Selling style	e #: TU43AS								
Descripti	ion: Hanes Target Premium Tummy Smoothing Hic	ut						Original Date:	10/30/2013
	T43U (DFTU43)								
	ion: 33	_							
	women's	_							
	Imin Rebecca Morgan	_							
	- Nobossa morgan								
SIZE range:	SM, MD, LG, XL, 2XL	X-SIZE:	0	1		REVISION CODE:			
PACK CODE:	2	SIZE LINE:	4						
						00 - New style per @61343, pro	to G0655		
Name/Date	Description of change					01 - Spring 14 D2 color update			
RM 10/30/13	New Style per @61343, proto #0655					02 - Spring 15 D1 color update			
RM 1/23/14	Spring 14 D2 color update					04 - NewWear update SP14 D2	, SP15 D1 Asst 1		
RM 8/25/14	Spring 15 D1 color update					05- NewWear update SP15 D1			
RM 9/15/14	Updated for NewWear					06- NewWear update SP14 D2			
RM 10/30/14	Spring 15 color update					04 - Spring 15 color update Ass			
T(W 10/30/14	oping to color apaate					05 - Spring 15 color update Ass			
						00 - Spring 15 color update Ass	LZ (Cally OVEI)		
				1					
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HANESBRANDS INC.PRODUCT SPECIFICATION - Packaging

HANESBRANDS INC.PRODUCT SPECIFICATION - Packaging Selling style #: TU43AS Description: Hanes Target Premium Tummy Smoothing Hicut Original Date: 10/30/2013 Garment Style T43U Division: 33 Bus. Unit: WOMEN'S Project Admin Rebecca Morgan DC Packaging Style Manf. Style Sew Primary Flow U43TA T43U (78) EL PEDREGAL, El Salvador (PW) Perris, USA U43T NewWear NPTU43 (23) EL PEDREGAL, El Salvador

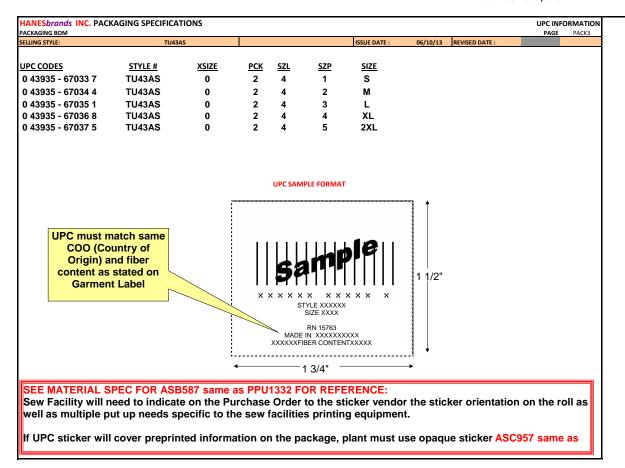
HANESbrands INC. PACKAG	GING SPECIFICAT	TIONS								PACKAGING B	LE OF WATERIAL DETA
PACKAGING BOM SELLING STYLE:	TU43AS				INTIMATES STYLE	DFTU43	ISSUE DATE :	06/10/13	REVISED DATE :		PAGE PACK1
PACKAGING TYPE	1043A3			(APS)	INTIMATES	INTIMATES	ISSUE DATE.	00/10/13	REVISED DATE.		FAGE FACKI
BOARD	SIZE	PART #	QTY / PKG	QTY / DOZ PKGS	PART #	USAGE	DESCRIPTION	MATERIAL			
BOARD	ALL	AHJX36	1	12	FOTU43N/C00UW000	1.020000	HAN112409.6	20 pt C1S			
			_				5/8" spine	·			
CALLOUT STICKER	6175	DADT #	OTY / DVC	(APS)	INTIMATES	INTIMATES	DECEDIDATION	Placement of St as shown below	icker: Upper right of	top garment	
	<u>SIZE</u> ALL	PART # ASC967	QTY / PKG 1	QTY / DOZ PKGS	PART # LA0513N/C0000000	<u>USAGE</u> 1.020000	DESCRIPTION White stock/perm		<i>.</i>		
	ALL	AJC307	-		LA031314/ C0000000	1.020000	write stocky permi	adii			
SIZE STICKER				(APS)	INTIMATES	INTIMATES		Placement of St	icker: Upper right co	rner of the heade	r of the package to
	SIZE	PART #	QTY / PKG	QTY / DOZ PKGS	PART #	USAGE	DESCRIPTION	the right of the			
	5/S	ASA811	1	12	LA0165GRN5S00000	1.020000	White stock/perm	adh			
	6/M	ASA812	1	12	LA0165MAZ6M00000	1.020000	White stock/perm				
	7/L	ASA813	1	12	LA0165LAV7L00000	1.020000	White stock/perm				
	8/XL 9/2X	ASA814 ASA815	1 1	12 12	LA0165BLE8XL0000 LA0165LBL92X0000	1.020000 1.020000	White stock/perm White stock/perm				
	3/4^	WOWOTO	•	12	LAUIUJLDL3ZAUUUU	1.020000	vvinte stocky perint	uun			
UPC STICKER MATERIALS				(APS)	INTIMATES	INTIMATES		Placement of St	icker: Empty white a	rea on back of pac	kage
(For Intimates Use)	SIZE	PART #	QTY / PKG	QTY / DOZ PKGS	PART #	USAGE	DESCRIPTION				<u> </u>
	ALL	ASB587/PPU1332	1	12	LA0134WHT0000000	1.020000	WHITE UPC LABEL (PPU1332: 1.5" x 1	L.75")		
CASE MATERIALS	_			(ADC)	INTIMATES	INITIDAATEC					
(For Intimates Use)	SIZE	PART #	QTY / PKG	(APS) <u>QTY / DOZ PKGS</u>	PART #	INTIMATES <u>USAGE</u>	DESCRIPTION				
,	ALL	PC408			EX0123N/CPC40800	0.055558	Shipping Carton				
	ALL	AP1144			AP11440000000000	0.500000	Baler Bag				
	all	N/C			PM0078BLK3500000	0.000052	Ink				
1											
FOLDING INSTRUCTIONS	<u>s</u>										
									EMENT LOCATION (
	❖ Use Method		on How To Fold tab	pack2			P	ACKAGE ONLY!	EMENT LOCATION (PHOTO MAY NOT B DUETTE OR FINAL A	E	
	 Use Method to create a P 	2	on How To Fold tab				P	ACKAGE ONLY!	PHOTO MAY NOT B	E	
	 Use Method to create a P Use instruction 	2 ons in fold method pe	ertainng to microfiber g	arments			P	ACKAGE ONLY!	PHOTO MAY NOT B	RT SIZE	STICKER
	 Use Method to create a P Use instruction 	2 ons in fold method pe	ertainng to microfiber g				P	ACKAGE ONLY!	PHOTO MAY NOT B	RT SIZE	STICKER CATION
	 Use Method to create a P Use instruction 	2 ons in fold method pe	ertainng to microfiber g	arments			P	ACKAGE ONLY!	PHOTO MAY NOT B	RT SIZE	STICKER
	 Use Method to create a P. Use instruction PLACE SIZE, Compared to the property of the p	2 Ons in fold method pe CALLOUT, AND UPC S Densions for Cube: (1)	ertainng to microfiber g	arments ED AREAS (SEE PHOTOS)			P	ACKAGE ONLY!	PHOTO MAY NOT B	RT SIZE	STICKER
	 Use Method to create a P. Use instruction PLACE SIZE, Compared to the property of the p	2 ons in fold method pe CALLOUT, AND UPC S' nensions for Cube: (ments are +/25"	ertainng to microfiber g TICKERS IN DESIGNATE See "How to measure"	arments ED AREAS (SEE PHOTOS) document" on zone)			P	ACKAGE ONLY!	PHOTO MAY NOT B	RT SIZE	STICKER
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	 Use Method to create a P. Use instruction PLACE SIZE, € Package Dim All measurer Size 	2 ons in fold method pe CALLOUT, AND UPC S tensions for Cube: (: ments are +/25" Finished Length:	ertaining to microfiber g TICKERS IN DESIGNATE See "How to measure" Finished Width:	document" on zone) Finished Depth:	Weight		P	ACKAGE ONLY!	PHOTO MAY NOT B	SIZE LO	STICKER
	 Use Method to create a P. Use instruction PLACE SIZE, C. Package Dim All measurer 	2 ons in fold method pe CALLOUT, AND UPC S' mensions for Cube: (s' ments are +/25" Finished	ertaining to microfiber g TICKERS IN DESIGNATE See "How to measure of the second secon	ED AREAS (SEE PHOTOS) document" on zone)			P	ACKAGE ONLY!	PHOTO MAY NOT E	SIZE LO	STICKER
	 Use Method to create a P. Use instruction PLACE SIZE, € Package Dim All measurer Size 	2 ons in fold method pe CALLOUT, AND UPC S tensions for Cube: (: ments are +/25" Finished Length:	ertaining to microfiber g TICKERS IN DESIGNATE See "How to measure" Finished Width:	document" on zone) Finished Depth:	Weight		P	ACKAGE ONLY!	PHOTO MAY NOT E	SIZE LO	STICKER
	 Use Method to create a P. Use instruction PLACE SIZE, € Package Dim All measurer Size 	2 ons in fold method pe CALLOUT, AND UPC S tensions for Cube: (: ments are +/25" Finished Length:	ertaining to microfiber g TICKERS IN DESIGNATE See "How to measure" Finished Width:	document" on zone) Finished Depth:	Weight		P	ACKAGE ONLY!	PHOTO MAY NOT E	SIZE LO	STICKER
	 Use Method to create a P. Use instruction PLACE SIZE, € Package Dim All measurer Size 	2 ons in fold method pe CALLOUT, AND UPC S tensions for Cube: (: ments are +/25" Finished Length:	ertaining to microfiber g TICKERS IN DESIGNATE See "How to measure" Finished Width:	document" on zone) Finished Depth:	Weight		P	ACKAGE ONLY!	PHOTO MAY NOT E	SIZE LO	STICKER
	 Use Method to create a P. Use instruction PLACE SIZE, € Package Dim All measurer Size 	2 ons in fold method pe CALLOUT, AND UPC S tensions for Cube: (: ments are +/25" Finished Length:	ertaining to microfiber g TICKERS IN DESIGNATE See "How to measure" Finished Width:	document" on zone) Finished Depth:	Weight		P	ACKAGE ONLY!	PHOTO MAY NOT E	SIZE LO	STICKER CATION
	 Use Method to create a P. Use instruction PLACE SIZE, € Package Dim All measurer Size 	2 ons in fold method pe CALLOUT, AND UPC S tensions for Cube: (: ments are +/25" Finished Length:	ertaining to microfiber g TICKERS IN DESIGNATE See "How to measure" Finished Width:	document" on zone) Finished Depth:	Weight		P	ACKAGE ONLY!	PHOTO MAY NOT E POUETTE OR FINAL A	SIZE LO	STICKER CATION
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Time Co.	Use Method to create a P. Use instruction PLACE SIZE, Comparing the package Dim All measurer Size ALL	2 ons in fold method pe CALLOUT, AND UPC S' ments are +/25" Finished Length: 9"	rtaining to microfiber g TICKERS IN DESIGNATE See "How to measure Finished Width: 5.75"	document" on zone) Finished Depth:	Weight		P	ACKAGE ONLY!	PHOTO MAY NOT E POUETTE OR FINAL A	SIZE LO	STICKER CATION
- Tanan	Use Method to create a P. Use instruction PLACE SIZE, Comparing the package Dim All measurer Size ALL	2 ons in fold method pe CALLOUT, AND UPC S tensions for Cube: (: ments are +/25" Finished Length:	rtaining to microfiber g TICKERS IN DESIGNATE See "How to measure Finished Width: 5.75"	document" on zone) Finished Depth:	Weight		P	ACKAGE ONLY!	PHOTO MAY NOT E COUETTE OR FINAL A	SIZE LO	STICKER
- Tunn	Use Method to create a P. Use instruction PLACE SIZE, Comparing the package Dim All measurer Size ALL	2 ons in fold method pe CALLOUT, AND UPC S' ments are +/25" Finished Length: 9"	rtaining to microfiber g TICKERS IN DESIGNATE See "How to measure Finished Width: 5.75"	document" on zone) Finished Depth:	Weight		P	ACKAGE ONLY!	PHOTO MAY NOT E DUETTE OR FINAL A	SIZE LO	STICKER
Tunn	Use Method to create a P. Use instruction PLACE SIZE, Comparing the package Dim All measurer Size ALL	2 ons in fold method pe CALLOUT, AND UPC S' ments are +/25" Finished Length: 9"	rtaining to microfiber g TICKERS IN DESIGNATE See "How to measure Finished Width: 5.75"	document" on zone) Finished Depth:	Weight		P	ACKAGE ONLY!	PHOTO MAY NOT E DUETTE OR FINAL A	SIZE LO	STICKER
Tunn	Use Method to create a P. Use instruction PLACE SIZE, Comparing the package Dim All measurer Size ALL	2 ons in fold method pe CALLOUT, AND UPC S' ments are +/25" Finished Length: 9"	rtaining to microfiber g TICKERS IN DESIGNATE See "How to measure Finished Width: 5.75"	document" on zone) Finished Depth:	Weight		P	ACKAGE ONLY!	PHOTO MAY NOT E DUETTE OR FINAL A	SIZE LO	STICKER CATION
- Tanan	Use Method to create a P. Use instruction PLACE SIZE, Comparing the package Dim All measurer Size ALL	2 ons in fold method pe CALLOUT, AND UPC S' ments are +/25" Finished Length: 9"	rtaining to microfiber g TICKERS IN DESIGNATE See "How to measure Finished Width: 5.75"	document" on zone) Finished Depth:	Weight		P	ACKAGE ONLY!	PHOTO MAY NOT E DUETTE OR FINAL A	SIZE LO	STICKER
	Use Method to create a P. Use instruction PLACE SIZE, Comparing the package Dim All measurer Size ALL	2 ons in fold method pe CALLOUT, AND UPC S' ments are +/25" Finished Length: 9"	rtaining to microfiber g TICKERS IN DESIGNATE See "How to measure Finished Width: 5.75"	document" on zone) Finished Depth:	Weight		P	ACKAGE ONLY!	PHOTO MAY NOT E DUETTE OR FINAL A	SIZE LO	STICKER CATION
	Use Method to create a P. Use instruction PLACE SIZE, Comparing the package Dim All measurer Size ALL	2 ons in fold method pe CALLOUT, AND UPC S' ments are +/25" Finished Length: 9"	rtaining to microfiber g TICKERS IN DESIGNATE See "How to measure Finished Width: 5.75"	document" on zone) Finished Depth:	Weight		P	ACKAGE ONLY!	PHOTO MAY NOT E DUETTE OR FINAL A	SIZE LO	STICKER CATION
	Use Method to create a P. Use instruction PLACE SIZE, Comparing the package Dim All measurer Size ALL	2 ons in fold method pe CALLOUT, AND UPC S' ments are +/25" Finished Length: 9"	rtaining to microfiber g TICKERS IN DESIGNATE See "How to measure Finished Width: 5.75"	document" on zone) Finished Depth: 5/8"	Weight		TH TH	ACKAGE ONLY!	PHOTO MAY NOT E DUETTE OR FINAL A	SIZE LO	STICKER CATION

TU43AS NW Target PremTummy Smoothing Hicut 10-30.xisx

FOLDING INSTRUCTIONS:

CLICK ON THE LINK BELOW FOR HOW TO FOLD: Method XF6

http://externalteams.zone.hbi.net/sites/sc-hbipackagingmaterialspecifications/HTF%20%20Public%20PDFs/XF6.pdf



TU43AS NW Target PremTummy Smoothing Hicut 10-30.xlsx

CASE-pack4

HANESbrands INC. PACKAGING SPECIFICATIONS PACKAGING BOM SELLING STYLE: TU43AS USAGE PACKAGING MATERIAL USAGE USAGE

PACKAGING MATERIAL	USAGE	GE DC Cases/ Grmts/ USAGE / DOZ PKGS						Z PKGS						
PACKAGING IVIA TERIAL	UOM	PART#	Pallet	Pallet	SIZE	5/S	6/M	7/L	8/XL	9/2XL				
Master Carton	ea	PC408	90	3240		0.6667	0.6667	0.6667	0.6667	0.6667				
Master Carton	ea													
Master Carton	ea													
Baler Bag (first)(gmt/bag)		AP1144				6.0000	6.0000	6.0000	6.0000	6.0000				
Case Label & Ribbon Part # (DO NOT LOAD IN APS)	ea	ASB925												
Case Tape Part # Printed (DO NOT LOAD IN APS)		PPT007												
Case Tape Part # Clear (DO NOT LOAD IN APS)		PPT008												
CASING DETAILS														
CASING PLIAILS					SIZE	5/S	6/M	7/L	8/XL	9/2XL	0	0	0	0

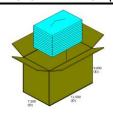
FIRST QUALITY
TU43AS

PKGS / CASE 18 18 18 18 18 PKG WEIGHT (LBS) 0.26 0.26 0.26 0.26 0.26 INNER WEIGHT (LBS) 0.52 0.52 0.52 0.52 0.52 CASE WEIGHT (LBS) 4.68 4.68 4.68 4.68 4.68 **GARMENTS / CASE** 36 36 36 36 36 1 DOZ GARMENT WEIGHT (LBS) 1.56 1.56 1.56 1.56 1.56

PLANT TO DC CASING INSTRUCTIONS:

18 /2 (3 DOZENS PER CASE) 18 PACKAGES PER CASE 2 PACKAGES IN A BAILER BAG , TOTAL OF 9 BAGS PER CASE

PU CODE: 299



For styles with multiple assortments, each baler bag (inner) should contain a random assortment of packages with no two of the same of any assortment.

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PACKAGING HISTORY-pack5

	INC. PACKAGII	NG SPECIFICATI	ONS			GING HISTOR
CKAGING BOM				00/10/10	PAGE	PACK5
LING STYLE:		TU43AS	ISSUE DATE :	06/10/13		
RSION	<u>NAME</u>	<u>DATE</u>	<u>CHANGE</u>			
INSION .	P. Brown	06/10/13	Created spec per attask #61343; added UPC's accordingly to U	IPC nage		
	B. Rodriguez	07/22/13	Added Casing.	. c page		
	C.Arrington	10/25/13	Added BOM and folding info.			
	P. Brown	10/28/13	Added intimates usages; audited & released			
			•			

HANESBRANDS INC.PRO	DDUCT SPECIFICA	ATION - Packagin	ng						
Selling style #:									
	Hanes Target Premiu	m Tummy Smoothin	g Hicut				Original Date:	3/11/2008	
Garment Style		_							
Division:	33	_							
Bus. Unit:	WOMEN'S	_							
Project Admin	Rebecca Morgan								
		T	Packaging		1				
			Reference						
Season / Delivery	Revision Code	Packaging Style	Order#	Pack Order	Garment color	Planning %			
SP14; 1	00	U43TA1	ASTF1	1st Garment 2nd garment	T43U (BK) Black BK (X01) T43U (QB) Body Beige (BOD)	50%			
SP14; 1	00	U43TA2	ASTF1	1st Garment 2nd garment	T43U (UL) Private Jet (PJT) T43U (BV) Porcelain (X PO)	50%			
SP14; 2	01	U43TA1 CARRY OVER	ASTF1	1st Garment	T43U (BK) Black BK (X01) T43U (QB) Body Beige (BOD)	50%			
		CARRYOVER		2nd garment	1430 (QB) Body Beige (BOD)				
SP14; 2	01	U43TA3	ASTF1	1st Garment	T43U (UL) Private Jet (PJT)	50%			
				2nd garment	T43U (SH) Bluestone (BQR)				
S15; 1	02	U43TA1	ASTF1	1st Garment	T43U (BK) Black BK (X01)	50%			
		CARRY OVER		2nd garment	T43U (QB) Body Beige (BOD)				
S15; 1	02	U43TA2	ASTF1	1st Garment	T43U (UL) Private Jet (PJT)	50%			
010, 1	02	CARRY OVER	AOTT	2nd garment	T43U (BV) Porcelain (X PO)	3070			
						٦			
SP14; 2 NewWear	04	U43T04	ASTF1	1st Garment	J NPTU43 (Y66) Black BK	50%			
		•		2nd garment	NPTU43 (T5G) Body Beige				
SP14; 2 NewWear	06	U43T06	ASTF1	1st Garment	NPTU43 (ULF) Private Jet	50%			
Or 14, 2 Newweat	00	040100	AOTT	2nd garment	NPTU43 (SHF) Bluestone	30%			
045 4 11 111	0.4	LIANTOA							
S15; 1 NewWear	04	U43T04 CARRY OVER	ASTF1	1st Garment 2nd garment	NPTU43 (Y66) Black BK NPTU43 (T5G) Body Beige	50%			
	-				_				
S15; 1 NewWear	05	U43T05 CARRY OVER	ASTF1	1st Garment	NPTU43 (ULF) Private Jet	50%			
		OAKKI OVEK		2nd garment	NPTU43 (BVF) Porcelain				1
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