



WELD MAP				
WELD No.	WELDER ID	NDT REPORT	WPS No.	VT OK
W1				
W2				
W3				
W4				
W5				

WELDING CONSUMABLES		
WIRE TYPE	SIZE	LOT No.

[illegible]

BILL OF MATERIAL				
ITEM	ITEM QTY	PART NUMBER	DESCRIPTION	HEAT No.
1	1	A1-19027-300-01 32in pipe	32" XS x 6 1/32" PIPE, API 5L X65M	
2	1	A1-19027-300-02 32in CL150 RF flange	32" CLASS 150 B16.47 Ser.A RF FLANGE, A350 LF2, 2" THICKER	
3	1	A1-19027-300-03 32in CL150 FFWN flange	32" x 3/4" WALL CLASS 150 FFWN FLANGE, A105N	
4	1	A1-19027-300-04 HCWI liner - nozzle	28 1/2" ID x 1" WALL x 53 7/32" HCWI NOZZLE LINER, ASTM A532 CLASS III TYPE A, PF# 470289	
5	2	ASME B16.11 Hex Head Plug 3/4	3/4"-NPT HEX BULL PLUG, SA234 WPB-S9	
6	2	Tag mount - 3in	C3x4.1 x 1", 44W	

REVISION HISTORY			
REV	DATE	DESCRIPTION	INITIALS
0	3/12/20	ISSUED FOR CONSTRUCTION	KLS