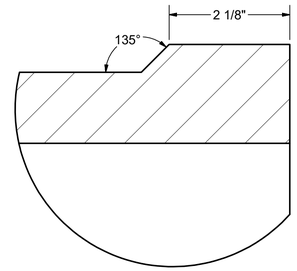
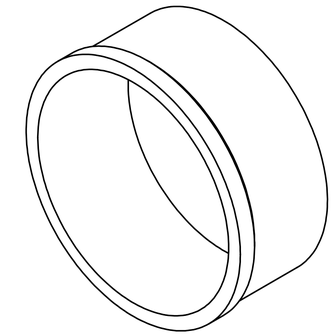
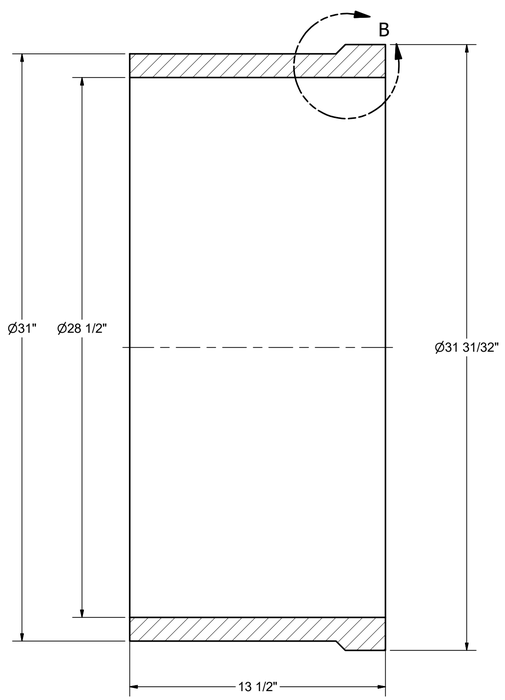
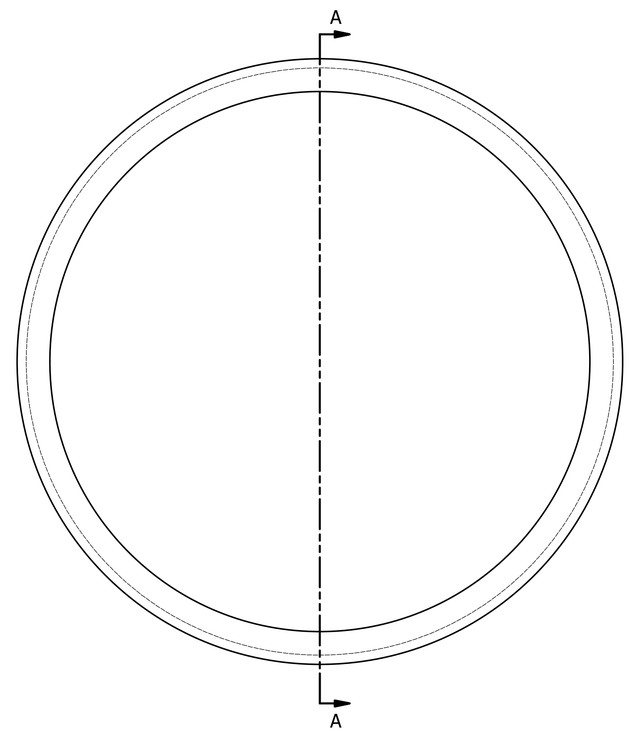


DETAIL B





SECTION A-A



REFER TO DRAWING A1-00001-100-01 FOR
ALL GENERAL NOTES AND SPECIFICATIONS

BILL OF MATERIAL		
ITEM	PART NUMBER	DESCRIPTION
1	A1-19037-200-06 HCWI liner - pup - as cast	28 1/2" ID x 1 1/4" WALL x 12 1/2" HCWI LINER, ASTM A532 CLASS III TYPE A, LEVEL 2, PF#(TBD)

REVISION HISTORY			
REV	DATE	DESCRIPTION	INITALS
A	12/17/19	ISSUED FOR REVIEW	KLS

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EST. WT. 448 lbmass

UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS ARE IN INCHES. BREAK ALL SHARP EDGES .01-.03R OR 45° RADII .05 T.I.R. .010. INTERPRET DWG. PER ANSI Y14.5 STANDARD.

TOLERANCES
X = ± 1/16
X.X = ± .030
X.XX = ± .015
X.XXX = ± .005
ANGLES = ± 1/2°

125 FINISH ON ALL MACHINED SURFACES

DO NOT SCALE

DRAWN BY: KLS	DATE 12/17/19
CHECKED BY:	DATE
APPROVED:	DATE

MATERIAL & HEAT TREAT: ASTM A532 CLASS III TYPE A

ALCO
ALCO Industrial
2103 - 8 Street,
Nisku, Alberta, Canada T9E 7Y9
Phone: (780) 451-6222 ♦ Fax: (780) 452-4355

TITLE: HCWI LINER REMOVABLE PUP - AS CAST
CNUL ALBIAN

PROJECT No.	REFERENCE	REV.
A1-19037	A1-19037-200-00	A

FILE NAME: A1-19037-200-06 HCWI liner - pup - as cast.idw
SHEET 1 OF 1