



SECTION A-A

BILL OF MATERIAL			
ITEM	ITEM QTY	PART NUMBER	DESCRIPTION
1	1	A1-18001-200-05 End ring	Ø660mm x Ø597mm x 1' PLATE, A516 Gr.70N

REVISION HISTORY		
REV	DATE	DESCRIPTION
A	4/22/19	ISSUED FOR REVIEW

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EST. WT. 23 lbmass
UNLESS OTHERWISE SPECIFIED:
ALL DIMENSIONS ARE IN INCHES. BREAK ALL SHARP EDGES 0.1" OR GR.45° RADIUS PER ANSI Y14.5 STANDARD.
TOLERANCES:
X = ± .118
X.X = ± .050
X.XX = ± .015
X.XXX = ± .005
ANGLES = ± 1/2°
125/√ FINISH ON ALL MACHINED SURFACES

DO NOT SCALE

DRAWN BY: JDS
DATE: 4/22/19
CHECKED BY: DATE
APPROVED: DATE

MATERIAL & HEAT TREAT
A516 GR.70N

ALCO

ALCO Industrial

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TITLE
SPOOL SP-K3493 - END RING
IOL KEARL PLANT 2 - EXTRACTION

PROJECT No. A1-18001
REFERENCE A1-18001-200-00
FILE NAME A1-18001-200-05 End ring.idw

REV. A
SHEET 1 OF 1