

LH ASSEMBLY

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	AS BUILT	11/28/2022	BM

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DEBURRING NOTE

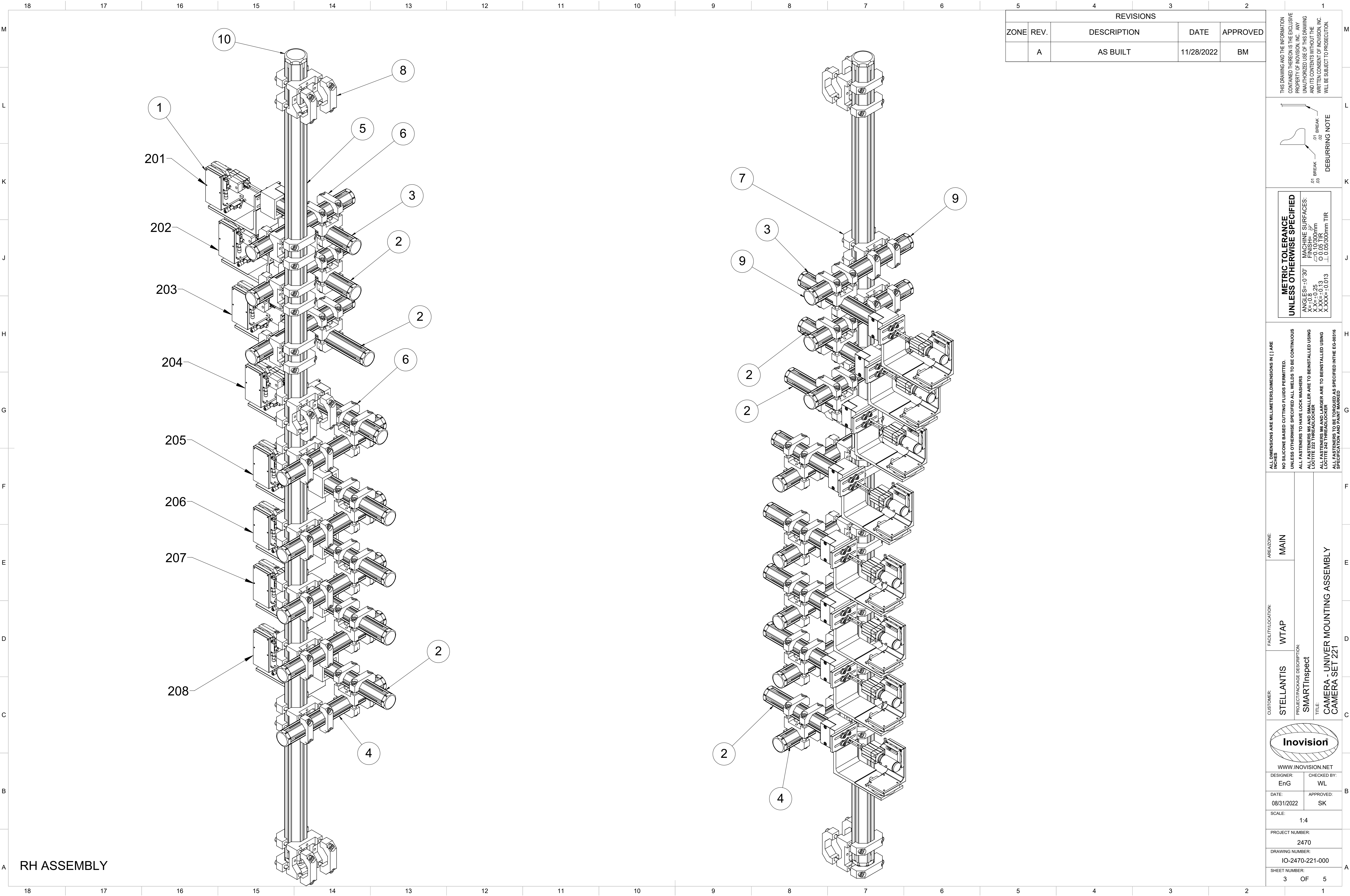
METRIC TOLERANCE UNLESS OTHERWISE SPECIFIED	MACHINE SURFACES:
ANGLES = ±0°30'	FINISH
X.X = ±0.25	∠ 0.10/300mm
X.XX = ±0.13	○ 0.05 TIR
X.XXX = ±0.013	± 0.05/300mm TIR

ALL DIMENSIONS ARE MILLIMETERS. DIMENSIONS IN [] ARE INCHES.
NO SILICONE BASED CUTTING FLUIDS PERMITTED.
UNLESS OTHERWISE SPECIFIED ALL WELDS TO BE CONTINUOUS.
ALL FASTENERS TO HAVE LOCK WASHERS.
ALL FASTENERS M6 AND SMALLER ARE TO BE INSTALLED USING LOTITE 222 THREADLOCKER.
ALL FASTENERS M8 AND LARGER ARE TO BE INSTALLED USING LOTITE 242 THREADLOCKER.
ALL FASTENERS TO BE TORQUE TO SPECIFICATION.
ALL FASTENERS TO BE TORQUE TO SPECIFICATION.
ALL FASTENERS TO BE TORQUE TO SPECIFICATION.

AREA: ZONE:	MAIN
FACILITY LOCATION:	WTAP
CUSTOMER:	STELLANTIS
PROJECT PACKAGE DESCRIPTION:	SMARTInspect
TITLE:	CAMERA - UNIVER MOUNTING ASSEMBLY CAMERA SET 221

WWW.INOVISION.NET

DESIGNER:	EnG	CHECKED BY:	WL
DATE:	08/31/2022	APPROVED:	SK
SCALE:	1:4		
PROJECT NUMBER:	2470		
DRAWING NUMBER:	IO-2470-221-000		
SHEET NUMBER:	2	OF	5



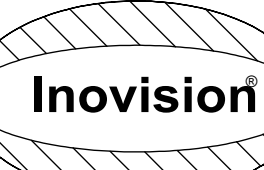
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METRIC TOLERANCE UNLESS OTHERWISE SPECIFIED	
ANGLES= ±0°30'	MACHINE SURFACES:
FINISHES:	0.10/300mm
XX= ±0.25	0.05 TIR
XXX= ±0.13	0.05/300mm TIR
XXX= ±0.013	

ALL DIMENSIONS ARE MILLIMETERS. DIMENSIONS IN [] ARE INCHES.
NO SILICONE BASED CUTTING FLUIDS PERMITTED.
UNLESS OTHERWISE SPECIFIED ALL WELDS TO BE CONTINUOUS.
ALL FASTENERS TO HAVE LOCK WASHERS.
ALL FASTENERS M6 AND SMALLER ARE TO BE INSTALLED USING LOTITE 222 THREADLOCKER.
ALL FASTENERS M8 AND LARGER ARE TO BE INSTALLED USING LOTITE 242 THREADLOCKER.
ALL FASTENERS TO BE TORQUE TO SPECIFICATION AND NOT HAND TIGHTENED.

AREA/ZONE:	MAIN
FACILITY/LOCATION:	WTAP
CUSTOMER:	STELLANTIS
PROJECT PACKAGE DESCRIPTION:	SMARTInspect
TITLE:	CAMERA - UNIVER MOUNTING ASSEMBLY CAMERA SET 221



WWW.INOVISION.NET

DESIGNER:	CHECKED BY:
EnG	WL

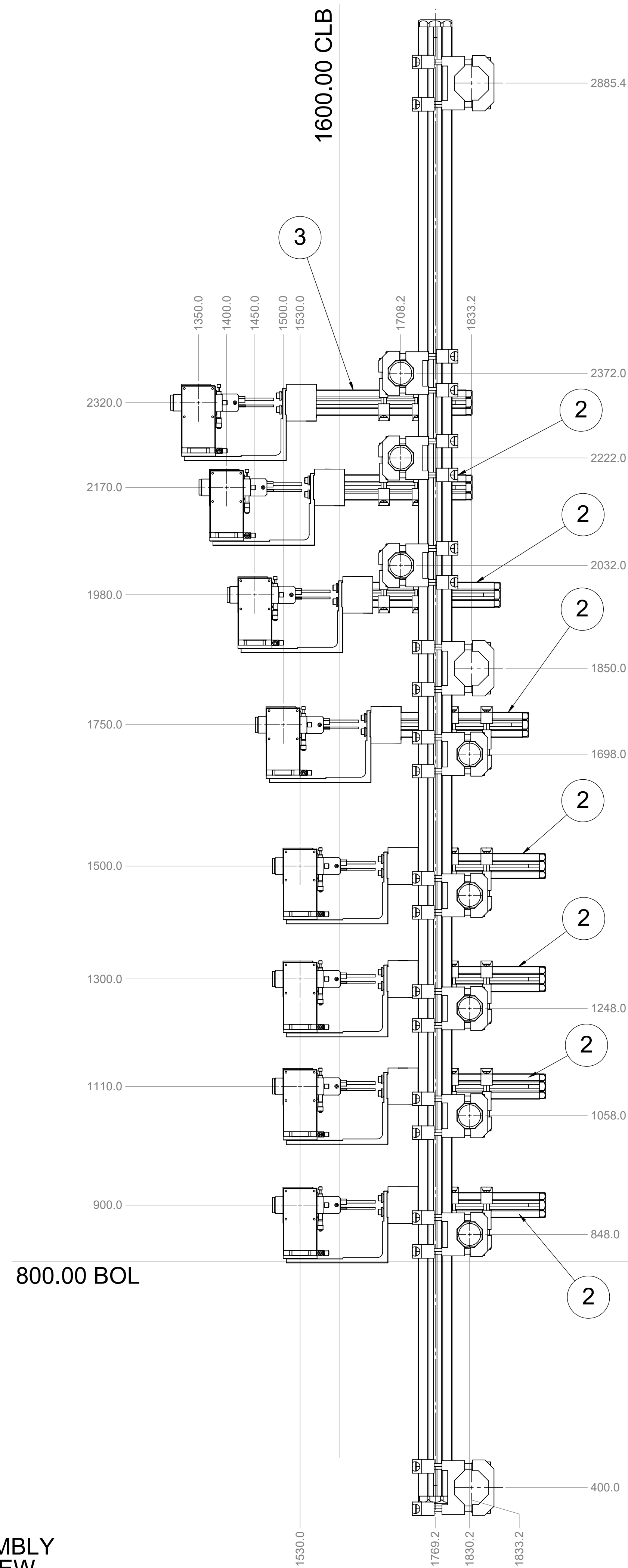
DATE:	APPROVED:
08/31/2022	SK

SCALE:	1:4
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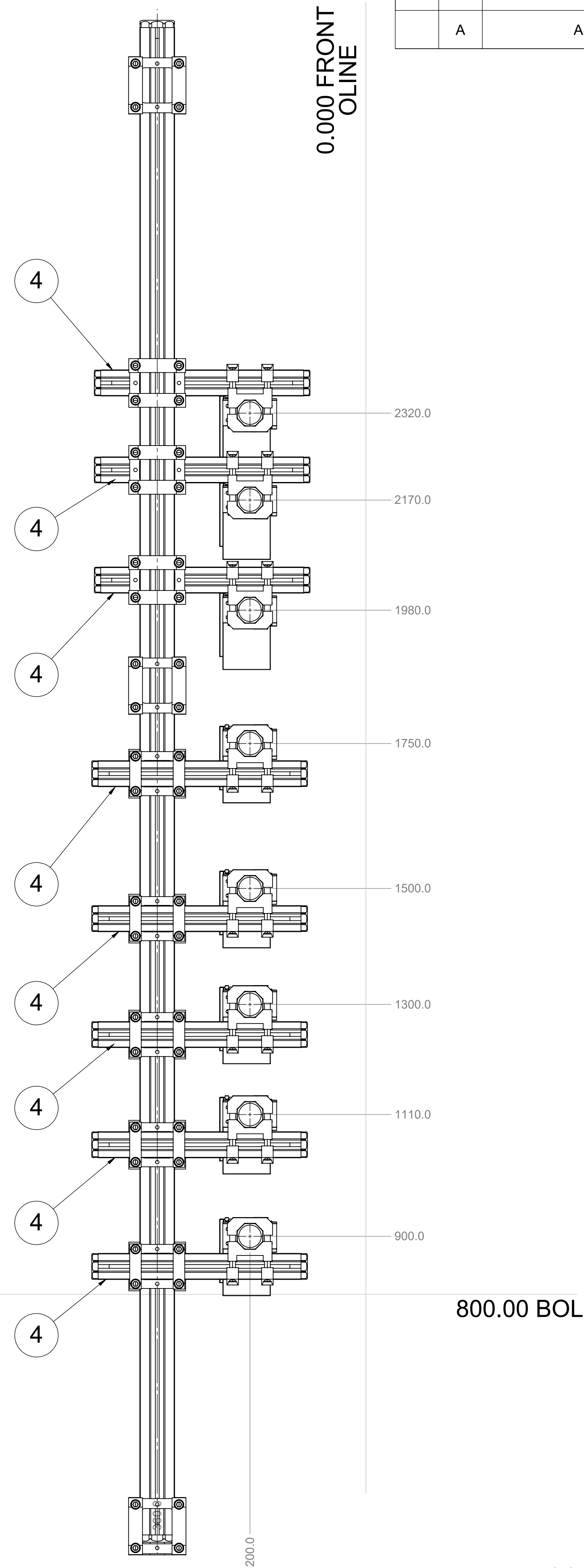
PROJECT NUMBER:	2470
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DRAWING NUMBER:	IO-2470-221-000
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SHEET NUMBER:	3 OF 5
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RH ASSEMBLY
FRONT VIEW







RH ASSEMBLY
SIDE VIEW

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DEBIBING NOTE

.01 BREAK .02 BREAK

METRIC TOLERANCE UNLESS OTHERWISE SPECIFIED	ANGLES=+0°30'	MACHINE SURFACES:
	X=±0.8 XX=±0.25 XXX=±0.13 XXXX=±0.013	FINISH=   0.10/300mm  0.05 TIR  0.05/300mm TIR

ALL DIMENSIONS ARE MILLIMETERS DIMENSIONS IN [] ARE INCHES

NO SILICONE BASED CUTTING FLUIDS PERMITTED.

UNLESS OTHERWISE SPECIFIED ALL WELDS TO BE CONTINUOUS

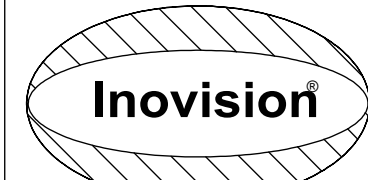
ALL FASTENERS TO HAVE LOCK WASHERS

ALL FASTENERS M6 AND SMALLER ARE TO BE INSTALLED USING LOCITE 224 THREADLOCKER

ALL FASTENERS M6 AND LARGER ARE TO BE INSTALLED USING LOCITE 242 THREADLOCKER

ALL FASTENERS TO BE TORQUED AS SPECIFIED IN THE EG-00316

CUSTOMER:	STELLANTIS	FACILITY/LOCATION:	WTAP	AREA/ZONE:	MAIN
PROJECT/PACKAGE DESCRIPTION:					
SMARTInspect					
TITLE:					
CAMERA - UNIVER MOUNTING ASSEMBLY CAMERA SET 221					



DESIGNER: EnG	CHECKED BY: WL
DATE: 08/31/2022	APPROVED: SK
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PROJECT NUMBER: 2470	
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SHEET NUMBER: 4 OF 5	

