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ULTRA-CLEAN AIR DRYER

Installation Instructions

- 1. Mount wall bracket securely to the wall. If you are installing the air dryer onto a Turbine Industries compressor, you can hang the new dryer right on the existing dryer bracket.
- 2. Remove any existing hoses, manifolds or check valves from the compressor head(s) and install the flare fitting into the outlet port of each head.
- 3. Hang the dryer on its bracket. Install the stainless steel braided hose(s) on the dryer side first and then connect to each head. Connect the blue hose from the compressor tank to the dryer.
- 4. To make the electrical connection from the dryer to the compressor, you need to connect the dryer wires to the **LOAD SIDE** of the compressors pressure switch or compressor head or wherever **LOAD** power can be found. The power to the dryer must cycle on and off as the compressor turns on and off.
- 5. To test the dryer, turn the power on. When the compressor is running no air should be purging out of the dryer. When the compressor shuts off a blast air should come out of the dryer for a period of 5 to 10 seconds.

Trouble Shooting

Symptom	Possible Cause	Solution
Air Blows from Dryer while	a. Dryer Wired	a. Refer to Step #4
The Compressor is Running	Incorrectly	(above)
	b. Bad Solenoid	b. Replace Valve
	Valve	c. Replace Purge
	c. Bad Purge Valve	Valve
Air Continuously Blows from	a. Bad Outlet Check	a. Replace Check
Dryer while Compressor is off	Valve	Valve
	b. Bad Purge Valve	b. Replace Purge
		Valve
Dryer Doesn't Purge	a. Dryer Wired	a. Refer to Step #4
_	Incorrectly	(above)
	b. Bad Solenoid	b. Replace Solenoid
	Valve	Valve