



PART NUMBER		DESCRIPTION	
A1-19027-500-01 32in CL150 RF flange		32" CLASS 150 B16.47 Ser.A RF FLANGE, A350 LF2	

REVISION HISTORY			
REV	DATE	DESCRIPTION	INITIALS
0	3/09/20	ISSUED FOR CONSTRUCTION	KLS

THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION AND SUCH INFORMATION MAY BE USED OR DISCLOSED WITHOUT THE WRITTEN PERMISSION FROM ALCO INC. OR ITS DIVISIONS.	EST. WT. 221 lbmass		DO NOT SCALE		<div><div>ALCO</div><div>ALCO Industrial</div><div>2103 - 8 Street, Nisku, Alberta, Canada T9E 7Y9 Phone: (780) 451-6222 • Fax: (780) 452-4355</div></div>		TITLE 32in CLASS 150 B16.47 Ser. A RF FLANGE SUNCOR AURORA HT2 MAIN LINE		PROJECT No. A1-19027		REFERENCE A1-19027-500-00		REV. 0	
	UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES. BREAK ALL SHARP EDGES 0.1" OR 0.45° RADIUS PER ANSI Y14.5 STANDARD.		DRAWN BY: KLS											
	TOLERANCES: X = ± .118 X.X = ± .050 X.XX = ± .015 X.XXX = ± .005		CHECKED BY: GVD		DATE 3/09/20		DATE 3/09/20							
	ANGLES: ± 1/2°		APPROVED: BEM		DATE 3/09/20		DATE 3/09/20							
	125/ FINISH ON ALL MACHINED SURFACES		MATERIAL & HEAT TREAT A350 LF2		DATE 3/09/20		DATE 3/09/20							
	FILE NAME A1-19027-500-01 32in CL150 RF flange.idw		SHEET 1 OF 1		PROJECT No. A1-19027		REFERENCE A1-19027-500-00							
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