



PART NUMBER	DESCRIPTION
A1-19027-100-01 36in elbow	36" XS x 160" RADIUS x 90° PIPE BEND, API 5L Grade X65M

REVISION HISTORY			
REV	DATE	DESCRIPTION	INITIALS
0	2/10/20	ISSUE FOR CONSTRUCTION	KLS

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TOLERANCES:
X = ± .118
X.X = ± .050
X.XX = ± .015
X.XXX = ± .005
ANGLES = ± 12°
125/✓ FINISH ON ALL MACHINED SURFACES

EST. WT. 3968 lbmass
UNLESS OTHERWISE SPECIFIED:
ALL DIMENSIONS ARE IN INCHES. BREAK ALL SHARP EDGES 01" OR GR.45° RADIUS.
95% T.I.R. .010. INTERPRET DWG PER ANSI Y14.5 STANDARD.

DRAWN BY: KLS
CHECKED BY: JDS
APPROVED: BEM

DATE: 2/10/20
DATE: 2/10/20
DATE: 2/10/20

DO NOT SCALE

MATERIAL & HEAT TREAT
X65M

ALCO

2103 - 8 Street,
Nisku, Alberta, Canada T9E 7Y9
Phone: (780) 451-6222 • Fax: (780) 452-4355

TITLE
90° PIPE BEND
SYNCRUDE AURORA HT2 MAIN LINE

PROJECT No.
A1-19027

REFERENCE
A1-19027-100-00

REV.
0

FILE NAME
A1-19027-100-01 36in elbow.idw

SHEET
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