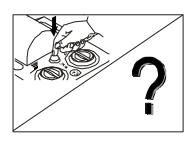






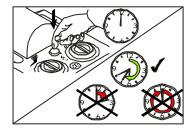
Components and part numbers - please find in the drawings "spare parts and repair ASSISTINA 301 plus" no.et00030135.

Problem



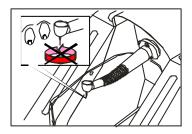
<u>possible</u> <u>repair procedure</u> <u>(no.)</u>

Not functioning
-Air not connected yet 1
-Compressor not in use 2
-Air supply broken 3
-Air pressure too low 4
-Flap valve (02686800) defective 5/6



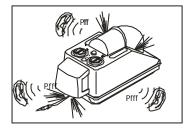
Cycle time more/less than 35±5 sec.

-Flap valve (02686800) 5/6 dirty/defective -Timer (no.4) dirty/defective 5/6



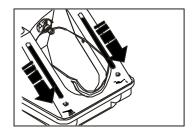
Test handpiece is not running

-Resistance of the instrument is too high
-Drive (no.1) defective 18/5/6
-Tubing to the drive motor 8
is detached



Air leak noises in the unit

-Crack/Hole in tubing 6
-Tubing has come detached 8
-Pressure regulator has debris 5/6



Level of fluid indicator drops too fast

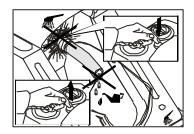
-Tubing between tank and indicator defective
-Tank is leaking 6





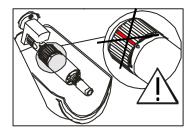
Problem

<u>possible</u> <u>repair procedure</u> <u>(no.)</u>



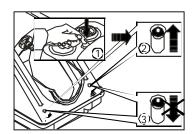
No oil or cleaning solution dispensing

-Transport seals not removed	9
-U-shaped seals (02687200)	10
are dry	5/6/11
-Pump (no.3) is defective	6
-Defective tubing	12
-Empty tank	



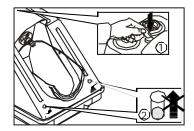
No oil getting through an air motor

-Speed regulator of air motor	13
in "0" position	



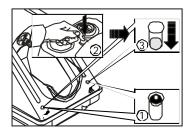
Ball of function indicator is steadily visible

-Air bubbles under the ball	14
-Stuck because of debris	14



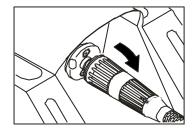
Ball of function indicator does not appear

-Pump (no.3) defective	5/6/11
-Tubing defective	18/6
-Tubing not filled with fluid	14
-Stuck because of "airlock" or	
debris	14
-Indicator leaky	6



Ball of function indicator not visible during operation; visible when not operating

-Air in tubing system	14
-Possible entry of air	6
at a defective tube	



Instrument does stay on the adapter

-Not completely attached	15
-Latch is defective	6





problem - Problem

<u>possible</u> <u>causes</u>

repair procedure

(no.)



Air bubbles in the fluid reservoirs

-Pump seals (02687200) (no.3) dirty, defective or not installed correctly 5/6/11

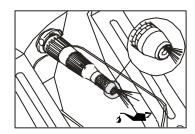


Instrument cannot be attached to the adapter

-O-rings (02695710) out of place or defective

-Dripguard not removed

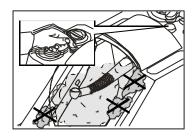
16



Oil comes through spray tubes of the instrument

-O-ring (02695710) of motor coupling missing or defective

6/17



Suction system doesn't work - leakage of aerosol mist in front of the unit

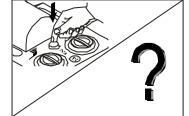
-Tube connection between drive and suction pump detached

-Filter (02670500) saturated or soiled

6

8

-Suction pump has been pressed in or come apart



Only limited function after starting

-Air filter (02675200) in the airline is clogged

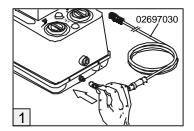
5/6



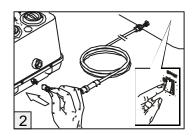


по.

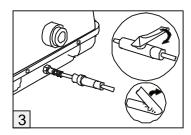
Repair procedure



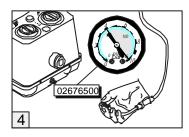
Connect air supply



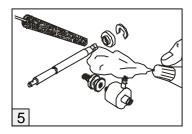
Turn on the compressor



Open the air supply line

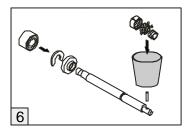


Adjust drive air pressure with manometer (02676500) between 4 and 10 bar flow pressure. For perfect function a flow pressure no less than 5 bar is required.



Disassemble and clean the part(s), blow out with air

- Valve (02686800): blow out at side-nipple



Change defective parts



Filter (02670500): change after approx. 7000 cycles (or ½l of oil)



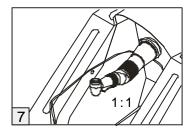
Air filter (02675200): when reusing pay attention to the air flow direction



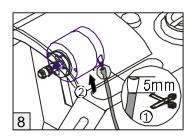


<u>no.</u>

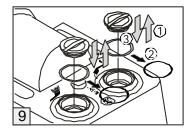
Repair procedure



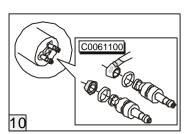
Check with a 1:1 contra angle



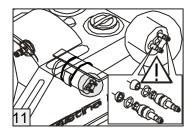
Shorten tube approx. 5 mm and stick on again



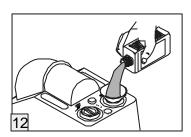
Remove the transport seal(s)



Grease the seals a little with C0061100



Pay attention to the correct directional assembly of the pump seals.



Fill the tank(s)

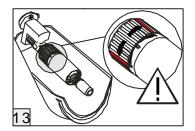




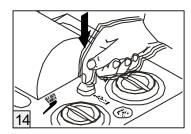
no.

Nr.

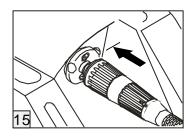
Repair procedure



Turn speed regulator of the air motor to the maximum (left-/right handed rotation)



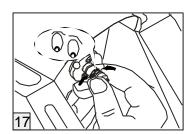
Press start button (no.2) repeatedly



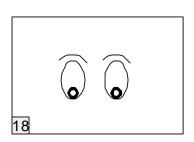
Attch the instrument/adapter to the motor coupling stem



Remove the drip guard (02676400)



Replace o-ring(s) 02695710; check for correct assemby



Check