

#### Remember volumes

Four volumes



## Make your own valves using variable orifices

Sun Hydraulics, model as 2 orifices:

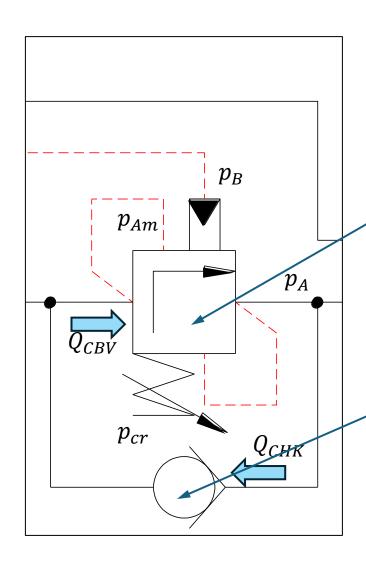
- Check valve
- Shock/Counterbalance valve

CVG (Control Valve Group), model as 5 orifices

- P->A
- P->B
- A->T
- B->T
- Compensator

Model LS pressure identification as logic

Model as pressure source



# Use orifice equation and dimensionless openings, *u*

$$Q_{CBV} = C_d \cdot A_d(u_{CBV}) \cdot \sqrt{\frac{2}{\rho}} \cdot (p_{Am} - p_A)$$

$$u_{CBV}^* = \frac{\alpha \cdot p_B + p_{Am} - p_{cr} - (1 + \alpha) \cdot p_A}{\Delta p_{O,CBV}}$$

$$Q_{CHK} = C_d \cdot A_d(u_{CHK}) \cdot \sqrt{\frac{2}{\rho}} \cdot (p_A - p_{Am})$$

$$u_{CHK}^* = \frac{p_A - p_{cr} - p_{Am}}{\Delta p_{O,CHK}}$$

## Filter dimensionless openings, *u*

$$\frac{u}{u^*} = \frac{1}{\frac{S}{\omega_{CO}} + 1}$$

# $\underline{u_{DCV}} < 0$ $p_T$ $p_B$ $p_P$ $p_A$ $p_{in}$ $p_{LS}$ $u_{DCV} > 0$ $p_T$

# Use orifice equation and dimensionless openings, *u*

$$u_{DCV} < 0$$

$$Q_M = Q_{P \to B} = C_d \cdot A_d(u_{DCV}) \cdot \sqrt{\frac{2}{\rho} \cdot (p_{in} - p_B)}$$
  $Q_{P \to A} = 0$ 
 $Q_M = Q_{A \to T} = C_d \cdot A_d(u_{DCV}) \cdot \sqrt{\frac{2}{\rho} \cdot (p_A - p_T)}$   $Q_{B \to T} = 0$ 
 $Q_{DCV} = Q_{DCV} \cdot \sqrt{\frac{2}{\rho} \cdot (p_A - p_T)}$ 

$$u_{DCV} > 0$$

$$Q_{M} = Q_{P \to A} = C_{d} \cdot A_{d}(u_{DCV}) \cdot \sqrt{\frac{2}{\rho} \cdot (p_{in} - p_{A})} \qquad Q_{P \to B} = 0$$

$$Q_{M} = Q_{B \to T} = C_{d} \cdot A_{d}(u_{DCV}) \cdot \sqrt{\frac{2}{\rho} \cdot (p_{B} - p_{T})} \qquad Q_{A \to T} = 0$$

$$p_{LS} = p_{A}$$

## $\underline{u_{DCV}} < 0$ $p_T$ $p_B$ $p_P$ $p_A$ $p_{in}$ $p_{LS}$ $p_{CMP}$ $u_{DCV} > 0$ $p_T$

# Use orifice equation and dimensionless openings, *u*

$$Q_{CMP} = C_d \cdot A_d(u_{CMP}) \cdot \sqrt{\frac{2}{\rho} \cdot (p_P - p_{in})}$$

$$u_{CMP}^* = \frac{p_{LS} + p_{CMP} - p_{in}}{\Delta p_{O,CMP}}$$

## Filter dimensionless openings, *u*

$$\frac{u}{u^*} = \frac{1}{\frac{s}{\omega_{CO}} + 1}$$