# VACSTAR 5 PARTS BREAKDOWN PRESENTATION



# VACSTAR 5 PARTS BREAKDOWN FRONT VIEW

VACUUM RELIEF VALVE P/N 55865 (NOT SHOWN INSIDE) VACUUM RELIEF CAP & FILTER ASSY P/N 55093

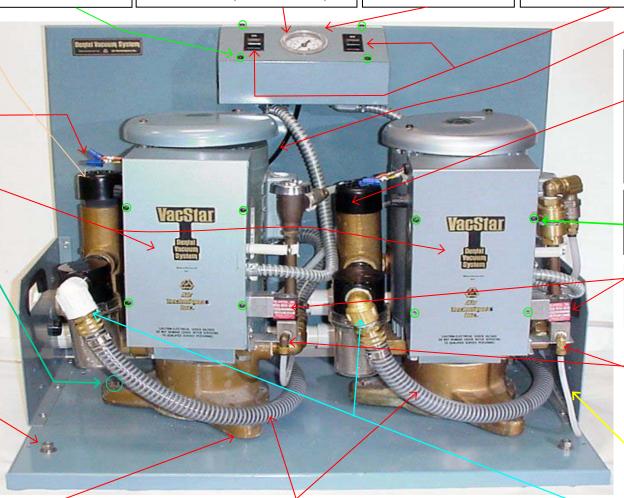
WIRE NUT 330V BLUE P/N 43303

REPLACEMENT PUMP 1 HP NEW P/N 55895 REBUILT P/N 55110

NUT <sup>1</sup>/<sub>4</sub>-20 ACORN 7/16" HEX P/N 60113-1

STANDOFF 1"
O.D.P/N 55955
BOLT 5/16 –18
x 1 3/8" LONG
P/N 30850T
LOCK WASHER
5/16 SPLIT
P/N 30847T
NUT HEX 5/16-18
P/N 30845T

SCREW #8 x 3/8 PHIL PAN HEAD P/N 30862T VACUUM GAUGE P/N 55860 PCONN ADAPTER '4" POLY P/N 55803 (NOT SHOWN) ELECTRICAL SWITCH BOX ASSY P/N 55970 POWER SWITCH 20 AMP (x2) P/N 55993 TUBE POLY ¼"
BLACK CUT TO
24" (VACUUM
LINE) P/N 55983



VACUUM RELIEF VALVE P/N 55865 (NOT SHOWN INSIDE OF MANIFOLD) VACUUM RELIEF CAP & FILTER ASSY P/N 55093

SCREW 6-32 x 3/8 PHIL PAN HEAD P/N 30863T (x8)

WATER SOLENOID 115 VOLT SQUARE P/N 55519

PCONN ELBOW 1/8" MNPT x <sup>1</sup>/<sub>4</sub>" POLY P/N 28352

TUBING POLY ¼" RIGHT MOTOR CUT TO 21" P/N 55979

SHOCK MOUNT REPLACEMENT KIT SET OF THREE P/N 55859 INCLUDES: MOUNT VIBRATION P/N 55907 LOCK WASHER ¼" SPLIT P/N 30920 NUT ¼-20 HEX P/N 40183 (NOT SHOWN) SUCTION HOSE ASSY CUT TO 22" L. P/N 55935 INCLUDES: PCONN BARB 3/4" O.D. P/N 55621-1 FERRULE THREADED 3/4" FGHT P/N 55621-2
HOSE CLAMP 1" P/N 55919
WASHER GARDEN HOSE P/N 41320
PCONN ADAPT 3/4" MNPT x 3/4" HOSE BARB P/N 55926

PCONN ELBOW 3/4" MNPT x 3/4" FNPT BRASS P/N 55924 (COULD HAVE BEEN PLASTIC AT ONE TIME) PCONN ADAPTER 3/4" MNPT x 3/4" MGHT P/N 55322

# VACSTAR 5 PARTS BREAKDOWN HOUSING VIEW

HARNESS ASSY ELECTRIC LEFT MOTOR 18" LONG CONDUIT P/N 55931

TUBE POLY 1/4" BLACK CUT TO 24" (VACUUM) P/N 55983

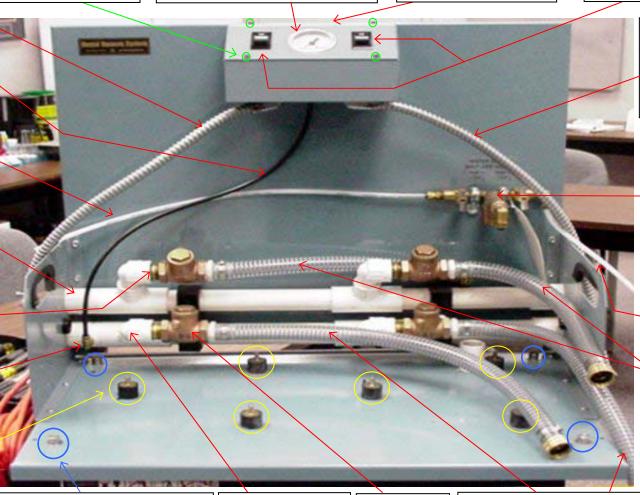
TUBE POLY <sup>1</sup>/<sub>4</sub>" LEFT PUMP CUT TO 26" P/N 55982

DISCHARGE / EXHAUST MANIFOLD WITH CHECK VALVES P/N 55977

PCONN NIPPLE 3/4" MNPT x 11/2" LONG P/N 55627

PCONN ELBOW ¼" MNPT x ¼" POLY P/N 55944

SHOCK MOUNT REPLACEMENT KIT SET OF THREE P/N 55859 INCLUDES: MOUNT VIBRATION P/N 55907 LOCK WASHER ¼" SPLIT P/N 30920 NUT ¼-20 HEX P/N 40183 (NOT SHOWN) SCREW #8 x 3/8 PHIL PAN HEAD P/N 30862T VACUUM GAUGE P/N 55860 PCONN ADAPTER <sup>1</sup>/<sub>4</sub>" POLY P/N 55803 (NOT SHOWN) ELECTRICAL SWITCH BOX ASSY P/N 55970 POWER SWITCH 20 AMP (x2) P/N 55993



HARNESS ASSY ELECTRIC RIGHT MOTOR 24" LONG CONDUIT P/N 55932

WATER
DISTRIBUTION
ASSY P/N 55930 SEE
PAGE 9
FOR DETAILS

TUBE POLY 1/4"
RIGHT PUMP CUT
TO 21"
P/N 55979

DISCHARGE HOSE ASSY CUT TO 12<sup>1</sup>/<sub>4</sub>" LONG P/N 55936 INCLUDES SAME PARTS AS P/N 55935

STANDOFF 1" O.D. P/N 55955 BOLT 5/16 –18 x 1 3/8 LONG P/N 30850T LOCK WASHER 5/16 SPLIT P/N 30847T NUT HEX 5/16-18 P/N 30845T

INTAKE / SUCTION MANIFOLD W/ CHECK VALVES P/N 55977 3/4" BRASS FNPT SWING CHECK VALVE P/N 55928 SUCTION HOSE ASSY CUT TO 22" L. P/N 55935 INCLUDES: PCONN BARB ¾" O.D. P/N 55621-1 FERRULE THREADED ¾" FGHT P/N 55621-2 HOSE CLAMP 1" P/N 55919 WASHER GARDEN HOSE P/N 41320 PCONN ADAPT ¾" MNPT x ¾" HOSE BARB P/N 55926

# VACSTAR 5 PARTS BREAKDOWN RIGHT SIDE VIEW

DRIP COVER FOR TOP OF MOTOR WITH SPACERS P/N 55333 SCREW 10-24 x 1<sup>3</sup>/<sub>4</sub>" LONG PHIL PAN HEAD P/N 30851T

N-9 VACUUM BREAKER (OLD STYLE) SEE PAGE 6-8 FOR DETAILS

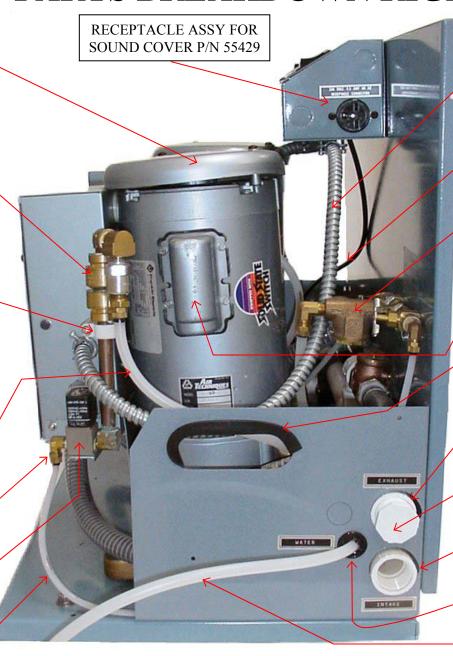
CLAMP CABLE ½"
P/N 55445
SPACE ½" O.D. x 1½"
LONG P/N 55446
SCREW 8-32 x 2" LONG
PHIL PAN HEAD
P/N 30893
WASHER LOCK #8 SPLIT
P/N 30263
WASHER # 8 FLAT
P/N 30052

TUBE POLY 3/8" CUT TO LONG 13½" P/N 55347

PCONN ELBOW 1/8" MNPT x
1/4" POLY P/N 28352

WATER SOLENOID 115 VOLT SOUARE P/N 55519

TUBE POLY ¼" RIGHT PUMP CUT TO 21" LONG P/N 55979



HARNESS ASSY ELECTRIC RIGHT MOTOR 24" LONG CONDUIT P/N 55932

TUBE POLY ¼" BLACK CUT TO 24" (VACUUM LINE) P/N 55983

WATER DISTRIBUTION ASSY P/N 55930 SEE PAGE 9 FOR DETAILS

CAPACITOR START 250-300 uF 1HP P/N 55683 COVER CAPACITOR P/N 55675

RUBBER HANDLE GRIP P/N 55940

DISCHARGE / EXHAUST MANIFOLD WITH CHECK VALVES P/N 55977

PCONN PLUG 1" MNPT WHITE PVC P/N 55923

INTAKE / SUCTION MANIFOLD W/ CHECK VALVES P/N 55977

BUSHING 1" BLACK P/N 49148

WATER INLET TUBING 3/8" (PER FT) P/N 19271

### VACSTAR 5 PARTS BREAKDOWN LEFT SIDE VIEW

TUBE POLY ¼" BLACK CUT TO 24" (VACUUM LINE) P/N 55983

INLET MANIFOLD ASSY P/N 55601 INCLUDES: 55626, 55627, 55862,55709, 55865 DOES NOT INCLUDE GASKET INLET MANIFOLD P/N 55615 (BETWEEN MANIFOLD & HOUSING)

PCONN PLUG 3/4" MNPT P/N 55626

INTAKE MANIFOLD 1/8" MNPT GAUGE PLUG P/N 55938

PCONN NIPPLE <sup>3</sup>/<sub>4</sub>" x 1<sup>1</sup>/<sub>2</sub>" LONG P/N 55627

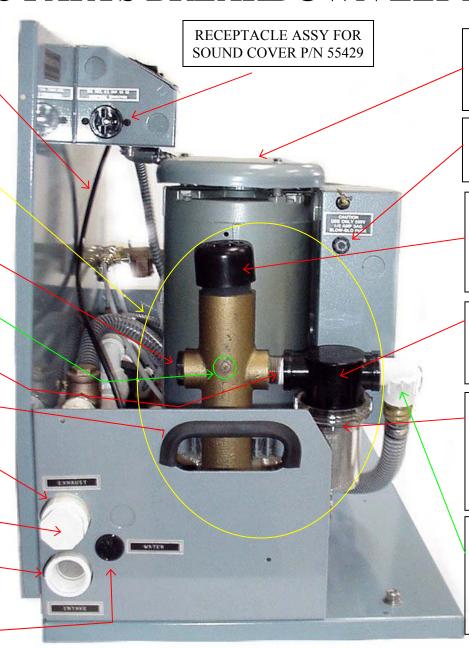
RUBBER HANDLE GRIP P/N 55940

DISCHARGE / EXHAUST MANIFOLD WITH CHECK VALVES P/N 55977

PCONN PLUG 1" MNPT WHITE PVC P/N 55923

INTAKE / SUCTION MANIFOLD W/ CHECK VALVES P/N 55977

BUSHING 1" BLACK P/N 49148



DRIP COVER FOR TOP OF MOTOR WITH SPACERS P/N 55333 SCREW 10-24 x 1¾" LONG PHIL PAN HEAD P/N 30851T

FUSE SLOW-BLOW ½"
AMP 250 VAC P/N 55869 PKG OF 5
FUSE HOLDER P/N 90219

VACUUM RELIEF VALVE CAP &
FILTER P/N 55709
VACUUM RELIEF VALVE
P/N 55865 (NOT SHOWN INSIDE OF
MANIFOLD)

INLINE FILTER REPLACEMENT HOUSING (BLACK) P/N 55862 INCLUDES: PARTS THAT MAKE UP P/N 55880

FILTER BOWL REPLACEMENT KIT
P/N 55880 INCLUDES:
FILTER BOWL P/N 55629
40 MESH SCREEN P/N 55624
FILTER BOWL GASKET
P/N 55625

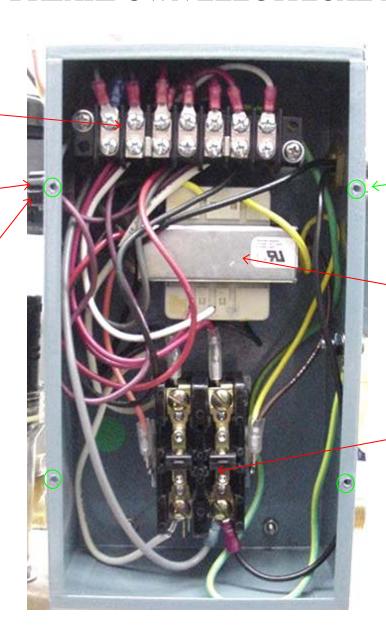
PCONN ELBOW 3/4" MNPT x 3/4"
FNPT BRASS P/N 55924
(COULD HAVE BEEN PLASTIC
AT ONE TIME)
PCONN ADAPTER 3/4" MNPT x 3/4"
MGHT P/N 55322

#### VACSTAR 5 PARTS BREAKDOWN ELECTRICAL BOX VIEW P/N 55970

TERMINAL STRIP P/N 55861

FUSE ½ AMP 250 VAC SLOW-BLOW P/N 55869 PKG OF 5

> FUSE HOLDER P/N 90219



SCREW 10-24 x 1<sup>3</sup>/<sub>4</sub>" PHIL PAN HEAD BLACK P/N 30851T

TRANSFORMER ASSY 115/230- 24 VAC P/N 55867

> CONTACTOR REPLACEMENT 24 VAC COIL P/N 55857

#### VACSTAR 5 PARTS BREAKDOWN 1ST & 3RD GENERATION WATTS 288A

**VACUUM BREAKER VIEW** 

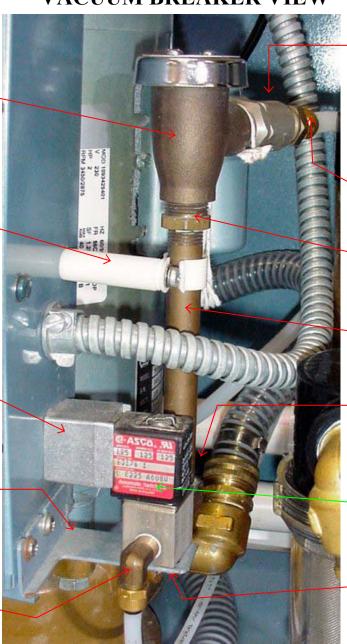
VACUUM BREAKER
WATTS 288A P/N 55525
SEAL REPLACEMENT KIT
P/N 55517
NOTE: BREAKER BODY COULD
BE BROWN OR SHINY COPPER
IN COLOR

CLAMP CABLE ½"P/N 55445 SPACER .171ID x .50 OD x 1½" LONG NYLON P/N 55446 SCREW 8-32 X 2" PHIL PAN HEAD P/N 30893 WASHER FLAT # 8P/N 30052 WASHER # 8 LOCK SPLIT P/N 30263

KIT CONDUIT CONNECTION ASCO P/N 55522R

BRACKET SOLENOID
P/N 55447P
SCREW 8-32 x 3/8 PHIL PAN
HEAD P/N 30423
WASHER # 8 FLAT P/N 30052
WASHER # 4 LOCK SPLIT
P/N 30403

PCONN ELBOW 1/8" MNPT x <sup>1</sup>/<sub>4</sub>" POLY P/N 28352



FLOW REGULATOR

'2 GPM P/N 55523

NOTE: ON SOME OLDER UNITS THE
FLOW RESTRICTOR WAS LOCATED
ON THE BOTTOM OF THE NIPPLE.
THERE WAS ALSO A PCONN ELBOW
P/N 55529 INSTALLED BETWEEN THE
VACCUM BREAKER AND THE FLOW
RESTRICTOR.

PCONN ADAPTER 3/8" MNPT x 3/8" POLY BRASS P/N 55702

PCONN BUSHING 3/8" MNPT x 1/4" FNPT P/N 53051

PCONN NIPPLE <sup>1</sup>/<sub>4</sub>" MNPT x 7" LONG P/N 30907 ALSO COULD HAVE BEEN A 5" NIPPLE P/N 30892 AT ONE TIME

PCONN ELBOW 1/8"MNPT x 1/4" FNPT P/N 55529 (NOT SHOWN CONNECTS NIPPLE TO SOLENOID)

WATER SOLENOID 115 VOLT SQUARE P/N 55519

SCREW 8-32 x 3/8" PHIL PAN HEAD P/N 30423 WASHER # 8 FLAT P/N 30052 (NOT SHOWN USED TO MOUNT SOLENOID TO BRACKET)

#### VACSTAR 5 PARTS BREAKDOWN 2<sup>ND</sup> GENERATION N-9 VACUUM BREAKER VIEW

PCONN ELBOW ¼" MNPT x 3/8" FNPT P/N 55571

> VACUUM BREAKER N-9 P/N 55570

CLAMP CABLE ½" P/N 55445 SPACER .171ID X .50 OD x 1½" LONG NYLON P/N 55446 SCREW 8-32 X 2 PHIL PAN HEAD P/N 30893 WASHER FLAT # 8 P/N 30052 WASHER # 8 LOCK SPLIT P/N 30263

KIT CONDUIT CONNECTION ASCO P/N 55522R

BRACKET SOLENOID
P/N 55447P
SCREW 8-32 x 3/8 PHIL PAN
HEAD P/N 30423
WASHER # 8 FLAT P/N 30052
WASHER # 4 LOCK SPLIT
P/N 30403

PCONN ELBOW 1/8" MNPT x <sup>1</sup>/<sub>4</sub>" POLY P/N 28352



PCONN ELBOW 1/8"MNPT X 1/4" FNPT P/N 55529

FLOW REGULATOR
<sup>1</sup>/<sub>2</sub> GPM P/N 55523

PCONN ADAPTER 3/8" MNPT x 3/8" POLY BRASS P/N 55702

> PCONN NIPPLE 1/4" MNPT x 5" LONG P/N 30892

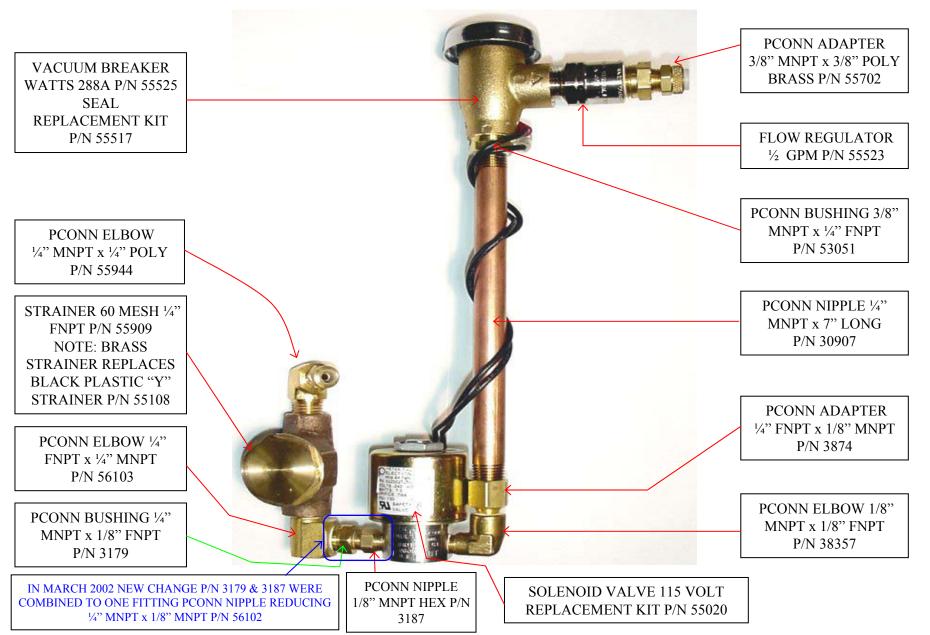
PCONN ELBOW 1/8"MNPT x 1/4" FNPT P/N 55529 (NOT SHOWN CONNECTS NIPPLE TO SOLENOID)

WATER SOLENOID 115 VOLT SQUARE P/N 55519

SCREW 8-32 x 3/8" PHIL
PAN HEAD P/N 30423
WASHER # 8 FLAT P/N 30052
(NOT SHOWN USED TO MOUNT
SOLENOID TO BRACKET)

NOTE: TO CONVERT TO THE NEW STYLE WATTS 288A VACUUM BREAKER ORDER P/N 55510 WATER SYSTEM CONVERSION KIT

# VACSTAC 5 PARTS BREAKDOWN NEW STYLE WATER SYSTEM VIEW P/N 55505 FOR INDIVIDUAL REPLACEMENT PUMPS NEW & REBUILT

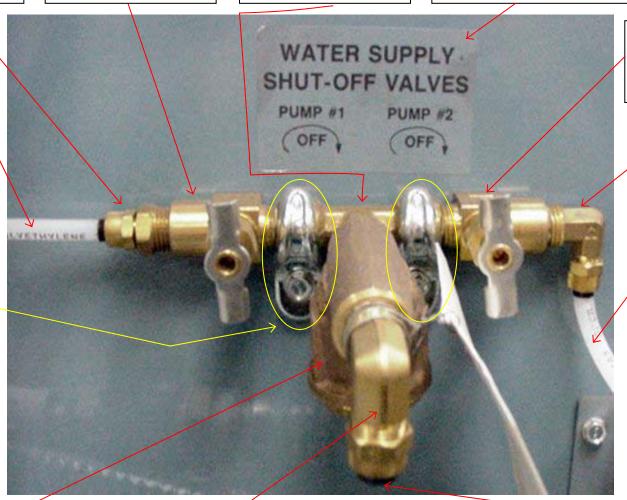


#### VACSTAR 5 PARTS BREAKDOWN WATER DISTRIBUTION ASSY P/N 55930

PCONN ADAPTER 1/4" MNPT x 1/4" POLY P/N 55532 WATER VALVE SHUTOFF ¼ MNPT x ¼" FNPT P/N 3848 PCONN TEE <sup>1</sup>/<sub>4</sub>" FNPT (x2) x <sup>1</sup>/<sub>4</sub>"MNPT P/N 55937 WATER SUPPLY LABLE TWIN UNITS P/N 55967 NOTE: DOES NOT COME WITH P/N 55930

TUBE POLY ¼"
LEFT PUMP CUT
TO 26" P/N 55982
NOTE: DOES NOT
COME WITH
P/N 55930

CLAMP PIPE ½" P/N 55946 SCREW 10-24 x ½" THREAD FORM HEX P/N 30711 NOTE: DOES NOT COME WITH P/N 55930



WATER VALVE SHUTOFF 1/4 MNPT x 1/4" FNPT P/N 3848

PCONN ELBOW <sup>1</sup>/<sub>4</sub> MNPT x <sup>1</sup>/<sub>4</sub>" POLY P/N 55944

TUBE POLY 1/4"
RIGHT PUMP
CUT TO 21"
P/N 55979
NOTE: DOES NOT
COME WITH
P/N 55930

WATER STRAINER WATTS 60 MESH '4" FNPT P/N 55909 PCONN ELBOW 1/4 MNPT x 3/8" POLY P/N 55804 TUBE POLY 3/8" (CUT PER FT) P/N 19271 (NOT SHOWN CONNECTS TO INCOMING WATER SUPPLY) NOTE: DOES NOT COME WITH P/N 55930