



REVISION HISTORY		
REV	DATE	DESCRIPTION
1	8/30/19	MATERIAL WAS A105N
0	7/25/19	ISSUED FOR CONSTRUCTION, DIAMETER WAS 30.000" [762mm], METRIC TOLERANCES WERE WITHOUT DECIMALS
B	7/10/19	BORE WAS 1/4" ECCENTRIC
A	5/29/19	ISSUED FOR REVIEW

THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION AND SUCH INFORMATION MAY BE USED FOR ANY PURPOSES WITHOUT THE WRITTEN PERMISSION FROM ALCO OR ITS DIVISIONS.

EST. WT. 382 lb.

UNLESS OTHERWISE SPECIFIED:
ALL DIMENSIONS ARE IN INCHES. BREAK ALL SHARP EDGES 01-03R OR 04- R40D1 PER ANSI Y14.5 STANDARD.

TOLERANCES:
X = ± .118
X.X = ± .050
X.XX = ± .015
X.XXX = ± .005
ANGLES: ± 1/2°
125/ FINISH ON ALL MACHINED SURFACES

DO NOT SCALE

DRAWN BY: GVD
DATE: 8/30/19

CHECKED BY: DATE

APPROVED: DATE

MATERIAL & HEAT TREAT
A516 Gr.70N

ALCO

11650 - 156 Street,
Edmonton, Alberta, Canada T6M 3T5
Phone: (780) 451-6222 • Fax: (780) 452-4355

ALCO Industrial

11650 - 156 Street,
Edmonton, Alberta, Canada T6M 3T5
Phone: (780) 451-6222 • Fax: (780) 452-4355

TITLE
FLANGE - 30in CL300 RFBL - Ø28 1/2 BORE
FORT HILLS / SUNCOR

PROJECT No.
A1-19010

REFERENCE
A1-19010-200-00

REV.
1

FILE NAME
A1-19010-200-01 30in CL300 RFBL flange.idw

SHEET
1 OF 1