTH AT TOP				1/8	1/8	5	5	5 1/2	5 1/2	5 3/4	5 3/4		
PK20	POCKET HEIGHT CENTER INCLUDING FLAP				1/8	1/8	5 3/4	5 3/4	6 1/4	6 1/4	6 1/2	6 1/2		
PK21	POCKET HEIGHT SIDE INCLUDING FLAP				1/8	1/8	5	5	5 1/2	5 1/2	5 3/4	5 3/4		
DE53	HEM HEIGHT POCKET AT CENTER				1/8	1/8	1	1	1	1	1	1		
DE60	SLEEVE PLEAT PLCMNT FROM PLACKET				1/8	1/8	3/4	3/4	3/4	3/4	3/4	3/4		
DE62	SLEEVE PLEAT DEPTH				1/8	1/8	3/4	3/4	3/4	3/4	3/4	3/4		
PL15	SLEEVE PLACKET LENGTH				1/8	1/8	5	5	5	5	5	5		
PL16	SLEEVE PLACKET WIDTH TOP PLKT				1/8	1/8	1	1	1	1	1	1		
PL17	SLEEVE UNDER PLACKET WIDTH				1/8	1/8	1	1	1	1	1	1		
PL30	NUMBER OF BUTTON ON PLACKET AND STAND REGULAR				0	0	7	7	7	7	7	8		

REFIT Measurement Chart XXS-XLT

All measurements are in Inch

Version 1

 EST. 1867	Article Code	1276	Description									Product Group	Tops			
	Article Name	LS Cotton Blend Security Shirt									Product Sub-		Short sleeve			
	Created On	09/20/23 12:47:36 PM	Material Description									Season	Active Development			
	Last Modified	07/29/25 8:19:27 AM		Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)								Life Cycle Stage	Production			
POM Code	POM Name			-Tol	+Tol	XXS	XS	S	M	L	XL					
PL31	NUMBER OF BUTTON ON PLACKET AND STAND TALL			0	0	NR	NR	NR	0	8	8					

NOTES

10.29.24 - Refitting:

Updated measurements to our New Fit Standard. Please compare current measurement chart to Refit Measurement Chart.

01.24.25 - refit approved with HN Start using this REFIT measurement sheet

05.30.25 - refit approved with SP Start using this REFIT measurement sheet

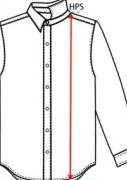
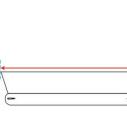
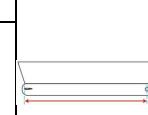
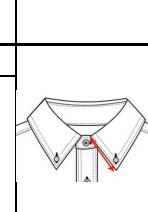
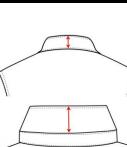
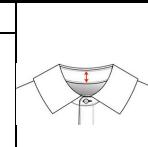
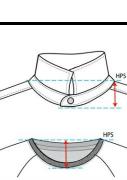
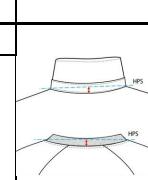
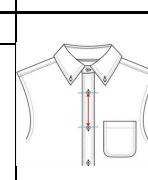
REFIT Measurement Chart XXS-XLT

All measurements are in Inch

Version 1

 EST. 1867	Article Code	1276	Description		Product Group	Tops	
	Article Name	LS Cotton Blend Security Shirt				Product Sub-	
	Created On	09/20/23 12:47:36 PM	Material Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Season	Active Development	
	Last Modified	07/29/25 8:19:27 AM				Life Cycle Stage	

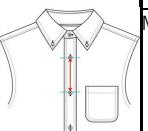
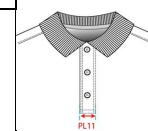
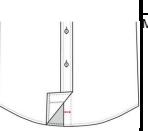
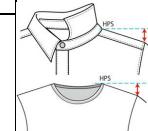
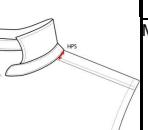
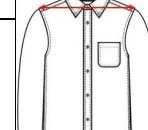
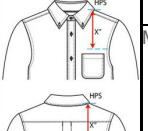
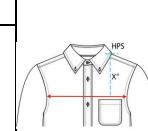
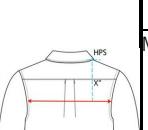
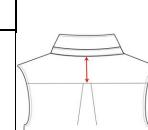
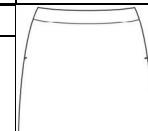
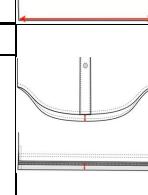
How to measure

BL20-BODY LENGTH FROM HPS MEASURE STRAIGHT FROM HIGH POINT SHOULDER TO BOTTOM EDGE		BL21-BODY LENGTH FROM HPS TALL MEASURE STRAIGHT FROM HIGH POINT SHOULDER TO BOTTOM EDGE	
CL20-COLLAR OUTER LENGTH MEASURE ALONG OUTER EDGE OF COLLAR, COLLAR POINT TO COLLAR POINT		CL10-COLLAR OPENING BUTTON TO BUTTONHOLE MEASURE ALONG MIDDLE OF COLLAR STAND FROM CENTER OF BUTTON TO FAR END OF BUTTONHOLE	
A-EPAULET LENGTH AT CENTER		CL30-COLLAR POINT MEASURE FROM COLLAR JOIN SEAM TO COLLAR POINT	
CL34-COLLAR HEIGHT AT CB MEASURE FROM SEAM TO EDGE AT CENTER BACK		CL35-COLLAR STAND HEIGHT AT CB MEASURE FROM SEAM TO SEAM AT CENTER BACK	
NK12-FRONT NECK DROP TO SEAM MEASURE FROM HPS TO NECK SEAM		NK14-BACK NECK DROP TO SEAM MEASURE FROM HPS TO NECK SEAM	
PL20-1ST BUTTON PLACEMENT FROM NECK SEAM MEASURE FROM NECK SEAM TO CENTER OF 1ST BUTTON ON PLACKET		PL21-BUTTON SPACING PLACKET REGULAR MEASURE FROM CENTER OF BUTTON TO CENTER OF BUTTON	

REFIT Measurement Chart XXS-XLT

All measurements are in Inch

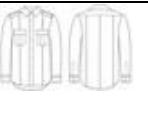
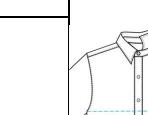
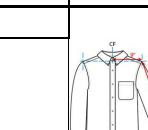
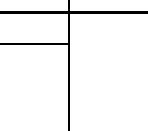
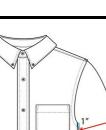
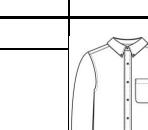
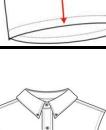
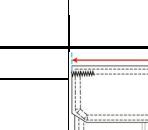
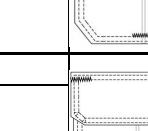
Version 1

 EST. 1867	Article Code	1276	Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Product Group	Tops		
	Article Name	LS Cotton Blend Security Shirt			Product Sub-	Short sleeve		
	Created On	09/20/23 12:47:36 PM	Material Description		Season	Active Development		
	Last Modified	07/29/25 8:19:27 AM			Life Cycle Stage	Production		
PL22-BUTTON SPACING PLACKET TALL		MEASURE FROM CENTER OF BUTTON TO CENTER OF BUTTON			PL11-PLACKET WIDTH	MEASURE STRAIGHT ACROSS PLACKET FROM EDGE TO EDGE OR OUTERMOST STITCH ROW		
PL12-UNDER PLACKET WIDTH		MEASURE STRAIGHT ACROSS PLACKET FROM EDGE TO EDGE OR OUTERMOST STITCH ROW			SH10-SHOULDER SLOPE	MEASURE FROM HPS STRAIGHT DOWN TO NATURAL FOLD OF SHOULDER AT ARMHOLE		
SH13-FORWARD SHOULDER SEAM		MEASURE FROM HPS TO SEAM			AB11-ACROSS SHOULDER, FRONT SEAM TO SEAM	MEASURE ACROSS FRONT FROM SEAM TO SEAM		
AB78-X" = ACROSS FRONT/BACK PLACEMENT FROM HPS THE DISTANCE FROM HPS STRAIGHT DOWN TO WHERE YOU MEASURE X-FRONT/X-BACK					AB74-ACROSS FRONT X" FROM HPS SEAM TO SEAM	MEASURE ACROSS FRONT X" FROM HPS, SEAM TO SEAM		
AB75-ACROSS BACK X" FROM HPS SEAM TO SEAM MEASURE ACROSS BACK X" FROM HPS, SEAM TO SEAM					SH21-BACK YOKE HEIGHT FROM CB	MEASURE FROM CENTER BACK NECK SEAM TO YOKE SEAM		
AB30-CHEST 1" BELOW ARMHOLE (Circumf) MEASURE ACROSS FRONT 1" BELOW ARMHOLE, OUTSIDE EDGE TO OUTSIDE EDGE					AB70-SWEEP (Circumf)	MEASURE ACROSS BOTTOM OPENING, OUTSIDE EDGE TO OUTSIDE EDGE		
DE40-SHIRT TAIL HEIGHT MEASURE FROM BOTTOM OF GARMENT AT SIDE SEAM TO BOTTOM OF FRONT SHIRT TAIL					DE41-DROP TAIL HEIGHT	MEASURE FROM EDGE OF CF SWEEP TO EDGE OF CB SWEEP		

REFIT Measurement Chart XXS-XLT

All measurements are in Inch

Version 1

Edwards <small>EST. 1867</small>	Article Code	1276	Description		Product Group	Tops		
	Article Name	LS Cotton Blend Security Shirt				Product Sub-		
	Created On	09/20/23 12:47:36 PM	Material Description		Season	Active Development		
	Last Modified	07/29/25 8:19:27 AM			Life Cycle Stage	Production		
DE52-HEM HEIGHT SWEEP MEASURE FROM EDGE OF HEM TO STITCH LINE. IF TWO NEEDLES MEASURE TO TOP STITCH LINE.					AH10-ARMHOLE DROP MEASURE FROM HPS TO UNDERARM SEAM (SLEEVELESS TO EDGE). MEASURING TAPE SHOULD BE PARALLEL TO CF			
SL10 31-CB SLEEVE LENGTH 31 TAKE HALF OF ACROSS SHOULDER MEASUREMENT, THEN ADD SHOULDER POINT TO BOTTOM EDGE OF SLEEVE MEASUREMENT					SL10 33-CB SLEEVE LENGTH 33 TAKE HALF OF ACROSS SHOULDER MEASUREMENT, THEN ADD SHOULDER POINT TO BOTTOM EDGE OF SLEEVE MEASUREMENT			
SL10 35-CB SLEEVE LENGTH 35 TAKE HALF OF ACROSS SHOULDER MEASUREMENT, THEN ADD SHOULDER POINT TO BOTTOM EDGE OF SLEEVE MEASUREMENT					SL10 37-CB SLEEVE LENGTH 37 TAKE HALF OF ACROSS SHOULDER MEASUREMENT, THEN ADD SHOULDER POINT TO BOTTOM EDGE OF SLEEVE MEASUREMENT			
SL26-MUSCLE 1" BELOW ARMHOLE (Circumf) MEASURE 1" BELOW ARMHOLE, EDGE TO EDGE. TAPE MEASURE PERPENDICULAR TO SLEEVE EDGE					SL14-SLEEVE OPENING LONG SLEEVE (Circumf) MEASURE AT BOTTOM OF SLEEVE HEM EDGE TO EDGE			
SL48-CUFF HEIGHT MEASURE FROM EDGE OF CUFF TO CUFF JOIN SEAM					PK39-POCKET PLACEMENT FROM SHOULDER SEAM MEASURE STRAIGHT FROM HP SHOULDER SEAM TO TOP OF POCKET (FOR ANGLED POCKETS MEASURE TO HIGHEST POINT OF PKT)			
PK42-POCKET PLACEMENT FROM CF CHEST MEASURE FROM CENTER FRONT TO TOP CORNER OF POCKET					PK14-POCKET FLAP WIDTH EDGE TO EDGE MEASURE FROM EDGE TO EDGE ALONG TOP EDGE OF POCKET FLAP			
PK12-POCKET FLAP HEIGHT CENTER MEASURE FROM TOP FOLD TO BOTTOM EDGE IN CENTER OF POCKET FLAP					PK13-POCKET FLAP HEIGHT SIDE MEASURE FROM TOP FOLD TO BOTTOM CORNER AT SIDE OF POCKET FLAP			

REFIT Measurement Chart XXS-XLT

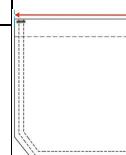
All measurements are in Inch

Version 1

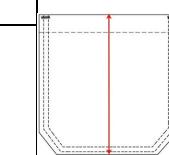
 EST. 1867	Article Code	1276	Description		Product Group	Tops	
	Article Name	LS Cotton Blend Security Shirt				Short sleeve	
	Created On	09/20/23 12:47:36 PM	Material Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Season	Active Development	
	Last Modified	07/29/25 8:19:27 AM				Production	

PK22-POCKET WIDTH AT TOP

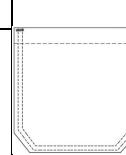
MEASURE TOP WIDTH FROM EDGE TO EDGE


PK20-POCKET HEIGHT CENTER INCLUDING FLAP

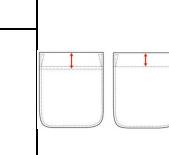
MEASURE FROM TOP EDGE TO BOTTOM EDGE AT CENTER OF POCKET


PK21-POCKET HEIGHT SIDE INCLUDING FLAP

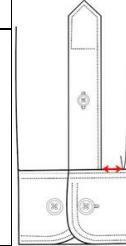
MEASURE FROM TOP EDGE TO BOTTOM SIDE POINT


DE53-HEM HEIGHT POCKET AT CENTER

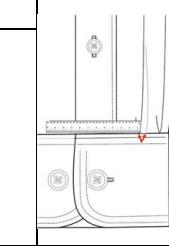
MEASURE FROM EDGE OF HEM TO STITCH LINE. IF TWO NEEDLES MEASURE TO TOP STITCH LINE.


DE60-SLEEVE PLEAT PLCMNT FROM PLACKET

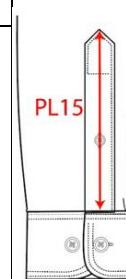
MEASURE FROM PLACKET SEAM EDGE TO PLEAT OPENING AT CUFF SEAM


DE62-SLEEVE PLEAT DEPTH

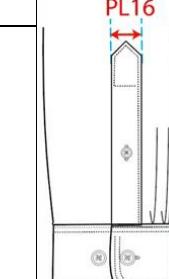
MEASURE SLEEVE PLEAT DEPTH AT CUFF SEAM


PL15-SLEEVE PLACKET LENGTH

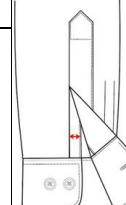
MEASURE FROM CUFF JOIN SEAM TO TOP EDGE


PL16-SLEEVE PLACKET WIDTH TOP PLKT

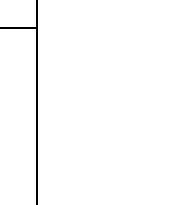
MEASURE FROM EDGE TO SEAM


PL17-SLEEVE UNDER PLACKET WIDTH

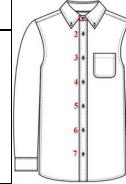
MEASURE FROM EDGE TO SEAM


PL30-NUMBER OF BUTTON ON PLACKET AND STAND REGULAR

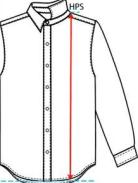
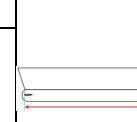
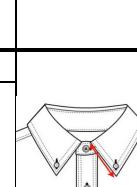
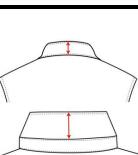
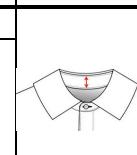
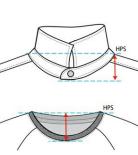
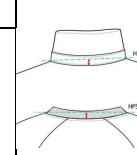
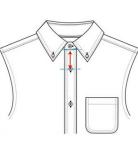
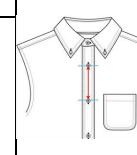
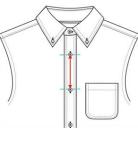
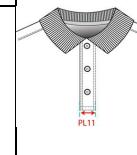
COUNT BUTTONS

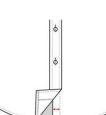
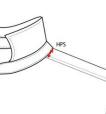
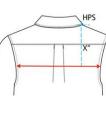
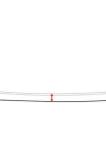

PL31-NUMBER OF BUTTON ON PLACKET AND STAND TALL

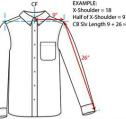
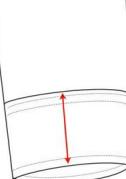
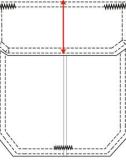
COUNT BUTTONS

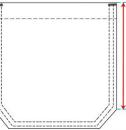
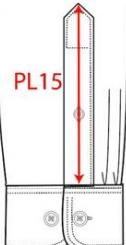
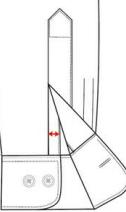
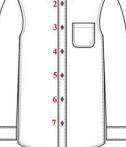


How To Measure						
Edwards® EST. 1867	Article Code	1276	Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Product Group	Tops
	Article Name	LS Cotton Blend Security Shirt			Product Sub-Category	Short sleeve
	Created On	09/20/23 12:47:36 PM	Material		Season	Active Development
	Last Modified	07/29/25 8:19:27 AM	Description		Life Cycle Stage	Production

BL20-BODY LENGTH FROM HPS MEASURE STRAIGHT FROM HIGH POINT SHOULDER TO BOTTOM EDGE		BL21-BODY LENGTH FROM HPS TALL MEASURE STRAIGHT FROM HIGH POINT SHOULDER TO BOTTOM EDGE	
CL20-COLLAR OUTER LENGTH MEASURE ALONG OUTER EDGE OF COLLAR, COLLAR POINT TO COLLAR POINT		CL10-COLLAR OPENING BUTTON TO BUTTONHOLE MEASURE ALONG MIDDLE OF COLLAR STAND FROM CENTER OF BUTTON TO FAR END OF BUTTONHOLE	
A-EPAULET LENGTH AT CENTER		CL30-COLLAR POINT MEASURE FROM COLLAR JOIN SEAM TO COLLAR POINT	
CL34-COLLAR HEIGHT AT CB MEASURE FROM SEAM TO EDGE AT CENTER BACK		CL35-COLLAR STAND HEIGHT AT CB MEASURE FROM SEAM TO SEAM AT CENTER BACK	
NK12-FRONT NECK DROP TO SEAM MEASURE FROM HPS TO NECK SEAM		NK14-BACK NECK DROP TO SEAM MEASURE FROM HPS TO NECK SEAM	
PL20-1ST BUTTON PLACEMENT FROM NECK SEAM MEASURE FROM NECK SEAM TO CENTER OF 1ST BUTTON ON PLACKET		PL21-BUTTON SPACING PLACKET REGULAR MEASURE FROM CENTER OF BUTTON TO CENTER OF BUTTON	
PL22-BUTTON SPACING PLACKET TALL MEASURE FROM CENTER OF BUTTON TO CENTER OF BUTTON		PL11-PLACKET WIDTH MEASURE STRAIGHT ACROSS PLACKET FROM EDGE TO EDGE OR OUTERMOST STITCH ROW	

How To Measure							
Edwards® EST. 1867	Article Code	1276	Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Product Group	Tops	
	Article Name	LS Cotton Blend Security Shirt			Product Sub-Category	Short sleeve	
	Created On	09/20/23 12:47:36 PM	Material Description		Season	Active Development	
	Last Modified	07/29/25 8:19:27 AM			Life Cycle Stage	Production	
PL12-UNDER PLACKET WIDTH MEASURE STRAIGHT ACROSS PLACKET FROM EDGE TO EDGE OR OUTERMOST STITCH ROW				SH10-SHOULDER SLOPE MEASURE FROM HPS STRAIGHT DOWN TO NATURAL FOLD OF SHOULDER AT ARMHOLE			
SH13-FORWARD SHOULDER SEAM MEASURE FROM HPS TO SEAM				AB11-ACROSS SHOULDER, FRONT SEAM TO SEAM MEASURE ACROSS FRONT FROM SEAM TO SEAM			
AB78-X" = ACROSS FRONT/BACK PLACEMENT FROM HPS THE DISTANCE FROM HPS STRAIGHT DOWN TO WHERE YOU MEASURE X-FRONT/X-BACK				AB74-ACROSS FRONT X" FROM HPS SEAM TO SEAM MEASURE ACROSS FRONT X" FROM HPS, SEAM TO SEAM			
AB75-ACROSS BACK X" FROM HPS SEAM TO SEAM MEASURE ACROSS BACK X" FROM HPS, SEAM TO SEAM				SH21-BACK YOKE HEIGHT FROM CB MEASURE FROM CENTER BACK NECK SEAM TO YOKE SEAM			
AB30-CHEST 1" BELOW ARMHOLE (Circumf) MEASURE ACROSS FRONT 1" BELOW ARMHOLE, OUTSIDE EDGE TO OUTSIDE EDGE				AB70-SWEEP (Circumf) MEASURE ACROSS BOTTOM OPENING, OUTSIDE EDGE TO OUTSIDE EDGE			
DE40-SHIRT TAIL HEIGHT MEASURE FROM BOTTOM OF GARMENT AT SIDE SEAM TO BOTTOM OF FRONT SHIRT TAIL				DE41-DROP TAIL HEIGHT MEASURE FROM EDGE OF CF SWEEP TO EDGE OF CB SWEEP			
DE52-HEM HEIGHT SWEEP MEASURE FROM EDGE OF HEM TO STITCH LINE. IF TWO NEEDLES MEASURE TO TOP STITCH LINE.				AH10-ARMHOLE DROP MEASURE FROM HPS TO UNDERARM SEAM (SLEEVELESS TO EDGE). MEASURING TAPE SHOULD BE PARALLEL TO CF			

How To Measure						
Edwards EST. 1867	Article Code	1276	Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Product Group	Tops
	Article Name	LS Cotton Blend Security Shirt			Product Sub-Category	Short Sleeve
	Created On	09/20/23 12:47:36 PM	Material Description		Season	Active Development
	Last Modified	07/29/25 8:19:27 AM <th data-kind="ghost"></th> <th data-kind="ghost"></th> <th>Life Cycle Stage</th> <td>Production</td>			Life Cycle Stage	Production
SL10 31-CB SLEEVE LENGTH 31 <small>TAKE HALF OF ACROSS SHOULDER MEASUREMENT, THEN ADD SHOULDER POINT TO BOTTOM EDGE OF SLEEVE MEASUREMENT</small>				SL10 33-CB SLEEVE LENGTH 33 <small>TAKE HALF OF ACROSS SHOULDER MEASUREMENT, THEN ADD SHOULDER POINT TO BOTTOM EDGE OF SLEEVE MEASUREMENT</small>		
SL10 35-CB SLEEVE LENGTH 35 <small>TAKE HALF OF ACROSS SHOULDER MEASUREMENT, THEN ADD SHOULDER POINT TO BOTTOM EDGE OF SLEEVE MEASUREMENT</small>				SL10 37-CB SLEEVE LENGTH 37 <small>TAKE HALF OF ACROSS SHOULDER MEASUREMENT, THEN ADD SHOULDER POINT TO BOTTOM EDGE OF SLEEVE MEASUREMENT</small>		
SL26-MUSCLE 1" BELOW ARMHOLE (Circumf) <small>MEASURE 1" BELOW ARMHOLE, EDGE TO EDGE. TAPE MEASURE PERPENDICULAR TO SLEEVE EDGE</small>				SL14-SLEEVE OPENING LONG SLEEVE (Circumf) <small>MEASURE AT BOTTOM OF SLEEVE HEM EDGE TO EDGE</small>		
SL48-CUFF HEIGHT <small>MEASURE FROM EDGE OF CUFF TO CUFF JOIN SEAM</small>				PK39-POCKET PLACEMENT FROM SHOULDER SEAM <small>MEASURE STRAIGHT FROM HP SHOULDER SEAM TO TOP OF POCKET (FOR ANGLED POCKETS MEASURE TO HIGHEST POINT OF PKT)</small>		
PK42-POCKET PLACEMENT FROM CF CHEST <small>MEASURE FROM CENTER FRONT TO TOP CORNER OF POCKET</small>				PK14-POCKET FLAP WIDTH EDGE TO EDGE <small>MEASURE FROM EDGE TO EDGE ALONG TOP EDGE OF POCKET FLAP</small>		
PK12-POCKET FLAP HEIGHT CENTER <small>MEASURE FROM TOP FOLD TO BOTTOM EDGE IN CENTER OF POCKET FLAP</small>				PK13-POCKET FLAP HEIGHT SIDE <small>MEASURE FROM TOP FOLD TO BOTTOM CORNER AT SIDE OF POCKET FLAP</small>		
PK22-POCKET WIDTH AT TOP <small>MEASURE TOP WIDTH FROM EDGE TO EDGE</small>				PK20-POCKET HEIGHT CENTER INCLUDING FLAP <small>MEASURE FROM TOP EDGE TO BOTTOM EDGE AT CENTER OF POCKET</small>		

How To Measure						
Edwards® EST. 1867	Article Code	1276	Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Product Group	Tops
	Article Name	LS Cotton Blend Security Shirt			Product Sub-Category	Short Sleeve
	Created On	09/20/23 12:47:36 PM	Material		Season	Active Development
	Last Modified	07/29/25 8:19:27 AM	Description		Life Cycle Stage	Production
PK21-POCKET HEIGHT SIDE INCLUDING FLAP MEASURE FROM TOP EDGE TO BOTTOM SIDE POINT				DE53-HEM HEIGHT POCKET AT CENTER MEASURE FROM EDGE OF HEM TO STITCH LINE. IF TWO NEEDLES MEASURE TO TOP STITCH LINE.		
DE60-SLEEVE PLEAT PLCMNT FROM PLACKET MEASURE FROM PLACKET SEAM EDGE TO PLEAT OPENING AT CUFF SEAM				DE62-SLEEVE PLEAT DEPTH MEASURE SLEEVE PLEAT DEPTH AT CUFF SEAM		
PL15-SLEEVE PLACKET LENGTH MEASURE FROM CUFF JOIN SEAM TO TOP EDGE				PL16-SLEEVE PLACKET WIDTH TOP PLKT MEASURE FROM EDGE TO SEAM		
PL17-SLEEVE UNDER PLACKET WIDTH MEASURE FROM EDGE TO SEAM				PL30-NUMBER OF BUTTON ON PLACKET AND STAND REGULAR COUNT BUTTONS		
PL31-NUMBER OF BUTTON ON PLACKET AND STAND TALL COUNT BUTTONS						

REFIT Measurement Chart 2XL-8XLT

All measurements are in Inch

Version 1

 EST. 1867		Article Code	1276	Description									Product Group	Tops	
		Article Name	LS Cotton Blend Security Shirt										Product Sub-	Short sleeve	
		Created On	09/20/23 12:47:36 PM	Material Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)								Season	Active Development	
		Last Modified	07/29/25 8:19:27 AM										Life Cycle Stage	Production	
POM Code	POM Name			-Tol	+Tol	2XL	3XL	4XL	5XL	6XL	7XL	8XL			
BL20	BODY LENGTH FROM HPS			1/2	1/2	33 1/2	+3/4	+1 1/2	+2 1/4	+3	+3 3/4	+4 1/2			
BL21	BODY LENGTH FROM HPS TALL			1/2	1/2	35 1/2	+3/4	+1 1/2	+2 1/4	+3	+3 3/4	+4 1/2			
CL20	COLLAR OUTER LENGTH			1/4	1/4	19 3/4	+1	+2	+3	+4	+5	+6			
CL10	COLLAR OPENING BUTTON TO BUTTONHOLE			1/8	1/4	19 1/4	+1	+2	+3	+4	+5	+6			
A	EPAULET LENGTH AT CENTER			1/8	1/8	6	0	0	0	0	0	0			
CL30	COLLAR POINT			1/8	1/8	2 3/4	0	0	0	0	+1/4	+1/4			
CL34	COLLAR HEIGHT AT CB			1/8	1/8	2	0	0	0	0	0	0			
CL35	COLLAR STAND HEIGHT AT CB			1/8	1/8	1 3/8	0	0	0	0	0	0			
NK12	FRONT NECK DROP TO SEAM			1/4	1/4	4 1/4	+1/4	+1/2	+3/4	+1	+1 1/4	+1 1/2			
NK14	BACK NECK DROP TO SEAM			1/8	1/8	1 1/8	+1/8	+3/8	+1/2	+3/4	+7/8	+1 1/8			
PL20	1ST BUTTON PLACEMENT FROM NECK SEAM			1/8	1/8	2 3/4	0	0	0	0	0	0			
PL21	BUTTON SPACING PLACKET REGULAR			1/8	1/8	3 3/4	0	0	0	0	-1/4	-1/4			
PL22	BUTTON SPACING PLACKET TALL			1/8	1/8	3 3/4	0	0	0	0	0	0			
PL11	PLACKET WIDTH			1/8	1/8	1 1/4	0	0	0	0	0	0			
PL12	UNDER PLACKET WIDTH			0	1/8	7/8	0	0	0	0	0	0			
SH10	SHOULDER SLOPE			1/8	1/8	2 1/4	0	0	0	0	0	0			
SH13	FORWARD SHOULDER SEAM from HPS			1/8	1/8	1 1/4	0	0	0	0	0	0			
AB11	ACROSS SHOULDER, FRONT SEAM TO SEAM			3/8	3/8	22 1/2	+3/4	+1 1/2	+2 1/4	+3	+3 3/4	+4 1/2			
AB78	X = ACROSS FRONT/BACK PLACEMENT FROM HPS			0	0	8	+1/4	+1/2	+3/4	+1	+1 1/4	+1 1/2			
AB74	ACROSS FRONT X' FROM HPS SEAM TO SEAM			3/8	3/8	20	+3/4	+1 1/2	+2 1/4	+3	+3 3/4	+4 1/2			
AB75	ACROSS BACK X' FROM HPS SEAM TO SEAM			3/8	3/8	21 3/4	+3/4	+1 1/2	+2 1/4	+3	+3 3/4	+4 1/2			
SH21	BACK YOKE HEIGHT FROM CB			1/8	1/8	4	0	0	0	0	0	0			
AB30	CHEST 1" BELOW ARMHOLE (Circumf)			3/4	3/4	58	+4	+8	+12	+16	+20	+24			
AB70	SWEEP (Circumf)			3/4	3/4	57	+4	+8	+12	+16	+20	+24			
DE40	SHIRT TAIL HEIGHT			1/4	1/4	3 1/2	0	0	0	0	0	0			
DE41	DROP TAIL HEIGHT			1/4	1/4	1	0	0	0	0	0	0			
DE52	HEM HEIGHT SWEEP			1/8	1/8	3 1/6	0	0	0	0	0	0			
AH10	ARMHOLE DROP			1/4	1/4	13 1/4	+5/8	+1 1/4	+1 3/4	+2 1/2	+3	+3 1/2			
SL10.35	CB SLEEVE LENGTH 35			1/2	1/2	35 1/2	0	NR	NR	NR	NR	NR			
SL10.37	CB SLEEVE LENGTH 37			1/2	1/2	37 1/2	0	0	0	0	0	0			
SL26	MUSCLE 1" BELOW ARMHOLE (Circumf)			1/2	1/2	21 1/2	+1 1/4	+2 1/2	+3 1/2	+5	+6	+7			
SL14	SLEEVE OPENING LONG SLEEVE (Circumf)			1/8	1/8	10 1/4	+1/4	+3/8	+1/2	+5/8	+3/4	+7/8			
SL48	CUFF HEIGHT			1/8	1/8	2 1/2	0	0	0	0	0	0			
PK39	POCKET PLACEMENT FROM SHOULDER SEAM			1/4	1/4	9 1/2	+1/2	+1	+1 1/2	+2	+2 1/2	+3			
PK42	POCKET PLACEMENT FROM CF CHEST			1/8	1/8	2 7/8	+1/8	+1/4	+1/2	+3/4	+7/8	+1 1/8			
PK14	POCKET FLAP WIDTH EDGE TO EDGE			1/8	1/8	6 1/4	0	+1/4	+1/4	+1/2	+1/2	+3/4			
PK12	POCKET FLAP HEIGHT CENTER			1/8	1/8	2 5/8	0	0	0	0	0	0			
PK13	POCKET FLAP HEIGHT SIDE			1/8	1/8	2 3/8	0	0	0	0	0	0			
PK22	POCKET WIDTH AT TOP			1/8	1/8	6	0	+1/4	+1/4	+1/2	+1/2	+3/4			
PK20	POCKET HEIGHT CENTER INCLUDING FLAP			1/8	1/8	6 3/4	0	+1/4	+1/4	+1/2	+1/2	+3/4			
PK21	POCKET HEIGHT SIDE INCLUDING FLAP			1/8	1/8	6	0	+1/4	+1/4	+1/2	+1/2	+3/4			
DE53	HEM HEIGHT POCKET AT CENTER			1/8	1/8	1	0	0	0	0	0	0			
DE60	SLEEVE PLEAT PLCMNT FROM PLACKET			1/8	1/8	3/4	0	0	0	0	0	0			
DE62	SLEEVE PLEAT DEPTH			1/8	1/8	1/2	0	0	0	0	0	0			
DE61	SLEEVE PLEATS APART			0	1/8	1/2	0	0	0	0	0	0			
DE63	SLEEVE PLEAT DEPTH FARTHEST FROM PLACKET			1/8	1/8	1/2	0	0	0	0	0	0			
PL15	SLEEVE PLACKET LENGTH			1/8	1/8	5	0	0	0	0	0	0			
PL16	SLEEVE PLACKET WIDTH TOP PLKT			0	1/8	1	0	0	0	0	0	0			
PL17	SLEEVE UNDER PLACKET WIDTH			0	1/8	1	0	0	0	0	0	0			
PL30	NUMBER OF BUTTON ON PLACKET AND STAND REGULAR			0	0	8	0	0	0	0	+1	+1			

REFIT Measurement Chart 2XL-8XLT

All measurements are in Inch

Version 1

Edwards EST. 1867	Article Code	1276	Description									Product Group	Tops	
	Article Name	LS Cotton Blend Security Shirt		+Tol	+Tol	2XL	3XL	4XL	5XL	6XL	7XL	8XL	Product Sub-	Short sleeve
	Created On	09/20/23 12:47:36 PM	Material Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)								Season	Active Development	
	Last Modified	07/29/25 8:19:27 AM		-Tol	0	0	8	0	0	+1	+1	+1	Life Cycle Stage	Production
POM Code	POM Name													
PL31	NUMBER OF BUTTON ON PLACKET AND STAND TALL			0	0	8	0	0	+1	+1	+1	+1		

REFIT Measurement Chart 2XL-8XLT

All measurements are in Inch

Version 1

 EST. 1867		Article Code	1276	Description									Product Group	Tops	
		Article Name	LS Cotton Blend Security Shirt										Product Sub-	Short sleeve	
		Created On	09/20/23 12:47:36 PM	Material Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)								Season	Active Development	
		Last Modified	07/29/25 8:19:27 AM										Life Cycle Stage	Production	
POM Code	POM Name			-Tol	+Tol	2XL	3XL	4XL	5XL	6XL	7XL	8XL			
BL20	BODY LENGTH FROM HPS			1/2	1/2	33 1/2	34 1/4	35	35 3/4	36 1/2	37 1/4	38			
BL21	BODY LENGTH FROM HPS TALL			1/2	1/2	35 1/2	36 1/4	37	37 3/4	38 1/2	39 1/4	40			
CL20	COLLAR OUTER LENGTH			1/4	1/4	19 3/4	20 3/4	21 3/4	22 3/4	23 3/4	24 3/4	25 3/4			
CL10	COLLAR OPENING BUTTON TO BUTTONHOLE			1/8	1/8	19 1/4	20 1/4	21 1/4	22 1/4	23 1/4	24 1/4	25 1/4			
A	EPAULET LENGTH AT CENTER			1/8	1/8	6	6	6	6	6	6	6			
CL30	COLLAR POINT			1/8	1/8	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	3	3			
CL34	COLLAR HEIGHT AT CB			1/8	1/8	2	2	2	2	2	2	2			
CL35	COLLAR STAND HEIGHT AT CB			1/8	1/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8			
NK12	FRONT NECK DROP TO SEAM			1/4	1/4	4 1/4	4 1/2	4 3/4	5	5 1/4	5 1/2	5 3/4			
NK14	BACK NECK DROP TO SEAM			1/8	1/8	1 1/8	1 1/4	1 1/2	1 5/8	1 7/8	2	2 1/4			
PL20	1ST BUTTON PLACEMENT FROM NECK SEAM			1/8	1/8	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4			
PL21	BUTTON SPACING PLACKET REGULAR			1/8	1/8	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4	3 1/2	3 1/2			
PL22	BUTTON SPACING PLACKET TALL			1/8	1/8	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4			
PL11	PLACKET WIDTH			1/8	1/8	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4			
PL12	UNDER PLACKET WIDTH			0	1/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8			
SH10	SHOULDER SLOPE			1/8	1/8	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4			
SH13	FORWARD SHOULDER SEAM from HPS			1/8	1/8	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4			
AB11	ACROSS SHOULDER, FRONT SEAM TO SEAM			3/8	3/8	22 1/2	23 1/4	24	24 3/4	25 1/2	26 1/4	27			
AB78	X" = ACROSS FRONT/BACK PLACEMENT FROM HPS			0	0	8	8 1/4	8 1/2	8 3/4	9	9 1/4	9 1/2			
AB74	ACROSS FRONT X" FROM HPS SEAM TO SEAM			3/8	3/8	20	20 3/4	21 1/2	22 1/4	23	23 3/4	24 1/2			
AB75	ACROSS BACK X" FROM HPS SEAM TO SEAM			3/8	3/8	21 3/4	22 1/2	23 1/4	24	24 3/4	25 1/2	26 1/4			
SH21	BACK YOKE HEIGHT FROM CB			1/8	1/8	4	4	4	4	4	4	4			
AB30	CHEST 1" BELOW ARMHOLE (Circumf)			3/4	3/4	58	62	66	70	74	78	82			
AB70	SWEEP (Circumf)			3/4	3/4	57	61	65	69	73	77	81			
DE40	SHIRT TAIL HEIGHT			1/4	1/4	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2			
DE41	DROP TAIL HEIGHT			1/4	1/4	1	1	1	1	1	1	1			
DE52	HEM HEIGHT SWEEP			1/8	1/8	3 1/6	3 1/6	3 1/6	3 1/6	3 1/6	3 1/6	3 1/6			
AH10	ARMHOLE DROP			1/4	1/4	13 1/4	13 7/8	14 1/2	15	15 3/4	16 1/4	16 3/4			
SL1035	CB SLEEVE LENGTH 35			1/2	1/2	35 1/2	35 1/2	NR	NR	NR	NR	NR			
SL1037	CB SLEEVE LENGTH 37			1/2	1/2	37 1/2	37 1/2	37 1/2	37 1/2	37 1/2	37 1/2	37 1/2			
SL26	MUSCLE 1" BELOW ARMHOLE (Circumf)			1/2	1/2	21 1/2	22 3/4	24	25	26 1/2	27 1/2	28 1/2			
SL14	SLEEVE OPENING LONG SLEEVE (Circumf)			1/8	1/8	10 1/4	10 1/2	10 5/8	10 3/4	10 7/8	11	11 1/8			
SL48	CUFF HEIGHT			1/8	1/8	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2			
PK39	POCKET PLACEMENT FROM SHOULDER SEAM			1/4	1/4	9 1/2	10	10 1/2	11	11 1/2	12	12 1/2			
PK42	POCKET PLACEMENT FROM CF CHEST			1/8	1/8	2 7/8	3	3 1/8	3 3/8	3 5/8	3 3/4	4			
PK14	POCKET FLAP WIDTH EDGE TO EDGE			1/8	1/8	6 1/4	6 1/4	6 1/2	6 1/2	6 3/4	6 3/4	7			
PK12	POCKET FLAP HEIGHT CENTER			1/8	1/8	2 5/8	2 5/8	2 5/8	2 5/8	2 5/8	2 5/8	2 5/8			
PK13	POCKET FLAP HEIGHT SIDE			1/8	1/8	2 3/8	2 3/8	2 3/8	2 3/8	2 3/8	2 3/8	2 3/8			
PK22	POCKET WIDTH AT TOP			1/8	1/8	6	6	6 1/4	6 1/4	6 1/2	6 1/2	6 3/4			
PK20	POCKET HEIGHT CENTER INCLUDING FLAP			1/8	1/8	6 3/4	6 3/4	7	7	7 1/4	7 1/4	7 1/2			
PK21	POCKET HEIGHT SIDE INCLUDING FLAP			1/8	1/8	6	6	6 1/4	6 1/4	6 1/2	6 1/2	6 3/4			
DE53	HEM HEIGHT POCKET AT CENTER			1/8	1/8	1	1	1	1	1	1	1			
DE60	SLEEVE PLEAT PLCMNT FROM PLACKET			1/8	1/8	3/4	3/4	3/4	3/4	3/4	3/4	3/4			
DE62	SLEEVE PLEAT DEPTH			1/8	1/8	1/2	1/2	1/2	1/2	1/2	1/2	1/2			
DE61	SLEEVE PLEATS APART			0	1/8	1/2	1/2	1/2	1/2	1/2	1/2	1/2			
DE63	SLEEVE PLEAT DEPTH FARTHEST FROM PLACKET			1/8	1/8	1/2	1/2	1/2	1/2	1/2	1/2	1/2			
PL15	SLEEVE PLACKET LENGTH			1/8	1/8	5	5	5	5	5	5	5			
PL16	SLEEVE PLACKET WIDTH TOP PLKT			0	1/8	1	1	1	1	1	1	1			
PL17	SLEEVE UNDER PLACKET WIDTH			0	1/8	1	1	1	1	1	1	1			
PL30	NUMBER OF BUTTON ON PLACKET AND STAND REGULAR			0	0	8	8	8	8	8	8	9			

REFIT Measurement Chart 2XL-8XLT

All measurements are in Inch

Version 1

Edwards EST. 1867	Article Code	1276	Description									Product Group	Tops		
	Article Name	LS Cotton Blend Security Shirt		+Tol	-Tol	2XL	3XL	4XL	5XL	6XL	7XL	8XL	Product Sub-	Short sleeve	
	Created On	09/20/23 12:47:36 PM	Material Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)								Season	Active Development		
	Last Modified	07/29/25 8:19:27 AM		-Tol	+Tol	2XL	3XL	4XL	5XL	6XL	7XL	8XL	Life Cycle Stage	Production	
POM Code	POM Name			0	0	8	8	8	9	9	9	9			
PL31	NUMBER OF BUTTON ON PLACKET AND STAND TALL														

NOTES

10.29.24 - Refitting:

Updated measurements to our New Fit Standard. Please compare current measurement chart to Refit Measurement Chart.

01.24.25 - refit approved with HN Start using this REFIT measurement sheet

05.30.25 - refit approved with SP Start using this REFIT measurement sheet

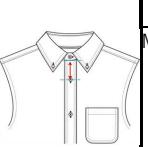
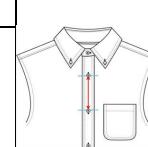
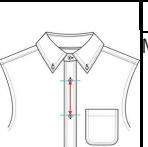
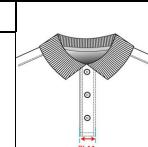
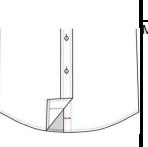
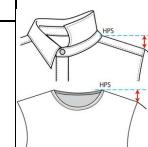
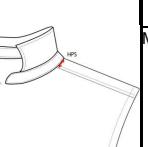
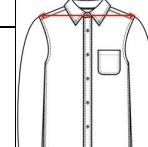
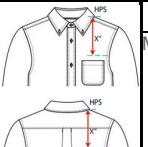
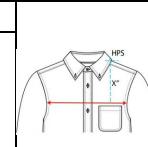
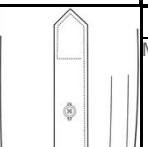
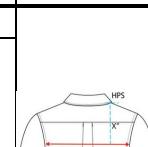
REFIT Measurement Chart 2XL-8XLT

All measurements are in Inch

Version 1

 EST. 1867	Article Code	1276	Description		Product Group	Tops	
	Article Name	LS Cotton Blend Security Shirt				Product Sub-	
	Created On	09/20/23 12:47:36 PM	Material Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Season	Active Development	
	Last Modified	07/29/25 8:19:27 AM				Life Cycle Stage	

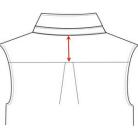
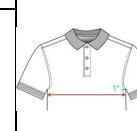
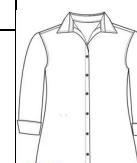
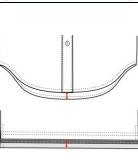
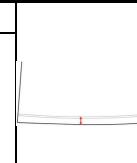
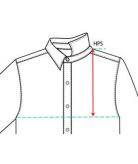
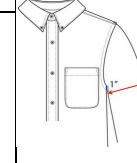
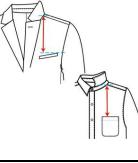
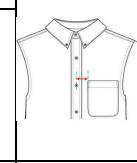
How to measure

PL20-1ST BUTTON PLACEMENT FROM NECK SEAM MEASURE FROM NECK SEAM TO CENTER OF 1ST BUTTON ON PLACKET		PL21-BUTTON SPACING PLACKET REGULAR MEASURE FROM CENTER OF BUTTON TO CENTER OF BUTTON	
PL22-BUTTON SPACING PLACKET TALL MEASURE FROM CENTER OF BUTTON TO CENTER OF BUTTON		PL11-PLACKET WIDTH MEASURE STRAIGHT ACROSS PLACKET FROM EDGE TO EDGE OR OUTERMOST STITCH ROW	
PL12-UNDER PLACKET WIDTH MEASURE STRAIGHT ACROSS PLACKET FROM EDGE TO EDGE OR OUTERMOST STITCH ROW		SH10-SHOULDER SLOPE MEASURE FROM HPS STRAIGHT DOWN TO NATURAL FOLD OF SHOULDER AT ARMHOLE	
SH13-FORWARD SHOULDER SEAM from HPS MEASURE FROM HPS TO SEAM		AB11-ACROSS SHOULDER, FRONT SEAM TO SEAM MEASURE ACROSS FRONT FROM SEAM TO SEAM	
AB78-X" = ACROSS FRONT/BACK PLACEMENT FROM HPS THE DISTANCE FROM HPS STRAIGHT DOWN TO WHERE YOU MEASURE X-FRONT/X-BACK		AB74-ACROSS FRONT X" FROM HPS SEAM TO SEAM MEASURE ACROSS FRONT X" FROM HPS, SEAM TO SEAM	
DE61-SLEEVE PLEATS APART MEASURE FROM PLEAT TO PLEAT AT CUFF SEAM		AB75-ACROSS BACK X" FROM HPS SEAM TO SEAM MEASURE ACROSS BACK X" FROM HPS, SEAM TO SEAM	

REFIT Measurement Chart 2XL-8XLT

All measurements are in Inch

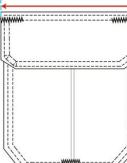
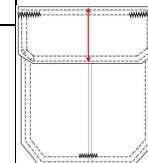
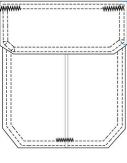
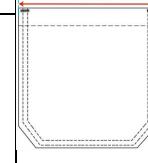
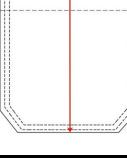
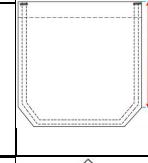
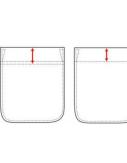
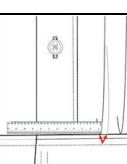
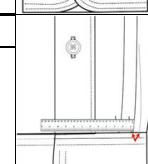
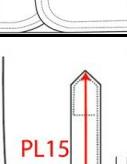
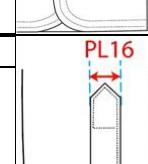
Version 1

 EST. 1867	Article Code	1276	Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Product Group	Tops		
	Article Name	LS Cotton Blend Security Shirt			Product Sub-	Short sleeve		
	Created On	09/20/23 12:47:36 PM	Material Description		Season	Active Development		
	Last Modified	07/29/25 8:19:27 AM			Life Cycle Stage	Production		
SH21-BACK YOKE HEIGHT FROM CB		MEASURE FROM CENTER BACK NECK SEAM TO YOKE SEAM			AB30-CHEST 1" BELOW ARMHOLE (Circumf)	MEASURE ACROSS FRONT 1" BELOW ARMHOLE, OUTSIDE EDGE TO OUTSIDE EDGE		
AB70-SWEEP (Circumf)		MEASURE ACROSS BOTTOM OPENING, OUTSIDE EDGE TO OUTSIDE EDGE			DE40-SHIRT TAIL HEIGHT	MEASURE FROM BOTTOM OF GARMENT AT SIDE SEAM TO BOTTOM OF FRONT SHIRT TAIL		
DE41-DROP TAIL HEIGHT		MEASURE FROM EDGE OF CF SWEEP TO EDGE OF CB SWEEP			DE52-HEM HEIGHT SWEEP	MEASURE FROM EDGE OF HEM TO STITCH LINE. IF TWO NEEDLES MEASURE TO TOP STITCH LINE.		
AH10-ARMHOLE DROP		MEASURE FROM HPS TO UNDERARM SEAM (SLEEVELESS TO EDGE). MEASURING TAPE SHOULD BE PARALLEL TO CF			SL10 35-CB SLEEVE LENGTH 35	TAKE HALF OF ACROSS SHOULDER MEASUREMENT, THEN ADD SHOULDER POINT TO BOTTOM EDGE OF SLEEVE MEASUREMENT		
SL10 37-CB SLEEVE LENGTH 37		TAKE HALF OF ACROSS SHOULDER MEASUREMENT, THEN ADD SHOULDER POINT TO BOTTOM EDGE OF SLEEVE MEASUREMENT			SL26-MUSCLE 1" BELOW ARMHOLE (Circumf)	MEASURE 1" BELOW ARMHOLE, EDGE TO EDGE. TAPE MEASURE PERPENDICULAR TO SLEEVE EDGE		
SL14-SLEEVE OPENING LONG SLEEVE (Circumf)		MEASURE AT BOTTOM OF SLEEVE HEM EDGE TO EDGE			SL48-CUFF HEIGHT	MEASURE FROM EDGE OF CUFF TO CUFF JOIN SEAM		
PK39-POCKET PLACEMENT FROM SHOULDER SEAM		MEASURE STRAIGHT FROM HP SHOULDER SEAM TO TOP OF POCKET (FOR ANGLED POCKETS MEASURE TO HIGHEST POINT OF PKT)			PK42-POCKET PLACEMENT FROM CF CHEST	MEASURE FROM CENTER FRONT TO TOP CORNER OF POCKET		

REFIT Measurement Chart 2XL-8XLT

All measurements are in Inch

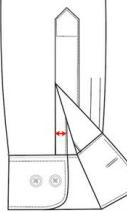
Version 1

 EST. 1867	Article Code	1276	Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Product Group	Tops		
	Article Name	LS Cotton Blend Security Shirt			Product Sub-	Short sleeve		
	Created On	09/20/23 12:47:36 PM	Material Description		Season	Active Development		
	Last Modified	07/29/25 8:19:27 AM			Life Cycle Stage	Production		
PK14-POCKET FLAP WIDTH EDGE TO EDGE MEASURE FROM EDGE TO EDGE ALONG TOP EDGE OF POCKET FLAP				PK12-POCKET FLAP HEIGHT CENTER MEASURE FROM TOP FOLD TO BOTTOM EDGE IN CENTER OF POCKET FLAP				
PK13-POCKET FLAP HEIGHT SIDE MEASURE FROM TOP FOLD TO BOTTOM CORNER AT SIDE OF POCKET FLAP				PK22-POCKET WIDTH AT TOP MEASURE TOP WIDTH FROM EDGE TO EDGE				
PK20-POCKET HEIGHT CENTER INCLUDING FLAP MEASURE FROM TOP EDGE TO BOTTOM EDGE AT CENTER OF POCKET				PK21-POCKET HEIGHT SIDE INCLUDING FLAP MEASURE FROM TOP EDGE TO BOTTOM SIDE POINT				
DE53-HEM HEIGHT POCKET AT CENTER MEASURE FROM EDGE OF HEM TO STITCH LINE. IF TWO NEEDLES MEASURE TO TOP STITCH LINE.				DE60-SLEEVE PLEAT PLCMNT FROM PLACKET MEASURE FROM PLACKET SEAM EDGE TO PLEAT OPENING AT CUFF SEAM				
DE62-SLEEVE PLEAT DEPTH MEASURE SLEEVE PLEAT DEPTH AT CUFF SEAM				DE63-SLEEVE PLEAT DEPTH FARTHEST FROM PLACKET MEASURE SLEEVE PLEAT DEPTH AT CUFF SEAM				
PL15-SLEEVE PLACKET LENGTH MEASURE FROM CUFF JOIN SEAM TO TOP EDGE				PL16-SLEEVE PLACKET WIDTH TOP PLKT MEASURE FROM EDGE TO SEAM				

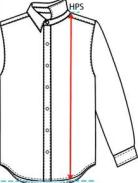
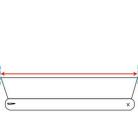
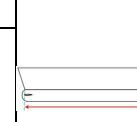
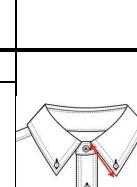
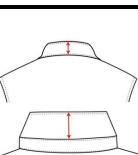
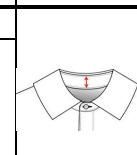
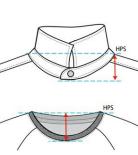
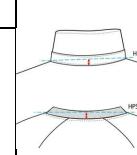
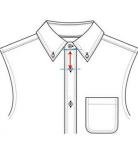
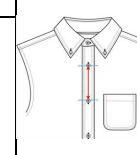
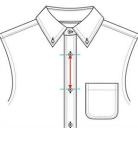
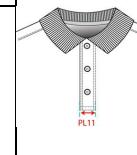
REFIT Measurement Chart 2XL-8XLT

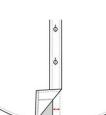
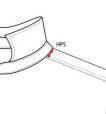
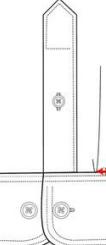
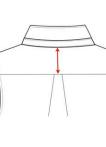
All measurements are in Inch

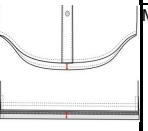
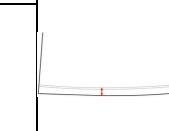
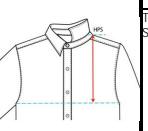
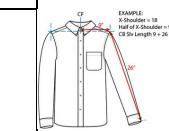
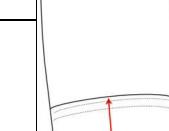
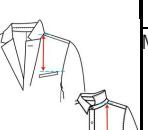
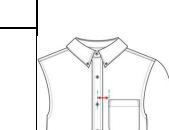
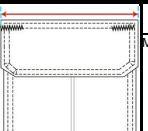
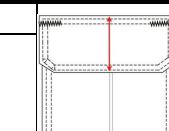
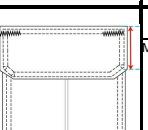
Version 1

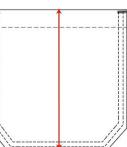
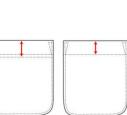
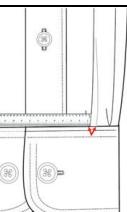
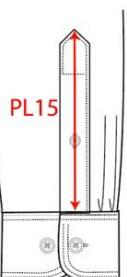
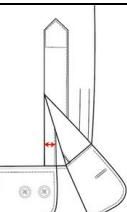
 EST. 1867	Article Code	1276	Description		Product Group	Tops				
	Article Name	LS Cotton Blend Security Shirt				Short sleeve				
	Created On	09/20/23 12:47:36 PM	Material Description		Season	Active Development				
	Last Modified	07/29/25 8:19:27 AM			Life Cycle Stage	Production				
PL17-SLEEVE UNDER PLACKET WIDTH MEASURE FROM EDGE TO SEAM					PL30-NUMBER OF BUTTON ON PLACKET AND STAND REGULAR COUNT BUTTONS					
PL31-NUMBER OF BUTTON ON PLACKET AND STAND TALL COUNT BUTTONS					BL20-BODY LENGTH FROM HPS MEASURE STRAIGHT FROM HIGH POINT SHOULDER TO BOTTOM EDGE					
BL21-BODY LENGTH FROM HPS TALL MEASURE STRAIGHT FROM HIGH POINT SHOULDER TO BOTTOM EDGE					CL20-COLLAR OUTER LENGTH MEASURE ALONG OUTER EDGE OF COLLAR, COLLAR POINT TO COLLAR POINT					
CL10-COLLAR OPENING BUTTON TO BUTTONHOLE MEASURE ALONG MIDDLE OF COLLAR STAND FROM CENTER OF BUTTON TO FAR END OF BUTTONHOLE					A-EPAULET LENGTH AT CENTER					
CL30-COLLAR POINT MEASURE FROM COLLAR JOIN SEAM TO COLLAR POINT					CL34-COLLAR HEIGHT AT CB MEASURE FROM SEAM TO EDGE AT CENTER BACK					
CL35-COLLAR STAND HEIGHT AT CB MEASURE FROM SEAM TO SEAM AT CENTER BACK					NK12-FRONT NECK DROP TO SEAM MEASURE FROM HPS TO NECK SEAM					
NK14-BACK NECK DROP TO SEAM MEASURE FROM HPS TO NECK SEAM										

How To Measure						
Edwards® EST. 1867	Article Code	1276	Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Product Group	Tops
	Article Name	LS Cotton Blend Security Shirt			Product Sub-Category	Short sleeve
	Created On	09/20/23 12:47:36 PM	Material		Season	Active Development
	Last Modified	07/29/25 8:19:27 AM	Description		Life Cycle Stage	Production

BL20-BODY LENGTH FROM HPS MEASURE STRAIGHT FROM HIGH POINT SHOULDER TO BOTTOM EDGE		BL21-BODY LENGTH FROM HPS TALL MEASURE STRAIGHT FROM HIGH POINT SHOULDER TO BOTTOM EDGE	
CL20-COLLAR OUTER LENGTH MEASURE ALONG OUTER EDGE OF COLLAR, COLLAR POINT TO COLLAR POINT		CL10-COLLAR OPENING BUTTON TO BUTTONHOLE MEASURE ALONG MIDDLE OF COLLAR STAND FROM CENTER OF BUTTON TO FAR END OF BUTTONHOLE	
A-EPAULET LENGTH AT CENTER		CL30-COLLAR POINT MEASURE FROM COLLAR JOIN SEAM TO COLLAR POINT	
CL34-COLLAR HEIGHT AT CB MEASURE FROM SEAM TO EDGE AT CENTER BACK		CL35-COLLAR STAND HEIGHT AT CB MEASURE FROM SEAM TO SEAM AT CENTER BACK	
NK12-FRONT NECK DROP TO SEAM MEASURE FROM HPS TO NECK SEAM		NK14-BACK NECK DROP TO SEAM MEASURE FROM HPS TO NECK SEAM	
PL20-1ST BUTTON PLACEMENT FROM NECK SEAM MEASURE FROM NECK SEAM TO CENTER OF 1ST BUTTON ON PLACKET		PL21-BUTTON SPACING PLACKET REGULAR MEASURE FROM CENTER OF BUTTON TO CENTER OF BUTTON	
PL22-BUTTON SPACING PLACKET TALL MEASURE FROM CENTER OF BUTTON TO CENTER OF BUTTON		PL11-PLACKET WIDTH MEASURE STRAIGHT ACROSS PLACKET FROM EDGE TO EDGE OR OUTERMOST STITCH ROW	

How To Measure						
Edwards EST. 1867	Article Code	1276	Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Product Group	Tops
	Article Name	LS Cotton Blend Security Shirt			Product Sub-Category	Short Sleeve
	Created On	09/20/23 12:47:36 PM	Material		Season	Active Development
	Last Modified	07/29/25 8:19:27 AM	Description		Life Cycle Stage	Production
PL12-UNDER PLACKET WIDTH MEASURE STRAIGHT ACROSS PLACKET FROM EDGE TO EDGE OR OUTERMOST STITCH ROW				SH10-SHOULDER SLOPE MEASURE FROM HPS STRAIGHT DOWN TO NATURAL FOLD OF SHOULDER AT ARMHOLE		
SH13-FORWARD SHOULDER SEAM from HPS MEASURE FROM HPS TO SEAM				AB11-ACROSS SHOULDER, FRONT SEAM TO SEAM MEASURE ACROSS FRONT FROM SEAM TO SEAM		
AB78-X" = ACROSS FRONT/BACK PLACEMENT FROM HPS THE DISTANCE FROM HPS STRAIGHT DOWN TO WHERE YOU MEASURE X-FRONT/X-BACK				AB74-ACROSS FRONT X" FROM HPS SEAM TO SEAM MEASURE ACROSS FRONT X" FROM HPS, SEAM TO SEAM		
DE61-SLEEVE PLEATS APART MEASURE FROM PLEAT TO PLEAT AT CUFF SEAM				AB75-ACROSS BACK X" FROM HPS SEAM TO SEAM MEASURE ACROSS BACK X" FROM HPS, SEAM TO SEAM		
SH21-BACK YOKE HEIGHT FROM CB MEASURE FROM CENTER BACK NECK SEAM TO YOKE SEAM				AB30-CHEST 1" BELOW ARMHOLE (Circumf) MEASURE ACROSS FRONT 1" BELOW ARMHOLE, OUTSIDE EDGE TO OUTSIDE EDGE		
AB70-SWEEP (Circumf) MEASURE ACROSS BOTTOM OPENING, OUTSIDE EDGE TO OUTSIDE EDGE				DE40-SHIRT TAIL HEIGHT MEASURE FROM BOTTOM OF GARMENT AT SIDE SEAM TO BOTTOM OF FRONT SHIRT TAIL		

How To Measure						
Edwards EST. 1867	Article Code	1276	Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Product Group	Tops
	Article Name	LS Cotton Blend Security Shirt			Product Sub-Category	Short sleeve
	Created On	09/20/23 12:47:36 PM	Material Description		Season	Active Development
	Last Modified	07/29/25 8:19:27 AM <th data-kind="ghost"></th> <th data-kind="ghost"></th> <th>Life Cycle Stage</th> <td>Production</td>			Life Cycle Stage	Production
DE41-DROP TAIL HEIGHT MEASURE FROM EDGE OF CF SWEEP TO EDGE OF CB SWEEP				DE52-HEM HEIGHT SWEEP MEASURE FROM EDGE OF HEM TO STITCH LINE. IF TWO NEEDLES MEASURE TO TOP STITCH LINE.		
AH10-ARMHOLE DROP MEASURE FROM HPS TO UNDERARM SEAM (SLEEVELESS TO EDGE). MEASURING TAPE SHOULD BE PARALLEL TO CF				SL10 35-CB SLEEVE LENGTH 35 TAKE HALF OF ACROSS SHOULDER MEASUREMENT; THEN ADD SHOULDER POINT TO BOTTOM EDGE OF SLEEVE MEASUREMENT		
SL10 37-CB SLEEVE LENGTH 37 TAKE HALF OF ACROSS SHOULDER MEASUREMENT; THEN ADD SHOULDER POINT TO BOTTOM EDGE OF SLEEVE MEASUREMENT				SL26-MUSCLE 1" BELOW ARMHOLE (Circumf) MEASURE 1" BELOW ARMHOLE, EDGE TO EDGE. TAPE MEASURE PERPENDICULAR TO SLEEVE EDGE		
SL14-SLEEVE OPENING LONG SLEEVE (Circumf) MEASURE AT BOTTOM OF SLEEVE HEM EDGE TO EDGE				SL48-CUFF HEIGHT MEASURE FROM EDGE OF CUFF TO CUFF JOIN SEAM		
PK39-POCKET PLACEMENT FROM SHOULDER SEAM MEASURE STRAIGHT FROM HP SHOULDER SEAM TO TOP OF POCKET (FOR ANGLED POCKETS MEASURE TO HIGHEST POINT OF PKT)				PK42-POCKET PLACEMENT FROM CF CHEST MEASURE FROM CENTER FRONT TO TOP CORNER OF POCKET		
PK14-POCKET FLAP WIDTH EDGE TO EDGE MEASURE FROM EDGE TO EDGE ALONG TOP EDGE OF POCKET FLAP				PK12-POCKET FLAP HEIGHT CENTER MEASURE FROM TOP FOLD TO BOTTOM EDGE IN CENTER OF POCKET FLAP		
PK13-POCKET FLAP HEIGHT SIDE MEASURE FROM TOP FOLD TO BOTTOM CORNER AT SIDE OF POCKET FLAP				PK22-POCKET WIDTH AT TOP MEASURE TOP WIDTH FROM EDGE TO EDGE		

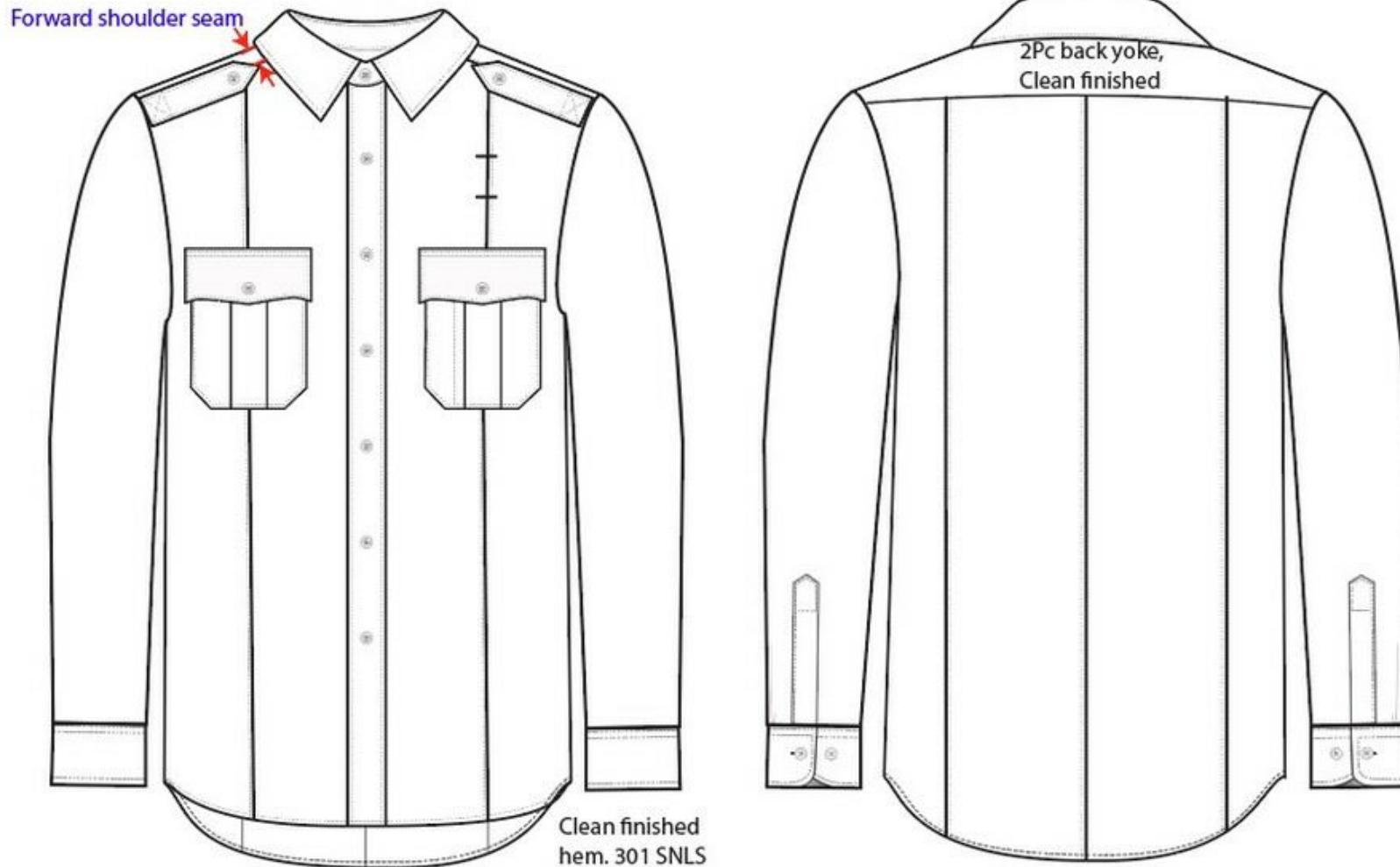
How To Measure						
Edwards® <small>EST. 1867</small>	Article Code	1276	Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Product Group	Tops
	Article Name	LS Cotton Blend Security Shirt			Product Sub-Category	Short Sleeve
	Created On	09/20/23 12:47:36 PM	Material		Season	Active Development
	Last Modified	07/29/25 8:19:27 AM	Description		Life Cycle Stage	Production
PK20-POCKET HEIGHT CENTER INCLUDING FLAP MEASURE FROM TOP EDGE TO BOTTOM EDGE AT CENTER OF POCKET				PK21-POCKET HEIGHT SIDE INCLUDING FLAP MEASURE FROM TOP EDGE TO BOTTOM SIDE POINT		
DE53-HEM HEIGHT POCKET AT CENTER MEASURE FROM EDGE OF HEM TO STITCH LINE. IF TWO NEEDLES MEASURE TO TOP STITCH LINE.				DE60-SLEEVE PLEAT PLCMNT FROM PLACKET MEASURE FROM PLACKET SEAM EDGE TO PLEAT OPENING AT CUFF SEAM		
DE62-SLEEVE PLEAT DEPTH MEASURE SLEEVE PLEAT DEPTH AT CUFF SEAM				DE63-SLEEVE PLEAT DEPTH FARTHEST FROM PLACKET MEASURE SLEEVE PLEAT DEPTH AT CUFF SEAM		
PL15-SLEEVE PLACKET LENGTH MEASURE FROM CUFF JOIN SEAM TO TOP EDGE				PL16-SLEEVE PLACKET WIDTH TOP PLKT MEASURE FROM EDGE TO SEAM		
PL17-SLEEVE UNDER PLACKET WIDTH MEASURE FROM EDGE TO SEAM				PL30-NUMBER OF BUTTON ON PLACKET AND STAND REGULAR COUNT BUTTONS		
PL31-NUMBER OF BUTTON ON PLACKET AND STAND TALL COUNT BUTTONS						

How To Measure						
 EST. 1867	Article Code	1276	Description		Product Group	Tops
	Article Name	LS Cotton Blend Security Shirt			Product Sub-Category	Short Sleeve
	Created On	09/20/23 12:47:36 PM	Material	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Season	Active Development
	Last Modified	07/29/25 8:19:27 AM			Life Cycle Stage	Production

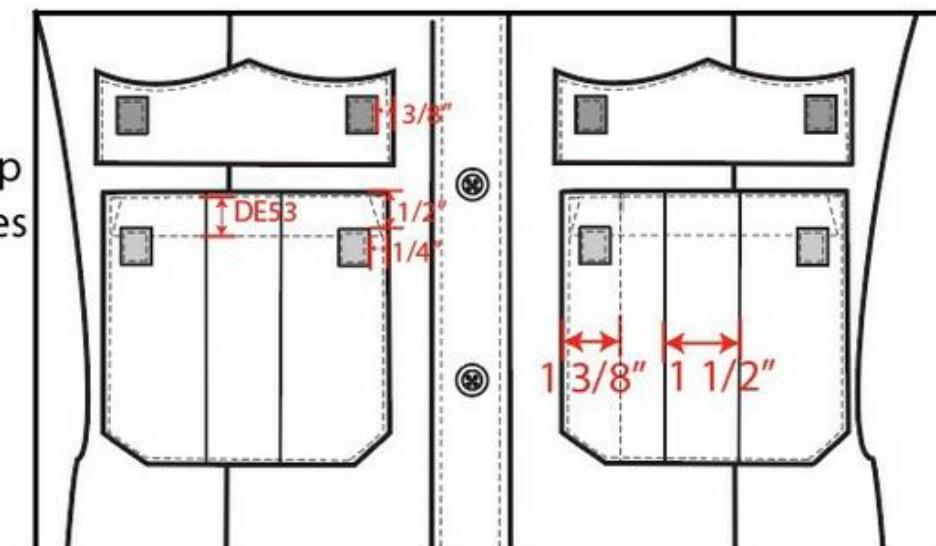
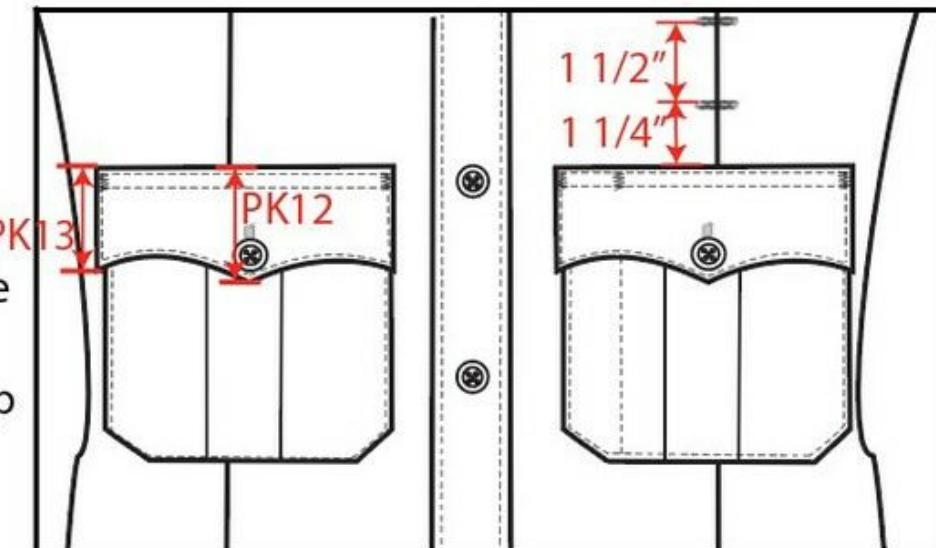


Refit Construction Details - Seams						
Edwards EST. 1867	Article Code	1276	Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Product Group	Tops
	Article Name	LS Cotton Blend Security Shirt			Product Sub-Category	Short Sleeve
	Created On	09/20/23 12:47:36 PM	Material	Season	Active Development	
	Last Modified	07/29/25 8:19:27 AM	Description		Life Cycle Stage	Production

301 Topstitch
 1/4" Gauge: Collar, Placket, Cuff, Pocket flap set
 Edgestitch: Pocket, Pocket Flap, Cuff, Sleeve Placket,
 Collarstand
301 Pintucks front and back



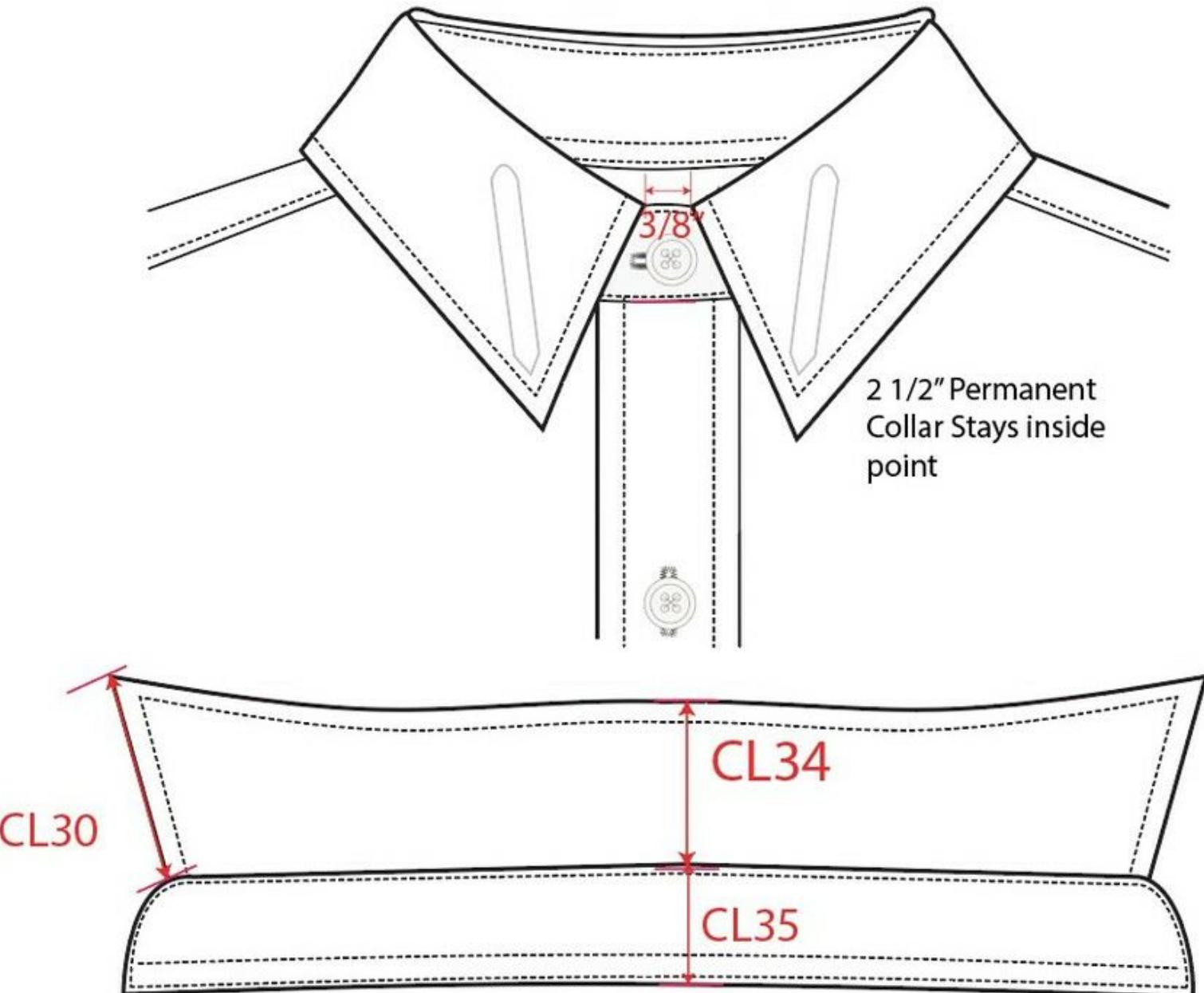
Refit Construction Details - Pocket						Version 1
Edwards EST. 1867	Article Code	1276	Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Product Group	Tops
	Article Name	LS Cotton Blend Security Shirt			Product Sub-Category	Short Sleeve
	Created On	09/20/23 12:47:36 PM	Material	Season	Active Development	
	Last Modified	07/29/25 8:19:27 AM	Description		Life Cycle Stage	Production



Triangle reinf top corners pkt, Vertical Bartack top of pen slot

Inverted box pleat centered on pockets
1/2" pleat depth each side

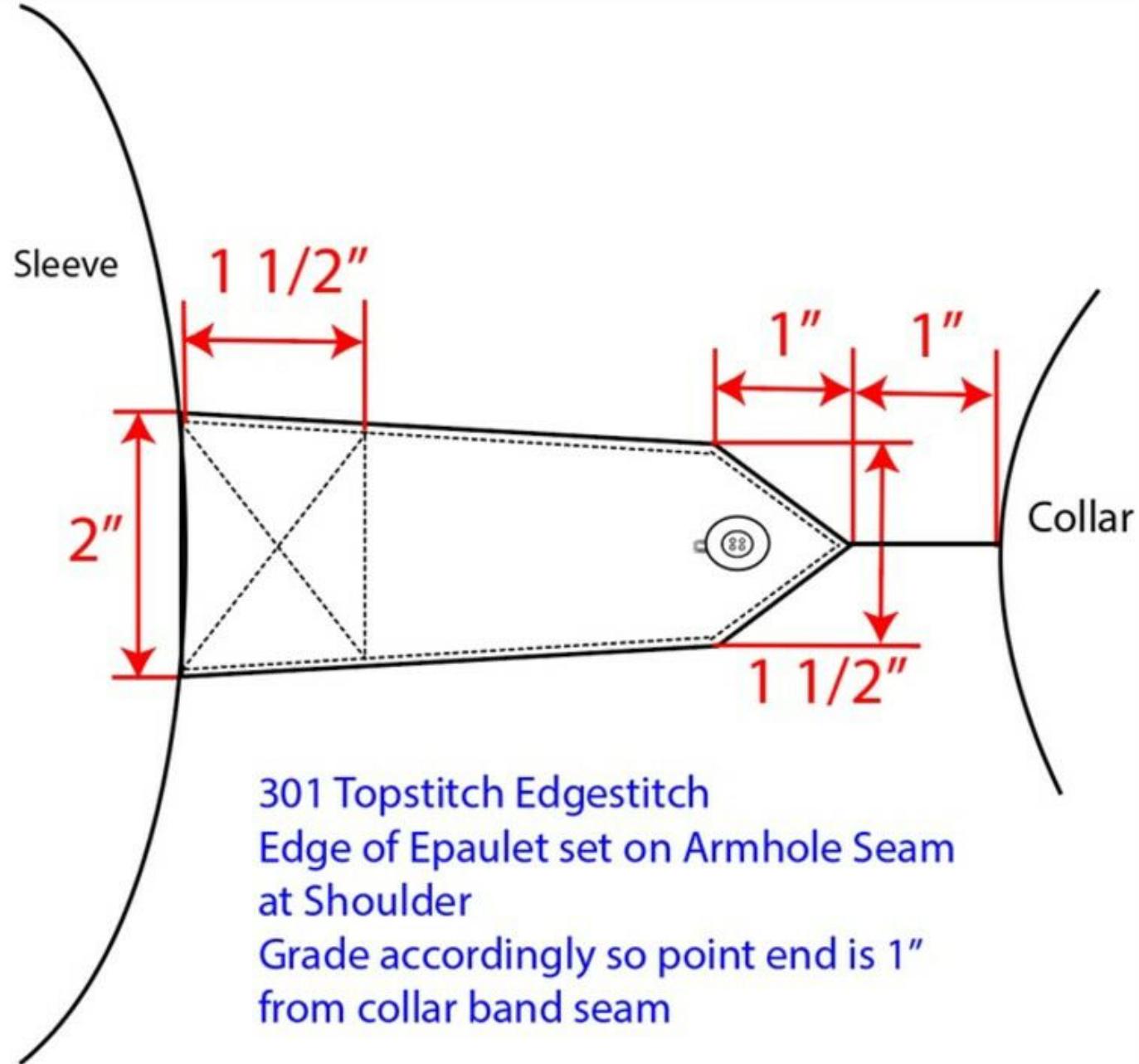
Refit Construction Details - Collar					
Edwards EST. 1867	Article Code	1276	Description		
	Article Name	LS Cotton Blend Security Shirt			Product Group Tops
	Created On	09/20/23 12:47:36 PM	Material	Poly/Cotton Security Fabric (F0082)	Product Sub-Category Short sleeve
	Last Modified	07/29/25 8:19:27 AM	Description	65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Season Active Development
				Life Cycle Stage	Production



Refit Construction Details - Epaulet

Version 1

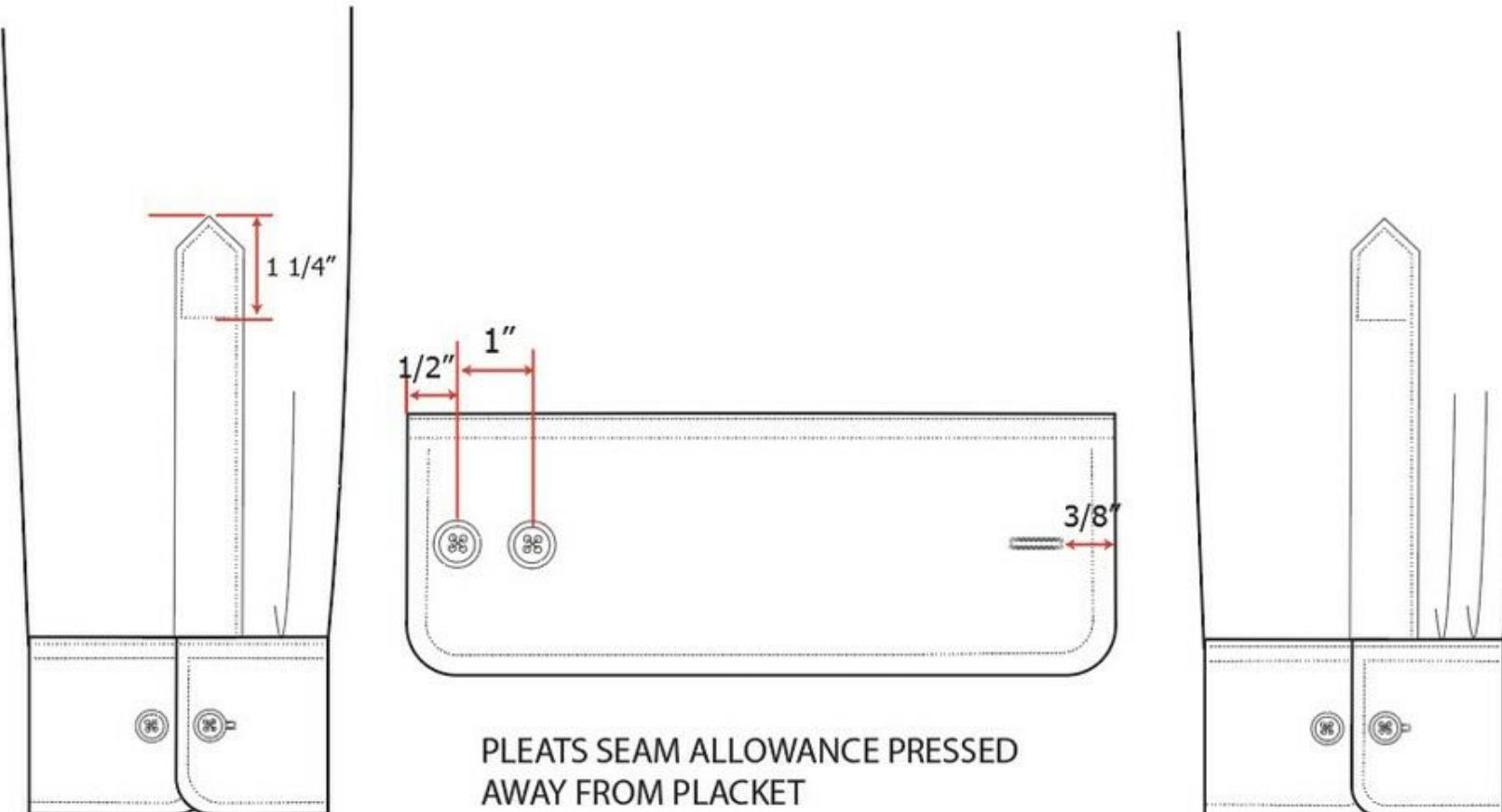
Edwards EST. 1867	Article Code	1276	Description		Product Group	Tops
	Article Name	LS Cotton Blend Security Shirt				Product Sub-Category
	Created On	09/20/23 12:47:36 PM	Material Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Season	Active Development
	Last Modified	07/29/25 8:19:27 AM				Life Cycle Stage



Edwards® EST. 1867	Article Code	1276	Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Product Group	Tops	
	Article Name	LS Cotton Blend Security Shirt			Product Sub-Category	Short Sleeve	
	Created On	09/20/23 12:47:36 PM	Material Description		Season	Active Development	
	Last Modified	07/29/25 8:19:27 AM			Life Cycle Stage	Production	



ALL STITCHING 301
CUFF CLEAN FINISH WITH 2N 301, 1/4" GAUGE
301, 1/4" BOTTOM/SIDE EDGE
SLEEVE PLACKET EDGESTITCHED OPENING & DOGHOUSE



SINGLE PLEAT FOR SIZE XS-XLT

DOUBLE PLEATS FOR SIZE 2XL-6XLT

Care Instructions						
Edwards EST. 1867	Article Code	1276	Description	Poly/Cotton Security Fabric (F0082) 65% Polyester/35% Cotton, 5oz Supplier: Philips Apparel (PA)	Product Group	Tops
	Article Name	LS Cotton Blend Security Shirt			Product Sub-Category	Short sleeve
	Created On	09/20/23 12:47:36 PM	Material Description		Season	Active Development
	Last Modified	07/29/25 8:19:27 AM <th data-kind="ghost"></th> <td data-kind="ghost"></td> <th>Life Cycle Stage</th> <td>Production</td>			Life Cycle Stage	Production
Care Symbols		Fiber Content			Layout	
   					CARE007-A	
Care Symbols Machine Wash Warm Do Not Bleach Tumble Dry Low Cool Iron					<p style="text-align: center;"> M STYLE XXXX-XXX XX000000 65% POLYESTER/ POLIÉSTER/POLYESTER 35% COTTON/ ALGODÓN/COTON MADE IN CHINA RN28876 EDWARDS GARMET® 4900 S 9TH ST. KALAMAZOO, MI 49009, USA </p> <p style="text-align: center;"> MACHINE WASH WARM DO NOT BLEACH TUMBLE DRY LOW COOL IRON. LAVAR A MÁQUINA TIBIO NO BLANQUEADOR SECADO TEMP BAJA PLANCHAS FRIAS. LAVAGE EN MACHINE CHAUD NE PAS JAVELLISER SÈCHE-LINGE À FAIBLE FER REFROIDIR.     </p>	
Care Instructions <p>07A - 65% Polyester/35% Cotton 65% POLYESTER / POLIÉSTER / POLYESTER</p> <p>35% COTTON / ALGODÓN/COTON</p> <ul style="list-style-type: none"> MACHINE WASH WARM, DO NOT BLEACH, TUMBLE DRY LOW, COOL IRON. LAVAR A MÁQUINA TIBIO, NO BLANQUEADOR, SECADO TEMP BAJA, PLANCHA FRIA. LAVAGE EN MACHINE CHAUD, NE PAS JAVELLISER, SÈCHE-LINGE À FAIBLE, FER REFROIDIR. 						