

CASTM Cyclonic Action Separator

CASTM Tank Large Drip Shield Kit

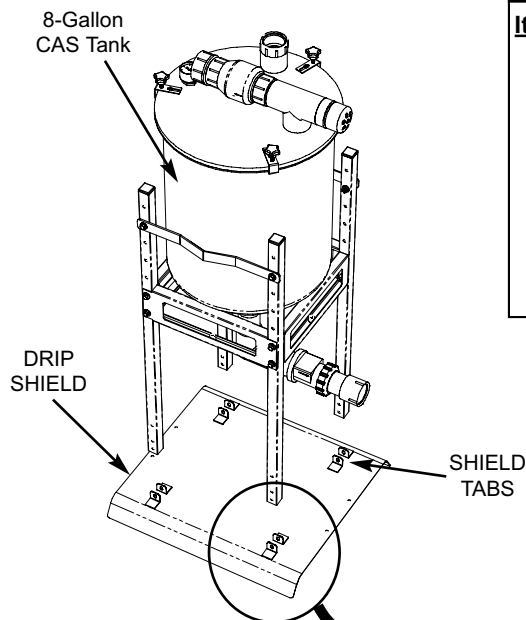
P/N 54133

Installation Instructions

Install the Large Drip Shield Kit to the CAS Tank Assembly by performing the following steps.

1. Assemble a standoff (item 5) onto each leveling foot (item 7) and install each leveling foot with standoff into the associated threaded insert on the underside of drip shield assembly (item 1).
2. Place the drip shield on the floor with the leveling feet side down. Level the drip shield by adjusting the leveling feet as necessary.
3. Align the 4 tank stand legs with the 4 shield tabs as shown below. Insert each tank stand leg into the corresponding tabs.
4. Align the holes of the tank stand legs with the holes of the tabs on the topside of the drip shield.
5. Intall hardware consisting of a hex head bolt (item 2), 2 flat washers (item 3), a split lock washer (item 4) and hex head nut (item 6) to secure each tank stand leg to the shield tab in the order shown in detail below.
6. Use a 7/16-inch socket wrench to tighten the securing hardware as necessary.

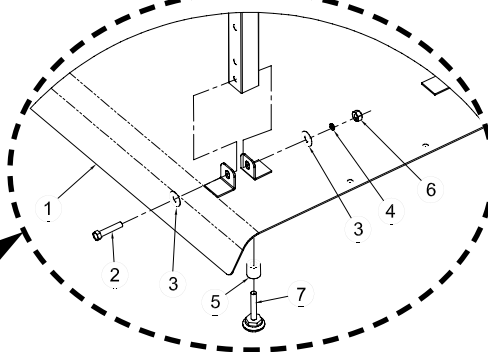
Note: Refer to STS-5 and STS-10 User's Manual, PN 54340, when stacking the CAS Tank Assembly on top of the STS pump.



Kit P/N 54133 Components

Item	Part No.	Description	Quantity
1	54025	Large Foot Print Drip Shield Assembly	1
2	30813	HEX Head Bolt, 1/4-20 X 1-3/4 inch, 18-8 S.S	4
3	30958	1/4 inch Flat Washer, 18-8 SS	8
4	30920	1/4 inch Split Lock Washer, 18-8 SS	4
5	30989	Standoff; 5/16 ID X 5/8 OD X 5/8 LG,A	4
6	40183	HEX Nut; 1/4-20, 18-8 S.S.	4
7	43106	Leveling Foot, 1/4-20 Thread	4

DETAIL



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