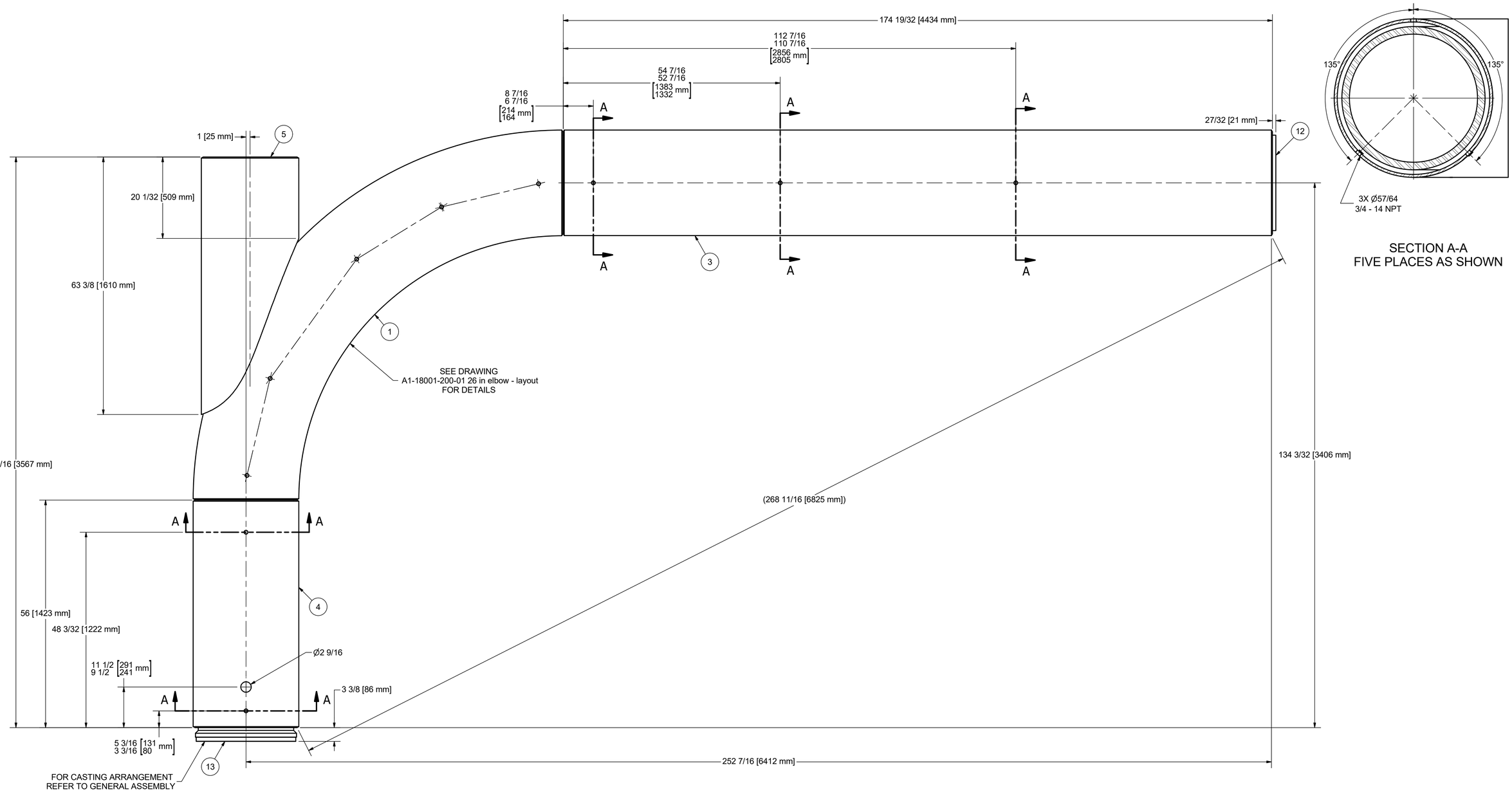

BILL OF MATERIAL

ITEM	ITEM QTY	PART NUMBER	DESCRIPTION
1	1	A1-18001-200-01 26in elbow	26"-3D XS x 90° FORGED ELBOW, A234 WPB
4	1	A1-18001-260-02 26in pipe - inlet	26" XS x 1423 mm PIPE, API 5L Gr.B PSL-2
3	1	A1-18001-200-03 26in pipe - outlet	26" XS x 4435mm PIPE, API 5L Gr.B PSL-2
5	1	A1-18001-200-04 24in dummy leg	24" XS x 1610mm PIPE, API 5L Gr.B PSL-2
13	1	A1-18001-260-10 HCWI pipe - inlet	533 mm ID x 32 mm WALL x 1460 mm HCWI LINER, ASTM A532 CLASS III TYPE A, PF #743104
12	1	A1-18001-200-12 HCWI pipe - outlet	533mm ID x 32mm WALL x 1473mm HCWI LINER, ASTM A532 CLASS III TYPE A, PF#743102

REVISION HISTORY

REV	DATE	DESCRIPTION	INITIALS
A	10/28/19	ISSUED FOR REVIEW	KLS

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EST. WT.

UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS ARE IN INCHES. BREAK ALL SHARP EDGES .01-.03R OR 45°. RADII .05 T.I.R. .010. INTERPRET DWG. PER ANSI Y14.5 STANDARD.
TOLERANCES
X = ± 1/16
X.X = ± .030
X.XX = ± .015
X.XXX = ± .005
ANGLES = ± 1/2°
125 FINISH ON ALL MACHINED SURFACES

DO NOT SCALE

DRAWN BY: KLS	DATE: 6/27/19
CHECKED BY:	DATE
APPROVED:	DATE
MATERIAL & HEAT TREAT	

ALCO
ALCO Industrial
2101 - 8 Street,
Nisku, Alberta, Canada T9E 7Y9
Phone: (780) 451-6222 ♦ Fax: (780) 452-4355

TITLE
26" HCWI ELBOW - SPOOL SP-K3493
IOL KEARL PLANT 2 - EXTRACTION - PIPE LAYOUT

PROJECT No.	REFERENCE	REV.
A1-18001	A1-18001-260-00	A

FILE NAME: A1-18001-260-00 SP-K3493 - Layout.idw

SHEET 1 OF 1