



PART NUMBER	DESCRIPTION
A1-19037-100-05 HCWI lateral - cast	26 1/2" ID x 2 1/4" WALL x 45° HCWI LATERAL, 19 1/2" x 51" x 51", ASTM A532 CLASS III TYPE A, LEVEL 2, PF# 503363

REVISION HISTORY			
REV	DATE	DESCRIPTION	INITIALS
1	1/16/20	ADD PF NUMBER TO DESCRIPTION	JDS
0	1/02/20	ISSUED FOR CONSTRUCTION	BEM
B	12/31/19	CHANGED ONE END TO NOT HAVE TAPER TO USE EXISTING PATTERN TOOLING	BEM
A	12/12/19	ISSUED FOR REVIEW	KLS

THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION AND SUCH INFORMATION MAY BE USED FOR ANY PURPOSES WITHOUT THE WRITTEN PERMISSION FROM ALCO INC. OR ITS DIVISIONS.	EST. WT. 5068 lbmass	DO NOT SCALE		  <div>2103 - 8 Street, Nisku, Alberta, Canada T9E 7Y9 Phone: (780) 451-6222 • Fax: (780) 452-4355</div>
	UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES. BREAK ALL SHARP EDGES 01" OR GR45° RADI 95.1 I.R. 010. INTERPRET DWG PER ANSI Y14.5 STANDARD.	DRAWN BY: KLS	DATE: 12/12/19	
	TOLERANCES: X = ± .118 X.X = ± .050 X.XX = ± .015 X.XXX = ± .005 ANGLES: ± 1/2°	CHECKED BY: KLS	DATE: 1/02/20	TITLE
		APPROVED: _____	DATE: _____	45° LATERAL HCWI - AS CAST CNUL ALBIAN
	125/✓ FINISH ON ALL MACHINED SURFACES	MATERIAL & HEAT TREAT ASTM A532 CLASS III TYPE A		PROJECT No. A1-19037
				REFERENCE A1-19037-100-00
				FILE NAME: A1-19037-100-05 HCWI lateral - cast.idw
				REV. 1
				SHEET 1 OF 1