

# Chapter 7

## The pn Junction

# Outline

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7.1 Basic Structure of The pn Junction

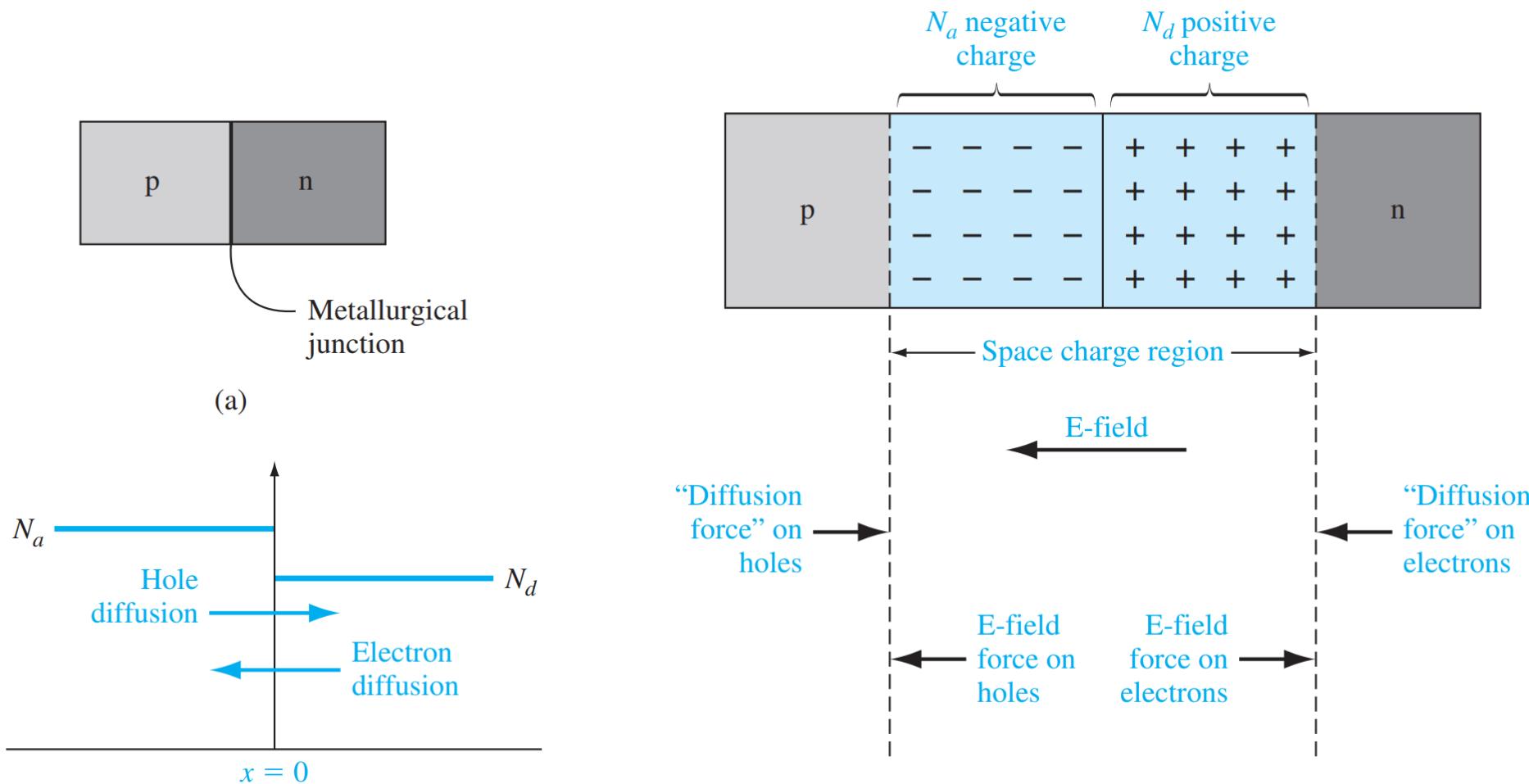
7.2 Zero Applied Bias

7.3 Reverse Applied Bias

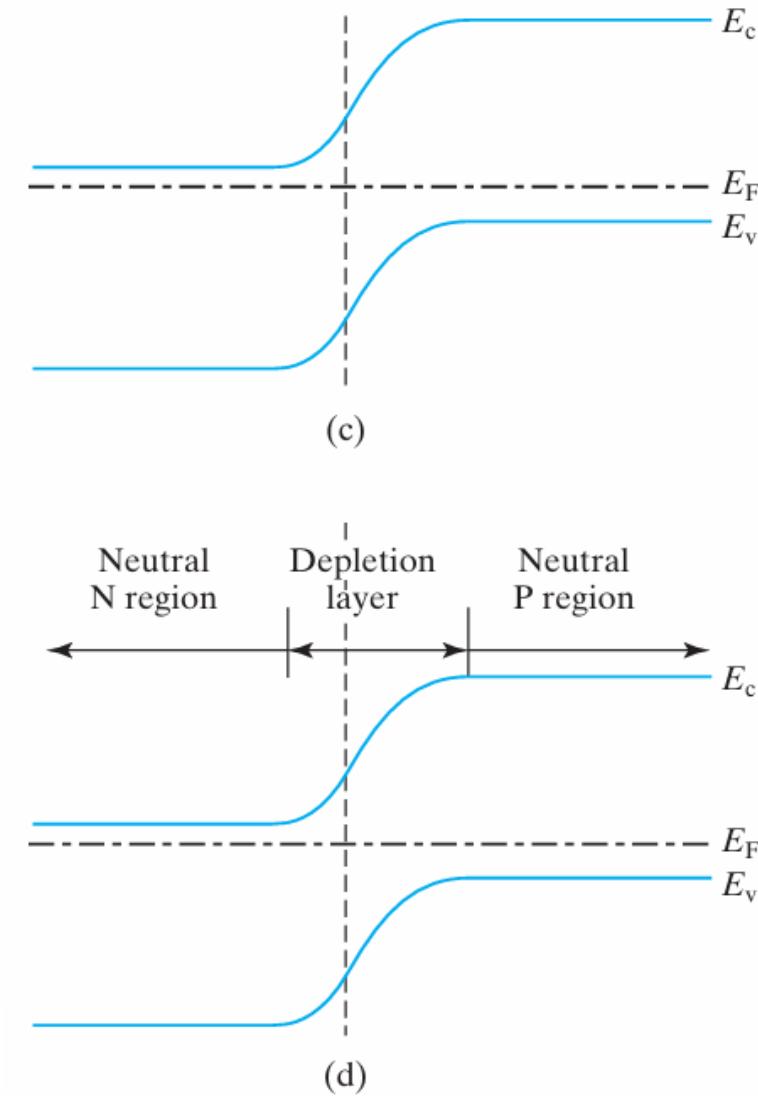
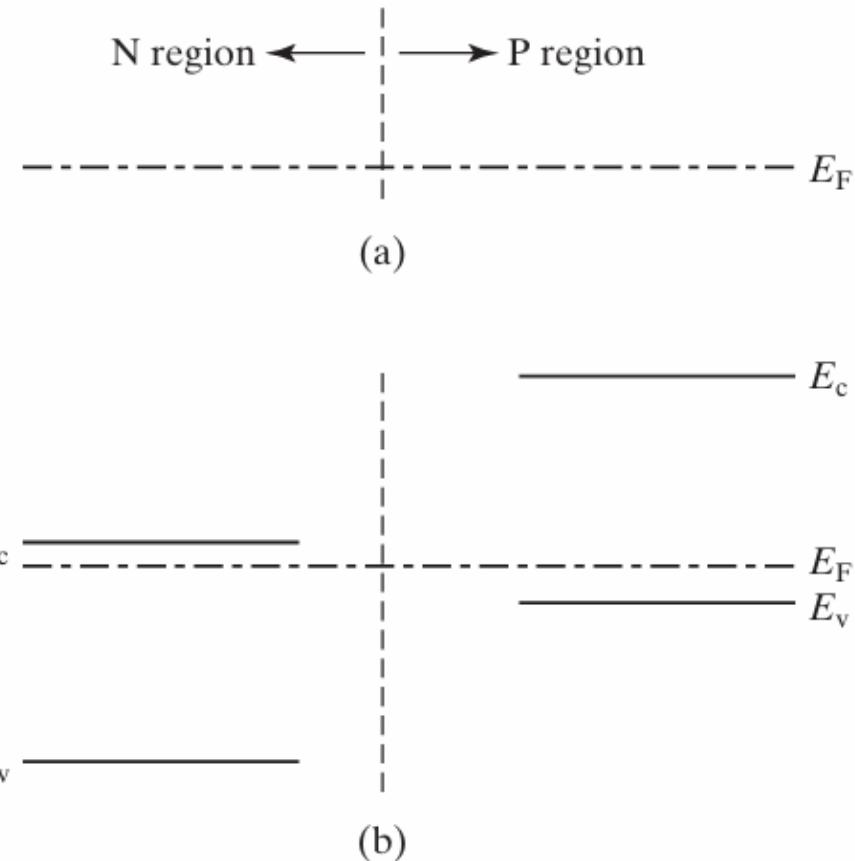
7.4 Junction Breakdown

7.5 Nonuniformly Doped Junctions

# Basic Structure of pn Junction



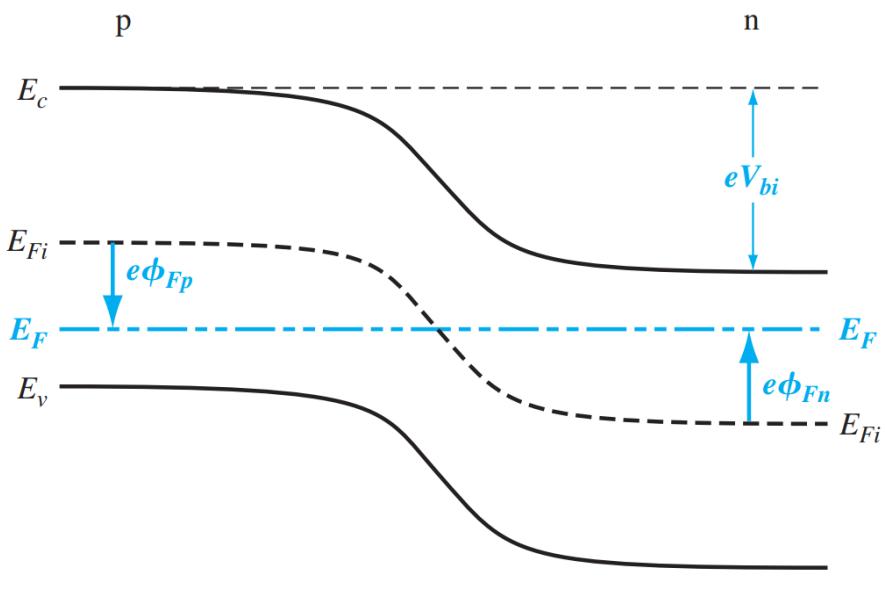
# 平衡時 Zero Applied Bias



$n \approx 0$  and  $p \approx 0$  in the depletion layer

# 平衡時 Zero Applied Bias

平衡系統內，費米能階必處處相等



$$N_d \approx n_0 = n_i \exp\left(\frac{E_F - F_{Fi}}{kT}\right) \Rightarrow \phi_{Fn} = -\frac{kT}{e} \ln\left(\frac{N_d}{n_i}\right)$$

$$N_a \approx p_0 = n_i \exp\left(\frac{E_{Fi} - F_F}{kT}\right) \Rightarrow \phi_{Fp} = \frac{kT}{e} \ln\left(\frac{N_a}{n_i}\right)$$

內建位能屏障 Built-in Potential Barrier

$$V_{bi} = |\phi_{Fp}| + |\phi_{Fn}| \Rightarrow V_{bi} = \frac{kT}{e} \ln\left(\frac{N_d N_a}{n_i^2}\right)$$

## Example 7.1

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**Objective:** Calculate the built-in potential barrier in a pn junction.

Consider a silicon pn junction at  $T = 300$  K with doping concentrations of  $N_a = 2 \times 10^{17} \text{ cm}^{-3}$  and  $N_d = 10^{15} \text{ cm}^{-3}$ .

## Example 7.1

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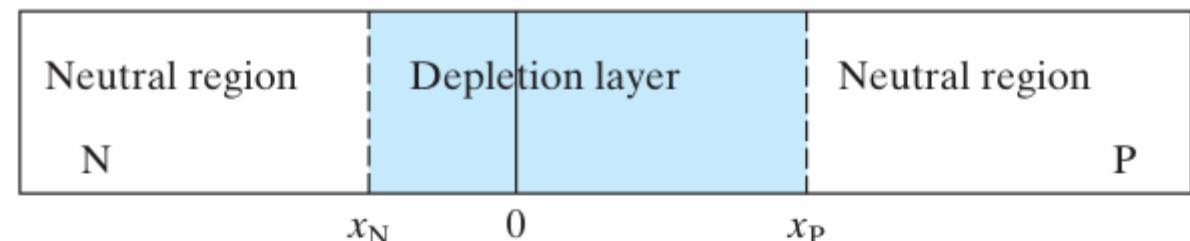
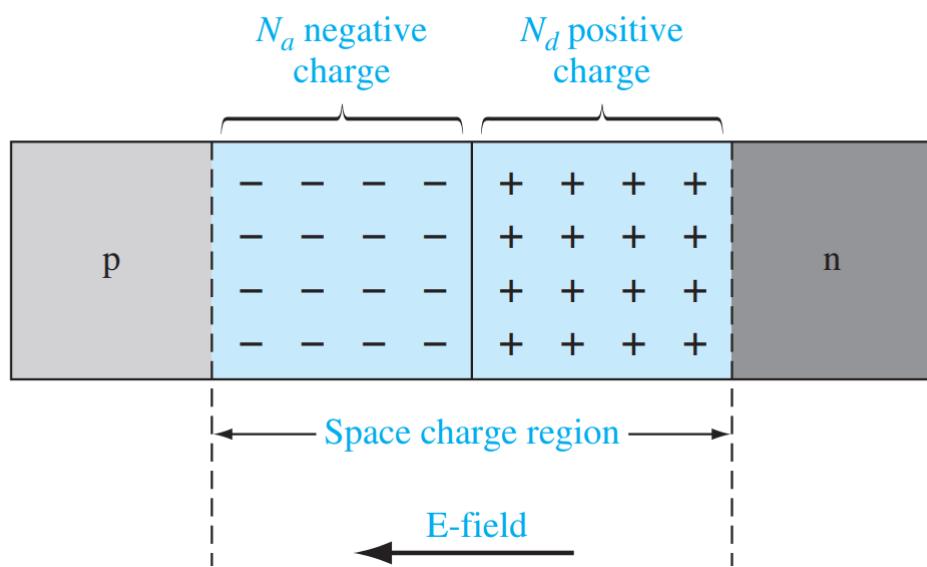
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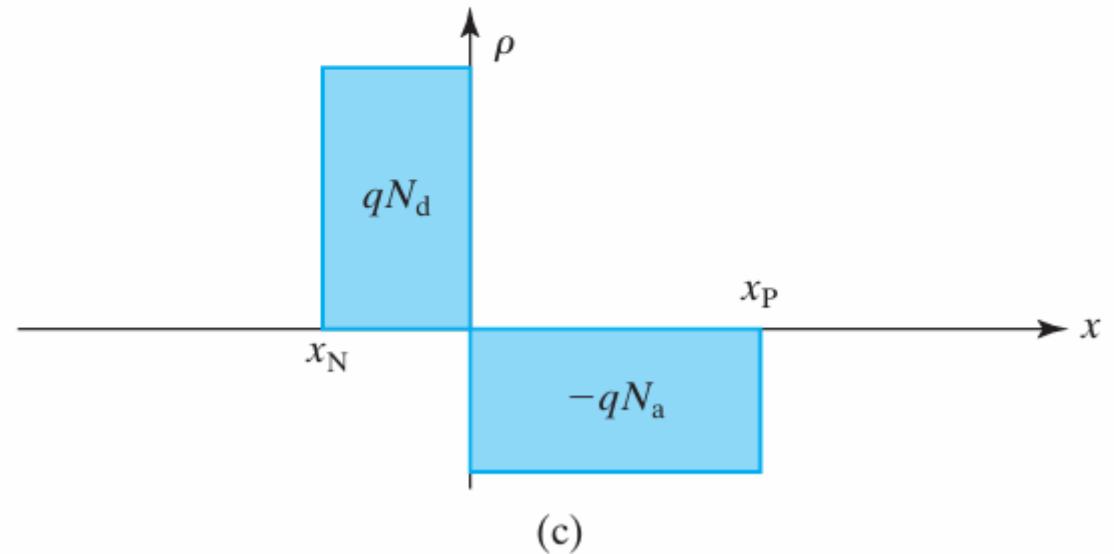
$$V_{bi} = V_t \ln \left( \frac{N_a N_d}{n_i^2} \right) = (0.0259) \ln \left[ \frac{(2 \times 10^{17})(10^{15})}{(1.5 \times 10^{10})^2} \right] = 0.713 \text{ V}$$

# 電荷密度分布

理想假設：電荷均勻分布且空乏區邊界陡峭



(b)

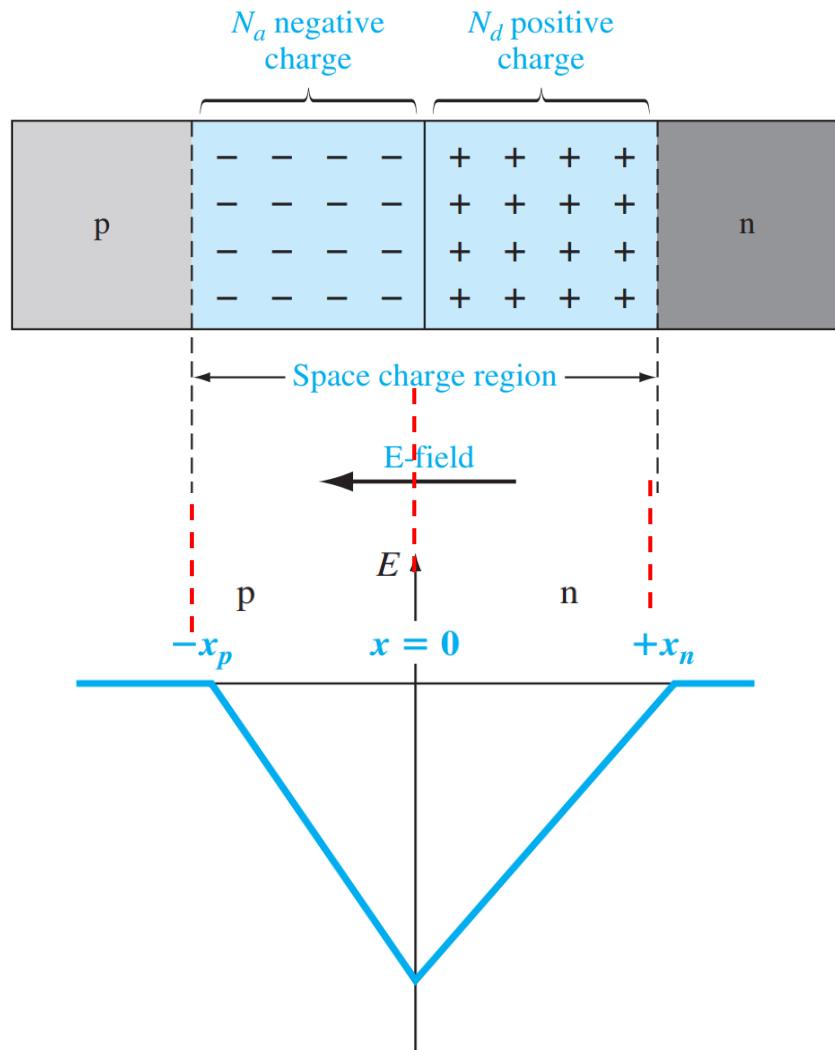


(c)

# 電場大小分布

由高斯定律可求得電場大小分布

$$\frac{dE}{dx} = \frac{\rho}{\epsilon}$$

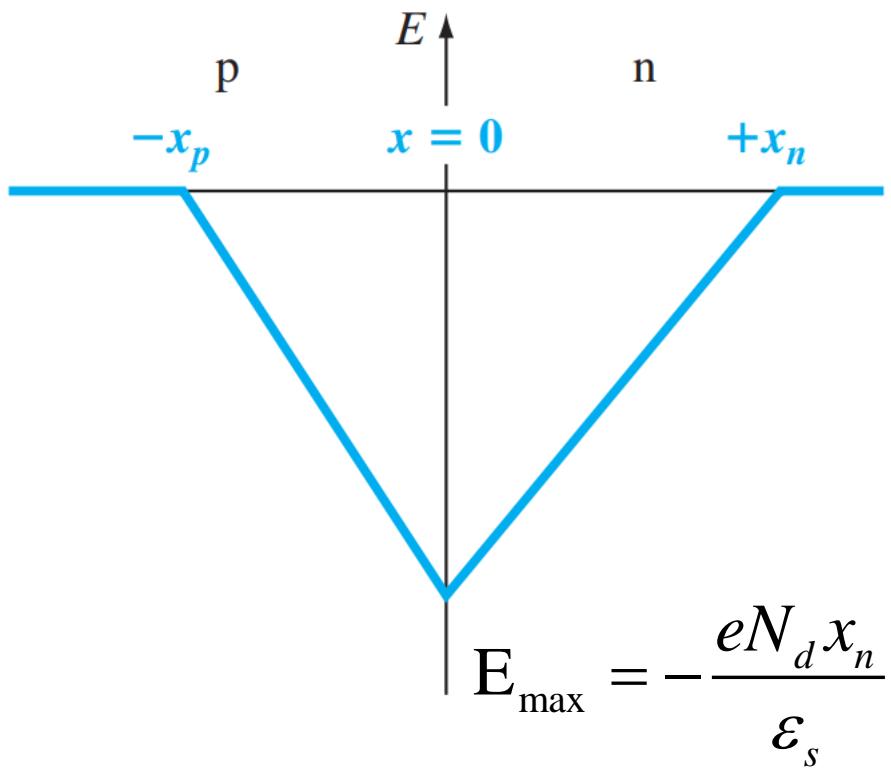


P區       $E = -\frac{eN_a}{\epsilon_s}(x + x_p)$

N區       $E = \frac{eN_d}{\epsilon_s}(x - x_n)$

# 電場最大值

在  $x=0$  位置，左右兩邊電場必相等



$$E_{\max} = -\frac{eN_a x_p}{\epsilon_s} = -\frac{eN_d x_n}{\epsilon_s}$$

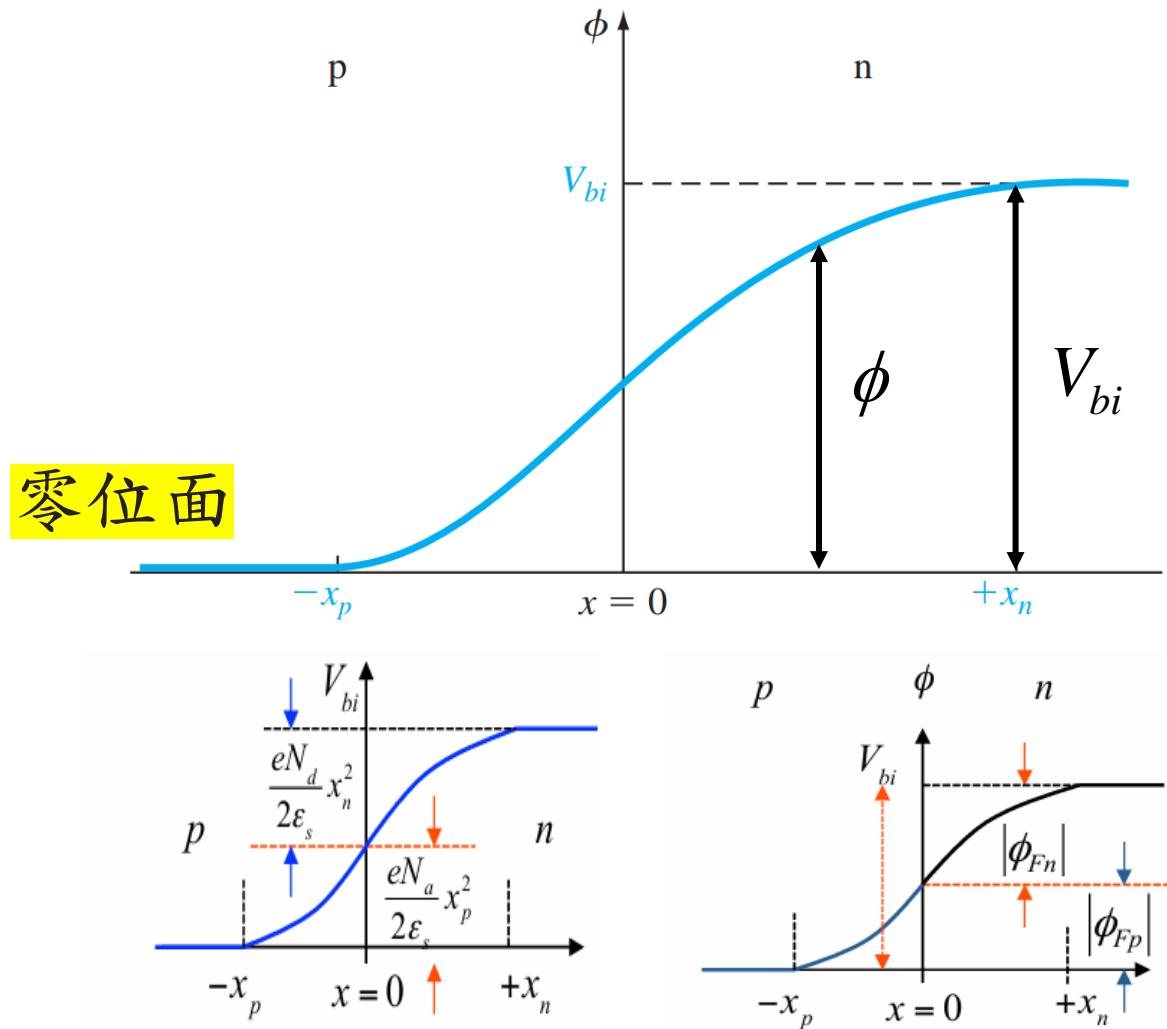
$$\Rightarrow N_a x_p = N_d x_n$$

重要關係

# 電位分布

由電場的定義可求得電位

$$E = -\frac{d\phi}{dx}$$



P區  $\phi = \frac{eN_a}{\epsilon_s} \left( \frac{x^2}{2} + x_p \cdot x + \frac{x_p^2}{2} \right)$

N區  $\phi = \frac{eN_d}{\epsilon_s} \left( -\frac{x^2}{2} + x_n \cdot x \right) + \frac{eN_a x_p}{2\epsilon_s}$

$$V_{bi} = |\phi_{Fp}| + |\phi_{Fn}| \Rightarrow V_{bi} = \frac{kT}{e} \ln \left( \frac{N_d N_a}{n_i^2} \right)$$

# 空乏區寬度與電場最大值

由右邊兩式可求出空乏區寬度

$$\phi(x_n) = V_{bi} = \frac{e}{2\epsilon_s} \left( N_d + \frac{N_d^2}{N_a} \right) x_n^2$$

$$N_a x_p = N_d x_n$$

$$\begin{cases} x_n = \sqrt{\frac{2\epsilon_s V_{bi}}{e} \frac{N_a}{N_d} \frac{1}{N_a + N_d}} \\ x_p = \sqrt{\frac{2\epsilon_s V_{bi}}{e} \frac{N_d}{N_a} \frac{1}{N_a + N_d}} \\ E_{max} = -\frac{e N_d x_n}{\epsilon_s} \end{cases}$$

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$$\begin{cases} W = x_n + x_p = \sqrt{\frac{2\epsilon_s V_{bi}}{e} \left[ \frac{N_a + N_d}{N_a N_d} \right]} \\ E_{max} = -\frac{2V_{bi}}{W} \end{cases}$$

## Example 7.2

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**Objective:** Calculate the space charge width and electric field in a pn junction for zero bias.

Consider a silicon pn junction at  $T = 300$  K with doping concentrations of  $N_a = 10^{16}$  cm $^{-3}$  and  $N_d = 10^{15}$  cm $^{-3}$ .

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$$V_{bi} = 0.0259 \ln \left( \frac{N_d N_a}{n_i^2} \right) = 0.635 \quad \text{V}$$

$$\begin{aligned} W &= \left\{ \frac{2\epsilon_s V_{bi}}{e} \left[ \frac{N_a + N_d}{N_a N_d} \right] \right\}^{1/2} \\ &= \left\{ \frac{2(11.7)(8.85 \times 10^{-14})(0.635)}{1.6 \times 10^{-19}} \left[ \frac{10^{16} + 10^{15}}{(10^{16})(10^{15})} \right] \right\}^{1/2} \\ &= 0.951 \times 10^{-4} \text{ cm} = 0.951 \mu\text{m} \end{aligned}$$

$$E_{\max} = -\frac{2V_{bi}}{W} = -\frac{2 \times 0.635}{0.951 \times 10^{-4}} = -1.34 \times 10^4 \quad \text{V/cm}$$

空乏區寬度:  $W = xn + xp = \sqrt{\frac{2\varepsilon_s V_{bi}}{q} * \left(\frac{1}{N_a} + \frac{1}{N_d}\right)}$

If  $N_a \gg N_d$ , as in a P<sup>+</sup>N junction,

$$W_{\text{dep}} \approx \sqrt{\frac{2\varepsilon_s \phi_{\text{bi}}}{q N_d}} \approx |x_N|$$

If  $N_d \gg N_a$ , as in an N<sup>+</sup>P junction,

$$W_{\text{dep}} \approx \sqrt{\frac{2\varepsilon_s \phi_{\text{bi}}}{q N_a}} \approx |x_P|$$

# 空乏區寬度 (重度參雜)

**EXAMPLE 4-1** A P<sup>+</sup>N junction has  $N_a = 10^{20} \text{ cm}^3$  and  $N_d = 10^{17} \text{ cm}^{-3}$ . What is (a) the built-in potential, (b)  $W_{\text{dep}}$ , (c)  $x_N$ , and (d)  $x_P$ ?

**SOLUTION:**

a. Using Eq. (4.1.2),

$$\phi_{\text{bi}} = \frac{kT}{q} \ln \frac{N_d N_a}{n_i^2} \approx 0.026 \text{ V} \ln \frac{10^{20} \times 10^{17} \text{ cm}^{-6}}{10^{20} \text{ cm}^{-6}} \approx 1 \text{ V}$$

b. Using Eq. (4.2.9),

$$W_{\text{dep}} \approx \sqrt{\frac{2\epsilon_s \phi_{\text{bi}}}{q N_d}} = \left( \frac{2 \times 12 \times 8.85 \times 10^{-14} \times 1}{1.6 \times 10^{-19} \times 10^{17}} \right)^{1/2} \\ = 1.2 \times 10^{-5} \text{ cm} = 0.12 \mu\text{m} = 120 \text{ nm} = 1200 \text{ \AA}$$

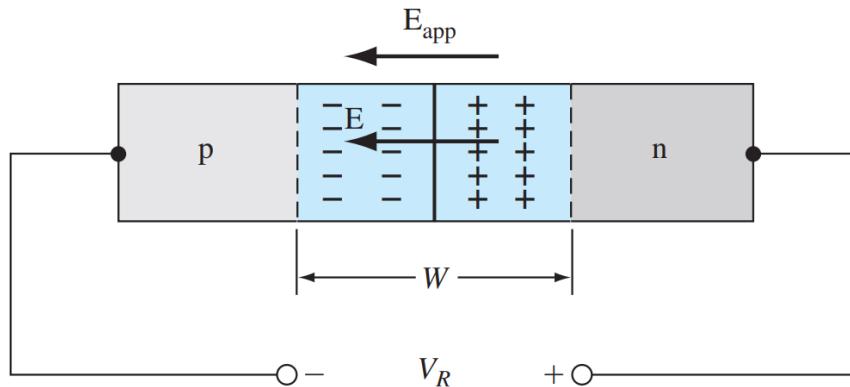
c. In a P<sup>+</sup>N junction, nearly the entire depletion layer exists on the N-side.

$$|x_N| \approx W_{\text{dep}} = 0.12 \mu\text{m}$$

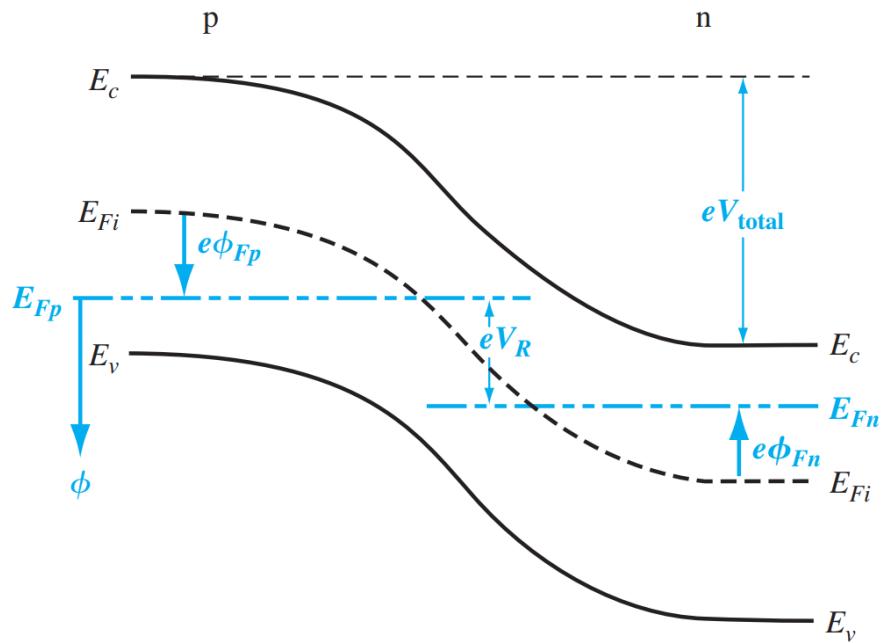
d. Using Eq. (4.2.5),

$$|x_P| = |x_N| N_d / N_a = 0.12 \mu\text{m} \times 10^{17} \text{ cm}^{-3} / 10^{20} \text{ cm}^{-3} = 1.2 \times 10^{-4} \mu\text{m} \\ = 1.2 \text{ \AA} \approx 0$$

# 逆向偏壓 Reverse Applied Bias



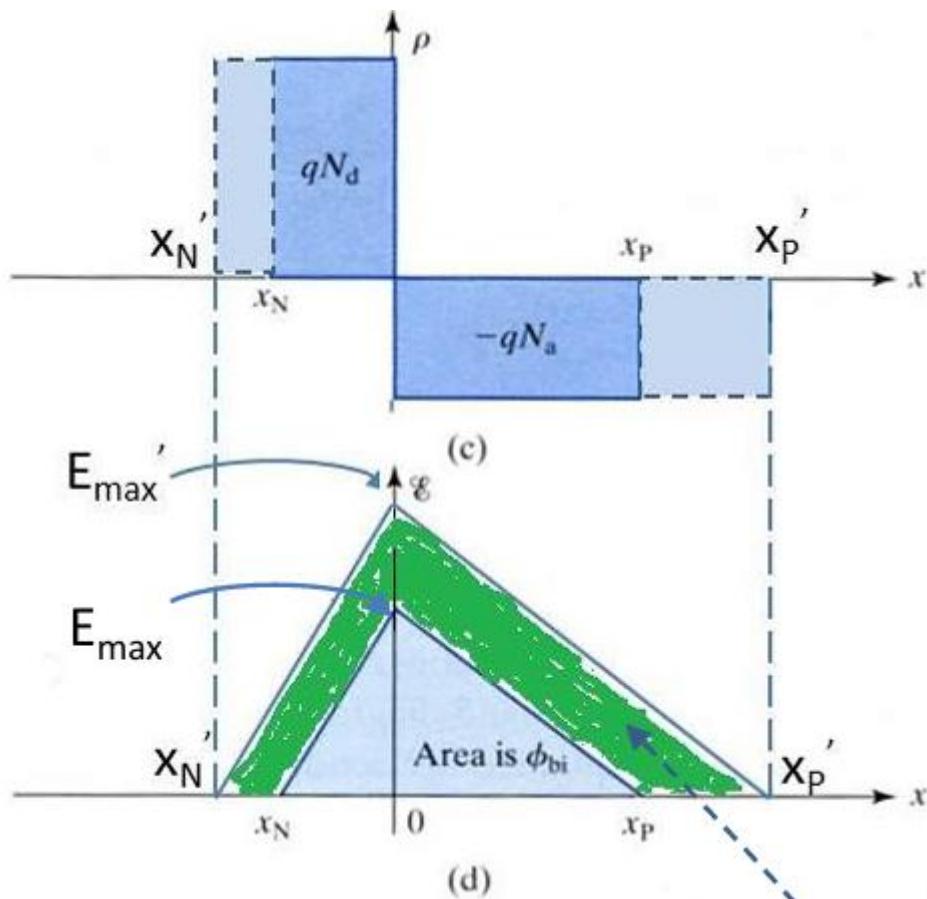
$$V_{total} = |\phi_{Fp}| + |\phi_{Fn}| + V_R$$



$$\Rightarrow W = x_n + x_p = \sqrt{\frac{2\epsilon_s (V_{bi} + V_R)}{e} \left[ \frac{N_a + N_d}{N_a N_d} \right]}$$

$$\Rightarrow E_{max} = -\frac{2(V_{bi} + V_R)}{W}$$

# 逆向偏壓 Reverse Applied Bias



- The additional area is equal to applied reverse bias voltage
- There will be harder to let the p-n junction conduct
- If the reverse bias voltage still increase until  $E'_{max} > E_{crit}$ , the p-n junction will breakdown called junction breakdown
- So, if we still need to applied reverse bias voltage but don't want to increase the electric field, how can we do ?

$$E = \frac{\rho}{\epsilon} = \frac{q * N_d * x_n}{\epsilon} = \frac{q * N_a * x_p}{\epsilon}$$

## Example 7.3

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**Objective:** Calculate the width of the space charge region in a pn junction when a reverse-biased voltage is applied.

Again consider a silicon pn junction at  $T = 300$  K with doping concentrations of  $N_a = 10^{16}$  cm $^{-3}$  and  $N_d = 10^{15}$  cm $^{-3}$ . Assume that  $n_i = 1.5 \times 10^{10}$  cm $^{-3}$  and  $V_R = 5$  V.

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$$W = \left\{ \frac{2(11.7)(8.85 \times 10^{-14})(0.635 + 5)}{1.6 \times 10^{-19}} \left[ \frac{10^{16} + 10^{15}}{(10^{16})(10^{15})} \right] \right\}^{1/2}$$

$$W = 2.83 \times 10^{-4} \text{ cm} = 2.83 \mu\text{m}$$

## Example 7.4

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**Objective:** Design a pn junction to meet maximum electric field and voltage specifications.

Consider a silicon pn junction at  $T = 300$  K with a p-type doping concentration of  $N_a = 2 \times 10^{17} \text{ cm}^{-3}$ . Determine the n-type doping concentration such that the maximum electric field is  $|E_{\max}| = 2.5 \times 10^5 \text{ V/cm}$  at a reverse-biased voltage of  $V_R = 25 \text{ V}$ .

## Example 7.4

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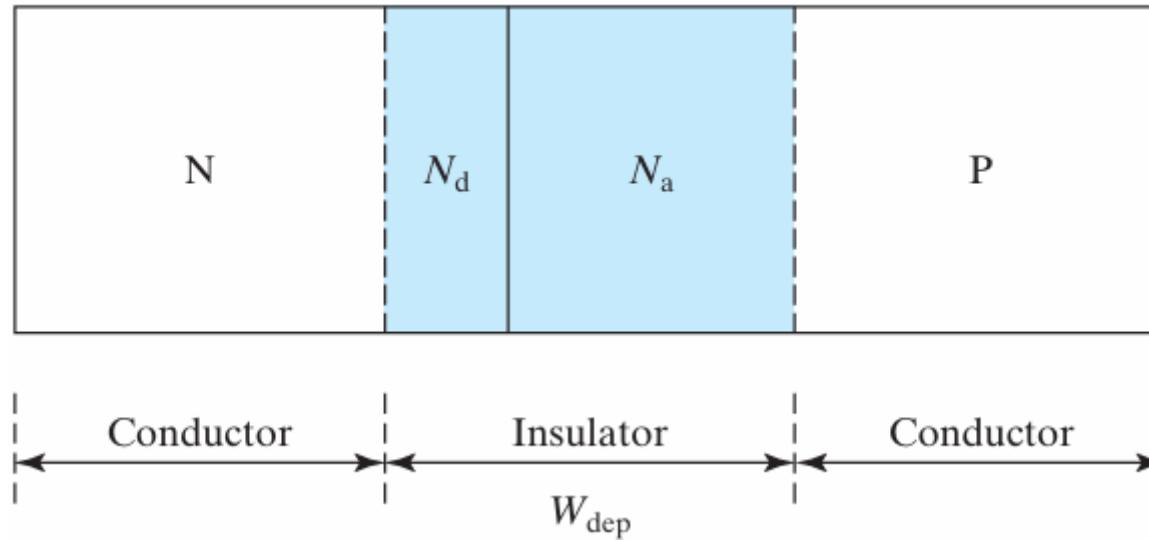
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$$|E_{\max}| \cong \left\{ \frac{2eV_R}{\epsilon_s} \left( \frac{N_a N_d}{N_a + N_d} \right) \right\}^{1/2}$$

$$2.5 \times 10^5 = \left\{ \frac{2(1.6 \times 10^{-19})(25)}{(11.7)(8.85 \times 10^{-14})} \left[ \frac{(2 \times 10^{17})N_d}{2 \times 10^{17} + N_d} \right] \right\}^{1/2}$$

$$N_d = 8.43 \times 10^{15} \text{ cm}^{-3}$$

# 接面電容 Junction Capacitance



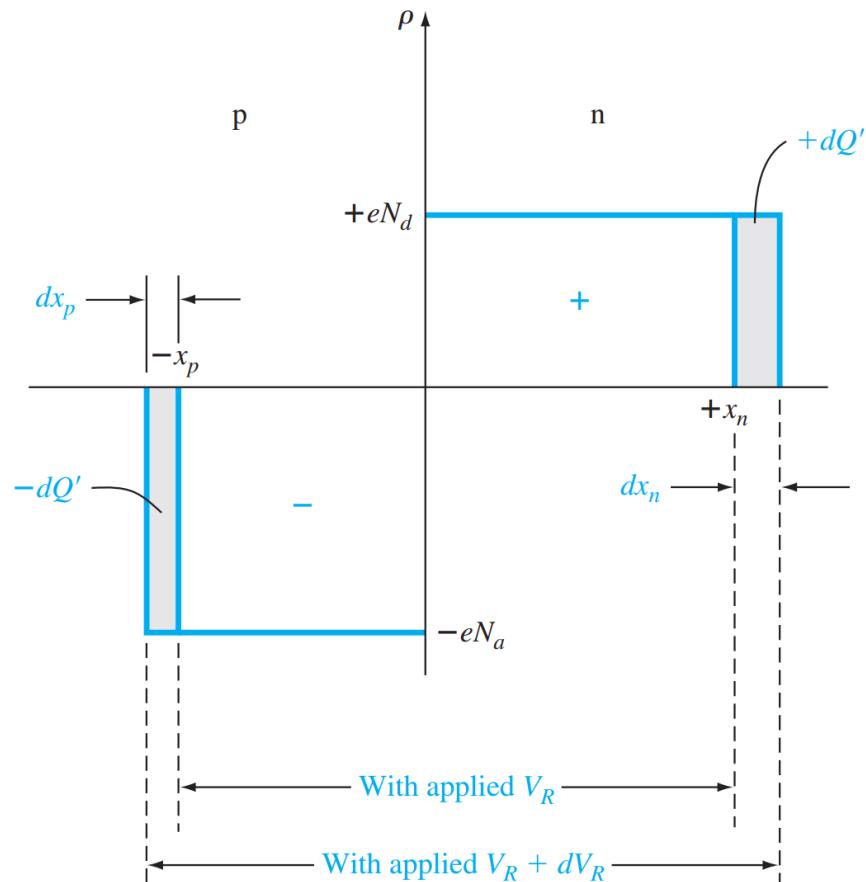
$$\text{Depletion-layer capacitance } C_{dep} = \frac{A * \epsilon_s}{W_{dep}}$$

A: represent the junction area

$W_{dep}$ : represent the depletion region width

# 接面電容 Junction Capacitance

- 當施加逆向偏壓時，會改變空乏區的寬度(電荷量改變)
- 定義  $C' = \frac{dQ'}{dV_R}$ ,  $Q' = \frac{Q}{A}$  單位面積的電荷量



$$Q' = eN_d x_n = eN_d \sqrt{\frac{2\epsilon_s (V_{bi} + V_R)}{e}} \frac{N_a}{N_d} \frac{1}{N_a + N_d}$$

$$\frac{dQ'}{dV_R} = \frac{\epsilon_s}{W}$$

$$C' = \left\{ \frac{e\epsilon_s N_a N_d}{2(V_{bi} + V_R)(N_a + N_d)} \right\}^{1/2}$$

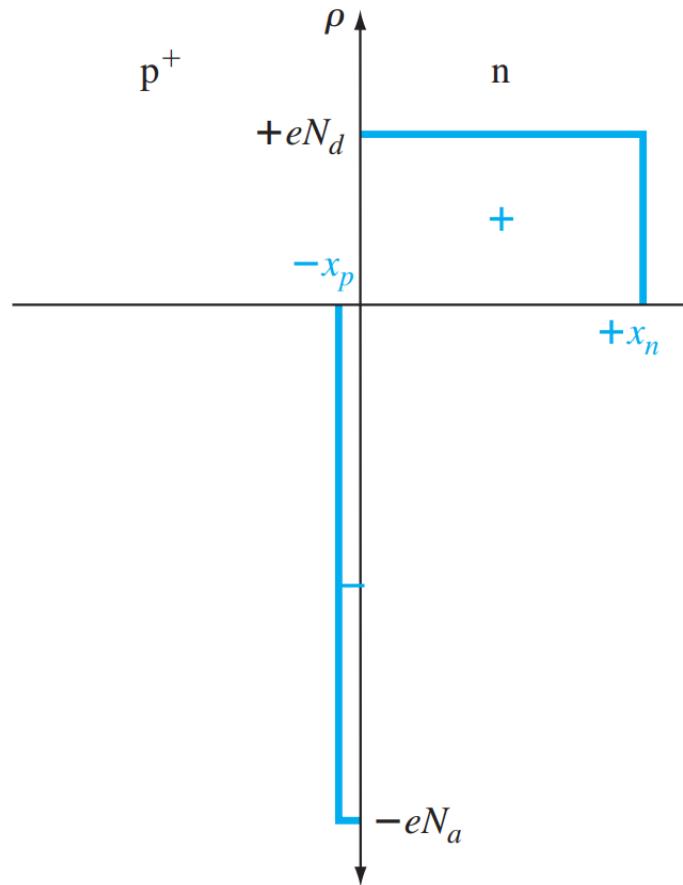
# 單邊接面 One-Sided Junctions

- 對於一個介面，其中一邊的濃度遠大於另一邊(20倍以上)，例 p<sup>+</sup>n
- 空乏區主要落在濃度小的那一側

$$x_n = \sqrt{\frac{2\epsilon_s V_{bi}}{e} \frac{N_a}{N_d} \frac{1}{N_a + N_d}} \approx \sqrt{\frac{2\epsilon_s V_{bi}}{e} \frac{1}{N_d}}$$

$$x_p = \sqrt{\frac{2\epsilon_s V_{bi}}{e} \frac{N_d}{N_a} \frac{1}{N_a + N_d}} \approx \sqrt{\frac{2\epsilon_s V_{bi}}{e} \frac{N_d}{N_a^2}} \approx 0$$

$$W = \sqrt{\frac{2\epsilon_s V_{bi}}{e} \left[ \frac{N_a + N_d}{N_a N_d} \right]} \approx \sqrt{\frac{2\epsilon_s V_{bi}}{e} \frac{1}{N_d}}$$



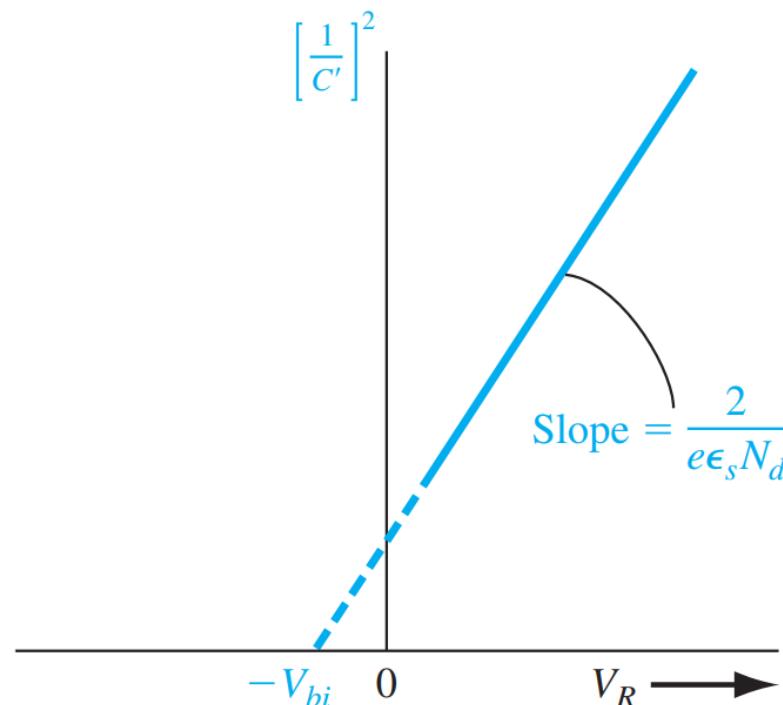
# 單邊接面 One-Sided Junctions

- 利用施加一小訊號，可以透過儀器測量到 Junction Capacitance
- 進而得到材料的內建電位差  $V_{bi}$  以及摻雜濃度

$$C' = \frac{dQ'}{dV_R} \approx \sqrt{\frac{\epsilon_s e N_d}{2(V_{bi} + V_R)}}$$

$$\left(\frac{1}{C'}\right)^2 = \frac{2(V_{bi} + V_R)}{\epsilon_s e N_d} \quad \xrightarrow{\text{實驗變量}}$$

可量測到



## Example 7.5

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**Objective:** Calculate the junction capacitance of a pn junction.

Consider the same pn junction as that in Example 7.3. Again assume that  $V_R = 5$  V.

$$C' = \left\{ \frac{(1.6 \times 10^{-19})(11.7)(8.85 \times 10^{-14})(10^{16})(10^{15})}{2(0.635 + 5)(10^{16} + 10^{15})} \right\}^{1/2}$$

$$C' = 3.66 \times 10^{-9} \text{ F/cm}^2$$

If the cross-sectional area of the pn junction is, for example,  $A = 10^{-4} \text{ cm}^2$ , then the total junction capacitance is

$$C = C' \cdot A = 0.366 \times 10^{-12} \text{ F} = 0.366 \text{ pF}$$

## Example 7.6

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**Objective:** Determine the impurity doping concentrations in a p<sup>+</sup>n junction given the parameters from Figure 7.11.

Assume that the intercept and the slope of the curve in Figure 7.11 are  $V_{bi} = 0.725$  V and  $6.15 \times 10^{15}$  (F/cm<sup>2</sup>)<sup>-2</sup> (V)<sup>-1</sup>, respectively, for a silicon p<sup>+</sup>n junction at  $T = 300$  K.

$$N_d = \frac{2}{e\epsilon_s} \cdot \frac{1}{slope} = \frac{2}{(1.6 \times 10^{-19})(11.7)(8.85 \times 10^{-14})(6.15 \times 10^{15})}$$

$$N_d = 1.96 \times 10^{15} \text{ cm}^{-3}$$

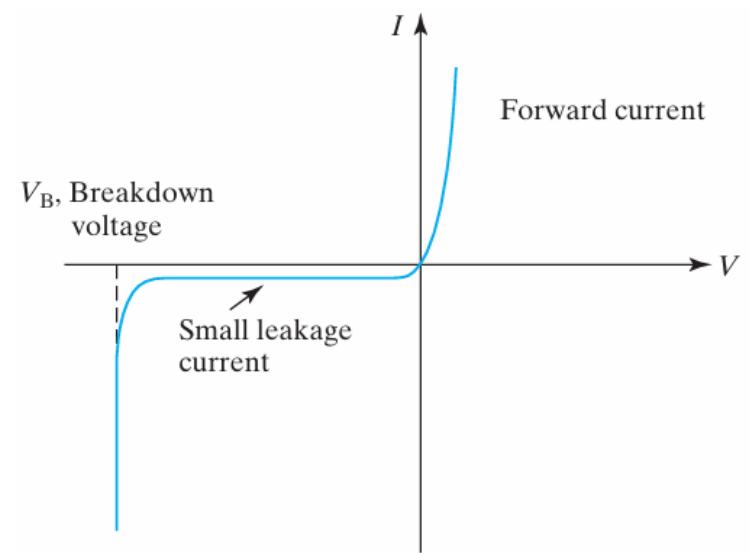
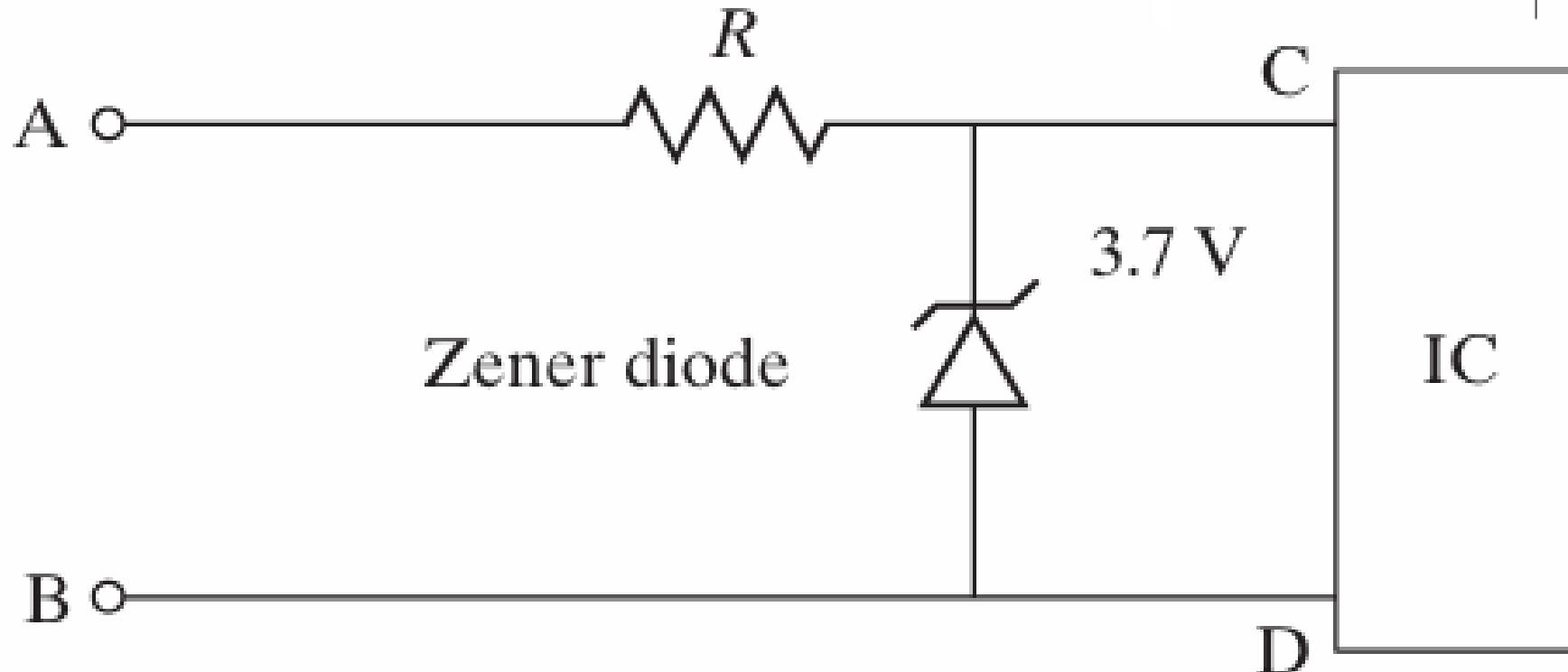
From the expression for  $V_{bi}$ , which is

$$V_{bi} = V_t \ln \left( \frac{N_a N_d}{n_i^2} \right)$$

we can solve for  $N_a$  as

$$N_a = \frac{n_i^2}{N_d} \exp \left( \frac{V_{bi}}{V_t} \right) = \frac{(1.5 \times 10^{10})^2}{1.963 \times 10^{15}} \exp \left( \frac{0.725}{0.0259} \right) = 1.64 \times 10^{17} \text{ cm}^{-3}$$

# 穩壓與崩潰

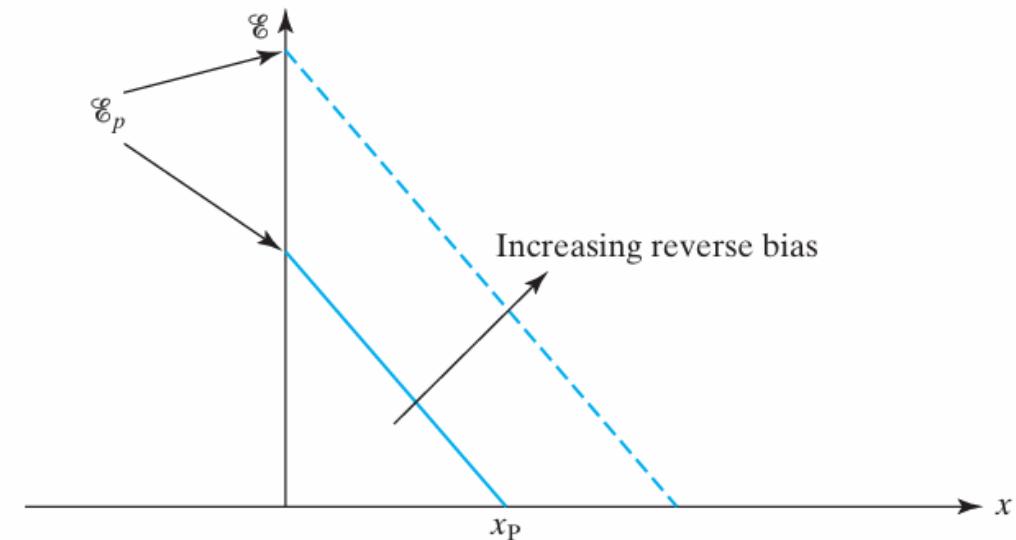
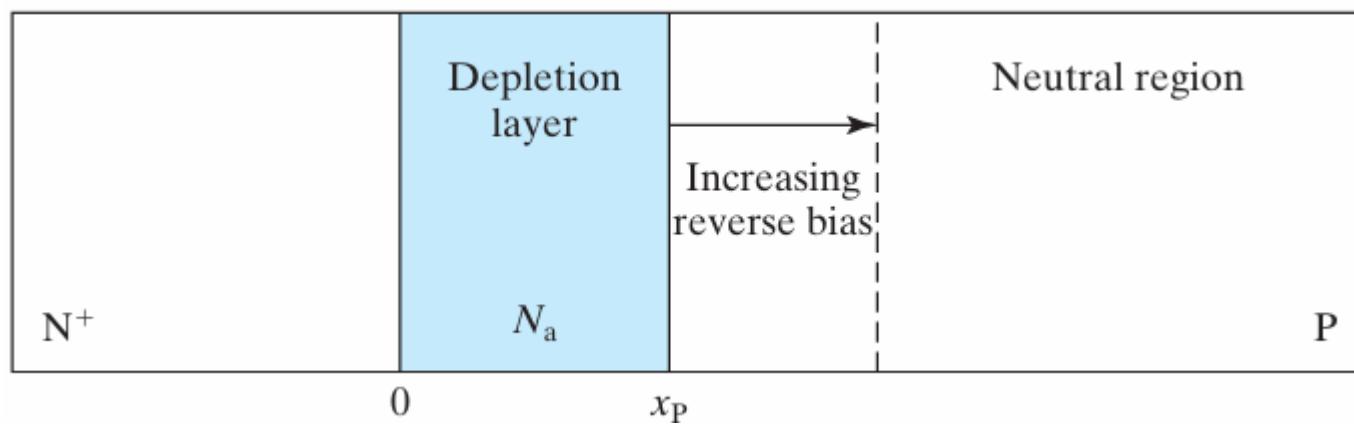


# 崩潰 Junction Breakdown

## Peak Electric Field

- Junction breakdown occurs when the peak electric field in the PN junction reaches a critical value

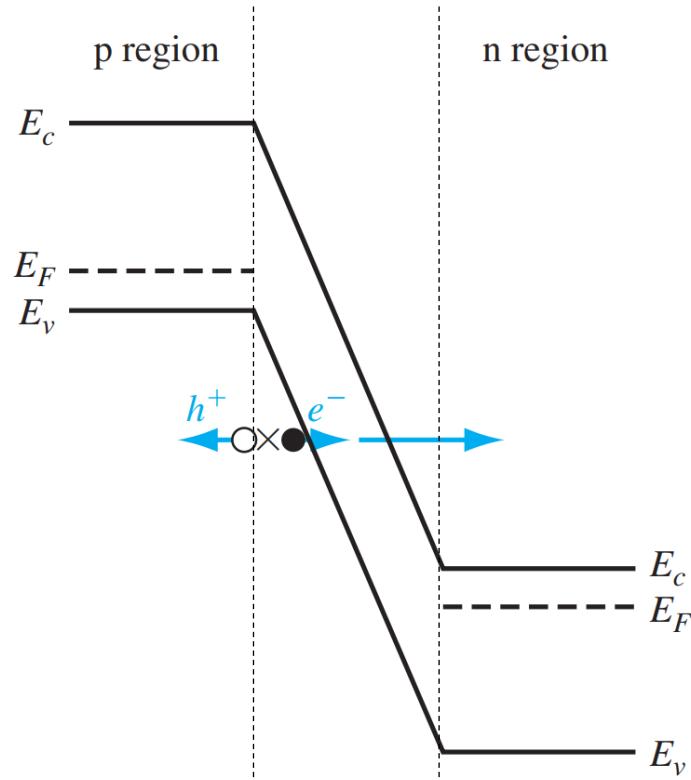
$$\mathcal{E}_p = \mathcal{E}(0) = \left[ \frac{2qN}{\epsilon_s} (\phi_{bi} + |V_r|) \right]^{1/2}$$



# 崩潰 Junction Breakdown

齊納效應 (Zener effect)

- p 區和 n 區均以高濃度摻雜，空乏區很窄
- p 區價帶電子容易直接穿隧至 n 區導帶



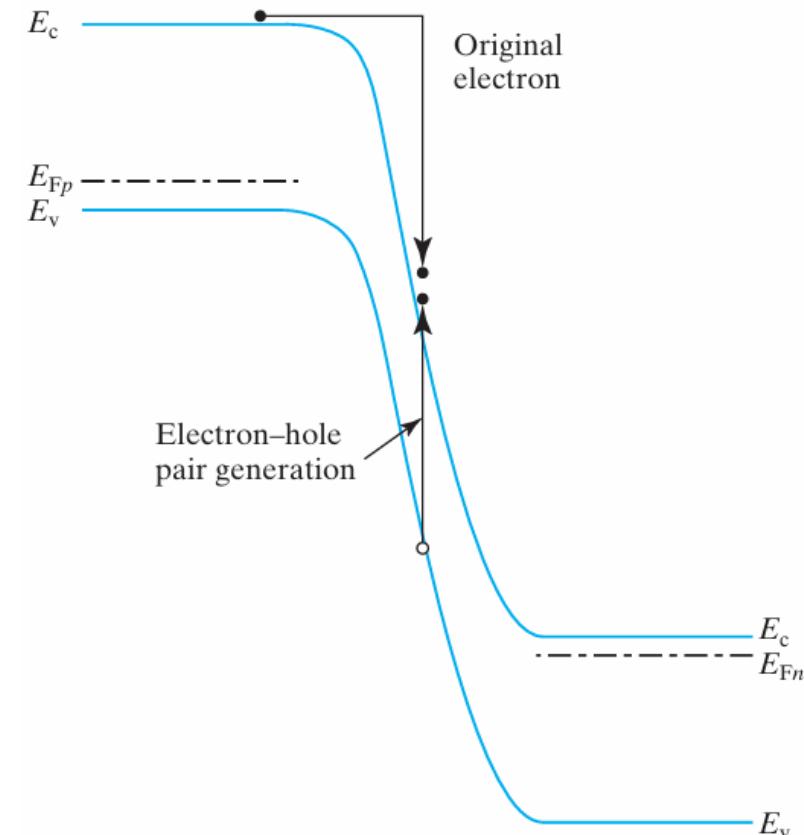
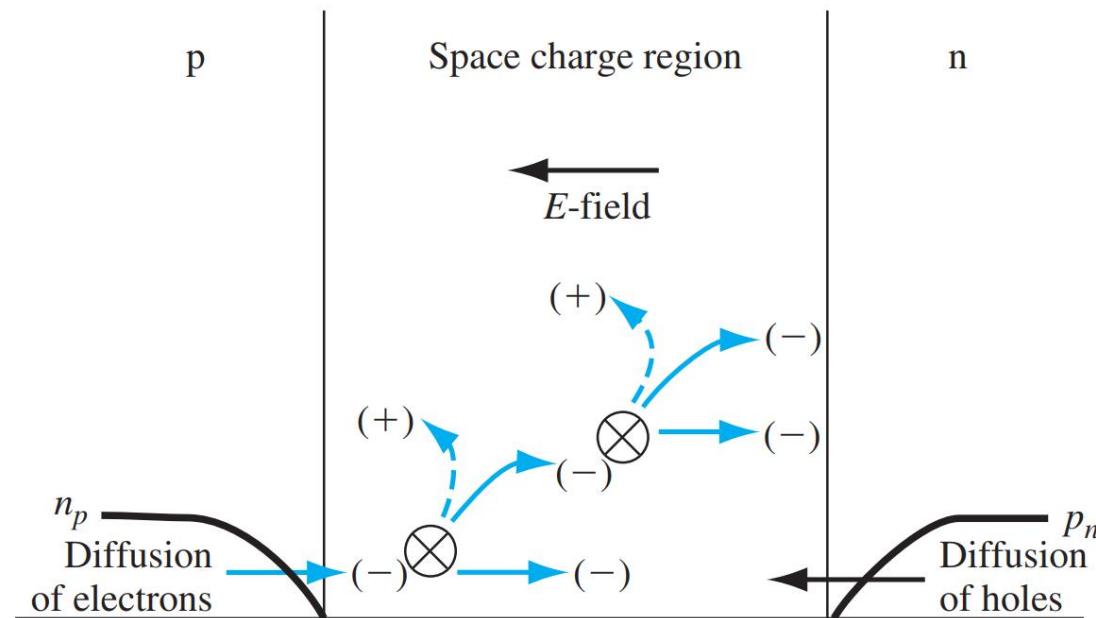
$$W = \sqrt{\frac{2\epsilon_s(V_{bi} + V_R)}{e}} \left[ \frac{N_a + N_d}{N_a N_d} \right]$$

$$N_a \uparrow N_d \uparrow \Rightarrow W \downarrow$$

# 崩潰 Junction Breakdown

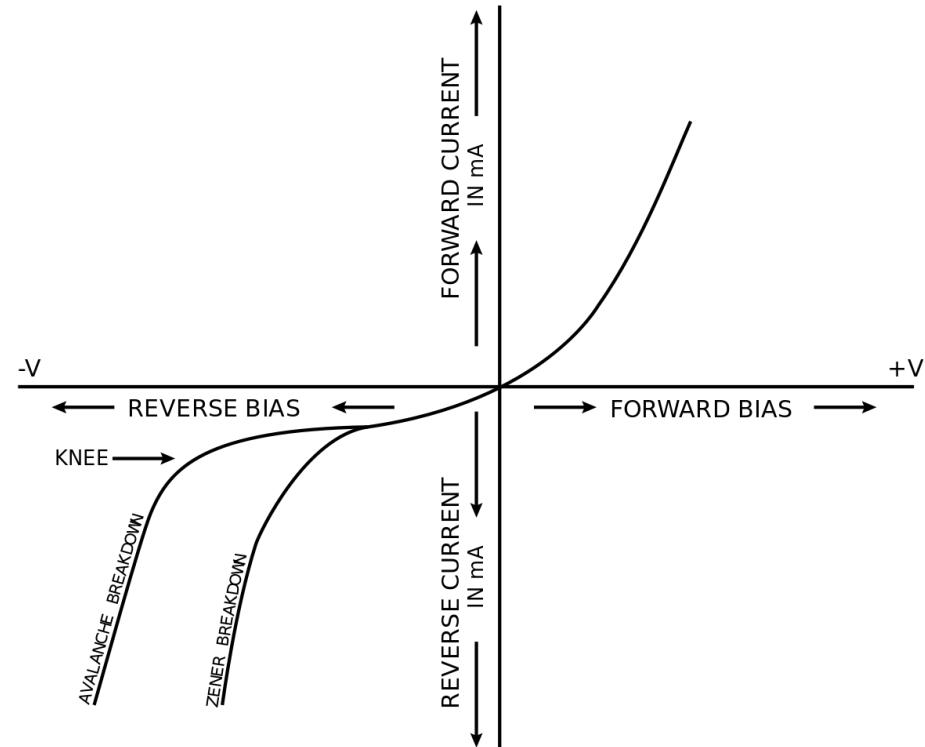
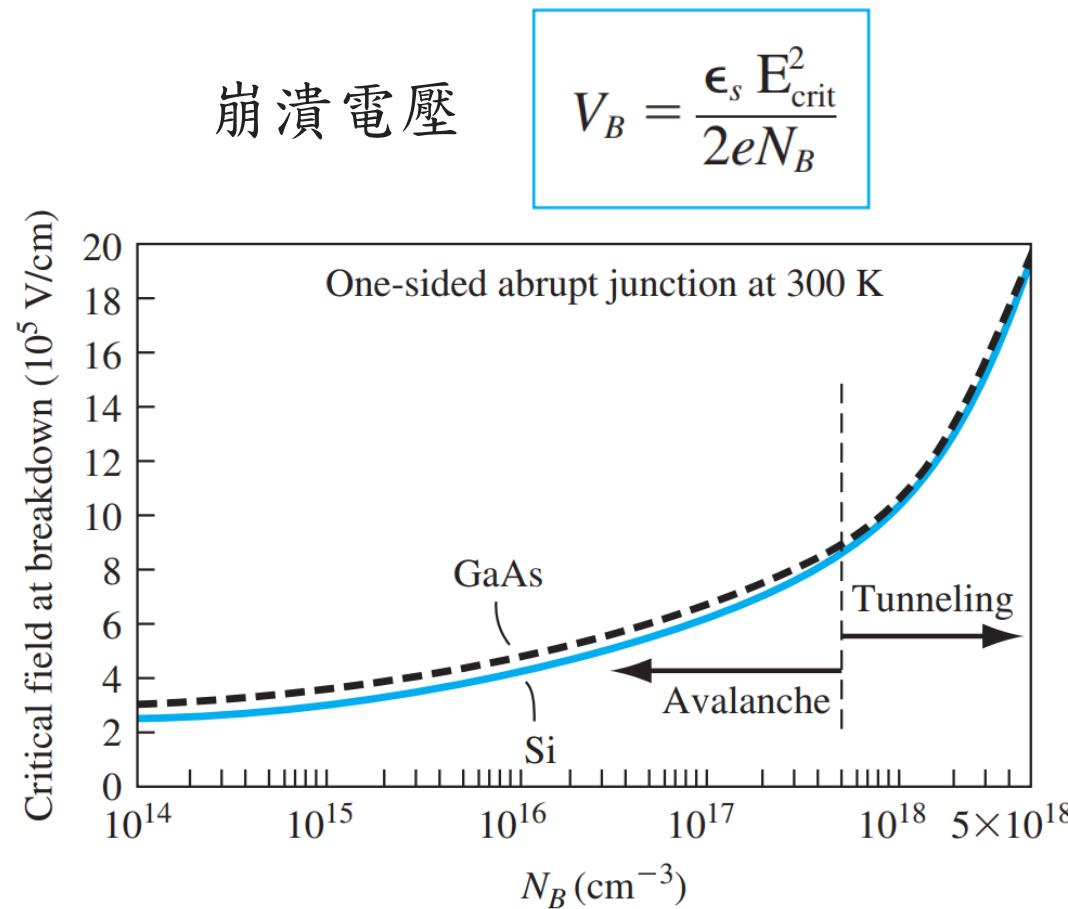
## 雪崩效應 (Avalanche effect)

- p 區的電子為少數載子，因擴散效應而有微量的流動
- 當偏壓愈加愈大時，空乏區內的電場極高
- 原本微量的電子進入空乏區後，在極高電場的加速下撞出更多電子電洞對，造成雪崩式效應。



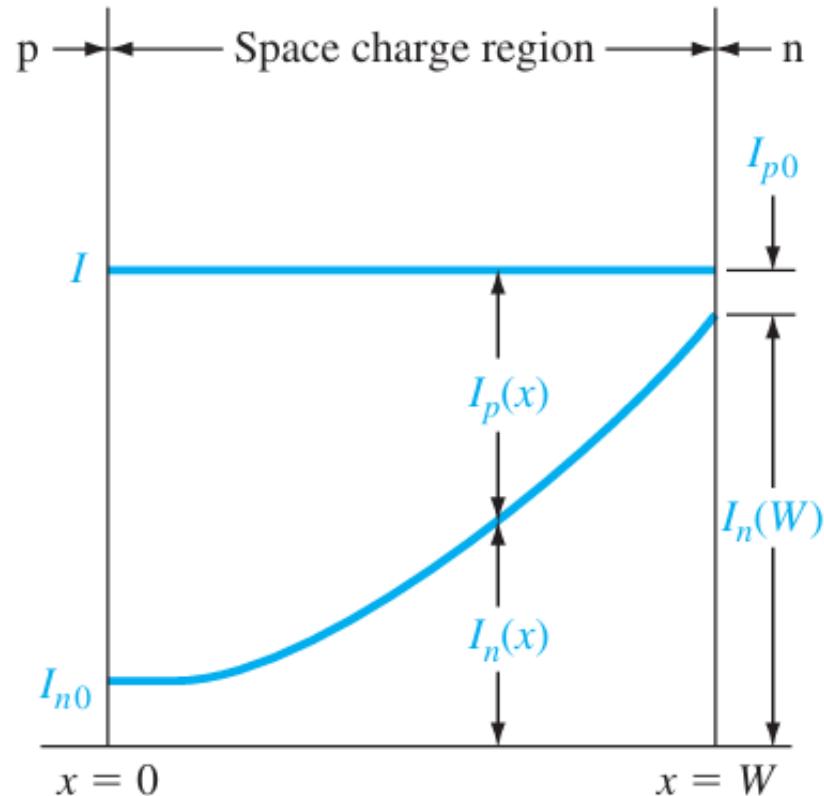
# 崩潰電壓

- 逆向偏壓時，齊納效應和雪崩效應均會發生
- 當摻雜濃度較高時，主要由齊納效應主宰。



# 高壓避免崩潰

For the avalanche breakdown  $\rightarrow I_n(W) = M_n I_{n0}$



$$1 - \frac{1}{M_n} = \int_0^W \alpha dx \rightarrow \alpha(E) = \alpha_0 e^{-H/E}$$

$e^{-(\text{energy barrier})/\text{mean energy}}$

崩潰電壓

$$V_B = \frac{\epsilon_s E_{\text{crit}}^2}{2eN_B}$$

How to avoid the breakdown when we need the device work for high-voltage application, e.g. EV ?

# 比較

特徵	Zener效應	雪崩效應
摻雜濃度	較高	較低
電流機制	穿隧效應	在高反向電場下，載子獲得足夠能量以撞擊晶格，產生新的載子。
臨界電場	較大	較小
崩潰電壓	較小	較大
應用場景	穩壓電源、電壓參考源	瞬態保護、峰值檢測、高壓發生器等