



BILL OF MATERIAL			
ITEM	ITEM QTY	PART NUMBER	DESCRIPTION
1	1	A1-18001-200-01 26in elbow	26"-3D XS x 90° FORGED ELBOW, A234 WPB
2	1	A1-18001-200-02 26in pipe - inlet	28" XS x 1249mm PIPE, API 5L Gr.B PSL-2
3	1	A1-18001-200-03 26in pipe - outlet	26" XS x 4435mm PIPE, API 5L Gr.B PSL-2
4	1	A1-18001-200-04 24in dummy leg	24" XS x 1610mm PIPE, A106 Gr.B PSL-2

REVISION HISTORY		
REV	DATE	DESCRIPTION
A	3/07/19	ISSUED FOR REVIEW

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	UNLESS OTHERWISE SPECIFIED		DRAWN BY: JDS		DATE: 02/26/19	
	ALL DIMENSIONS ARE IN INCHES. BREAK ALL SHARP EDGES 01" OR 45° RADIUS PER ANSI Y14.5 STANDARD.		CHECKED BY:		DATE:	
	TOLERANCES:		APPROVED:		DATE:	
	X = ±.1/16 X.X = ±.050 X.XX = ±.015 X.XXX = ±.005 ANGLES ±.1/2°		MATERIAL & HEAT TREAT		PROJECT NO. A1-18001	
	125/125 FINISH ON ALL MACHINED SURFACES				REFERENCE 074-2300-080-141-010 01	
					REV. A	
					FILE NAME A1-18001-200-00 SP-K3493 - Pipe Layout.idw	
					SHEET 1 OF 1	
					TITLE 26" HCWI ELBOW - SPOOL SP-K3493 IOL KEARL PLANT 2 - EXTRACTION - PIPE LAYOUT	