



PART NUMBER	DESCRIPTION
A1-19027-200-02 36in Type B victaulic ring	36" TYPE B VICTAULIC RING FOR 200 SERIES COUPLING, A350 LF2, CUSTOM TYPE B

REVISION HISTORY			
REV	DATE	DESCRIPTION	INITIALS
1	3/05/20	RING WAS 34", REFERENCE DIMENSION WAS 36 1/2"	GVD
0	2/20/20	ISSUED FOR CONSTRUCTION	KLS

THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION AND SUCH INFORMATION MAY BE USED FOR ANY PURPOSE OR IN ANY MANNER WITHOUT THE WRITTEN PERMISSION FROM ALCO INC. OR ITS DIVISIONS.	EST. WT. 552 lbmass		DO NOT SCALE		<div><div>ALCO</div><div>2103 - 8 Street, Nisku, Alberta, Canada T9E 7Y9 Phone: (780) 451-6222 ♦ Fax: (780) 452-4355</div></div>		<div><div>1</div><div>36in VICTAULIC RING</div><div>SYNCRUDE AURORA HT2 MAIN LINE</div></div>	
	UNLESS OTHERWISE SPECIFIED		DRAWN BY: KLS	DATE: 2/20/20	TITLE		REV.	
	ALL DIMENSIONS ARE IN INCHES. BREAK ALL SHARP EDGES 0.1" OR 0.45" RADIUS. 0.1 T.I.R., 0.010" INTERPRET DWG PER ANSI Y14.5 STANDARD.		CHECKED BY: JDS	DATE:	PROJECT No. A1-19027		REFERENCE A1-19027-200-00	
	TOLERANCES: X = ±.118 X.X = ±.050 X.XX = ±.015 X.XXX = ±.005 ANGLES: ±12°		APPROVED: BEM	DATE:	FILE NAME A1-19027-200-02 36in Type B victaulic ring.idw		SHEET 1 OF 1	
	MATERIAL & HEAT TREAT		A350 LF2					