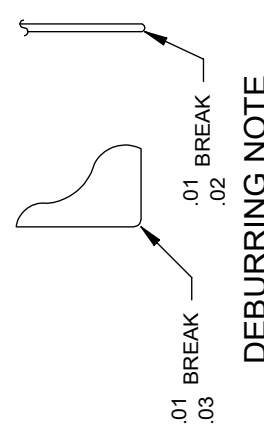


700 LIGHTS

DETAIL	QTY.	MANUFACTURER	DESCRIPTION	Manuf P/N or Material	Part Number	SP
1	1	INOVISION	DOUBLE WIDTH LIGHT ASSEMBLY		IO-9030-700-000	N
2	2	INOVISION	LIGHT BAR CLAMP		IO-9031-601-000	N
3	4	INOVISION	480w LED DRIVER ASSEMBLY		IO-9031-691-000	N
4	2	DESTACO	45mm OCTOGONAL BOOM - 300mm L	B-45-300-0		N
5	2	DESTACO	60mm OCTOGONAL BOOM - 500mm L	B-60-500-0		N
6	2	DESTACO	60mm OCTOGONAL BOOM - 700mm L	B-60-700-0		N
7	1	DESTACO	60mm OCTOGONAL BOOM - 2150mm L	B-60-2150-0		N
8	1	DESTACO	60mm OCTOGONAL BOOM - 3000mm L	B-60-3000-0		N
9	2	DESTACO	TRANSITION BRACKET - 45 TO 60	45B-60B		N
10	10	DESTACO	TRANSITION BRACKET - 60 TO 60	60B-60B		N
11	4	DESTACO	45mm END CAP	CPI-EC-45B		N
12	12	DESTACO	60mm END CAP	CPI-EC-60B		N

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	AS BUILT	11/28/2022	BM

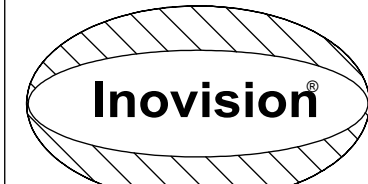
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METRIC TOLERANCE UNLESS OTHERWISE SPECIFIED	
ANGLES = -0° 30'	MACHINE SURFACES:
FINISHES:	
XX = ±0.25	0.10/300mm
XX = ±0.13	0.05 TIR
XXX = ±0.013	0.05/300mm TIR

ALL DIMENSIONS ARE MILLIMETERS. DIMENSIONS IN [] ARE INCHES.
NO SILICONE BASED CUTTING FLUIDS PERMITTED.
UNLESS OTHERWISE SPECIFIED ALL WELDS TO BE CONTINUOUS.
ALL FASTENERS TO HAVE LOCK WASHERS.
ALL FASTENERS M6 AND SMALLER ARE TO BE INSTALLED USING LOTITE 222 THREADLOCKER.
ALL FASTENERS M6 AND LARGER ARE TO BE INSTALLED USING LOTITE 242 THREADLOCKER.
ALL FASTENERS TO BE TORQUE TO SPECIFICATION.
ALL FASTENERS TO BE TORQUE TO SPECIFICATION.
ALL FASTENERS TO BE TORQUE TO SPECIFICATION.

CUSTOMER:	STELLANTIS	FACILITY LOCATION:	WTAP	AREA ZONE:	MAIN
PROJECT/PACKAGE DESCRIPTION:		TITLE: 700 LIGHTS POSITION			



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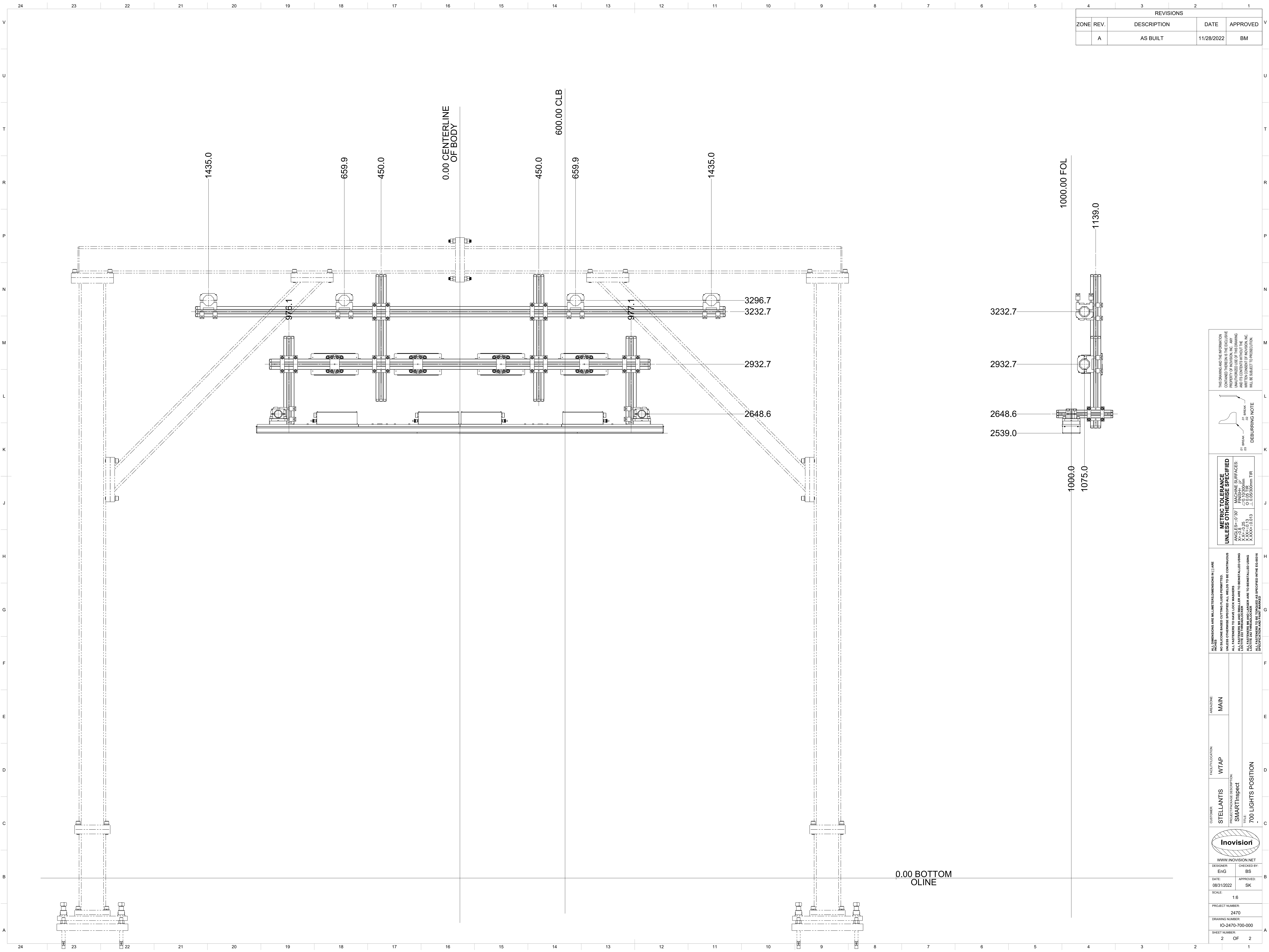
DESIGNER: EnG	CHECKED BY: BS
DATE: 08/31/2022	APPROVED: SK

SCALE: 1:4

PROJECT NUMBER: 2470

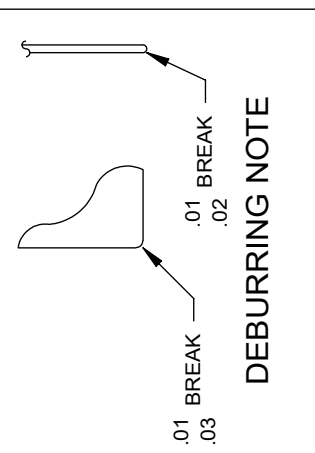
DRAWING NUMBER: IO-2470-700-000

SHEET NUMBER: 1 OF 2



REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	AS BUILT	11/28/2022	BM

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METRIC TOLERANCE UNLESS OTHERWISE SPECIFIED

ANGLES-- $\pm 0.3^\circ$	MACHINE SURFACES:
XX-- ± 0.25	-- $\pm 0.10/0.00$ mm
XXX-- ± 0.13	-- $\pm 0.05/0.00$ mm TIR

ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED.
NO DIMENSIONS BASED ON CUTTING PLANS PERMITTED.
UNLESS OTHERWISE SPECIFIED ALL WELDS TO BE CONTINUOUS
ALL DIMENSIONS ARE TO BE TAKEN FROM THE CENTERLINE OF THE PART
ALL FASTENERS M8 AND SMALLER ARE TO BE INSTALLED USING
LOCTITE 242 THREADLOCKER
LOCTITE 242 THREADLOCKER ARE TO BE INSTALLED USING
APPLICATOR AND BE INSTALLED AS SPECIFIED IN THE 60-0016
SPECIFICATION AND BE INSTALLED AS SPECIFIED IN THE 60-0016

CUSTOMER		FACILITY LOCATION		PROJECT PACKAGE DESCRIPTION	
STELLANTIS		WTAP		MAIN	
SMARTInspect		TITLE		700 LIGHTS POSITION	
WWW.INOVISION.NET		DESIGNER: EnG		CHECKED BY: BS	
DATE: 08/31/2022		APPROVED: SK		SCALE: 1:6	
PROJECT NUMBER: 2470		DRAWING NUMBER: IO-2470-700-000		SHEET NUMBER: 2 OF 2	