



PART NUMBER	DESCRIPTION
A1-19027-100-03 36in Type B victaulic ring	36" TYPE B VICTAULIC RING FOR 200 SERIES COUPLING, A350 LF2, CUSTOM TYPE B

REVISION HISTORY			
REV	DATE	DESCRIPTION	INITIALS
1	3/05/20	RING WAS 34", REFERENCE DIMENSION WAS 36 1/2"	GVD
0	2/20/20	ISSUED FOR CONSTRUCTION	KLS

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EST. WT. 517 lbmass
UNLESS OTHERWISE SPECIFIED:
ALL DIMENSIONS ARE IN INCHES. BREAK ALL SHARP EDGES 0.1" OR 0.45" RADIUS.
0.1, 0.15, 0.10, INTERPRET DWG PER ANSI Y14.5 STANDARD.
TOLERANCES:
X = ±.118
X.X = ±.050
X.XX = ±.015
X.XXX = ±.005
ANGLES: ±1/2°
125/ ✓ FINISH ON ALL MACHINED SURFACES

DO NOT SCALE

DRAWN BY: KLS
CHECKED BY: JDS
APPROVED: BEM

DATE: 2/20/20
DATE:
DATE:

MATERIAL & HEAT TREAT
A350 LF2

ALCO Industrial
2103 - 8 Street,
Nisku, Alberta, Canada T9E 7Y9
Phone: (780) 451-6222 • Fax: (780) 452-4355

TITLE
1 36in VICTAULIC RING
SYNCRUDE AURORA HT2 MAIN LINE

PROJECT No. A1-19027
REFERENCE A1-19027-100-00
FILE NAME A1-19027-100-03 36in Type B victaulic ring.idw

REV. 1
SHEET 1 OF 1