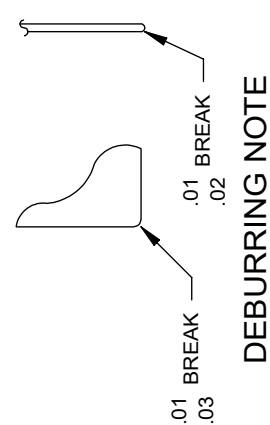


600 LIGHTS

| DETAIL | QTY. | MANUFACTURER | DESCRIPTION | Manuf P/N or Material | Part Number | SP |
|--------|------|--------------|---------------------------------|-----------------------|-----------------|----|
| 1 | 1 | INOVISION | SINGLE WIDTH LIGHT ASSEMBLY | | IO-2454-600-000 | N |
| 2 | 8 | INOVISION | LIGHT BAR CLAMP | | IO-9031-601-000 | N |
| 3 | 2 | INOVISION | 480w LED DRIVER ASSEMBLY - 45mm | | IO-9031-690-000 | N |
| 4 | 2 | INOVISION | 480w LED DRIVER ASSEMBLY | | IO-9031-691-000 | N |
| 5 | 8 | DESTACO | 45mm OCTOGONAL BOOM - 300mm L | B-45-300-0 | | N |
| 6 | 2 | DESTACO | 45mm OCTOGONAL BOOM - 750mm L | B-45-750-0 | | N |
| 7 | 4 | DESTACO | 60mm OCTOGONAL BOOM - 300mm L | B-60-300-0 | | N |
| 8 | 2 | DESTACO | 60mm OCTOGONAL BOOM - 700mm L | B-60-700-0 | | N |
| 9 | 2 | DESTACO | 60mm OCTOGONAL BOOM - 600mm L | B-60-600-0 | | N |
| 10 | 4 | DESTACO | 60mm OCTOGONAL BOOM - 1000mm L | B-60-1000-0 | | N |
| 11 | 3 | DESTACO | 60mm OCTOGONAL BOOM - 1650mm L | B-60-1650-0 | | N |
| 12 | 1 | DESTACO | 60mm OCTOGONAL BOOM - 3000mm L | B-60-3000-0 | | N |
| 13 | 2 | DESTACO | TRANSITION BRACKET - 45 TO 45 | 45B-45B | | N |
| 14 | 8 | DESTACO | TRANSITION BRACKET - 45 TO 60 | 45B-60B | | N |
| 15 | 22 | DESTACO | TRANSITION BRACKET - 60 TO 60 | 60B-60B | | N |
| 16 | 20 | DESTACO | 45mm END CAP | CPI-EC-45B | | N |
| 17 | 32 | DESTACO | 60mm END CAP | CPI-EC-60B | | N |

| REVISIONS | | | | |
|-----------|------|-------------|------------|----------|
| ZONE | REV. | DESCRIPTION | DATE | APPROVED |
| | A | AS BUILT | 11/28/2022 | BM |

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| METRIC TOLERANCE UNLESS OTHERWISE SPECIFIED | MACHINE SURFACES: |
|---|-------------------|
| ANGLES = ±0°30' | FINISH |
| XX = ±0.25 | ±0.10/300mm |
| XXX = ±0.13 | ±0.05/300mm |
| XXX = ±0.013 | ±0.05/300mm TIR |

ALL DIMENSIONS ARE MILLIMETERS DIMENSIONS IN [] ARE INCHES
NO SILICONE BASED CUTTING FLUIDS PERMITTED.
UNLESS OTHERWISE SPECIFIED ALL WELDS TO BE CONTINUOUS
ALL FASTENERS TO HAVE LOCK WASHERS
ALL FASTENERS M6 AND SMALLER ARE TO BE INSTALLED USING LOTITE 22 THREADLOCKER
ALL FASTENERS M6 AND LARGER ARE TO BE INSTALLED USING LOTITE 242 THREADLOCKER
ALL FASTENERS TO BE TORQUE TO SPECIFICATION
ALL FASTENERS TO BE TORQUE TO SPECIFICATION
ALL FASTENERS TO BE TORQUE TO SPECIFICATION

| | |
|------------------------------|---------------------|
| AREA:ZONE: | MAIN |
| FACILITY/LOCATION: | WTAP |
| CUSTOMER: | STELLANTIS |
| PROJECT/PACKAGE DESCRIPTION: | SMARTInspect |
| TITLE: | 600 LIGHTS POSITION |

| | |
|------------------------------------|-------------------|
| | |
| WWW.INOVISION.NET | |
| DESIGNER: EnG | CHECKED BY: BS |
| DATE: 08/31/2022 | APPROVED: SK |
| SCALE: 1:8 | |
| PROJECT NUMBER: 2470 | |
| DRAWING NUMBER: IO-2470-600-000 | |
| SHEET NUMBER: 1 OF 2 | |

