


PART NUMBER	DESCRIPTION
A1-18023-200-01 14in pipe	14" Sch.80 x 6 3/16" PIPE, A106 Gr.B

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	UNLESS OTHERWISE SPECIFIED	DRAWN BY: GVD	DATE 9/25/18			
	ALL DIMENSIONS IN INCHES. BREAK ALL SHARP EDGES .01-.03R OR 45° RADII .05-.010	CHECKED BY: JDS	DATE 3/19/20	TITLE  14" PIPE  CNRL CYCLONE ADAPTER SPOOL		
	TOLERANCES FRACTIONS = ± 1/8 X = ± 1/8 X.X = ± .030 X.XX = ± .015 X.XXX = ± .005 AS CAST = +0.125 -0.200 ANGLES = ± 1/2°	APPROVED: BEM	DATE 3/19/20			
	125✓ FINISH ON ALL MACHINED SURFACES	MATERIAL & HEAT TREAT  A106 Gr.B				
				FILE NAME A1-18023-200-01 14in pipe.idw		SHEET 1 OF 1

REVISION HISTORY			
REV	DATE	DESCRIPTION	INITIALS
0	3/19/20	ADD PARTS TABLE, UPDATE TITLEBLOCK	KLS
A	9/25/18	ISSUED FOR CONSTRUCTION	GVD