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kwh berekening

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waterbehandeling = Netwerk L72
= invul G95
= HY_YP1_V
= Applications. Hydro. Units. FeCl3.
IaPos. HY_YP1 = Running Hours

Draineersilo's = Netwerk L75 + Netwerk K30
= K75 x 25 + invul G58
= invul G81 x 25 + invul G58
= LSB_SILO's U13 x 25 + LSB silo's onder K4

Maat = Netwerk E44 = D43 + D44
= invul G46 + invul G47
= HSK Maat 1.8.1 + HSK Maat 1.8.2

Filters = Netwerk K39 = invul G61
= LSB Silo's onder K6

Lijn 5 = Netwerk K66 = invul G67
= HSK 15.8 - K12

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= manuele invoer
= autom. meting

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SCR

Zuiger Vos 2 = 024 + 025 − 039
= invul G36 + invul G37 − 1
= kwh1_A + kwh12_A

Zuiger Vos 3 = Netwerk Q24
= P24 + P25 = invul G40 + invul G41
= kwh13_A + kwh14_A

Zuiger Donk = Netwerk T38 + Netwerk AD22
= S37 + AC24 + AC25
= invul G14 + invul G32 + invul G33
= HS-kabine MZM + kwh9_A + kwh10_A

Zuiger Zimmerman = Netwerk K69 = invul G68
= HSK 15.8 − K13

Natte Veredeling = Netwerk K62 + Netwerk O58
= invul G57 + K55 − O55
+ invul G55 − invul G101

Waterbehandeling = Netwerk
= HSK 15.8_K3 + HSK 15.8_K1 − HY_TWP1

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laden los zand = Netwerk K42 = invul G62
= LSB_Silo's onder K7

Compressoren = Netwerk M45
= L46 × 0,1 (10% SCR)
= (K45 + K48) × 0,1
= (invul G63 + invul G64) × 0,1
= (LSB_Silo's onder K8A + K8B) × 0,1

---

totaal SCR = som (Netto verbruik → Compressoren)
fabriek

Terug pompen water = Netwerk O55
= invul G101
= LSB Waterwaay Hydro HY_TWP1

Werkhuis + magazijn = Netwerk K51 = invul G65
= LSB Silo's onder K9

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SIBELCO

Aanvoer = Netwerk Y53 = inval G121
= HSK 15.3 SA4 K2/5

Drogen/zeven = Netwerk AD80 = Y76 + Y79 + AB91
= inval G128 + inval G129 + inval G112
= HSK 15.4 K3/8 +
HSK 15.4 K3/7 +
LSK M4 SA2 KWF2

Calcineren = Netwerk Y91 = inval G139
= LSK CALC SA0

Molen 1 = ~~Mole~~
Netwerk Y44 + Netwerk Y50 x Netwerk Y44 /
(Netwerk Y44 + Netwerk Y47)
= inval G119 + (inval G122 x inval G119) /
(inval G119 + inval G120)

* G119 ≈ HSK 15.3 SA2 K2/1
G122 ≈ HSK 15.3 SA4 K2/6
G120 ≈ HSK 15.3 SA2 K2/2

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Molen 2 = Netwerk Y47 + Netwerk Y50 x Netwerk Y47 /
(Netwerk Y44 + Netwerk y47)

= INVUL G120 + G122 x G120 /
(G119 + G120)

G120 ≈ zie M1
G122 ≈ zie M1
G119 ≈ zie M1

Molen 3 = Netwerk Y56 + Y71
= invul G123 + G118
= HSK 15.3 SA4 K2/7 +
HSK 15.3 SA4 K11.1

Molen 4 = Netwerk y85 + Netwerk AB94
= invul G133 + ~~[illegible]~~ Y88 - AB88 - AB91
= ~~HSK 15.5 K2 +~~ G130 - G113 - G112
= HSK 15.5 K2 +
HSK 15.5 K15 -
LSK M4 SA2 KWF1 -
LSK M4 SA2 KWF2

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Molen 5 = Netwerk Y91 + Y94
= inrul G131 + G132
= HSK15.5_K23 + HSK15.5_K24

Molen 6 = Netwerk N33
= L34 x 033/(033+036)
= (K33+K36) x inrul G157 / (inrul G157 + G158)
= (inrul G59 + inrul G66) x ...
= (LSB Silo's onder K5A + LSB Silo's onder K5B) x
M6_M_U / (M6_M_U + M7_einrich)

Molen 7 = Netwerk N36
= L34 x 036 / (033 + 036)
= (LSB Silo's onder K5A + LSB Silo's onder K5B) x
M7_einrich / (M6_M_U + M7_einrich)

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Afzakken zand (FFS) = Netwerk AD101
= Y108 x AC101/(AC101+AC102)
= invul G137 x invul G162/(G162+G163)
= HSK15 9 ~~K515~~ SA3 K315 *
~~FFSU~~ / (FFS_U + BB_ZAND_U)

Afzakken Meel (Rotoseal) = Netwerk AA65
= Y62 + Y65 + Z68
= invul G125 + invul G126 + Y68 x 45
+ invul G144 x 45
= HSK15 3 SA4 K5/4 +
HSK15 3 SA4 K5/5 +
HB_A1_U x 45

Afzakken Meel fijn (integra) = Netwerk AD105
= ABM x AC105 / (AC104 + AC105)
= invul G140 * invul G166/(G165 + G166)
= LSK BB Meel SA0 K_BB x
~~[illegible]~~
integra meel / (Bord BB meel + integra Meel)

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BB zand = Netwerk AD102
= Y108 x AC102 / (AC101 + AC102)
= invul G137 x invul G163 / (G162 + G163)
= HSK 15.1 SA3 K3/5 x
BB_zand_U / (FFS_U + BB_zand_U)

Laden droog los = Netwerk AB88
= invul G113
= LSK M4 SA2 KWF1

---

pakstraat = Netwerk Z104
= Y102 + Y105
= invul G136 + invul G135
= HSK 15.1 SA3 K3/4 + HSK 15.1 SA3 K3/3

BB meel = Netwerk AD104
= AB111 x AC104 (AC104 + AC105)
= invul G140 x G165 x (G165 + G166)
= LSB BB Meel SA0 K_BB x
Bord BB Meel / (Bord BB meel + integra paneel)

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LABO = Netwerk AA35
= X34 + X41
= inrul G115 + inrul G116
= LABO VB15.2 3K2/2 + VB Bur/LAB K10

Gebouwen = ~~EBG1 x G55~~
= Netwerk x41 + Y114
= inrul G116 + inrul G114
= VB Bur/LAB K10 + HSK15.9 SA3 K3/9

Weegbrug = Netwerk AB114
= inrul G141
= LSK BB Meel SA0 K_WB

Kompressor = Netwerk M47
= L46 x 90%
= (LSB nlo's onder K8A + K8B) x 0,9

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