BORE TO BE SMOOTH FINISH FREE FROM RETRACK MARKS ALL VERTICAL & HORIZONTAL SURFACES TO BE RESPECTIVELY PARALLEL $\pm 1 \ 4^\circ$ MACHINE ALL OVER 250-500 Ra EXCEPT AS NOTED MAX. ECCENTRICITY FOR ALL $\forall I \exists H$ BREAK STAMP: TYPICAL 1/8" EDGES (MAT'L) : 300 : 32 : (HEAT NO,) : (MM/YY) $\mathbb{D} \mathbb{V} \mathbb{G}$ 1/4" RAD. DIA.'S EXCEPT O.D. 1/32" MSS-300 \ \ \ \ MACHINE 41.500" 45,250" DIA, +1/2"-1/4" 32,250" DIA, +1/16"-0 36,750" DIA, +1/8"-0 36,000" 刀 円 B.C.DIA. DIA. 125-250 ±0,040" ±1/16" 77 12 DRILL 28 EQUI-SPA(32 300 SO RF (INDUSTRY STANDARD) FACING & DRILLING PER MSS TriLad Flanges and Fittings Inc. 7/16" B16.47 SERIES 2.00" ⊳ +3/16" -0 3,820" /16"±0.007" DATE 2-25-2010
DR Les Mansfield
CK D :479 SCALE. A-26700 ±3/16" DRAWING NO. 6,560" Z | | |