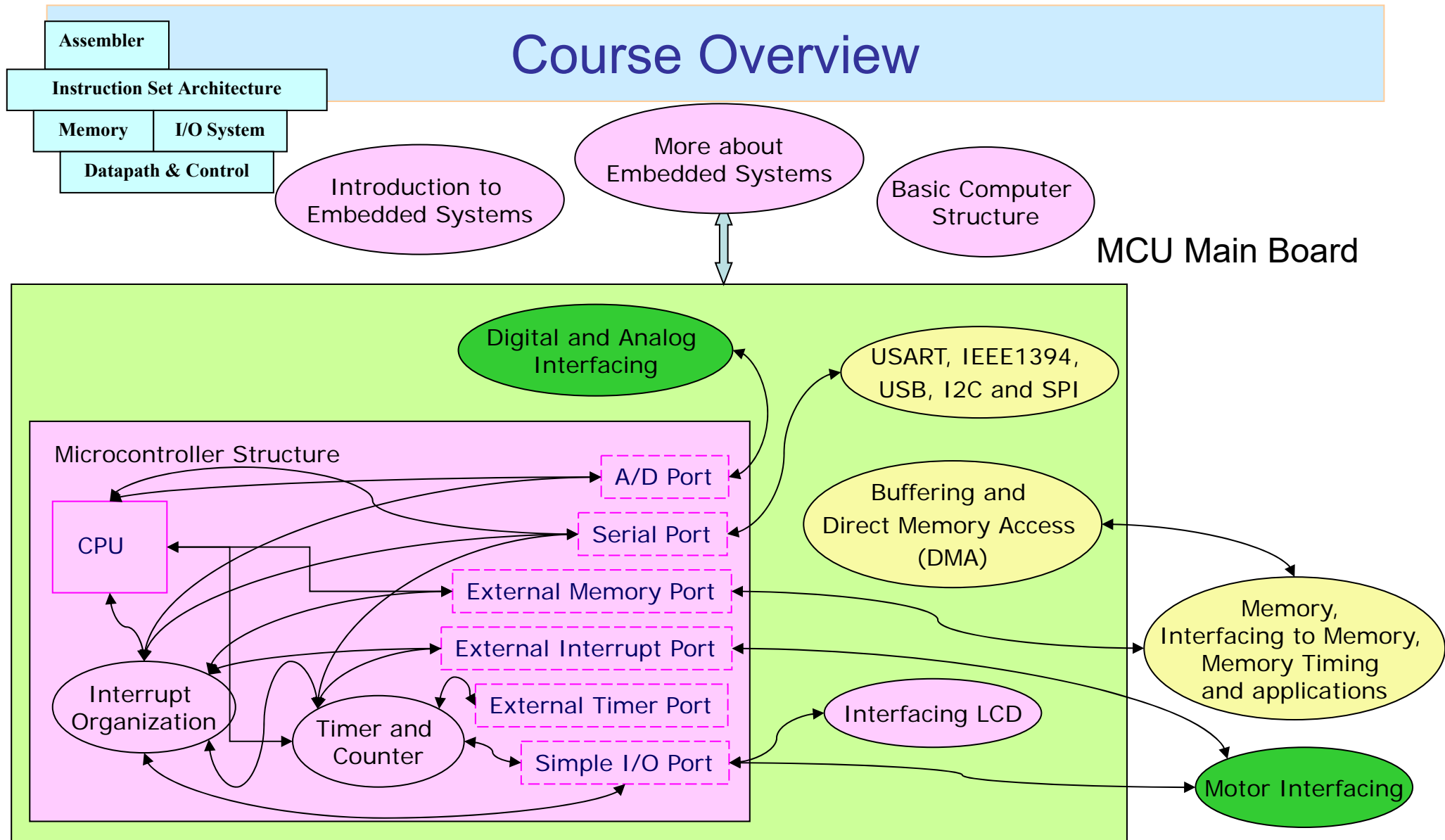


ELEC 3300

Introduction to Embedded Systems

Topic 8

Digital and Analog Interfacing, Motor Interfacing
Prof. Tim WOO



In this course, STM32 is used as a driving vehicle for delivering the concepts.

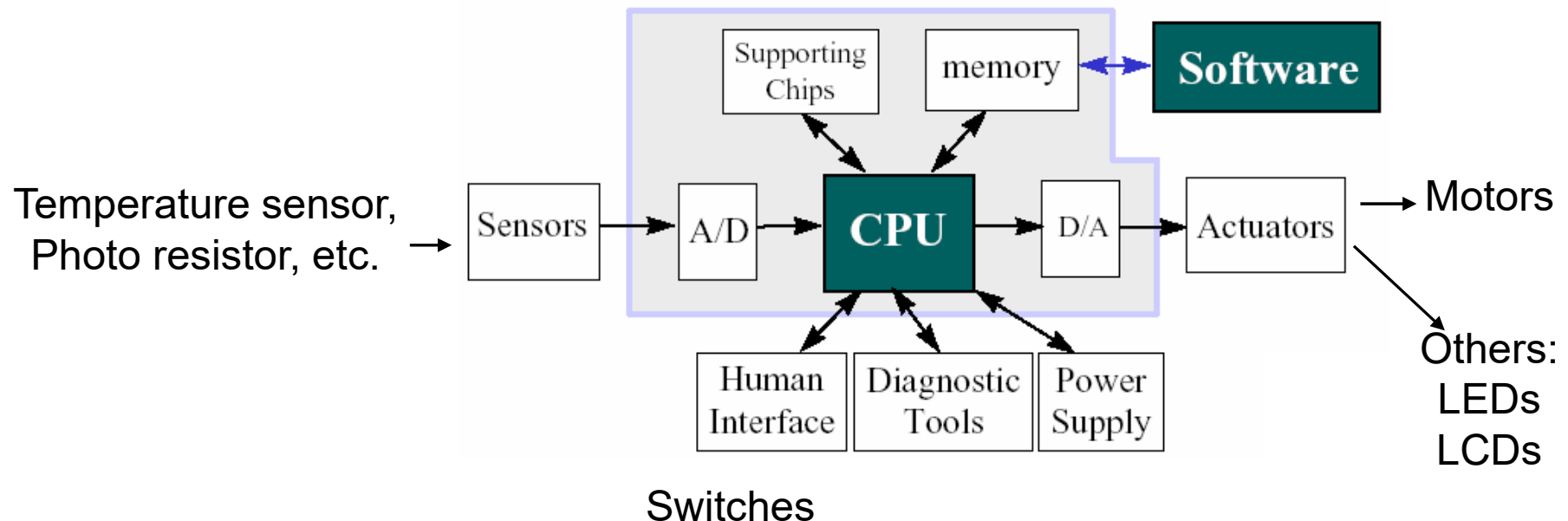
To be covered	In progress	Done
---------------	-------------	------

Expected Outcomes

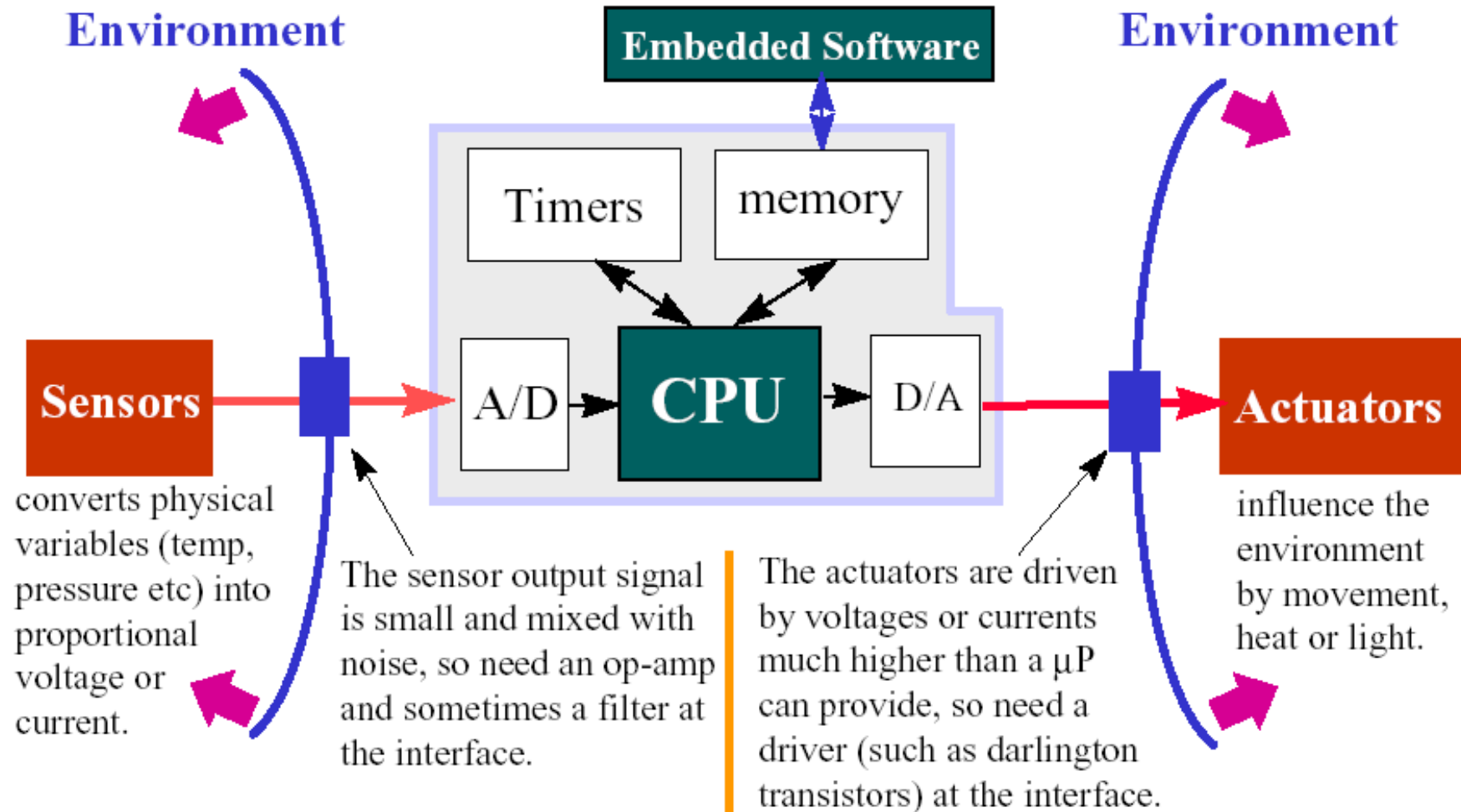
- On successful completion of this topic, you will be able to
 - Describe the basic concepts of Analog-to-Digital Conversion (ADC) and Digital-to-Analog Conversion
 - List the different types of motors and their characteristics
 - Implement the drivers for interfacing motors with microprocessor
 - Pulse Width Modulation (PWM) for driving DC motor without the use of DAC circuitry
 - Operation Principles for driving a stepper motor
 - Servo motor

Sensing and Controlling the Environment

- To sense and control the environment, we need to interface the microcontroller to peripheral devices
- Variables we want to measure and/or control
 - Light, temperature, sound, pressure, humidity, etc

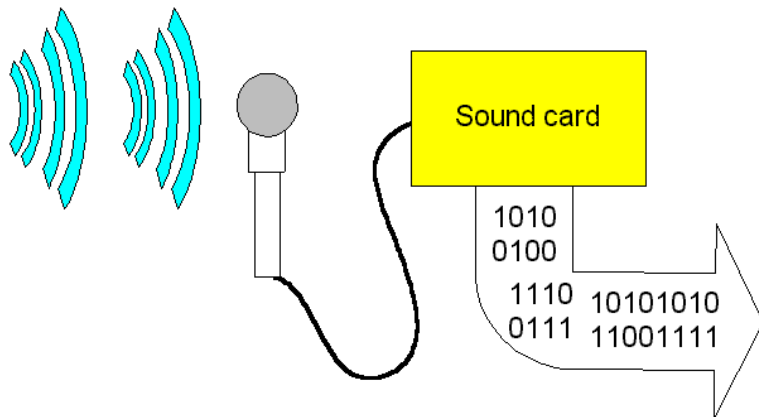


A Typical Embedded System



DAC output (STM32) = **20 mA** whereas the operating current of a typical the motor of a 1.5 ton Aircon is **7 A**. Starting current of a motor is about 2-2.5 times normal operating current (14A – 17.5A).

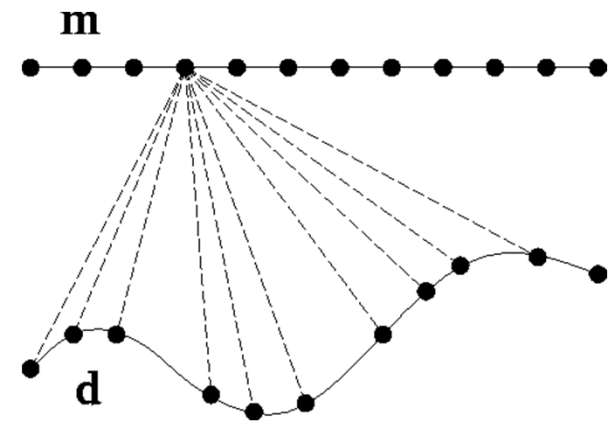
Considerations?



Operating range of the input signal

Operating range of A/D converter

Regular / Irregular Sampling

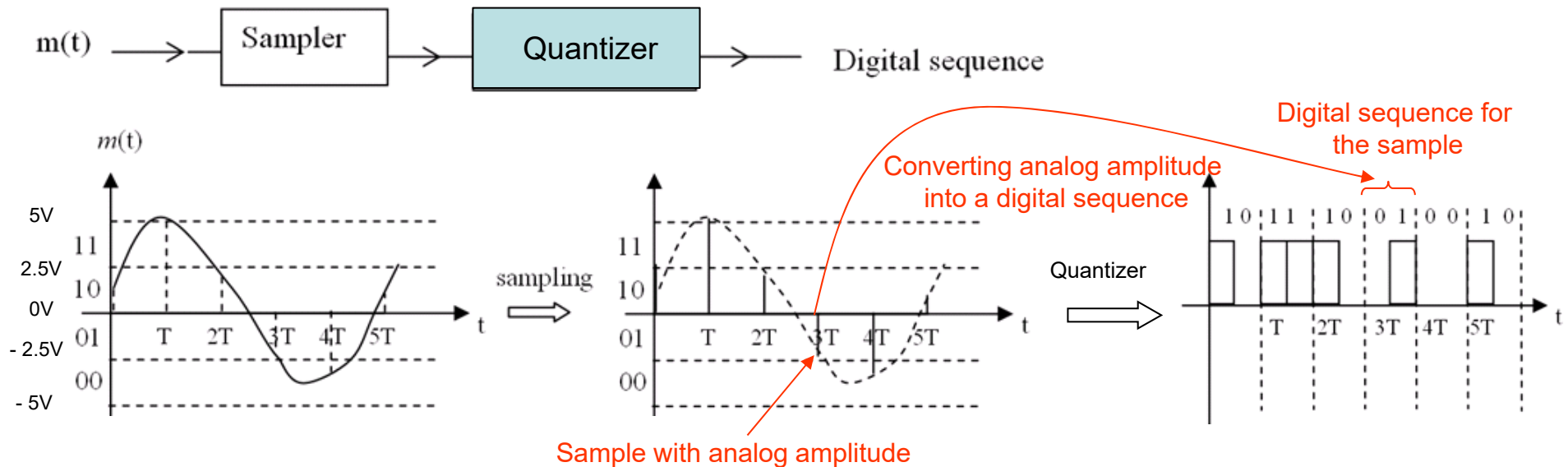


Sampling rate

Resolution

Analog-to-Digital Conversion

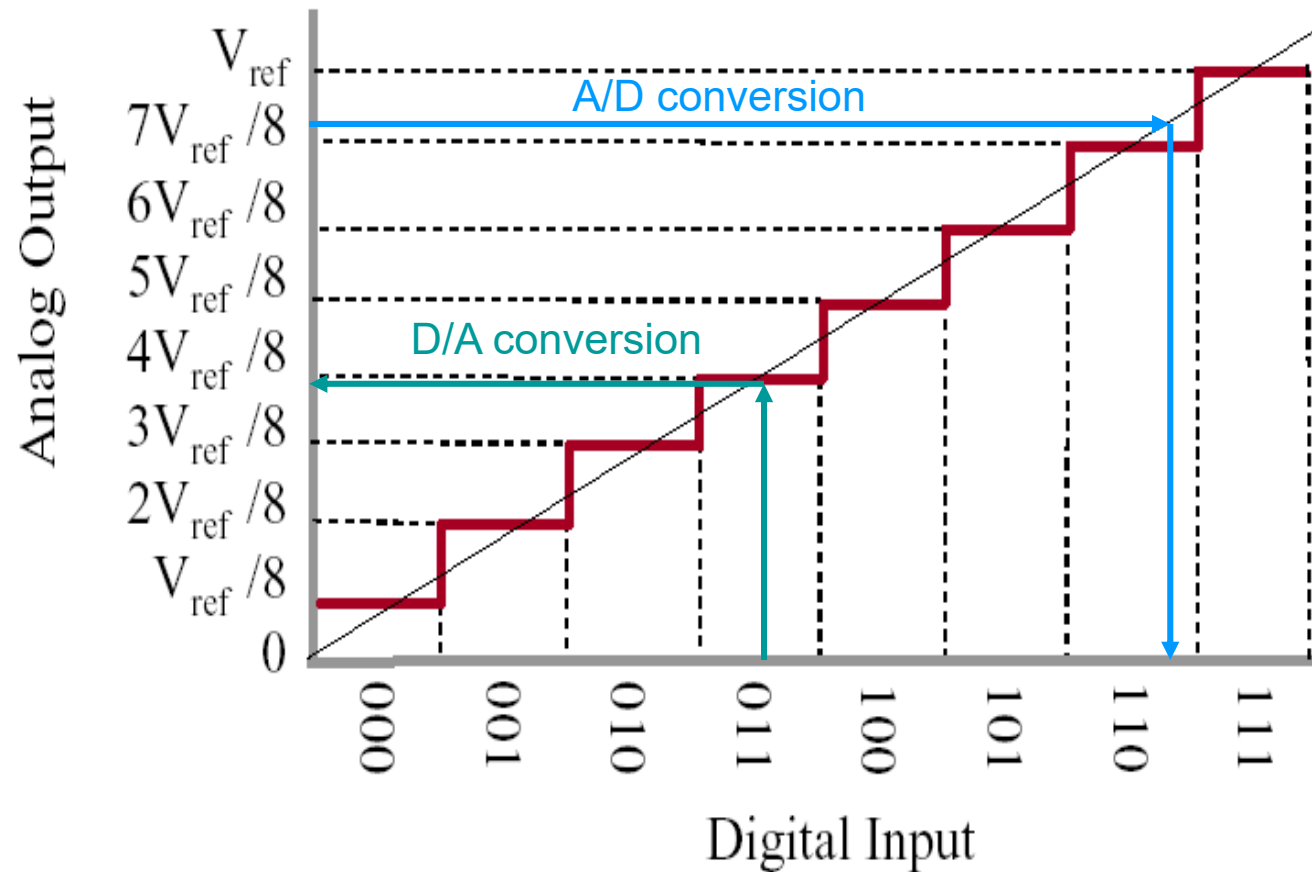
- Map analog inputs to a range of binary values
 - Consists of two building blocks : **Sampler** and **Quantizer**



Data rate = number of bits / total time

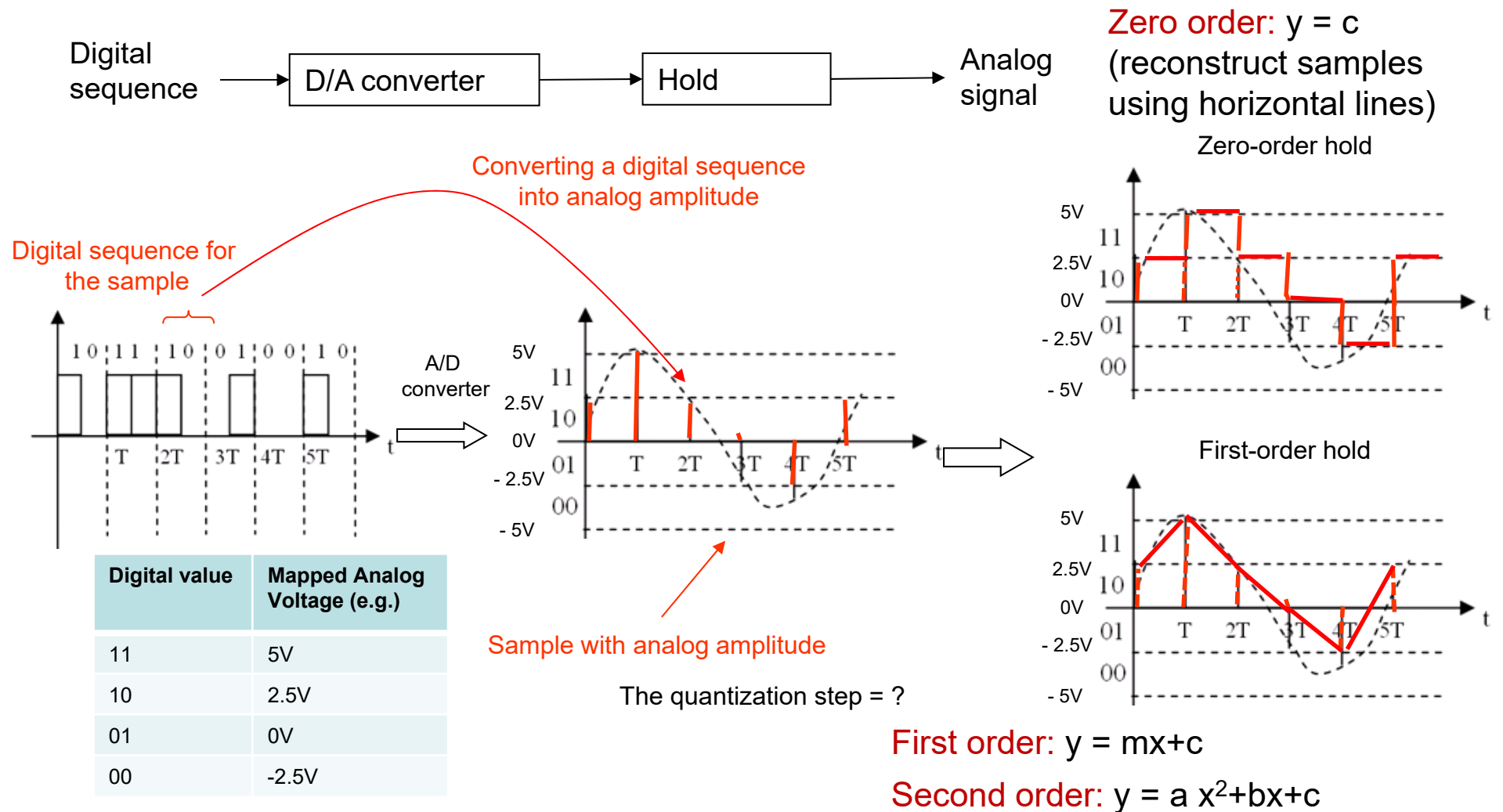
Concept of Analog-to-Digital Conversion

- Map analog outputs to binary values (linear quantization)



Digital-to-Analog Conversion

- Map digital inputs to a range of analog values, and then



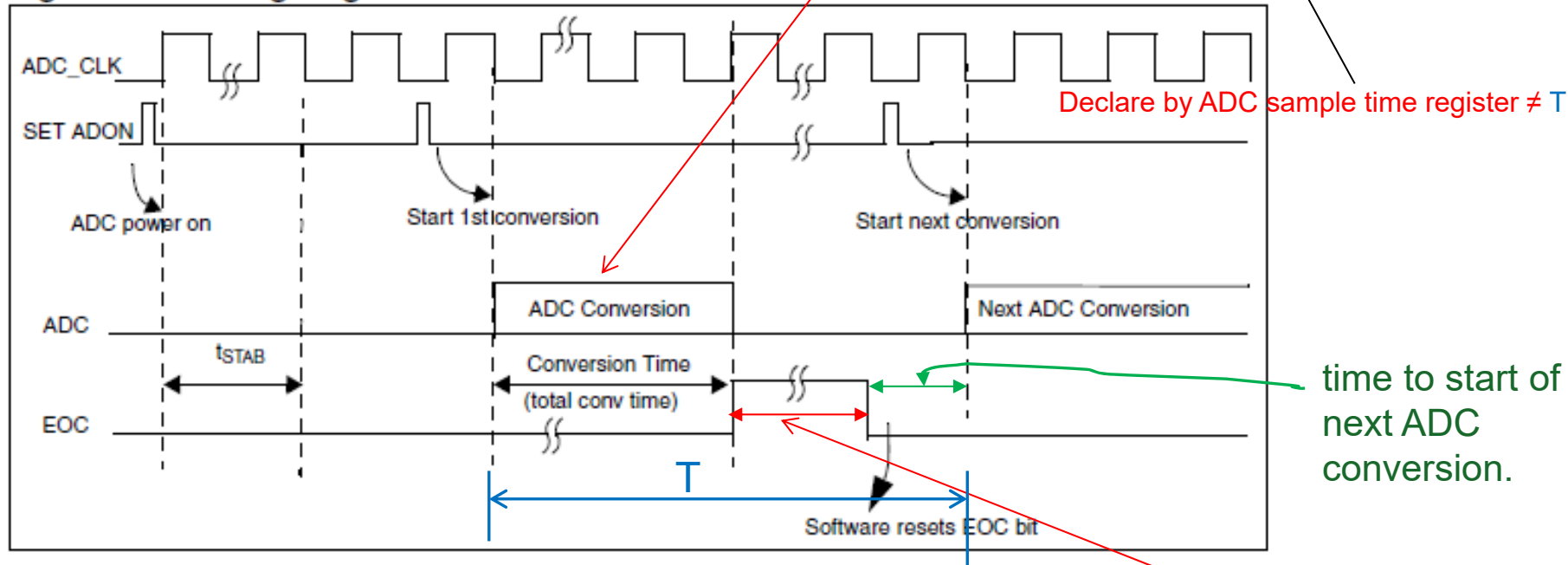
Analog-to-Digital Conversion

- A typical timing diagram of ADC process:

Remark: STM32's terminology is 'sampling time', which is not same as 'T'.

Total conversion time = conversion time + 12.5 cycles

Figure 23. Timing diagram



Source : STM32 Reference Manual.pdf

Amount of additional delay

Sampling time T should be greater than that of A/D conversion time

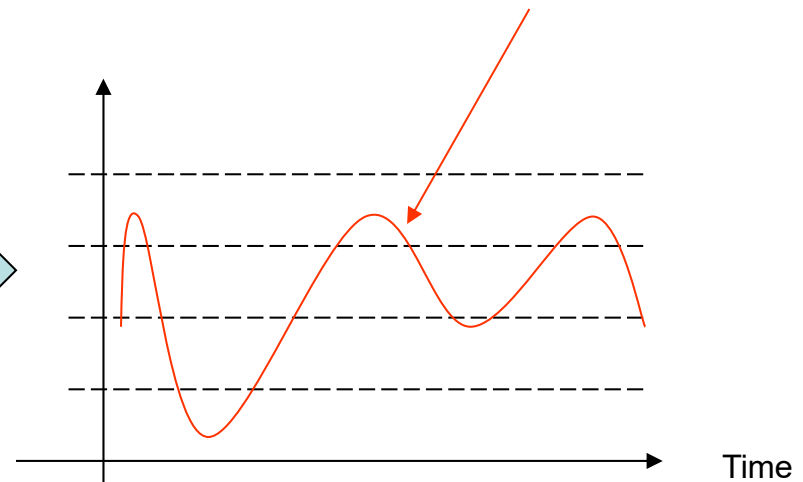
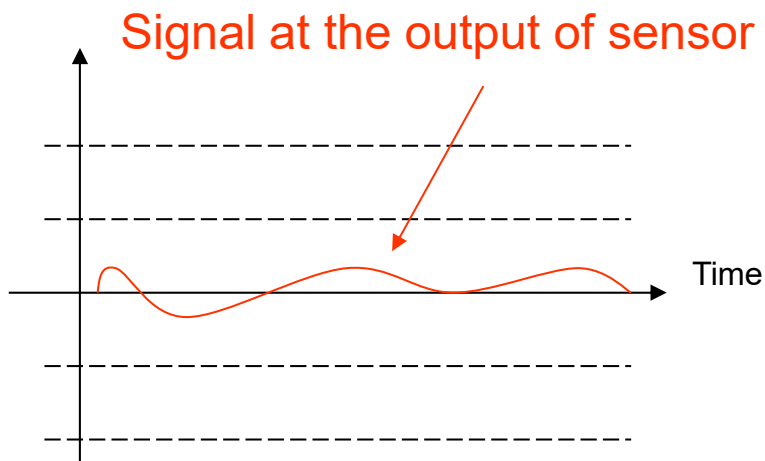
Additional delay (implemented using timer) 12.5 cycles = time accounted for interrupt activation, initiation of A/D conversion, pushing the values into registers, etc.

T = conversion time + **delay (12.5 cycles)** + time to start of next ADC conversion.

Analog-to-Digital Conversion

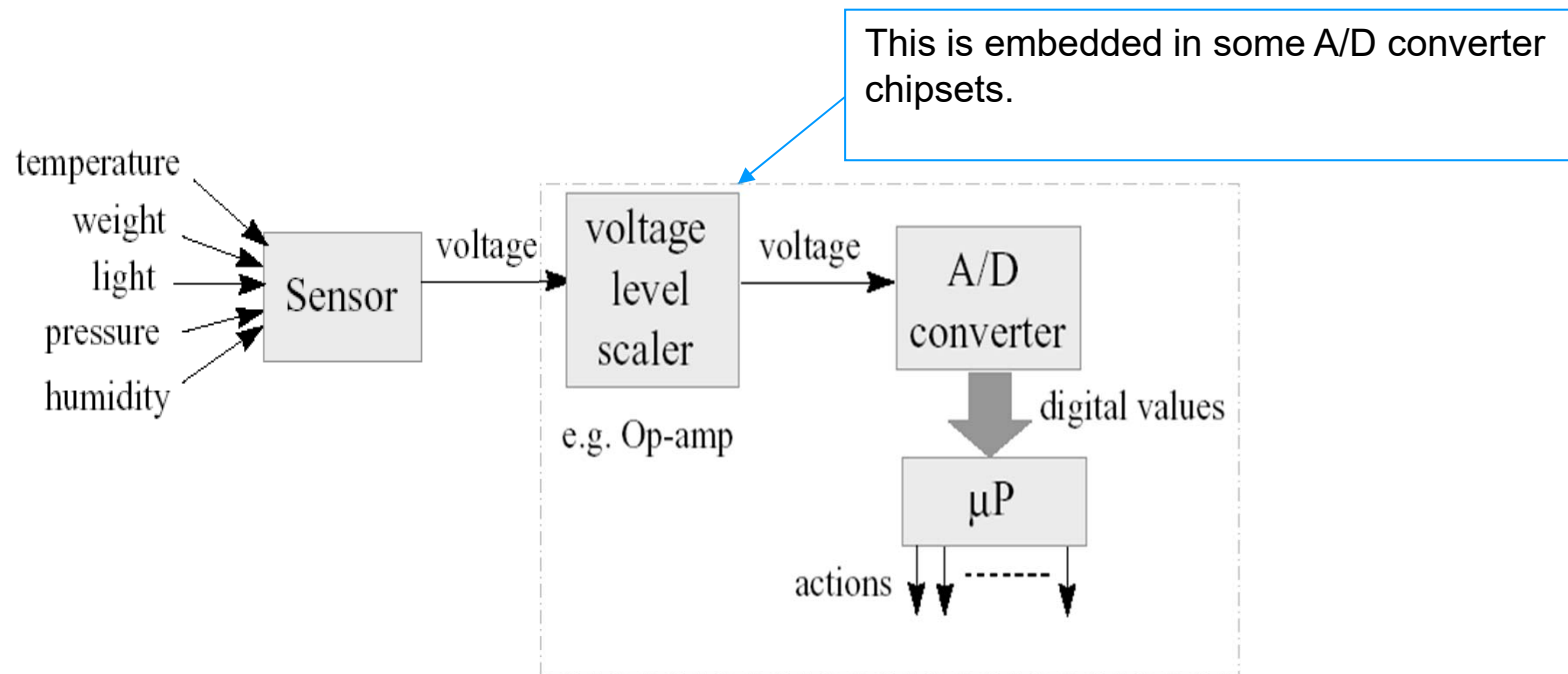
- Typical value of voltage at the output of sensor ranges from μV to mV
- Is it suitable to be the input signal of A/D converter ?

Signal at the output of voltage level scalar (Amplifier)

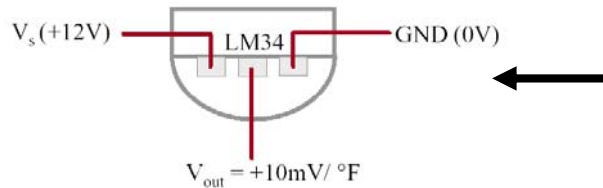


Analog-to-Digital Conversion

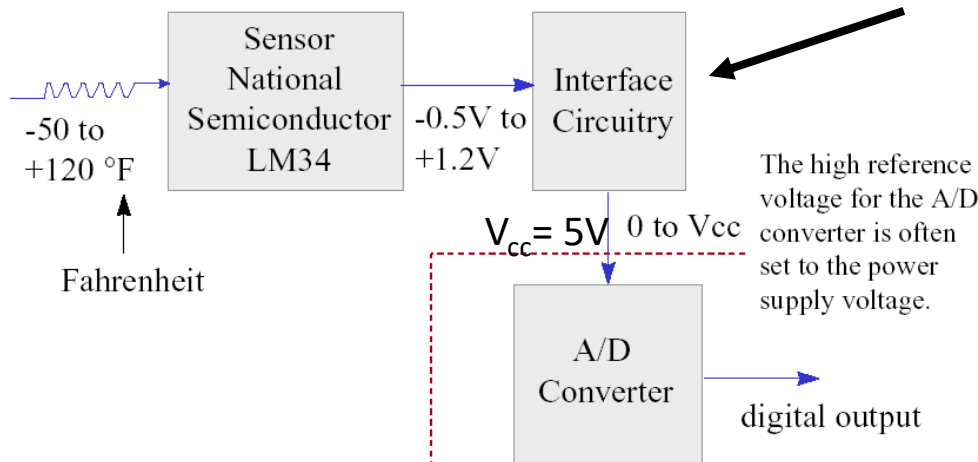
- Example: Voltage Level Scaler (Amplifier)



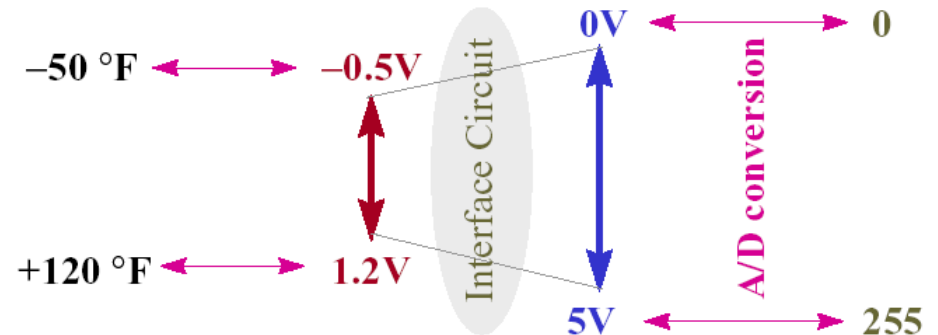
Example: Measuring the Temperature



- Sensor output voltage increases 10mV for an increase of 1°F
- When 0V is for 0°F, the output voltage is from -0.5V to 1.2V for temperature range of -50 to +120°F

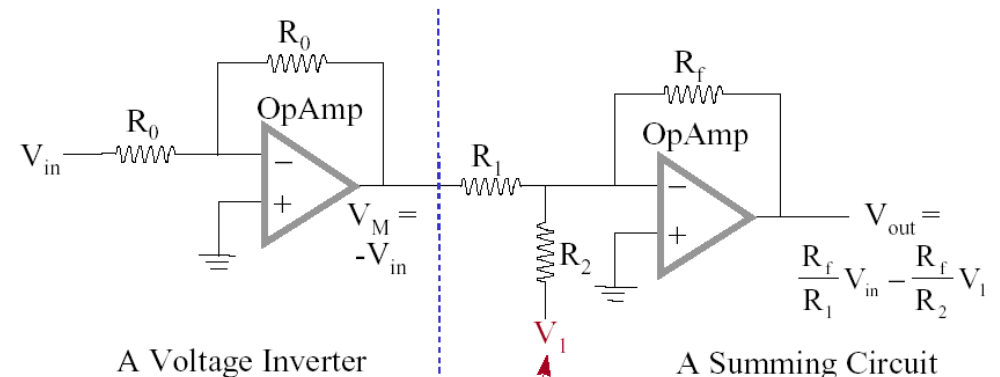
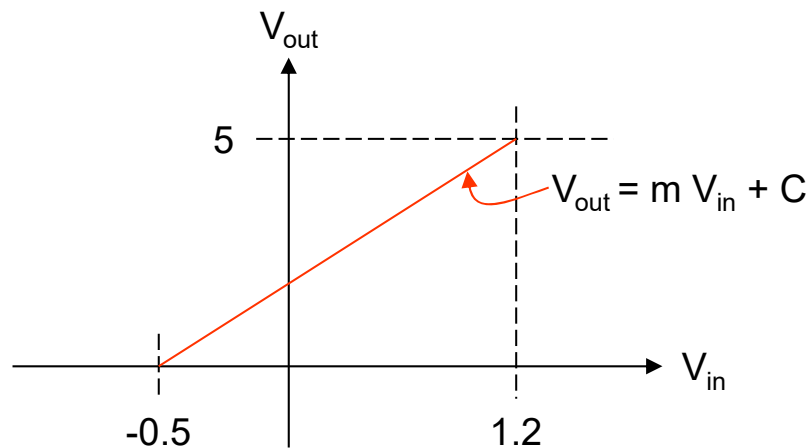
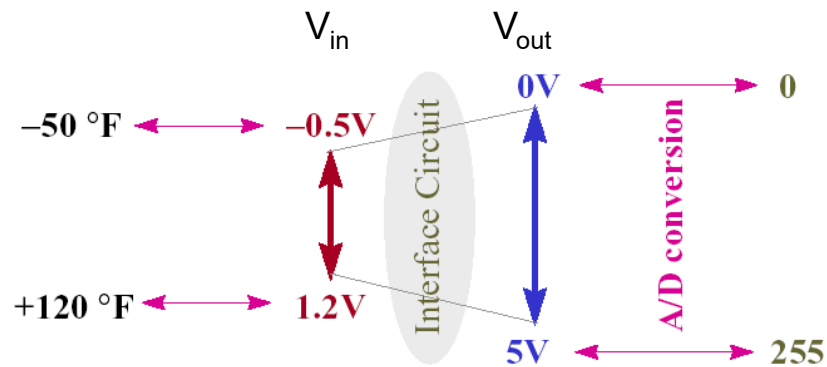


- At the interface, an analog circuit is needed to scale and shift the sensor output voltage of range -0.5V to 1.2V to between 0V to 5V

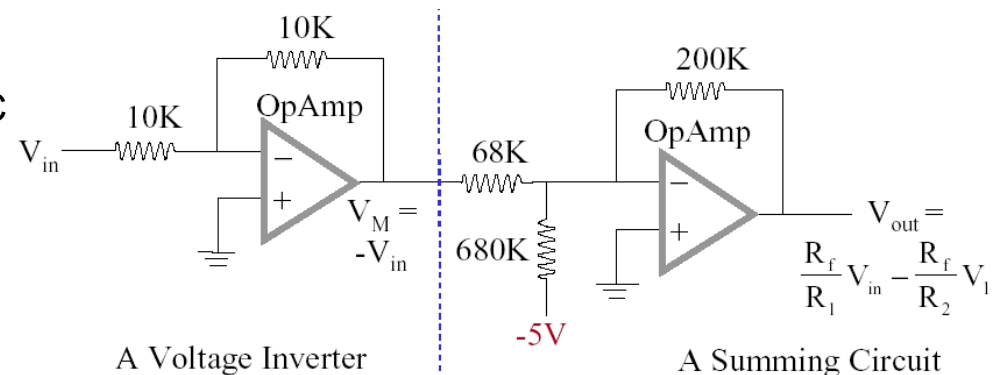


The Interface Circuitry - Schematic

- When on-chip voltage scaling and shifting is not supported in the A/D converter, the following circuitry is a way to achieve the task.



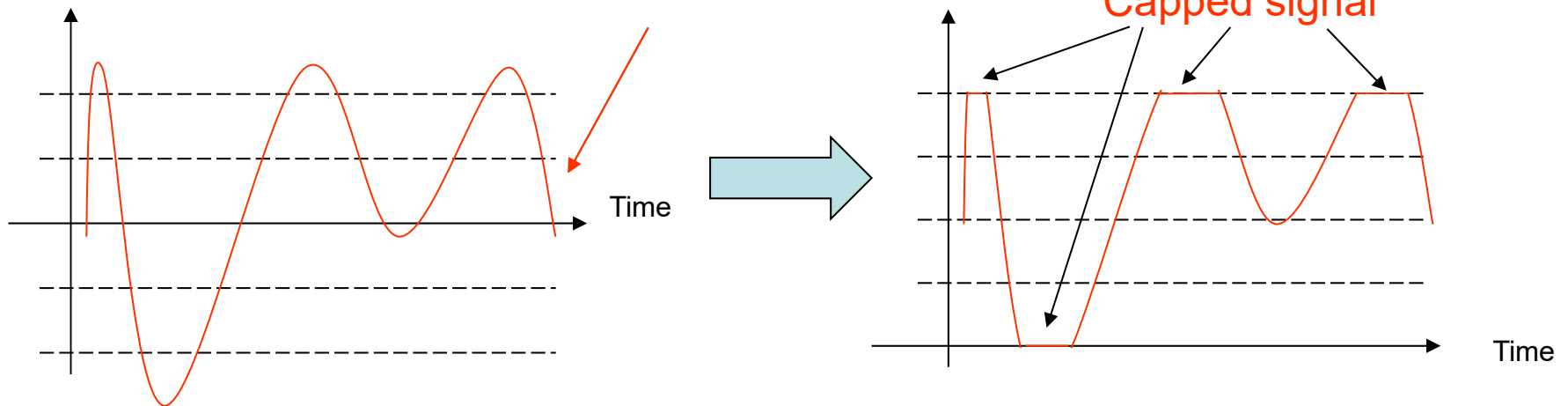
an adjusting voltage



Analog-to-Digital Conversion

- If the amplified signal is too large, it may go beyond the operating range of ADC.
- Is it suitable to be the input signal of A/D converter ?

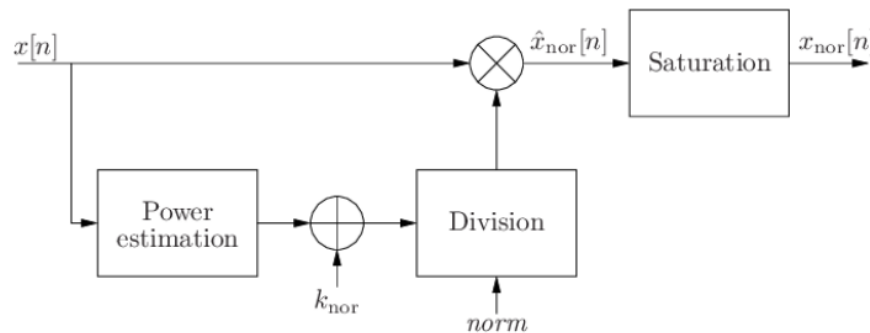
Signal at the input signal to sensors
e.g. You speak loudly when you use micro-phone.



Do you have any suggestions to avoid any distortion of signal?

Automatic Gain Control

- Objective: A device effectively reduces the volume if the signal is strong and raises it when it is weaker.
- Solution:
 - Automatic gain control (AGC) is a closed-loop feedback regulating circuit in an amplifier or chain of amplifiers, the purpose of which is to maintain a suitable signal amplitude at its output, despite variation of the signal amplitude at the input.
 - The average or peak output signal level is used to dynamically adjust the gain of the amplifiers, enabling the circuit to work satisfactorily with a greater range of input signal levels.



Source: https://www.researchgate.net/figure/Block-diagram-of-automatic-gain-control-AGC-system_fig3_221673769

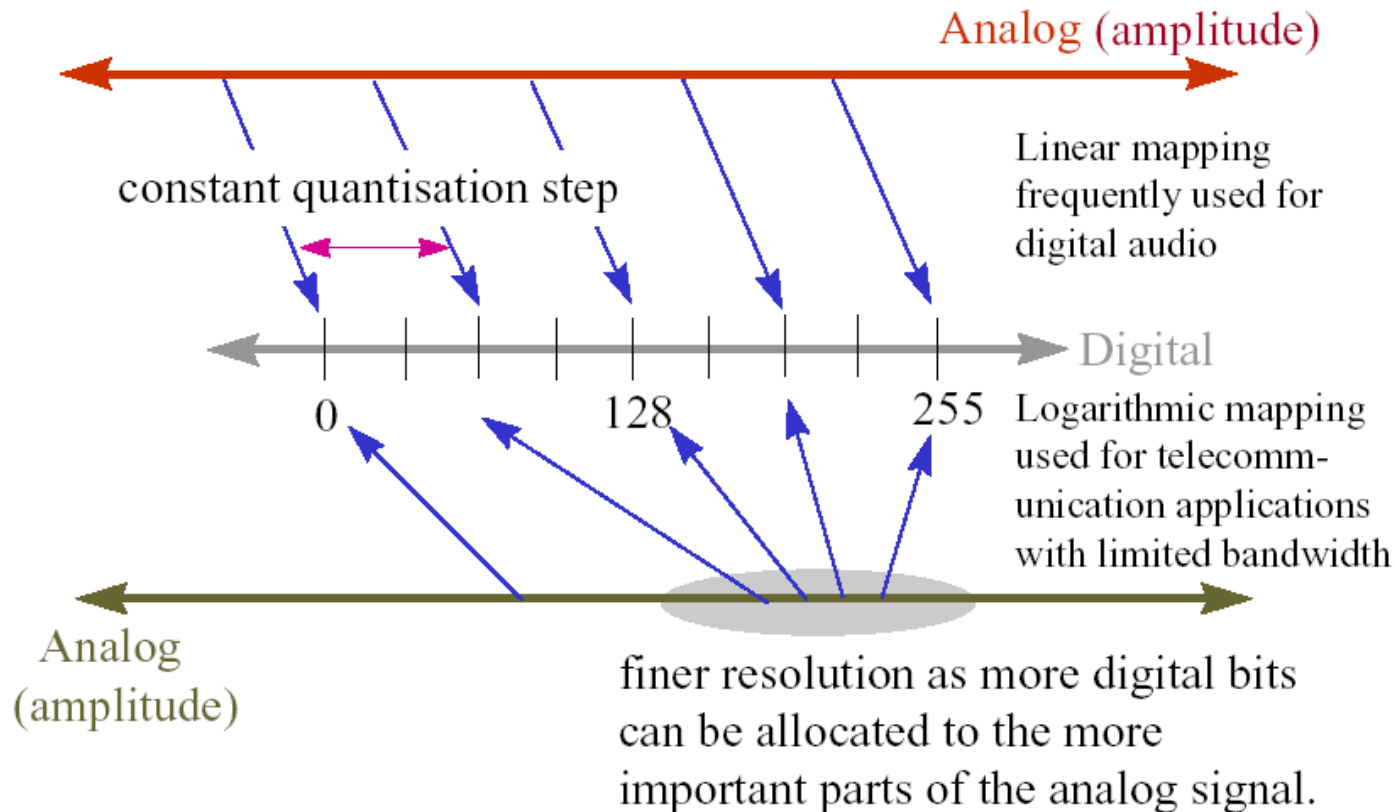
Concept of Analog-to-Digital Conversion

- Two common mapping of the A/D conversion
 - Linear mapping : constant quantisation step
 - Logarithmic mapping : constant quantisation step in logarithmic scale

Log ADC:

Small analog amplitudes are quantized with fine resolution, while large amplitudes are quantized with coarse resolution.

Suitable for signals with a large dynamic range.



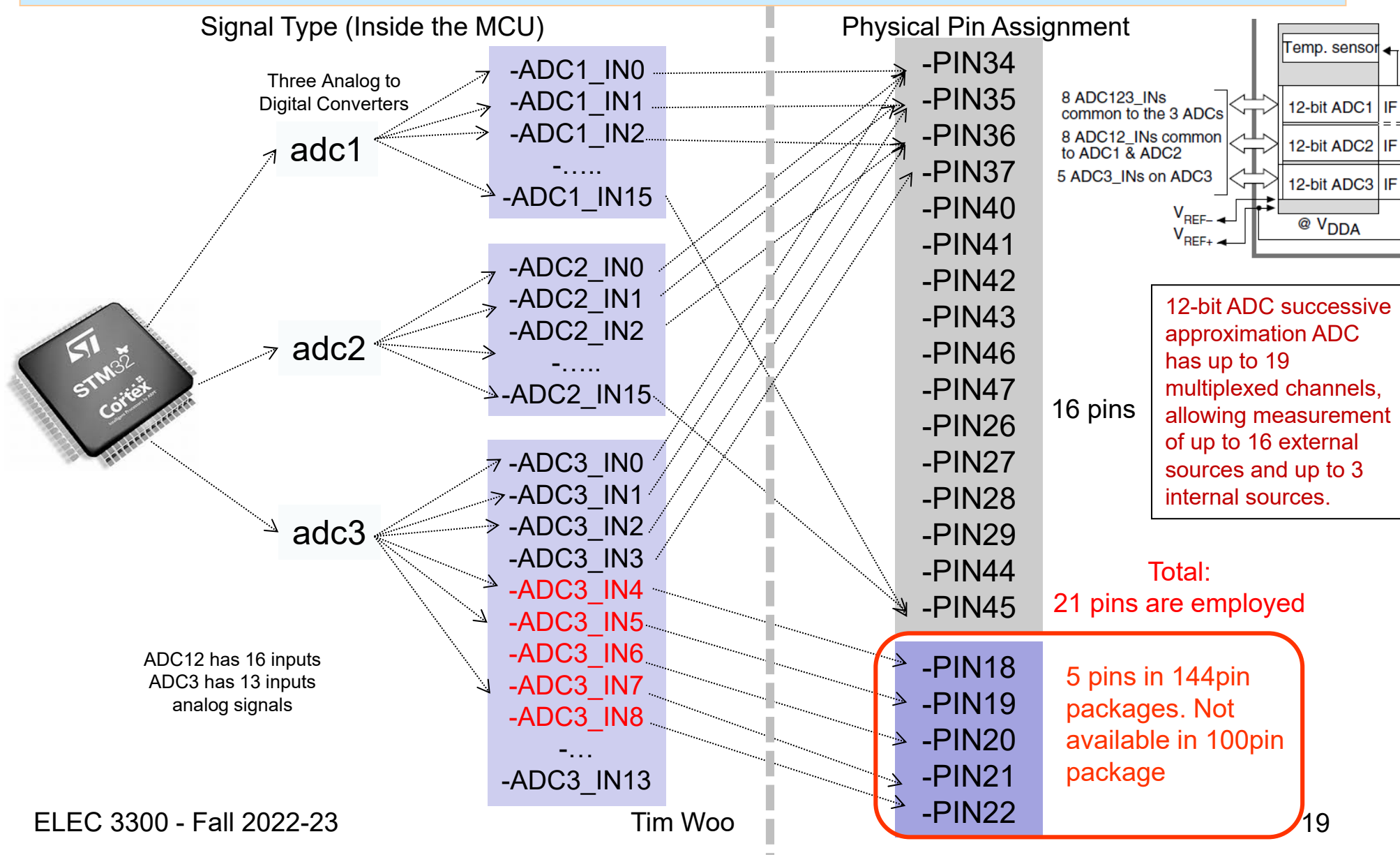
Main Types of ADCs

- Successive Approximation (SAR) ADC
- Delta-sigma ($\Delta\Sigma$) ADC
- Dual Slope ADC
- Pipelined ADC
- Flash ADC

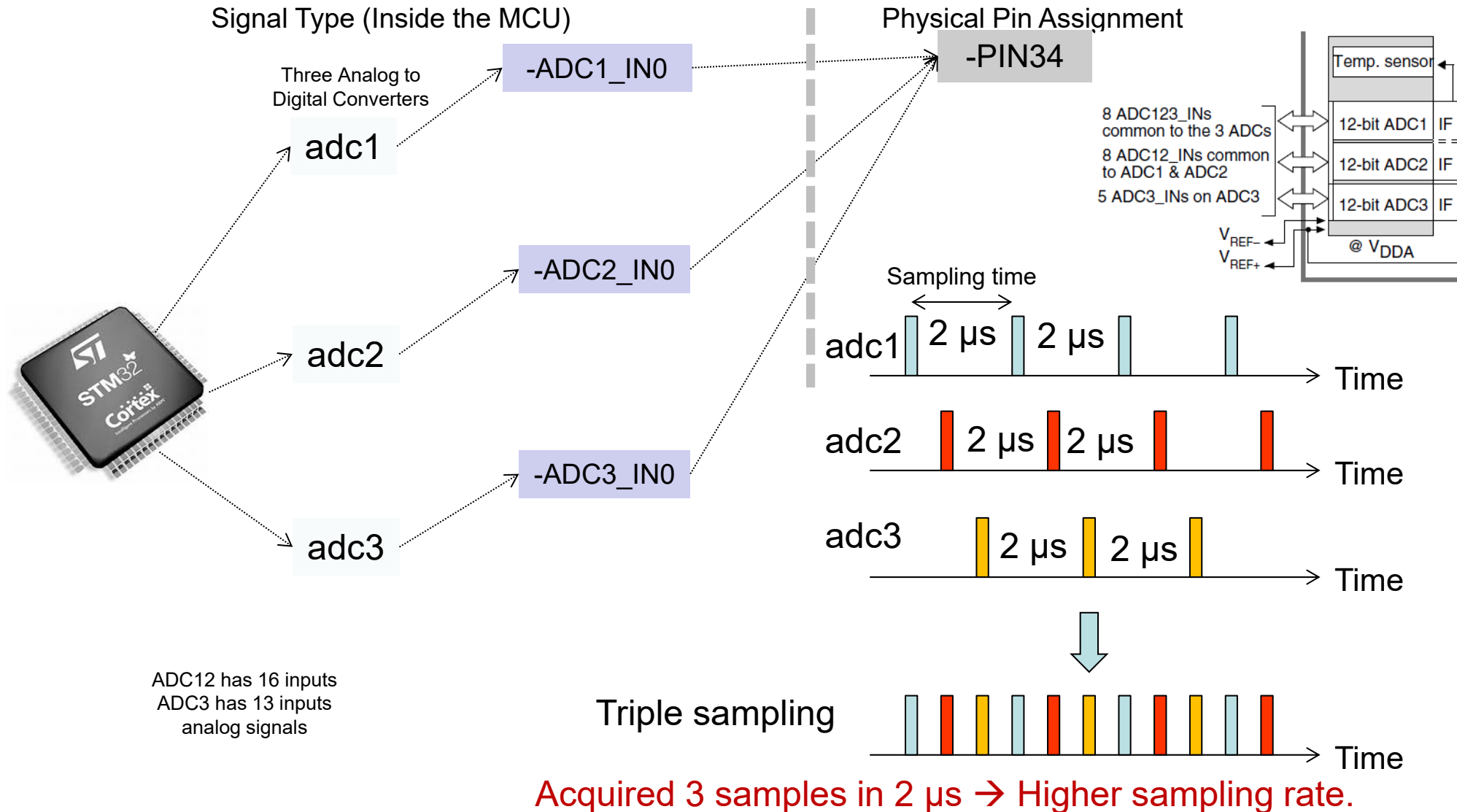
Refer to 'Supplementary Slides' (slides #54 to #57) for description of each ADC.

[More information: https://dewesoft.com/daq/types-of-adc-converters#main-adc-types](https://dewesoft.com/daq/types-of-adc-converters#main-adc-types)

ARM Microcontroller: High density pin definitions



ARM Microcontroller: High density pin definitions



ADC in STM32

Some parameters:

- ADC on-off control: ADON Bit
- ADC clock
- Channel mode selection
 - Regular Channel
 - Injected Channel
- Mode of conversion
 - Single conversion mode
 - Continuous conversion mode
- Self Calibration mode
- Data Alignment
 - Right alignment of data
 - Left alignment of data
- Channel-by-channel programmable sample time
- Conversion on external trigger

implementation

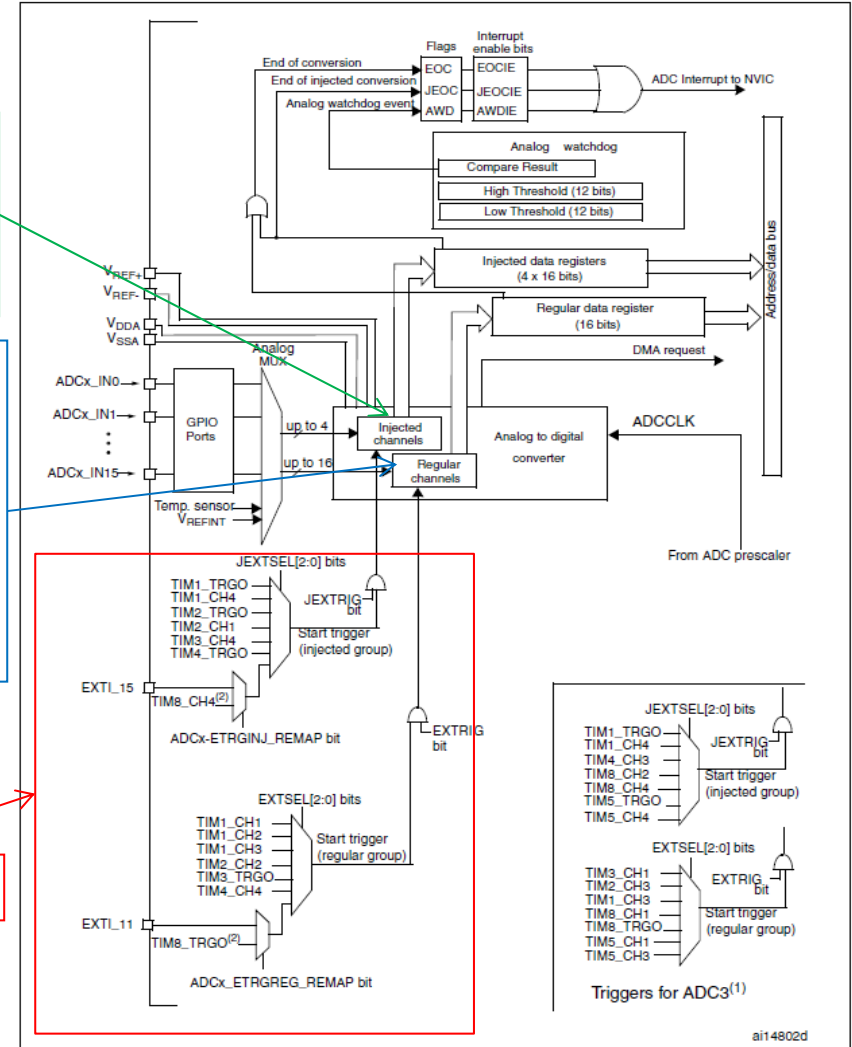
Injected Channel:
up to 4 channels
in any order.

Regular Channel:
up to 16 channels
in any order.
e.g.
Ch3, Ch8, Ch2,
Ch2, CH0, Ch2,
Ch2, Ch15

External trigger

Initialization

Figure 22. Single ADC block diagram



1. ADC3 has regular and injected conversion triggers different from those of ADC1 and ADC2.
2. TIM8_CH4 and TIM8_TRGO with their corresponding remap bits exist only in High-density and XL-density products.

ADC in STM32

Some parameters:

- ADC on-off control: ADON Bit

- ADC clock
- Channel mode selection
 - Regular Channel
 - Injected Channel
- Mode of conversion
 - Single conversion mode
 - Continuous conversion mode
- Self Calibration mode
- Data Alignment
 - Right alignment of data
 - Left alignment of data
- Channel-by-channel programmable sample time
- Conversion on external trigger

Regular Channels are channels that are being converted regularly.

Injected mode conversion is triggered by an external event or by software. An injected conversion has higher priority in comparison to a "regular" conversion and thus interrupts the regular conversions.

Single conversion mode: ADC stops after one conversion (CONT bit is set to 0).

Continuous conversion mode: ADC starts another conversion as soon as it finishes one (CONT bit is set to 1).

Self calibration: Auto calibration during the process of operation (to minimize the conversion error).

Data alignment: Register 16 bits, ADC 12 bits. – Right or left.

Channel-by-channel programmable sample time: Conversion time.

External trigger: Switch / Interrupt

ADC in STM32

Channel Selection

- 16 multiplexed channels.
- ADC conversions can be organized in two groups: **Regular** and **Injected**.
- A group consists of a sequence of conversions that can be done on any channel and in any order.

Regular Group:

- Composed of up to 16 conversions.
- Regular channels and their order in the conversion sequence must be selected in the ADC_SQRx registers.

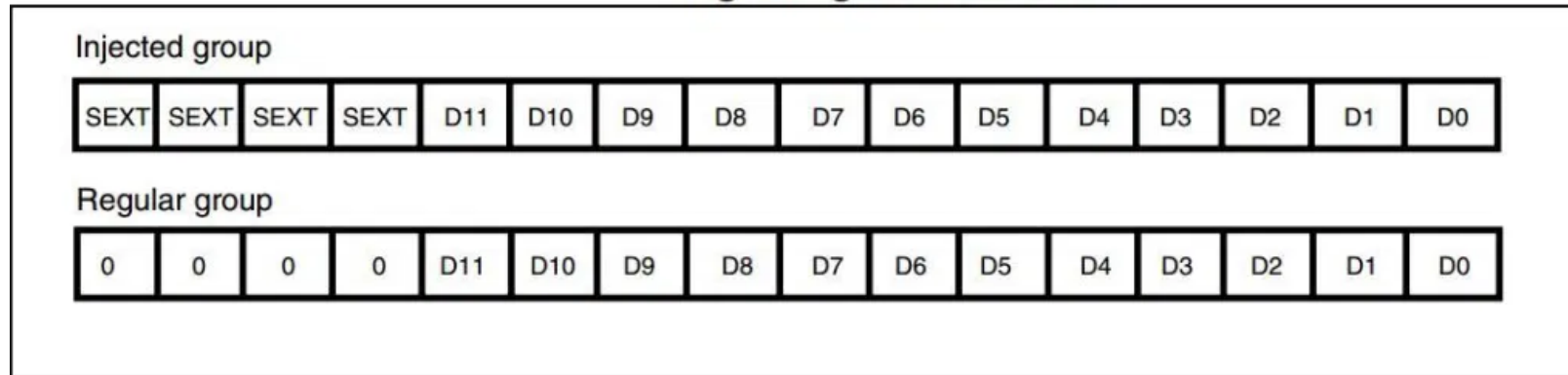
Injected Group:

- Composed of up to 4 conversions.
- Injected channels and their order in the conversion sequence must be selected in the ADC_JSQR register.

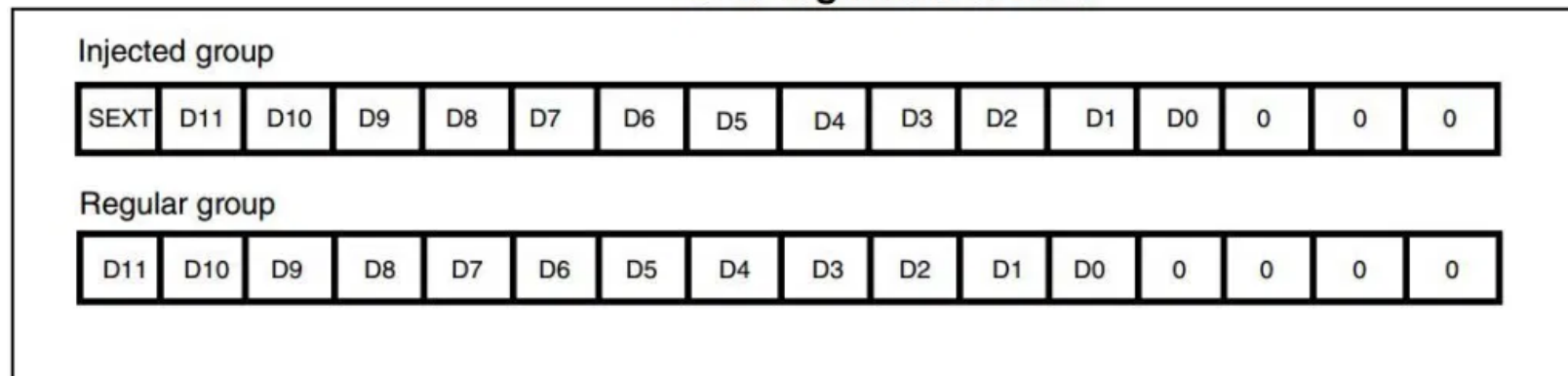
ADC in STM32

Data alignment

Right alignment of data



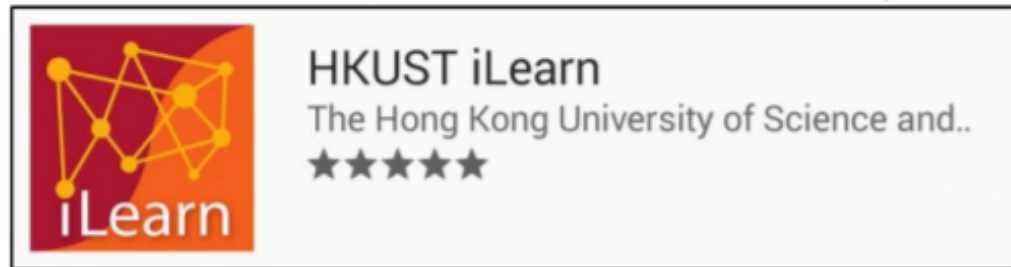
Left alignment of data



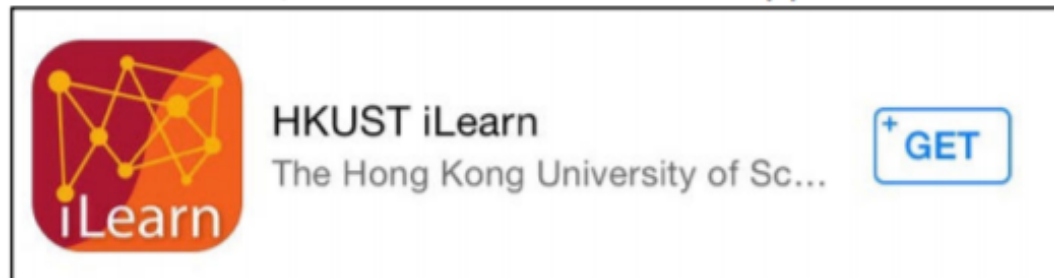
SEXT: Sign-extended (extended sign bits)

In-class activities (Questions 1 – 3)

For Android devices, search **HKUST iLearn** at Play Store.

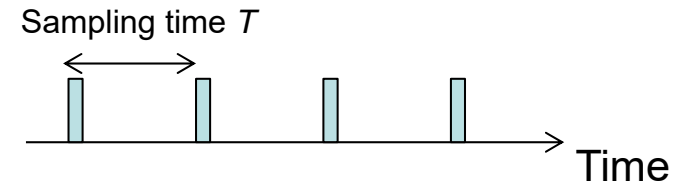


For iOS devices, search **HKUST iLearn** at App Store.

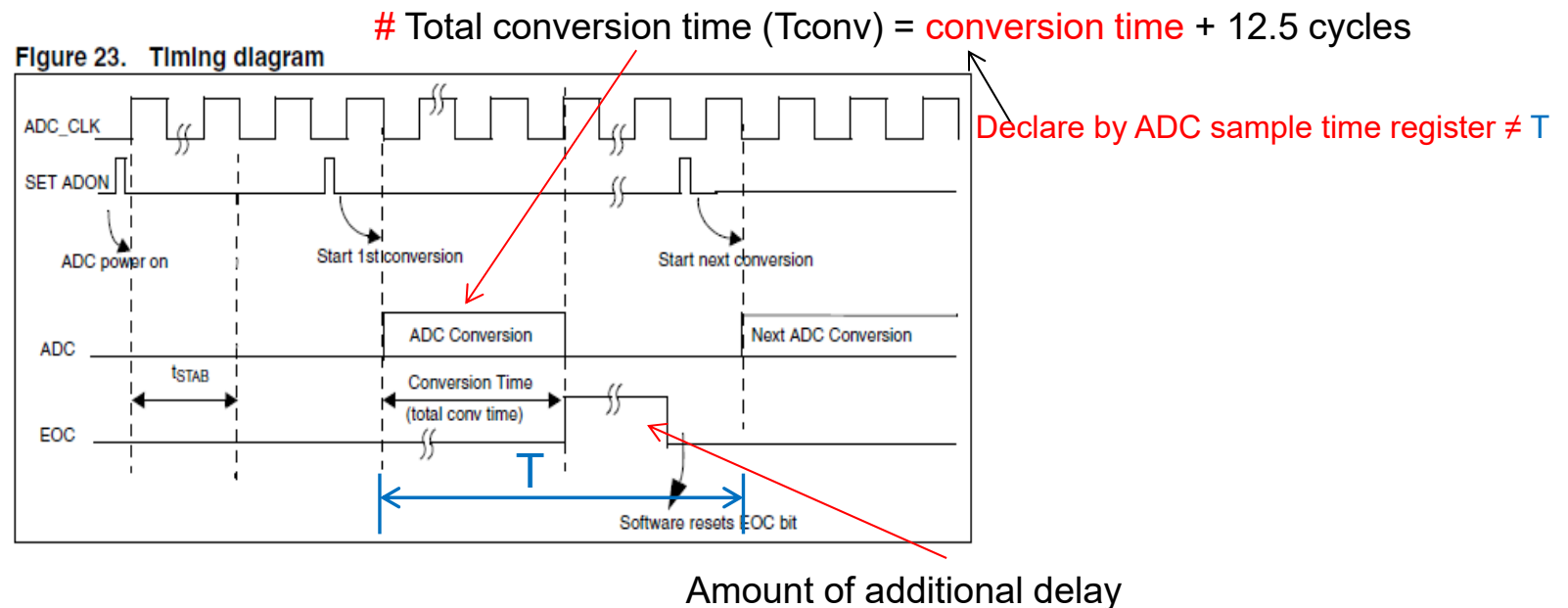


ADC in STM32

- Example: Design appropriate parameters for sampling the music from an audio CD.



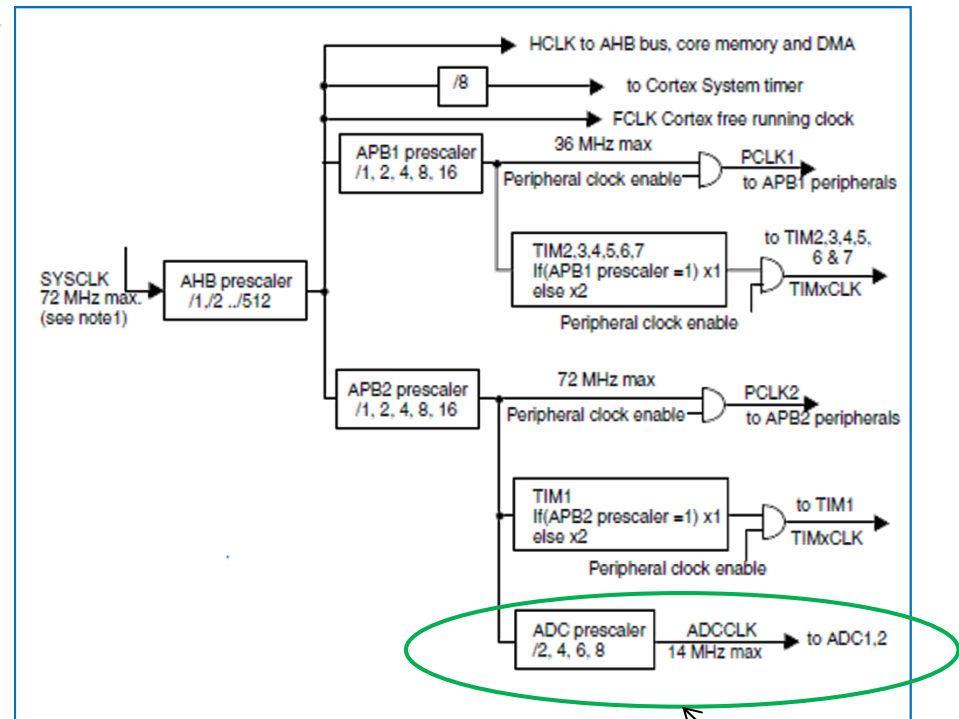
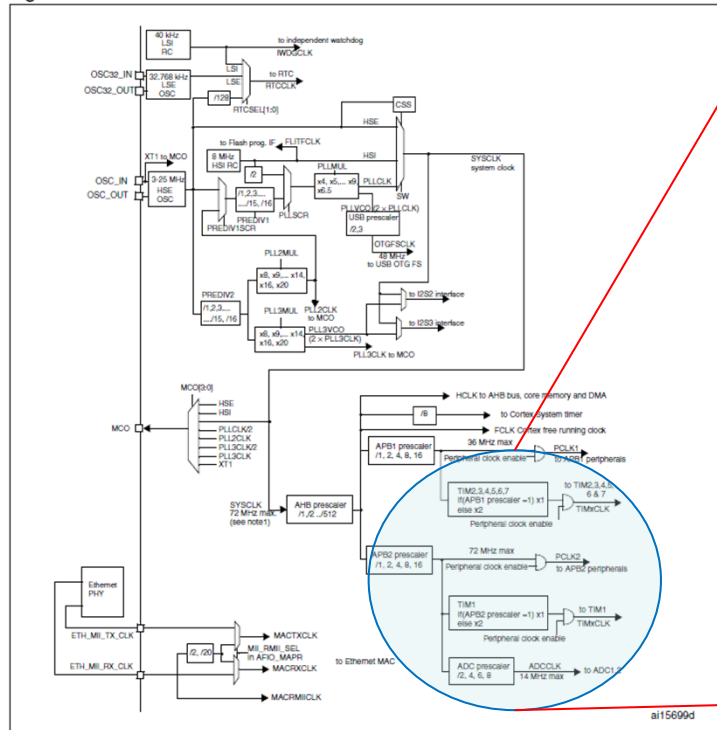
- Solution:
 - Typical sampling frequency: 44.1kHz \Rightarrow sampling time $T = 1/(44.1k) = 22.675 \mu s$

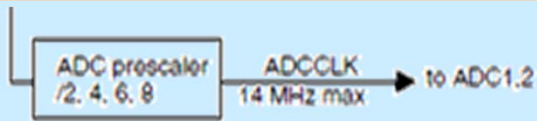


ADC in STM32

- Important relevant information (Reference Manual):
 - Figure 11 : **Clock Tree**
 - Section 11.6 Channel-by-channel programming (p.216)
 - ADC sample time register 1 and 2 (p.235 – p.236)

Figure 11. Clock tree





ADC in STM32

- To design the parameters in providing sampling time $T = 22.675 \mu\text{s}$

Select from Reference Manual

CLK (MHz) at the input at ADC Prescaler	ADC Prescaler (2/4/6/8)	ADCCLK (MHz) Max 14 MHz	ADC sample time register (cycles) (1.5 – 239.5)	Total conversion time Tcycle (cycles)	Tconv (μsec)	Additional delay (μsec)
28	2	14 = 28/2 (MHz)	1.5	14 = 1.5 + 12.5	1 = 14/14 (μs)	21.675 = 22.675 – 1 (μs)
	6	4.667	71.5	84	18	4.675
56	4	14	1.5			
	8	7	239.5	252	36	
72	6	12	1.5			
	6	12	239.5			

Total conversion time, Tcycle = sample cycles + 12.5 (conversion cycles)

Tconv = Tcycle / ADCCLK

*Reference information: STM32F103xx performance line devices: 1 μs at 56 MHz (1.17 μs at 72 MHz)

ADC in STM32

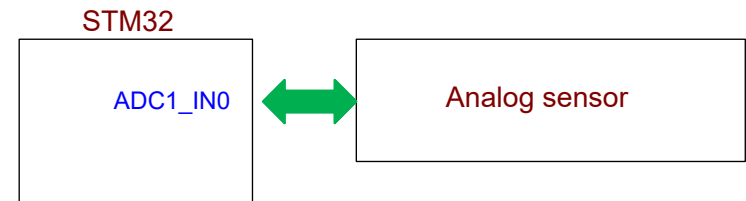
- Other design parameters can be selected as
 - Regular Channel, Single conversion mode
 - 12-bit data with right alignment (stored in 16-bit ADC Data register)
 - How to implement an additional delay in supporting sampling time T?
 - Timer ? Delay loop?
- Additional inquiry
 - How large of the memory do we need for keeping sampled data in 1 second?
 - In 1 second, we have 44,100 samples. If word length is 16 bits (i.e., 2 bytes),
 - Total memory = 44,100 samples x (2 bytes/ sample) = 88,200 bytes (to store 1 sec data)

How much memory would be needed to store 5 minutes of voice (speech)?
44,100 samples x 2 bytes/sample x 5 x 60 (sec) = 26,460,000 bytes.

Reference information: STM32F103xx performance line devices: 1 μ s at 56 MHz (1.17 μ s at 72 MHz)

Examples of ADC interface

- Task:
 - Take the ADC signal in at a sampling rate 44.1kHz



Initialization

Void Main{

Initialization of ADC

Single mode Conversion

```

ADC_InitStructure.ADC_Mode = ADC_Mode_Independent;
ADC_InitStructure.ADC_ScanConvMode = DISABLE;
ADC_InitStructure.ADC_ContinuousConvMode = DISABLE;
ADC_InitStructure.ADC_ExternalTrigConv = ADC_ExternalTrigConv_None;
ADC_InitStructure.ADC_DataAlign = ADC_DataAlign_Right;
ADC_InitStructure.ADC_NbrOfChannel = 1;
ADC_Init(ADC1, &ADC_InitStructure);
    
```

Just an example

While loop

```

ADC_RegularChannelConfig(ADC1, ADC_Channel_14, 1, ADC_SampleTime_55Cycles5);
ADC_Cmd(ADC1, ENABLE);      Enable the function of ADC
while {
    ADC_SoftwareStartConvCmd(ADC1, ENABLE); Trigger the sampling
    Delay(value);             Procedure for additional delay **
    D_Data = ADC_GetConversionValue(ADC1); Display data at the specified location
}
    
```

implementation

ADC in STM32

ADC1 Mode and Configuration

Mode

- ☒ IN0
- ☐ IN1
- ☐ IN2
- ☐ IN3

Configuration

Reset Configuration

Parameter Settings | User Constants | NVIC Settings | DMA Settings | GPIO Settings

Configure the below parameters :

Search (Ctrl+F)

ADCs_Common_Settings	
Mode	Independent mode
ADC_Settings	
Data Alignment	Right alignment
Scan Conversion Mode	Disabled
Continuous Conversion Mode	Disabled
Discontinuous Conversion Mode	Disabled
ADC_Regular_ConversionMode	
Enable Regular Conversions	Enable
Number Of Conversion	1
External Trigger Conversion Source	Regular Conversion launched by software
Rank	1
ADC_Injected_ConversionMode	
Number Of Conversions	0
WatchDog	
Enable Analog WatchDog Mode	<input type="checkbox"/>

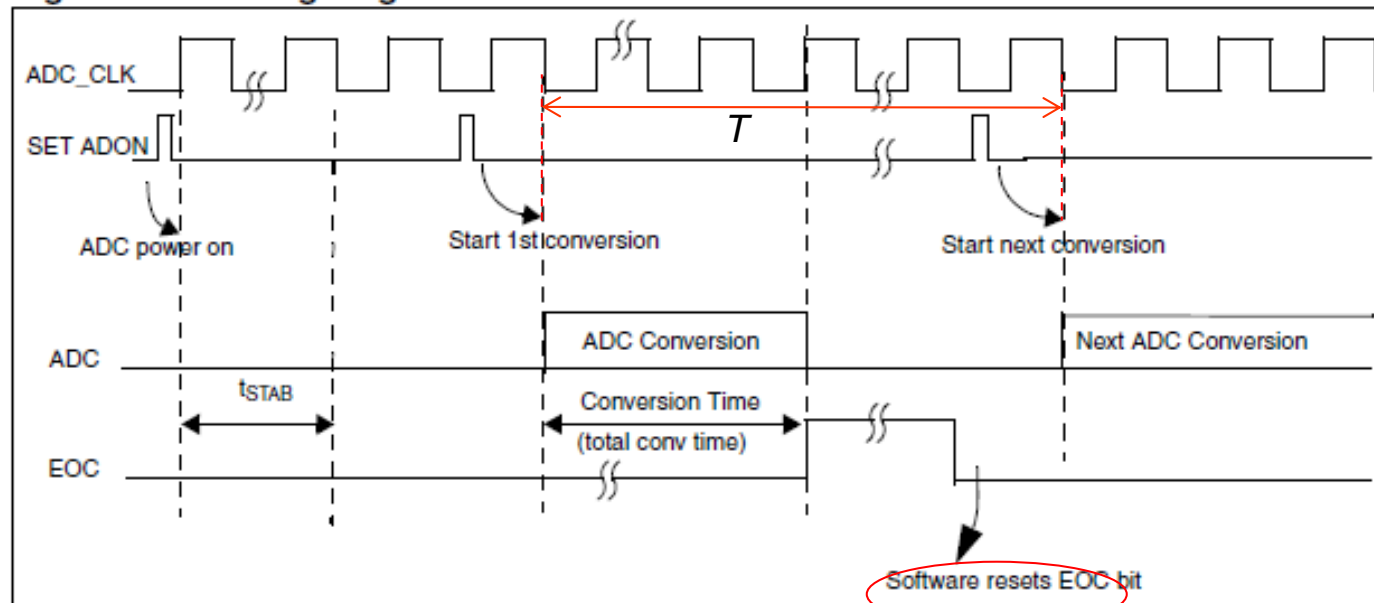
Dual mode: ADC1 and ADC2 together (synchronized internal).

Independent mode: One ADC, Single Channel Conversion (Example: Check the battery voltage level only once before starting the process).

ADC in STM32

- In the continuous mode.
 - After the start of ADC conversion and after 14 clock cycles, the EOC flag is set and the 16-bit ADC Data register contains the result of the conversion.

Figure 23. Timing diagram

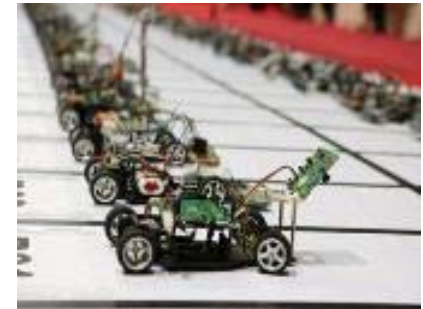
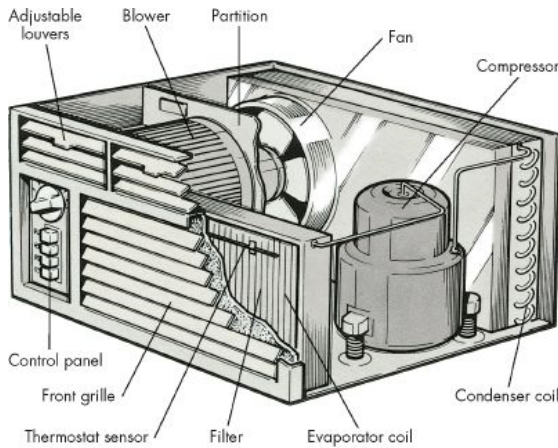
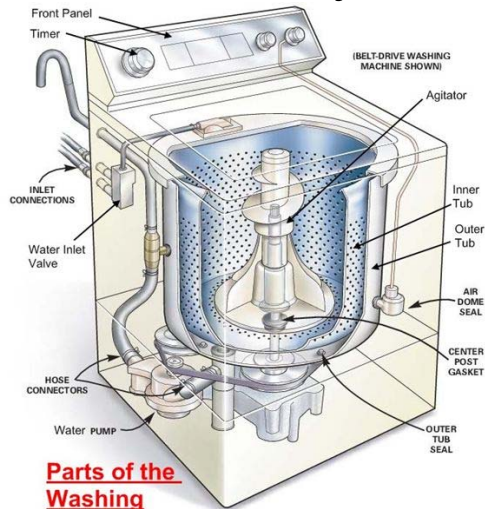


Laboratory Experiment

Description	Choices in this course
Abstract idea of project (Define the functionality of the system)	ADC
Data format / representation	12 bits
Programming Language	C-language
Communication Protocol	-
Physical connection (Pins assignment)	Pins for ADC1 and ADC2
Hardware devices (Microcontroller, Peripherals)	Microcontroller: STM32 ARM Platform LDR

Motors

- In many applications, motor is one of the commonly used components in embedded systems.



The embedded system in the DRONE communicates with the RC controller, which controls the speed of the MOTORS that spins the propellers.

Motors

- They can be classified into several categories:
 - Types of Motors
 - Open-loop Vs Closed loop system

$$\text{Power} = I \times V$$

- **Types of motors : DC Motor (brushed and brushless)**

Motors of Different power, voltage and current ratings.

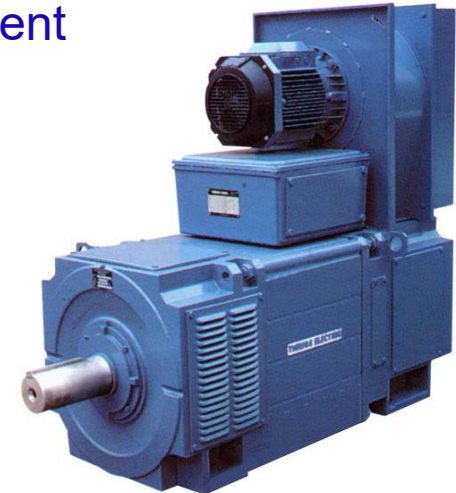


4000 RPM 134W 36 VDC
Shaft is 57mm in diameter
(Brushless motor)

It is an analog motor
The DC motor is available in almost any size that
produce large torque



11.5k RPM 6 VDC, 800mA
Shaft is 2mm in diameter
(Brushed motor)



0/45/45kW x 0/700/1000RPM for 117A x 460V DC

Shaft is 70mm diameter x 140mm long

STM32 GPIO current is much lower than 800 mA. So, current amplifiers are needed to drive motors.

Motors

- **Types of motors : AC Motor**

Power = Torque x speed = $T \cdot \omega$

(ω is rad/sec)



3000 RPM 375KW 380VAC
(3 phase induction motor)
Size: 41 x 35 x 51 cm



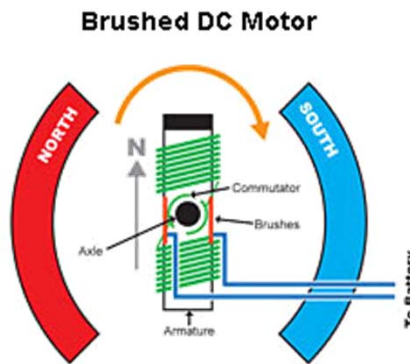
1150 RPM 70W 100-240VAC
(3 phase induction motor)
Shaft size: 8mm, 12mm

Motors

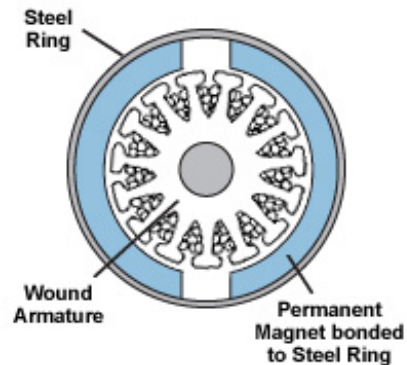
- Supplementary information

Brushed motor:

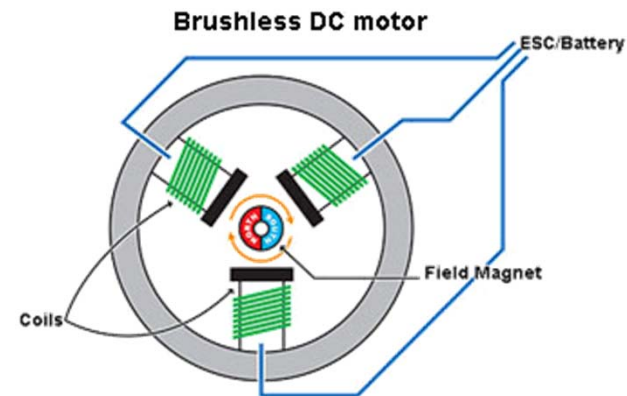
Permanent magnets are used on the stator while controllable electromagnets is formed by the rotor. Commutator is needed to reverse the current.



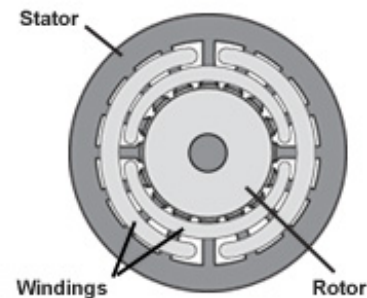
Brushed Motor Construction



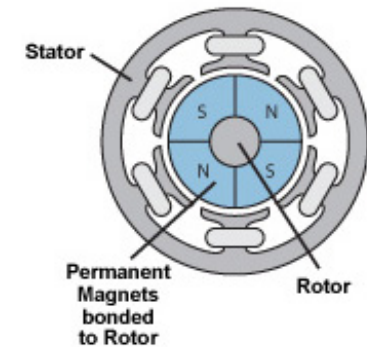
Brushless motor: Permanent magnets are used on the rotor while controllable electromagnets are used to spin the rotor. Eliminates commutator.



AC Motor Construction



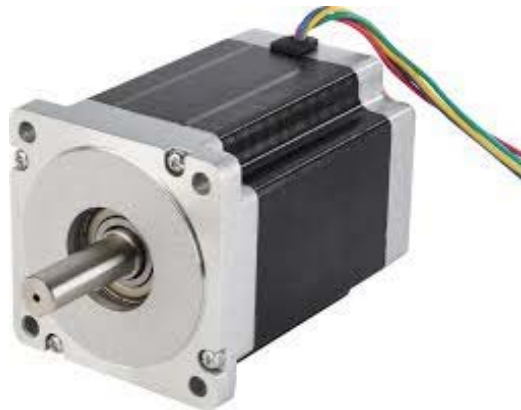
Brushless Motor Construction



Motors

- Types of motors : Stepper Motors

Number of steps = $360^\circ/\text{step-size}$



200 steps → 1.8°, 5.6 A, 2.8 V



3 V, 400 steps



42 Step Motor 1.7A for CNC

It is a digital motor

The stepper motor is available in small sizes that produce low torque

Motors

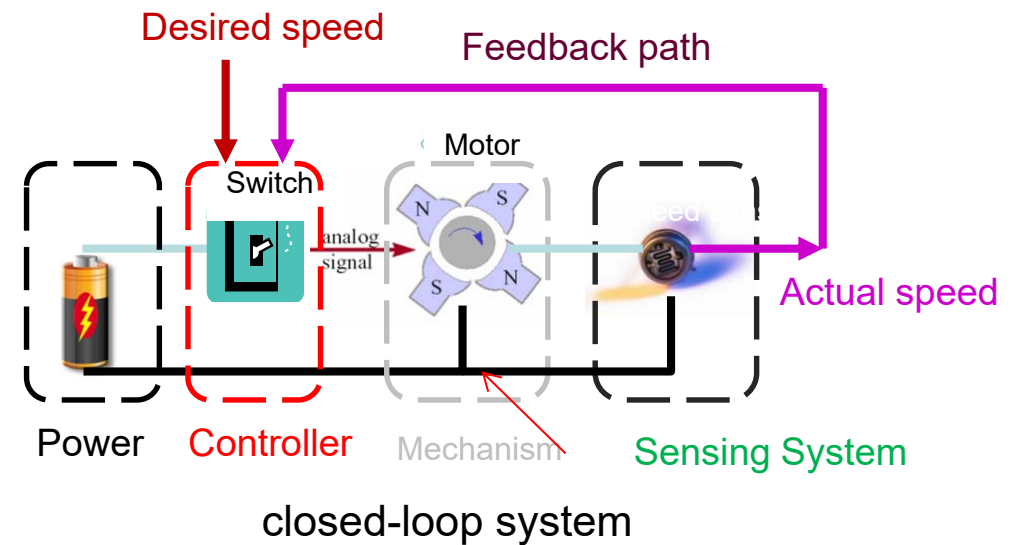
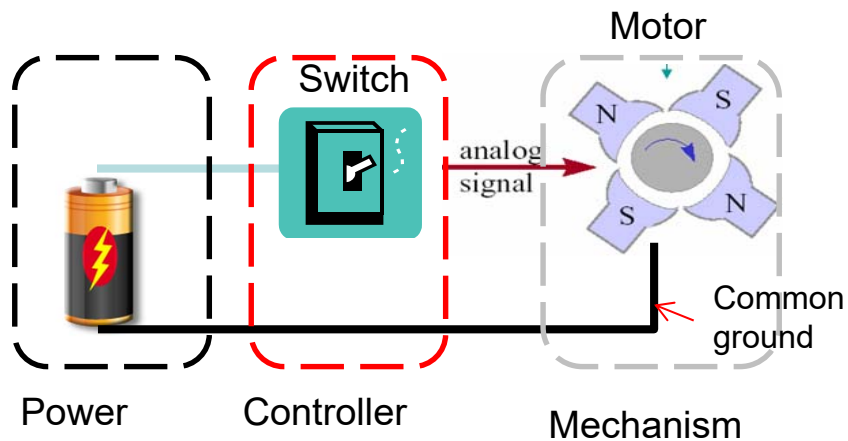
- Servo motor is a type of motor whose output shaft can be moved to a specific angular position by sending it a coded signal.
- A closed-loop control mechanism is used that incorporates positional feedback in order to control the rotational or linear speed and position.
- Types of servo motors
 - Electrical or partially electronic (most common)
 - hydraulics, pneumatics, or magnetic principles.



Interfacing of Motors with Microprocessor

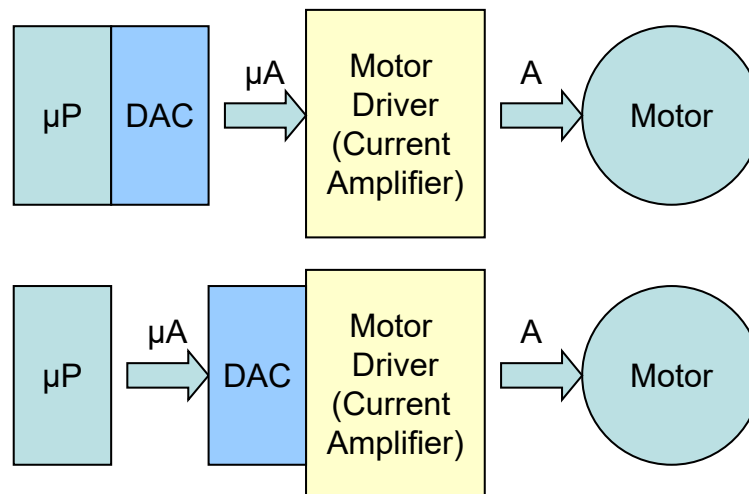
- There are two control systems:
 - Open-loop Vs Closed loop system

Open-loop system



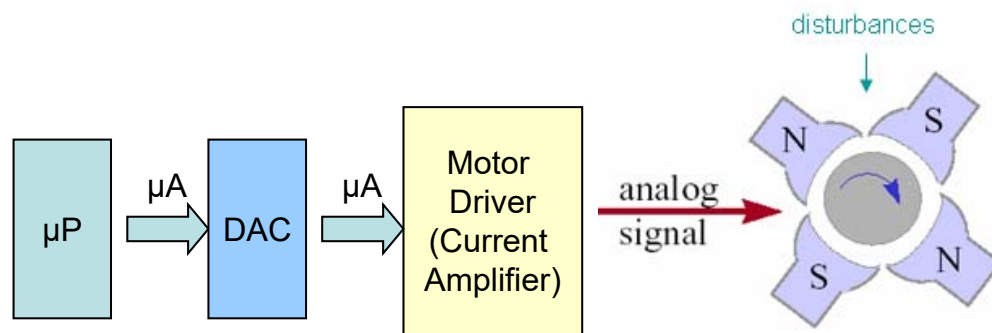
Interfacing of Motors with Microprocessor

- The Microprocessor cannot generally supply the necessary current to drive a motor directly.
- Depending on the size of the DC motor, a driver must be used to take the output signals from microprocessor and deliver the necessary current to a motor.

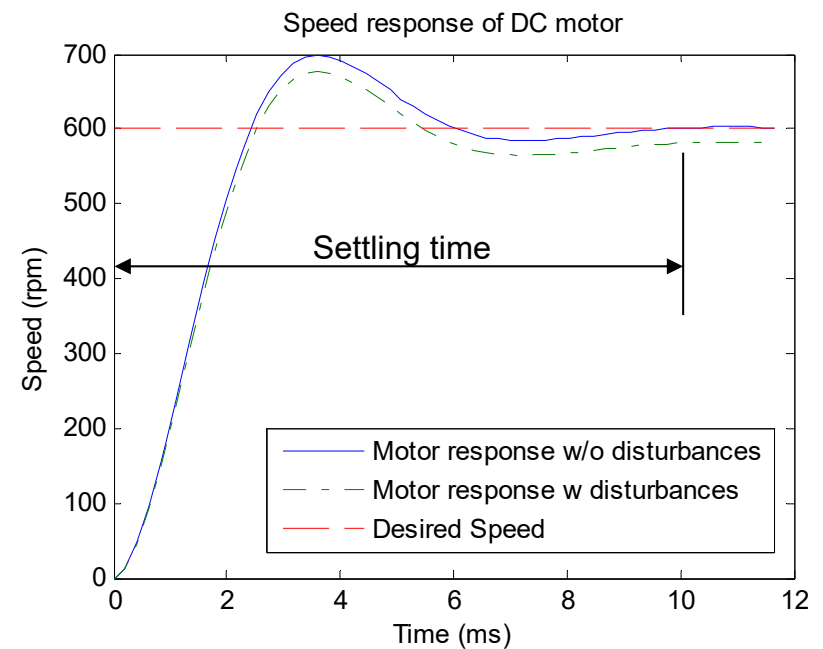


Driving circuit of DC Motors: Analog Signal

- The speed and the torque of a DC motor can be controlled over a wide range
- Reversing the direction is done by changing the polarity of the voltage applied to motor
- The DC voltage determines the speed of rotation by a DAC

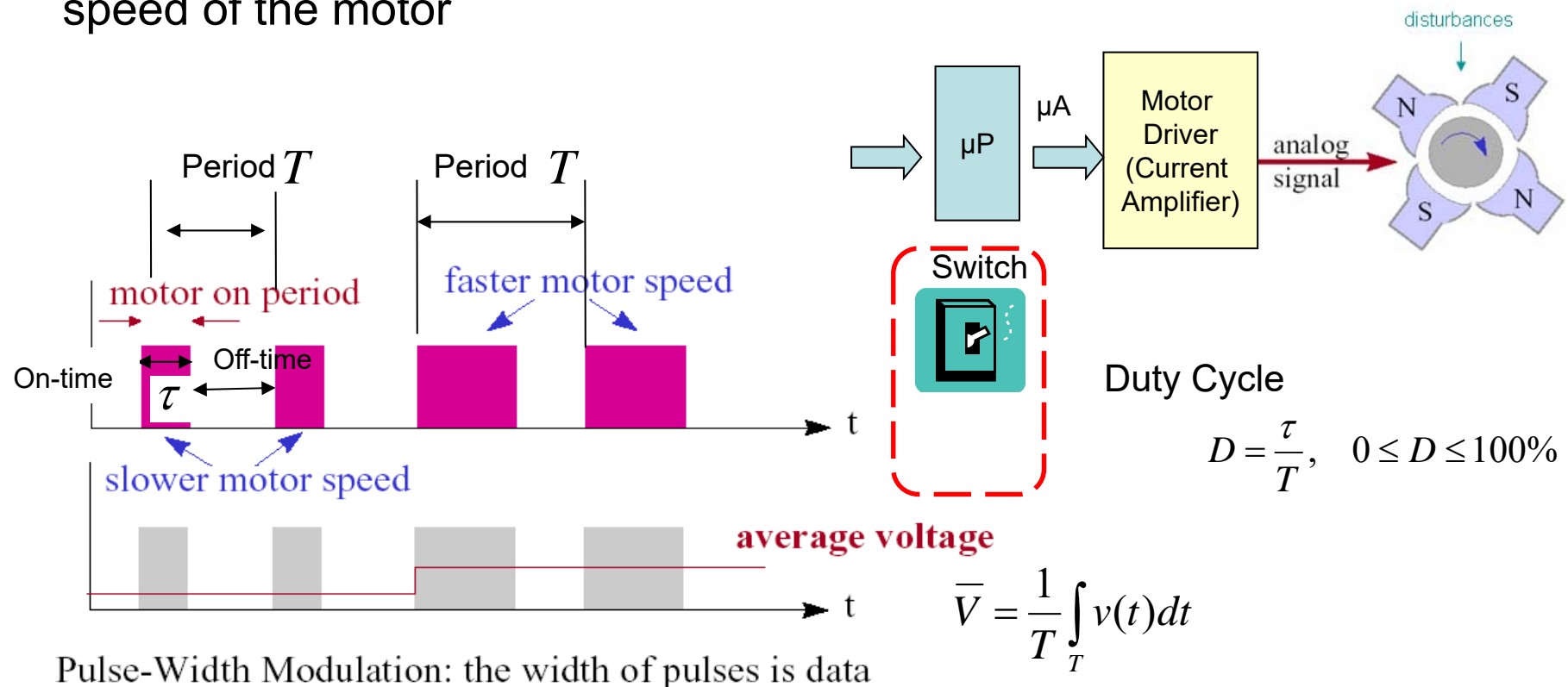


DAC conversion time is a bottleneck.



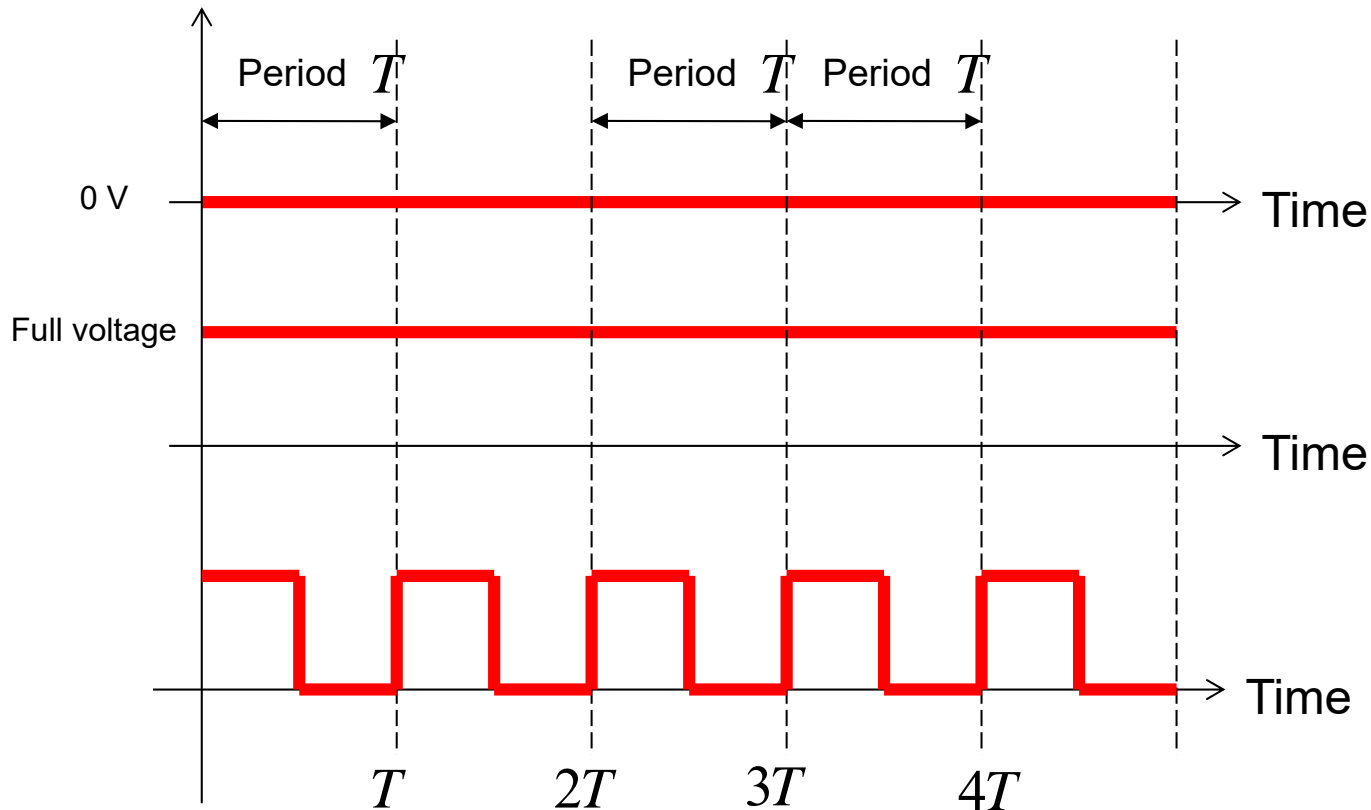
Driving circuit of DC Motors: Pulse-Width Modulation (PWM)

- An alternative way which does not need a DAC is to **vary the pulse width** of a digital signal input to the motor
- This varies the average voltage delivered to the motor and so does the speed of the motor



Driving circuit of DC Motors: Pulse-Width Modulation (PWM)

- What is the speed of the motor if following PWM signal is provided?



Duty cycle?

Speed can be controlled by controlling the Duty Cycle, i.e., ON (or HIGH) time and T .

How do you generate PWM signals of desired duty cycle in STM32?

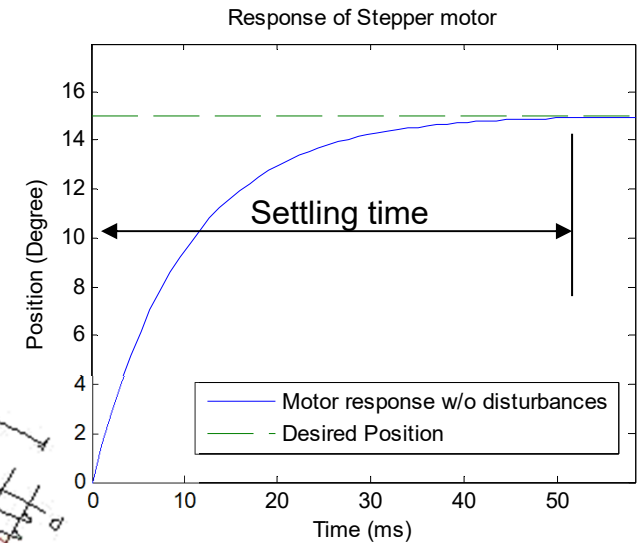
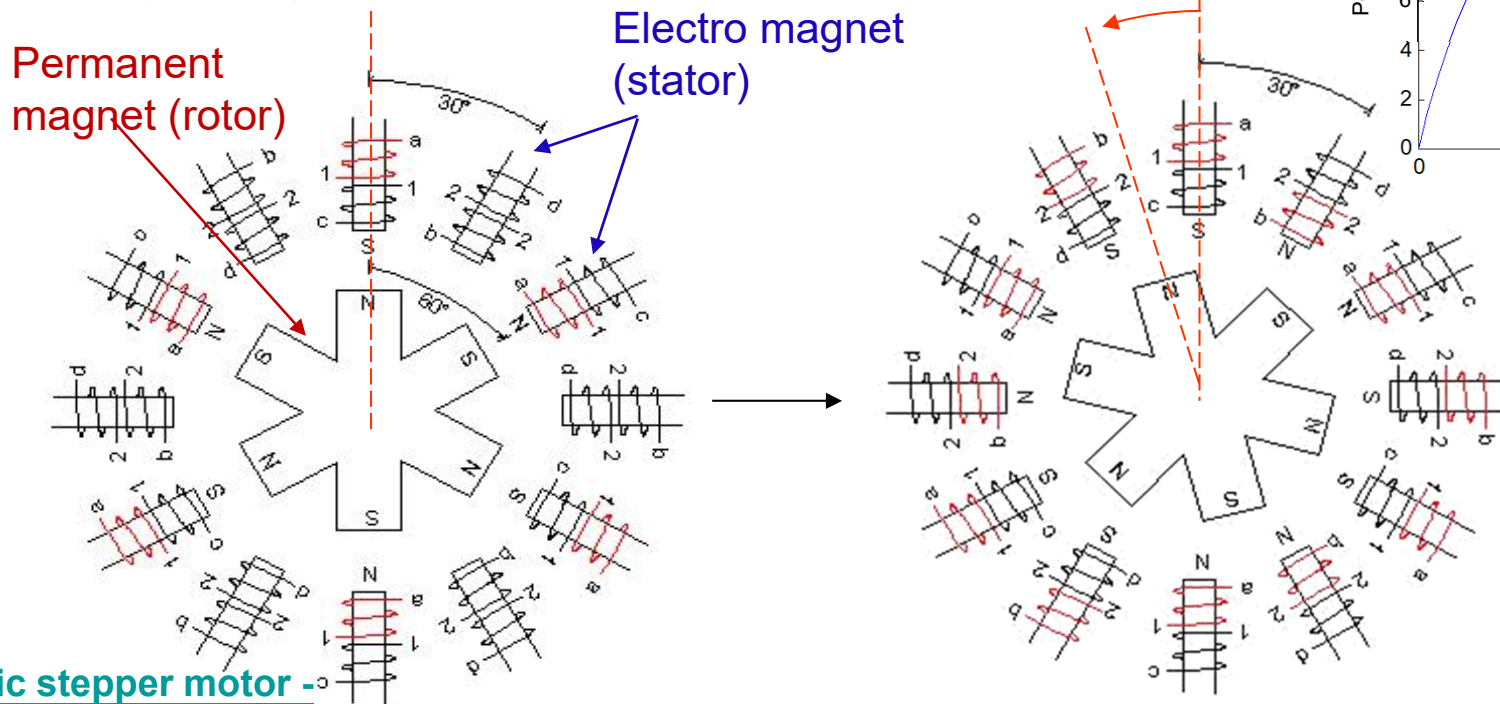
Timer can be used to control the Duty cycle.

Timer's ARR and CCRx.

Duty cycle =
 $\text{CCRx} / \text{ARR} + 1$

Stepper Motor

- A stepper motor is a synchronous electric motor that can divide a full rotation in a larger number of steps.
- The motor is rotated a certain number of degree by applying current in the particular coils.

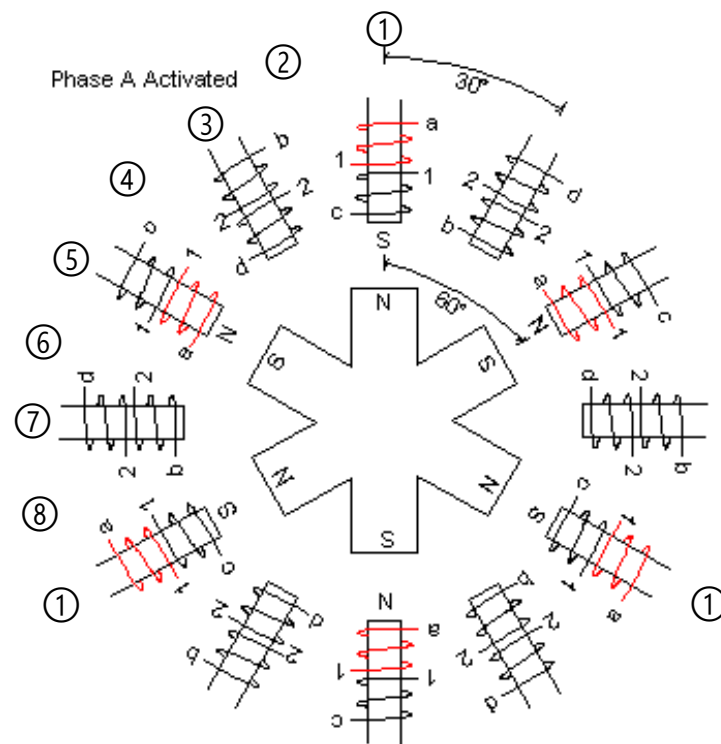


Half-step movement

By exciting the appropriate electromagnetic coil, the rotor will turn clockwise or anticlockwise, depending on the direction of current flow (which will cause attraction/repulsion).

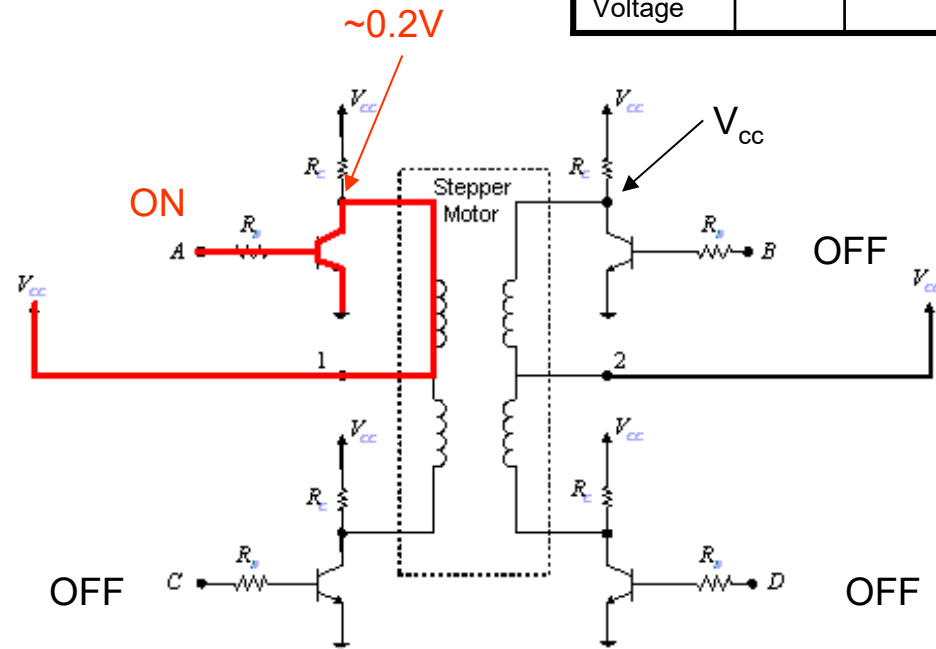
Stepper Motor

- The motor receives a rectangular pulse train and responds by rotating a certain number of degree as dictated by the number of pulses in the pulse train.



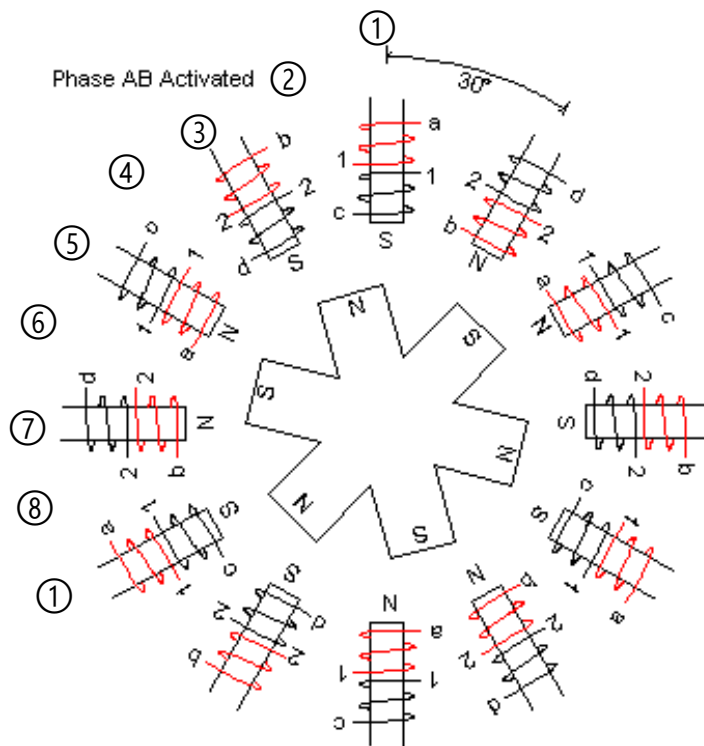
Position ①

	MSB		LSB	
	A	B	C	D
Status	ON	OFF		
Voltage				

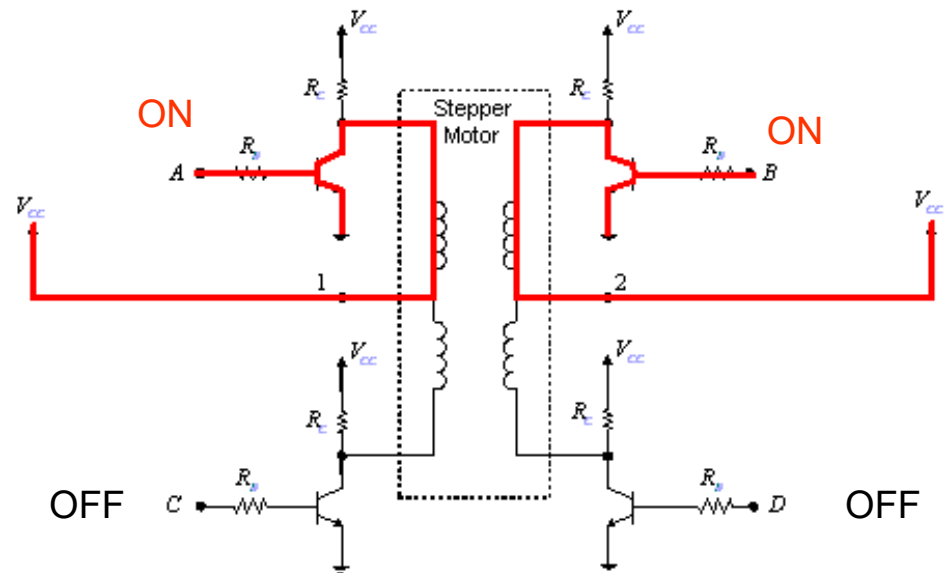


Stepper Motor

- The motor receives a rectangular pulse train and responds by rotating a certain number of degree as dictated by the number of pulses in the pulse train.

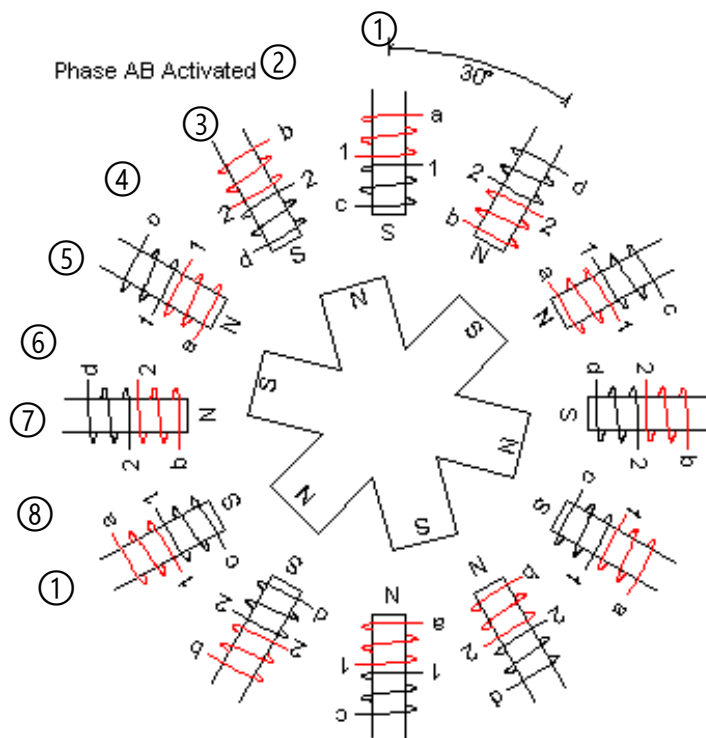


	MSB		LSB	
Position ②	A	B	C	D
Status				
Voltage				



Stepper Motor

- The motor receives a rectangular pulse train and responds by rotating a certain number of degree as dictated by the number of pulses in the pulse train.



	MSB		LSB		
Position	A	B	C	D	
①	ON	OFF	OFF	OFF	8
②	ON	ON	OFF	OFF	C
③	OFF	ON	OFF	OFF	4
④	OFF	ON	ON	OFF	6
⑤	OFF	OFF	ON	OFF	2
⑥	OFF	OFF	ON	ON	3
⑦	OFF	OFF	OFF	ON	1
⑧	ON	OFF	OFF	ON	9

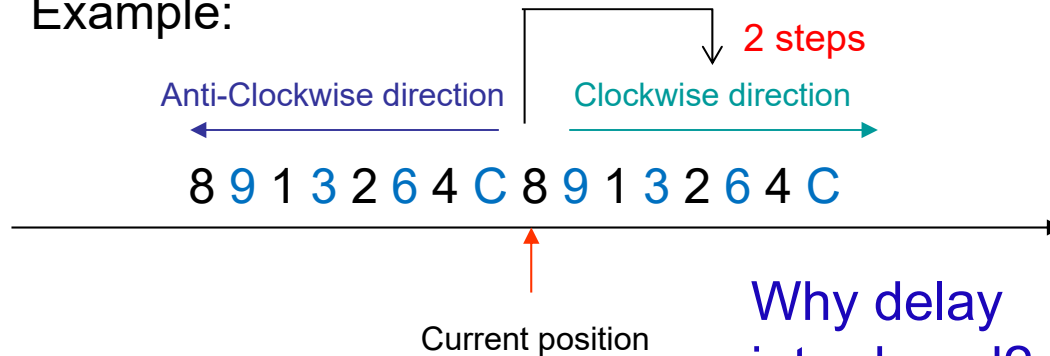
Anti-clockwise

Clockwise

Stepper Motor

- The motor can rotate clockwise and anti-clockwise, which is controlled by the sequence of pulses.

– Example:



Why delay introduced?

```
void main
{
    // Initialize port B as output port
    while ()
    {
        GPIOB→ODR = 0x08;
        Delay(>settling time);
        GPIOB→ODR = 0x09;
        Delay(>settling time);
        .....
    }
}
```

Initialization

Implementation

- It is an excellent device for position control such as plotter, floppy disk driver, robot, etc.
- The lack of feedback though limits their performance, as the stepper motor can only drive a load that is well within its capacity, otherwise missed steps under load may lead to positioning errors.

Delay is to account for settling time.

What will happen if no delay?

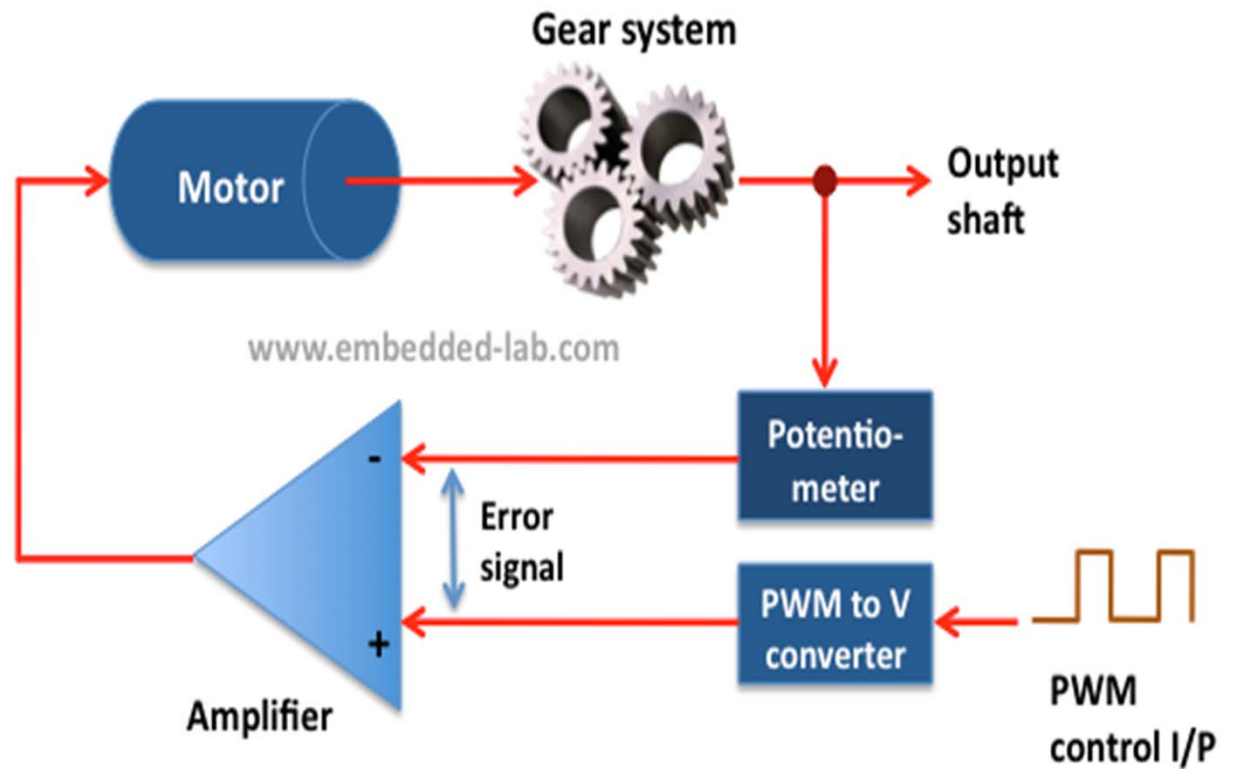
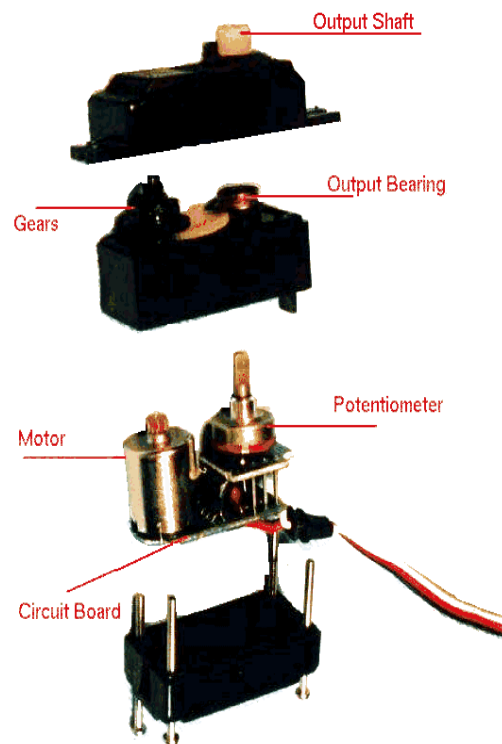
Motor will oscillate.

Servo Motor

- Servo motor is a type of motor whose output shaft can be moved to a specific angular position by sending it a coded signal.
- The servo motor will maintain the position of the shaft as long as you keep applying the coded signal.
- When you change the coded signal, the angular position of the shaft will change.
- Types of servo motors
 - Electrical or partially electronic (most common)
 - hydraulics, pneumatics, or magnetic principles.



Servo Mechanism

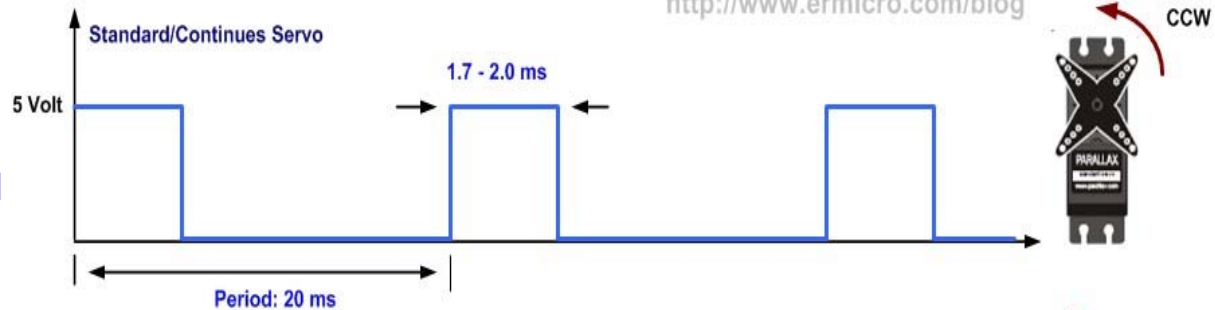


Servo Motor PWM Timing

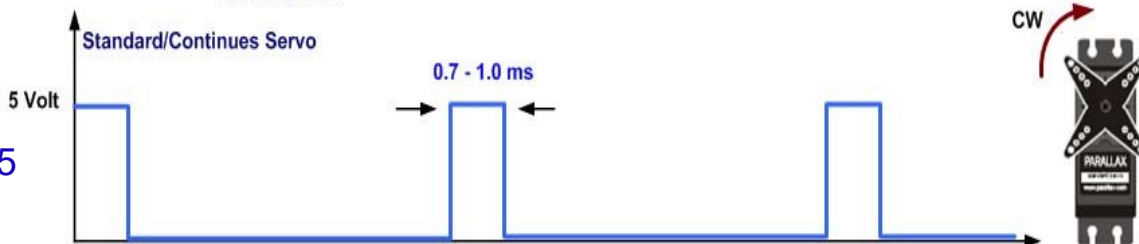
Can you propose appropriate ARR and CCRx values?

<http://www.ermicro.com/blog>

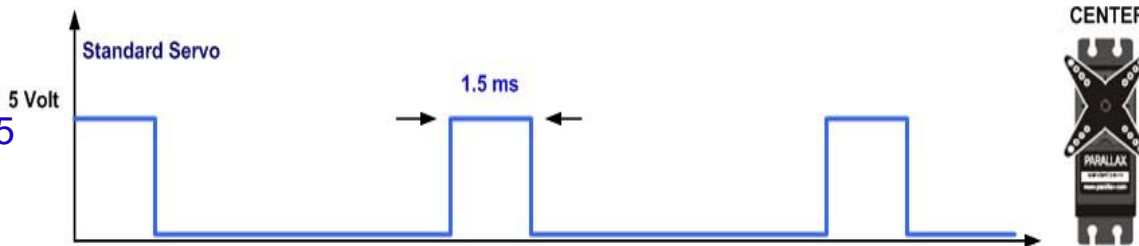
Duty cycle =
 $2\text{ms} / 20\text{ms} = 0.1$



Duty cycle =
 $1\text{ms} / 20\text{ms} = 0.05$



Duty cycle =
 $1.5\text{ms} / 20\text{ms} = 0.075$



ARR = 39

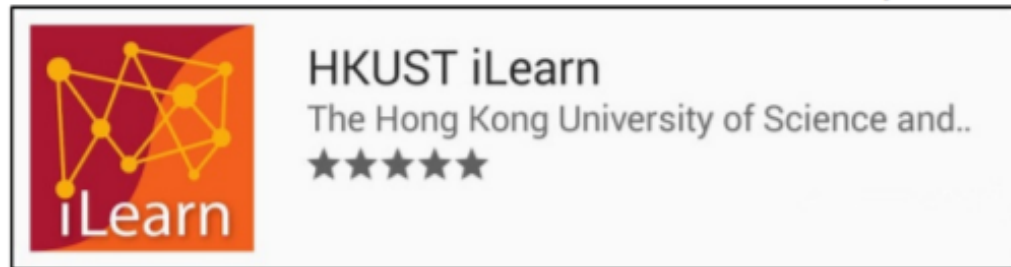
Servo Motor PWM Timing Diagram

Timer's ARR and CCRx.
 Duty cycle = $\text{CCRx} / \text{ARR} + 1$

How do you generate PWM signals in STM32 ?

In-class activities (Question 4 – 6)

For Android devices, search **HKUST iLearn** at Play Store.

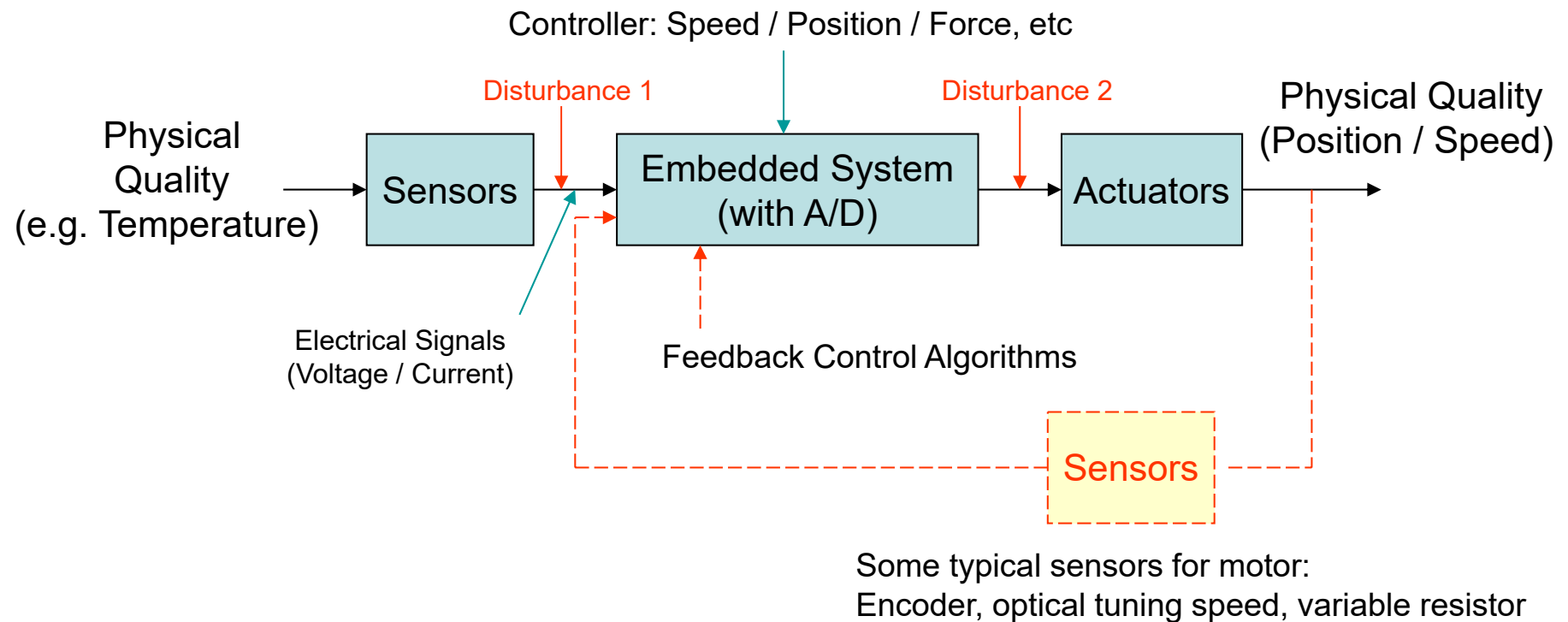


For iOS devices, search **HKUST iLearn** at App Store.



Advanced design for motor controlling system

- How do we minimize the error in the position / speed control due to disturbances?



Reflection (Self-evaluation)

- Do you
 - Understand basic concepts of Analog-to-Digital Conversion (ADC) and Digital-to-Analog Conversion ?
 - Understand characteristic and driving circuits of DC and Stepper motors ?
 - State the reason in using current amplifier in motor driving circuit?
 - Know how to write a PWM driver ?
 - Know how to generate a sequence in driving a stepper motor?

Course Overview

Assembler

Instruction Set Architecture

Memory

I/O System

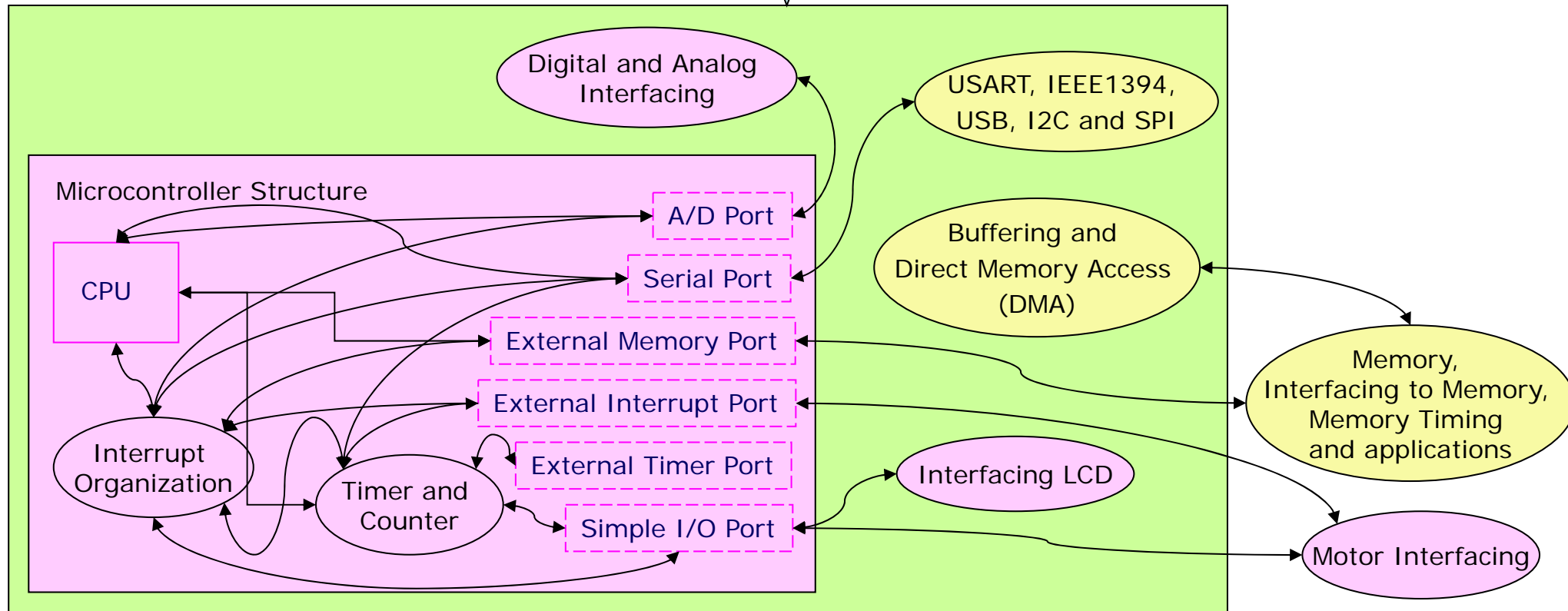
Datapath & Control

Introduction to Embedded Systems

More about Embedded Systems

Basic Computer Structure

MCU Main Board



In this course, STM32 is used as a driving vehicle for delivering the concepts.

To be covered

In progress

Done

Main Types of ADCs (Supplementary Slides)

- Successive Approximation (SAR) ADC, Delta-sigma ($\Delta\Sigma$) ADC, Dual Slope ADC, Pipelined ADC and Flash ADC

Successive Approximation (SAR) ADC

Has a sample-and-hold circuit that takes in the analog voltage.

An on-board DAC creates an analog reference voltage equal to the digital code output of the sample and holds a circuit.

Both of these are fed into a comparator which sends the result of the comparison to the SAR.

This process continues for “n” successive times, with “n” being the bit resolution of the ADC itself, until the closest value to the actual signal is found.

Pros: High sampling rate, simple circuit

Cons: Low bit resolution and dynamic range

Main Types of ADCs

Delta-sigma ($\Delta\Sigma$) ADC

Works by over-sampling the signals far higher than the selected sample rate (hundreds of times than the selected sample rate).

The DSP then creates a high-resolution data stream from this over-sampled data at the rate that the user has selected.

This approach creates a very high-resolution data stream (24-bits is common).

Pros: High Resolution output

Cons: Speed limitation

Main Types of ADCs

Dual Slope ADC

Uses an integrator.

The voltage is input and allowed to “run up” for a period of time.

Then a known voltage of the opposite polarity is applied and allowed to run back down to zero. When it reaches zero, the system calculates what the input voltage had been by comparing the run-up time with the run-down time, and by knowing what the reference had been.

The run-up and run-down times are the two slopes for which this technique has been named.

Pros: Precise and Accurate Conversion

Cons: Slow (due to ramp-up and ramp-down time)

Main Types of ADCs

Pipelined ADC

Cascade of several low resolution stages to obtain high overall resolution (e.g. 10bit ADC can be built with series of 10 ADCs each 1-bit only!).

Each stage performs coarse A/D conversion and computes its quantization error, or “residue”.

Pros: Faster than SAR and Delta-sigma ADCs

Cons: Latency due to serial pipelined conversion process.

Flash ADC

Converts analog to a digital signal by comparing it with known reference values. The more known references that are used in the conversion process, the more accuracy can be achieved.

Pros: Fastest ADC

Cons: Low resolution (8 bits)

More information: <https://dewesoft.com/daq/types-of-adc-converters#main-adc-types>