



PART NUMBER		DESCRIPTION	
A1-19027-100-03 36in Type B victaulic ring		36" TYPE B VICTAULIC RING FOR 200 SERIES COUPLING, A350 LF2, CUSTOM TYPE B	

REVISION HISTORY			
REV	DATE	DESCRIPTION	INITIALS
1	3/05/20	RING WAS 34", REFERENCE DIMENSION WAS 36 1/2"	GVD
0	2/20/20	ISSUED FOR CONSTRUCTION	KLS

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EST. WT. 517 lbmass

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES. BREAK ALL SHARP EDGES 01" OR GR 45° RADIUS. 05 T.I.R. 010. INTERPRET DWG PER ANSI Y14.5 STANDARD.

TOLERANCES:

X = ±.118

X.X = ±.050

X.XX = ±.015

X.XXX = ±.005

ANGLES = ±12°

125/✓ FINISH ON ALL MACHINED SURFACES

DO NOT SCALE

DRAWN BY: KLS

CHECKED BY: JDS

APPROVED: BEM

DATE: 2/20/20

DATE: 3/05/20

DATE: 3/05/20

MATERIAL & HEAT TREAT

A350 LF2

ALCO

2103 - 8 Street,
Nisku, Alberta, Canada T9E 7Y9
Phone: (780) 451-6222 ♦ Fax: (780) 452-4355

TITLE

1 36in VICTAULIC RING
SYNCRUDE AURORA HT2 MAIN LINE

PROJECT No. A1-19027

REFERENCE A1-19027-100-00

REV. 1

FILE NAME

A1-19027-100-03 36in Type B victaulic ring.idw

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