



BILL OF MATERIAL			
ITEM	ITEM QTY	PART NUMBER	DESCRIPTION
1	1	A1-18001-200-07 24in CL150 RFWN flange	24" XS CLASS 150 RFWN FLANGE, A105N
2	1	A1-18001-300-01 24in pipe	24" XS x 119 5/32" PIPE, A106 Gr.B PSL-2
3	1	A1-18001-300-02 End cap	Ø22 7/8" x 1/4" PLATE, G40.21 260W
4	1	A1-18001-450-00 U-bolt assembly	ANVIL Fig.137 OR APPROVED EQUIVALENT, GALVANIZED, c/w 4 HEX NUTS

REVISION HISTORY		
REV	DATE	DESCRIPTION
B	10/11/18	ADDED U-BOLT & END CAP
A	7/31/18	ISSUED FOR REVIEW

PENTICTON FOUNDRIES LTD.
TO SUPPLY DIRECT TO JOBSITE

THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION AND SUCH INFORMATION MAY BE USED FOR ANY PURPOSES WITHOUT THE WRITTEN PERMISSION FROM ALCO INC. OR ITS DIVISIONS	EST. WT. 1,575 lbs.	DO NOT SCALE		ALCO ALCO Industrial 11650 - 156 Street, Edmonton, Alberta, Canada T6M 3T5 Phone: (780) 451-6222 • Fax: (780) 452-4355
	UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES. BREAK ALL SHARP EDGES 01" OR GR.45° RADIUS PER ANSI Y14.5 STANDARD.	DRAWN BY: GVD	DATE: 10/11/18	
	TOLERANCES: X = ±.118 X.X = ±.050 X.XX = ±.015 X.XXX = ±.005 ANGLES = ±.12°	CHECKED BY:	DATE:	
	125/✓ FINISH ON ALL MACHINED SURFACES	APPROVED:	DATE:	
		MATERIAL & HEAT TREAT		PROJECT No. A1-18001
				REFERENCE 074-2300-080-141-010 01
				REV. B
				FILE NAME A1-18001-300-00 Elbow support spool.idw
				SHEET 1 OF 1

