The background of the slide is an abstract geometric pattern composed of various shades of blue and white. The pattern consists of numerous overlapping triangles and polygons of different sizes, creating a complex, low-poly aesthetic. The colors range from light, airy blues to deeper, more saturated tones, with white spaces interspersed throughout the design.

# Chapter 7

## The pn Junction

# Outline

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7.1 Basic Structure of The pn Junction

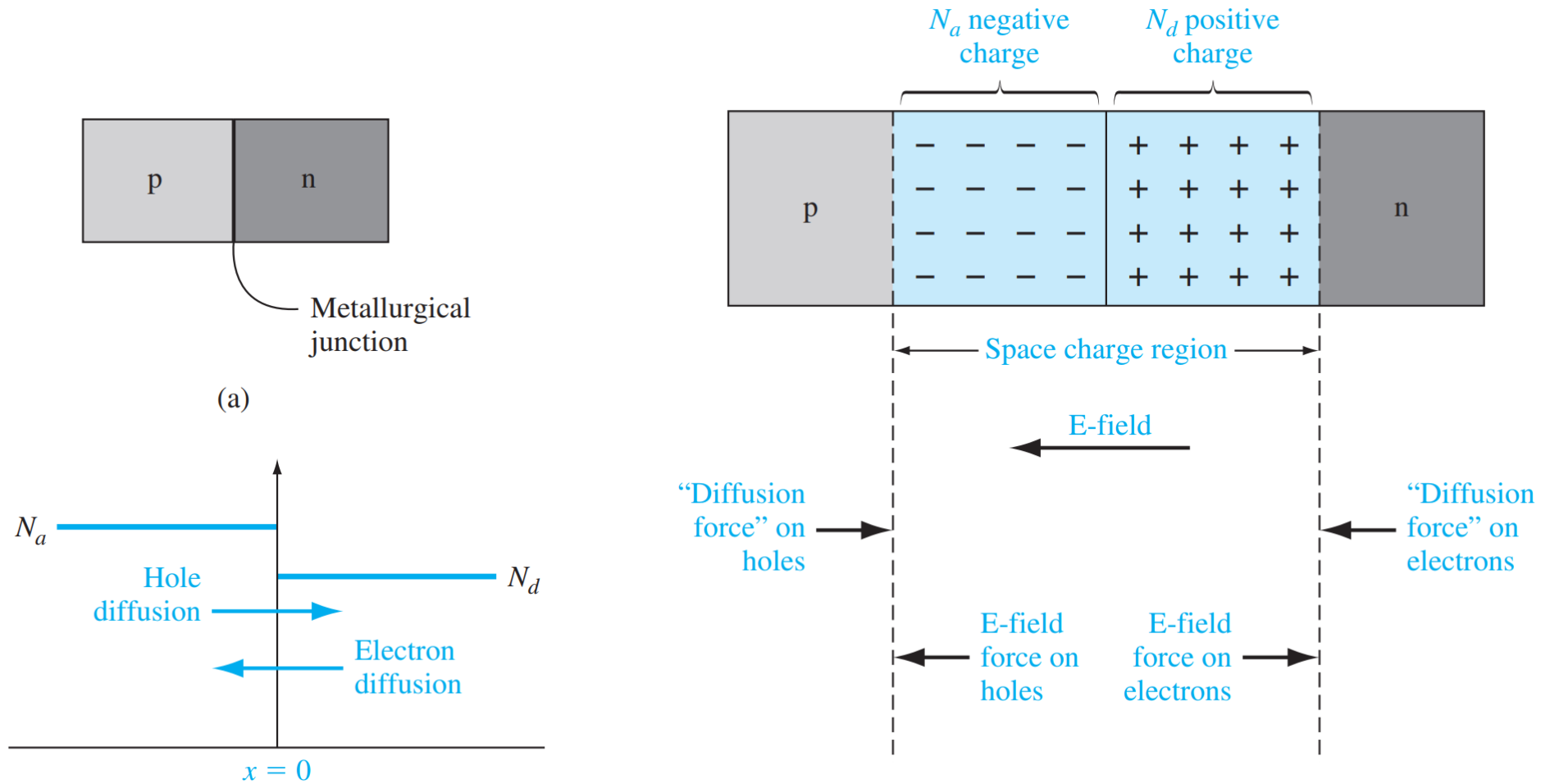
7.2 Zero Applied Bias

7.3 Reverse Applied Bias

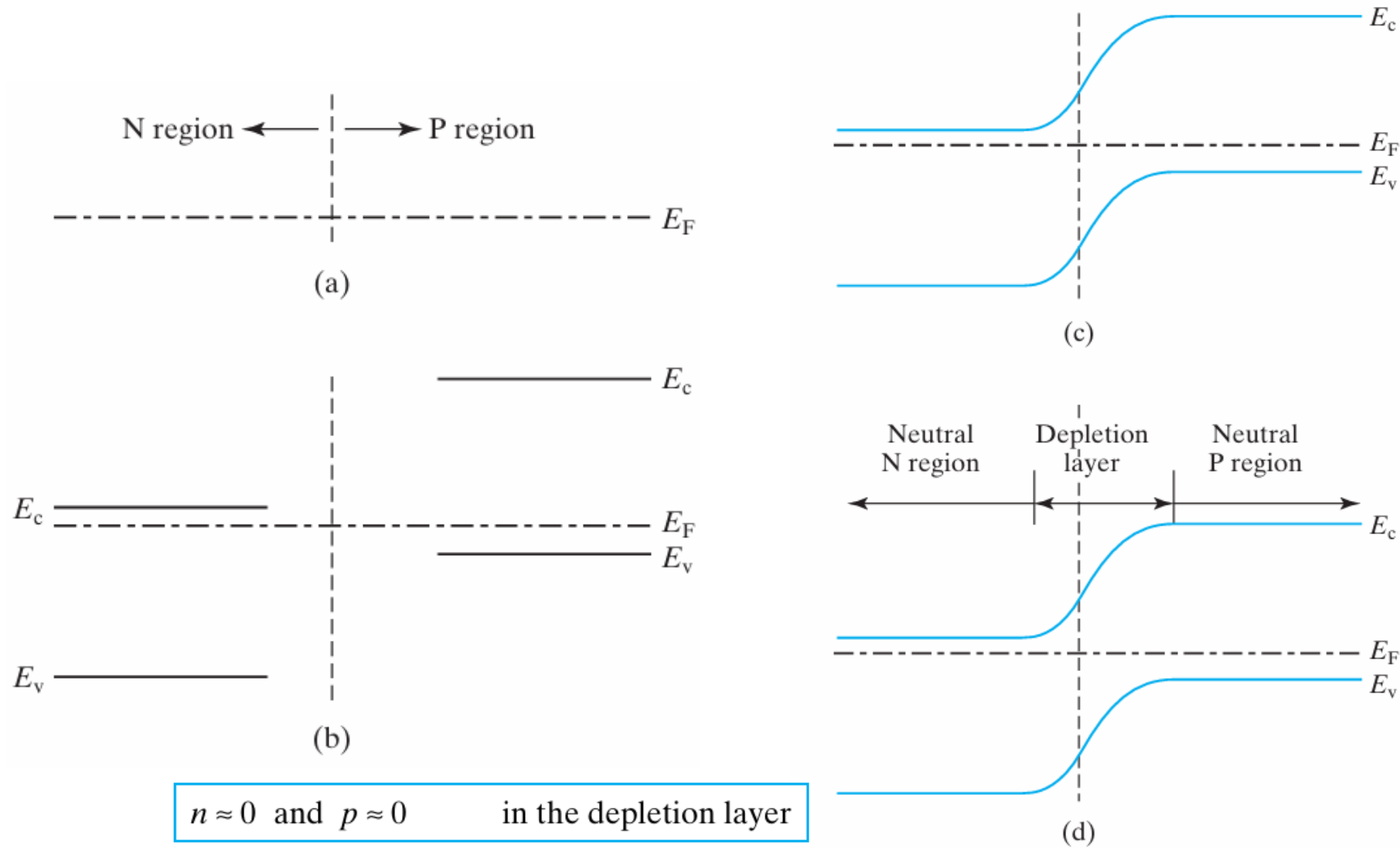
7.4 Junction Breakdown

7.5 Nonuniformly Doped Junctions

# Basic Structure of pn Junction

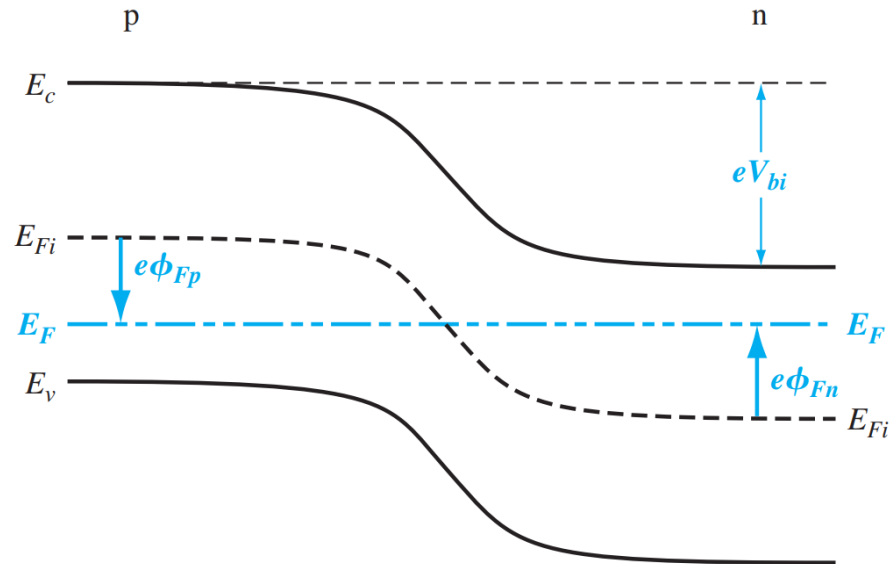


# 平衡時 Zero Applied Bias



# 平衡時 Zero Applied Bias

平衡系統內，費米能階必處處相等



$$N_d \approx n_0 = n_i \exp\left(\frac{E_F - E_{Fi}}{kT}\right) \Rightarrow \phi_{Fn} = -\frac{kT}{e} \ln\left(\frac{N_d}{n_i}\right)$$

$$N_a \approx p_0 = n_i \exp\left(\frac{E_{Fi} - E_F}{kT}\right) \Rightarrow \phi_{Fp} = \frac{kT}{e} \ln\left(\frac{N_a}{n_i}\right)$$

內建位能屏障 Built-in Potential Barrier

$$V_{bi} = |\phi_{Fp}| + |\phi_{Fn}| \Rightarrow V_{bi} = \frac{kT}{e} \ln\left(\frac{N_d N_a}{n_i^2}\right)$$

# Example 7.1

---

**Objective:** Calculate the built-in potential barrier in a pn junction.

Consider a silicon pn junction at  $T = 300$  K with doping concentrations of  $N_a = 2 \times 10^{17} \text{ cm}^{-3}$  and  $N_d = 10^{15} \text{ cm}^{-3}$ .

# Example 7.1

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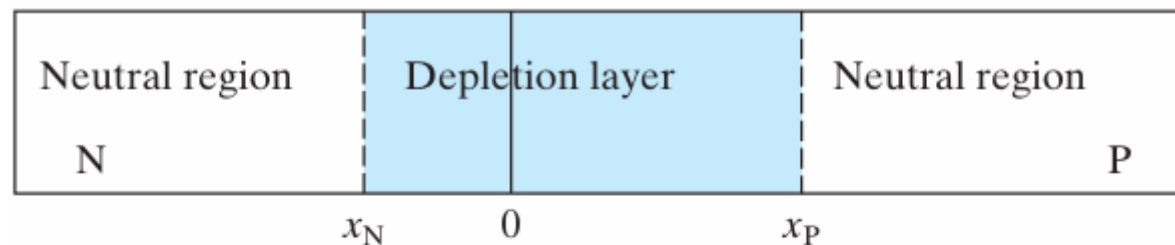
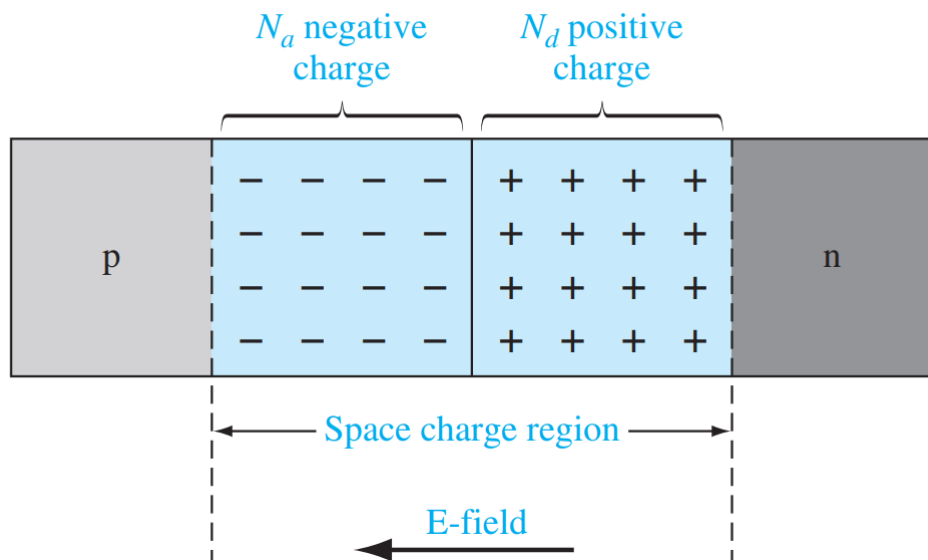
**Objective:** Calculate the built-in potential barrier in a pn junction.

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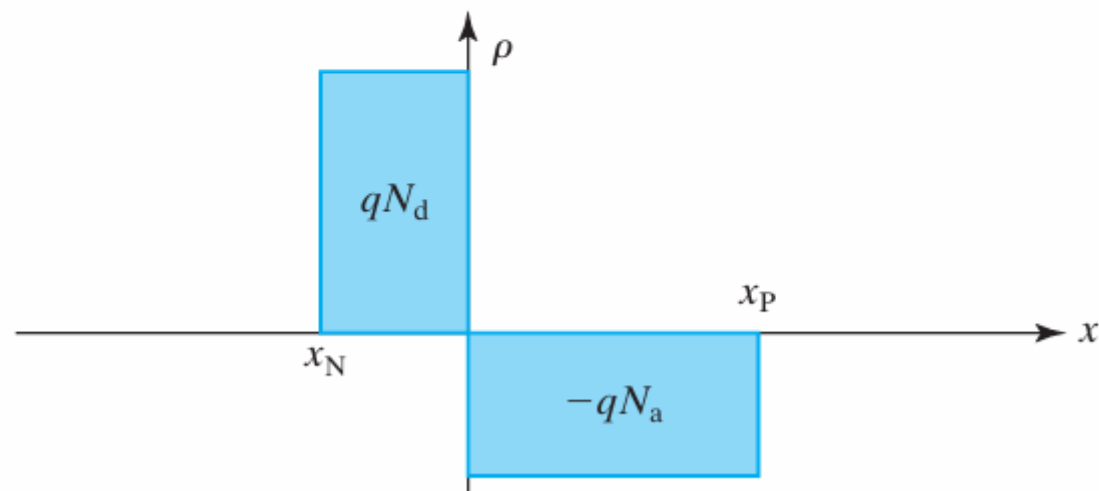
$$V_{bi} = V_t \ln \left( \frac{N_a N_d}{n_i^2} \right) = (0.0259) \ln \left[ \frac{(2 \times 10^{17})(10^{15})}{(1.5 \times 10^{10})^2} \right] = 0.713 \text{ V}$$

# 電荷密度分布

理想假設：電荷均勻分布且空乏區邊界陡峭



(b)



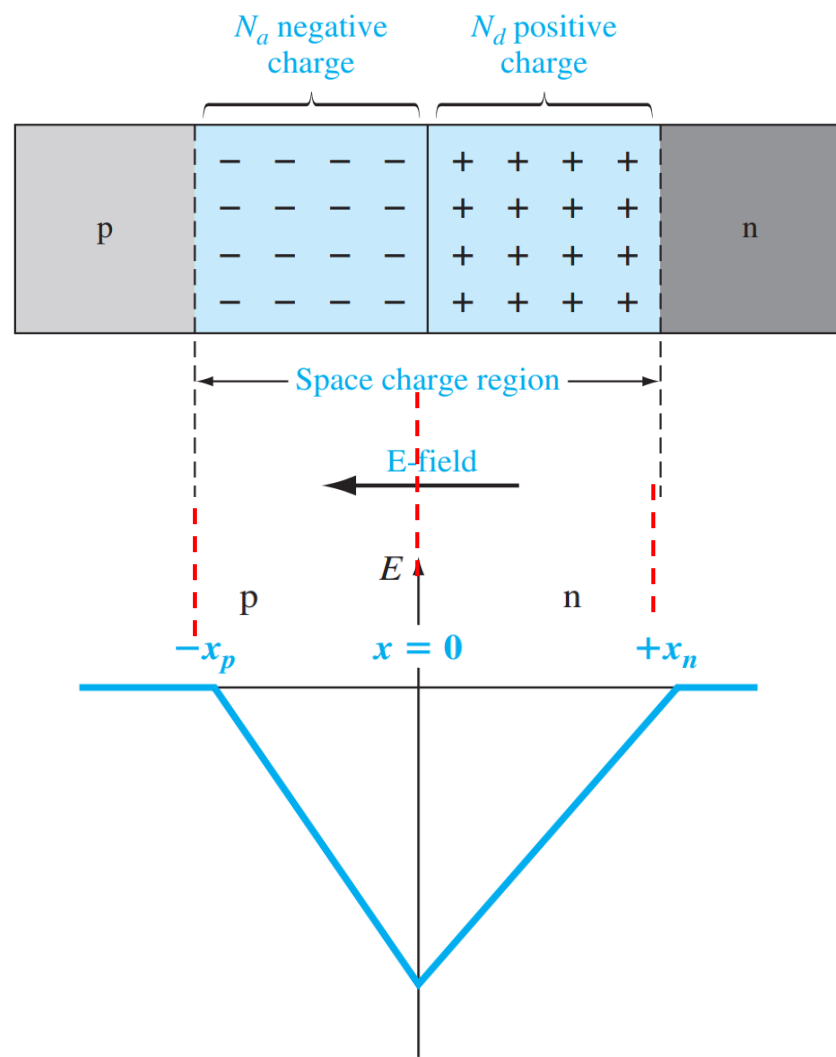
(c)



# 電場大小分布

由高斯定律可求得電場大小分布

$$\frac{dE}{dx} = \frac{\rho}{\epsilon}$$

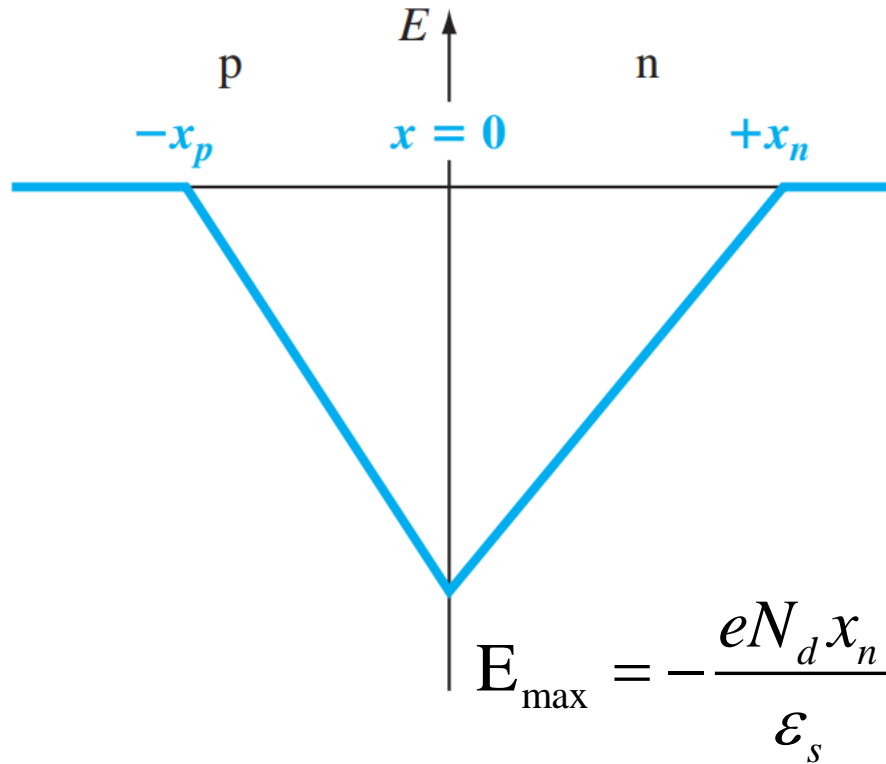


P區 
$$E = -\frac{eN_a}{\epsilon_s} (x + x_p)$$

N區 
$$E = \frac{eN_d}{\epsilon_s} (x - x_n)$$

# 電場最大值

在  $x=0$  位置，左右兩邊電場必相等



$$E_{\max} = -\frac{eN_a x_p}{\epsilon_s} = -\frac{eN_d x_n}{\epsilon_s}$$

$$\Rightarrow N_a x_p = N_d x_n$$

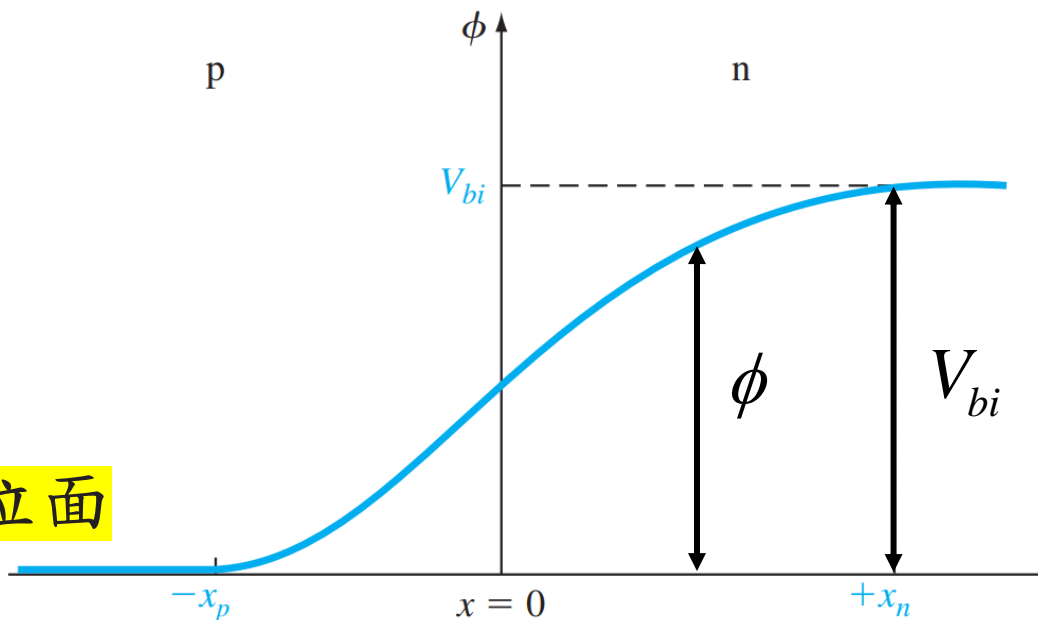
重要關係

# 電位分布

由電場的定義可求得電位

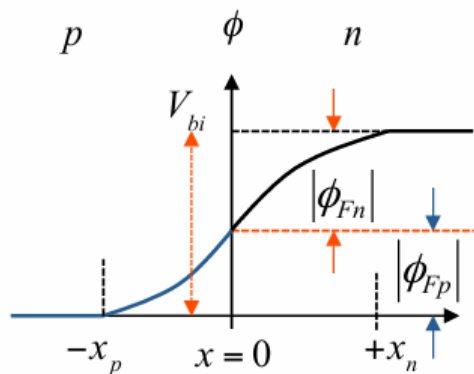
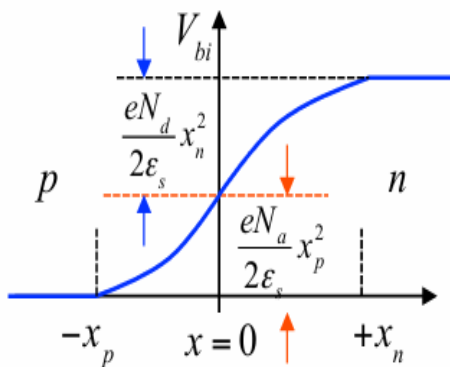
$$E = -\frac{d\phi}{dx}$$

零位面



P區 
$$\phi = \frac{eN_a}{\epsilon_s} \left( \frac{x^2}{2} + x_p \cdot x + \frac{x_p^2}{2} \right)$$

N區 
$$\phi = \frac{eN_d}{\epsilon_s} \left( -\frac{x^2}{2} + x_n \cdot x \right) + \frac{eN_a x_p^2}{2\epsilon_s}$$



$$V_{bi} = |\phi_{Fp}| + |\phi_{Fn}| \Rightarrow V_{bi} = \frac{kT}{e} \ln \left( \frac{N_d N_a}{n_i^2} \right)$$

# 空乏區寬度與電場最大值

由右邊兩式可求出空乏區寬度  $\phi(x_n) = V_{bi} = \frac{e}{2\epsilon_s} \left( N_d + \frac{N_d^2}{N_a} \right) x_n^2$

$$N_a x_p = N_d x_n$$

$$\left\{ \begin{array}{l} x_n = \sqrt{\frac{2\epsilon_s V_{bi}}{e} \frac{N_a}{N_d} \frac{1}{N_a + N_d}} \\ x_p = \sqrt{\frac{2\epsilon_s V_{bi}}{e} \frac{N_d}{N_a} \frac{1}{N_a + N_d}} \\ E_{\max} = -\frac{e N_d x_n}{\epsilon_s} \end{array} \right. \Rightarrow \left\{ \begin{array}{l} W = x_n + x_p = \sqrt{\frac{2\epsilon_s V_{bi}}{e} \left[ \frac{N_a + N_d}{N_a N_d} \right]} \\ E_{\max} = -\frac{2V_{bi}}{W} \end{array} \right.$$

Page 10

## Example 7.2

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**Objective:** Calculate the space charge width and electric field in a pn junction for zero bias.

Consider a silicon pn junction at  $T = 300$  K with doping concentrations of  $N_a = 10^{16} \text{ cm}^{-3}$  and  $N_d = 10^{15} \text{ cm}^{-3}$ .

## Example 7.2

**Objective:** Calculate the space charge width and electric field in a pn junction for zero bias.

Consider a silicon pn junction at  $T = 300$  K with doping concentrations of  $N_a = 10^{16} \text{ cm}^{-3}$  and  $N_d = 10^{15} \text{ cm}^{-3}$ .

$$V_{bi} = 0.0259 \ln \left( \frac{N_d N_a}{n_i^2} \right) = 0.635 \quad \text{V}$$

$$\begin{aligned} W &= \left\{ \frac{2\epsilon_s V_{bi}}{e} \left[ \frac{N_a + N_d}{N_a N_d} \right] \right\}^{1/2} \\ &= \left\{ \frac{2(11.7)(8.85 \times 10^{-14})(0.635)}{1.6 \times 10^{-19}} \left[ \frac{10^{16} + 10^{15}}{(10^{16})(10^{15})} \right] \right\}^{1/2} \\ &= 0.951 \times 10^{-4} \text{ cm} = 0.951 \text{ } \mu\text{m} \end{aligned}$$

$$E_{\max} = -\frac{2V_{bi}}{W} = -\frac{2 \times 0.635}{0.951 \times 10^{-4}} = -1.34 \times 10^4 \quad \text{V/cm}$$

# 空乏區寬度 (重度參雜)

$$N_a x_p = N_d x_n$$

$$\text{空乏區寬度: } W = x_n + x_p = \sqrt{\frac{2\varepsilon_s V_{bi}}{q} * \left(\frac{1}{N_a} + \frac{1}{N_d}\right)}$$

If  $N_a \gg N_d$ , as in a P<sup>+</sup>N junction,

$$W_{\text{dep}} \approx \sqrt{\frac{2\varepsilon_s \phi_{bi}}{q N_d}} \approx |x_N|$$

If  $N_d \gg N_a$ , as in an N<sup>+</sup>P junction,

$$W_{\text{dep}} \approx \sqrt{\frac{2\varepsilon_s \phi_{bi}}{q N_a}} \approx |x_P|$$

## 空乏區寬度 (重度參雜)

**EXAMPLE 4-1** A P<sup>+</sup>N junction has  $N_a = 10^{20}\text{cm}^{-3}$  and  $N_d = 10^{17}\text{cm}^{-3}$ . What is (a) the built-in potential, (b)  $W_{\text{dep}}$ , (c)  $x_N$ , and (d)  $x_P$ ?

**SOLUTION:**

a. Using Eq. (4.1.2),

$$\phi_{\text{bi}} = \frac{kT}{q} \ln \frac{N_d N_a}{n_i^2} \approx 0.026 \text{ V} \ln \frac{10^{20} \times 10^{17} \text{ cm}^{-6}}{10^{20} \text{ cm}^{-6}} \approx 1 \text{ V}$$

b. Using Eq. (4.2.9),

$$\begin{aligned} W_{\text{dep}} &\approx \sqrt{\frac{2\epsilon_s \phi_{\text{bi}}}{q N_d}} = \left( \frac{2 \times 12 \times 8.85 \times 10^{-14} \times 1}{1.6 \times 10^{-19} \times 10^{17}} \right)^{1/2} \\ &= 1.2 \times 10^{-5} \text{ cm} = 0.12 \text{ } \mu\text{m} = 120 \text{ nm} = 1200 \text{ } \text{\AA} \end{aligned}$$

c. In a P<sup>+</sup>N junction, nearly the entire depletion layer exists on the N-side.

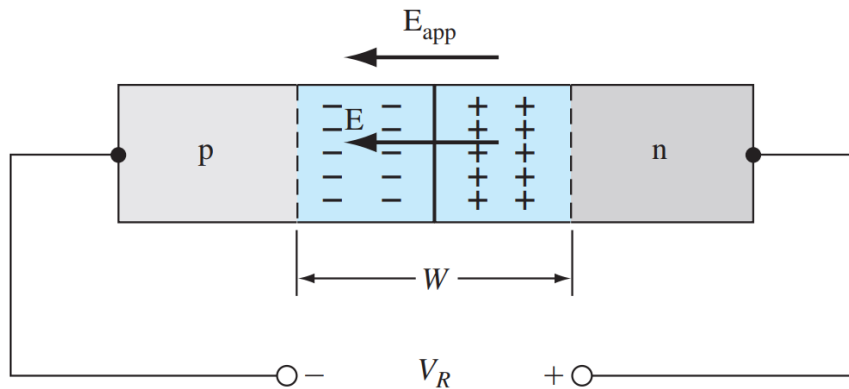
$$|x_N| \approx W_{\text{dep}} = 0.12 \text{ } \mu\text{m}$$

d. Using Eq. (4.2.5),

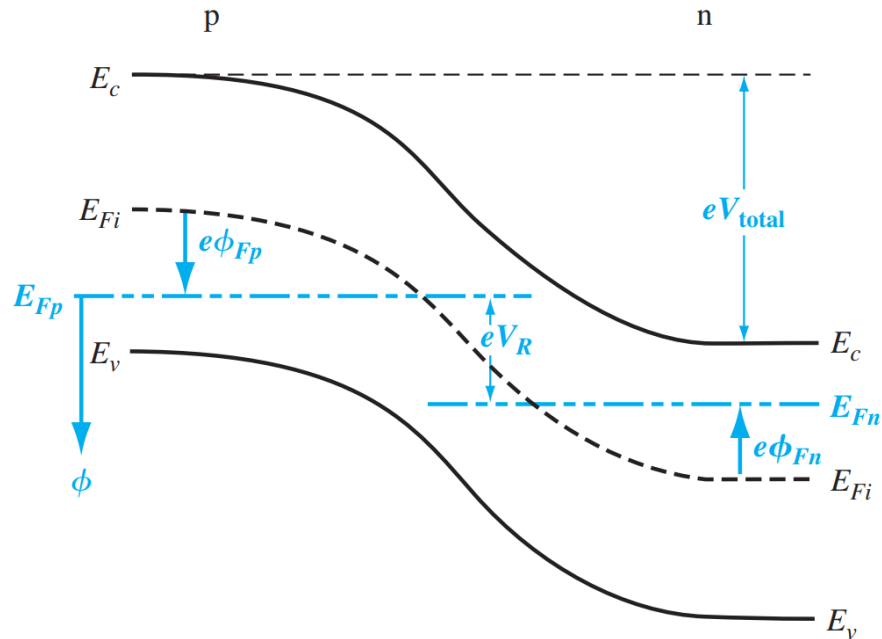
$$\begin{aligned} |x_P| &= |x_N| N_d / N_a = 0.12 \text{ } \mu\text{m} \times 10^{17} \text{ cm}^{-3} / 10^{20} \text{ cm}^{-3} = 1.2 \times 10^{-4} \text{ } \mu\text{m} \\ &= 1.2 \text{ } \text{\AA} \approx 0 \end{aligned}$$



# 逆向偏壓 Reverse Applied Bias



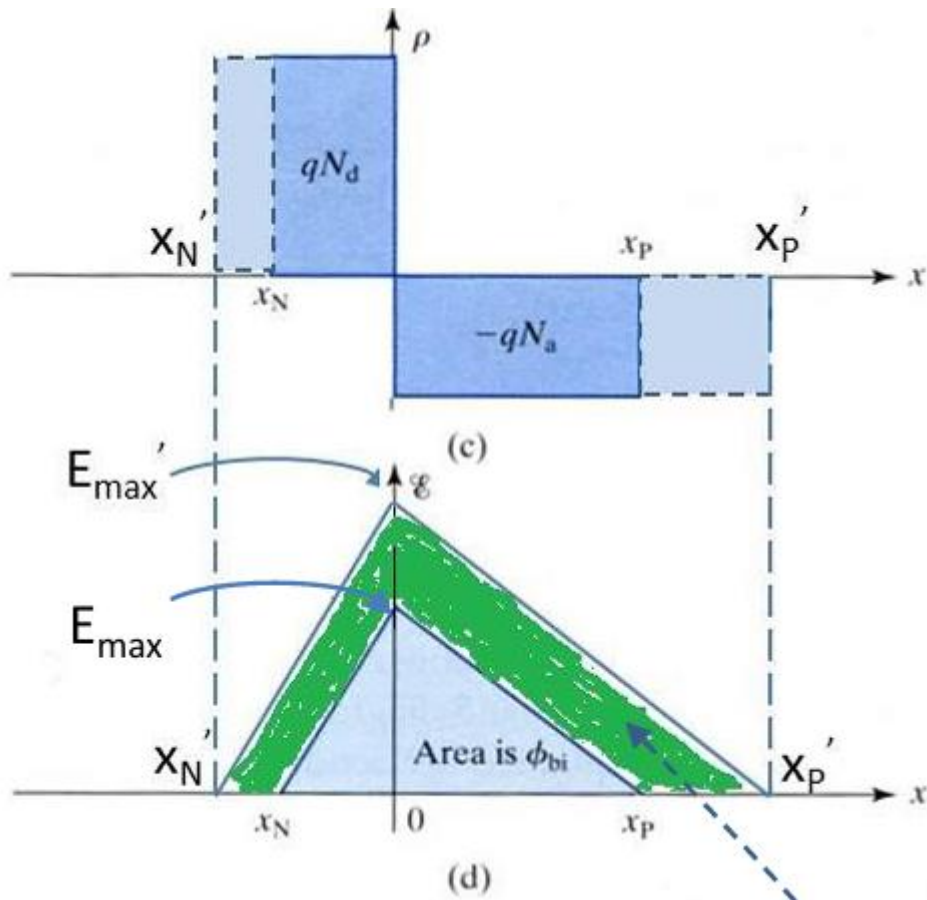
$$V_{total} = |\phi_{Fp}| + |\phi_{Fn}| + V_R$$



$$\Rightarrow W = x_n + x_p = \sqrt{\frac{2\epsilon_s (V_{bi} + V_R)}{e} \left[ \frac{N_a + N_d}{N_a N_d} \right]}$$

$$\Rightarrow E_{max} = -\frac{2(V_{bi} + V_R)}{W}$$

# 逆向偏壓 Reverse Applied Bias



- The additional area is equal to applied reverse bias voltage
- There will be harder to let the p-n junction conduct
- If the reverse bias voltage still increase until  $E'_{max} > E_{crit}$ , the p-n junction will breakdown called junction breakdown
- So, if we still need to applied reverse bias voltage but don't want to increase the electric field, how can we do ?

$$E = \frac{\rho}{\epsilon} = \frac{q * Nd * xn}{\epsilon} = \frac{q * Na * xp}{\epsilon}$$

## Example 7.3

**Objective:** Calculate the width of the space charge region in a pn junction when a reverse-biased voltage is applied.

Again consider a silicon pn junction at  $T = 300$  K with doping concentrations of  $N_a = 10^{16} \text{ cm}^{-3}$  and  $N_d = 10^{15} \text{ cm}^{-3}$ . Assume that  $n_i = 1.5 \times 10^{10} \text{ cm}^{-3}$  and  $V_R = 5$  V.

## Example 7.3

**Objective:** Calculate the width of the space charge region in a pn junction when a reverse-biased voltage is applied.

Again consider a silicon pn junction at  $T = 300$  K with doping concentrations of  $N_a = 10^{16} \text{ cm}^{-3}$  and  $N_d = 10^{15} \text{ cm}^{-3}$ . Assume that  $n_i = 1.5 \times 10^{10} \text{ cm}^{-3}$  and  $V_R = 5$  V.

$$W = \left\{ \frac{2(11.7)(8.85 \times 10^{-14})(0.635 + 5) \left[ \frac{10^{16} + 10^{15}}{(10^{16})(10^{15})} \right]}{1.6 \times 10^{-19}} \right\}^{1/2}$$

$$W = 2.83 \times 10^{-4} \text{ cm} = 2.83 \text{ } \mu\text{m}$$

## Example 7.4

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**Objective:** Design a pn junction to meet maximum electric field and voltage specifications.

Consider a silicon pn junction at  $T = 300$  K with a p-type doping concentration of  $N_a = 2 \times 10^{17} \text{ cm}^{-3}$ . Determine the n-type doping concentration such that the maximum electric field is  $|E_{\max}| = 2.5 \times 10^5 \text{ V/cm}$  at a reverse-biased voltage of  $V_R = 25 \text{ V}$ .

## Example 7.4

**Objective:** Design a pn junction to meet maximum electric field and voltage specifications.

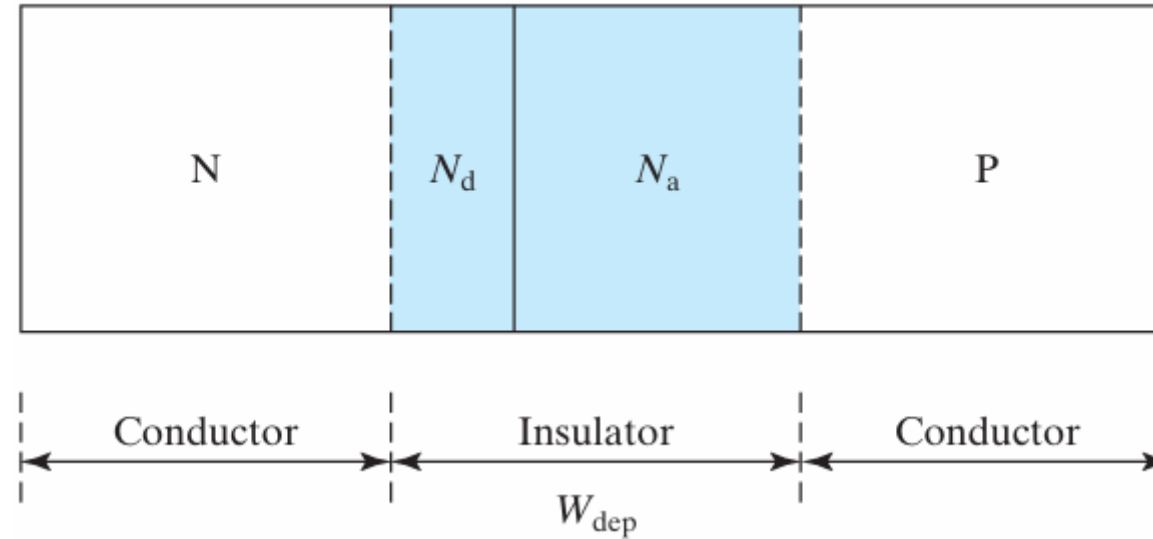
Consider a silicon pn junction at  $T = 300$  K with a p-type doping concentration of  $N_a = 2 \times 10^{17} \text{ cm}^{-3}$ . Determine the n-type doping concentration such that the maximum electric field is  $|E_{\max}| = 2.5 \times 10^5 \text{ V/cm}$  at a reverse-biased voltage of  $V_R = 25 \text{ V}$ .

$$|E_{\max}| \cong \left\{ \frac{2eV_R}{\epsilon_s} \left( \frac{N_a N_d}{N_a + N_d} \right) \right\}^{1/2}$$

$$2.5 \times 10^5 = \left\{ \frac{2(1.6 \times 10^{-19})(25)}{(11.7)(8.85 \times 10^{-14})} \left[ \frac{(2 \times 10^{17})N_d}{2 \times 10^{17} + N_d} \right] \right\}^{1/2}$$

$$N_d = 8.43 \times 10^{15} \text{ cm}^{-3}$$

# 接面電容 Junction Capacitance



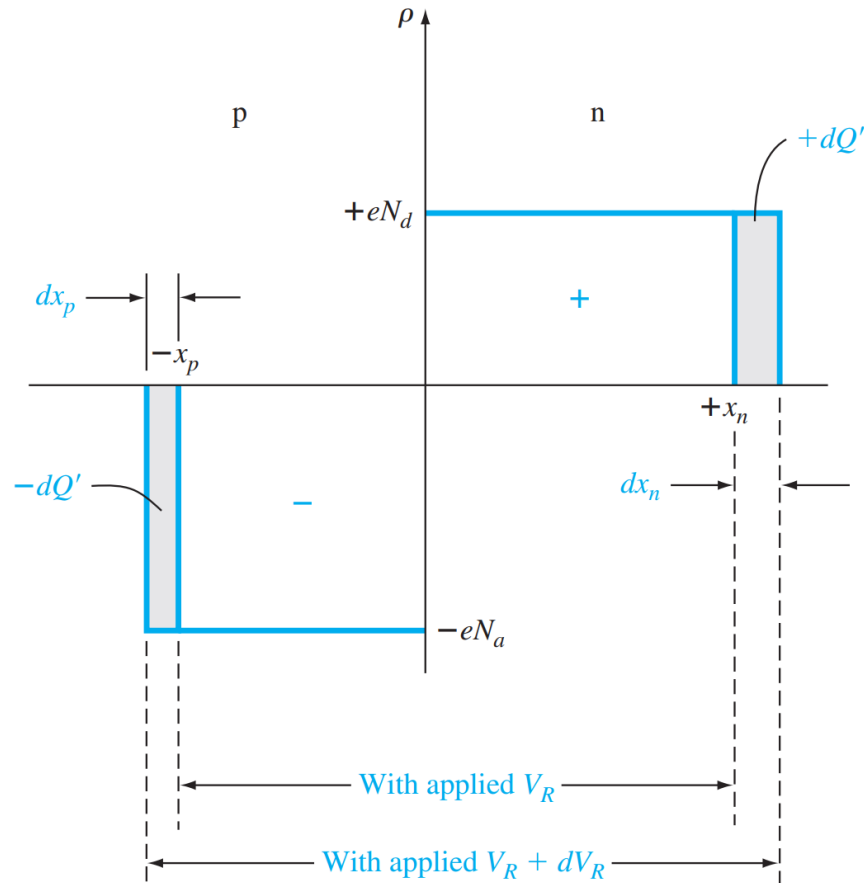
Depletion-layer capacitance  $C_{dep} = \frac{A * \epsilon_s}{W_{dep}}$

A: represent the junction area

$W_{dep}$ : represent the depletion region width

# 接面電容 Junction Capacitance

- 當施加逆向偏壓時，會改變空乏區的寬度(電荷量改變)
- 定義  $C' = \frac{dQ'}{dV_R}$ ,  $Q' = \frac{Q}{A}$  單位面積的電荷量



$$Q' = eN_d x_n = eN_d \sqrt{\frac{2\epsilon_s (V_{bi} + V_R)}{e} \frac{N_a}{N_d} \frac{1}{N_a + N_d}}$$

$$\frac{dQ'}{dV_R} = \frac{\epsilon_s}{W}$$

$$C' = \left\{ \frac{e\epsilon_s N_a N_d}{2(V_{bi} + V_R)(N_a + N_d)} \right\}^{1/2}$$



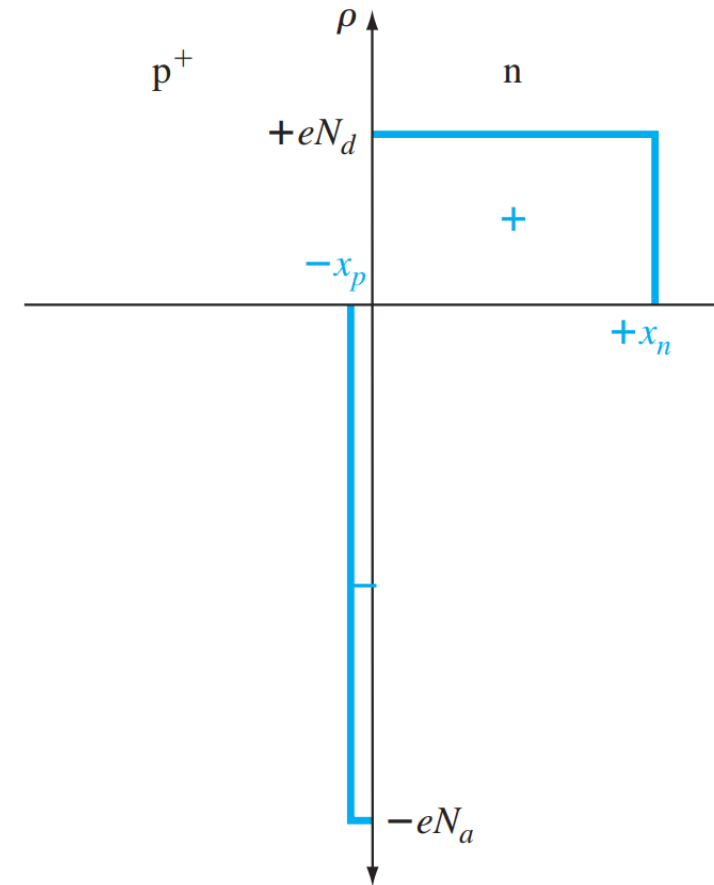
# 單邊接面 One-Sided Junctions

- 對於一個介面，其中一邊的濃度遠大於另一邊(20倍以上)，例  $p^+n$
- 空乏區主要落在濃度小的那一側

$$x_n = \sqrt{\frac{2\epsilon_s V_{bi}}{e} \frac{N_a}{N_d} \frac{1}{N_a + N_d}} \approx \sqrt{\frac{2\epsilon_s V_{bi}}{e} \frac{1}{N_d}}$$

$$x_p = \sqrt{\frac{2\epsilon_s V_{bi}}{e} \frac{N_d}{N_a} \frac{1}{N_a + N_d}} \approx \sqrt{\frac{2\epsilon_s V_{bi}}{e} \frac{N_d}{N_a^2}} \approx 0$$

$$W = \sqrt{\frac{2\epsilon_s V_{bi}}{e} \left[ \frac{N_a + N_d}{N_a N_d} \right]} \approx \sqrt{\frac{2\epsilon_s V_{bi}}{e} \frac{1}{N_d}}$$



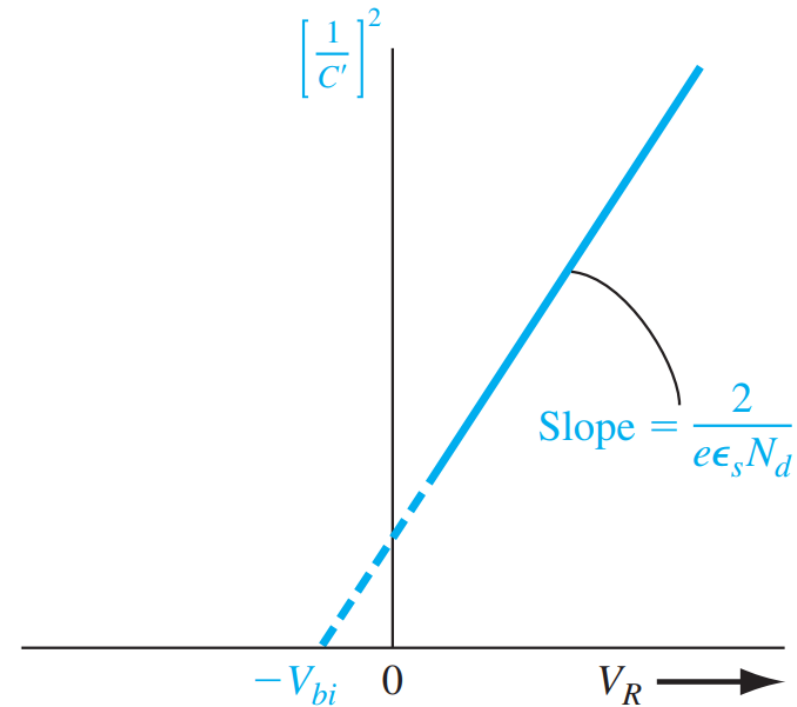
# 單邊接面 One-Sided Junctions

- 利用施加一小訊號，可以透過儀器測量到 Junction Capacitance
- 進而得到材料的內建電位差  $V_{bi}$  以及摻雜濃度

$$C' = \frac{dQ'}{dV_R} \approx \sqrt{\frac{\epsilon_s e N_d}{2(V_{bi} + V_R)}}$$

$$\left(\frac{1}{C'}\right)^2 = \frac{2(V_{bi} + V_R)}{\epsilon_s e N_d} \rightarrow \text{實驗變量}$$

可量測到



## Example 7.5

**Objective:** Calculate the junction capacitance of a pn junction.

Consider the same pn junction as that in Example 7.3. Again assume that  $V_R = 5$  V.

$$C' = \left\{ \frac{(1.6 \times 10^{-19})(11.7)(8.85 \times 10^{-14})(10^{16})(10^{15})}{2(0.635 + 5)(10^{16} + 10^{15})} \right\}^{1/2}$$

$$C' = 3.66 \times 10^{-9} \text{ F/cm}^2$$

If the cross-sectional area of the pn junction is, for example,  $A = 10^{-4} \text{ cm}^2$ , then the total junction capacitance is

$$C = C' \cdot A = 0.366 \times 10^{-12} \text{ F} = 0.366 \text{ pF}$$

## Example 7.6

**Objective:** Determine the impurity doping concentrations in a p<sup>+</sup>n junction given the parameters from Figure 7.11.

Assume that the intercept and the slope of the curve in Figure 7.11 are  $V_{bi} = 0.725$  V and  $6.15 \times 10^{15} (\text{F/cm}^2)^{-2} (\text{V})^{-1}$ , respectively, for a silicon p<sup>+</sup>n junction at  $T = 300$  K.

$$N_d = \frac{2}{e \epsilon_s} \cdot \frac{1}{\text{slope}} = \frac{2}{(1.6 \times 10^{-19})(11.7)(8.85 \times 10^{-14})(6.15 \times 10^{15})}$$

$$N_d = 1.96 \times 10^{15} \text{ cm}^{-3}$$

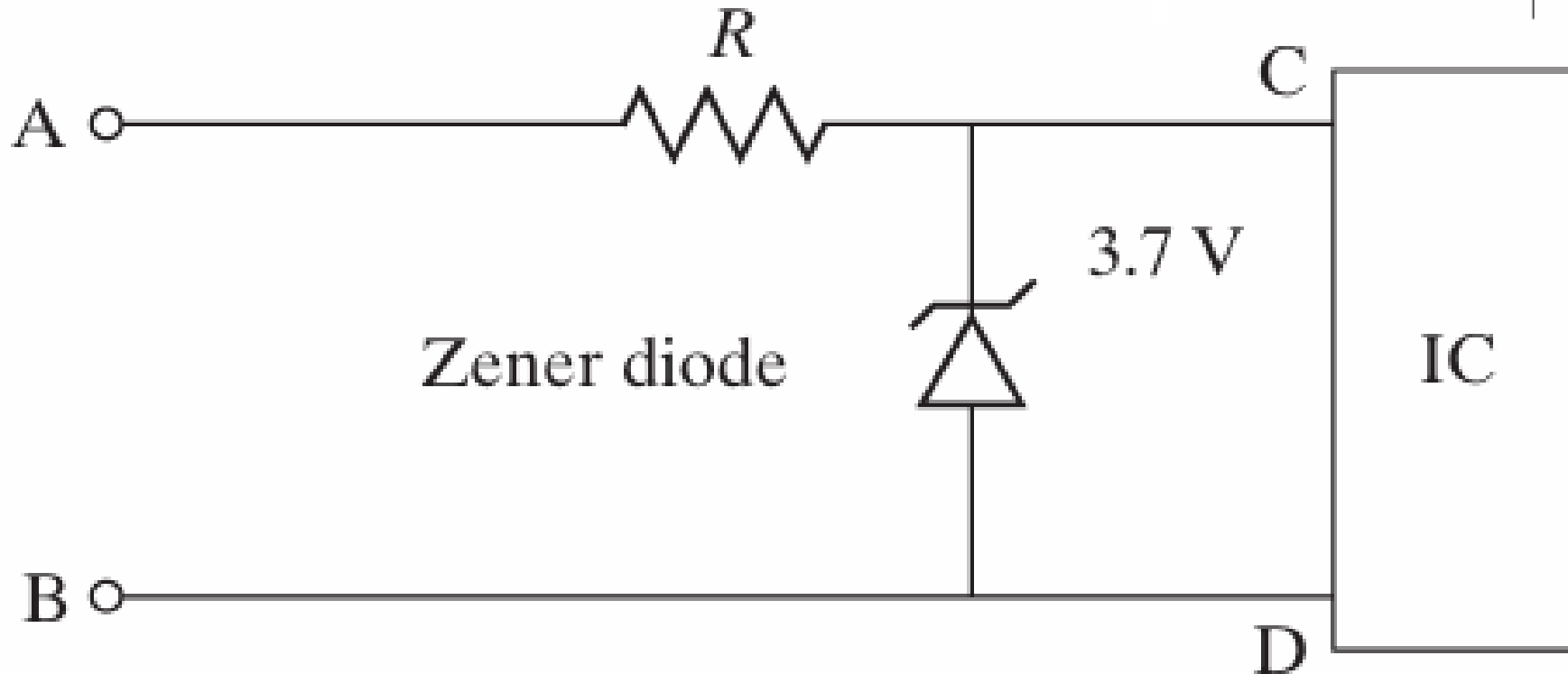
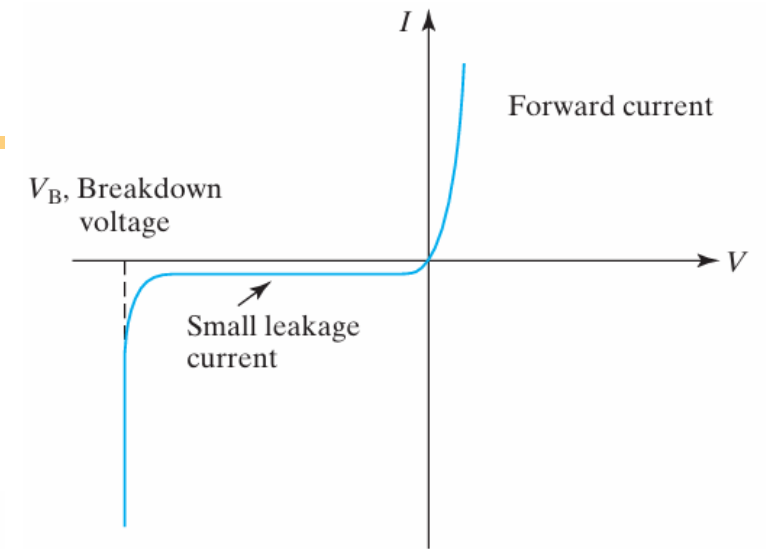
From the expression for  $V_{bi}$ , which is

$$V_{bi} = V_t \ln \left( \frac{N_a N_d}{n_i^2} \right)$$

we can solve for  $N_a$  as

$$N_a = \frac{n_i^2}{N_d} \exp \left( \frac{V_{bi}}{V_t} \right) = \frac{(1.5 \times 10^{10})^2}{1.963 \times 10^{15}} \exp \left( \frac{0.725}{0.0259} \right) = 1.64 \times 10^{17} \text{ cm}^{-3}$$

# 穩壓與崩潰

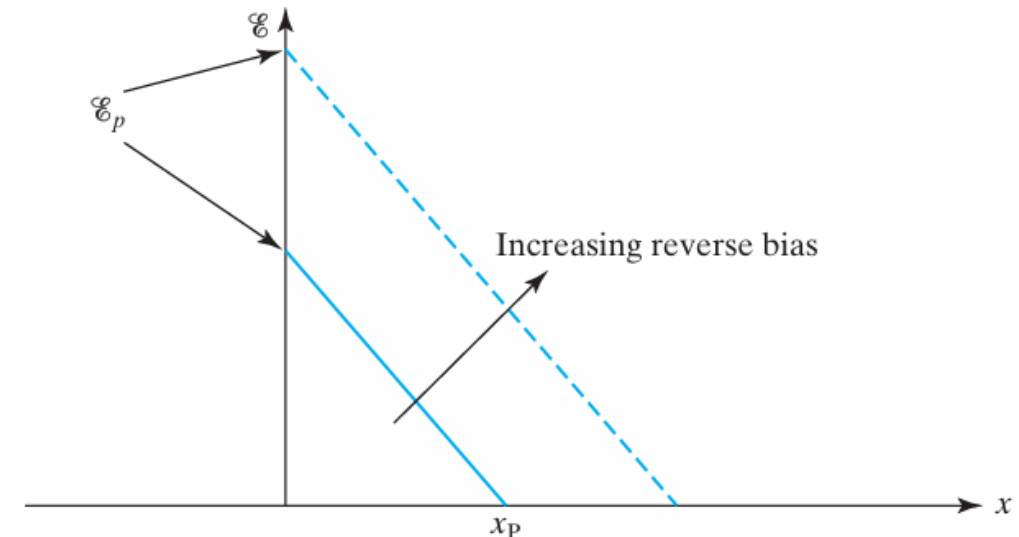
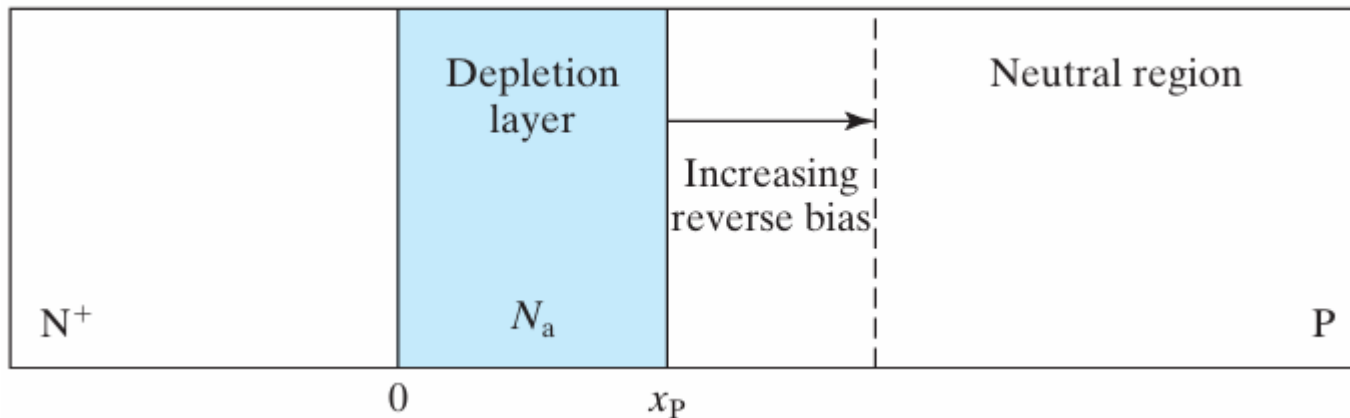


# 崩潰 Junction Breakdown

## Peak Electric Field

- Junction breakdown occurs when the peak electric field in the PN junction reaches a critical value

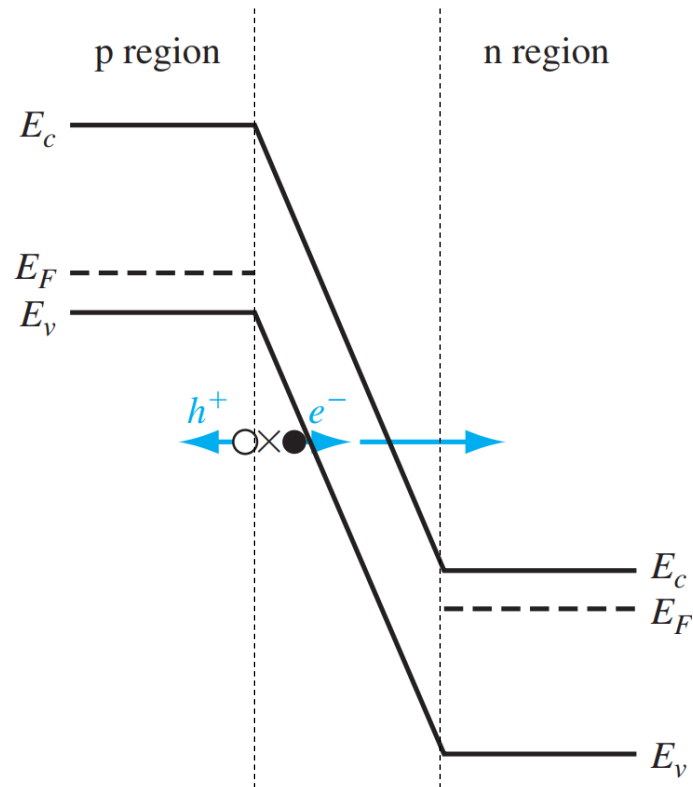
$$\mathcal{E}_p = \mathcal{E}(0) = \left[ \frac{2qN}{\epsilon_s} (\phi_{bi} + |V_r|) \right]^{1/2}$$



# 崩潰 Junction Breakdown

齊納效應 (Zener effect)

- p 區和 n 區均以高濃度摻雜，空乏區很窄
- p 區價帶電子容易直接穿隧至 n 區傳導帶



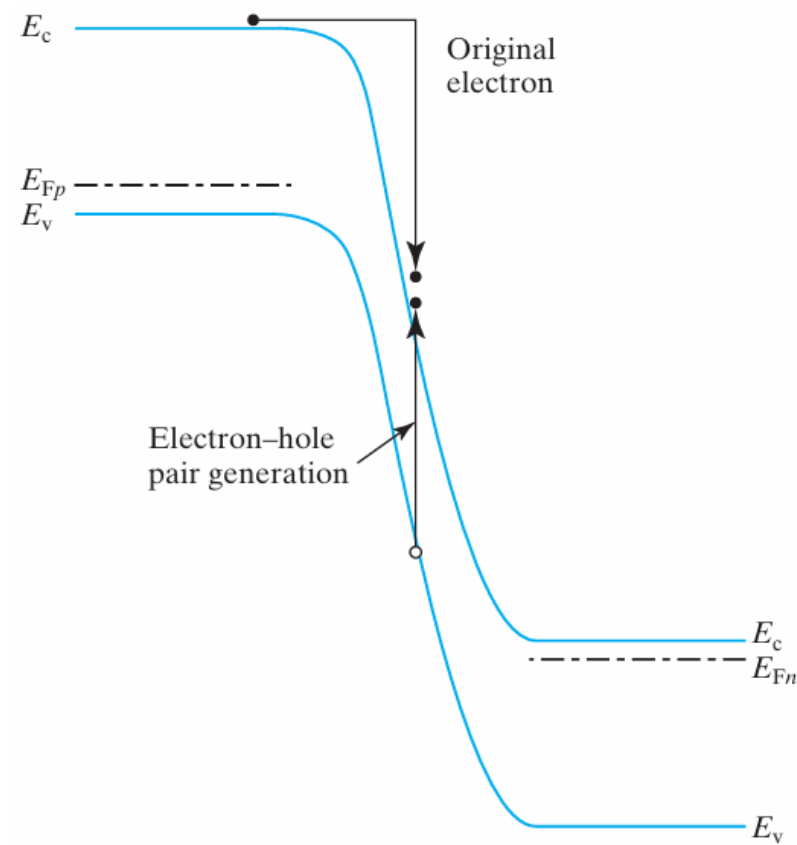
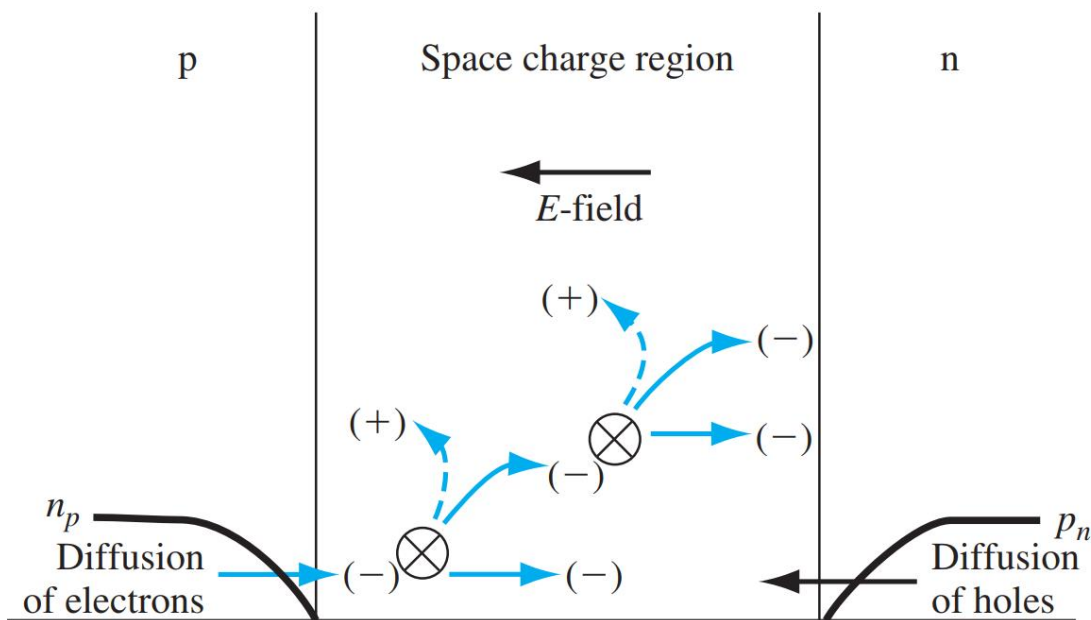
$$W = \sqrt{\frac{2\epsilon_s (V_{bi} + V_R)}{e} \left[ \frac{N_a + N_d}{N_a N_d} \right]}$$

$$N_a \uparrow N_d \uparrow \Rightarrow W \downarrow$$

# 崩潰 Junction Breakdown

## 雪崩效應 (Avalanche effect)

- p 區的電子為少數載子，因擴散效應而有微量的流動
- 當偏壓愈加愈大時，空乏區內的電場極高
- 原本微量的電子進入空乏區後，在極高電場的加速下撞出更多電子電洞對，造成雪崩式效應。



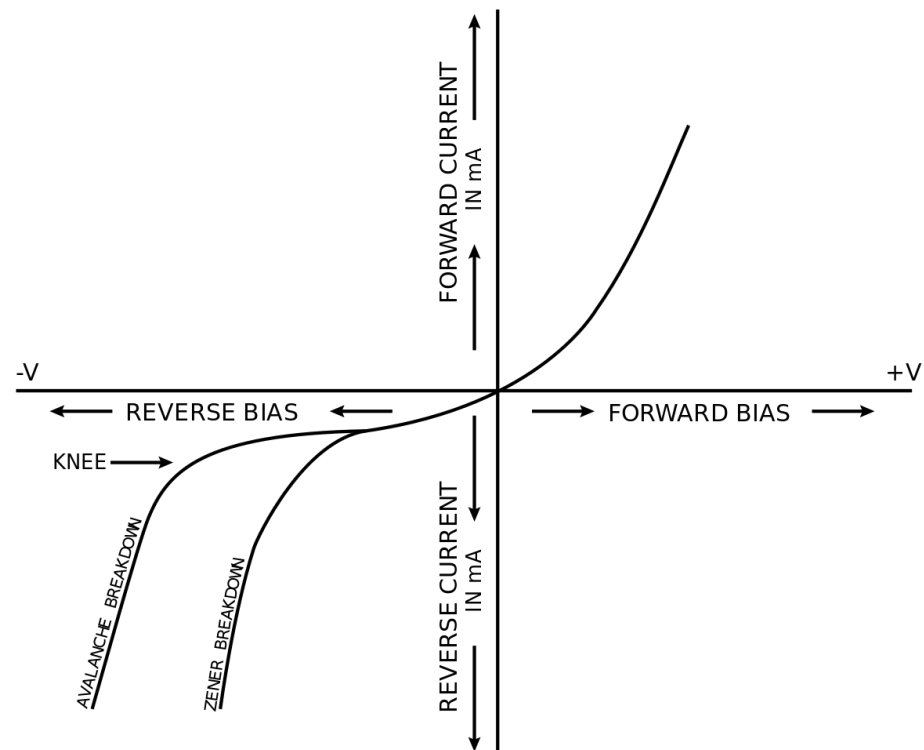
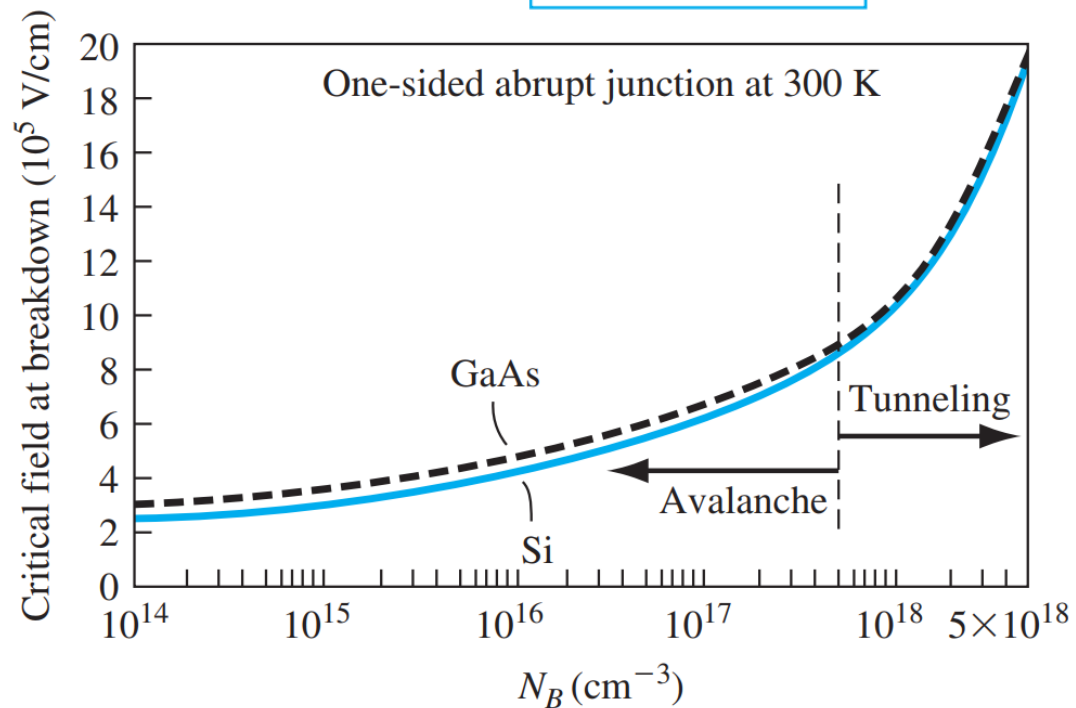


# 崩潰電壓

- 逆向偏壓時，齊納效應和雪崩效應均會發生
- 當摻雜濃度較高時，主要由齊納效應主宰。

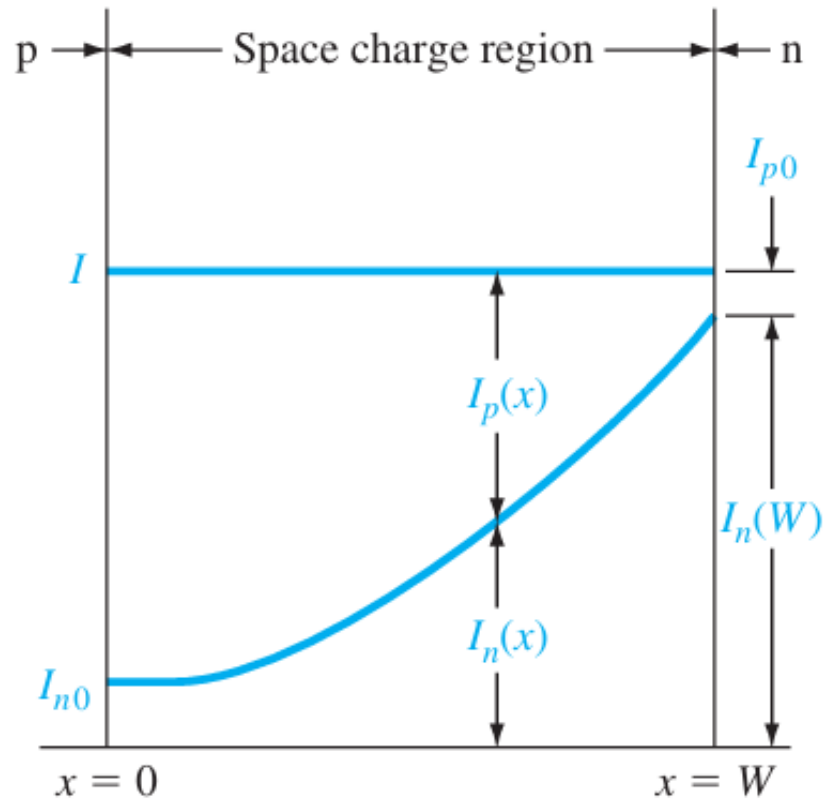
崩潰電壓

$$V_B = \frac{\epsilon_s E_{\text{crit}}^2}{2eN_B}$$



# 高壓避免崩潰

For the avalanche breakdown  $\longrightarrow I_n(W) = M_n I_{n0}$



$$1 - \frac{1}{M_n} = \int_0^W \alpha dx \longrightarrow \alpha(E) = \alpha_0 e^{-H/E}$$

$$e^{-(\text{energy barrier}) / \text{mean energy}}$$

崩潰電壓

$$V_B = \frac{\epsilon_s E_{\text{crit}}^2}{2eN_B}$$

How to avoid the breakdown when we need the device work for high-voltage application, e.g. EV ?

# 比較

特徵	Zener效應	雪崩效應
摻雜濃度	較高	較低
電流機制	穿隧效應	在高反向電場下，載子獲得足夠能量以撞擊晶格，產生新的載子。
臨界電場	較大	較小
崩潰電壓	較小	較大
應用場景	穩壓電源、電壓參考源	瞬態保護、峰值檢測、高壓發生器等