Industrial Costs Product xxx Route Map

oreder No. xxx

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SN	Main Route Stages	Sub-Stages/Tools	Cost Driver	Materials				Ma	npower	Machines			Mscellanious		Note
				1	2	3	4	1	2	1	2	3	1	2	11010
1	Receiving	Forklift & Manual	Alu-Wieght					Worker-x		Forkleft			Gloves		
2	Tape Cutting	Single Head	Tape Length	Tape				Worker-x		Single Head					
3	Tape Paste	Manual	Alu-m2					2 Workers					Gloves		
4	Main Cutting	Double Head	Cutting Count	Frame Profile Alupco-AT-1500											
5	Secondary cutting	Single Head													
6		Shear Meachine													
7		Automatic Angles Cutting													
8		Copy Roter													
9	automated processing	End Milling													
10		4 Axis CNC Meachine													
11		5 Axis CNC Meachine													
12		Drill Meachine													
13	Manual processing	Handle assembly													
14		Hinges assembly													
15		Handle installation													
16		Hinges installation													
17		Prush installation	Alu-Length												
18	Manual assembly	Gasket Installtion	Gaskets Count	Intrnl glz Gasket 6mm A92013E											
19		Roller installation													
20		Cleat installation	Cleats Count	Corner Cleat Alupco- 17863											
21		Glass installation													
22	Automated assembly	Cramping Meachine	Corners count	Angel 15*20*2mm Alupco-61004											
23	Final packaging	Manual													