

VacStar 20 & 40 Top Shelf Mount Kit Installation.

The VacStar 20/40 Top Shelf Mount Kit (P/N 56645) must be used to secure the VacStar pump onto the Top Rails of the Utility Stack Mini units. Refer to Figure 1 and install the VacStar with mount kit by performing the following steps.

1. Install the three vibration mounts (item 1) into the holes (KK, LL & PP) of the Top Rails.
2. Secure the vibration mounts to the Top Rails by installing flat washers (item 2), split lock washers (item 3) and hex nuts (item 4) to each installed mount. Tighten all nuts.
3. Carefully align the holes of the VacStar installation feet with the threaded studs of the vibration mounts and install the VacStar onto the Top Rails making sure that the electrical box is facing the left front.
4. Install a flat washer (item 2), split lock washer (item 3) and hex nut (item 4) to each threaded stud of the vibration mount installed at the VacStar installation feet. Tighten all nuts.

VacStar 20/40 Top Shelf Mount Kit, P/N56645

Item	Description	Part No.	Quantity
1	Vibration Mount	55907	3
2	Flat Washer	30958	6
3	Split Lock Washer	30920	6
4	Hex Nut	30049	6

Important: The Top Shelf Mount Kit must be used when mounting either a VS20 and VS40 on the top shelf of Utility Stack Mini units.

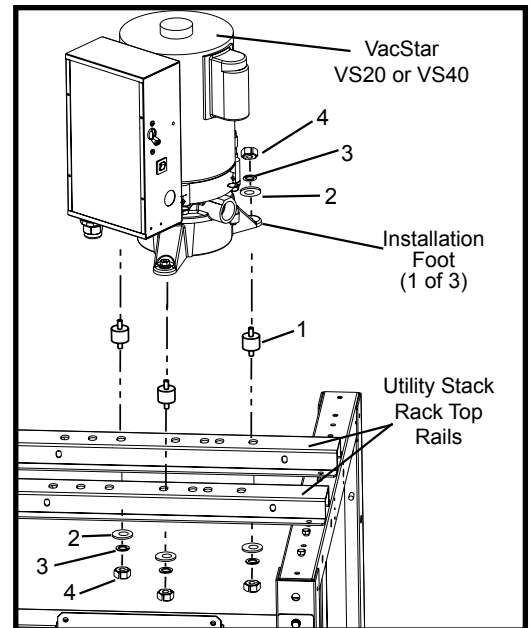


Figure 1.

Top Shelf Mount Kit Hardware Installation Order

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2. Secure the vibration mounts to the Top Rails by installing flat washers (item 2), split lock washers (item 3) and hex nuts (item 4) to each installed mount. Tighten all nuts.
3. Carefully align the holes of the VacStar installation feet with the threaded studs of the vibration mounts and install the VacStar onto the Top Rails making sure that the electrical box is facing the left front.
4. Install a flat washer (item 2), split lock washer (item 3) and hex nut (item 4) to each threaded stud of the vibration mount installed at the VacStar installation feet. Tighten all nuts.

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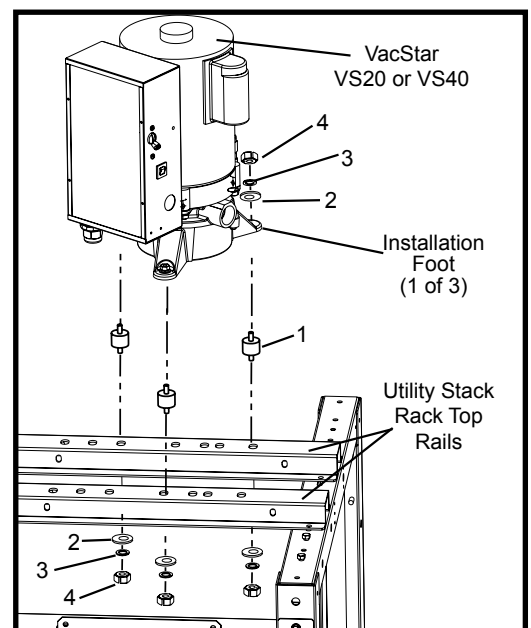


Figure 1.

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