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70%

Windows Taskbar

Production Yield

Scrapped Ratio

On Time Rate

Cycle Time (hours)

Good Units Produced

Average Actual Production Time (days)

99.7%

0.3%

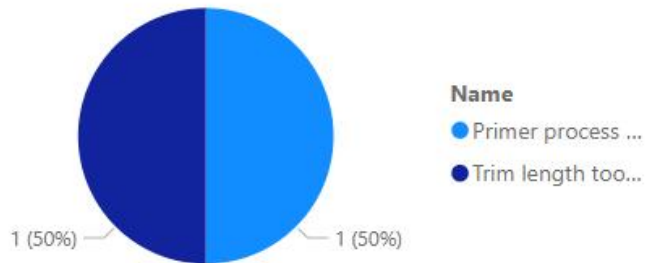
41%

17.6

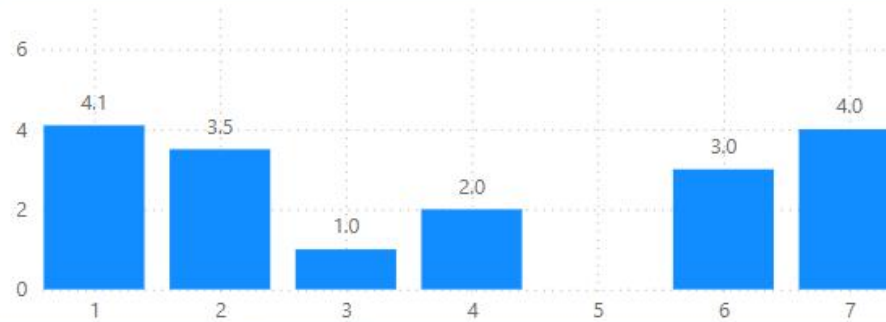
1757

12

Most Common Defects



Cycle Time of Production by Operation Sequence (hours)



Location

OperationSequence	Name
1	Frame Forming
2	Frame Welding
3	Debur and Polish
4	Paint
6	Subassembly
7	Final Assembly

ActualProductionTime VS PlannedProductionTime by WorkOrderID

● Average of Actual Production Time (day) ● Average of Planned Production Time (day)



BOM of a Product

ProductAssembl... x

BOMLevel x

PerAssemblyQty

