

AdventureWorks

Production Yield

99.7%

On Time Rate

42%

Good Units Produced

1904K

Scrapped Ratio

0.3%

Average Units Produced

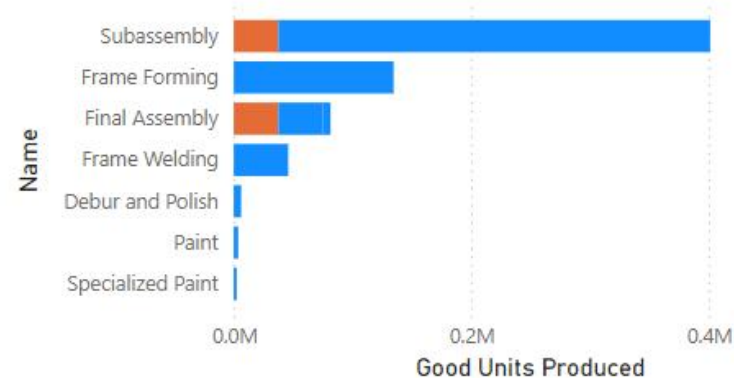
66

Throughput

19.65

Good Units Produced by Location and Category

Category (Blank) Bikes Components



PRODUCTION EFFICIENCY

Good Units Produced by Month



Production Time by Month



Production Yield

Scrapped Ratio

On Time Rate

Cycle Time (hours)

Good Units Produced

Average Planned Production Time (days)

99.7%

0.3%

41%

17.6

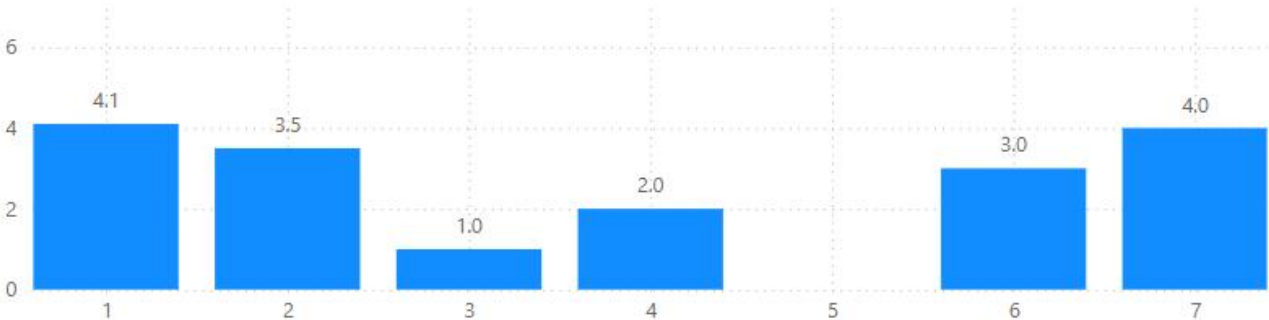
1757

15

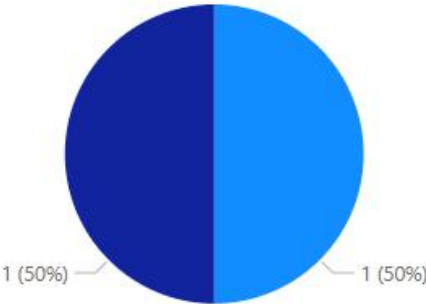
Location

OperationSequence	Name
1	Frame Forming
2	Frame Welding
3	Debur and Polish
4	Paint
6	Subassembly
7	Final Assembly

Takt Time of Production



Most Common Defects



Name

● Primer process fail...

● Trim length too sh...

BOM of a Product

ProductAssembl... x

BOMLevel x

PerAssemblyQty x

