



P.O.#	1397868
P.O. TITLE	MISC - K2 CWI PIPING
IOR #	141-3015-50
DOCUMENT #	1397868-A05-0016
SDRL CODE(S)	A05
EQUIPMENT TAG NUMBER(S) TAG #: SP-K3493	
SUPPLIER DOCUMENT REVIEW PURCHASER'S REVIEW STATUS. CIRCLE THE APPROPRIATE STATUS: CODE 1 - NO COMMENTS CODE 2 - REVIEWED WITH MINOR COMMENTS CODE 3 - REVIEWED WITH COMMENTS CODE 4 - REJECTED CODE 5 - SUPERSEDED CODE 6 - VOID CODE 7 - FOR INFORMATION PURCHASER REVIEW / REVIEWER DATE: SIGNATURE:	

BILL OF MATERIAL			
ITEM	ITEM QTY	PART NUMBER	DESCRIPTION
1	1	A1-18001-200-07 24in CL150 RFWN flange	24" XS CLASS 150 ASME B16.5 RFWN FLANGE, A105N
2	1	A1-18001-300-01 24in pipe	24" XS x 3027mm PIPE, API 5L Gr.B PSL-2
3	1	A1-18001-300-02 End cap	Ø581mm x 1/4" PLATE, G40.21 260W
4	1	A1-18001-450-00 U-bolt assembly	ANVIL Fig.137 OR APPROVED EQUIVALENT, GALVANIZED, c/w 4 HEX NUTS
5	1	Tag mount - 6in	C6x8.2 x 6" [152mm], 44W

REVISION HISTORY		
REV	DATE	DESCRIPTION
D	11/15/18	UPDATED SP NUMBER, ADDED TAG MOUNT, UPDATED PO TABLE
C	10/17/18	CORRECTED U-BOLT LOCATION
B	10/11/18	ADDED U-BOLT & END CAP
A	7/31/18	ISSUED FOR REVIEW

PENTICTON FOUNDRIES LTD.
TO SUPPLY DIRECT TO JOBSITE

EST. WT. 1,575 lbs.
UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS ARE IN INCHES. BREAK ALL SHARP EDGES 01" OR GR.45° RADIUS
05 T.I.R. 010. INTERPRET DWG PER ANSI Y14.5 STANDARD.

TOLERANCES:
X = ±.118
X.X = ±.050
X.XX = ±.015
X.XXX = ±.005
ANGLES = ±.12°
125/ FINISH ON ALL MACHINED SURFACES

DO NOT SCALE
DRAWN BY: GVD
DATE: 11/15/18
CHECKED BY: DATE
APPROVED: DATE
MATERIAL & HEAT TREAT

ALCO

ALCO Industrial

11650 - 156 Street,
Edmonton, Alberta, Canada T6M 3T5
Phone: (780) 451-6222 • Fax: (780) 452-4355

TITLE
24" SUPPORT SPOOL FOR SPOOL SP-K3493,
IOL KEARL PLANT 2 - EXTRACTION

PROJECT No.
A1-18001

REFERENCE
074-2300-080-141-010 01

REV.
D

FILE NAME
A1-18001-300-00 Elbow support spool.idw

SHEET
1 OF 1