



REVISION HISTORY		
REV	DATE	DESCRIPTION
2	9/23/19	ADDED HOLES, ADDED WO#
1	8/30/19	MATERIAL WAS A105N
0	7/25/19	ISSUED FOR CONSTRUCTION, DIAMETER WAS 30.000" [762mm], METRIC TOLERANCES WERE WITHOUT DECIMALS
B	7/10/19	BORE WAS 1/4" ECCENTRIC
A	5/29/19	ISSUED FOR REVIEW

THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION AND SUCH INFORMATION MAY BE USED FOR ANY PURPOSES WITHOUT THE WRITTEN PERMISSION FROM ALCO INC. OR ITS DIVISIONS.	EST. WT. 382 lb.	DO NOT SCALE		  <b>ALCO Industrial</b> 11650 - 156 Street, Edmonton, Alberta, Canada T6M 3T5 Phone: (780) 451-6222 • Fax: (780) 452-4355
	UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES. BREAK ALL SHARP EDGES 0.1" OR 0.4" RADIUS. 0.1" I.R. 0.10. INTERPRET DWG PER ANSI Y14.5 STANDARD.	DRAWN BY: GVD	DATE: 9/23/19	
	TOLERANCES: X = ± 1/16 X.X = ± .030 X.XX = ± .015 X.XXX = ± .005 ANGLES: ± 1/2°	CHECKED BY: BEM	DATE: 9/23/19	
	APPROVED:	DATE:		
	MATERIAL & HEAT TREAT A516 Gr.70N		TITLE FLANGE - 30in CL300 RFBL - Ø28 1/2 BORE FORT HILLS / SUNCOR	
	PROJECT No. A1-19010		REFERENCE A1-19010-200-00	
	FILE NAME A1-19010-200-01 30in CL300 RFBL flange.idw		REV. 2	
	125/ FINISH ON ALL MACHINED SURFACES		SHEET 1 OF 1	