

**Packing module process For**

**PSF RPSF**

**USED 3 APPLICATIONS IN PACKING LIFE CYCLE**

- **PCS WEB**

Master entry such as: Merge configured



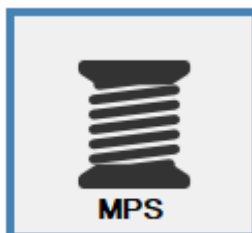
- **MPS WEB**

Use for Maintaining all types of Master entry for packing with pallet transferring processes



- **MPS**

Use to pack boxes/pallets.

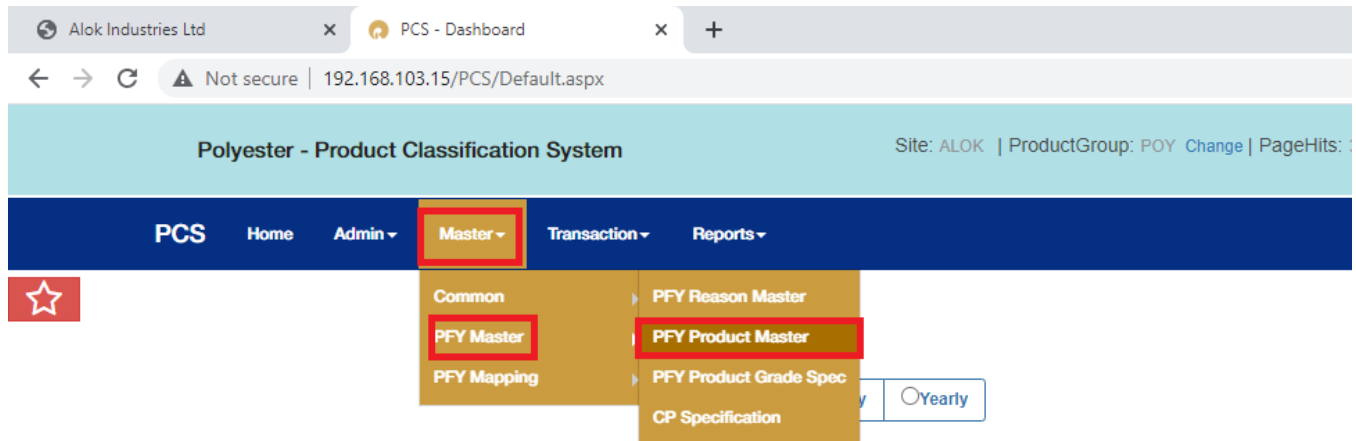


### Maintain product Master of Merge Number

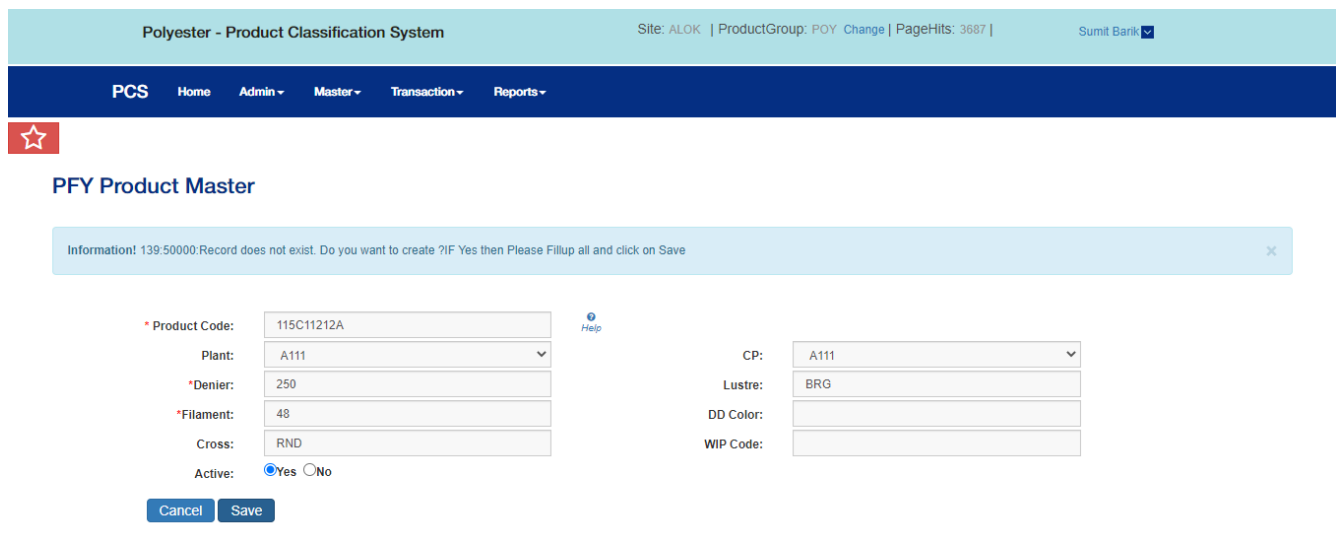
Now we go PRODUCT CLASSIFICATION SYSTEM(PCS) Application

After login, PCS Home screen will appears

Select :- **Master > PFY master > Product Master** then click enter



Using Above Steps following screen will appears.



Now **Select > Product code/Merge no > Plant > Denier > Filament > Luster**

Once you fill above data & click on **Save**

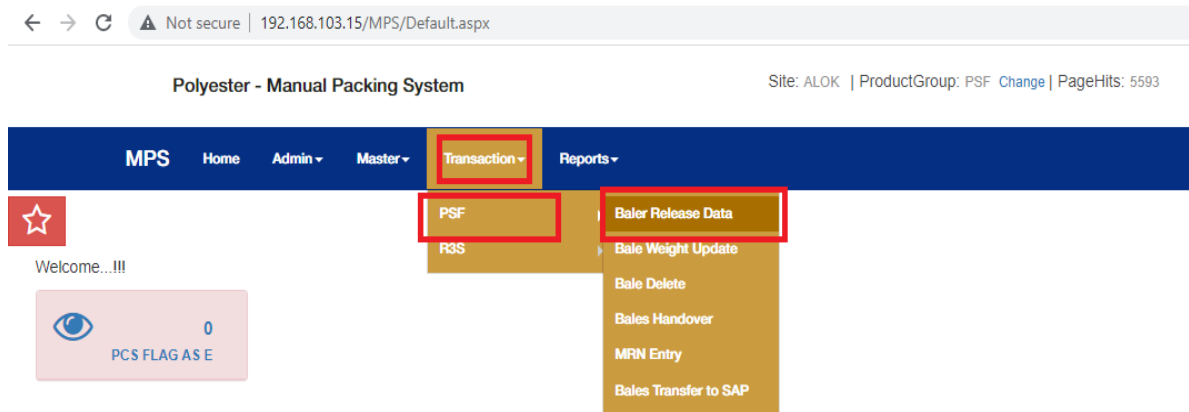
Data will be Saved.

### Maintain Baler wise release

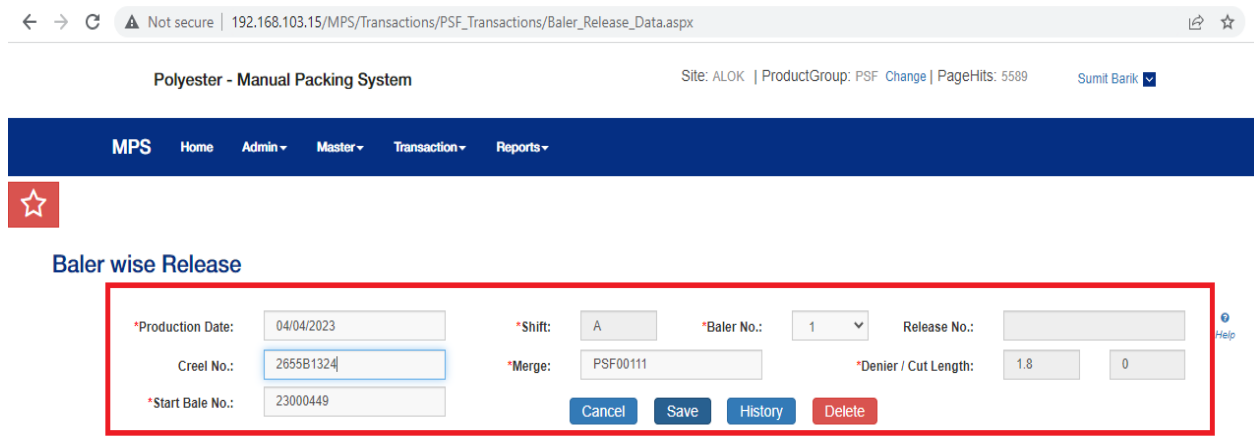
Now we go PRODUCT MPS Application

After login, MPS Home screen will appears

Select :- **Transaction > PSF > Baler Release Data** then click enter



Using Above Steps Baler Wise Release screen will appears.



The screenshot shows the 'Baler wise Release' screen. The breadcrumb navigation at the top reads: Polyester - Manual Packing System | Site: ALOK | ProductGroup: PSF | Change | PageHits: 5589 | Sumit Barik. The main navigation bar includes: MPS, Home, Admin, Master, Transaction, and Reports. The 'Baler wise Release' form is displayed with the following fields: \*Production Date: 04/04/2023, \*Shift: A, \*Baler No.: 1, Release No.: (empty), Creel No.: 2655B1324, \*Merge: PSF00111, \*Denier / Cut Length: 1.8, 0, \*Start Bale No.: 23000449. There are buttons for Cancel, Save, History, and Delete. A red star icon is visible on the left side of the screen.

Now Select > **Baler no > Merge no > Creel No**

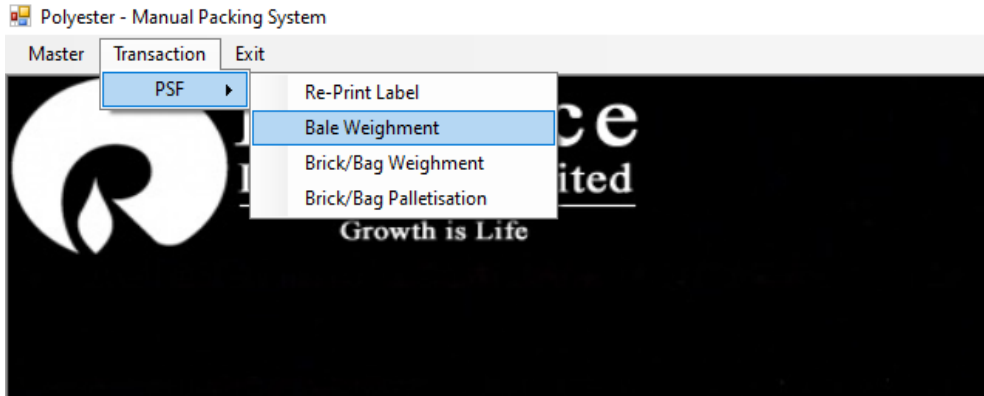
Once you fill above data, click on **SAVE**

## Packing Process

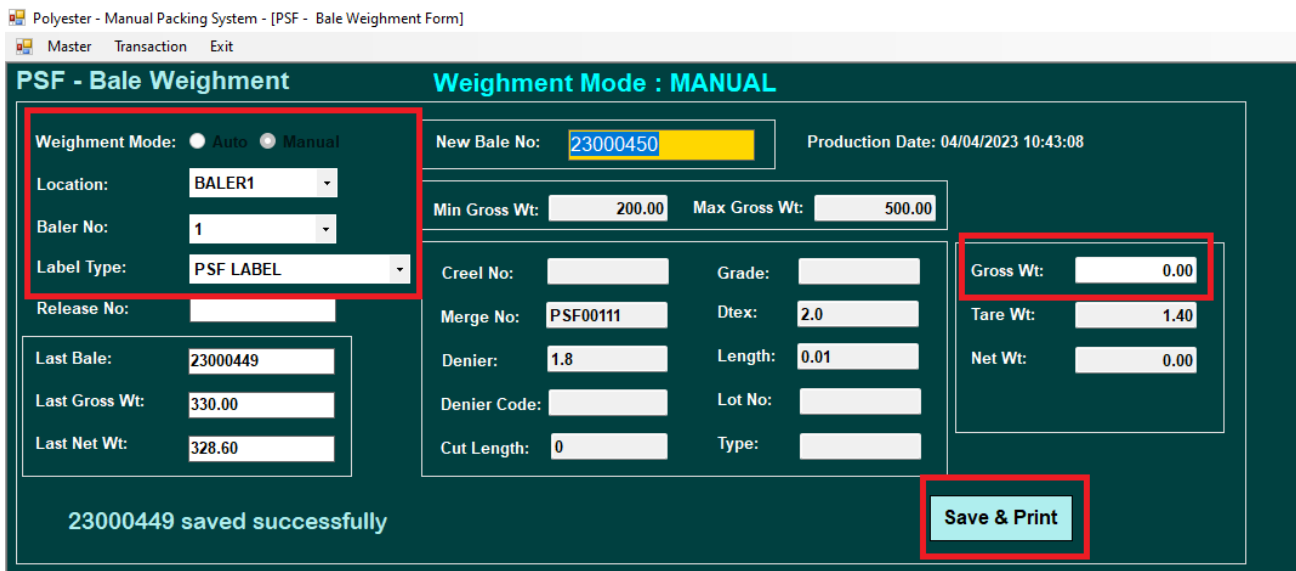
Now we go Manual Packing System for Packing.

After login, Home screen will appears

Now **Select :- Transaction > PSF > Bale Weighment** then click enter



Using Above Steps following Direct Packing screen will appears.



Now **Select > Weighment Mode > Location> Baler No > Label Type >** After that **Gross weight Measure** then click on **Save & Print** Bottom

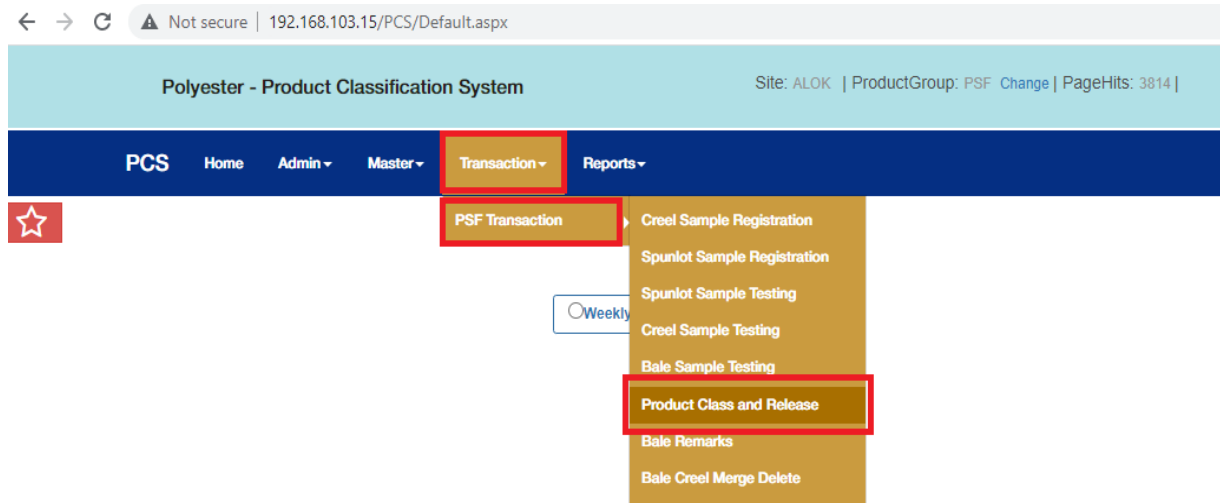
Once you Save, System will be Generated a **Bale No** for Bag.

### Maintain Product Class and release

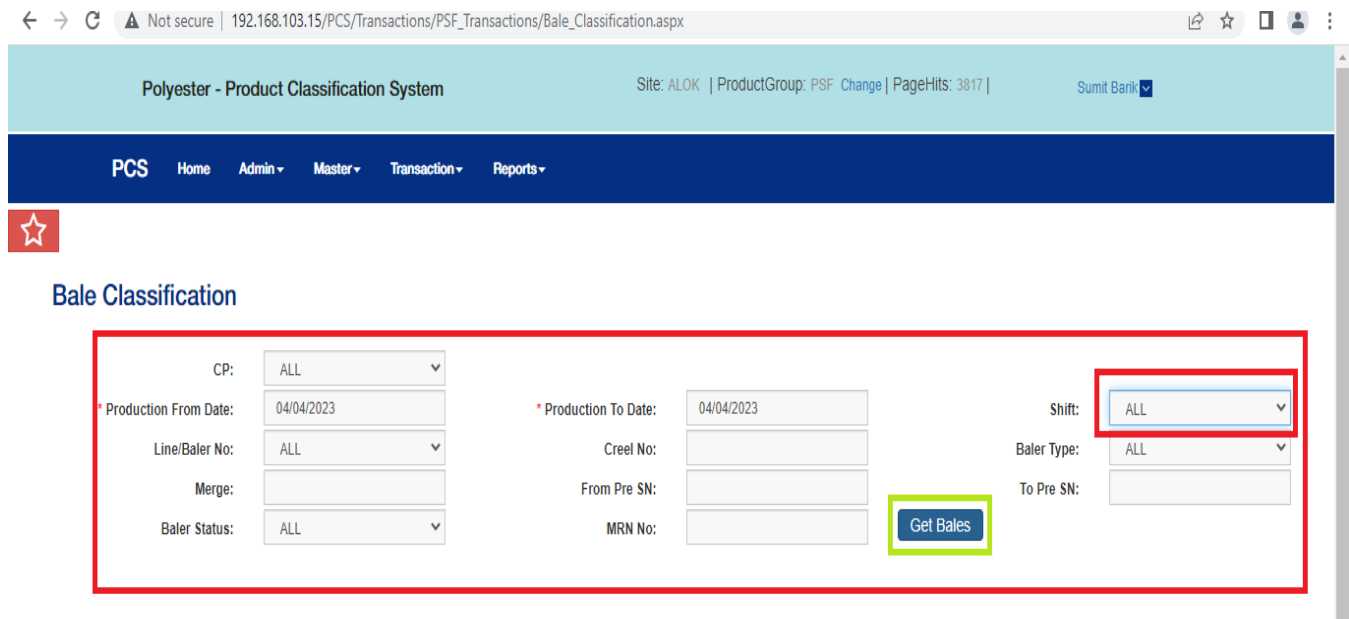
Now we go PRODUCT PCS Application

After login, PCS Home screen will appears

Select :- **Transaction > PSF Transaction > Product Class and release** then click enter



Using Above Steps following Weighment screen will appears.



**Bale Classification**

CP:	ALL				
* Production From Date:	04/04/2023	* Production To Date:	04/04/2023	Shift:	ALL
Line/Baler No:	ALL	Creel No:		Baler Type:	ALL
Merge:		From Pre SN:		To Pre SN:	
Baler Status:	ALL	MRN No:			

**Get Bales**

Select > **CP > Production Date > Shift**

After Fill the Above Data then click on **Get Bales** Bottom

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Using Above Steps following this screen will appears

Select > **Bales** then click on **Set Class/Merge**

Not secure | 192.168.103.15/PCS/Transactions/PSF\_Transactions/Bale\_Classification\_Popup.aspx?productionfromdate=2023-04-04%20&productiontodate=2023-04-04%20&shift=ALL%20&creelno=ALL%20.

**Classification Filters**

CP:  Line:   Creel No:

ReleaseNo:

Page Size:  Pre SN:  To:

Type	Total	Classified	Released	Pending	First Down	FirstPer
N.Wt	0.33	0.00	0.00	0.33	0.00	0.00
Bales	1	0	0	1	0	0.00

Chk	Line	Date	Shift	Creel	Label	PreSN	BaleNo	Merge	Class	Reason	NetWt	Grosswt	Status	Den	CL	Remark
<input checked="" type="checkbox"/>	1	04/04/2023	A		1	449	23000449	PSF00111			328.60	330.00		1.8	0	

Using Above Steps following this screen will appears

**Set Class / Merge**

\* Class:   
Merge:   
Reason for Downgrade:   
Visual Reason:   
Reason Code:   
Action:   
Remark:

Select > **Class/Grade** then click on **Set**

Grade is Maintain for Bales

**Classification Filters**

CP:  Line:   Creel No:

ReleaseNo:

Page Size:  Pre SN:  To:

Type	Total	Classified	Released	Pending	First Down	FirstPer
N.Wt	0.33	0				
Bales	1					

Chk	Line	Date	Shift	Creel	Label	PreSN	BaleNo	Merge	Class	Reason	NetWt
<input type="checkbox"/>	1	04/04/2023	A		1	449	23000449	PSF00111	I		328.60

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After set The Class/Grade

Select > **Bales** > **Classify** then click on **Save**

Success! Data Saved.

Classification Filters

CP: ALL Line: ALL Get Creel No: ALL

ReleaseNo: 0 Select All Clear All Set Class/Merge **Classify** **Save** Release

Page Size: 200 Pre SN: 0 To: 0

Type	Total	Classified	Released	Pending	First Down	FirstPer
N.Wt	0.33	0.33	0.00	0.00	0.33	0.00
Bales	1	1	0	0	1	0

Chk	Line	Date	Shift	Creel	Label	PreSN	BaleNo	Merge	Class	Reason	NetWt	Grosswt	Status	Den	CL
<input type="checkbox"/>	1	04/04/2023	A		1	449	23000449	PSF00111	I		328.60	330.00	C	1.8	0

After Doing the Process Classify

Select > **Bales** > **Release** then click on **Save**

Success! Data Saved.

Classification Filters

CP: ALL Line: ALL Get Creel No: ALL

ReleaseNo: R000000087 Select All Clear All Set Class/Merge **Classify** **Save** Release

Page Size: 200 Pre SN: 0 To: 0

Type	Total	Classified	Released	Pending	First Down	FirstPer
N.Wt	0.33	0.00	0.33	0.00	0.33	0.00
Bales	1	0	1	0	1	0

Chk	Line	Date	Shift	Creel	Label	PreSN	BaleNo	Merge	Class	Reason	NetWt	Grosswt	Status	Den	CL	Remark
<input type="checkbox"/>	1	04/04/2023	A		1	449	23000449	PSF00111	I		328.60	330.00	R	1.8	0	

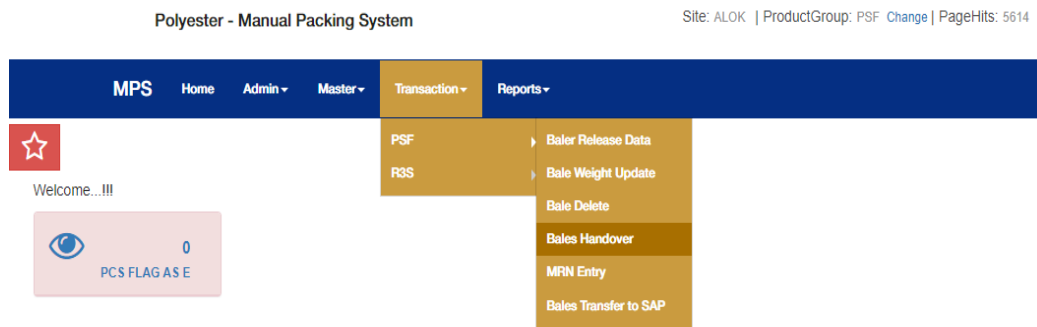
Now Bales are Release Completed

## Handover Process

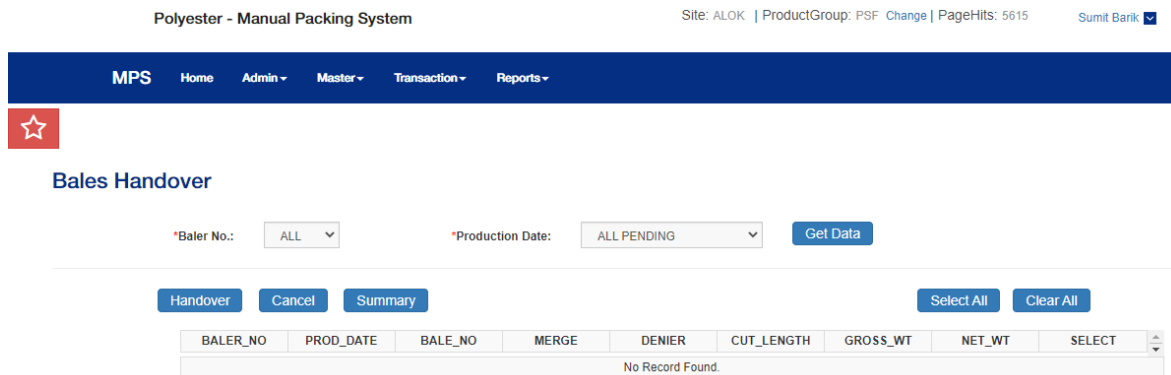
Now should do the handover process.

After login MPS Application

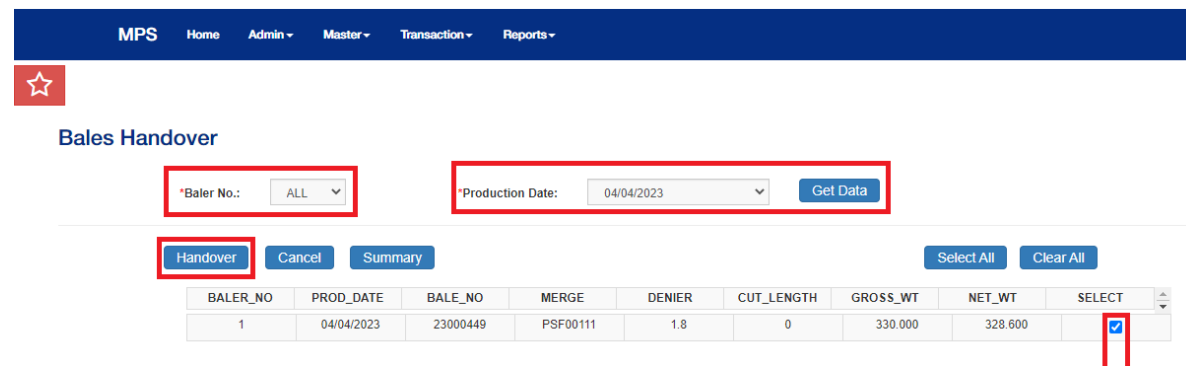
Then **Select :- Transaction > PSF > Bales Handover** then click enter



Now **Select > Baler No > production Date** then click on **Get Data**



Select **Balles** then click on **Handover**



Once click on handover , Selected pallets Handover Sucessfully

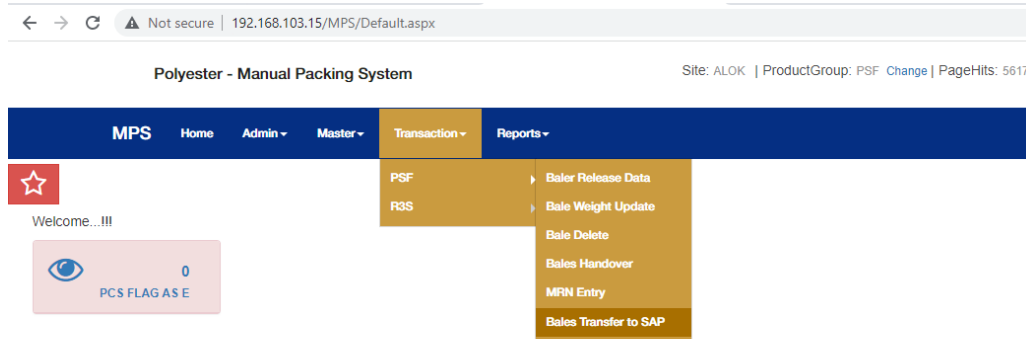


## Bales Transfer to Sap

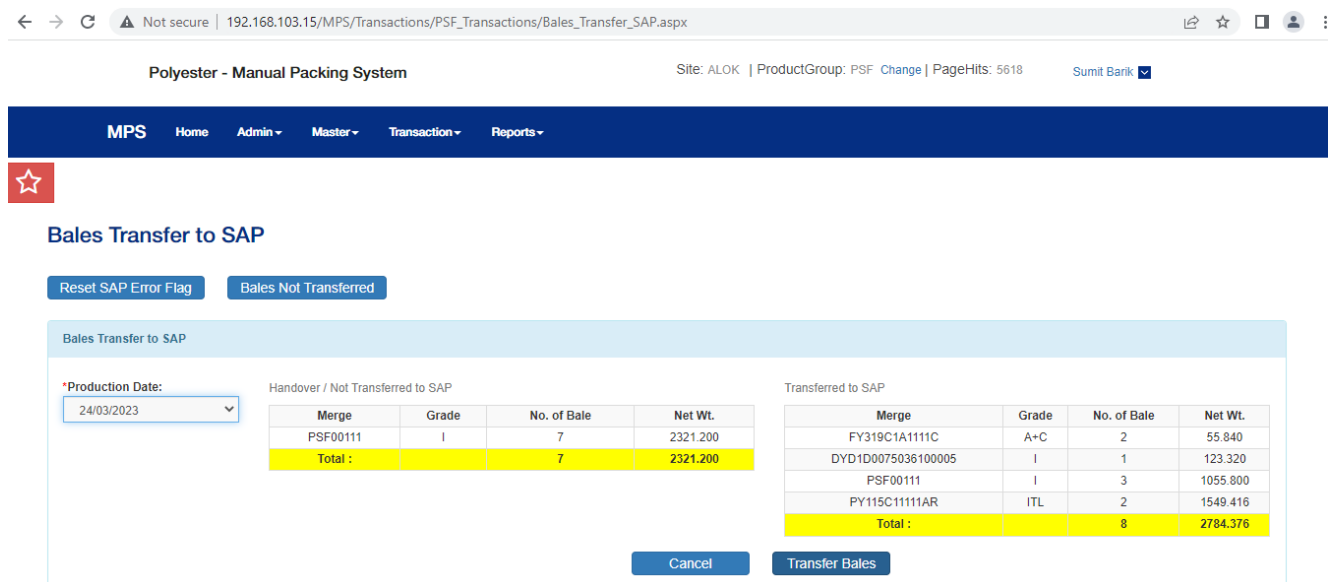
Now should do the handover process.

Inside MPS Application

Select :- **Transaction > PSF > Bales Transfer to Sap** then click enter



Now Select > **production Date** then Automatic Show Bales,  
after that Click on **Transfer Bales**



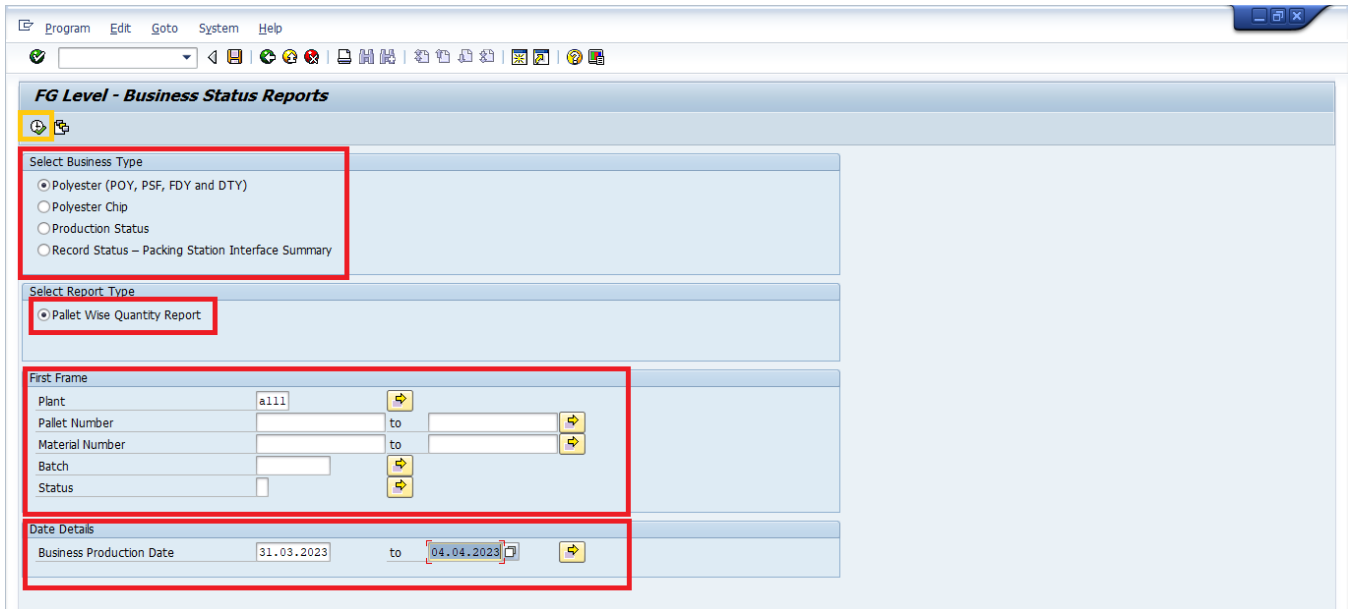
Once click on Transfer Bales, Bales Transferred to SAP.

## **Business Status Report**

**Transaction code: - ZPPSTST**

**Using This T-code we able to show all Business Status Report**

Using Above T-code following screen will appears.



### **Steps for Showing Reports**

**Select > Business Type > Report Type > Plant > Production Date then Execute(F8).**