


REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	AS BUILT	11/28/2022	BM

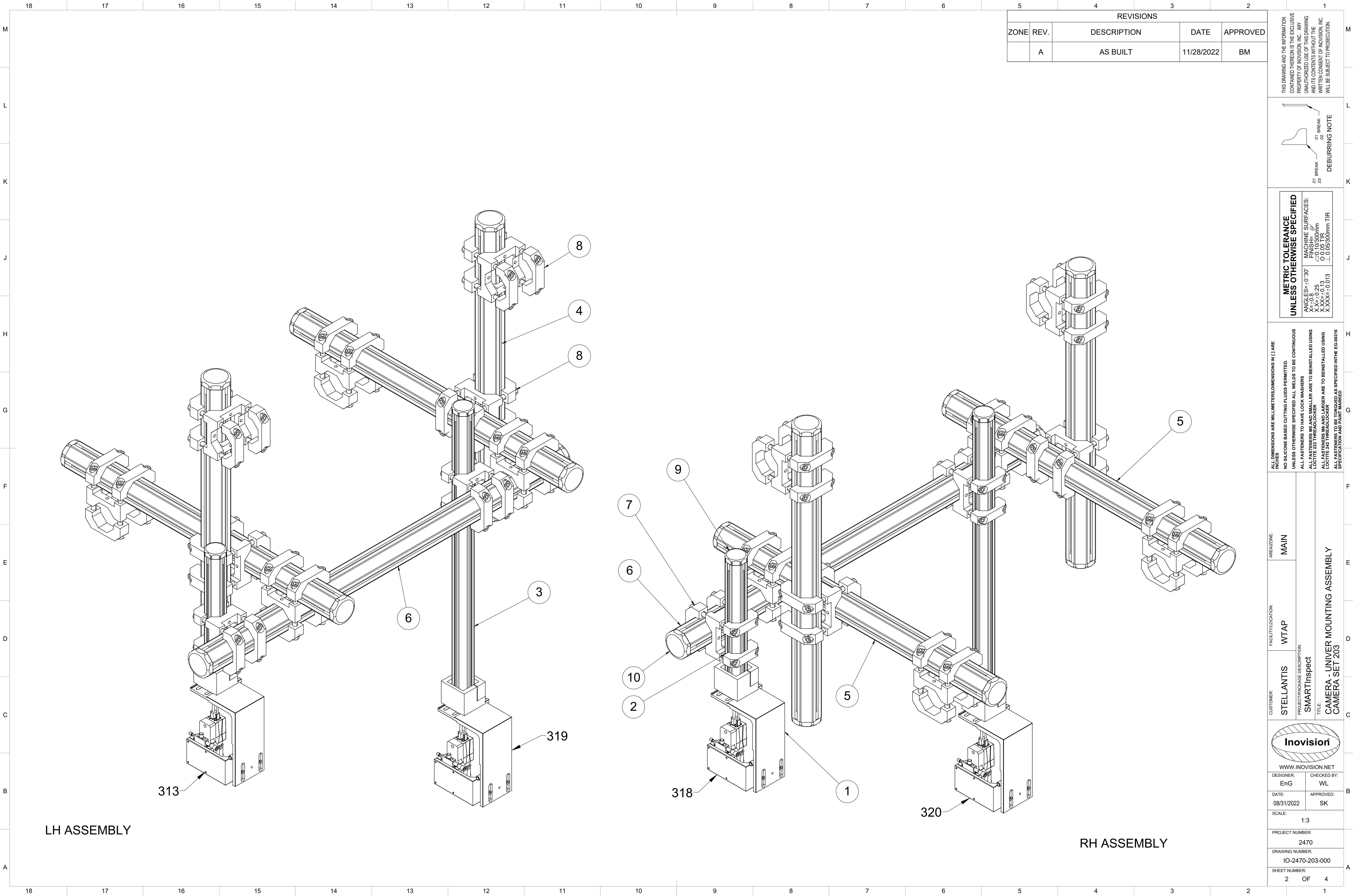
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METRIC TOLERANCE UNLESS OTHERWISE SPECIFIED	
ANGLES= ±0°30'	MACHINE SURFACES:
X.X= ±0.25	FINISH
X.XX= ±0.13	Ø 0.10/300mm
X.XXX= ±0.013	Ø 0.05/300mm TIR

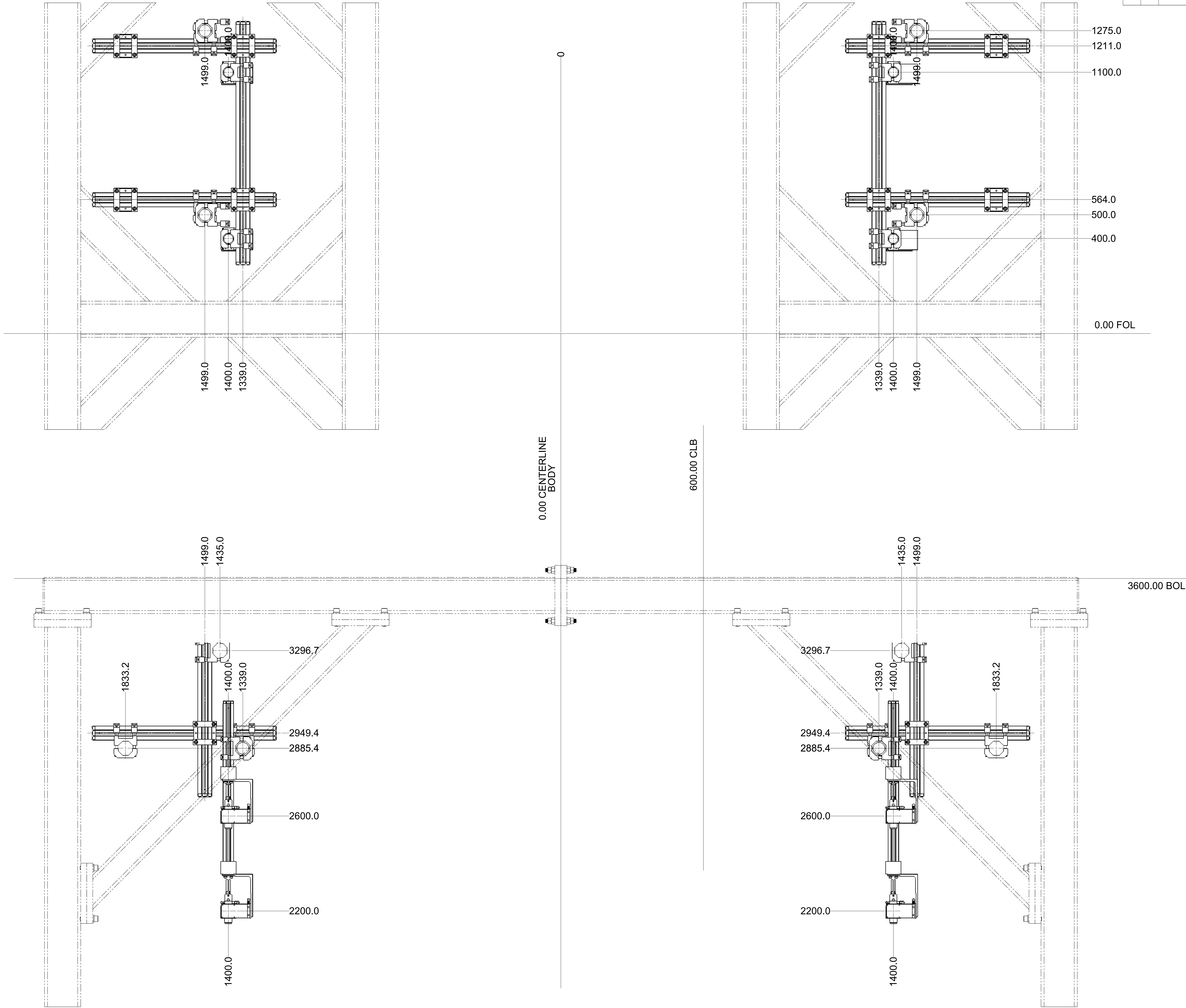
ALL DIMENSIONS ARE MILLIMETERS.DIMENSIONS IN [] ARE INCHES
NO SILICONE BASED CUTTING FLUIDS PERMITTED.
UNLESS OTHERWISE SPECIFIED ALL WELDS TO BE CONTINUOUS
ALL FASTENERS TO HAVE LOCK WASHERS
ALL FASTENERS M6 AND SMALLER ARE TO BE INSTALLED USING LOTITE 222 THREADLOCKER
ALL FASTENERS M6 AND LARGER ARE TO BE INSTALLED USING LOTITE 242 THREADLOCKER
ALL FASTENERS TO BE TORQUED AS SPECIFIED IN THE EG-00316 ASSEMBLY AND DISASSEMBLY

CUSTOMER: STELLANTIS	FACILITY/LOCATION: WTAP	AREA/ZONE: MAIN
PROJECT/PACKAGE DESCRIPTION: SMARTinspect		
TITLE: CAMERA - UNIVER MOUNTING ASSEMBLY CAMERA SET 203		

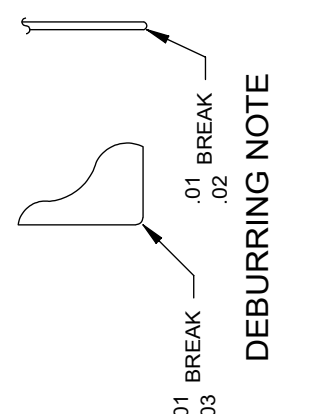
	
WWW.INOVISION.NET	
DESIGNER: EnG	CHECKED BY: WL
DATE: 08/31/2022	APPROVED: SK
SCALE: 1:5	
PROJECT NUMBER: 2470	
DRAWING NUMBER: IO-2470-203-000	
SHEET NUMBER: 1 OF 4	



REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
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METRIC TOLERANCE UNLESS OTHERWISE SPECIFIED

ANGLES: $\pm 0.3^\circ$
MACHINE SURFACES:
XX ± 0.25
XX ± 0.13
XX ± 0.013
XX ± 0.008 TIR

ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED.
NO SILICONES BASED CUTTING FLUIDS PERMITTED.
UNLESS OTHERWISE SPECIFIED ALL WELDS TO BE CONTINUOUS
ALL FASTENERS M8 AND SMALLER ARE TO BE INSTALLED USING
LOCTITE 242 THREADLOCKER
LOCTITE 242 THREADLOCKER ARE TO BE INSTALLED USING
APPLICATOR AND BE INSTALLED AS SPECIFIED IN THE E00016

CUSTOMER: STELLANTIS
PROJECT LOCATION: WTAP
PROJECT PACKAGE DESCRIPTION: SMARTInspect

DESIGNER: EnG
DATE: 08/31/2022
SCALE: 1:5

CHECKED BY: WL
APPROVED: SK
PROJECT NUMBER: 2470
DRAWING NUMBER: IO-2470-203-000
SHEET NUMBER: 3 OF 4



WWW.INOVISION.NET
TITLE: CAMERA - UNIVER MOUNTING ASSEMBLY
CAMERA SET 203

