



PART NUMBER	DESCRIPTION
A1-19027-200-02 36in Type B victaulic ring	36" TYPE B VICTAULIC RING FOR 200 SERIES COUPLING, A350 LF2, CUSTOM TYPE B

REVISION HISTORY			
REV	DATE	DESCRIPTION	INITIALS
1	3/05/20	RING WAS 34", REFERENCE DIMENSION WAS 36 1/2"	GVD
0	2/20/20	ISSUED FOR CONSTRUCTION	KLS

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TOLERANCES:
X = ±.118
X.X = ±.050
X.XX = ±.015
X.XXX = ±.005
ANGLES: ±.12°
125/32 FINISH ON ALL MACHINED SURFACES

EST. WT. 552 lbmass
UNLESS OTHERWISE SPECIFIED:
ALL DIMENSIONS ARE IN INCHES. BREAK ALL SHARP EDGES .01" OR GR .45" RADIUS .01, .010, INTERPRET DWG PER ANSI Y14.5 STANDARD.

DRAWN BY: KLS
CHECKED BY: JDS
APPROVED: BEM

DATE: 2/20/20
DATE: 3/05/20
DATE: 3/05/20

DO NOT SCALE

MATERIAL & HEAT TREAT
A350 LF2

ALCO

2103 - 8 Street,
Nisku, Alberta, Canada T9E 7Y9
Phone: (780) 451-6222 • Fax: (780) 452-4355

1

36in VICTAULIC RING
SYNCRUDE AURORA HT2 MAIN LINE

PROJECT No.
A1-19027

REFERENCE
A1-19027-200-00

REV.
1

FILE NAME
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SHEET
1 OF 1