

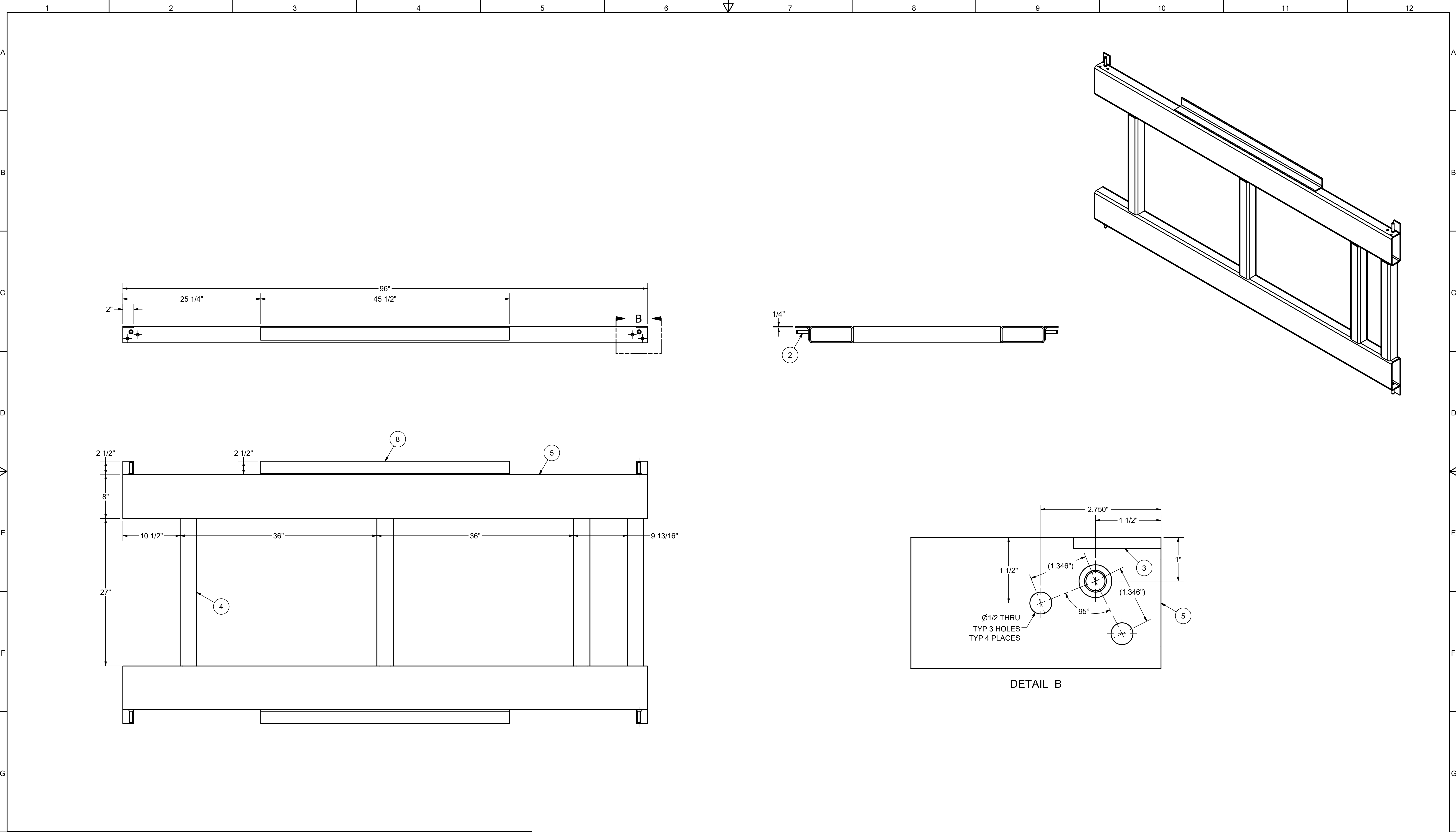


BILL OF MATERIAL			
ITEM	ITEM QTY	PART NUMBER	DESCRIPTION
1	1	A1-18002-100-01 Floor	96" x 48" x 11Ga SHEET, A569
2	4	A1-18002-100-38 Leg hinge pin	Ø3/4" x 2 1/2" ROUND BAR, C1018
3	4	AISC - 2 1/2x1/4 - 2	2" x 1/4" x 2 1/2" FLAT BAR, A36
4	4	AISC - 3x3x1/4 - 27	3" x 3" x 1/4" x 27" SQUARE TUBE, 50W
5	2	AISC - 8x3x1/4 - 96	8" x 3" x 1/4" x 96" RECTANGULAR TUBE, 50W
6	1	AISC - C 4 x 5.4 - 48	C4x5.4 x 48", 44W
7	2	AISC - C 4 x 5.4 - 96	C4x5.4 x 96", 44W
8	2	AISC - L 2.5 x 2.5 x 1/4 - 45.5	2 1/4" x 2 1/4" x 1/4" x 45 1/2" ANGLE, 44W


REVISION HISTORY		
REV	DATE	DESCRIPTION
A	6/13/18	ISSUED FOR REVIEW

THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION AND SUCH INFORMATION MAY BE USED OR DISCLOSED BY ANY PERSON FOR ANY PURPOSES WITHOUT THE WRITTEN PERMISSION FROM ALCO INC. OR ITS DIVISIONS	EST. WT.	DO NOT SCALE		 	11650 - 156 Street Edmonton, Alberta, Canada T5M 3T5 Phone: (780) 451-6222 • Fax: (780) 452-4355	
	UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. BREAK ALL SHARP EDGES 01" OR 45° RADIUS PER ANSI Y14.5 STANDARD.	DRAWN BY: GVD	DATE: 6/13/18			
	TOLERANCES: X = ±.118 X.X = ±.050 X.XX = ±.015 X.XXX = ±.005 ANGLES = ±1/2°	CHECKED BY:	DATE	TITLE LINE BORING SKID - TOP WELDMENT ALCO FIELD SERVICE		
		APPROVED:	DATE			
	MATERIAL & HEAT TREAT			PROJECT No. A1-18002	REFERENCE	REV. A
				FILE NAME A1-18002-150-00 Line boring skid.idw	SHEET 1 OF 2	



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	UNLESS OTHERWISE SPECIFIED	DRAWN BY:	DATE:				
	ALL DIMENSIONS ARE IN INCHES. BREAK ALL SHARP EDGES 01" OR GR 45° RADIUS PER ANSI Y14.5 STANDARD	GVD	6/13/18				
		CHECKED BY:	DATE:				
		APPROVED:	DATE:				
	MATERIAL & HEAT TREAT				PROJECT No.	REFERENCE	REV.
					A1-18002		A
					FILE NAME	SHEET	
					A1-18002-150-00 Line boring skid.idw	2 OF 2	