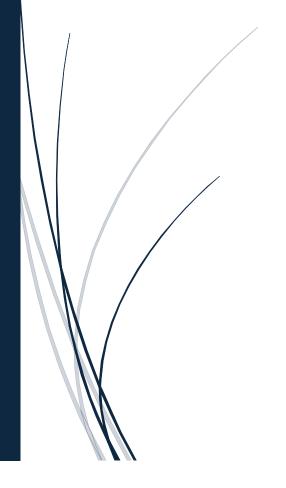
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# WESR Low-Voltage Operating Rules



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# WESR Low-Voltage Operating Rules

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**Applies to:** All LV activities (≤ 1 kV AC / ≤ 1.5 kV DC)

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## 1. Purpose, Scope, Principles (LV)

#### 1.1 Purpose

This Low-Voltage (LV) Addendum sets **enhanced safety requirements** for planning, operating, isolating, working, testing, and restoring LV electrical installations under WESR. It establishes **Dead working as the default** and defines the limited conditions under which **Live work** may be considered.

#### 1.2 Hierarchy and applicability

- 1. This Addendum is **mandatory** for all LV activities and **supersedes baseline WESR where** it is more stringent.
- 2. Where WESR is more stringent than this Addendum, **WESR prevails**.
- 3. WESR roles, safety documents, work process, and competence model remain in force; this Addendum **adds LV-specific controls**.

#### 1.3 Scope

Applies to all work and operations on LV parts of electrical installations, including turbines, BOP equipment, switchboards, control panels, auxiliaries (UPS/chargers), instrumentation, and temporary power. It covers:

- Operational activities: switching, measurement, inspection, functional checks.
- Work activities: Dead working, working in the vicinity of live parts, and exceptional live work.

Note: High-voltage activities are governed separately and are out of scope for this Addendum.

#### 1.4 Roles and responsibilities (LV emphasis)

Core WESR functions apply:

- **PREI** appoints the PCEI and sets governance.
- **PCEI** controls the installation; plans and verifies switchings and primary safety measures; issues/controls Safety Documents until restoration is complete.
- **PCWA** controls the work activity; performs the on-site risk review (RISK-W); sets supplementary measures; briefs the team; clears the Safety Document.

LV-specific LOTO functions (LV only):

• LV Isolation Lead (LV-IL) — person in charge of LOTO on the day; executes the isolation plan; applies primary locks/tags; completes the Isolation & Lockout Record; coordinates group lockout.



- LV Isolation Verifier (LV-IV) independent verifier; performs the four-eyes check on isolation points, tags, and the test-measure-test results; must be different from the LV-IL.
- LV Lock User (LV-LU) any worker applying a personal lock; signs on/off the group lock station and follows PCWA briefing.

**Competence:** LV-IL and LV-IV must be **Skilled** for LV isolation/verification; LV-LU must be **Instructed** (or higher) and briefed by the PCWA.

#### 1.5 Safety documents (LV usage)

- **Permit-to-Work (PTW)** default Safety Document for LV Dead working and vicinity work; issued by PCEI (or D-PCEI) to the PCWA.
- Sanction for Test (SfT) used where test conditions require varying primary precautions; presence and exclusivity rules apply.
- Access Agreement (AA) used for non-electrical tasks that involve electrical risk (e.g., work near exposed live parts under barriers).

Each LV Safety Document must include LV confirmations (see Section 2.3).

#### 1.6 Work process (six steps)

All LV activities follow the standard six-step flow:

- 1. Plan & manage risks (RAMS; define work boundaries; nominate PCWA and LOTO roles).
- 2. **Prepare the installation** (Switching Schedule; four-eyes review; execute switchings; apply LOTO; issue Safety Document).
- 3. Prepare the work (PCWA conducts RISK-W; set supplementary measures; team briefing).
- 4. **Perform the work** (controls maintained; change management applied).
- 5. **Restore the workplace** (remove tools/screens/earthing as applicable; workers withdrawn; PCWA clears).
- 6. **Restore the installation** (PCEI returns to normal operation).

## 1.7 LV safety principles (enhanced)

#### A. Dead working (default) — the Five Safety Rules

- 1. Disconnect completely.
- 2. Secure against reconnection (locks/tags at every point of isolation).
- 3. Verify absence of operating voltage using **test-measure-test** (instrument self-test before and after).
- 4. Apply earthing/short-circuiting or bonding **where design warrants** (e.g., long cables, stored charge).



5. Protect against adjacent live parts (barriers/screens/safe distance and, where needed, dedicated supervision).

#### B. Minimum distances (LV)

- Live working zone: **no contact**.
- Vicinity zone: maintain ≥ 300 mm or install barriers/screens; the PCWA sets and documents the chosen control.

#### C. Live work (exceptional only)

Live LV work is **not routine**. If justified (e.g., measurement that cannot be performed deenergised), it requires:

- documented justification and RAMS,
- explicit approval by the appointed authority,
- appropriate PPE/tools/instruments and work positioning,
- presence/controls defined by the Safety Document (often via SfT).

#### 1.8 LV LOTO model and independence

- **Execution:** LV-IL executes the isolation plan and applies LOTO; **PCEI** retains control of the installation.
- Independent verification: LV-IV performs a four-eyes check of isolation points, lock/tag IDs, and the test-measure-test results before the PTW is issued to the PCWA.
- **Group lockout:** Each LV-LU applies a personal lock at the group lock station and signs on/off; the PCWA verifies attendance and briefings.
- **Conflict-of-interest:** LV-IV **must not** be the LV-IL and must be independent of the LV-IL for the task at hand.

#### 1.9 Standard LV statuses

Use the following status model consistently in documents and communications:
Isolated → Proved Dead → (Earthed/Bonded, if applicable) → Work in Progress → Suspended
(Made Safe) → Under Test (Controlled) → Ready for Energisation → Restored / Normal
Operation.

#### 1.10 Records and traceability (LV)

All LV Safety Documents, Switching Schedules, Isolation & Lockout Records, test logs, and briefings must be uniquely identified, signed, time-stamped, and retained per the governing retention policy. Calibration status of measurement instruments and torque/insulation tools shall be verifiable at the point of use.



## 2. Roles, Documents, and Controls (LV)

#### 2.1 Roles (LV emphasis)

- **PREI** appoints the PCEI; sets governance and authorisation matrix.
- **PCEI** controls the installation; plans and verifies switchings and primary safety measures; issues/controls Safety Documents until restoration is complete.
- **PCWA** controls the work activity; performs on-site risk review (RISK-W); sets supplementary measures; briefs the team; clears the Safety Document.
- **D-PCEI** written delegation of defined control tasks from PCEI for a bounded area/time.
- **Switching Assistant** assists PCEI/D-PCEI with switchings (HV role; **not used for LV LOTO**).
- LV Isolation Lead (LV-IL) person in charge of LOTO execution for the job; applies primary locks/tags; completes the Isolation & Lockout Record; coordinates group lockout.
- LV Isolation Verifier (LV-IV) independent verifier; conducts the four-eyes check on isolation points, tags, and test-measure-test results before PTW is issued; must be different from LV-IL.
- LV Lock User (LV-LU) each worker applying a personal lock; signs on/off the group lock station.

**Competence:** LV-IL and LV-IV must be **Skilled** for LV isolation/verification. LV-LU must be **Instructed** (or higher) and briefed by the PCWA.

#### 2.2 Safety documents (LV usage & rules)

- **Permit-to-Work (PTW)** default for LV **Dead working** and **vicinity** work; issued by PCEI/D-PCEI to PCWA.
- Sanction for Test (SfT) used when LV testing requires varying primary precautions;
   presence and exclusivity apply (no parallel Safety Document on the same equipment).
- Access Agreement (AA) used for non-electrical tasks with electrical risk (e.g., near exposed live parts protected by barriers).

#### Common rules:

- 1. Unique ID, version, signatures, timestamps.
- 2. Clear equipment boundaries and single point of control (PCEI).
- 3. Hand-back sequence: PCWA clears → PCEI restores installation.

#### 2.3 Enhanced LV confirmations (mandatory content)

#### A. Switching & isolation (PCEI / LV-IL)

1. Visible break or reliable position indication at every isolation point.



- 2. All **energising directions** identified and made inoperative (including aux/UPS/generator/backfeed).
- 3. Control/signal circuits isolated where they can energise or influence LV equipment.
- 4. **Four-eyes** approval of the Switching Schedule before execution.

#### B. Verification of absence of voltage (LV-IL; witnessed/verified by LV-IV as required)

- 1. Test-measure-test with suitable instrument; self-test before and after.
- 2. **Residual energy discharged** (capacitors/cables); **bonding/earthing** applied where the design warrants.
- 3. **Adjacent live parts** identified and controlled (barriers/screens/safe distance; supervision if needed).

#### C. Work boundaries & team control (PCWA)

Marked boundaries, safe access/egress, lighting, concurrent-work coordination, and recorded team briefing.

#### D. Interruptions & suspensions

On pause, leave installation **Made Safe** (primary precautions intact). Re-start requires documented re-confirmation and PCWA team re-brief.

#### 2.4 Standard LV statuses (for documents & comms)

Isolated → Proved Dead → (Earthed/Bonded, if applicable) → Work in Progress → Suspended (Made Safe) → Under Test (Controlled) → Ready for Energisation → Restored / Normal Operation.

#### 2.5 Field lists for LV document set (ready for form build)

#### PTW-LV-001 — Permit-to-Work (LV)

- Header: PTW ID; version; site; system/equipment; location; issuer (PCEI/D-PCEI); recipient (PCWA); validity window.
- Work description: task summary; selected working procedure (Dead / Vicinity / Live-exception via SfT reference); RAMS ID; Work Request ID.
- Roles on the job: PCEI; D-PCEI (if any); PCWA; LV-IL; LV-IV; list of LV-LUs (or link to signon sheet).
- Primary safety measures (from ILOR): isolation points; lock/tag IDs; visible break/position indication; control/signal circuits isolated; barriers/screens; earthing/bonding (if applicable); verification of absence of voltage completed/pending.
- RISK-W (PCWA): hazards at location; adjacent live parts control; distance or barrier selection; supplementary PPE/tools; team briefing acknowledgment.
- Instruments & tools: instrument ID/category; calibration dates; special tools (insulated, torque, test leads).



- Communication & four-eyes: Switching Schedule ID; four-eyes check reference; order/confirmation log reference (if used).
- Suspensions: "Made Safe" confirmation; re-start checklist requirement (Y/N).
- Clearance: workplace restored; tools/screens/earthing removed as applicable; workers withdrawn; PCWA signature/time.
- Final restoration: PCEI restoration signature/time; return to Restored / Normal Operation.

#### ILOR-LV-001 — Isolation & Lockout Record

- Header: ILOR ID; linked PTW ID; site; equipment; date/time.
- Isolation plan (per point): device ID; position (open/off/racked-out); visible break/position indication; feed directions; aux/UPS/generator/backfeed disabled.
- LOTO application: lock ID(s); **POI-TAG-LV** ID(s); applied by **LV-IL** (name/sign/time).
- Independent verification: LV-IV name/sign/time; conflict check box (LV-IV ≠ LV-IL).
- Stored/induced energy: capacitors discharged/shorted; cable discharge; bonding/earthing applied if required; notes on long cable runs.
- Verify Absence of Voltage: meter type/category; **self-test before/after**; test points; L1/L2/L3/PE & DC results; LV-IV verification tick.
- Adjacent live parts & barriers: identified; barrier/screen ID; supervision required (Y/N).
- Four-eyes review: second competent person sign/time (can be LV-IV if competent for the schedule).
- Changes during work: any reconfiguration; reason; authorised by (PCEI); time.

#### SS-LV-001 — Switching Schedule (LV)

- Header: SS ID; site; equipment; PCEI; executor(s); LV-IL identified for LOTO.
- Step list: device IDs; actions/positions; verification method; expected indications; interlocks; functional tests (if any).
- Four-eyes approval: reviewer name/sign/time; constraints/hold points.
- Completion: actuals vs plan; deviations; hand-off to PTW issuance.

#### POI-TAG-LV — Point-of-Isolation Tag

• Fields: tag ID; device/location; "Do Not Operate" statement; PCEI contact; **LV-IL** contact; date/time applied; PTW/ILOR references.

#### TEP-LV-001 — Test & Energisation Plan (supports SfT where needed)

 Header: TEP ID; equipment; PCEI/D-PCEI presence requirement; exclusivity note (no parallel Safety Document).



- Test scope: signals/measurements to be taken; test points; expected ranges; risk controls.
- Set-up controls: temporary protective devices; barriers; observers; stop criteria; communication protocol.
- Closure: post-test state; removal of temporary measures; transition back to PTW or to restoration.

#### AA-LV-001 — Access Agreement (LV)

- Header: AA ID; location/scope; issuer (PCEI/D-PCEI); recipient (in-charge person).
- Hazards/controls: adjacent live parts; barriers/screens; minimum distance; supervision level; prohibited actions.
- Duration & hand-back: start/finish; return conditions; sign-off.

#### RISK-W-LV-001 — On-Site Risk Review

• Fields: location hazards; proximity to live parts; environmental conditions; concurrent work; selected controls; team briefing log.

#### TMC-LV-001 — Tool & Meter Check Log

• Fields: instrument/tool ID; category/class; calibration due; visual check pass/fail; quarantined items.

#### EBL-LV-001 — Earthing/Bonding Log (if LV bonding is applied)

• Fields: bonding/earthing points; method/device; continuity check; removal time; authoriser.

#### CJL-LV-001 — Change Log

• Fields: change ID; description; reason; impacted sections/forms; approver; effective date.



## 3. Roles & RACI (LV)

**Legend:** R = Responsible, A = Accountable/Approver, C = Consulted, I = Informed

Task (LV)	PREI	PCEI	D-PCEI	PCWA	LV-IL	LV-IV	LV-LU	Notes
Nominate PCWA & approve plan (RAMS/work request)	Α	С	I	R	I	I	I	Work planner submits; RAMS appended to Work Request.
Prepare Switching Schedule (LV)	I	R/A	R (if delegated)	С	С	С	I	Four-eyes approval required before issue.
Execute switchings / apply primary safety measures	I	А	R	С	R	С	I	PCEI remains in control over the affected installation part.
Issue Safety Document (PTW / SfT / AA)	I	R/A	R (if delegated)	С	С	С	I	Issued by PCEI/D-PCEI to PCWA.
Perform RISK-W at work location	I	С	I	R/A	С	С	I	PCWA sets safety distance & supplementary measures.
Apply LOTO & complete ILOR	I	А	С	С	R	С	С	LV-IL executes; LV-LUs sign on; PCWA oversees briefing.
Independent verification of isolation & absence of voltage	I	А	С	С	С	R	I	LV-IV must be independent from LV-IL.
Team briefing / boundary control	I	С	I	R/A	С	С	R (attendance)	PCWA ensures understanding & sign-on.
Perform work activity	I	С	I	R/A	С	С	R (own actions)	Abort if new risks emerge.
Suspension ("Made Safe") & re-start checks	I	А	С	R	R	С	1	Re-brief before re-start.
Clearance of Safety Document (hand-back)	I	A (rec eive s)	I	R (clears )	С	С	I	PCWA clears to PCEI; then PCEI restores.
Restore installation to normal	I	R/A	R (if delegated)	I	С	I	I	Return of control documented.

## 4. Operational & Working Procedures (LV)

## 4.1 Operational procedures (LV)

Operational activities (switchings, measurements, tests, inspections) may proceed **only when risk is low** and appropriate tools are used; otherwise use a working procedure.

Controls to embed in SS-LV-001 / PTW-LV-001: identify all energising directions (incl. UPS/gensets/backfeed); confirm visible break or reliable position indication at each isolation point; isolate control/signal circuits as needed; four-eyes approval before issue; order/confirmation logging when used.

## 4.2 Working procedures (LV)

#### 4.2.1 Dead working (default)

Apply the Five Safety Rules in order:



- Disconnect completely (all sources; visible break or reliable indication; withdrawable units in disconnected position; discharge capacitors/cables; isolate control/signal circuits).
- 2. Secure against reconnection (locks/tags at all devices; disable auxiliary power if required).
- 3. Verify absence of operating voltage **test-measure-test** with a suitable instrument; **self-test before & after**; test phase-to-earth/neutral and phase-to-phase as applicable; document results on **ILOR-LV-001**.
- 4. Apply earthing/short-circuiting or bonding where design warrants (e.g., long cables, stored charge).
- 5. Protect against adjacent live parts (barriers/screens/safe distance, supervision).

Vicinity & distances: For LV, live zone = no contact; vicinity zone = ≥ 300 mm unless barriers/screens are installed and supervised.

#### 4.2.2 Working in the vicinity of live parts (LV)

Use when parts remain energised **outside** the work boundary. Requirements: PCWA sets safety distance (≥ 300 mm) or installs barriers/screens; marks boundaries; briefs team. No person or tool may encroach the live working zone; special care with long objects. Screens are applied/removed as controlled actions.

#### 4.2.3 Live work (exceptional)

Live LV work **shall not ordinarily take place**. If necessary, it must be justified and approved by the appointed authority, with suitable precautions and PPE, and supported by documented RAMS. Where testing requires varying primary precautions, manage via **Sanction for Test**; **PCEI/D-PCEI must be present** and no other Safety Document may be in force on the same equipment.

#### 4.3 LOTO (LV) — execution & independence

- LV-IL executes LOTO per SS-LV-001; applies locks/tags (POI-TAG-LV); completes ILOR-LV-001.
- LV-IV performs four-eyes verification (isolation points, lock/tag IDs, test-measure-test results) before PTW issue to PCWA; LV-IV must be a different person than LV-IL.
- **Group lockout:** each **LV-LU** applies a personal lock at the group station; PCWA verifies sign-on/off and briefings.
- On **suspension**, leave installation **Made Safe** with primary precautions intact; re-start requires re-confirmation and re-brief.

## 4.4 Testing & commissioning (LV)

• Use **TEP-LV-001** when entering **Under Test (Controlled)**. Define test points, expected ranges, temporary devices, observers, stop criteria, and communications.



- **Presence & exclusivity:** for **SfT**, PCEI/D-PCEI present at the location; no parallel Safety Document on the same items.
- Post-test: remove temporary measures; transition back to PTW or to restoration (as applicable).

#### 4.5 Workplace controls & housekeeping

Clear, marked boundaries; adequate access/egress & lighting; separation from non-electrical hazards; up-to-date drawings/records available; tool/PPE suitability & condition verified.

### 5. Maintenance (LV)

#### 5.1 Purpose & scope

Sets minimum controls for **preventive** and **corrective** maintenance on LV equipment, including inspections, adjustments, replacements, firmware updates, functional checks, and condition-based tasks.

#### 5.2 Planning & preparation

RAMS & work definition; drawings & data; outage & interfaces; people & roles (PCWA, LV-IL, LV-IV, LV-LUs); tools & spares (instrument category, calibration, insulated/torque tools, approved spares).

#### 5.3 Execution controls

- Routine replacements treated as **work activity** unless an approved operational instruction permits live change with defined safeguards.
- Protection/relay/PLC updates: require **SfT** or PTW depending on variation of primary precautions; define roll-back.
- Capacitors, VFDs, UPS strings: discharge/verify; bond/earth where warranted; confirm no residual charge.
- Adjacent live parts: barriers/screens or ≥300 mm vicinity control and supervision.
- Concurrent work: single PCEI control area; coordinate permits; no conflicting Safety Documents on same equipment.

#### 5.4 Temporary interruptions & suspension

Use "Suspended (Made Safe)" status for holds. Primary precautions remain intact; site is secured; re-start requires documented re-confirmation and team re-brief.



#### 5.5 Post-maintenance testing & restore

Functional tests per **TEP-LV-001** if primary precautions vary; otherwise under PTW. Quality checks (torque, insulation/continuity, polarity/phase rotation, labels/ferrules, housekeeping). Hand-back: PCWA clears; PCEI restores to **Restored / Normal Operation**; update drawings/records.

#### 5.6 Defects & asset records

Tag unsafe/defective items out of service; record defect and interim controls; update asset registers, spares usage, calibration logs, and change history.

## 6. Competence & Authorisation (LV)

#### 6.1 Competence levels

- **Skilled Person (LV):** can plan/execute LV isolation, verification, testing; eligible for **LV-IL** or **LV-IV**.
- Instructed Person (LV): can work under PCWA with briefing; eligible as LV-LU.
- Ordinary Person: may only enter controlled areas when escorted and briefed.

#### 6.2 Role-specific authorisations

- PCEI / D-PCEI: appointed in writing with named control areas; renewal period stated.
- PCWA: appointed per work activity; accountable for RISK-W and team control.
- LV-IL / LV-IV: listed on authorisation matrix for LV isolation/verification; independence rule enforced (LV-IV ≠ LV-IL).
- LV-LU: briefed and signed on; removes own lock only.

#### 6.3 Training & assessment

Initial training covering WESR roles, this LV Addendum, Five Safety Rules, instrument categories, LOTO, barriers/distances, SfT, and change control. **Periodic refreshers** and **practical assessment** (isolation, test-measure-test, barrier use, suspend & resume). **Event-driven reauthorisation** after incidents, long absence, equipment upgrades, or procedure changes.

#### 6.4 Supervision & ratios

PCWA sets supervision level based on task risk and team competence; higher oversight for live-adjacent or complex testing.



#### 6.5 Refusal/stop-work

Any person may stop work on unsafe conditions; PCWA logs, PCEI decides disposition, and work only resumes after risk is controlled.

#### 6.6 Visitors, apprentices & contractors

Visitors: escorted with local briefing; no exposure to live zones.

Apprentices/trainees: may assist as LV-LU under direct supervision.

Contractors: competence and authorisations verified; briefed to this Addendum; language and communications confirmed.

## 7. Procedural Checklists (LV)

#### A. Dead-Working Checklist (LV-IL executes; LV-IV verifies)

- 1. Boundaries identified; work description and equipment IDs confirmed.
- 2. All sources identified (incl. aux/UPS/generator/backfeed).
- 3. Isolation devices operated to OFF/disconnected/withdrawn; visible break or reliable position indication confirmed.
- 4. Locks/tags applied at each isolation point (POI-TAG-LV IDs recorded).
- 5. Control/signal circuits isolated where they could energise or influence equipment.
- 6. Stored/induced energy eliminated (capacitors discharged/shorted; long cables discharged; bonding/earthing if warranted).
- 7. **Test-measure-test** performed with suitable instrument; **self-test before & after**; results logged.
- 8. Adjacent live parts controlled (barriers/screens or ≥300 mm distance + supervision).
- 9. PCWA brief completed; team sign-on; PPE/tools/instruments verified.
- 10. LV-IV four-eyes verification done; PTW issued to PCWA.

#### B. Re-Energisation Checklist (PCWA clears → PCEI restores)

- 1. Work complete; no persons/tools/materials in the work zone; covers/screens/temporary devices removed as applicable.
- 2. All earths/bonds and test links removed (if used) and recorded.
- 3. Cabinet housekeeping restored; labels/ferrules updated; doors/covers secured.
- 4. PCWA clears Safety Document (time/signature).
- 5. PCEI reviews Switching Schedule and ILOR; removes LOTO per plan; restores in defined order.
- Functional check pass; unexpected indications investigated; status set to Restored / Normal Operation.



7. Records updated; lessons captured if deviations occurred.

#### C. Suspension / Re-Start Checklist

- 1. Installation left **Made Safe** (all primary precautions intact).
- 2. Workface secured; warnings posted; responsibilities during pause defined.
- 3. On re-start: reconfirm isolation points, tags, instrument status; re-brief team; re-validate boundaries/adjacent live parts controls; resume.

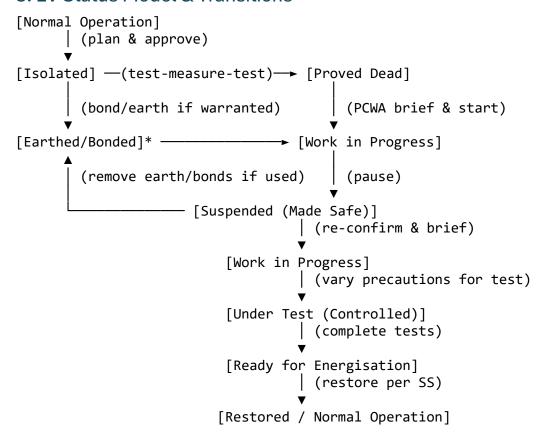
#### D. PCWA Briefing Checklist

Scope, hazards, boundaries, adjacent live parts controls, PPE/tools/instruments, communication signals, emergency arrangements, stop-work expectations, and sign-on sheet complete.

#### E. SfT / LV Test Checklist (when entering Under Test)

Justification, exclusivity (no parallel Safety Document), **PCEI/D-PCEI presence**, test points & expected ranges, observers, temporary devices, stop criteria, communication protocol, and post-test return state.

#### 8. LV Status Model & Transitions





Earthed/Bonded is conditional for LV where design warrants (e.g., long cables, stored charge).

#### Transition rules (high level):

- Normal → Isolated: Switching Schedule executed by PCEI/D-PCEI; LV-IL supports.
- Isolated → Proved Dead: Test-measure-test complete; LV-IV verification before PTW.
- Proved Dead → Work in Progress: PTW issued; PCWA brief done; LV-LUs signed on.
- WIP → Suspended: site left **Made Safe**; re-start requires re-confirmation and briefing.
- WIP → Under Test: via **SfT/TEP-LV-001**; presence/exclusivity enforced.
- Ready for Energisation → Restored: PCWA clears; PCEI restores per SS.

## 9. Change Control & Document Governance (LV)

#### 9.1 Versioning & identifiers

Use semantic versioning (e.g., **v1.0.0**) and unique document IDs (PTW-LV-001, ILOR-LV-001, etc.). Every issue/revision shows **Effective Date**, **Supersedes**, and **Change ID**.

#### 9.2 Proposing a change

Submit a **Change Proposal (CJL-LV-001)** including: problem statement, scope, affected sections/forms, drivers, risk assessment, training impact, and rollout plan.

#### 9.3 Review & approval

**Technical review:** PCEI (installation controls), PCWA panel (workface practicality), and HSE/Compliance.

Approval: PREI (or named delegate). High-impact changes may require pilot and verification.

#### 9.4 Communication & rollout

Publish updated documents; archive superseded versions; brief PREI/PCEI/PCWA/LV-IL/LV-IV populations; update training and assessments; set a **go-live date** with cut-over rules.

#### 9.5 Records retention

Retain Safety Documents, ILORs, TEPs, incident/near-miss reports, calibration certificates, and Change Logs per Annex L.



## **Annexes**

## Annex A — Emergency & Incident Response (LV)

- A1. Priorities: 1) Make safe; 2) Preserve life; 3) Preserve scene; 4) Notify.
- **A2. Shock/arc response:** Isolate power if safe; otherwise pull casualty clear with non-conductive aid; call emergency number; AED if indicated; cool burns with clean water ≥20 min; cover with sterile dressing.
- **A3. Medical evaluation:** Any electric shock (suspected or confirmed) → **mandatory medical evaluation** before return to work.
- **A4. Notifications:** PCWA → PCEI immediately; PREI/HSE per site timelines.
- **A5. Scene control:** Stop work; barricade; keep switching positions and instruments unchanged until released.
- **A6. Re-authorisation:** Resume only after cause known, risks controlled, team re-briefed, and authorising roles confirm in writing.

## Annex B — PPE & Task Matrix (LV)

Task type	Hands	Eye/Face	Clothing	Hearing	Footwear	Notes
Dead work (enclosed panels)	Insulating gloves for LV isolation tasks (when handling conductors/compone nts)	Safety glasses	Non-melting workwear	As required	Safety footwear	Gloves may be removed for non-electrical sub-tasks after PCWA assessment.
Dead work (open cabinets)	Insulating gloves	Safety glasses/face shield if risk of ejected parts	Non-melting workwear	As required	Safety footwear	Screens/barriers in place; tools insulated as needed.
Vicinity work (≥300 mm, barriers in place)	Task-appropriate	Safety glasses	Workwear	As required	Safety footwear	Maintain distance; supervise if close tolerances.
Live testing under SfT (exceptional)	Insulating gloves rated for task	Face shield	Arc-rated where justified	As required	Safety footwear	Use TEP; observers; stop criteria; minimise exposure duration.

**PPE governance:** PCWA confirms PPE suitability at briefing; defective PPE removed from service.

## Annex C — Test Instruments & Tooling

- **C1. Approval:** Only instruments/tools on the approved list; calibration in date.
- **C2. Daily checks:** Visual inspection; function check; **self-test before and after** for voltage presence tests.
- **C3. Categories:** Select measurement category appropriate for the circuit; leads/accessories match instrument rating.
- **C4. Quarantine:** Any failed check → quarantine, tag, and record in TMC-LV-001.



- **C5.** Insulated tools: Use where credible contact risk exists; verify insulation integrity.
- C6. Probes/adapters: Guarded tips in confined spaces; no interlock defeat.

#### Annex D — LOTO Hardware Governance

- **D1. Identification:** Unique padlock IDs; POI-TAG-LV shows tag ID, device/location, contacts, date/time.
- **D2. Key control:** Personal locks have unique keys; **lost key** → escalate to PCEI; removal by controlled method with documented verification that owner is clear.
- **D3. Group lock station:** Fixed or mobile; sign-on/off sheet for LV-LUs; station ID on PTW and ILOR.
- **D4. Spare locks:** Controlled issue logged to LV-IL; returned at close-out.
- **D5. Tag content:** "Do Not Operate Personnel Working"; PTW/ILOR references; PCEI and LV-IL contacts.

#### Annex E — Communication Protocol

- **E1. Order/confirmation:** Giver states order → receiver **read-backs verbatim** → giver says "Confirmed."
- **E2. Channels:** Prefer a single dedicated channel during critical steps; record start/end time on SS-LV-001.
- **E3. Written vs verbal:** Device positions and hold-points are written on the Switching Schedule; no step proceeds without recorded confirmation.
- **E4. Language:** Briefings in a language understood by all; PCWA verifies comprehension (repeatback).
- **E5. Handover:** Any handover of PCEI/D-PCEI/PCWA control is logged with time and signatures.

## Annex F — Temporary Power & Stored Energy

- **F1. Sources to consider:** UPS, battery strings, VFD DC links, capacitor banks, PV/DC feeders, portable generators, parallel transformers.
- **F2.** Controls: Disable/isolated changeovers; remove portable sources; open DC links where designed; discharge & bond capacitors/cables where warranted; verify no backfeed and record in ILOR.
- **F3. Re-energisation:** Confirm removal of temporary supplies; remove labels; update records.

#### Annex G — Concurrent Work / SIMOPS

- **G1. Single point of control:** One PCEI for the affected installation part.
- **G2. Permit coordination:** No conflicting Safety Documents on the same equipment; interfaces documented (mechanical, scaffolding, lifting).
- **G3. Physical segregation:** Barriers/locks/labels for adjoining works; clear signage.
- **G4. SIMOPS meeting:** For overlapping tasks, hold a short coordination meeting; record decisions and constraints.



#### Annex H — Interfaces & Boundaries

- **H1. Boundary definition:** Drawn on PTW; shows what is inside/outside the work scope.
- **H2. HV/LV interface:** LV Addendum applies up to the defined boundary; HV tasks governed separately.
- **H3. External parties:** Where external interfaces exist, document contact persons, notification triggers, and hold-points.

## Annex I — Labelling & Drawings

- **I1. Device labels:** Unique equipment ID matching drawings; direction of feed where useful; danger and isolation labels legible.
- **12. Wiring IDs:** Ferrule scheme consistent across terminations; no duplicate IDs.
- **I3. Drawings control:** Latest issue at point of work; red-line changes during job; update to asbuilt before close-out.
- **14. Panel schedules:** Updated after replacements/setting changes.

#### Annex J — Audit & Performance

#### J1. Internal audit checklist (sample):

- PTW complete and legible; LV-IL/LV-IV identified; independence enforced.
- ILOR shows all isolation points, lock/tag IDs, test-measure-test with self-test logs.
- RISK-W covers adjacent live parts; chosen control (barrier/≥300 mm) documented.
- Instruments/tools on approved list; calibration valid.
- Suspension/re-start records present; communication logs for switching.
- Restoration sequence followed; records updated.
- **J2. KPIs:** % PTWs with LV-IV verification; % instruments within calibration; # deviations/waivers and closure timeliness; near-miss reporting rate; audit pass rate.
- J3. Review cadence: Quarterly management review; action tracker maintained.

#### Annex K — Deviation/Waiver Control

- **K1. When allowed:** Only where safety intent is preserved and risk is demonstrably controlled; **never** for convenience.
- **K2. Request content:** Reason, scope, affected sections/forms, risk assessment, additional controls, sunset date, training impacts.
- **K3. Approval:** PREI (or delegate) in writing; copy to PCEI and PCWA.
- **K4. Closure:** Verify outcomes; record lessons; withdraw temporary instructions.



## Annex L — Records Retention

Record	Minimum retention
PTW-LV-001, ILOR-LV-001, SS-LV-001, AA-LV-001	3 years (or next audit cycle, whichever is longer)
TEP-LV-001 (including SfT exclusivity notes)	3 years
RISK-W-LV-001, RAMS-LV-001	Project life + 2 years
TMC-LV-001, calibration certificates	Until superseded + 1 year
EBL-LV-001	3 years
Incident/near-miss reports, medical eval confirmations	5 years
CJL-LV-001 (Change Log)	Life of standard