

**HANESBRANDS INC.PRODUCT SPECIFICATION - Packaging**


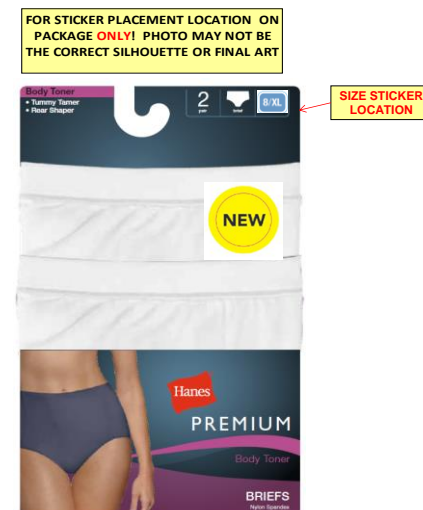
Original Date:	10/30/2013
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HANESBRANDS INC.PRODUCT SPECIFICATION - Packaging	
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Original Date:	10/30/2013
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HANESbrands INC. PACKAGING SPECIFICATIONS										PACKAGING BILL OF MATERIAL DETAILS																					
PACKAGING BOM																															
SELLING STYLE: TU43AS					INTIMATES STYLE		DFTU43	ISSUE DATE :	06/10/13	REVISED DATE :	PAGE PACK1																				
PACKAGING TYPE																															
BOARD	SIZE	PART #	QTY / PKG	QTY / DOZ PKGS	PART #	USAGE	DESCRIPTION	MATERIAL																							
	ALL	AHJX36	1	12	FOTU43N/C00UW000	1.020000	HAN112409.6	20 pt C15																							
										5/8" spine																					
CALLOUT STICKER	SIZE	PART #	QTY / PKG	QTY / DOZ PKGS	PART #	USAGE	DESCRIPTION	Placement of Sticker: Upper right of top garment as shown below.																							
	ALL	ASC967	1	12	LA0513N/C0000000	1.020000	White stock/perm adh																								
SIZE STICKER	SIZE	PART #	QTY / PKG	QTY / DOZ PKGS	PART #	USAGE	DESCRIPTION	Placement of Sticker: Upper right corner of the header of the package to the right of the silhouette icon																							
	5/S	ASAB11	1	12	LA0165GRN5S00000	1.020000	White stock/perm adh																								
	6/M	ASAB12	1	12	LA0165MAZ6M00000	1.020000	White stock/perm adh																								
	7/L	ASAB13	1	12	LA0165LAV7L00000	1.020000	White stock/perm adh																								
	8/XL	ASAB14	1	12	LA0165BLE8XL0000	1.020000	White stock/perm adh																								
	9/2X	ASAB15	1	12	LA0165LBL92X0000	1.020000	White stock/perm adh																								
UPC STICKER MATERIALS (For Intimates Use)	SIZE	PART #	QTY / PKG	QTY / DOZ PKGS	PART #	USAGE	DESCRIPTION	Placement of Sticker: Empty white area on back of package																							
	ALL	ASB587/PPU1332	1	12	LA0134WHT0000000	1.020000	WHITE UPC LABEL (PPU1332: 1.5" x 1.75")																								
CASE MATERIALS (For Intimates Use)	SIZE	PART #	QTY / PKG	QTY / DOZ PKGS	PART #	USAGE	DESCRIPTION																								
	ALL	PC408	---	---	EX0123N/CPC40800	0.055558	Shipping Carton																								
	ALL	AP1144	---	---	AP114400000000000	0.500000	Baler Bag																								
	all	N/C	---	---	PM0078BLK3500000	0.000052	Ink																								
FOLDING INSTRUCTIONS																															
<div><div><div>❖ Use Method XF6 on How To Fold tab pack2 to create a P2</div><div>❖ Use instructions in fold method pertaining to microfiber garments</div><div>❖ PLACE SIZE, CALLOUT, AND UPC STICKERS IN DESIGNATED AREAS (SEE PHOTOS)</div></div><div><div>Package Dimensions for Cube: (See "How to measure document" on zone)</div><div>All measurements are +/- .25"</div><table><tr><th>Size</th><th>Finished Length:</th><th>Finished Width:</th><th>Finished Depth:</th><th>Pkg Weight</th></tr><tr><td>ALL</td><td>9"</td><td>5.75"</td><td>5/8"</td><td>.26 lbs (+/-10%)</td></tr><tr><td></td><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td><td></td></tr></table><div><div><div>UPC STICKER LOCATION</div><div></div></div><div><div><div>FOR STICKER PLACEMENT LOCATION ON PACKAGE ONLY! PHOTO MAY NOT BE THE CORRECT SILHOUETTE OR FINAL ART</div><div></div></div></div></div></div></div>												Size	Finished Length:	Finished Width:	Finished Depth:	Pkg Weight	ALL	9"	5.75"	5/8"	.26 lbs (+/-10%)										
Size	Finished Length:	Finished Width:	Finished Depth:	Pkg Weight																											
ALL	9"	5.75"	5/8"	.26 lbs (+/-10%)																											
SEE PACKAGING HISTORY-pack5 FOR PREVIOUS PACKAGING PART NUMBERS																															
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**FOLDING INSTRUCTIONS:**

**CLICK ON THE LINK BELOW FOR HOW TO FOLD:**

Method XF6

<http://externalteams.zone.hbi.net/sites/sc-hbipackagingmaterialspecifications/HTF%20%20Public%20PDFs/XF6.pdf>

**HANESbrands INC. PACKAGING SPECIFICATIONS****UPC INFORMATION**

PACKAGING BOM

PAGE

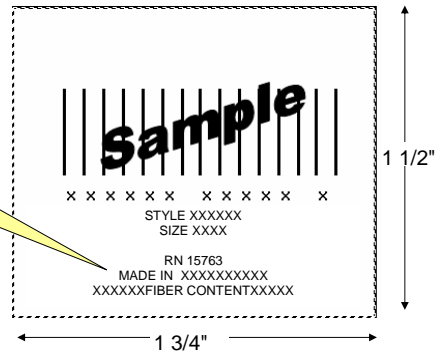
PACK3

SELLING STYLE:	TU43AS	ISSUE DATE :	06/10/13	REVISED DATE :	
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UPC CODES	STYLE #	XSIZE	PCK	SZL	SZP	SIZE
0 43935 - 67033 7	TU43AS	0	2	4	1	S
0 43935 - 67034 4	TU43AS	0	2	4	2	M
0 43935 - 67035 1	TU43AS	0	2	4	3	L
0 43935 - 67036 8	TU43AS	0	2	4	4	XL
0 43935 - 67037 5	TU43AS	0	2	4	5	2XL

**UPC SAMPLE FORMAT**

UPC must match same  
COO (Country of  
Origin) and fiber  
content as stated on  
Garment Label

**SEE MATERIAL SPEC FOR ASB587 same as PPU1332 FOR REFERENCE:**

Sew Facility will need to indicate on the Purchase Order to the sticker vendor the sticker orientation on the roll as well as multiple put up needs specific to the sew facilities printing equipment.

If UPC sticker will cover preprinted information on the package, plant must use opaque sticker **ASC957 same as**

## CASE-pack4

## HANESbrands INC. PACKAGING SPECIFICATIONS

## CASING DETAILS

## PACKAGING BOM

PAGE PACK4

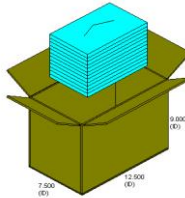
SELLING STYLE:	TU43AS	ISSUE DATE :	06/10/13	REVISED DATE :	07/22/13
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PACKAGING MATERIAL	USAGE UOM	PART#	DC Cases/ Pallet	Grmts/ Pallet	USAGE / DOZ PKGS									
					SIZE	5/S	6/M	7/L	8/XL	9/2XL				
Master Carton	ea	PC408	90	3240	--	0.6667	0.6667	0.6667	0.6667	0.6667	--	--	--	--
Master Carton	ea				--	--	--	--	--	--	--	--	--	--
Master Carton	ea				--	--	--	--	--	--	--	--	--	--
Baler Bag (first)( gmt/bag)		AP1144		--	--	6.0000	6.0000	6.0000	6.0000	6.0000	--	--	--	--
Case Label & Ribbon Part # (DO NOT LOAD IN APS)	ea	ASB925		--	--	--	--	--	--	--	--	--	--	--
Case Tape Part # Printed (DO NOT LOAD IN APS)		PPT007		--	--	--	--	--	--	--	--	--	--	--
Case Tape Part # Clear (DO NOT LOAD IN APS)		PPT008		--	--	--	--	--	--	--	--	--	--	--
CASING DETAILS					SIZE	5/S	6/M	7/L	8/XL	9/2XL	0	0	0	0
FIRST QUALITY					PKGS / CASE	18	18	18	18	18				
TU43AS					PKG WEIGHT (LBS)	0.26	0.26	0.26	0.26	0.26				
					INNER WEIGHT (LBS)	0.52	0.52	0.52	0.52	0.52				
					CASE WEIGHT (LBS)	4.68	4.68	4.68	4.68	4.68				
					GARMENTS / CASE	36	36	36	36	36				
1 DOZ GARMENT WEIGHT (LBS)						1.56	1.56	1.56	1.56	1.56				

## PLANT TO DC CASING INSTRUCTIONS:

18 /2 (3 DOZENS PER CASE) 18 PACKAGES PER CASE  
 2 PACKAGES IN A BAILER BAG , TOTAL OF 9 BAGS PER CASE

PU CODE: 299



For styles with multiple assortments, each baler bag (inner) should contain a random assortment of packages with no two of the same of any assortment.

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# PACKAGING HISTORY-pack5

## HANESbrands INC. PACKAGING SPECIFICATIONS

## PACKAGING HISTORY

PACKAGING BOM

PAGE PACK5

SELLING STYLE:	TU43AS	ISSUE DATE :	06/10/13
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<u>VERSION</u>	<u>NAME</u>	<u>DATE</u>	<u>CHANGE</u>
a	P. Brown	06/10/13	Created spec per attask #61343; added UPC's accordingly to UPC page
a	B. Rodriguez	07/22/13	Added Casing.
a	C.Arrington	10/25/13	Added BOM and folding info.
a	P. Brown	10/28/13	Added intimates usages; audited & released



HANESBRANDS INC.PRODUCT SPECIFICATION - Packaging									
Selling style #:		TU43AS							
Description:		Hanes Target Premium Tummy Smoothing Hicut							
Garment Style									
Division:		33							
Bus. Unit:		WOMEN'S							
Project Admin		Rebecca Morgan							

