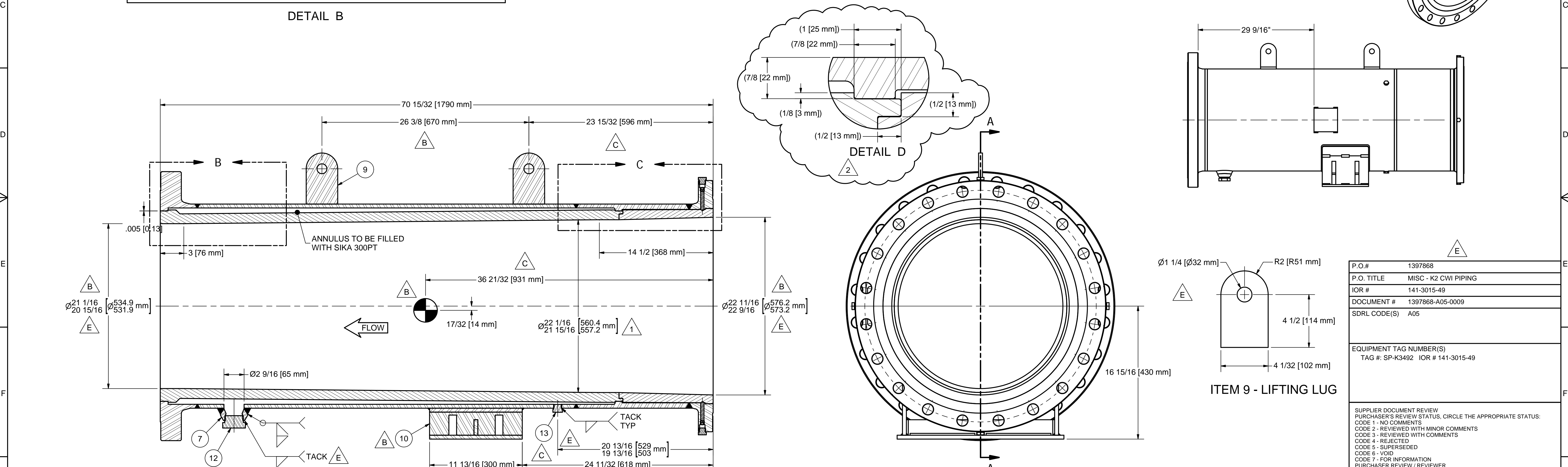


DETAIL B

DETAIL C



SECTION A-A

ITEM 9 - LIFTING LUG

BILL OF MATERIAL			
ITEM	ITEM QTY	PART NUMBER	DESCRIPTION
1	1	A1-18001-100-01 26in pipe	26" XS x 1224mm PIPE, API 5L Gr.B PSL-2
2	1	A1-18001-100-02 26in pipe	26" x 25.4mm WALL x 364mm PIPE, API 5L Gr.B PSL-2
3	1	A1-18001-100-03 24in CL150 RF flange - custom	24" CLASS 150 ASME B16.5 RF SO FLANGE, A105N, Ø24 5/8" BORE
4	1	A1-18001-100-04 26in CL150 RF flange - custom	26" CL150 ASME B16.47 Ser.A RFWN FLANGE, A105N, Ø24 1/4" BORE
5	1	A1-18001-100-05 HCWI reducer	533mm ID x 32mm WALL x 559mm ID x 32mm WALL x 1498mm HCWI REDUCER, ASTM A532 CLASS III TYPE A, PF#743099
6	1	A1-18001-100-06 24in HCWI liner - pup	575mm ID x 24mm WALL x 559 ID x 32mm WALL x 305mm HCWI LINER, ASTM A532 CLASS III TYPE A, PF#743098
7	1	A1-18001-100-07 2in x 26in CL3000 threadolet	2" x 26" CLASS 3000 THREADOLET, A105N
8	4	A1-18001-100-08 Trap rod	Ø3/8" x 60mm ROUND BAR, A36
9	2	A1-18001-100-09 Lifting lug	165mm x 102mm x 1/2" PLATE, A516 Gr.60 OR EQUIV.
10	1	A1-18001-410-00 Pipe shoe - S4-A-1-26	AS PER 074-0000-220-000-026 01
11	4	ANSI B18.3 - 1/2-13 UNC x 0.5	1/2"-NC x 1/2" SOCKET HEAD SET SCREW, PLATED
12	1	ASME B16.11 Hex Head Plug 2	2"-NPT HEX HEAD PLUG, A105N
13	3	ASME B16.11 Hex Head Plug 3/4	3/4"-NPT HEX HEAD PLUG, A105N
14	4	ASME B16.11 Hex Head Plug 1/2	1/2"-NPT HEX HEAD PLUG, A105N
15	1	Tag mount - 6in	C6x8.2 x 6" [152mm], 44W
16	AS REQ'D	GROUT	SIKA 300PT

REVISION HISTORY		
REV	DATE	DESCRIPTION
2	6/14/19	ITEM 2 WAS 17.5mm x 203mm, ADDED LINER SHOULDER
1	4/16/19	ADDED DIMENSION, CORRECTED BoM
0	1/30/19	ISSUED FOR CONSTRUCTION, REMOVED NOTE, ITEM 14 WAS SOCKET HEAD
E	1/15/19	UPDATED PO TABLE, UPDATED BoM DESCRIPTIONS, ADDED WELD NOTES, REVISED LIFTING LUG, ADDED LIFTING LUG DETAIL, BORES TOLERANCED
D	11/20/18	CORRECTED BoM
C	11/15/18	ADDED GROUT TO BoM, CORRECTED PIPE SHOE VERSION, REMOVED SECOND STUB PIPE, CORRECTED BoM, UPDATED CoG & LUG POSITIONS, ADDED TAG MOUNT, UPDATED GENERAL NOTES DRAWING NUMBER
B	10/17/18	CONVERTED TO CONCENTRIC LAYOUT, ADDED SECOND STUB PIPE, ADDED LIFTING LUGS, ADDED PIPE SHOE, ADDED CoG, CORRECTED IDs, ADDED MDMT
A	8/02/18	ISSUED FOR REVIEW

P.O.# 1397868
P.O. TITLE MISC - K2 CWI PIPING
IOR # 141-3015-49
DOCUMENT # 1397868-A05-0009
SDRL CODE(S) A05

EQUIPMENT TAG NUMBER(S)
TAG #: SP-K3492 IOR # 141-3015-49

SUPPLIER DOCUMENT REVIEW
PURCHASER'S REVIEW STATUS, CIRCLE THE APPROPRIATE STATUS:
CODE 1 - NO COMMENTS
CODE 2 - REVIEWED WITH MINOR COMMENTS
CODE 3 - REVIEWED WITH COMMENTS
CODE 4 - REJECTED
CODE 5 - SUPERSEDED
CODE 6 - VOID
CODE 7 - FOR INFORMATION
PURCHASER REVIEW / REVIEWER SIGNATURE:

DESIGN CODE: ASME B31.3, Add.2016 EDITION
SERVICE: BITUMEN FROTH
DESIGN PRESSURE: 1580 kPag (229 psig)
DESIGN TEMPERATURE: 93°C (199°F) - 29°C (-20°F)
TEST PRESSURE: 3000 kPag (435 psig)
TEST TEMPERATURE: 15°C (59°F)
TEST DURATION: 10 MINUTES

EST. WT. 3,495 lbs.
UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES. BREAK ALL SHARP EDGES 01-03 OR 04-06 RADIUS PER ANSI Y14.5 STANDARD.
TOLERANCES:
X.XX = ±.116
X.XXX = ±.050
X.XXX = ±.015
X.XXX = ±.005
ANGLES = ±1/2°
125° FINISH ON ALL MACHINED SURFACES

DO NOT SCALE
DRAWN BY: JDS DATE: 6/14/19
CHECKED BY: TMH DATE: 6/14/19
APPROVED: DATE:
MATERIAL & HEAT TREAT

ALCO INC. APEGGA PERMIT TO PRACTICE No.: P10702

ALCO Industrial
11650 - 156 Street,
Edmonton, Alberta, Canada T6M 3T5
Phone: (780) 451-5222 • Fax: (780) 452-4355

PROJECT No. A1-18001 REFERENCE 074-2300-080-141-009 01
FILE NAME A1-18001-100-00 Spool SP-K3492.idw
SHEET 2 OF 1