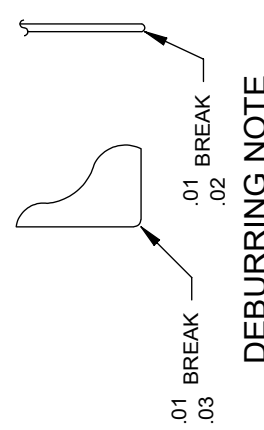


REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	AS BUILT	11/28/2022	BM

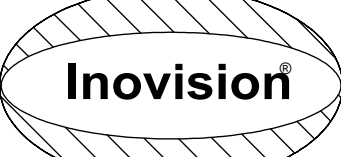
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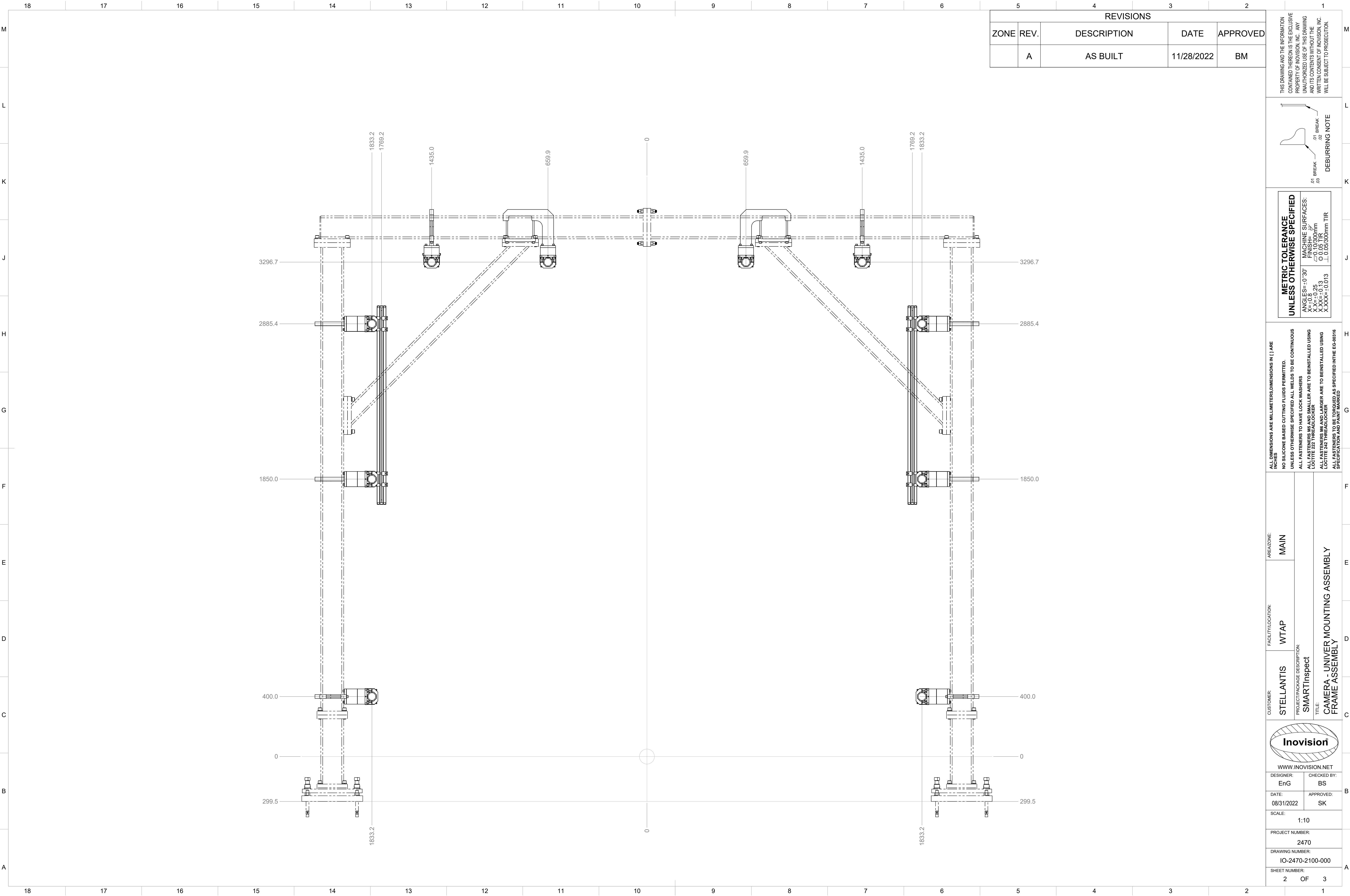


METRIC TOLERANCE UNLESS OTHERWISE SPECIFIED	
ANGLES = -0° 30'	MACHINE SURFACES:
XX = -0.25	FINISH:
XX = -0.13	Ø 0.10/300mm
XXX = -0.013	± 0.05/300mm TIR

ALL DIMENSIONS ARE MILLIMETERS. DIMENSIONS IN [] ARE INCHES.
NO SILICONE BASED CUTTING FLUIDS PERMITTED.
UNLESS OTHERWISE SPECIFIED ALL WELDS TO BE CONTINUOUS.
ALL FASTENERS TO HAVE LOCK WASHERS.
ALL FASTENERS M6 AND SMALLER ARE TO BE INSTALLED USING LOTITE 222 THREADLOCKER.
ALL FASTENERS M6 AND LARGER ARE TO BE INSTALLED USING LOTITE 242 THREADLOCKER.
ALL FASTENERS TO BE TORQUE TO SPECIFICATION.
ALL FASTENERS TO BE TORQUE TO SPECIFICATION IN THE EG-00316 SPECIFICATION AND PARTS LIST.

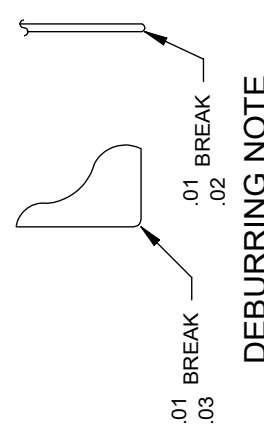
CUSTOMER: STELLANTIS	AREA/ZONE: MAIN	PROJECT PACKAGE DESCRIPTION: SMARTInspect	TITLE: CAMERA - UNIVER MOUNTING ASSEMBLY FRAME ASSEMBLY
	FACILITY/LOCATION: WTAP		

	
WWW.INOVISION.NET	
DESIGNER: EnG	CHECKED BY: BS
DATE: 08/31/2022	APPROVED: SK
SCALE: 1:12	
PROJECT NUMBER: 2470	
DRAWING NUMBER: IO-2470-2100-000	
SHEET NUMBER: 1 OF 3	



REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	AS BUILT	11/28/2022	BM

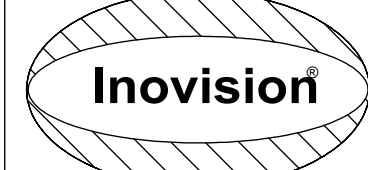
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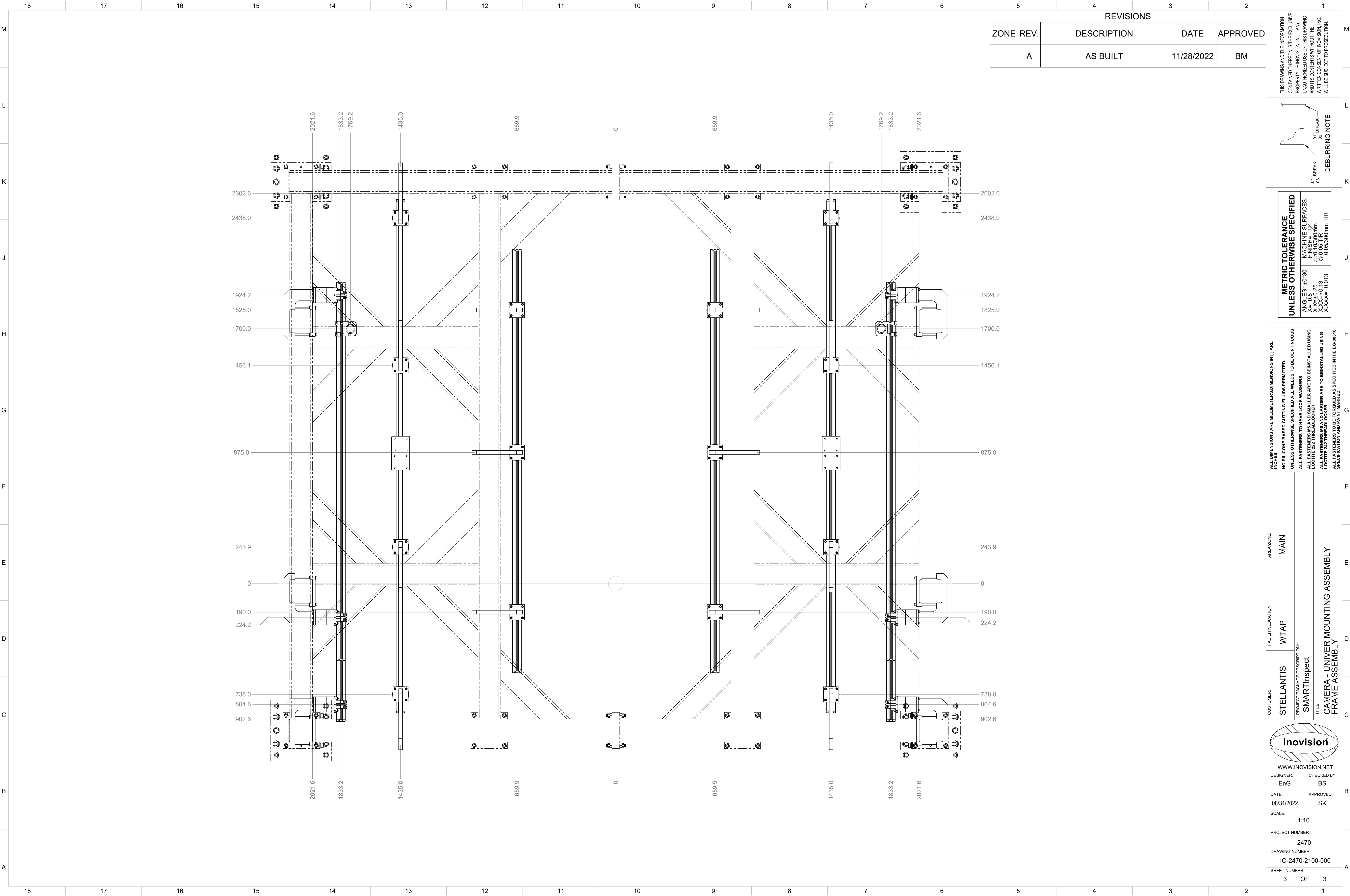


METRIC TOLERANCE UNLESS OTHERWISE SPECIFIED	
ANGLES= ±0°30'	MACHINE SURFACES:
FINISHES:	0.10/300mm
XX= ±0.25	0.05 TIR
XXX= ±0.13	0.05/300mm TIR

ALL DIMENSIONS ARE MILLIMETERS. DIMENSIONS IN [] ARE INCHES.
NO SILICONE BASED CUTTING FLUIDS PERMITTED.
UNLESS OTHERWISE SPECIFIED ALL WELDS TO BE CONTINUOUS.
ALL FASTENERS TO HAVE LOCK WASHERS.
ALL FASTENERS M6 AND SMALLER ARE TO BE INSTALLED USING LOTITE 222 THREADLOCKER.
ALL FASTENERS M6 AND LARGER ARE TO BE INSTALLED USING LOTITE 242 THREADLOCKER.
ALL FASTENERS TO BE TORQUED TO THE FOLLOWING VALUES.
ASSEMBLY AND DISASSEMBLY TO BE PERFORMED IN THE EG-00316.

CUSTOMER:	FACILITY/LOCATION:	AREA/ZONE:
STELLANTIS	WTAP	MAIN
PROJECT PACKAGE DESCRIPTION:		
SMARTinspect		
TITLE:		
CAMERA - UNIVER MOUNTING ASSEMBLY FRAME ASSEMBLY		

 WWW.INOVISION.NET	
DESIGNER: EnG	CHECKED BY: BS
DATE: 08/31/2022	APPROVED: SK
SCALE: 1:10	
PROJECT NUMBER: 2470	
DRAWING NUMBER: IO-2470-2100-000	
SHEET NUMBER: 2 OF 3	



REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	AS BUILT	11/28/2022	BM

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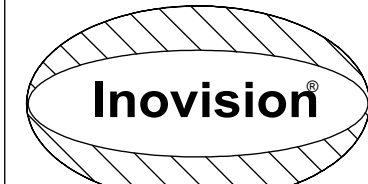
DEBURRING NOTE

.01 BREAK
.02
.03

METRIC TOLERANCE UNLESS OTHERWISE SPECIFIED	
ANGLES= ±0°30'	MACHINE SURFACES:
X.X= ±0.25	FINISH
X.XX= ±0.13	±0.10/300mm
X.XXX= ±0.013	±0.05 TIR
	±0.05/300mm TIR

ALL DIMENSIONS ARE MILLIMETERS. DIMENSIONS IN [] ARE INCHES.
NO SILICONE BASED CUTTING FLUIDS PERMITTED.
UNLESS OTHERWISE SPECIFIED ALL WELDS TO BE CONTINUOUS
ALL FASTENERS TO HAVE LOCK WASHERS
ALL FASTENERS M6 AND SMALLER ARE TO BE INSTALLED USING LOTITE 222 THREADLOCKER
ALL FASTENERS M8 AND LARGER ARE TO BE INSTALLED USING LOTITE 242 THREADLOCKER
ALL FASTENERS TO BE TORQUE TO SPECIFIED IN THE EG-00316 ASSEMBLY AND NOT HAND TIGHTENED

CUSTOMER:	FACILITY/LOCATION:	AREA/ZONE:
STELLANTIS	WTAP	MAIN
PROJECT PACKAGE DESCRIPTION:		
SMARTinspect		
TITLE:		
CAMERA - UNIVER MOUNTING ASSEMBLY FRAME ASSEMBLY		

 WWW.INOVISION.NET	
DESIGNER: EnG	CHECKED BY: BS
DATE: 08/31/2022	APPROVED: SK
SCALE: 1:10	
PROJECT NUMBER: 2470	
DRAWING NUMBER: IO-2470-2100-000	
SHEET NUMBER: 3 OF 3	