

LH ASSEMBLY

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	AS BUILT	11/28/2022	BM

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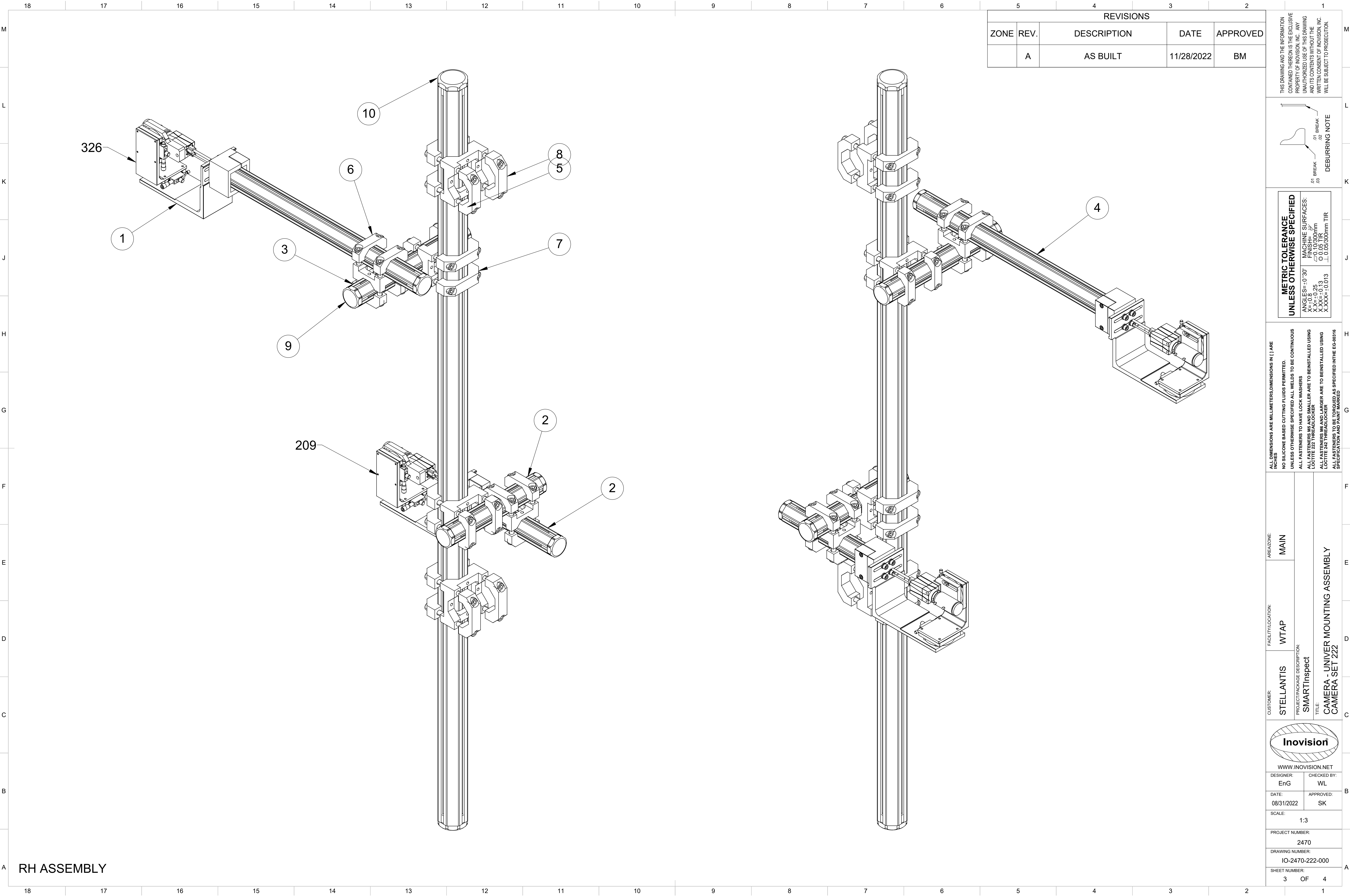
DEBURRING NOTE  
01 BREAK  
02  
03

METRIC TOLERANCE UNLESS OTHERWISE SPECIFIED	
ANGLES = ±0°30'	MACHINE SURFACES:
FINISHES =	0.10/300mm
XX = ±0.25	0.05 TIR
XXX = ±0.13	0.05/300mm TIR
XXX = ±0.013	

ALL DIMENSIONS ARE MILLIMETERS DIMENSIONS IN [ ] ARE INCHES  
NO SILICONE BASED CUTTING FLUIDS PERMITTED.  
UNLESS OTHERWISE SPECIFIED ALL WELDS TO BE CONTINUOUS  
ALL FASTENERS TO HAVE LOCK WASHERS  
ALL FASTENERS M6 AND SMALLER ARE TO BE INSTALLED USING LOTITE 222 THREADLOCKER  
ALL FASTENERS M6 AND LARGER ARE TO BE INSTALLED USING LOTITE 242 THREADLOCKER  
ALL FASTENERS TO BE TORQUED TO SPECIFIED TORQUE  
ALL FASTENERS TO BE TORQUED TO SPECIFIED TORQUE  
ALL FASTENERS TO BE TORQUED TO SPECIFIED TORQUE  
ALL FASTENERS TO BE TORQUED TO SPECIFIED TORQUE

CUSTOMER:	STELLANTIS	FACILITY/LOCATION:	WTAP	AREA/ZONE:	MAIN
PROJECT/PACKAGE DESCRIPTION:					
TITLE:					
CAMERA - UNIVER MOUNTING ASSEMBLY					
CAMERA SET 222					

www.inovision.net	
DESIGNER:	EnG
CHECKED BY:	WL
DATE:	08/31/2022
APPROVED:	SK
SCALE:	
3:10	
PROJECT NUMBER:	
2470	
DRAWING NUMBER:	
10-2470-222-000	
SHEET NUMBER:	
2 OF 4	



RH ASSEMBLY

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	AS BUILT	11/28/2022	BM

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DEBURRING NOTE

METRIC TOLERANCE UNLESS OTHERWISE SPECIFIED	
ANGLES=±0°30'	MACHINE SURFACES:
FINISH=0.10/300mm	±0.10/300mm
XX=±0.25	±0.05 TIR
XXX=±0.13	±0.05/300mm TIR
XXXX=±0.013	

ALL DIMENSIONS ARE MILLIMETERS.DIMENSIONS IN [ ] ARE INCHES  
NO SILICONE BASED CUTTING FLUIDS PERMITTED.  
UNLESS OTHERWISE SPECIFIED ALL WELDS TO BE CONTINUOUS  
ALL FASTENERS TO HAVE LOCK WASHERS  
ALL FASTENERS M6 AND SMALLER ARE TO BE INSTALLED USING LOTITE 222 THREADLOCKER  
ALL FASTENERS M8 AND LARGER ARE TO BE INSTALLED USING LOTITE 242 THREADLOCKER  
ALL FASTENERS TO BE TORQUED AS SPECIFIED IN THE EG-00316 ASSEMBLY AND DISASSEMBLY MANUAL

CUSTOMER:	STELLANTIS	FACILITY/LOCATION:	WTAP	AREA/ZONE:	MAIN
PROJECT/PACKAGE DESCRIPTION:		TITLE:			
SMARTInspect		CAMERA - UNIVER MOUNTING ASSEMBLY			
		CAMERA SET 222			

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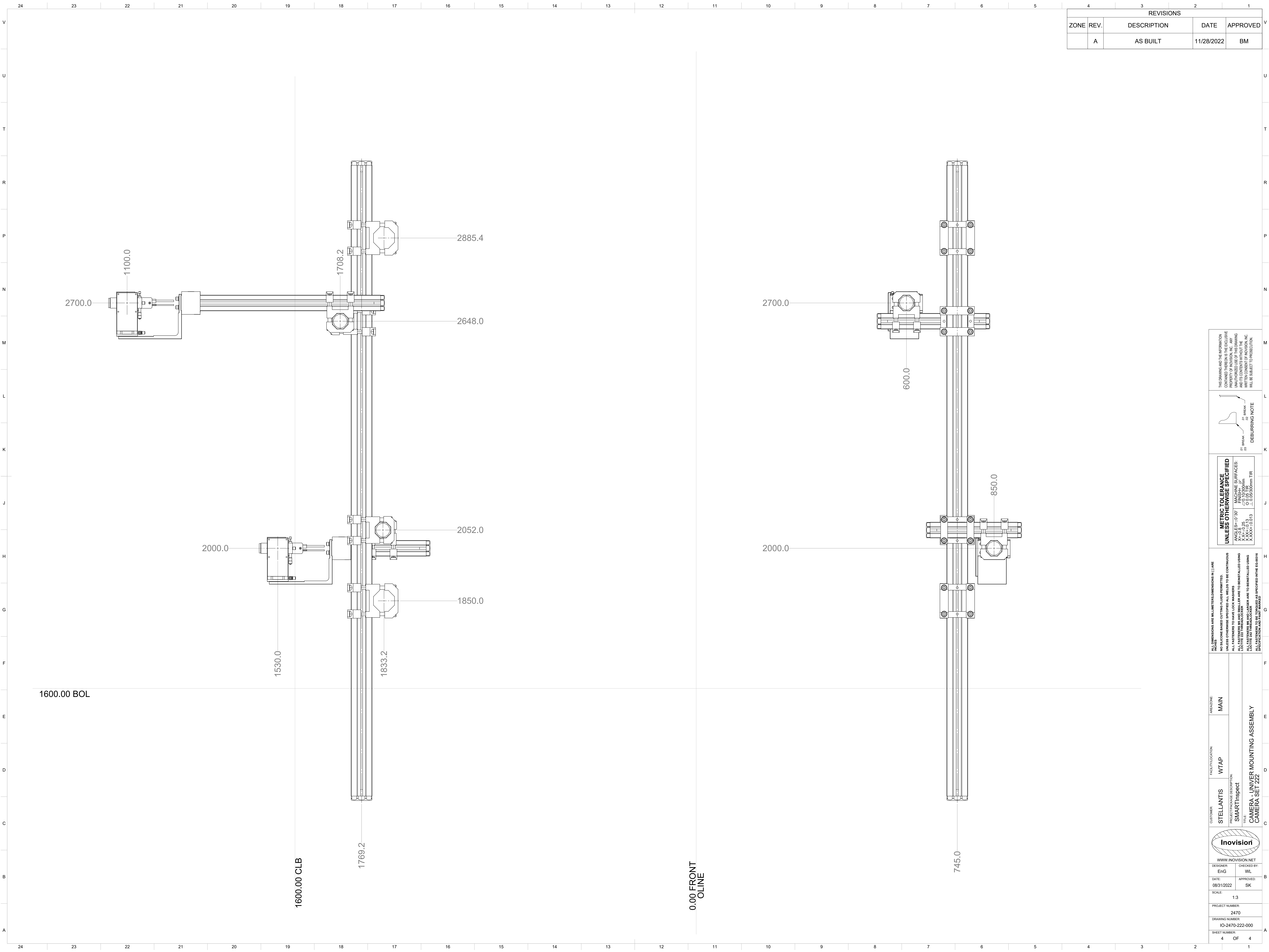
DESIGNER:	EnG	CHECKED BY:	WL
DATE:	08/31/2022	APPROVED:	SK

SCALE: 1:3

PROJECT NUMBER: 2470

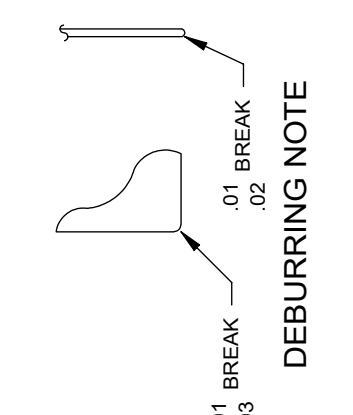
DRAWING NUMBER: IO-2470-222-000

SHEET NUMBER: 3 OF 4



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**METRIC TOLERANCE UNLESS OTHERWISE SPECIFIED**

ANGLES ± 0.3°	MACHINE SURFACES:
XX ± 0.25	± 0.10 / 0.004mm
XXX ± 0.13	± 0.05 / 0.002mm TIR

ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED. NO DIMENSIONS BASED ON CUTTING PLANS PERMITTED. UNLESS OTHERWISE SPECIFIED ALL WELDS TO BE CONTINUOUS. ALL FASTENERS ARE TO BE INSTALLED USING THE FOLLOWING TIGHTENING TORQUES: ALL FASTENERS M6 AND SMALLER ARE TO BE INSTALLED USING 1.0 N·m (8.85 IN·LBS) TORQUE. ALL FASTENERS M8 AND LARGER ARE TO BE INSTALLED USING 2.0 N·m (17.7 IN·LBS) TORQUE. ALL DIMENSIONS ARE TO BE TAKEN TO THE CENTER OF THE FASTENER UNLESS OTHERWISE SPECIFIED. INOVISION, INC. IS NOT RESPONSIBLE FOR ANY ERRORS OR OMISSIONS IN THIS DRAWING.

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CUSTOMER

STELLANTIS

FACILITY LOCATION

WTAP

AREA / ZONE

MAIN

PROJECT PACKAGE DESCRIPTION

SMARTInspect

TITLE

CAMERA - UNIVER MOUNTING ASSEMBLY

TITLE

CAMERA SET 222

DESIGNER

ENG

CHECKED BY

WL

DATE

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APPROVED

SK

SCALE

1:3

PROJECT NUMBER

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DRAWING NUMBER

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SHEET NUMBER

4 OF 4