F. Flow Shop

Tuesday, November 1, 2016 9:28 AM

n : swalhers

m: Stry65

workers at a given stage can only work on one snather at attlar start with first swather must complete stage i-1 to begin stage i

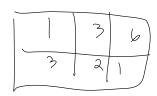
Start of Stage j for swather i = MAX (swather i-1 stage j finish time

aswakher i stage j-1 fivish fine)

workers must be idle; previous must finish
—swaller must be ready for staye

Time Array initial

Calculate cumulative time for swather 1



Calculate 1st stage for swather 2

L'ime. 1 . . - 4

