### **Professional Pump Selection Analysis**

### **Project Information**

**Prepared For:** Test Engineering

**Report Date:** June 14, 2025

**Generated By:** Al Selection System

## **Executive Summary**

Confidence Level: Acceptable

The 6/8 ALE with the 312.0mm impeller is an excellent match, operating at 82.0% efficiency for the required duty, ensuring optimal energy use and reliability.

# Site Requirements

PARAMETER	VALUE		UNITS
Flow Rate		342.0	m³/hr
Total Head		27.4	m
Liquid Type		Clean Water	-
Application		general	-
Temperature		20	°C
Specific Gravity	1.00		-

## Selected Pump Specification

#### **General Information**

**Manufacturer:** APE PUMPS

Model:

**Series:** ALE Series - High Efficiency End Suction

Pump Code: 6/8 ALE

**Description:**APE ALE Series - High Efficiency End Suction pump designed for

reliable water handling applications

**Construction** 

Type:

**Orientation:** Horizontal

Impeller Size: 312

Nominal Speed: 1480

**Quality Rating:** 

# **Performance Analysis**

### **Operating Point Performance**

PARAMETER	REQUIRED	ACHIEVED	STATUS
Flow Rate	342.0 m³/hr	342.0 m³/hr	✓ Met
Total Head	27.4 m	27.4 m	✓ Met
Efficiency	-	82.0%	Excellent
Power Consumption	-	31.1 kW	Optimized
NPSHr	< NPSHa	2.8 m	Adequate

### Technical Reasoning & Selection Rationale

#### Best Efficiency Point (BEP) Analysis

The selected operating point for the 6/8 ALE (312.0mm impeller) operates at 82.0% efficiency for the required duty of 342.0 m<sup>3</sup>/hr at 27.4 m. This operating point ensures good hydraulic performance and reliable operation within the pump's design envelope.

### Selection Criteria Matching

This pump was selected based on comprehensive analysis of hydraulic performance, efficiency optimization, and application suitability. It achieves an excellent overall suitability score of 0.0/100 for your specific requirements, making it our top recommendation. Key factors include its precise match to the duty point and its operation at peak efficiency.

#### **Application Suitability**

The 6/8 ALE (ALE Series - High Efficiency End Suction) is well-suited for general applications like yours. Its centrifugal design and robust construction provide reliable and efficient fluid transfer, meeting the demands of reliable water handling within the recommended operating envelope.

### Recommendations & Next Steps

#### Important Recommendations:

- 1. Proceed with detailed pump sizing and mechanical specifications
- 2. Excellent efficiency selection consider energy savings analysis
- 3. Verify available NPSH at installation site meets pump requirements
- 4. Consider motor sizing based on calculated power requirements
- 5. Review installation requirements and piping system design
- 6. Schedule factory acceptance testing if required

#### **Performance Curves**

Performance charts will be included in the final report.



#### **Advanced Pump Engineering Solutions**

For technical support and detailed quotations, please contact our engineering team.

This report was generated by the APE Pumps AI Selection System on June 14, 2025 at 08:57.