

20 Years Experience in Automation

OPC History



1996 OPC DA (Data Access)

- > OPC ",classic" based on Microsoft COM/COM Technology
- > DCOM status "frozen" by Microsoft
- operates on "tags"

Various Other OPC Specifications based on COM/DCOM

- ➤ OPC HDA (historical data access)
- > OPC AE (alarms & events)
- ➤ OPC Complex Data
- **>** ...

2001 OPC-XMLDA

- >, web based access", SOAP/HTTP
- > somewhat platform-neutral
- ➤ in practice too slow (even much slower than OPC DA)

OPC Unified Architecture



2003 Start Specification of OPC UA

- ➤ Unified Architecture
- > intended to run on PLC
- > platform neutral
- > custom binary protocol, security

2006 Release of OPC UA Specifications

2008 Joint Working Group of PLCopen and OPC Foundation

- ➤ define common data model for IEC 61131-3 applications
- > "more than just tags" function block types, program types
- > suited for larger applicattions configurations and resources

2009 logi.cals OPC UA Server

- ➤ Windows NT/2000/XP/Vista, Windows CE (various CPUs)
- ➤ Linux/µCLinux (various CPUs)
- > VxWorks (2010)

OPC UA: Technology



Platform (Operating System) and CPU independent

- > avoids DCOM
- > offers direct communication via TCP / HTTP
- > fewer platform dependencies because of own communication protocol

Protocols

- ➤ Binary: best performance, one single TCP port 4840
- (planed) WebService (SOAP): firewall friendly (e.g. port 80/443)

OPC Foundation

- provides a UA protocol stack for its' members
- ➤ C protocol stack available
- > C++ protocol stack available
- ➤ .NET protocol stack available
- > Java protocol stack is planned

OPC UA: Technology



Security

- > security layers are mandatory, use is optional
- authentification, encryption and data integrity (signatures)

Technical potential

- ➤ Support for redundancy
- > Heartbeat for connections in both directions
- ➤ Buffering of data and acknowledgements of transmitted data
- Lost connections don't lead to lost data

Advantages

- > can run on PLC (no need for a Windows PC for the OPC server!)
- > single server can handle everything
- > clean way to add system data (e.g. IP address, CPU name,...)

Object-oriented Approach

- ➤ a function block type becomes an OPC UA type
- ➤ a function block instance becomes an object (type reference!)

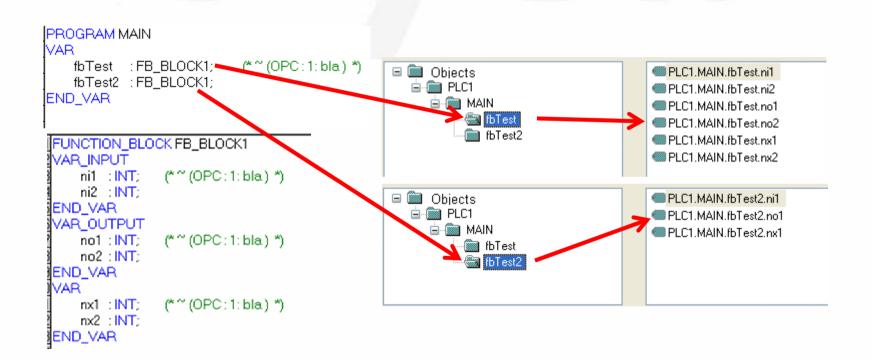
logi.RTS OPC UA Server



- UA Server runs on the device (Windows XP, Windows CE, (μC)Linux, VxWorks,...)
- Fully integrated with logi.RTS
- No specific OPC UA configuration required
- Configuration of adressspace done in logi.CAD ("VISUALIZE"/OPC Visible)
- Fully integrated with logi.CAD
- Configuration is part of the PLC code
- Adressspace of PLC and OPC-UA are (always!) consistent
- UA server is reload-enabled ("hot-update")
- Supports multiple Resources on a single CPU/PLC

Example: IEC 61131 in OPC UA



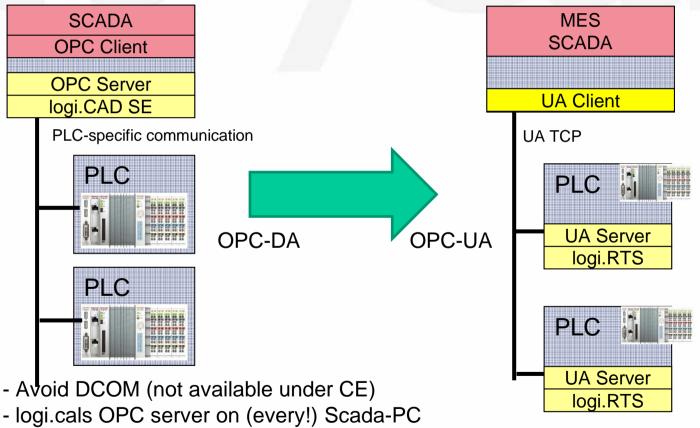


SCADA Communication OPC DA vs. OPC UA



Network and configuration: OPC-DA vs. OPC-UA

Decentralized: SCADA and PLC on different devices

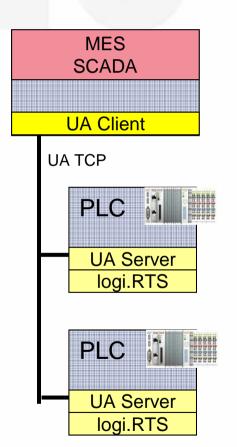


- OPC-UA-TCP on the wire
- logi.CAD SE managing the communication
- PLC-specific communication on the network

logi.cals OPC UA Server



Functionality



logi.CAD

- > Access PLC variables
- Browse the type system (program types, function block types)

Device-Diagnostics now possible

- > CPU temperature
- > MAC-ID, free space on HDD
- > Timezone
- **>** ...

Device-Setup now possible

- > Timezone / Screenresolution
- > IP-Adress
- **>** ...

Working Group on IEC 61131-3



PLCopen

for efficiency in automation



PLCopen TC4: Communication



- OPC UA allows different information models to be defined (and implemented)
- PLCopen and OPC Foundation haved formed a joint working group
 - > To define a single information model for IEC 61131-3
- Many PLCopen and OPC Foundation members are part of this working group
 - logi cals
 - > ABB
 - Beckhoff
 - > 3S
 - > KW-Software
 - > ...

PLCopen TC4: Communication



- > IEC 61131-3 information model
 - > All vendors of OPC UA servers for IEC 61131 should implement this
 - Set of rules on how to represent a PLC application in an OPC UA server
 - > Types (Data Types, Function Block Types, Program Types)
 - Instances (Objects)
 - Resources and Configurations
- No matter which PLC is used, the object model in the OPC UA server will always be the same for the same application!
- SCADA software can use object- and component-oriented concepts (easier and faster engineering of the HMI pages)

by kirchner SOFT

First Presentation of Results

- Visit the PLCopen/OPC Foundation booth at SPS/IPC/Drives 2009 in Nuremberg
- Multiple SCADA and HMI software products
 - □ logi.cals (logi.VIS)
 - ☐ Certec
 - □ Iconics
- will show access to different PLCs
 - □ logi.cals / MicroSys
 - ☐ Beckhoff
 - ☐ Phoenix
 - □ Siemens

Thank you for your attention!



PLCopen

for efficiency in automation





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