


BILL OF MATERIAL				
ITEM	ITEM QTY	PART NUMBER	DESCRIPTION	HEAT No.
1	1	A1-19027-200-01 34in pipe	34" XS x 41 9/16" PIPE, API 5L X65M	
2	1	A1-19027-200-02 36in Type B victaulic ring	36" TYPE B VICTAULIC RING FOR 200 SERIES COUPLING, A350 LF2, CUSTOM TYPE B	
3	1	A1-19027-200-03 30in CL300 flange	30" CLASS 300 FFSS IND. STD. FLANGE, A350 LF2, Ø32 1/2" BORE	
4	1	A1-19027-200-04 HCWi reducer	28 1/2" ID x 26" ID x 2 1/16" WALL x 55 7/8" HCWI REDUCER, ASTM A532 CLASS III TYPE A, PF# 470279	
5	2	ASME B16.11 Hex Head Plug 3/4	3/4"-NPT HEX BULL PLUG, SA234 WPB-S9	
6	2	Tag mount - 6in	C6x8.2 x 6" [152mm], 44W	

REVISION HISTORY			
REV	DATE	DESCRIPTION	INITIALS
0	3/12/20	ISSUED FOR CONSTRUCTION	KLS

WELD MAP				
WELD No.	WELDER ID	NDT REPORT	WPS No.	VT OK
W1				
W2				
W3				
W4				

WELDING CONSUMABLES		
WIRE TYPE	SIZE	LOT No.

APPROVED WPS		

<div>THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION AND SUCH INFORMATION MAY BE USED FOR ANY PURPOSE OR IN ANY MANNER WITHOUT THE WRITTEN PERMISSION FROM ALCO INC. OR ITS DIVISIONS.</div> <div>125/</div> <div>FINISH ON ALL MACHINED SURFACES</div>	EST. WT. 4,680 lbs.	DO NOT SCALE		<div>ALCO</div> <div></div> <div>ALCO Industrial</div> <div>2103 - 8 Street, Nisku, Alberta, Canada T9E 7Y9 Phone: (780) 451-6222 • Fax: (780) 452-4355</div>	
	UNLESS OTHERWISE SPECIFIED	DRAWN BY: GVD	DATE: 1/06/20		TITLE
	ALL DIMENSIONS ARE IN INCHES. BREAK ALL SHARP EDGES 0.1" OR 0.04" RADI	CHECKED BY: JDS	DATE: 3/12/20		
	95.1 L.R. 0.10. INTERPRET DWG PER ANSI Y14.5 STANDARD	APPROVED: BEM	DATE: 3/12/20		
	MATERIAL & HEAT TREAT		SPPOOL SP-237-2-P-126-1-A SYNCRUDE AURORA HT2 MAIN LINE		
	TOLERANCES: X = ± .118 X.X = ± .050 X.XX = ± .015 X.XXX = ± .005 ANGLES = ± 12°	PROJECT No. A1-19027		REFERENCE SP-237-2-P-126-1-A Rev.A	REV. 0
	FILE NAME A1-19027-200-00 SP-237-2-P-126-1-A.idw		SHEET 1 OF 1		