Packing module process For

PSF RPSF

USED 3 APPLICATIONS IN PACKING LIFE CYCLE

- **PCS WEB**

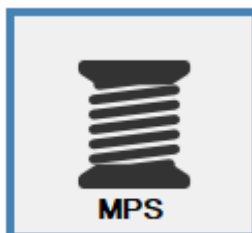 Master entry such as: Merge configured

- **MPS WEB**

  Use for Maintaining all types of Master entry for packing with pallet transferring processes

- **MPS**
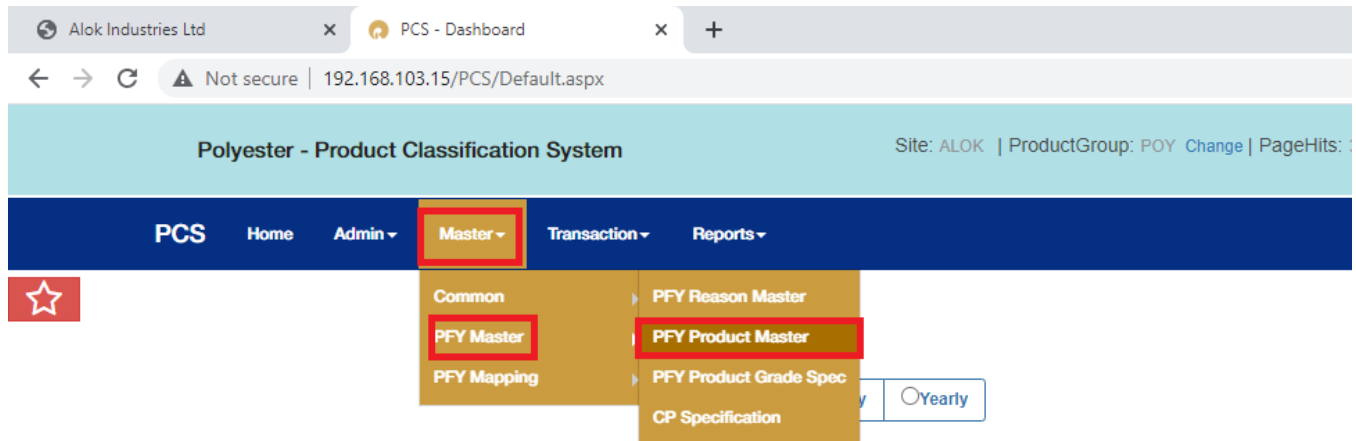
  Use to pack boxes/pallets.
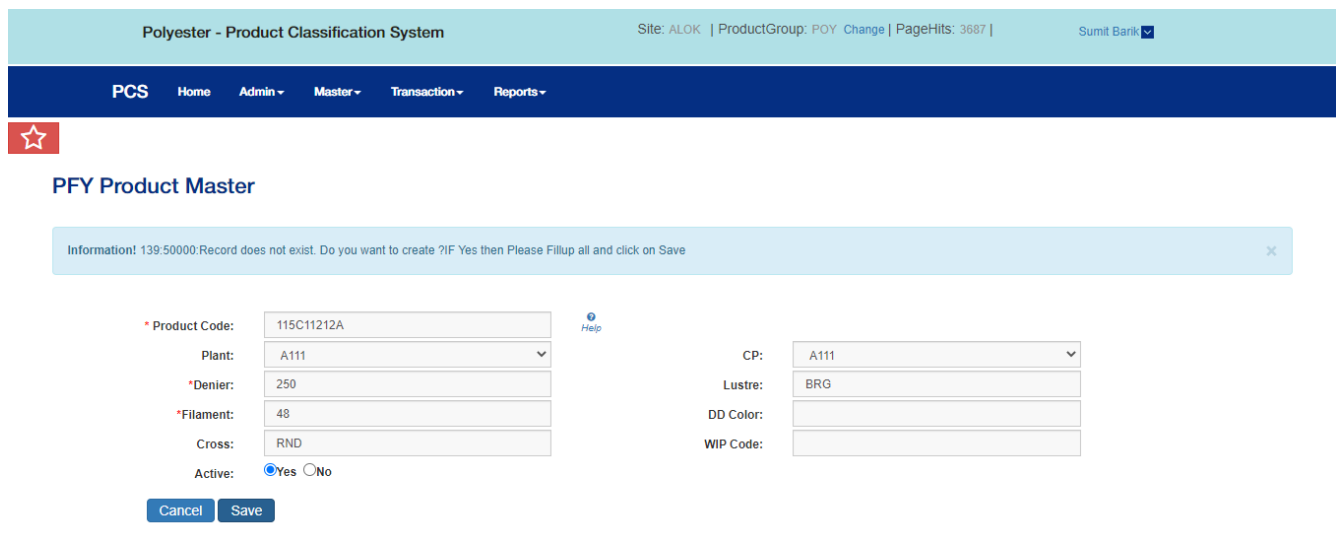

Maintain product Master of Merge Number

Now we go PRODUCT CLASSIFICATION SYSTEM(PCS) Application

After login, PCS Home screen will appears

Select :- **Master > PFY master > Product Master** then click enter

Using Above Steps following screen will appears.

Now **Select > Product code/Merge no > Plant > Denier > Filament > Luster**

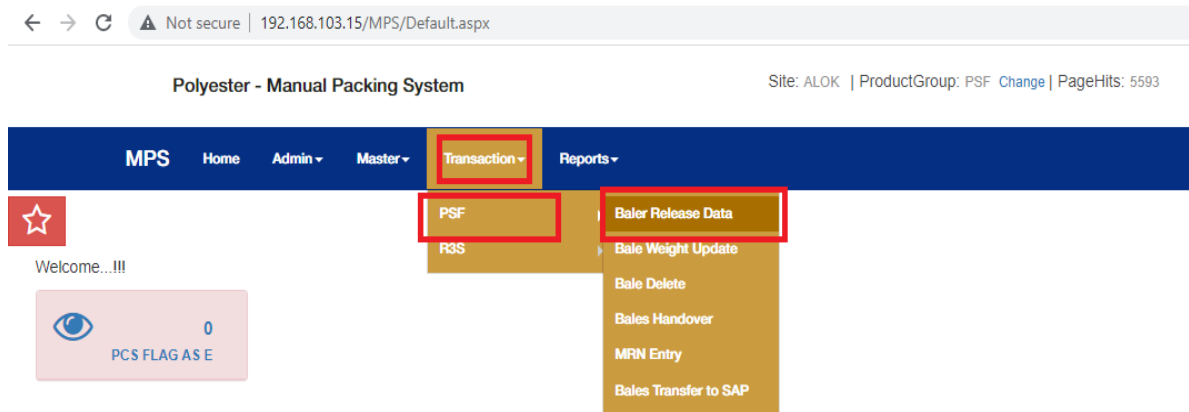Once you fill above data & click on **Save**

Data will be Saved.

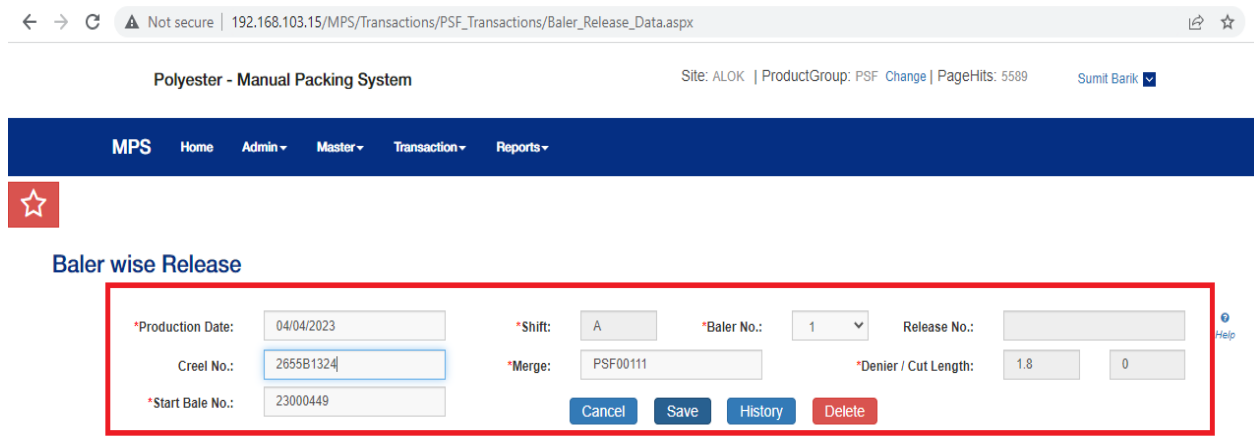## Maintain Baler wise release

Now we go PRODUCT MPS Application

After login, MPS Home screen will appears

Select :- **Transaction > PSF > Baler Release Data** then click enter

Using Above Steps Baler Wise Release screen will appears.

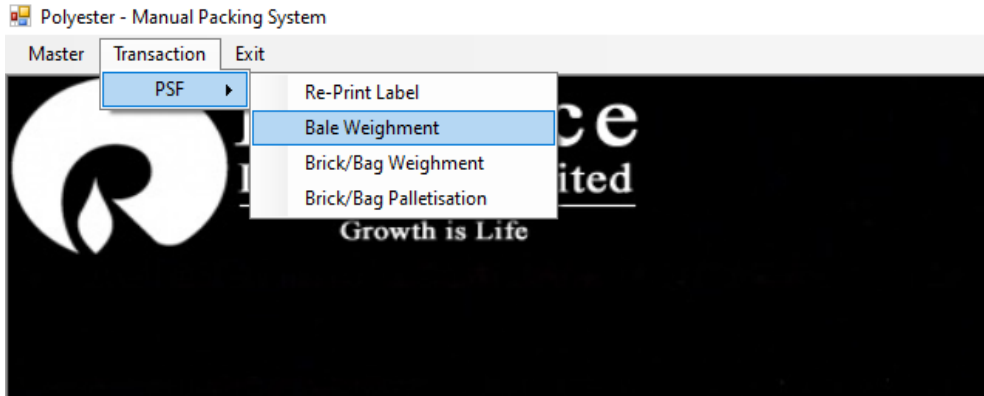Now **Select > Baler no > Merge no > Creel No**

Once you fill above data, click on **SAVE**
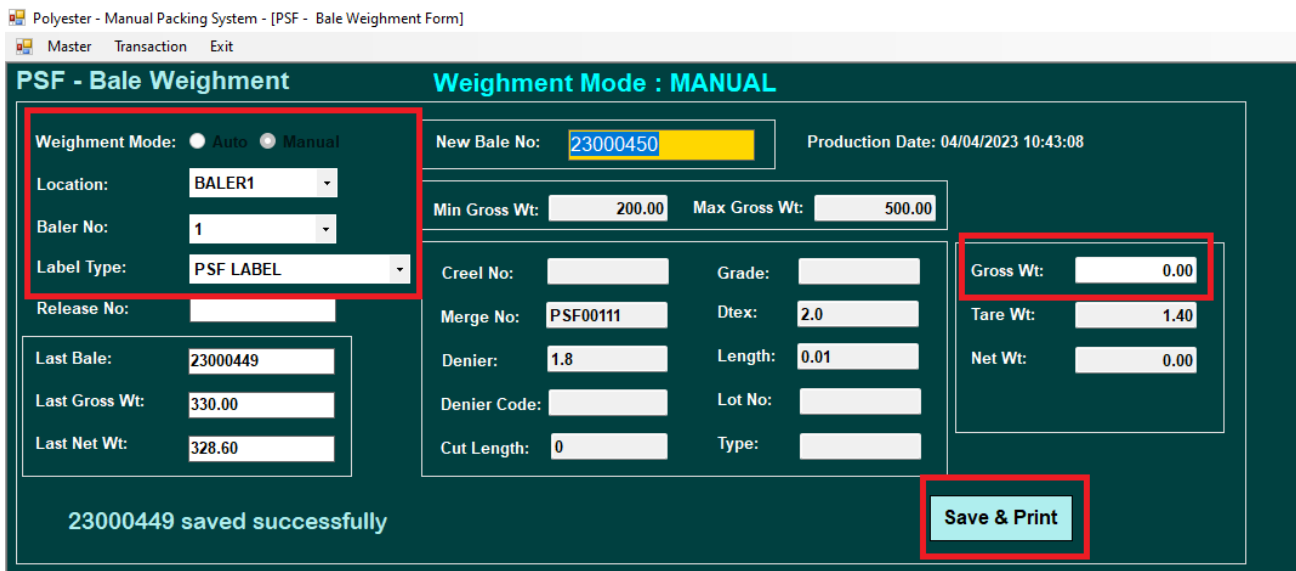
Packing Process

Now we go Manual Packing System for Packing.

After login, Home screen will appears

Now **Select :- Transaction > PSF > Bale Weighment** then click enter

Using Above Steps following Direct Packing screen will appears.

Now **Select > Weighment Mode > Location> Baler No > Label Type >** After that **Gross weight Measure** then click on **Save & Print** Bottom
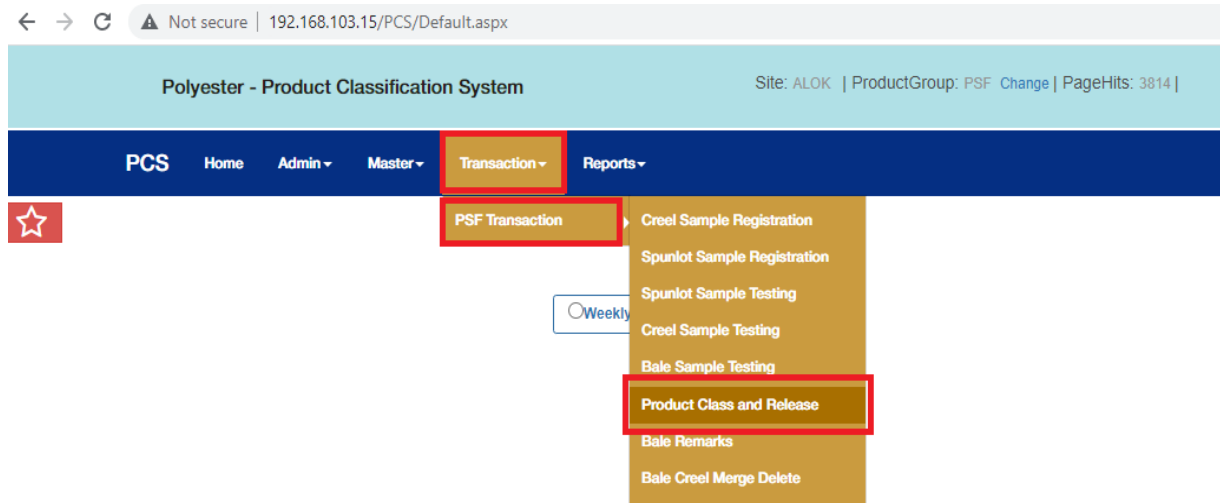
Once you Save, System will be Generated a **Bale No** for Bag.
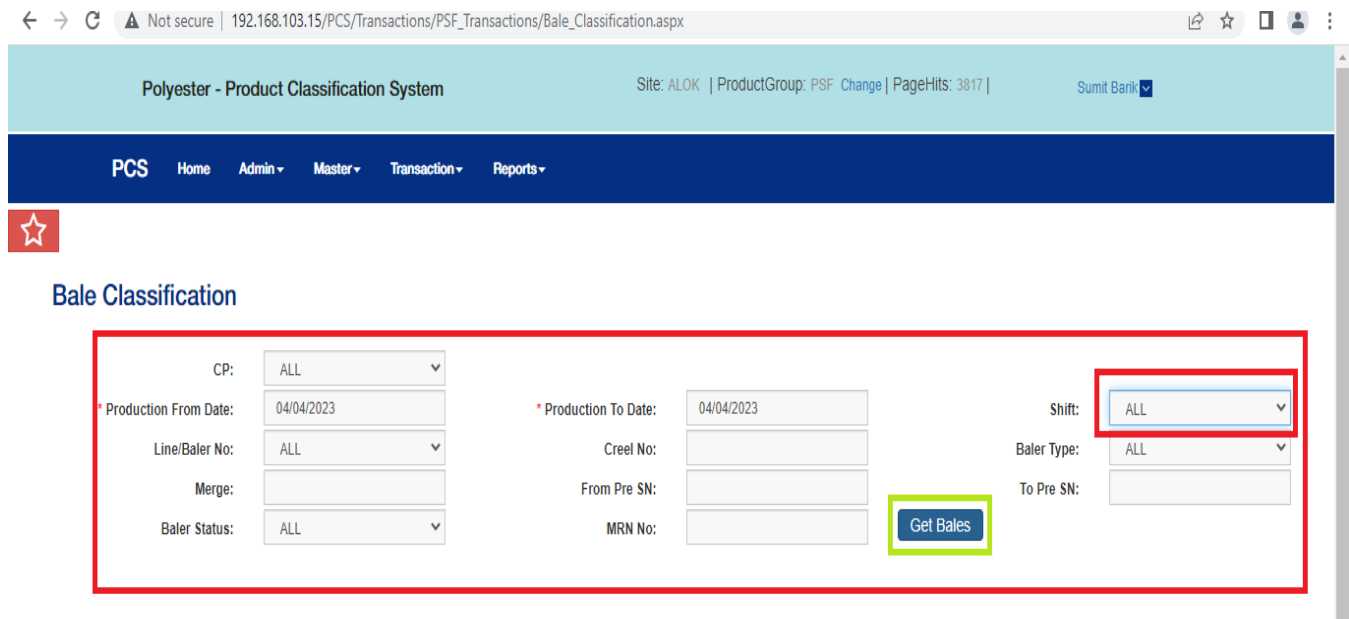
Maintain Product Class and release

Now we go PRODUCT PCS Application

After login, PCS Home screen will appears

Select :- **Transaction > PSF Transaction > Product Class and release** then click enter

Using Above Steps following Weighment screen will appears.

Select > **CP > Production Date > Shift**

 After Fill the Above Data **then** click on **Get Bales** Bottom

Using Above Steps following this screen will appears

Select > Bales then click on **Set Class/Merge**

Using Above Steps following this screen will appears

Select > Class/Grade then click on **Set**

Grade is Maintain for Bales

After set The Class/Grade

Select > Bales > Classify then click on **Save**

After Doing the Process Classify

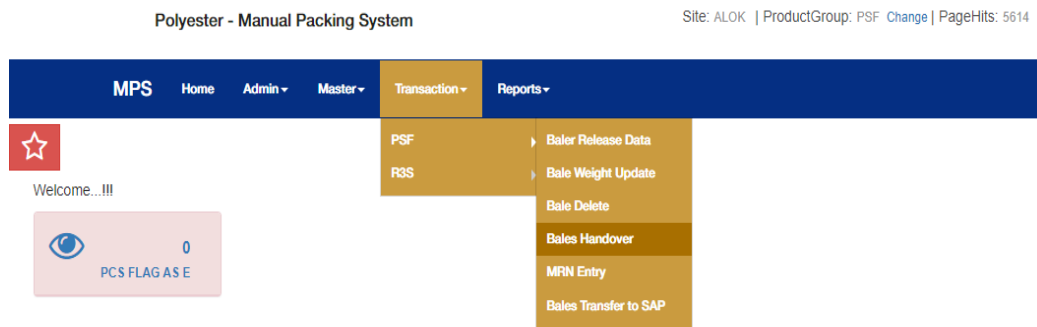**Select > Bales > Release** then click on **Save**

Now Bales are Release Complected
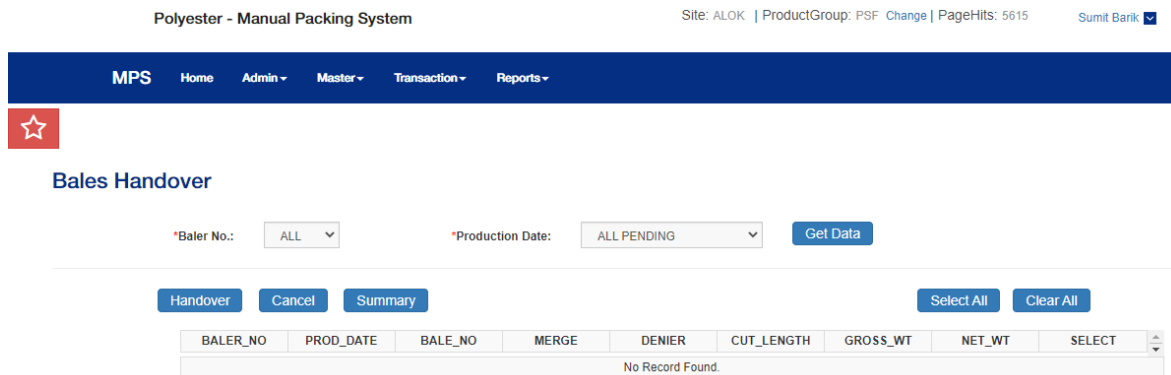
Handover Process

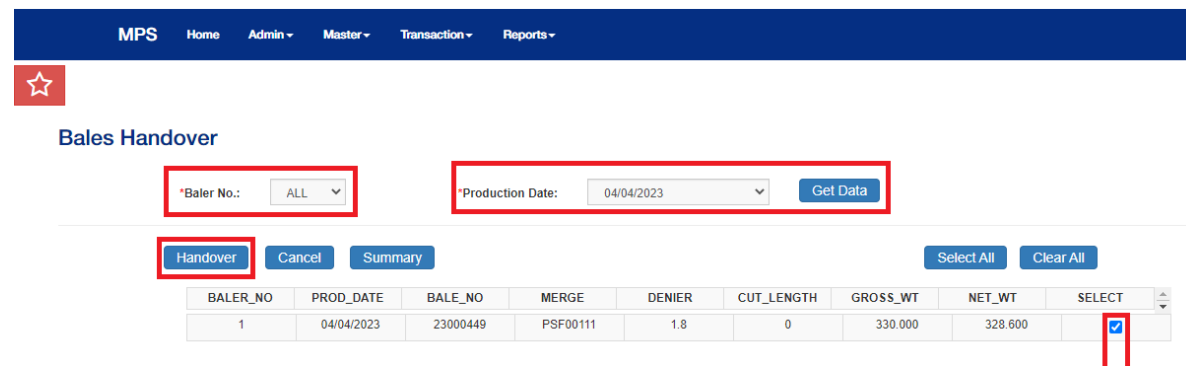Now should do the handover process.

After login MPS Application

Then **Select :- Transaction > PSF > Bales Handover** then click enter

Now **Select > Baler No > production Date** then click on **Get Data**

Select **Balles** then click on **Handover**

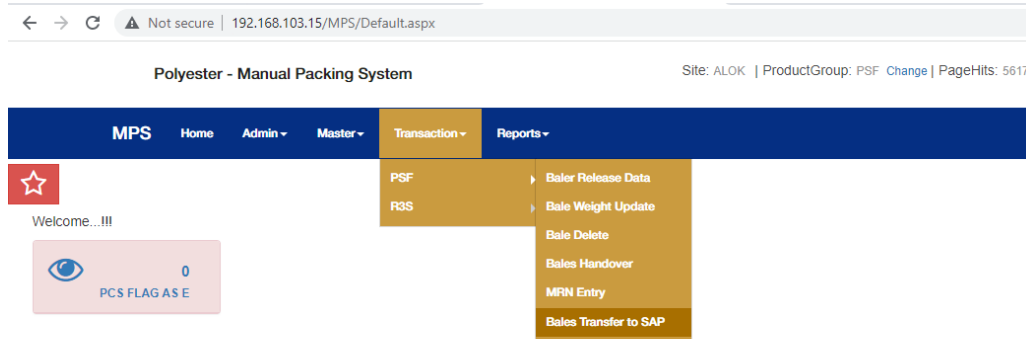Once click on handover , Selected pallets Handover Sucessfully
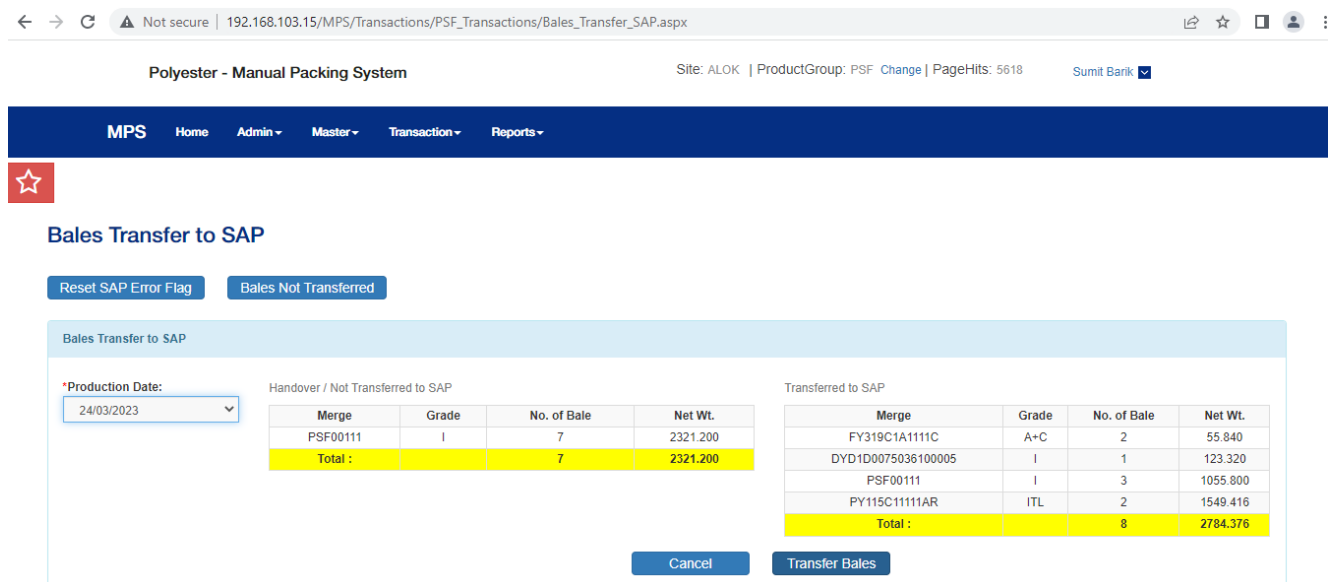
Bales Transfer to Sap

Now should do the handover process.

Inside <u>MPS Application</u>

 Select :- **Transation > PSF > Bales Transfer to Sap** then click enter

Now **Select >** **production Date** then Automatic Show Bales,
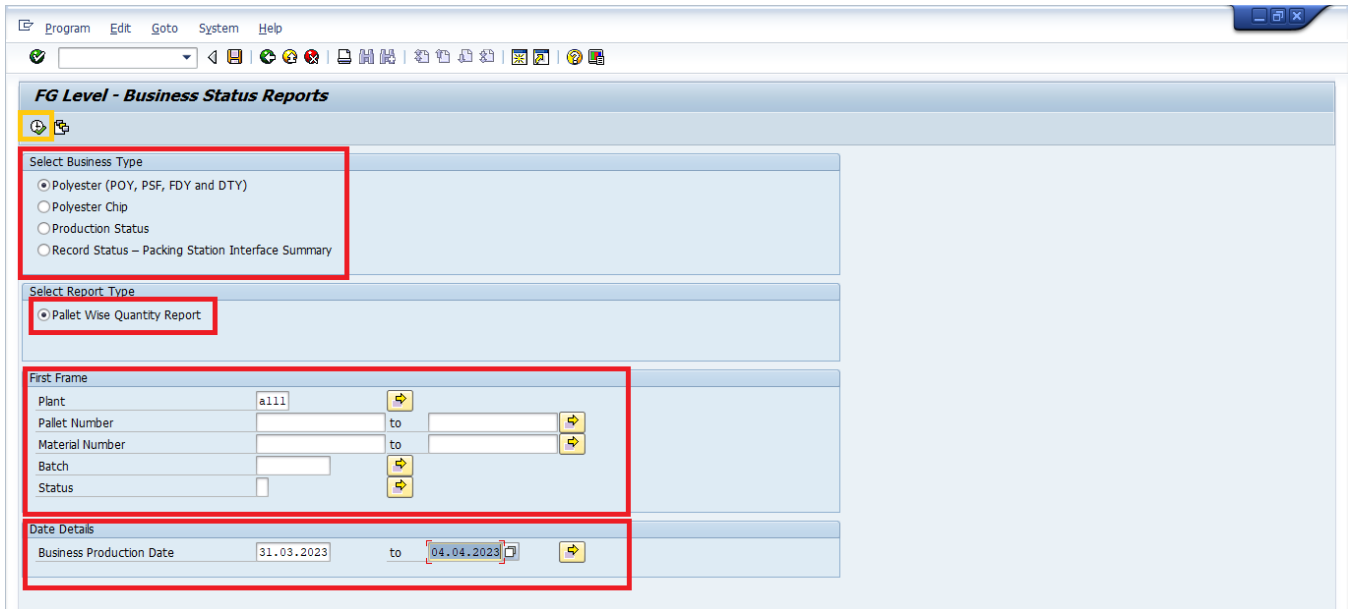
after that Click on **Transfer Bales**

Once click on Transfer Bales, Bales Transferred to SAP.

Business Status Report

Transaction code: - ZPPSTST

Using This T-code we able to show all Business Status Report

Using Above T-code following screen will appears.

Steps for Showing Reports

Select > Business Type > Report Type > Plant >Production Date then **Execute**(f8).