



# Transistors

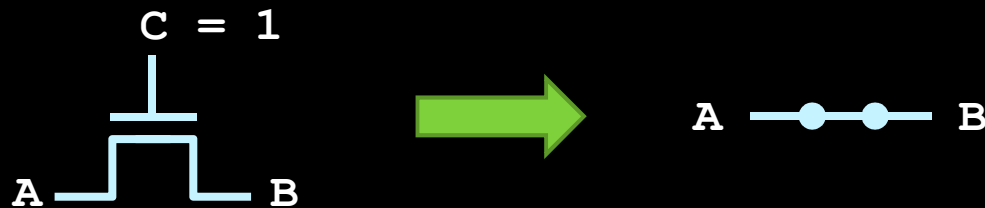
# Introduction to Transistors

- **Transistors** form the basic building blocks of all computer hardware.
- Invented by William Shockley, John Bardeen and Walter in 1947, replacing previous vacuum-tube technology.
  - Won Nobel Prize for Physics in 1956.
- Used for applications such as amplification, switching and digital logic design.

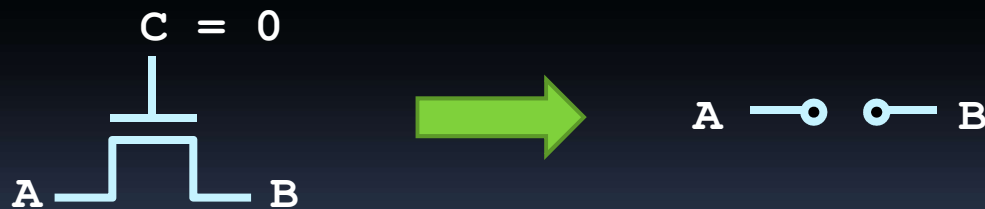


# What do transistors do?

- Transistors connect Point A to Point B, based on the value at Point C.
  - If the value at Point C is high, A & B are connected.

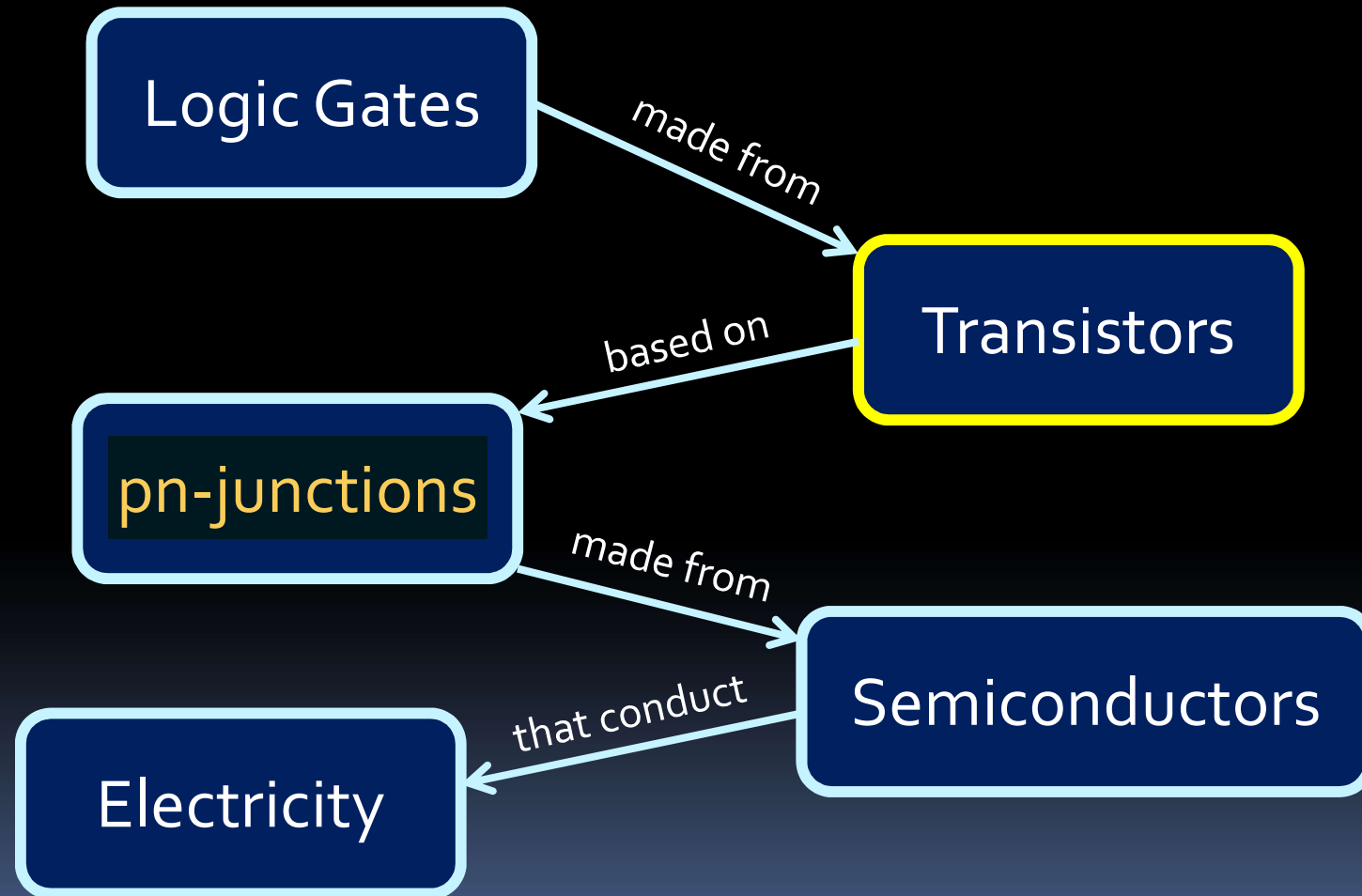


- And if the value at Point C is low, A & B are not.

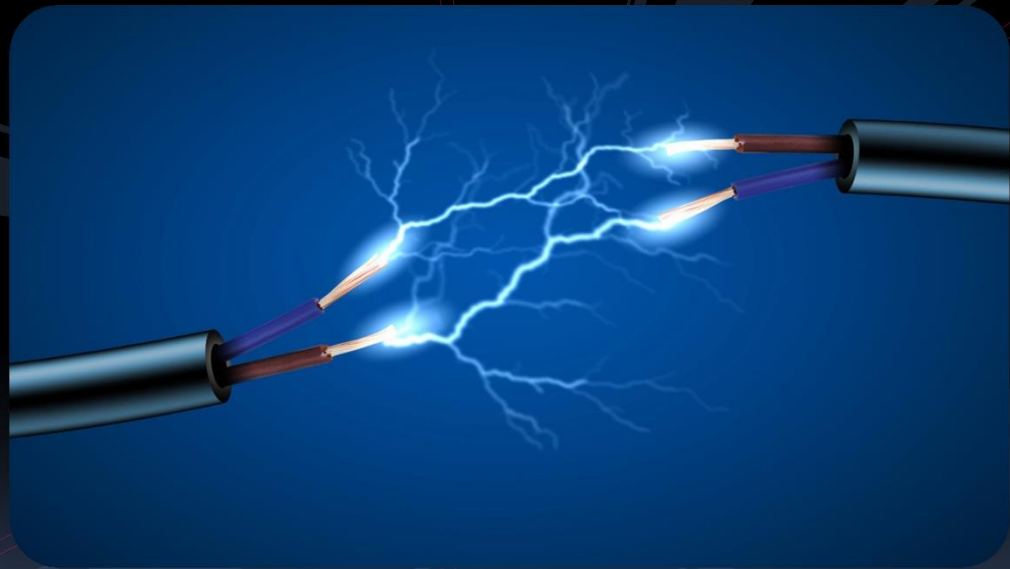


- Need to know a little about electricity now....

# Where do transistors fit?

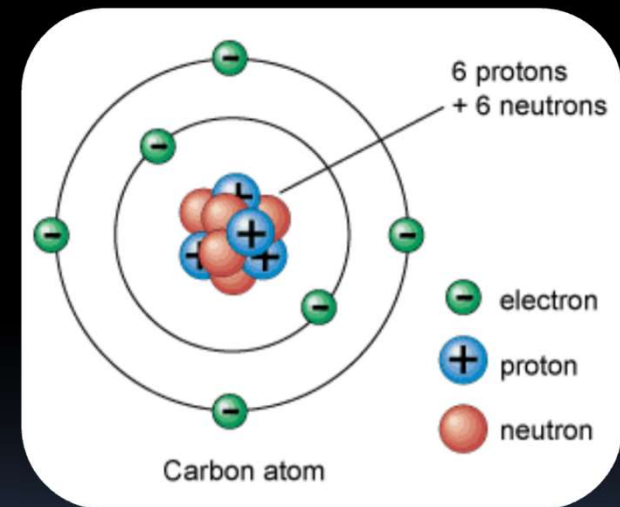


# Electricity Basics



# Intro to Electricity

- Electricity is the flow of charged particles (usually electrons) through a material.
- These charged particles come from atoms, which are made up of **protons** (positive charge), **neutrons** (no charge) and **electrons** (negative charge)
  - Electricity stems from electron movement.



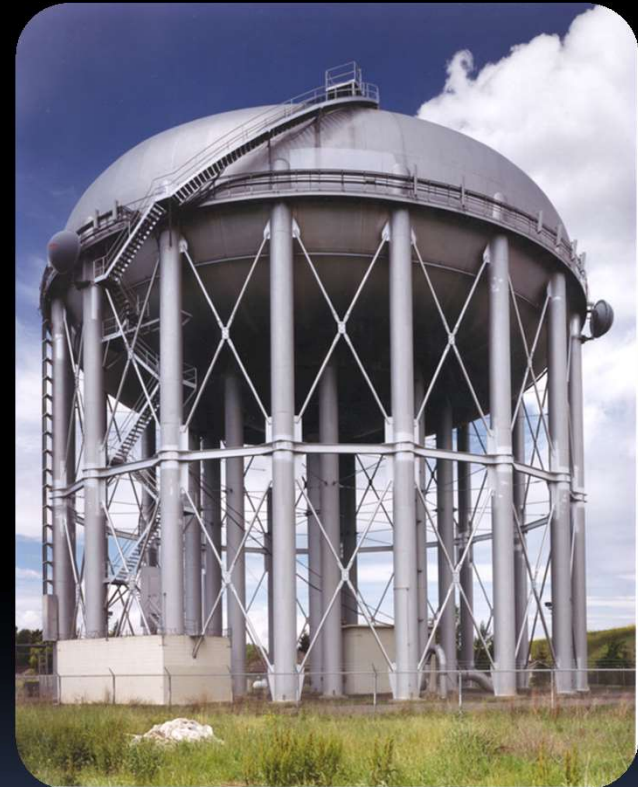
# Electricity = electrons

- Electrical particles (like electrons) want to flow from regions of **high electrical potential** (many electrons) to regions of **low electrical potential** (not as many electrons).
  - Similar to gravitational potential
- This potential is referred to as **voltage**.
- The rate of electron flow is called the **current**.



# Water Analogy

- To help picture this concept of voltage and current, imagine a reservoir:
  - Electrons flow from high to low potential like water would flow from the reservoir to the ground.
  - **Voltage** is like the elevation of the water above the ground.
  - **Current** is the rate at which the water flows.
- The relationship between voltage (**V**) and **current (I)** is called **resistance**:  $R = V/I$





# Static electricity example

- When you shuffle your feet back and forth on a carpet, you pick up extra electrons in your body and develop an electrical imbalance, relative to the ground.
- When you touch an object or person who is electrically balanced, those extra electrons transfer over to that object or person.

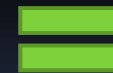


# Van de Graaff Generator



# Sources of electricity

- Where do these electrons (and this electricity) come from?
- Two common sources:
  - **Batteries** have a concentration of particles stored inside them up that will run out eventually (like water reservoirs).
  - Most electricity that we use comes from electrical outlets, that are constantly being supplied with electric particles that never run out (like waterfalls).
    - Discussion point: power bars.



# The path of electricity

- A few things to note about the path that electric particles like to take:
  - Current always flows toward the zero voltage point of a circuit.
    - Commonly referred to as **ground**.
  - Electricity always like to take the path of least resistance, from source to ground.
  - Even though electrical current is the flow of electrons through a medium, its direction is typically expressed as *the movement of the positive charges*.



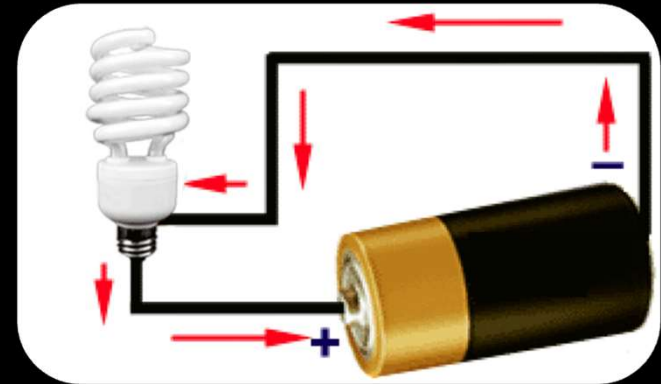


# Electricity Example



# Using electricity

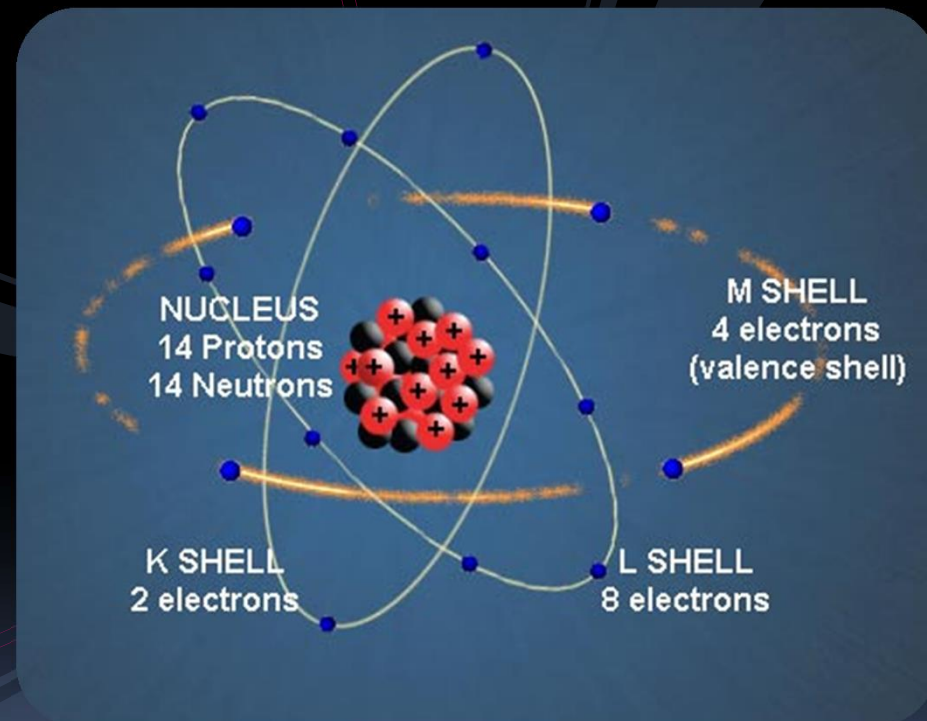
- Knowing that electric particles want to travel from areas of high concentration to areas of low concentration, we can use this to drive **circuits**.
- Each of these circuits has a **source** of electrical particles, some **path** between this source and the ground, and some **resistance** along this path that dissipates these electrons.



# Resistance is Futile

- In the water analogy, **resistance** would be measure how restrictive the pipe is that connects the reservoir to the ground.
  - Wide, smooth pipe = low resistance
  - Narrow, twisty pipe = high resistance
- Electrical resistance indicates how well a material allows electricity to flow through it:
  - High resistance (aka **insulators**) don't conduct electricity at all, or only under special circumstances.
  - Low resistance (aka **conductors**) conduct electricity well, and are generally used for wires.
  - These are largely determined by the position on the element on the periodic table.
  - Measured in ohms ( $\Omega$ ). More ohms, more resistance.
- **Semiconductors** are somewhere in between conductors and insulators.

# Semiconductors





# What are semiconductors?

- Electricity can flow freely through a solid if there are free valence electrons in the outer layer after the solid is formed.
- Semiconductor materials (silicon, germanium) straddle the boundary between conductors and **insulators**, behaving like one or the other, depending on factors like temperature and **impurities** in the material.

**Periodic Table of the Elements**

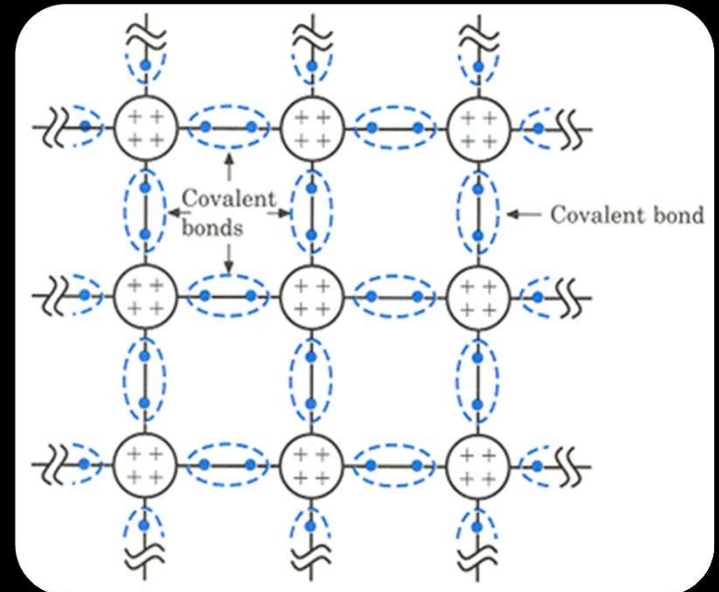
The periodic table is color-coded by groups: Alkali metals (orange), Alkaline earth metals (yellow), Transition metals (pink), Lanthanide series (light blue), Actinide series (dark blue), Poor metals (light green), Nonmetals (green), Noble gases (light blue), Solid (white), Liquid (blue), Gas (red), and Synthetic (black). A red box highlights Silicon (Si) and Germanium (Ge) in the group 14, period 3 and 4 respectively, indicating they are semiconductors.

Atomic masses in parentheses are those of the most stable or common isotope.

Note: The subgroup numbers 1-10 were adopted in 1978 by the International Union of Pure and Applied Chemistry. The elements 112-118 are the only isotopes of these elements.

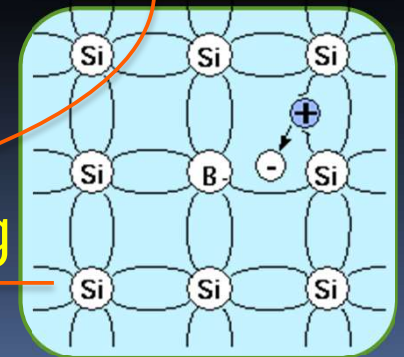
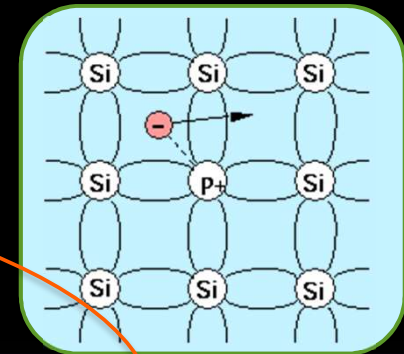
# Semiconductor Conductivity

- Semiconductors are solid and stable at room temperature, but **energy can make electrons from the valence layer become loose**.
- At room temperature, a weak current will flow through the material, much less than that of a conductor.



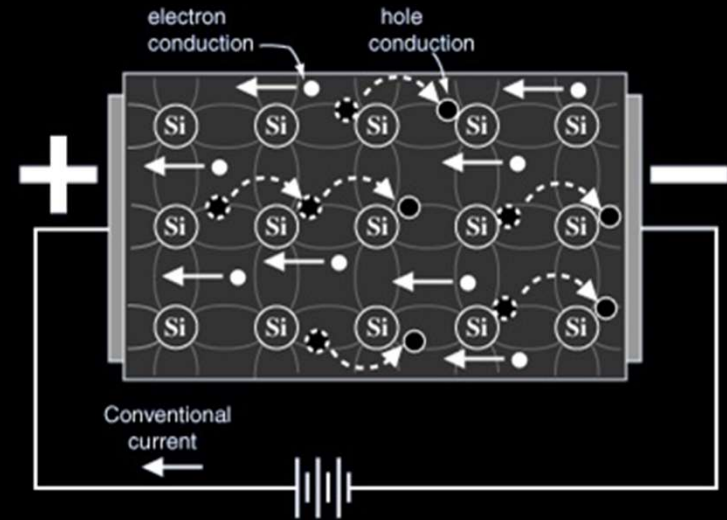
# Adding Impurities

- Semiconductors don't conduct electricity naturally.
  - Silicon has 4 electrons in its outer (valence) electron layer.
  - Each atom wants 8, forms a lattice with its neighbours.
- To encourage the semiconductor's conductivity, **impurities** are introduced the fabrication process, to increase the number of free charge **carriers**.
  - **n-type**: adding elements from group 15, which have 5 electrons in its valence layer (e.g. phosphorus, arsenic).
  - **p-type**: adding elements from group 13, which have 3 electrons in its valence layer (e.g. boron).
- This process is also referred to as **doping** the semiconductor.



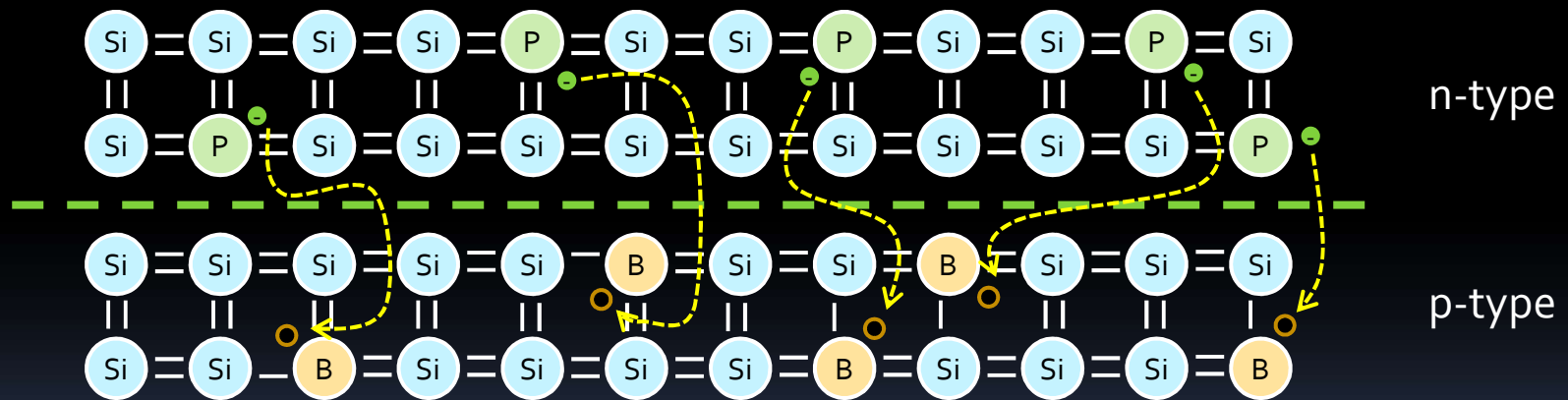
# Impurities

- In the case of n-type semiconductors, the **carriers** are electrons that are not bound to the solid, and can flow more freely through the material.
- For p-type semiconductors, the **carriers** are called **holes**, to represent the electron gap as a particle as well.



# Bringing p and n together

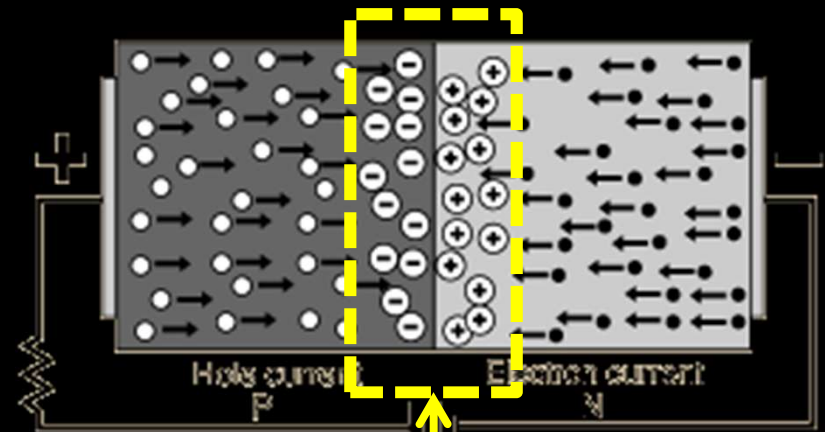
- What would happen if you brought some p-type material into contact with some n-type material?



- The electrons at the surface of the n-type material are drawn to the holes in the p-type.

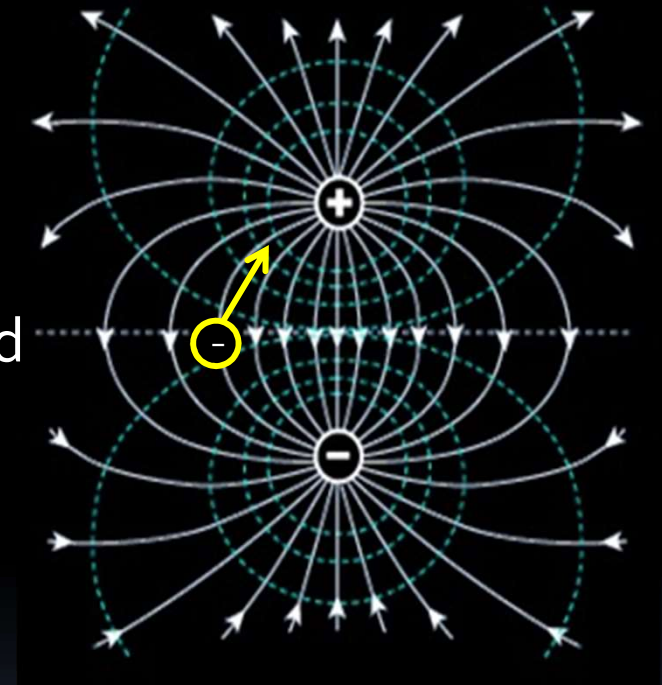
# p-n Junctions

- When left alone, the electrons from the n section of the junction will mix with the holes of the p section, cancelling each other out, and creating a particle-free section called the **depletion layer**.
- Once this depletion layer is wide enough, the doping atoms that remain will create an **electric field** in that region.



# Electric fields

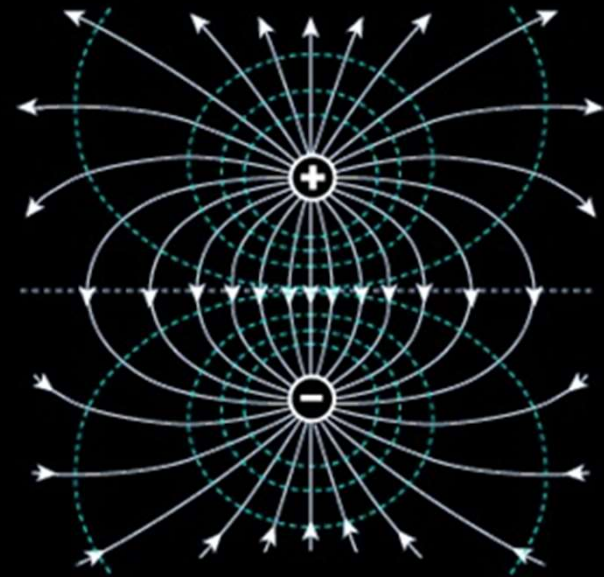
- What is an **electric field**?
  - An electric field is created when a charge difference exists between two regions.
  - Any electrons in the middle would be attracted to the positive side and repelled by the negative side.
- Example: depletion layer
  - When a phosphorus atom loses its electron, that atom develops an overall positive charge.
  - Similarly, when a boron atom takes on an extra electron, that atom develops an overall negative charge.
  - This creates **an electric field in the depletion layer**.





# Electric fields

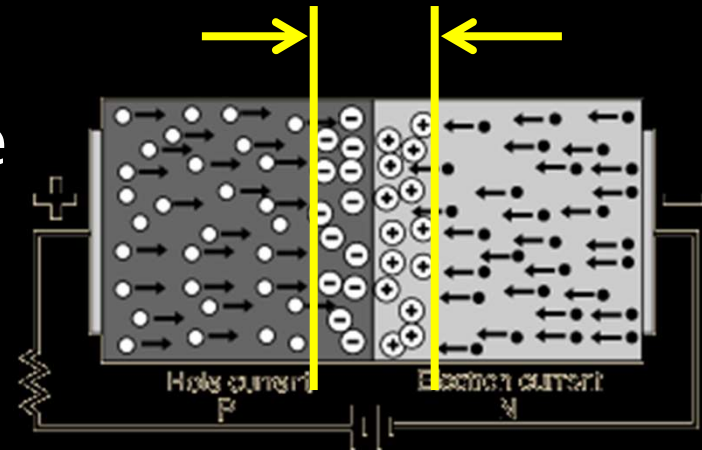
- A depletion layer is made up of many of these electrically imbalanced phosphorus and boron atoms.
- The electric field caused by these atoms will cause holes to flow back to the p section, and electrons to flow back to the n section.
  - The current caused by this electric field is called **drift**.
  - The current caused by the initial electron/hole recombination is called **diffusion**.
- At rest, these two currents reach **equilibrium**.





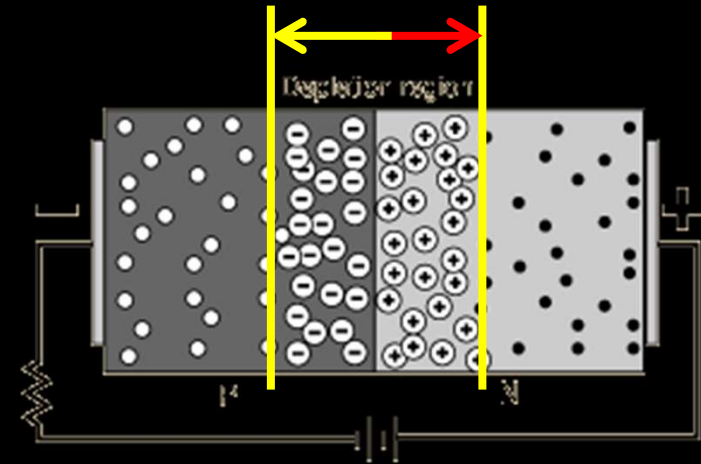
# Forward Bias

- What happens when a voltage is applied to this junction?
  - It depends on the direction in which the voltage is applied.
- **Forward bias:**
  - When a positive voltage is applied to the p end of this junction, electrons are injected into the n-type section.
  - This narrows the depletion layer and increasing the electron diffusion rate.
- With a smaller depletion layer, the electrons travel more easily through to the p-type section, and back into the other terminal of the voltage source

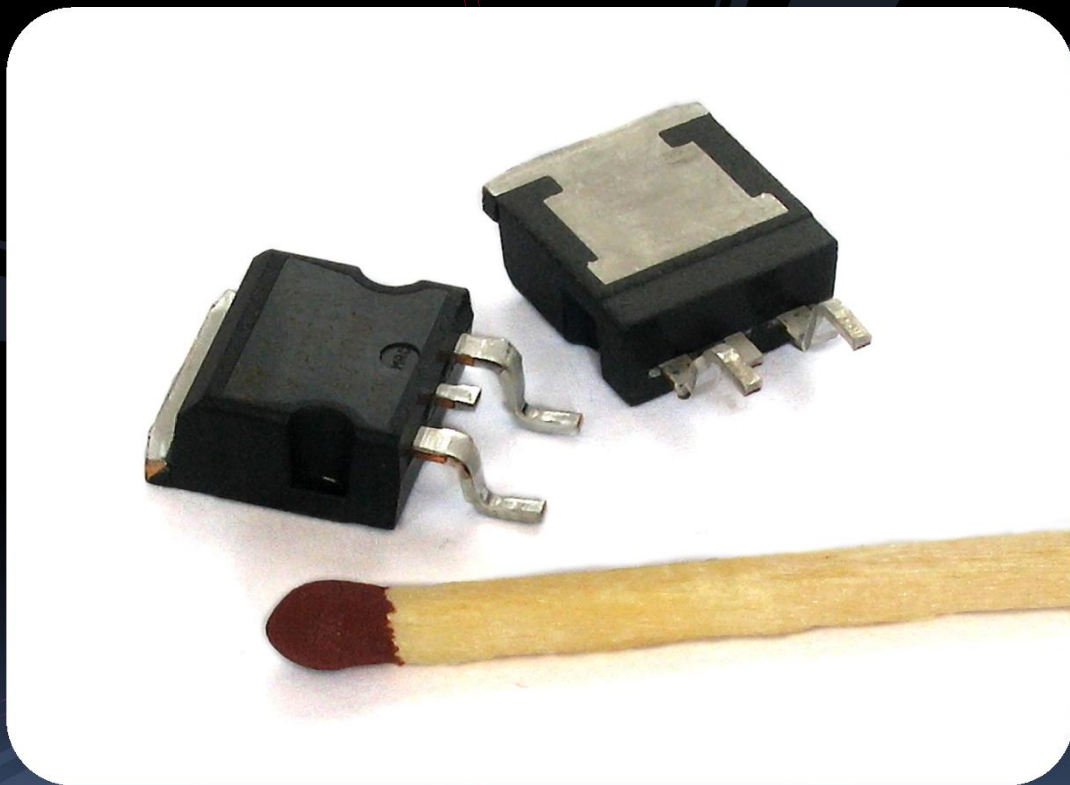


# Reverse Bias

- **Reverse bias:**
  - When a positive voltage is applied to the n side of the junction, the depletion region at the junction becomes wider, preventing the carriers from passing.
  - a small current still flows through the circuit, but it is weak and does not increase with an increase in the applied voltage.
- So when a junction is forward biased, it becomes like a virtual **short-circuit**, and when the junction is reverse biased, it becomes like a virtual **open-circuit**.
  - This is the basis of **transistors**!



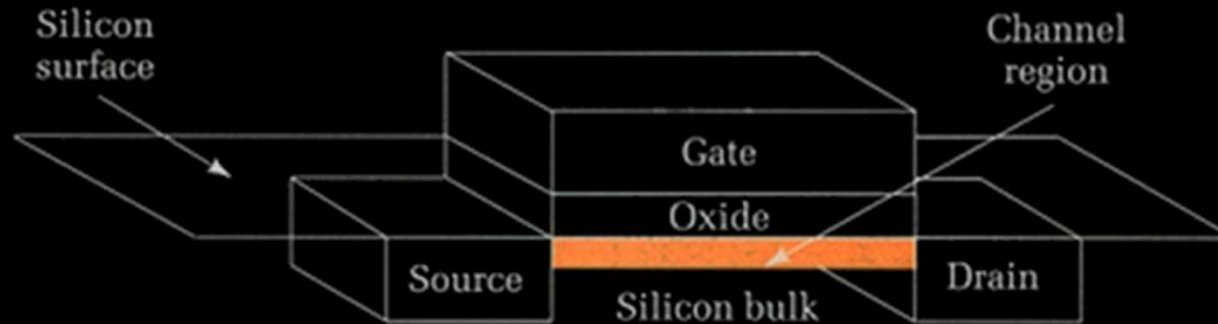
# Transistors, finally



# Creating transistors

- Transistors use the characteristics of p-n junctions to create more interesting behaviour.
- Three main types:
  - Bipolar Junction Transistors (BJTs)
  - Metal Oxide Semiconductor Field Effect Transistor (MOSFET)
  - Junction Field Effect Transistor (JFET)
- The last two are part of the same family, but we'll only look at the MOSFET for now.

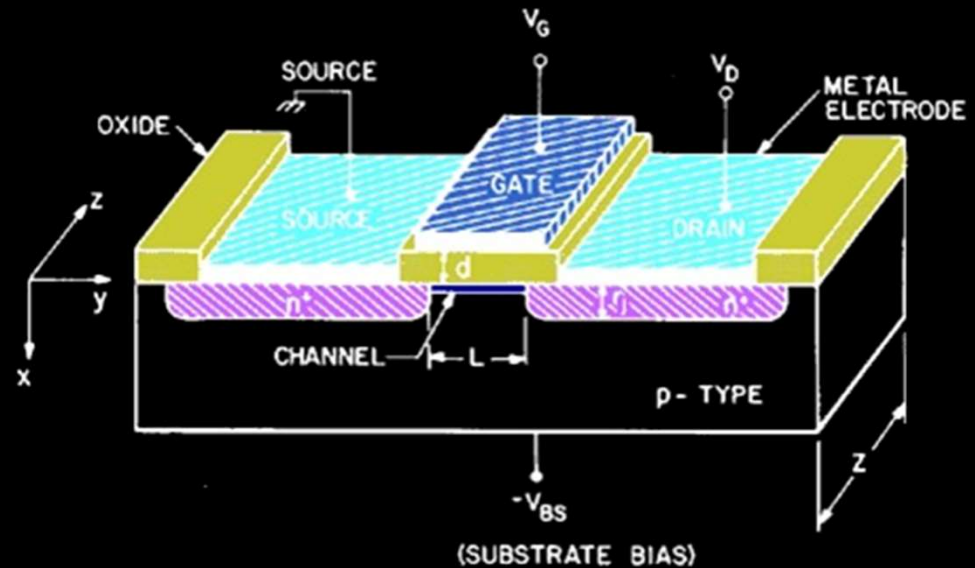
# The MO of MOSFETs



- Metal Oxide Semiconductor Field Effect Transistors are composed of a layer of semiconductor material, with two layers on top of the semiconductor:
  - An oxide layer that doesn't conduct electricity,
  - A metal layer (called the gate), that can have an electric charge applied to it
  - These are the M and O components of MOSFETs.

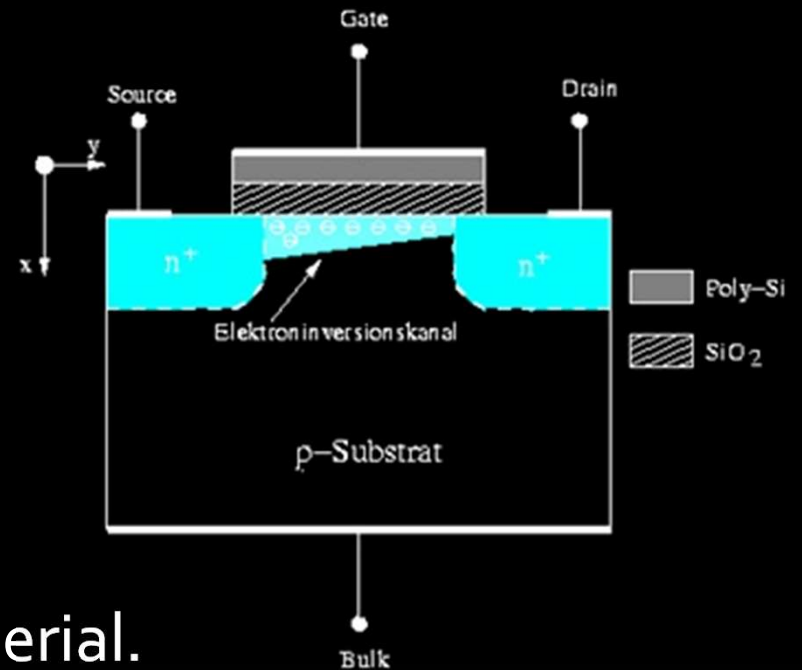
# The S of MOSFETs

- The semiconductor sections are two pockets of n-type material, resting on a **substrate** layer of p-type material.
- A voltage is applied across the two n-type sections, called the **drain** and the **source**. No current will pass between them though, because the p section in between creates at least one reverse-biased pn junction.



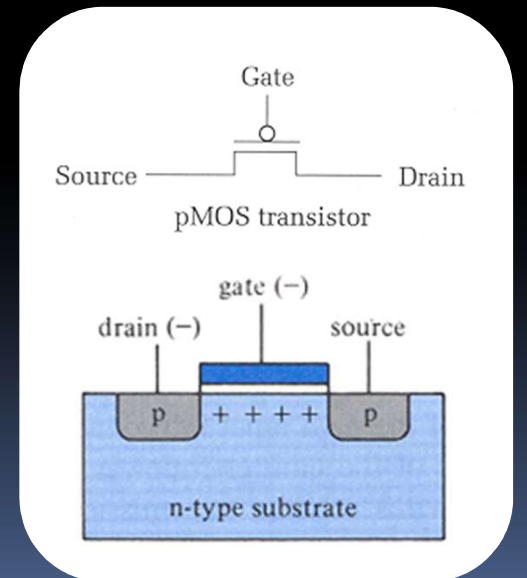
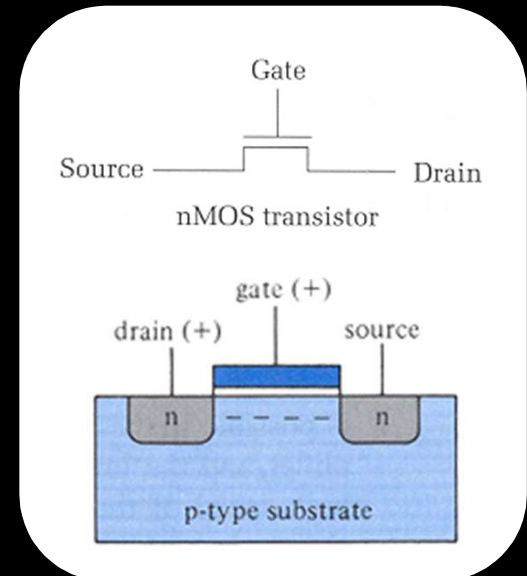
# n-channel MOSFETs

- However, when a voltage is applied between the source and the metal plate (the **gate**), positive charges are built up in the metal layer, which attracts a layer of negative charge to the surface of the p-type material.
- This layer of electrons creates an n-type channel between the drain and the source, connecting the two and allowing current to flow between them.
  - the wider the channel, the higher the current



# nMOS vs pMOS

- Two types of MOSFETs exist, based on the semiconductor type in the drain and source, and the channel formed.
  - **nMOS transistors** (the design described so far) conduct electricity when a positive voltage (5V) is applied to the gate.
  - **pMOS transistors** (indicated by a small circle above the gate) conduct electricity (i.e., act as a closed switch) when the gate voltage is logic-zero.





# Transistors to Gates

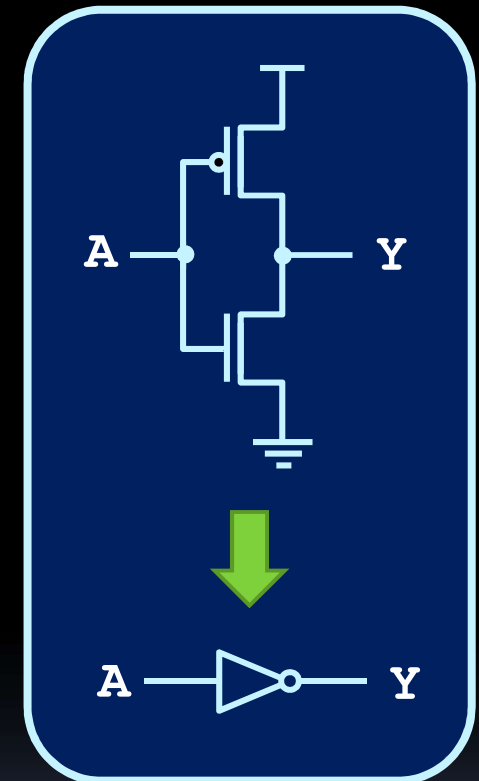
- MOSFETs can make current flow, based on the **voltage values in the gate and drain**.
  - i.e. the truth table on the right.
- One final step: combining MOSFETS to create high and low voltage outputs, based on high and low voltage inputs.
  - General approach: create transistor circuits that make current flow to outputs from high or low voltage, based on transistor input values.

MOSFET Truth Table

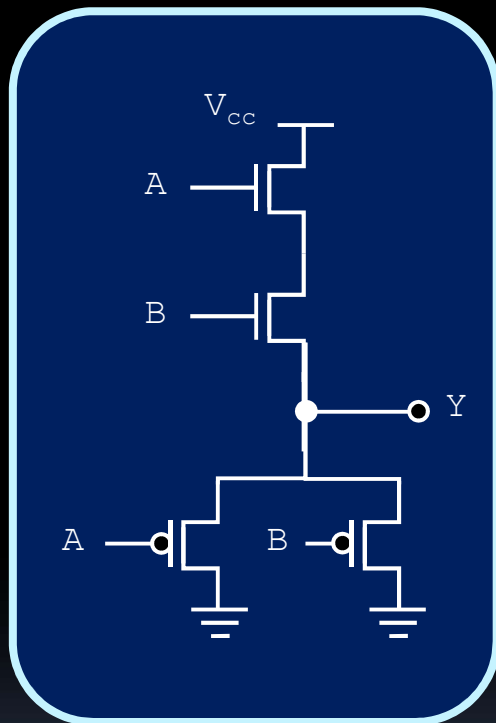
$V_{DS}$	$V_{GS}$	$I_{DS}$
Low	Low	Low
Low	High	Low
High	Low	Low
High	High	High

# Making gates

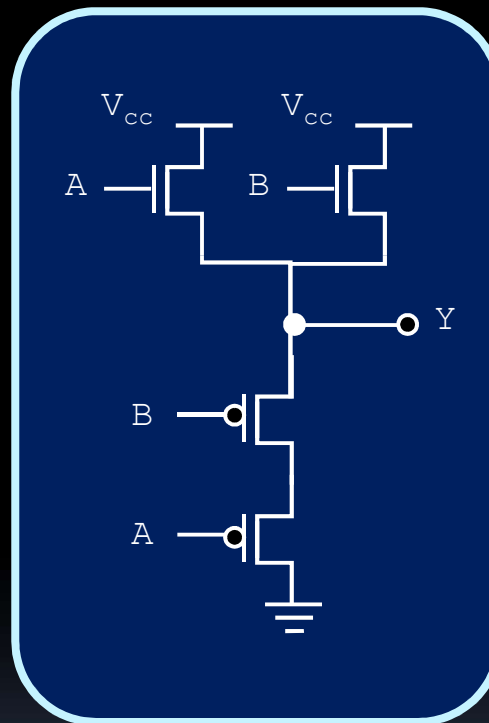
- Since these transistors aren't simply on/off switches, digital logic gates (**AND, OR, NOT**) are created by a combination of transistors
  - Examples: NOT gate circuit in diagram.
- Physical data:
  - "High" input = 5V
  - "Low" input = 0V
  - Switching time  $\approx 120$  picoseconds
  - Switching interval  $\approx 10$  ns
  - NAND is most common logic gate



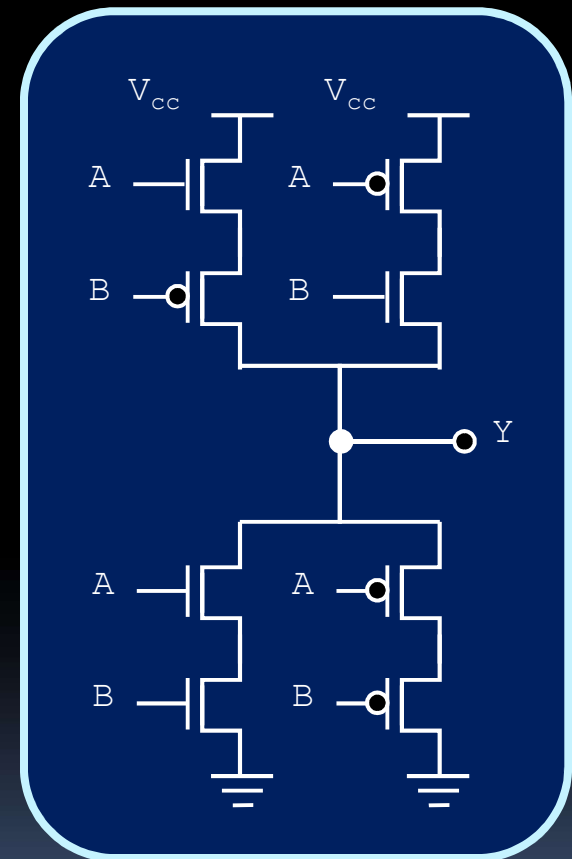
# Transistors into gates



*and*



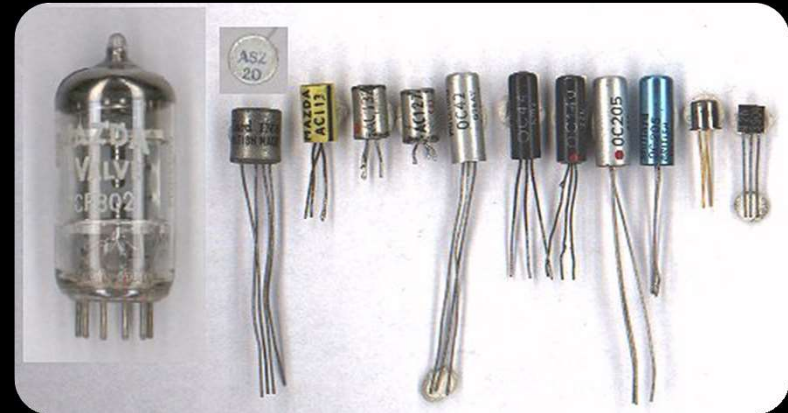
*or*



*xor*

# Transistor Fabrication

- Transistors are not formed by pushing large chunks of n- and p-type semiconductors together.
- Transistors are now made by bombarding silicon with doping substances to create the layers for each junction
  - Surface is oxidized in between stages to ensure that only the necessary sections are doped.



# Fabrication Process

