

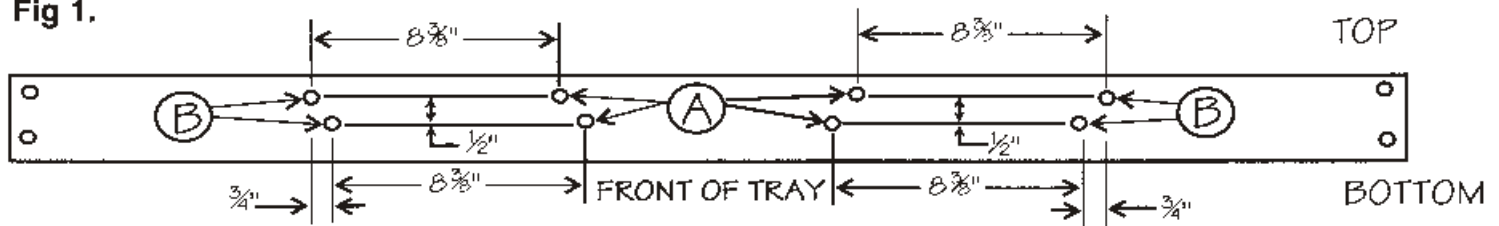
R-1000 STACK RACK RETROFIT INSTRUCTIONS

For VacStar™ 50, 50H, 80, 80H

Replacing an old model VacStar with a VS50, 50H, 80, 80H requires some alteration on the R-1000 Stacking Rack Tray. Use this instruction with the Model R-1000 Stacking Rack Assembly drawing PN 55480 Rev. D

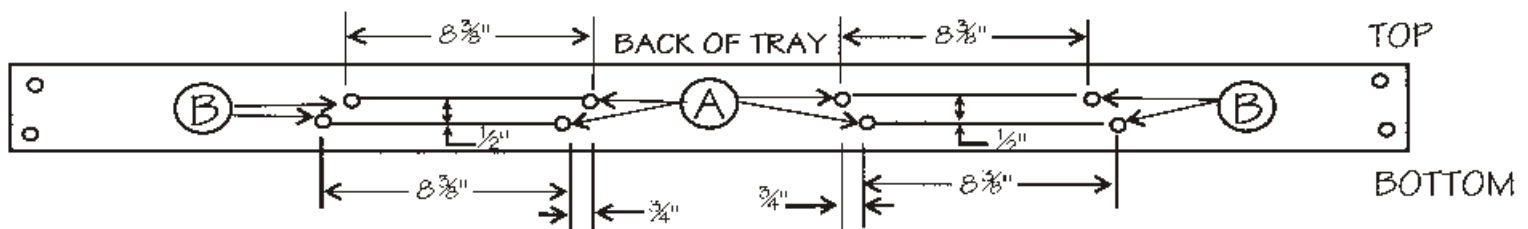
1. Remove the old model VacStar from R-1000 Stacking Rack.
2. Remove both center supports and HydroMiser mounting bracket. See Stacking Rack Assembly drawing. Save hardware for reuse.
3. Drill 4 new 9/32" holes on the front and 4 on the back of the stacking rack tray as shown in Fig. 1.
4. Relocate center supports at new drilled holes location. Reuse hardware.
5. Reattach the stiffening bars (Fig. 2) using the 1/4-20" bolts and washers from the HydroMiser mounting bracket. In addition, use stainless steel 1/4-20" nuts.
6. Place new VacStar twin unit on center of tray.

Fig 1.



(A) EXISTING HOLES

(B) NEW HOLES 9/32"



(A) EXISTING HOLES

(B) NEW HOLES 9/32"

Fig 2.



STIFFENING
BAR

AIR
TECHNIQUES
ALLPRO
IMAGING

Air Techniques Inc.
1295 Walt Whitman Road Melville NY 11747
www.airtechniques.com

P/N 55299 Rev. B