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	UNLESS OTHERWISE SPECIFIED		DRAWN BY: GVD			
	ALL DIMENSIONS ARE IN INCHES. BREAK ALL SHARP EDGES 01-.03R OR 45° RADIUS 01 TO 1.5. 010. INTERSECTING DIMS PER ANSI Y14.5 STANDARD.		DATE: 11/19/18			
			CHECKED BY: DATE:			
	TOLERANCES:		APPROVED: DATE:		TITLE	
	X = ± .125		MATERIAL & HEAT TREAT		26"-3D HCWI LINER- FEMALE - MACHINING	
	X.X = ± .030		ASTM A532 CLASS III		IOL KEARL PLANT 2 - EXTRACTION	
	X.XX = ± .015		TYPE A		PROJECT No. A1-18001	
	X.XXX = ± .005				REFERENCE A1-18001-200-00	
	ANGLES = ± 1/2°				REV. A	
	125° FINISH ON ALL MACHINED SURFACES				FILE NAME A1-18001-200-09 HCWI elbow - female.idw	
				SHEET 1 OF 1		

REVISION HISTORY		
REV	DATE	DESCRIPTION
A	11/19/18	ISSUED FOR REVIEW