

Packing module process For

POY FDY

USED 3 APPLICATION IN PACKING LIFE CYCLE

- **PCS WEB**

Master entry such as : Merge configured



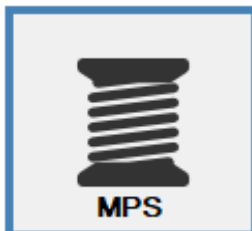
- **MPS WEB**

Use for Maintaining all types of Master entry for packing With pallet transferring processes



- **MPS**

Use to packed boxes/pallets.

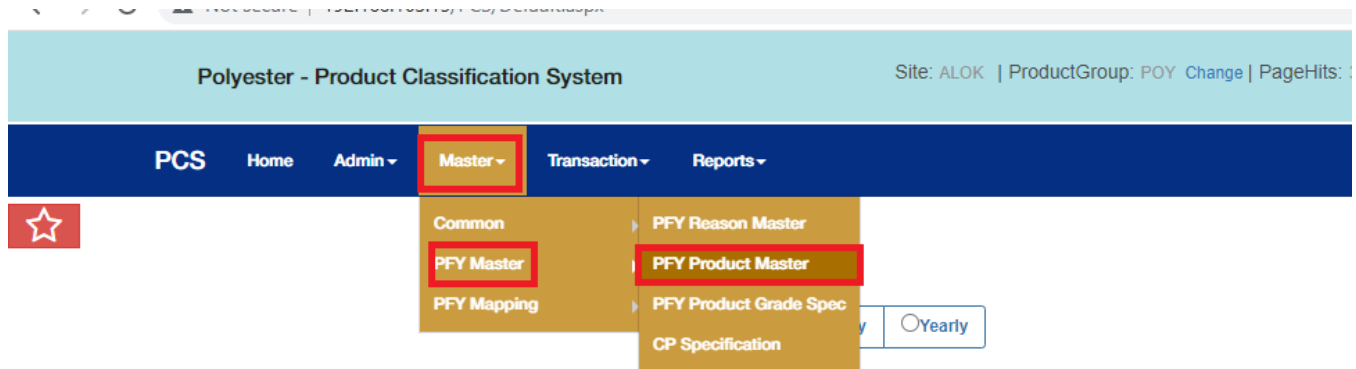


Maintain product Master of Merge Number

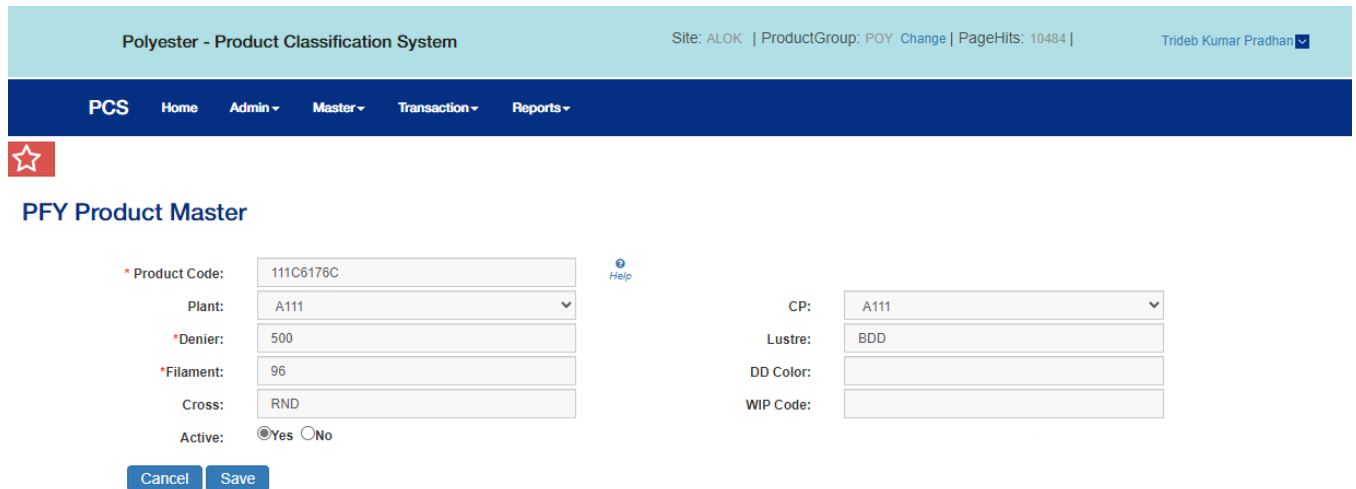
Now we go PRODUCT CLASSIFICATION SYSTEM(PCS) Application

After login, PCS Home screen will appear

Select :- **Master > PFY master > Product Master** then click enter



Using Above Steps following screen will appears.



Now Select > **Product code/Merge no > Plant > Denier > Filament > Luster**

Once you fill above data & click on **Save**

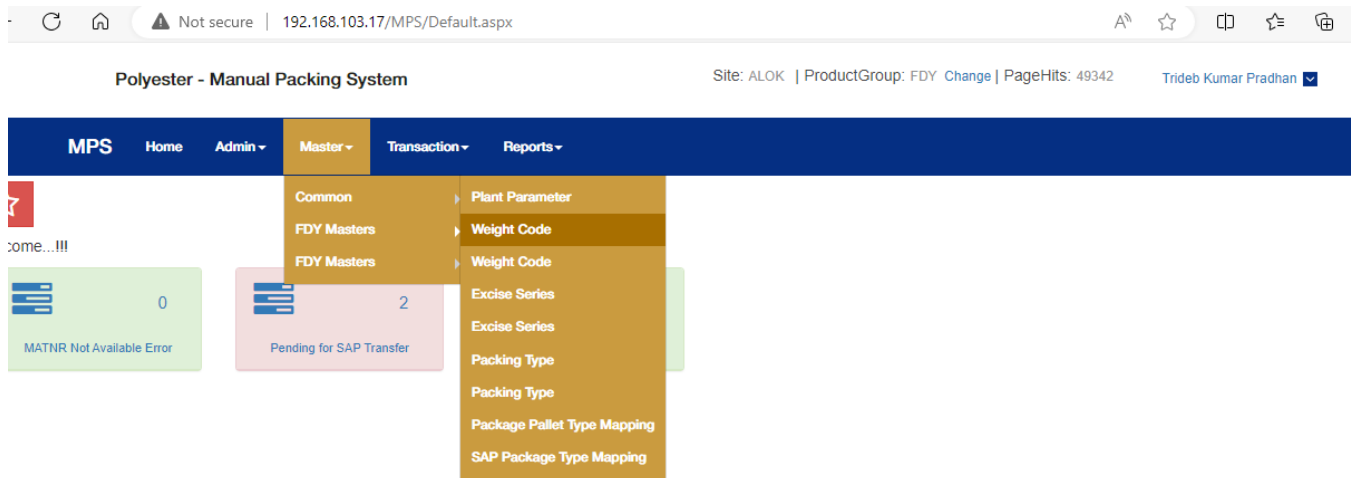
Data will be Saved.

Maintain Weight Code of Merge Number

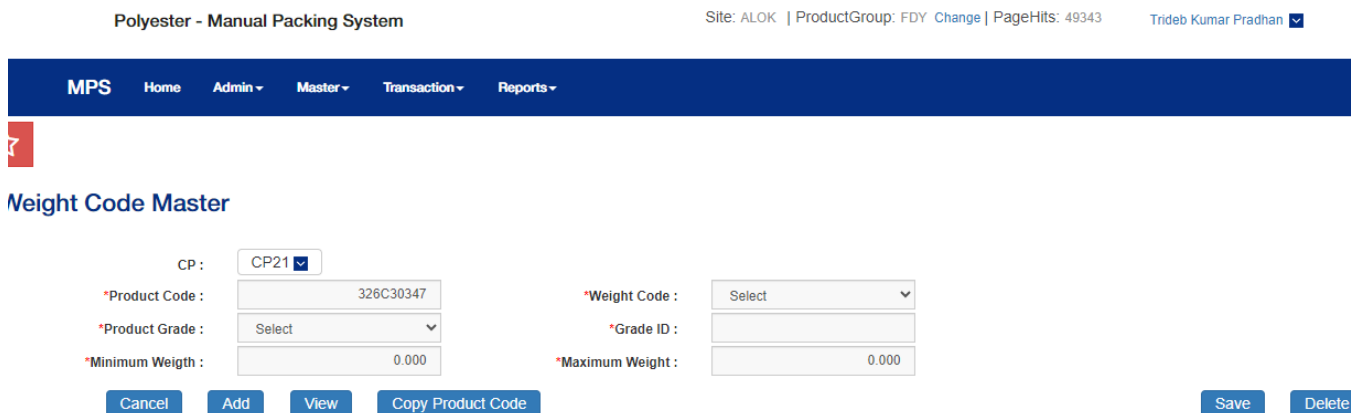
Now we go PRODUCT MPS Application

After login, MPS Home screen will appears

Select :- **Master > Poy master > Weight Code** then click enter



Using Above Steps Baler Wise Release screen will appears.



The screenshot shows the 'Weight Code Master' form. The form has the following fields and buttons:

- CP : CP21 (dropdown)
- *Product Code : 326C30347
- *Product Grade : Select (dropdown)
- *Minimum Weight : 0.000
- *Weight Code : Select (dropdown)
- *Grade ID : (empty field)
- *Maximum Weight : 0.000
- Buttons: Cancel, Add, View, Copy Product Code, Save, Delete

Now **Select > CP > Product code/Merge no > Plant Product Grade > Weight Code > Minimum Weight > Maximum Weight**

Once you fill above data, click on **ADD**

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MPS Home Admin Master Transaction Reports

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Weight Code Master

CP : CP11

*Product Code : 115C11212A

*Product Grade : Select

*Minimum Weight : 0.000

*Weight Code : Select

*Grade ID :

*Maximum Weight : 0.000

[Cancel](#) [Add](#) [View](#) [Copy Product Code](#) [Save](#) [Delete](#)

Weight Code Detail

	Product Code	Weight Code	Min Weight	Max Weight	Product Grade	Grade ID	
Select	115C11212A	H1	15.000	20.000	ITL	1	Delete

After Add, Go for **Save**

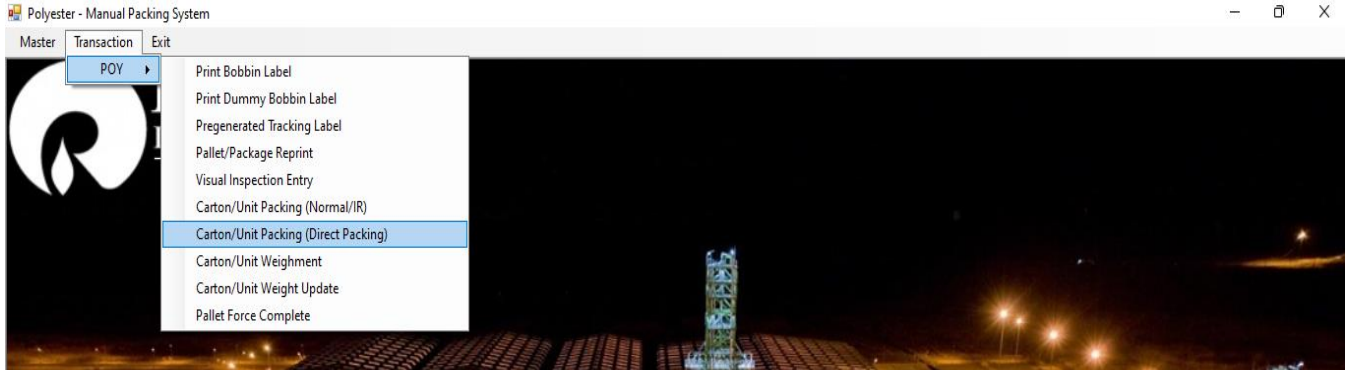
Now weight range configured go for packing

Packing Process

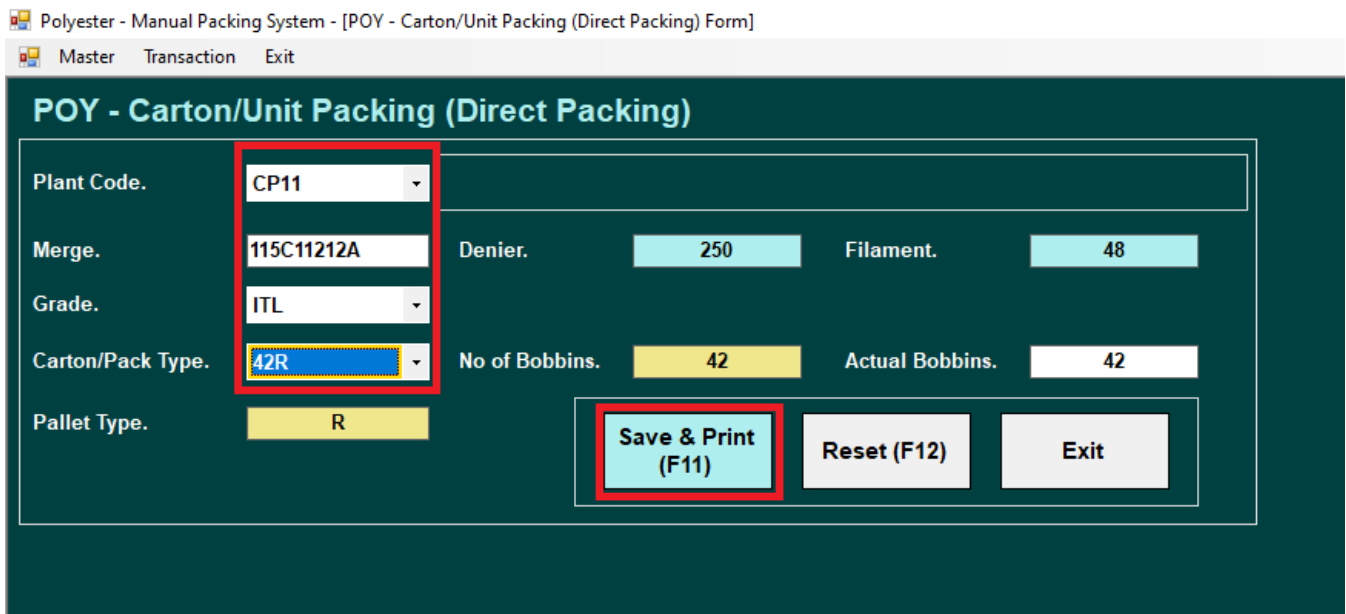
Now we go to the Manual Packing System for Packing.

After login, home screen will appear

Now **Select :- Transaction > Poy > Carton/Unit Packing** then click enter



Using Above Steps following Direct Packing screen will appear.



Plant Code.	CP11				
Merge.	115C11212A	Denier.	250	Filament.	48
Grade.	ITL				
Carton/Pack Type.	42R	No of Bobbins.	42	Actual Bobbins.	42
Pallet Type.	R				
		Save & Print (F11) Reset (F12) Exit			

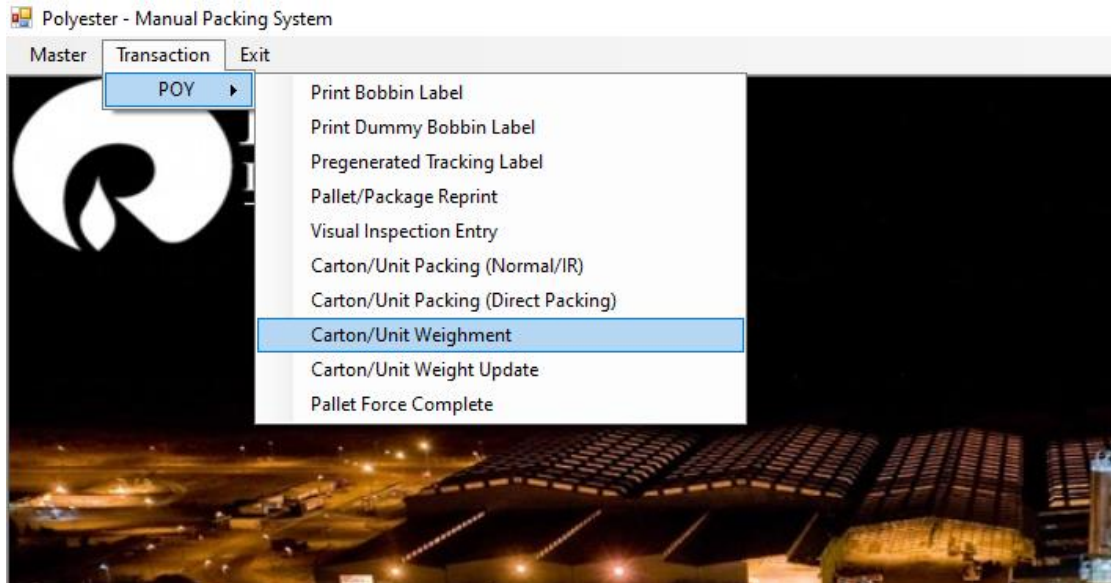
Now **Select > Plant code > Merge no > Grade > Pack Type** as your Required

then click on **Save & Print** Bottom

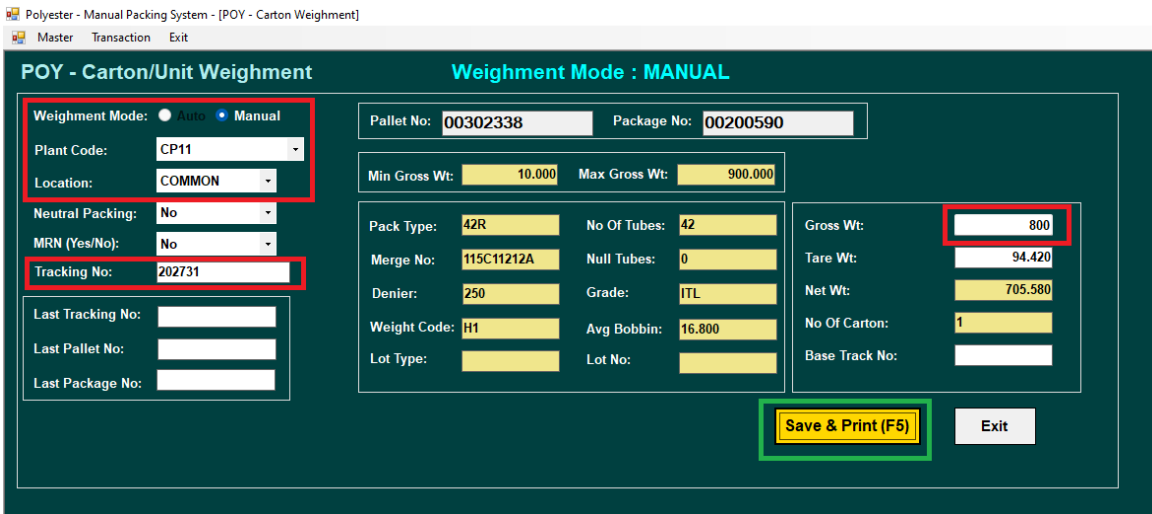
Once you fill above data & Save, System will be Generated a Carton Tacking ID Also Print will be getting.

Using Tacking Id Now we go to Carton weighment.

Now **Select:- Transaction > Poy > Carton/Unit Weighment** then click enter



Using Above Steps following Weighment screen will appears.



POY - Carton/Unit Weighment Weighment Mode : MANUAL

Weighment Mode: ☐ Auto ☒ Manual

Plant Code: CP11

Location: COMMON

Neutral Packing: No

MRN (Yes/No): No

Tracking No: 202731

Last Tracking No:

Last Pallet No:

Last Package No:

Pallet No: 00302338 **Package No:** 00200590

Min Gross Wt: 10.000 **Max Gross Wt:** 900.000

Pack Type: 42R **No Of Tubes:** 42

Merge No: 115C11212A **Null Tubes:** 0

Denier: 250 **Grade:** ITL

Weight Code: H1 **Avg Bobbin:** 16.800

Lot Type: **Lot No:**

Gross Wt: 800

Tare Wt: 94.420

Net Wt: 705.580

No Of Carton: 1

Base Track No:

Save & Print (F5) **Exit**

Select > **Mode > plant code > Location >**

Now we fill our **Tacking id /Tracking no >** After that **Gross weight Measure.**

then click on **Save & Print** Bottom

Once you Save, System will be Generated a **Pallet No** for carton.

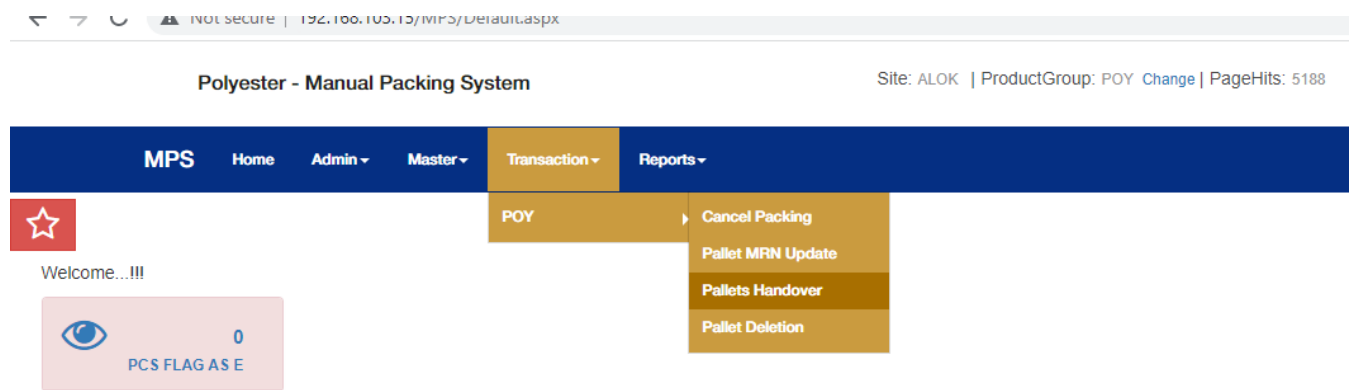
Handover Process

Now the packing process is completed.

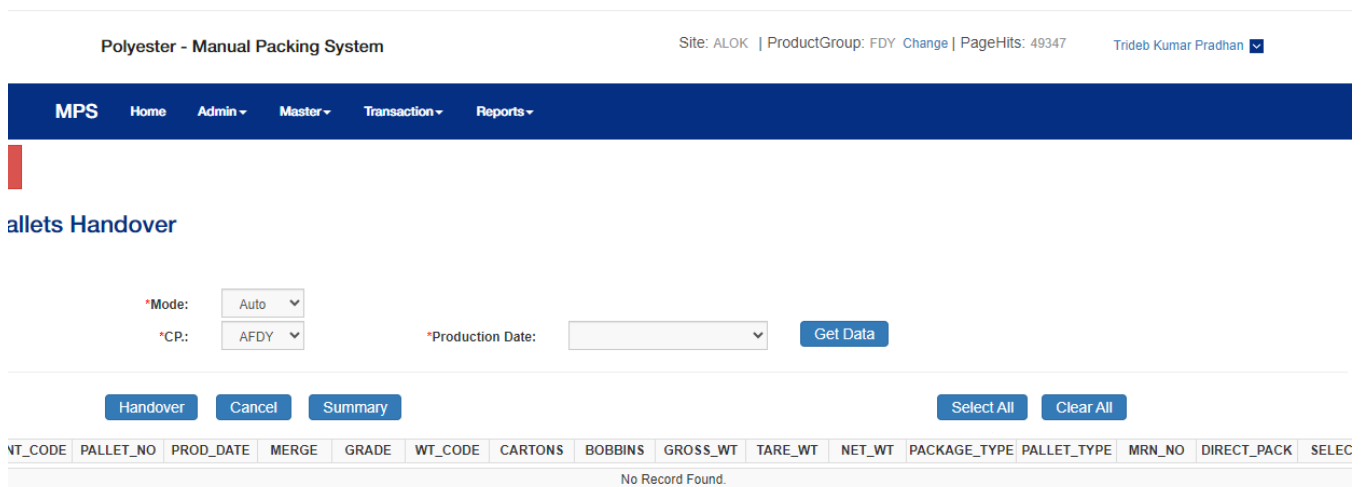
Then should do the handover process.

After login MPS Application

Then **Select :- Transaction > Poy > Pallets Handover** then click enter



Using Above Steps following screen will appears.



Now **Select > Mode > Cp > production Date** then click on **Get Data**

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MPS Home Admin Master Transaction Reports



Pallets Handover

*Mode: Manu:

*CP.: CP21

*Production Date: 02/12/2023

[Get Data](#)

[Handover](#) [Cancel](#) [Summary](#)

[Select All](#) [Clear All](#)

PLANT_CODE	PALLET_NO	PROD_DATE	MERGE	GRADE	WT_CODE	CARTONS	BOBBINS	GROSS_WT	TARE_WT	NET_WT	PACKAGE_TYPE	PALLET_TYPE	MRN_NO	DIRECT_PACK	SELECT
A121	39917393	02/12/2023	325T30408	A+C	W1	16	64	496.030	32.640	463.390	64C	C		Y	<input checked="" type="checkbox"/>
A121	39917395	02/12/2023	325T30408	A+C	W1	16	64	497.950	32.640	465.310	64C	C		Y	<input checked="" type="checkbox"/>
A121	39917396	02/12/2023	325T30408	A+C	W1	16	64	498.984	32.640	466.344	64C	C		Y	<input checked="" type="checkbox"/>
A121	39917398	02/12/2023	325T30408	A+C	W1	16	64	499.000	32.640	466.360	64C	C		Y	<input checked="" type="checkbox"/>

After all select **Pallets** no then click on **Handover**

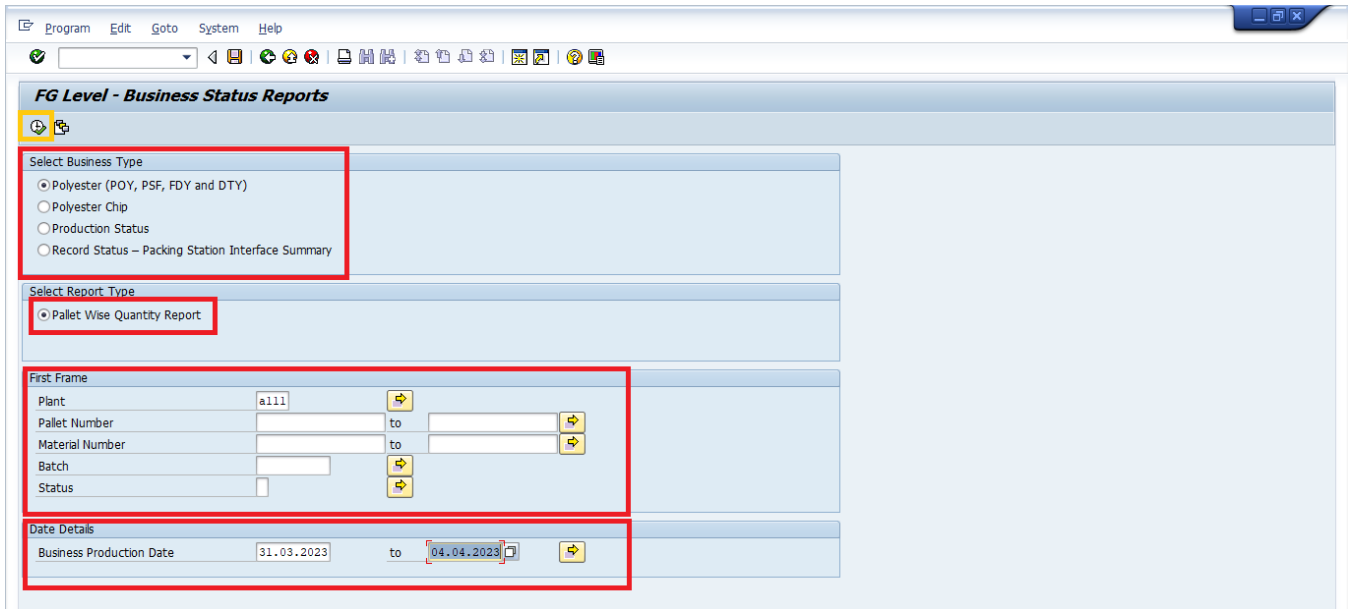
Once click on handover, Selected pallets Handover process Successful.

Business Status Report

Transaction code: - ZPPSTST

Using This T-code we able to show all Business Status Report

Using Above T-code following screen will appears.



Steps for Showing Reports

Select > Business Type > Report Type > Plant > Production Date then Execute(F8).