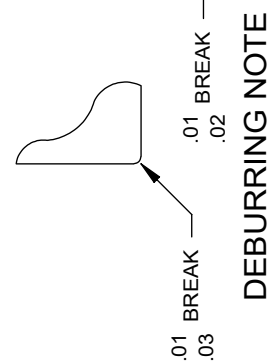


CAMERA SET 204

DETAIL	QTY.	MANUFACTURER	DESCRIPTION	Manuf P/N or Material	Part Number	SP
1	4	INOVISION	CAMERA ASSEMBLY - 25mm FOCAL LENGTH		IO-9031-206-000	N
2	4	DESTACO	45mm OCTOGONAL BOOM - 350mm L	B-45-350-0		N
3	2	DESTACO	60mm OCTOGONAL BOOM - 500mm L	B-60-500-0		N
4	1	DESTACO	60mm OCTOGONAL BOOM - 1650mm L	B-60-1650-0		N
5	1	DESTACO	60mm OCTOGONAL BOOM - 3000mm L	B-60-3000-0		N
6	4	DESTACO	TRANSITION BRACKET - 45 TO 60	45B-60B		N
7	8	DESTACO	TRANSITION BRACKET - 60 TO 60	60B-60B		N
8	4	DESTACO	45mm END CAP	CPI-EC-45B		N
9	8	DESTACO	60mm END CAP	CPI-EC-60B		N

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	AS BUILT	11/28/2022	BM

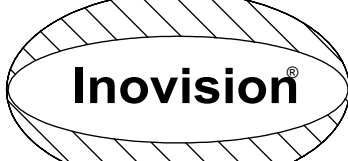
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METRIC TOLERANCE UNLESS OTHERWISE SPECIFIED	
ANGLES = -0° 30'	MACHINE SURFACES:
XX = -0.25	FINISH
XX = -0.13	0.10/300mm
XXX = -0.013	0.05 TIR
	0.05/300mm TIR

ALL DIMENSIONS ARE MILLIMETERS. DIMENSIONS IN [] ARE INCHES.
NO SILICONE BASED CUTTING FLUIDS PERMITTED.
UNLESS OTHERWISE SPECIFIED ALL WELDS TO BE CONTINUOUS.
ALL FASTENERS TO HAVE LOCK WASHERS.
ALL FASTENERS M6 AND SMALLER ARE TO BE INSTALLED USING LOTITE 222 THREADLOCKER.
ALL FASTENERS M8 AND LARGER ARE TO BE INSTALLED USING LOTITE 242 THREADLOCKER.
ALL FASTENERS TO BE TORQUE TO SPECIFICATION.
ALL FASTENERS TO BE TORQUE TO SPECIFICATION.
ALL FASTENERS TO BE TORQUE TO SPECIFICATION.

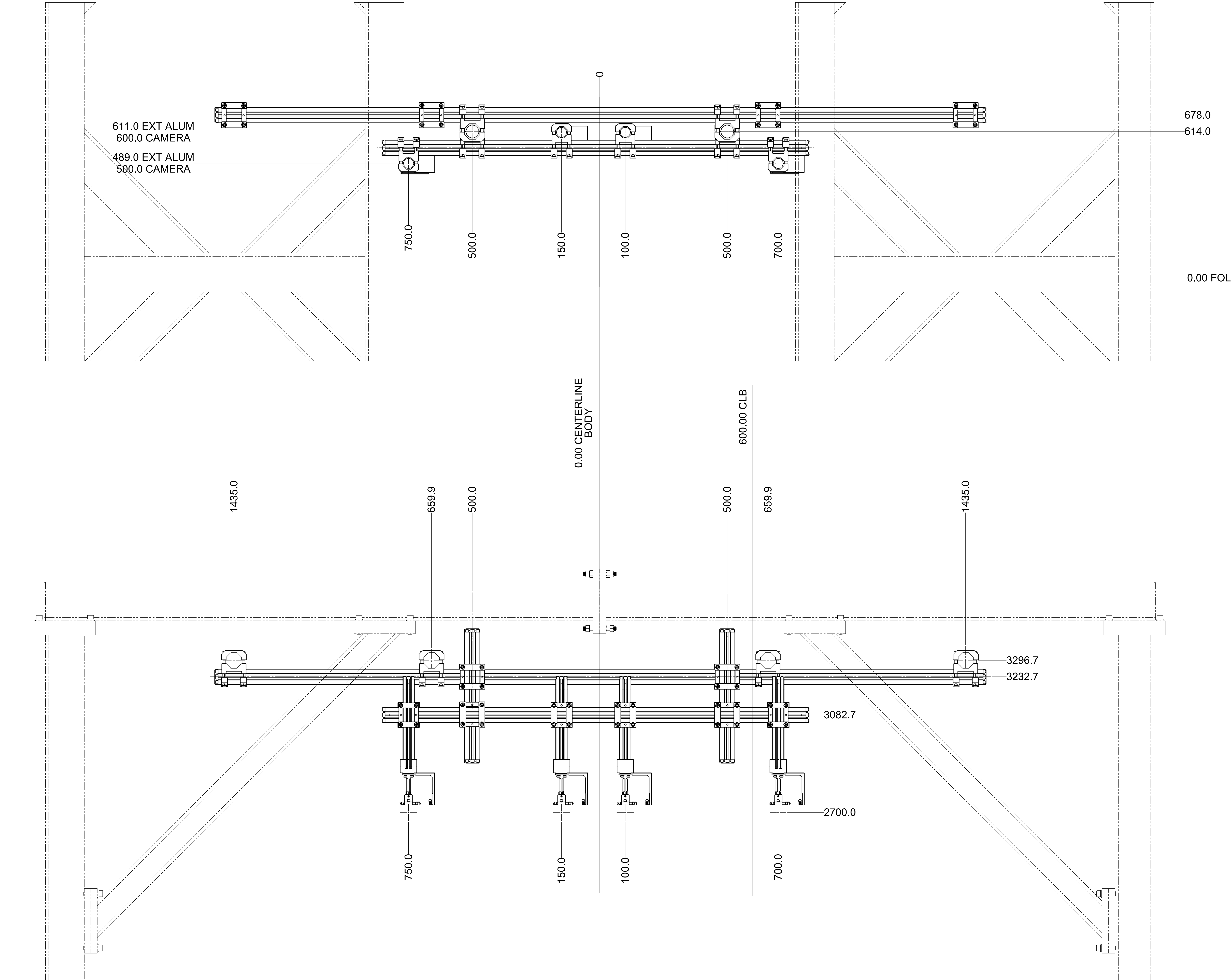
CUSTOMER:	STELLANTIS	FACILITY/LOCATION:	WTAP	AREA/ZONE:	MAIN
PROJECT/PACKAGE DESCRIPTION:	SMARTInspect				
TITLE:	CAMERA - UNIVER MOUNTING ASSEMBLY CAMERA SET 204				



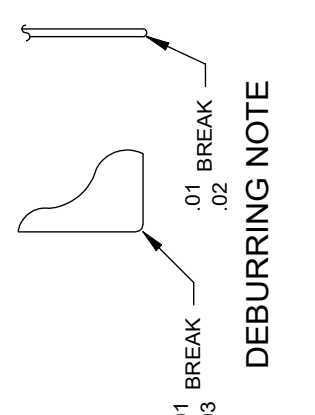
WWW.INOVISION.NET

DESIGNER: EnG	CHECKED BY: WL
DATE: 08/31/2022	APPROVED: SK
SCALE: 1:4	
PROJECT NUMBER: 2470	
DRAWING NUMBER: IO-2470-204-000	
SHEET NUMBER: 1 OF 2	

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	AS BUILT	11/28/2022	BM



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METRIC TOLERANCE UNLESS OTHERWISE SPECIFIED

ANGLES-- $\pm 0.3^\circ$	MACHINE SURFACES:
XX-- ± 0.25	C ± 0.10 0.00mm
XXX-- ± 0.013	C ± 0.05 0.00mm TIR

ALL DIMENSIONS ARE MILLIMETER DIMENSIONS IN L.A. UNLESS OTHERWISE SPECIFIED. NO SILICONE BASED CUTTING FLUIDS PERMITTED. UNLESS OTHERWISE SPECIFIED ALL WELDS TO BE CONTINUOUS. ALL FASTENERS M8 AND SMALLER ARE TO BE INSTALLED USING LOCKTITE 222 THREADLOCKER. LOCKTITE 247 THREADLOCKER ARE TO BE INSTALLED USING 247 THREADLOCKER. ALL DIMENSIONS ARE TO BE SPECIFIED IN THE 600016

CUSTOMER		FACILITY LOCATION		PROJECT PACKAGE DESCRIPTION	
STELLANTIS		WTAP		MAIN	
SMARTinspect		CAMERA - UNIVER MOUNTING ASSEMBLY		CAMERA SET 204	
DESIGNER: EnG		CHECKED BY: WL		DATE: 08/31/2022	
APPROVED: SK		SCALE: 1:5		PROJECT NUMBER: 2470	
DRAWING NUMBER: IO-2470-204-000		SHEET NUMBER: 2 OF 2			