


SECTION A-A

PART NUMBER	DESCRIPTION
A1-19027-200-02 34in Type B victaulic ring	34" TYPE B VICTAULIC RING FOR 200 SERIES COUPLING, A350 LF2, CUSTOM TYPE B

REVISION HISTORY			
REV	DATE	DESCRIPTION	INITIAL
0	2/20/20	ISSUED FOR CONSTRUCTION	KLS

THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION, AND SUCH INFORMATION MAY BE THE PROPERTY OF ALCO. NO PART OF ANY INFORMATION HEREON IS TO BE REPRODUCED OR USED FOR ANY PURPOSE WITHOUT THE WRITTEN PERMISSION FROM ALCO. OR ITS DIVISIONS.	EST WT. 346 lbmass	DO NOT SCALE		 ALCO Industrial 2103 - 8 Street, Niagara Falls, Canada T2E 7Y9 Phone: (780) 451-6222 • Fax: (780) 452-4355
	UNLESS OTHERWISE SPECIFIED	DRAWN BY: KLS	DATE: 2/20/20	
	ALL DIMENSIONS ARE IN INCHES. BREAK ALL SHARP EDGES 0.125" R0.125" (R0.125" 1/16" R0.125" 1/8" INTERPRET DWG PER ANSI Y14.5 STANDARD)	CHECKED BY: JDS	DATE: 2/20/20	
	TOLERANCES X +0.16 X.X -0.00 X.XX +0.015 X.XXX +0.005	APPROVED: BEM	DATE: 2/20/20	
	ANGLES	MATERIAL & HEAT TREAT		
125	FINISH ON ALL MACHINED SURFACES	A350 LF2		
		PROJECT No. A1-19027 REFERENCE A1-19027-200-00 REV. 0 FILE NAME A1-19027-200-02 34in Type B vctaualic ring.idw		34in VICTAULIC RING SYNCRUDE AURORA HT2 MAIN LINE SHEET 1 OF 1