

CAMERA SET 202

DETAIL	QTY.	MANUFACTURER	DESCRIPTION	Manuf P/N or Material	Part Number	SP
1	7	INOVISION	CAMERA ASSEMBLY - 16mm FOCAL LENGTH		IO-9031-207-000	N
2	2	DESTACO	45mm OCTOGONAL BOOM - 300mm L	B-45-300-0		N
3	5	DESTACO	45mm OCTOGONAL BOOM - 400mm L	B-45-400-0		N
4	2	DESTACO	60mm OCTOGONAL BOOM - 500mm L	B-60-500-0		N
5	1	DESTACO	60mm OCTOGONAL BOOM - 1450mm L	B-60-1450-0		N
6	1	DESTACO	60mm OCTOGONAL BOOM - 3000mm L	B-60-3000-0		N
7	7	DESTACO	TRANSITION BRACKET - 45 TO 60	45B-60B		N
8	8	DESTACO	TRANSITION BRACKET - 60 TO 60	60B-60B		N
9	7	DESTACO	45mm END CAP	CPI-EC-45B		N
10	8	DESTACO	60mm END CAP	CPI-EC-60B		N

REVISIONS			
ZONE	REV.	DESCRIPTION	DATE
	A	AS BUILT	11/28/2022
		APPROVE	D
		BM	

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DEBURRING NOTE

METRIC TOLERANCE UNLESS OTHERWISE SPECIFIED

ANGLES = ±0°30'

FINISHES:

XX = ±0.25

XXX = ±0.13

XXX = ±0.013

0.10/300mm

0.05 TIR

0.05/300mm TIR

ALL DIMENSIONS ARE MILLIMETERS. DIMENSIONS IN [] ARE INCHES.

NO SILICONE BASED CUTTING FLUIDS PERMITTED.

UNLESS OTHERWISE SPECIFIED ALL WELDS TO BE CONTINUOUS.

ALL FASTENERS TO HAVE LOCK WASHERS.

ALL FASTENERS M6 AND SMALLER ARE TO BE INSTALLED USING LOTITE 222 THREADLOCKER.

ALL FASTENERS M8 AND LARGER ARE TO BE INSTALLED USING LOTITE 242 THREADLOCKER.

ALL FASTENERS TO BE TORQUE TO SPECIFICATION.

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ALL FASTENERS TO BE TORQUE TO SPECIFICATION.

CUSTOMER: STELLANTIS

PROJECT/PACKAGE DESCRIPTION: SMARTInspect

TITLE: CAMERA - UNIVER MOUNTING ASSEMBLY

CAMERA SET 202

AREA: MAIN

FACILITY LOCATION: WTAP

DESIGNER: EnG

CHECKED BY: WL

DATE: 08/31/2022

APPROVED: SK

SCALE: 1:4

PROJECT NUMBER: 2470

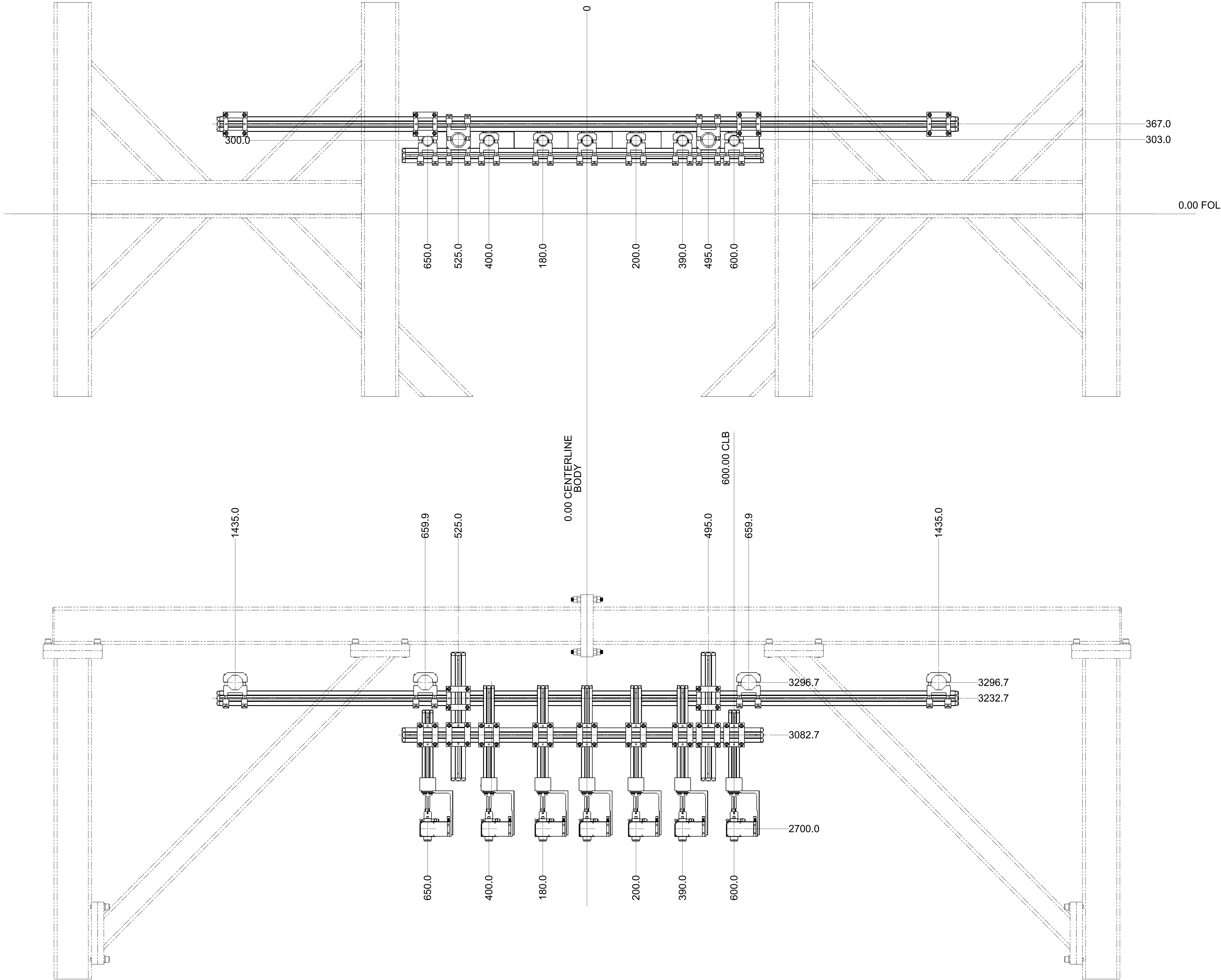
DRAWING NUMBER: IO-2470-202-000

SHEET NUMBER: 1 OF 2

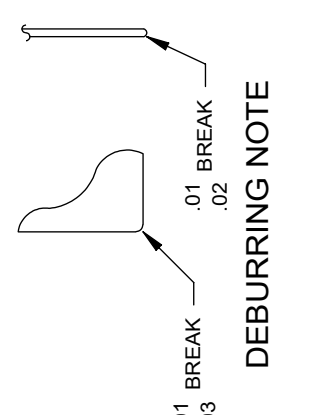
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REVISIONS			
ZONE	REV.	DESCRIPTION	APPROVED
	A	AS BUILT	BM



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METRIC TOLERANCE UNLESS OTHERWISE SPECIFIED

ANGLES— $\pm 0.3^\circ$

MACHINE SURFACES:

XXS— ± 0.25

XX— ± 0.13

XXX— ± 0.013

ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED

ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED

NO SILICONE BASED CUTTING FLUIDS PERMITTED.

UNLESS OTHERWISE SPECIFIED ALL WELDS TO BE CONTINUOUS

ALL FASTENERS M8 AND SMALLER ARE TO BE INSTALLED USING

LOCTITE 247 THREADLOCKER

LOCTITE 247 THREADLOCKER ARE TO BE INSTALLED USING

ALL FASTENERS M8 AND SMALLER ARE TO BE INSTALLED USING

LOCTITE 247 THREADLOCKER

ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED

CUSTOMER		FACILITY LOCATION		PROJECT PACKAGE DESCRIPTION	
STELLANTIS		WTAP		MAIN	
SMARTInspect		CAMERA - UNIVER MOUNTING ASSEMBLY		CAMERA SET 202	
DESIGNER: EnG		CHECKED BY: WL		DATE: 08/31/2022	
APPROVED: SK		SCALE: 1:5		PROJECT NUMBER: 2470	
DRAWING NUMBER: IO-2470-202-000		SHEET NUMBER: 2 OF 2			