


| BILL OF MATERIAL | | | |
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| ITEM | ITEM QTY | PART NUMBER | DESCRIPTION |
| 1 | 1 | A1-18001-200-07 24in CL150 RFWN flange | 24" XS CL150 ASME B16.5 RFWN FLANGE, A105N |
| 2 | 1 | A1-18001-300-01 24in pipe | 24" XS x 3027mm PIPE, A106 Gr.B PSL-2 |
| 4 | 1 | A1-18001-450-00 U-bolt assembly | ANVIL Fig.137 OR APPROVED EQUIVALENT, GALVANIZED, c/w 4 HEX NUTS |
| 3 | 1 | A1-18001-300-02 End cap | Ø581mm x 1/4" PLATE, G40.21 260W |
| 5 | 1 | Tag mount - 6in | C6x8.2 x 6" [152mm], 44W |

| REVISION HISTORY | | | |
|------------------|----------|---|----------|
| REV | DATE | DESCRIPTION | INITIALS |
| 1 | 1/09/20 | REMOVED OUTDATED ENG STAMP AND IOR NUMBER | BEM |
| 0 | 10/16/19 | ISSUED FOR CONSTRUCTION | JDS |

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| THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION AND SUCH INFORMATION MAY BE USED FOR ANY PURPOSE OR IN ANY MANNER WITHOUT WRITTEN PERMISSION FROM ALCO INC. OR ITS DIVISIONS. | EST. WT. 1,575 lbs. | | DO NOT SCALE | |  | |
| | UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES. BREAK ALL SHARP EDGES 01" OR GR.45° RADIUS. 95% T.I.R. 010. INTERPRET DWG PER ANSI Y14.5 STANDARD. | | DRAWN BY: JDS | | DATE: 10/16/19 | |
| | TOLERANCES: X = ± .118 X.X = ± .050 X.XX = ± .015 X.XXX = ± .005 ANGLES = ± .12° | | CHECKED BY: BEM | | DATE: 1/09/20 | |
| | | | APPROVED: BEM | | DATE: 1/09/20 | |
| | | | MATERIAL & HEAT TREAT | | TITLE 24" SUPPORT SPOOL FOR SPOOL SP-K3493 K1 & K2 CWI PIPING SPARES | |
| | | | PROJECT No. A1-18001 | | REFERENCE 074-2300-080-141-010 01 | |
| | | | FILE NAME A1-18001-360-00 Elbow support spool.idw | | REV. 1 | |
| | | | | | SHEET 1 OF 1 | |
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