MAX. ECCENTRICITY FOR ALL DIA.'S EXCEPT O.D. 1/32" BORE TO BE SMOOTH FINISH FREE FROM RETRACK MARKS ALL VERTICAL & HORIZONTAL SURFACES TO BE RESPECTIVELY PARALLEL ±1/4° MACHINE 250-500 Ra UNLESS OTHERWISE NOTED FINISH MACHINE R.F. 125-250 Ra DRILL 28 X 1 3/4" DIA. HOLES EQUALLY SPACED _ 40.750" DIA. +0.500"-0.250" 37.000" B.C.DIA. ±0.062" 32.750" DIA. +0.125"-0 7/16" 28,250" DIA. +0.062"-0 1/8" RAD. MIN. RAD. ±3/16" ,680" 1/16″ ±0.007 15° -1/8" RAD.TYP. 31.500" DIA. ±0.080" STAMP: (MAT'L) : 300 : 28 : (HEAT NO.) : (MM/YY)

T-L DWG. MSS-300



Tri—Lad Flange and Fittings

DATE 4-10-2000
DR Les Mansfield
CK D LM

DRAWING NO.

SCAL F

STN

28 300 SD RF (INDUSTRY STANDARD) FACING & DRILLING PER MSS & B16.47 SERIES A

A-20833