

SUPPLIER DOCUMENT COVER SHEET

MCDERMOTT

233122 PSC Modifications
Imperial Oil Resources Limited



Supplier Name:	PENTICTON FOUNDRY LTD.
Purchase Order Title:	MISC-K1 CWI PIPING
Equipment / Tag Number(s):	SP-K3493
Supplier Document No:	1462298-A05-0011

Supplier's Revision Record

2 (1 – signed)	June 28, 2019	For Review	Penticton		
1	June 26, 2019	For Review	Penticton		
0	June 21, 2019	For Review	Penticton		
Rev.	Date	Issue	By	Checked	Approved

Project Document Number

Project No.	Purchase Order No.		Seq. No.
233122	1462298	- A05 -	0011

DOCUMENT TITLE: ELBOW SUPPORT SPOOL DWG

SUPPLIER DOCUMENT REVIEW

Purchaser's review of Supplier's documents does not relieve Supplier of the responsibility for correctness under the Purchase Order. Permission to proceed does not constitute acceptance of design, detail and calculations, test methods or materials developed or selected by the Supplier and does not relieve the Supplier from full compliance with the Purchase Order or any other obligations, nor detract from any of the Purchaser's rights.

Purchaser's review status as per tick the appropriate box:		Purchasers review / reviewer	
<input checked="" type="checkbox"/>	CODE 1: No Comments	9 July 19	Frank McInnis
<input type="checkbox"/>	CODE 2: Reviewed with Minor Comments		
<input type="checkbox"/>	CODE 3: Reviewed with Comments		
<input type="checkbox"/>	CODE 4: Rejected		
<input type="checkbox"/>	CODE 5: Superseded		
<input type="checkbox"/>	CODE 6: Void		
<input type="checkbox"/>	CODE 7: For Information		

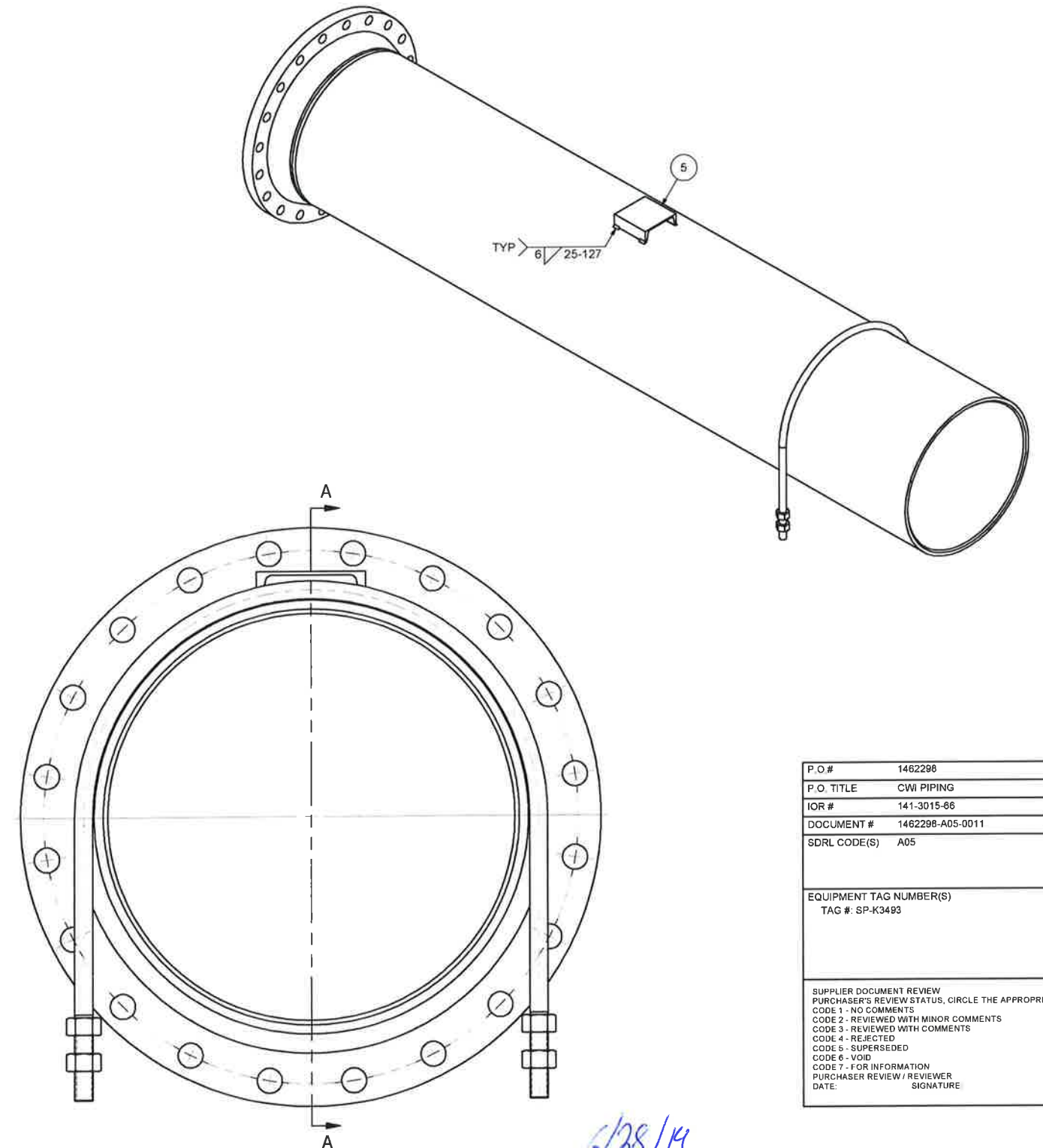
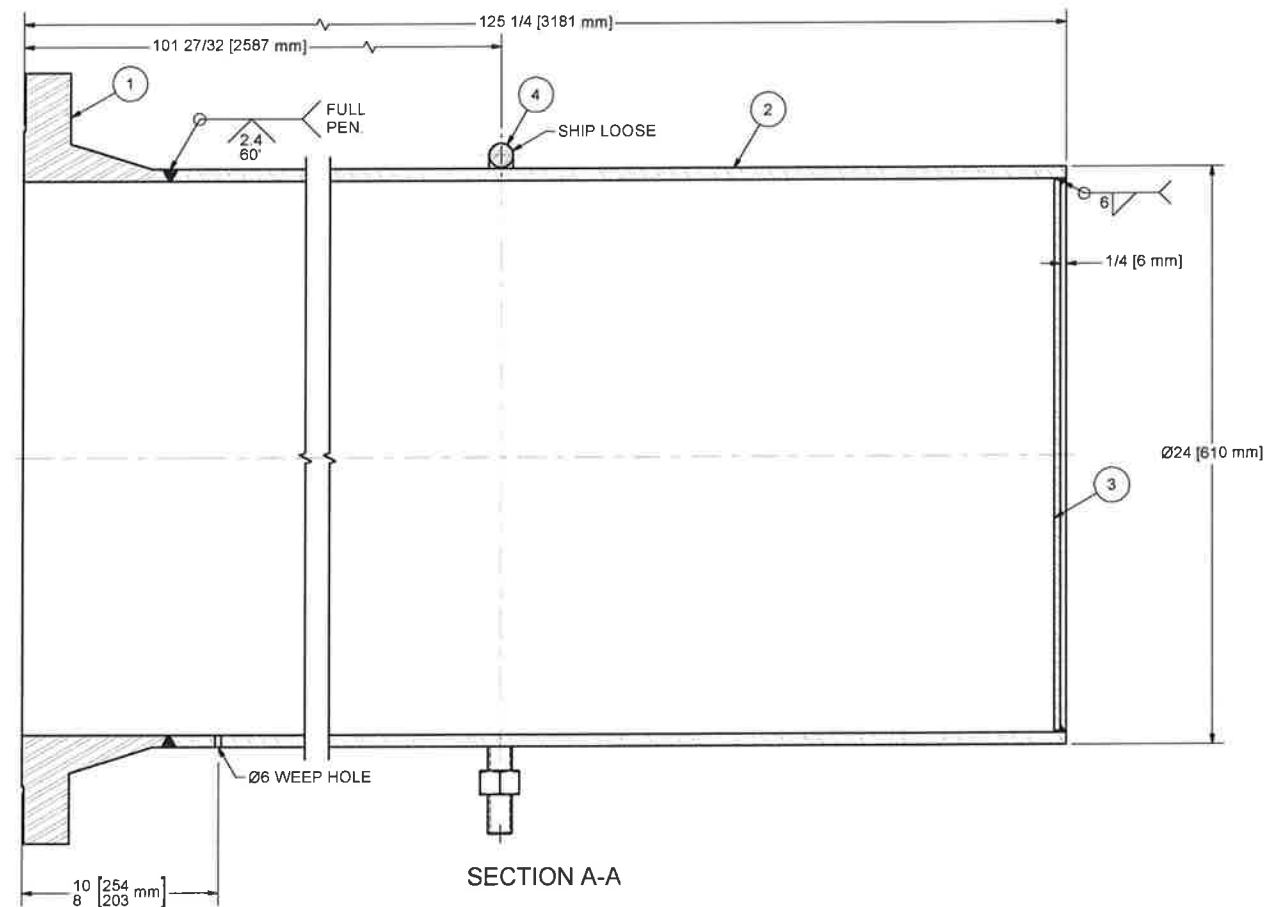
IMPORTANT

Should the Supplier consider that any comments made by the Purchaser change the Scope of Supply, the Supplier shall advise the price and delivery implications of such changes within five working days of receipt. The Supplier must not incorporate such changes without prior approval of the Purchaser of the revised price and/or delivery period. RETROSPECTIVE CLAIMS WILL NOT BE CONSIDERED.

Supplier - Purchaser Interface Data Freeze

MCDERMOTT Name:	Signature:	Date:
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The document consists of this front sheet plus **1** page(s).



P.O. #	1462298
P.O. TITLE	CWI PIPING
IOR #	141-3015-66
DOCUMENT #	1462298-A05-0011
SDRL CODE(S)	A05
EQUIPMENT TAG NUMBER(S)	TAG #: SP-K3493
SUPPLIER DOCUMENT REVIEW	PURCHASER'S REVIEW STATUS, CIRCLE THE APPROPRIATE STATUS: CODE 1 - NO COMMENTS CODE 2 - REVIEWED WITH MINOR COMMENTS CODE 3 - REVIEWED WITH COMMENTS CODE 4 - REJECTED CODE 5 - SUPERSEDED CODE 6 - VOID CODE 7 - FOR INFORMATION PURCHASER REVIEW / REVIEWER DATE: SIGNATURE

BILL OF MATERIAL			
ITEM	ITEM QTY	PART NUMBER	DESCRIPTION
1	1	A1-18001-230-07 24in CL150 RFWN flange	24" XS CLASS 150 ASME B16.5 RFWN FLANGE, A105N
2	1	A1-18001-330-01 24in pipe	24" XS x 3027mm PIPE, API 5L Gr.B PSL-2
3	1	A1-18001-330-02 End cap	Ø581mm x 1/4" PLATE, G40.21 260W
4	1	A1-18001-450-00 U-bolt assembly	ANVIL Fig.137 OR APPROVED EQUIVALENT, GALVANIZED, c/w 4 HEX NUTS
5	1	Tag mount - 6in	C6x8 2 x 6" [152mm], 44W

REVISION HISTORY		
REV	DATE	DESCRIPTION
1	6/26/19	REFERENCE OF TITLE BLOCK WAS 2300
0	6/24/19	ISSUED FOR CONSTRUCTION

EST. WT. 1,575 lbs.
UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS ARE IN INCHES - BREAK ALL SHARP EDGES TO 1/8" DIA. INTERPRET DIMS PER ANSI Y14.5 STANDARDS
TOLERANCES
X .1
X .05
X .01
X .005
X .001
FRESH ON ALL MACHINED SURFACES

ALCO INC. APEGGA PERMIT TO PRACTICE No.: P10702
DO NOT SCALE
DRAWN BY: JDS CHECKED BY: TMH APPROVED: [Signature]
DATE: 6/26/19 DATE: 6/26/19 DATE: [Blank]
MATERIAL & HEAT TREAT

ALCO Industrial	11655 - 156 Street, Edmonton, Alberta, Canada T5M 3T5 Phone: (780) 451-6222 • Fax: (780) 452-4355
24" SUPPORT SPOOL FOR SPOOL SP-K3493 IOL KEARL PLANT 1 - EXTRACTION	PROJECT No: 074-1300-080-141-010 01 REFERENCE: A1-18001-330-00 Elbow support spool.idw
REV 1	SHEET 1 OF 1