

# Change report



2020 No 35152 Date: 17.01.2015 11:52 Oper: level 9

Product: OPENABLE LAYER VENLAFLAXINE HCl 137.5 mg  
Batch: Trial

17.01.2015

11:36:23	Others	Load formulation	OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
11:36:23	Others	Save formulation	DUMMY TRIAL	
11:36:15	Set value	Parameter: 1	23 -> 23	
11:35:33	Set value	Parameter: 38	3 -> 3	
11:33:46	Operator	Operator level: 9 -> 9	level 9	
11:33:46	Control	Batch change	Change : JKP0524	
11:25:52	Others	Load formulation	DUMMY TRIAL	
11:25:52	Others	Save formulation	OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
11:25:45	Others	Load formulation	OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
11:25:42	Others	Load formulation	OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
11:25:42	Others	Load formulation	OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
11:25:40	Others	Load formulation	OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
11:24:02	Others	Load formulation	OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
11:23:58	Others	Load formulation	OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
11:23:53	Others	Load formulation	DUMMY TRIAL	
11:23:53	Others	Save formulation	OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
11:23:23	Others	Load formulation	OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
11:12:51	Others	Load formulation	OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
11:12:51	Others	Save formulation	DUMMY TRIAL	
11:12:16	Others	Load formulation	DUMMY TRIAL	
11:12:14	Others	Product new	DUMMY TRIAL	
11:12:14	Others	Save formulation	DUMMY TRIAL	
11:12:02	Set value	Parameter: 47	0 -> 50	
11:11:58	Set value	Parameter: 3	0 -> 20	
11:11:50	Set value	Parameter: 59	0 -> 150	
11:11:44	Set value	Parameter: 57	0 -> 150	
11:11:40	Set value	Parameter: 20	0 -> 2	
11:11:39	Set value	Parameter: 21	0 -> 2	
11:11:36	Set value	Parameter: 19	0 -> 2,5	
11:11:33	Set value	Parameter: 18	0 -> 1,5	
11:11:28	Set value	Parameter: 6	0 -> 8	
11:11:26	Set value	Parameter: 1	0 -> 23	
11:11:22	Set value	Parameter: 38	0 -> 3	
11:11:20	Set value	Parameter: 35	0 -> 11	
11:11:18	Set value	Parameter: 39	0 -> 10	
11:11:15	Set value	Parameter: 66	0 -> 30	
11:11:02	Others	Load formulation	OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
11:11:01	Others	Load formulation	OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
11:11:01	Others	Load formulation	OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
11:11:01	Others	Load formulation	OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
11:11:00	Others	Load formulation	OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
11:10:58	Others	Load formulation	OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
11:10:55	Operator	Operator level: 0 -> 9	level 9	
11:10:33	Change of run	[I] Computer run -> [I] Computer run		
11:10:23	Others	Main switch ON		
11:09:00	Others	Main switch OFF		
11:08:07	Set value	Parameter: 18	1,5 -> 1,5	
11:08:03	Set value	Parameter: 19	2,48 -> 2,48	
11:07:59	Set value	Parameter: 1	10 -> 20	
11:07:55	Set value	Parameter: 19	2,48 -> 2,48	
11:07:54	Set value	Parameter: 1	10 -> 10	
11:07:52	Set value	Parameter: 19	2,48 -> 2,48	
11:06:00	Others	Load formulation	OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
11:06:00	Others	Save formulation	1	
11:05:50	Others	Load formulation	1	
11:05:46	Others	Load formulation	1	
11:05:45	Others	Load formulation	1	
11:05:40	Others	Load formulation	1	
11:05:30	Others	Load formulation	OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg

# Change report



2020 No 35152 Date: 17.01.2015 11:52 Oper: level 9

Product: OPENABLE LAYER VENLAFLAXINE HCl 137.5 mg  
Batch: Trial

17.01.2015

11:05:21	Operator	Operator level: 9 -> 9 level 9	
11:04:47	Others	Load formulation OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
11:04:46	Others	Product rename OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
11:04:29	Others	Load formulation OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
11:02:30	Others	Load formulation OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
10:55:02	Set value	Parameter: 35 0 -> 11	
10:54:56	Set value	Parameter: 39 0 -> 10	
10:54:52	Set value	Parameter: 66 0 -> 30	
10:54:49	Others	Save formulation OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
10:54:03	Others	Load formulation OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
10:54:02	Others	Load formulation OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
10:54:02	Others	Load formulation OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
10:54:01	Others	Load formulation OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
10:53:43	Others	Load formulation OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
10:53:36	Others	Save formulation OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
10:53:31	Others	Load formulation OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
10:53:30	Others	Load formulation OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
10:53:30	Others	Load formulation OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
10:53:29	Others	Load formulation OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
10:53:29	Others	Load formulation OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
10:53:25	Others	Load formulation OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
10:53:24	Change of run	[L] Standard run -> [I] Computer run	
10:53:21	Change of run	[K] Setting run -> [L] Standard run	
10:53:16	Change of run	[J] Test run -> [K] Setting run	
10:53:12	Change of run	[I] Computer run -> [J] Test run	
10:52:55	Others	Load formulation OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
10:52:49	Others	Load formulation OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
10:52:48	Others	Load formulation OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
10:52:47	Others	Load formulation OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
10:52:45	Others	Save formulation OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
10:52:36	Others	Load formulation OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
10:52:32	Others	Load formulation OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
10:52:29	Others	Product new OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
10:52:29	Others	Save formulation OPENABLE LAYER VENLAFLAXINE HCl	137.5 mg
10:51:20	Set value	Parameter: 47 0 -> 50	
10:51:15	Set value	Parameter: 3 0 -> 15	
10:51:08	Set value	Parameter: 59 0 -> 150	
10:51:04	Set value	Parameter: 57 0 -> 150	
10:50:54	Set value	Parameter: 20 0 -> 2	
10:50:53	Set value	Parameter: 21 0 -> 2	
10:50:51	Set value	Parameter: 19 0 -> 2,48	
10:50:44	Set value	Parameter: 18 0 -> 1,5	
10:50:39	Set value	Parameter: 6 0 -> 8	
10:50:33	Set value	Parameter: 1 0 -> 10	
10:50:15	Set value	Parameter: 38 0 -> 3	
10:50:12	Set value	Parameter: 35 0 -> 11	
10:50:10	Set value	Parameter: 39 0 -> 10	
10:50:05	Set value	Parameter: 66 0 -> 30	
10:49:56	Change of run	[K] Setting run -> [I] Computer run	
10:49:11	Change of run	[J] Test run -> [K] Setting run	
10:49:08	Change of run	[I] Computer run -> [J] Test run	
10:47:55	Operator	Operator level: 0 -> 9 level 9	
10:46:28	Change of run	[I] Computer run -> [I] Computer run	
10:46:18	Others	Main switch ON	
10:44:53	Others	Main switch OFF	
10:39:18	Operator	Operator level: 0 -> 9 level 9	
10:39:03	Change of run	[I] Computer run -> [I] Computer run	
10:38:53	Others	Main switch ON	
10:33:22	Others	Main switch OFF	

# Change report



2020 No 35152 Date: 17.01.2015 11:52 Oper: level 9

Product: OPENABLE LAYER VENLAFLAXINE HCl 137.5 mg  
Batch: Trial

17.01.2015

10:26:13	Operator	Operator level: 9 -> 9	level 9
10:25:56	Others	Operator added level 9	
10:25:22	Operator	Operator level: 9 -> 9	prashant
10:25:06	Operator	Operator level: 8 -> 9	prashant
10:21:30	Operator	Operator level: 8 -> 8	level 8
10:21:14	Others	Faultily login: level 8	
10:20:39	Operator	Operator level: 0 -> 8	level 8
10:20:25	Operator	Operator level: 6 -> 0	
10:17:44	Operator	Operator level: 6 -> 6	level 6
10:17:24	Others	Faultily login: level 6	
10:16:25	Operator	Operator level: 6 -> 6	level 6
10:15:28	Operator	Operator level: 0 -> 6	level 6
10:15:19	Operator	Operator level: 9 -> 0	
10:14:12	Operator	Operator level: 9 -> 9	prashant
10:02:34	Change of run	[I] Computer run -> [J] Test run	
10:01:59	Operator	Operator level: 0 -> 9	prashant
10:00:19	Others	Faultily login: p	

16.01.2015

14:15:13	Change of run	[I] Computer run -> [I] Computer run	
14:15:03	Others	Main switch ON	
10:16:34	Others	Main switch OFF	
10:15:31	Change of run	[I] Computer run -> [I] Computer run	
10:15:21	Others	Main switch ON	

11.01.2015

16:12:22	Others	Main switch OFF	
16:12:06	Operator	Operator level: 9 -> 0	
16:11:59	Others	Operator added mandar	
16:11:22	Operator	Operator level: 9 -> 9	prashant
16:11:08	Operator	Operator level: 0 -> 9	prashant
16:10:52	Operator	Operator level: 9 -> 0	
16:10:24	Operator	Operator level: 9 -> 9	prashant
16:09:48	Control	Machine ON	
16:08:17	Set value	Parameter: 174 0 ->	0
16:07:55	Set value	Parameter: 170 0 ->	0
16:07:08	Set value	Parameter: 92 0 ->	0
16:06:53	Set value	Parameter: 92 0 ->	0
16:06:43	Set value	Parameter: 91 0 ->	0
16:05:55	Set value	Parameter: 90 0 ->	0
16:03:55	Set value	Parameter: 86 0 ->	0
16:02:52	Set value	Parameter: 85 0 ->	0
16:01:42	Set value	Parameter: 81 0 ->	0
16:01:19	Set value	Parameter: 70 0 ->	0
16:01:14	Set value	Parameter: 69 0 ->	1
16:00:52	Set value	Parameter: 68 10 ->	0
16:00:45	Set value	Parameter: 66 36 ->	36
15:59:39	Set value	Parameter: 62 0 ->	0
15:59:33	Set value	Parameter: 61 0 ->	0
15:59:21	Set value	Parameter: 61 0 ->	0
15:59:16	Set value	Parameter: 60 0,2 ->	10
15:59:05	Set value	Parameter: 60 0 ->	0,2
15:58:47	Set value	Parameter: 60 0 ->	0
15:58:13	Set value	Parameter: 59 60 ->	0
15:58:08	Set value	Parameter: 58 0 ->	10
15:57:42	Set value	Parameter: 58 0 ->	0
15:57:35	Set value	Parameter: 57 0 ->	60
15:56:50	Set value	Parameter: 57 60 ->	0
15:56:43	Set value	Parameter: 54 0 ->	18
15:56:31	Set value	Parameter: 54 60 ->	0
15:56:05	Set value	Parameter: 52 0 ->	0

# Change report



2020 No 35152 Date: 17.01.2015 11:52 Oper: level 9

Product: OPENABLE LAYER VENLAFLAXINE HCl 137.5 mg  
Batch: Trial

11.01.2015

15:55:47	Set value	Parameter: 47	15 ->	1000
15:54:57	Set value	Parameter: 39	10 ->	10
15:54:20	Set value	Parameter: 35	0 ->	10
15:54:15	Set value	Parameter: 36	0,1 ->	0,1
15:53:46	Set value	Parameter: 36	0,1 ->	0,1
15:53:33	Set value	Parameter: 37	5 ->	25
15:53:06	Set value	Parameter: 37	0,1 ->	5
15:53:02	Set value	Parameter: 36	0 ->	0,1
15:51:56	Set value	Parameter: 37	0 ->	0,1
15:51:51	Set value	Parameter: 35	0 ->	0
15:51:46	Set value	Parameter: 37	0 ->	0
15:51:41	Set value	Parameter: 35	0 ->	0
15:51:40	Set value	Parameter: 37	0 ->	0
15:51:40	Set value	Parameter: 35	0 ->	0
15:51:39	Set value	Parameter: 37	0 ->	0
15:51:39	Set value	Parameter: 35	0 ->	0
15:51:38	Set value	Parameter: 37	0 ->	0
15:51:35	Set value	Parameter: 35	0 ->	0
15:51:33	Set value	Parameter: 37	0 ->	0
15:51:32	Set value	Parameter: 35	0 ->	0
15:51:31	Set value	Parameter: 37	0 ->	0
15:51:30	Set value	Parameter: 35	0 ->	0
15:51:28	Set value	Parameter: 37	0 ->	0
15:51:26	Set value	Parameter: 35	0 ->	0
15:51:23	Set value	Parameter: 37	0 ->	0
15:51:22	Set value	Parameter: 35	0,9 ->	0
15:49:29	Set value	Parameter: 35	8 ->	0,9
15:46:30	Set value	Parameter: 14	0 ->	0
15:46:19	Set value	Parameter: 14	0 ->	0
15:46:12	Set value	Parameter: 14	0 ->	0
15:45:30	Set value	Parameter: 10	10 ->	0,9
15:45:12	Set value	Parameter: 9	0 ->	0
15:44:08	Set value	Parameter: 7	0 ->	0
15:43:10	Set value	Parameter: 5	0 ->	0
15:43:02	Set value	Parameter: 5	0 ->	0
15:42:56	Set value	Parameter: 5	0 ->	0
15:42:17	Set value	Parameter: 1	40 ->	40
15:41:07	Set value	Parameter: 66	30 ->	36
15:40:01	Control	Light	ON	
15:39:52	Control	Machine	ON	
15:39:38	Set value	Parameter: 18	4 ->	4
15:39:34	Set value	Parameter: 8	0 ->	0
15:34:42	Control	Light	ON	
15:33:47	Change of run	[K] Setting run -> [L] Standard run		
15:33:36	Change of run	[J] Test run -> [K] Setting run		
15:33:27	Change of run	[I] Computer run -> [J] Test run		
15:28:30	Operator	Operator level: 0 -> 9 prashant		
15:27:57	Change of run	[I] Computer run -> [I] Computer run		
15:27:48	Others	Main switch ON		
15:26:24	Others	Main switch OFF		
15:24:12	Control	Machine	ON	
15:24:08	Control	Machine	ON	
15:24:00	Operator	Operator level: 8 -> 9 prashant		
15:23:38	Others	Faultily login: level 9		
15:23:32	Others	Faultily login: level 9		
15:22:59	Others	Faultily login: level 6		
15:20:16	Operator	Operator level: 0 -> 8 level 8		
15:19:55	Others	Faultily login: level 8		
15:19:38	Operator	Operator level: 6 -> 0		

# Change report



2020 No 35152 Date: 17.01.2015 11:52 Oper: level 9

Product: OPENABLE LAYER VENLAFLAXINE HCl 137.5 mg  
Batch: Trial

11.01.2015

15:17:56	Operator	Operator level: 0 -> 6	level 6
15:17:46	Operator	Operator level: 9 -> 0	
15:17:39	Change of run	[J] Test run -> [K] Setting run	
15:17:38	Change of run	[I] Computer run -> [J] Test run	
15:16:47	Operator	Operator level: 9 -> 9	prashant
15:16:01	Others	Operator added level 8	
15:15:45	Others	Operator added level 6	
15:15:23	Others	Operator deleted level 9	
15:15:20	Others	Operator deleted level 3	
15:15:18	Others	Operator deleted level 2	
15:15:15	Others	Operator deleted level 1	
15:15:07	Operator	Operator level: 0 -> 9	prashant
15:14:54	Operator	Operator level: 1 -> 0	
15:11:36	Operator	Operator level: 0 -> 1	level 1
15:11:18	Operator	Operator level: 9 -> 0	
15:09:15	Others	Operator added level 9	
15:08:48	Others	Operator added level 3	
15:08:17	Others	Operator added level 2	
15:07:48	Others	Operator added level 1	
15:06:45	Operator	Operator level: 9 -> 9	prashant
15:06:35	Operator	Operator level: 9 -> 9	prashant
15:06:13	Operator	Operator level: 0 -> 9	prashant
15:05:42	Operator	Operator level: 9 -> 0	
15:05:14	Operator	Operator level: 0 -> 9	prashant
15:04:50	Others	Faultily login: o	
15:04:39	Operator	Operator level: 9 -> 0	
15:04:34	Operator	Operator level: 0 -> 9	prashant
15:04:17	Others	Faultily login: prashant	
15:04:17	Others	Faultily login: prashant	
15:04:00	Others	Faultily login: prashant	

# Contents



2020 No 35152 Date: 18.01.2015 12:19 Oper: level 9

Product: DUMMY TRIAL  
Batch: JKP0524

3	Pages	Change report
1	Pages	Diagnosis report
0	Pages	Result report
0	Pages	Production report
0	Pages	Parameter list
0	Pages	single value weight
0	Pages	single value thickness
0	Pages	single value hardness
0	Pages	single value diameter
0	Pages	Sample analysis - Weight
0	Pages	Sample analysis - Thickness
0	Pages	Sample analysis - Hardness
0	Pages	Sample analysis - Diameter

=====

(sign)

# Diagnosis report



2020 No 35152 Date: 19.01.2015 17:31 Oper: level 9

Product: OPENABLE LAYER VENLAFLAXINE HCl 137.5 mg  
Batch: JKP0524

Diagnosis filter:  
S-Diagnosis  
W-Diagnosis  
D-Diagnosis  
Time-filter

19.01.2015

17:25:41	S	8,0	5318	Compression force of the overloaded punch (Station 1)
17:25:41	S	7	5110	Pressing force greater than permissible punch load (Station 1)
17:25:30	W		5006	Level control reached (Station 1)
17:25:20	S	7,0	5318	Compression force of the overloaded punch (Station 1)
17:25:20	S	2	5110	Pressing force greater than permissible punch load (Station 1)
17:25:20	W		5006	Level control reached (Station 1)
17:18:40	W		5006	Level control reached (Station 1)
17:18:15	S		5157	Good production target reached
17:17:51	W		5006	Level control reached (Station 1)
17:17:15	S	23	5106	Individual max value limit exceeded (station 1)
17:17:02	W		5006	Level control reached (Station 1)
17:16:55	S	3	5106	Individual max value limit exceeded (station 1)
17:16:39	W		5006	Level control reached (Station 1)
17:13:21	S		5101	Window flaps open, panelling plates taken off or chute removed
17:13:11	S	19	5106	Individual max value limit exceeded (station 1)
17:12:59	W		5006	Level control reached (Station 1)
17:11:26	S		5101	Window flaps open, panelling plates taken off or chute removed
17:07:49	S		5112	S-rel pressing force limit max. exceeded (Station 1)
17:07:49	W		5002	S-rel limit pressing force exceeded (Station 1)
17:07:34	W		5002	S-rel limit pressing force exceeded (Station 1)
17:07:20	W		5002	S-rel limit pressing force exceeded (Station 1)
17:07:06	W		5002	S-rel limit pressing force exceeded (Station 1)
17:06:43	W		5006	Level control reached (Station 1)
17:05:36	S		5105	Lower punch tightness exceeded
17:05:36	W		5005	Lower punch tightness exceeds 75% limit
17:05:35	W		5006	Level control reached (Station 1)
17:04:57	S		5104	Upper punch tightness exceeded
17:04:57	W		5004	Upper punch tightness exceeded 75% limit
17:04:57	W		5006	Level control reached (Station 1)
17:04:14	S	15	5108	Value below individual max value limit (station 1)
17:04:05	W		5006	Level control reached (Station 1)
17:03:42	S	3	5106	Individual max value limit exceeded (station 1)
17:03:31	W		5006	Level control reached (Station 1)
17:02:02	S	19	5106	Individual max value limit exceeded (station 1)
17:01:51	W		5006	Level control reached (Station 1)
17:00:25	W		5006	Level control reached (Station 1)
16:57:54	S		5118	No. of bad tablets too large (Station 1)
16:57:19	W		5006	Level control reached (Station 1)
16:56:02	S		5116	Pressing force below max. mean value limit. (Station 1)
16:55:29	W		5006	Level control reached (Station 1)
16:53:36	W		5006	Level control reached (Station 1)
16:52:50	S	7,4	5318	Compression force of the overloaded punch (Station 1)
16:52:50	S	26	5110	Pressing force greater than permissible punch load (Station 1)
16:52:49	W		5006	Level control reached (Station 1)
16:51:31	W		5006	Level control reached (Station 1)
16:50:30	W		5006	Level control reached (Station 1)
16:48:19	W		5006	Level control reached (Station 1)
16:48:02	W		5006	Level control reached (Station 1)
16:48:02	W		5006	Level control reached (Station 1)
16:48:01	W		5006	Level control reached (Station 1)
16:47:57	S		5006	Level control reached (Station 1)
16:47:48	W		5006	Level control reached (Station 1)
16:47:32	S		5006	Level control reached (Station 1)
16:47:23	W		5006	Level control reached (Station 1)
16:44:49	S	15	5182	Ejection force exceeded (Station 1)
16:44:49	W	15	5014	Ejection force 75 % limit exceeded (Station 1)
16:44:48	W		5006	Level control reached (Station 1)
16:38:19	S		5101	Window flaps open, panelling plates taken off or chute removed