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HANESBRANDS INC.PRODUCT SPECIFICATION - Packaging	
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<b>Project Admin</b>	Treva Monday
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HANESbrands INC. PACKAGING SPECIFICATIONS						PACKAGING BILL OF MATERIAL DETAILS																
<b>PACKAGING BOM</b>																						
<b>SELLING STYLE:</b> UDTCB3			<b>ISSUE DATE :</b> 02/04/15		<b>REVISED DATE :</b>		<b>PAGE PACK1</b>															
<b>PACKAGING TYPE</b>																						
<b>POLYBAG</b>																						
	<u>SIZE</u>	<u>PART #</u>	<u>QTY / PKG</u>	<u>QTY / DOZ PKGS</u> (APS)	<u>DESCRIPTION</u>	<u>MATERIAL</u>																
	S-L	AP3229	1	12	7" x 1.5" x 2"	3.5mil laminated																
	XL-2X	AP3233	1	12	7.25" x 10.75" x 2"	3.5mil laminated																
<b>INSERT</b>																						
	<u>SIZE</u>	<u>PART #</u>	<u>QTY / PKG</u>	<u>QTY / DOZ PKGS</u> (APS)	<u>DESCRIPTION</u>	<u>MATERIAL</u>																
	ALL	AH1091	1	12	4" x 8.75"	16pt - 20pt C1S																
<b>HOOK</b>																						
	<u>SIZE</u>	<u>PART #</u>	<u>QTY / PKG</u>	<u>QTY / DOZ PKGS</u> (APS)	<u>DESCRIPTION</u>																	
	ALL	AN037	1	12	Allenfield Hang-Eze Micro hook, Color Natural																	
<b>SIZE STICKER</b>																						
	<u>SIZE</u>	<u>PART #</u>	<u>QTY / PKG</u>	<u>QTY / DOZ PKGS</u> (APS)	<u>DESCRIPTION</u>	<b>Placement of Sticker:</b> Front of polybag, see photo below																
	S	ASA122	1	12	Size Sticker																	
	M	ASA123	1	12	Size Sticker																	
	L	ASA124	1	12	Size Sticker																	
	XL	ASA125	1	12	Size Sticker																	
	2X	ASA126	1	12	Size Sticker																	
<b>FOLDING INSTRUCTIONS</b>																						
<ul style="list-style-type: none"> <li>❖ Use Method <u>    SF1    </u> on How to fold tab pack2 to fold 3 garments evenly spaced</li> <li>❖ Place into the correct polybag with the waistbands toward the top</li> <li>❖ Seal the zip-lock closure</li> <li>❖ Insert the hook into the header hole with the hook opening pointing left and lock into place. Fold hook over prior to placing into shipping carton (see photo below)</li> <li>❖ PLACE SIZE, AND UPC STICKERS IN DESIGNATED AREAS (SEE BELOW)</li> </ul>																						
<p style="color: red;">Package Dimensions for Cube: (See "How to measure document" on zone)</p> <p style="color: red;">All measurements are +/- .25"</p> <table border="1" style="width: 100%; border-collapse: collapse; text-align: center;"> <thead> <tr> <th>Size</th> <th>Finished Length:</th> <th>Finished Width:</th> <th>Finished Depth:</th> <th>Pkg Weight</th> </tr> </thead> <tbody> <tr> <td>S-L</td> <td>7.25</td> <td>4.5"</td> <td>2.25</td> <td>0.49</td> </tr> <tr> <td>XL-2X</td> <td>7.5</td> <td>4.5"</td> <td>2.5</td> <td>0.61</td> </tr> </tbody> </table>								Size	Finished Length:	Finished Width:	Finished Depth:	Pkg Weight	S-L	7.25	4.5"	2.25	0.49	XL-2X	7.5	4.5"	2.5	0.61
Size	Finished Length:	Finished Width:	Finished Depth:	Pkg Weight																		
S-L	7.25	4.5"	2.25	0.49																		
XL-2X	7.5	4.5"	2.5	0.61																		
<div style="display: flex; align-items: flex-start;"> <div style="flex: 1;"> <p style="background-color: yellow; border: 1px solid black; padding: 2px; font-weight: bold;">FOR STICKER PLACEMENT LOCATION ON PACKAGE ONLY! PHOTO MAY NOT BE THE CORRECT SILHOUETTE OR FINAL ART</p> </div> <div style="flex: 2; margin-top: 10px;"> <div style="border: 1px solid black; padding: 5px; margin-bottom: 10px;">             Place the SIZE sticker on the upper right corner of the header.           </div> <div style="display: flex; justify-content: space-around; align-items: center;">   </div> <div style="margin-top: 10px;">  </div> </div> </div>																						
<p style="color: red;">SEE PACKAGING HISTORY-packs FOR PREVIOUS PACKAGING PART NUMBERS</p>																						

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**FOLDING INSTRUCTIONS:**

**CLICK ON THE LINK BELOW FOR HOW TO FOLD:**

Method SF3

<https://izone.hbi.net/sites/sc-hbipackagingmaterialspecifications/HTF%20%20Public%20PDFs/SF1.pdf>

HANESbrands INC. PACKAGING SPECIFICATIONS

PACKAGING BOM

SELLING STYLE:UDTCB3

ISSUE DATE :02/04/15

REVISED DATE :03/25/15

UPC INFORMATION

PAGEPACK3

Style	Size	Color Code	UPC	MSRP
UDTCB3	SMALL	00U	078715776244	\$ 19.00
UDTCB3	MEDIUM	00U	078715776251	\$ 19.00
UDTCB3	LARGE	00U	078715776268	\$ 19.00
UDTCB3	X LARGE	00U	078715776275	\$ 19.00
UDTCB3	2X LARGE	00U	078715776282	\$ 19.00

UWDCH1U

Underwear Dept. Store Horizontal (except JCP)

UPC SAMPLE FORMAT

Barcode Size Minimum

Percent Magnification	Width (in.) (Bar to Bar)	Width (in.) (including quiet space/dead zone)	Quiet Zone Minimum
80%	0.988 in	1.175 in	0.093 in

NOTE: Barcode size should never be reduced below 80% .

<input checked="" type="checkbox"/> " " Indicates Fields Required To Print Label.	Mid-Tier UW	Special Comments Instructions:
HBI Style #	<input checked="" type="checkbox"/>	From Packaging Spec. - 7pt Swiss 721 BT Bold
Size Code	<input checked="" type="checkbox"/>	From Packaging Spec., English Only. - 5 pt Swiss 721 BT Bold
HBI RN# 15763	<input checked="" type="checkbox"/>	HBI RN# on Hanes products. - 5pt Swiss 721 BT Bold
QTRPLY Code	<input checked="" type="checkbox"/>	All U.S. Retail.
Retail Price	<input checked="" type="checkbox"/>	Printed Price Format should be MSRP \$XX.XX - 7pt Swiss 721 BT Bold
COO	<input checked="" type="checkbox"/>	ALL CAPS, English/Spanish Translations. - 5pt Swiss 721 BT Roman
Fiber Contents	<input checked="" type="checkbox"/>	ALL CAPS, English/Spanish Translations. - 5pt Swiss 721 BT Roman

UPC - 3" x 1.5" Horizontal

Reference garment Label for COO and Fiber Content.

Example of how to print COO:  
MADE IN DOMINICAN REPUBLIC  
HECHO EN REPÚBLICA DOMINICANA

Content Example:  
75% COTTON/ ALGODÓN,  
25% POLYESTER/ POLIÉSTER

Assortment Content Example:  
SOLIDS: 100% COTTON/ ALGODÓN  
HEATHERS: 75% COTTON/ ALGODÓN,  
25% POLYESTER/ POLIÉSTER

SEE MATERIAL SPEC FOR ASE255/GN70751 FOR REFERENCE (ASE254 for vinyl-safe adhesive):

Must always be ordered oriented only one way on roll (3" wide).

## HANESbrands INC. PACKAGING SPECIFICATIONS

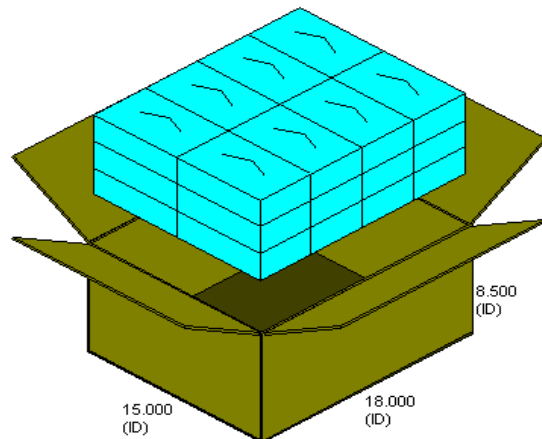
## CASING DETAILS

PACKAGING BOM		PAGE		PACK4	
SELLING STYLE:	UDTCB3	PACK COUNT:	3	ISSUE DATE :	02/04/15
				REVISED DATE :	02/09/15

PACKAGING MATERIAL	USAGE UOM	PART#	DC Cases/ Pallet	Grmts/ Pallet	USAGE / DOZ PKGS					
					SIZE	SM	MD	LG	XL	2XL
Master Carton	ea	PC828			--	0.5000	0.5000	0.5000	0.5000	0.5000
Master Carton	ea			--	--	--	--	--	--	
Baler Bag (first)( gmt/bag)		XXXXXX		--	--	--	--	--	--	
Case Label & Ribbon Part # (DO NOT LOAD IN APS)	ea	ASB925		--	--	--	--	--	--	
Case Tape Part # Printed (DO NOT LOAD IN APS)		PPT007		--	--	--	--	--	--	
Case Tape Part # Clear (DO NOT LOAD IN APS)		PPT008		--	--	--	--	--	--	--
CASING DETAILS										
					SIZE	SM	MD	LG	XL	2XL
FIRST QUALITY					PKGS / CASE	24	24	24	24	24
UDTCB3					PKG WEIGHT (LBS)	0.49	0.49	0.49	0.61	0.61
					INNER WEIGHT (LBS)	11.76	11.76	11.76	14.64	14.64
					CASE WEIGHT (LBS)	13.26	13.26	13.26	16.14	16.14
					GARMENTS / CASE	72	72	72	72	72
1 DOZ GARMENT WEIGHT (LBS)					1.96	1.96	1.96	2.44	2.44	
PLANT TO DC CASING INSTRUCTIONS: 24/1 ( 6 DOZENS PER CASE) 24 PACKAGES PER CASE,LOOSE					“For styles with multiple assortments, each baler bag (inner) should contain a random assortment of packages with no two of the same of any assortment, for as many bailers as possible to achieve the percentage of assortments for the case.”					
PU CODE: 400										

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PC828



# PACKAGING HISTORY-pack5

## HANESbrands INC. PACKAGING SPECIFICATIONS

## PACKAGING HISTORY

PACKAGING BOM

PAGE PACK5

SELLING STYLE:	UDTCB3	ISSUE DATE :	02/04/15
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<u>VERSION</u>	<u>NAME</u>	<u>DATE</u>	<u>CHANGE</u>
a	A. Guimaraes	02/04/15	Specs in process per@ Task # 101340.
a	C.Arrington	02/05/15	Added BOM and fold info
a	R. Arguello	02/09/15	Added casing.
a	A. Guimaraes	02/10/15	Added UPC's. Audited and released.
b	A. Guimaraes	03/25/15	In process per Marketing request to add pricing of \$19.00. Updated UPC format to print pricing. Audited and released.

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