

# SUPPLIER DOCUMENT COVER SHEET

**MCDERMOTT**

**233122 PSC Modifications  
Imperial Oil Resources Limited**



<b>Supplier Name:</b>	<b>PENTICTON FOUNDRY LTD.</b>
<b>Purchase Order Title:</b>	<b>MISC-K1 CWI PIPING</b>
<b>Equipment / Tag Number(s):</b>	<b>SP-K3493</b>
<b>Supplier Document No:</b>	<b>1462298-A05-0011</b>

## Supplier's Revision Record

0	June 21, 2019	For Review	Penticton		
Rev.	Date	Issue	By	Checked	Approved

## Project Document Number

Project No.	Purchase Order No.		Seq. No.
233122	1462298	- A05 -	0011

## DOCUMENT TITLE: ELBOW SUPPORT SPOOL DWG

### SUPPLIER DOCUMENT REVIEW

Purchaser's review of Supplier's documents does not relieve Supplier of the responsibility for correctness under the Purchase Order. Permission to proceed does not constitute acceptance of design, detail and calculations, test methods or materials developed or selected by the Supplier and does not relieve the Supplier from full compliance with the Purchase Order or any other obligations, nor detract from any of the Purchaser's rights.

Purchaser's review status as per tick the appropriate box:		Purchasers review / reviewer	
<input checked="" type="checkbox"/>	CODE 1: No Comments	Date	Signature
<input type="checkbox"/>	CODE 2: Reviewed with Minor Comments		
<input type="checkbox"/>	CODE 3: Reviewed with Comments		
<input type="checkbox"/>	CODE 4: Rejected		
<input type="checkbox"/>	CODE 5: Superseded		
<input type="checkbox"/>	CODE 6: Void		
<input type="checkbox"/>	CODE 7: For Information		
		June 27/19	Frank McInnis

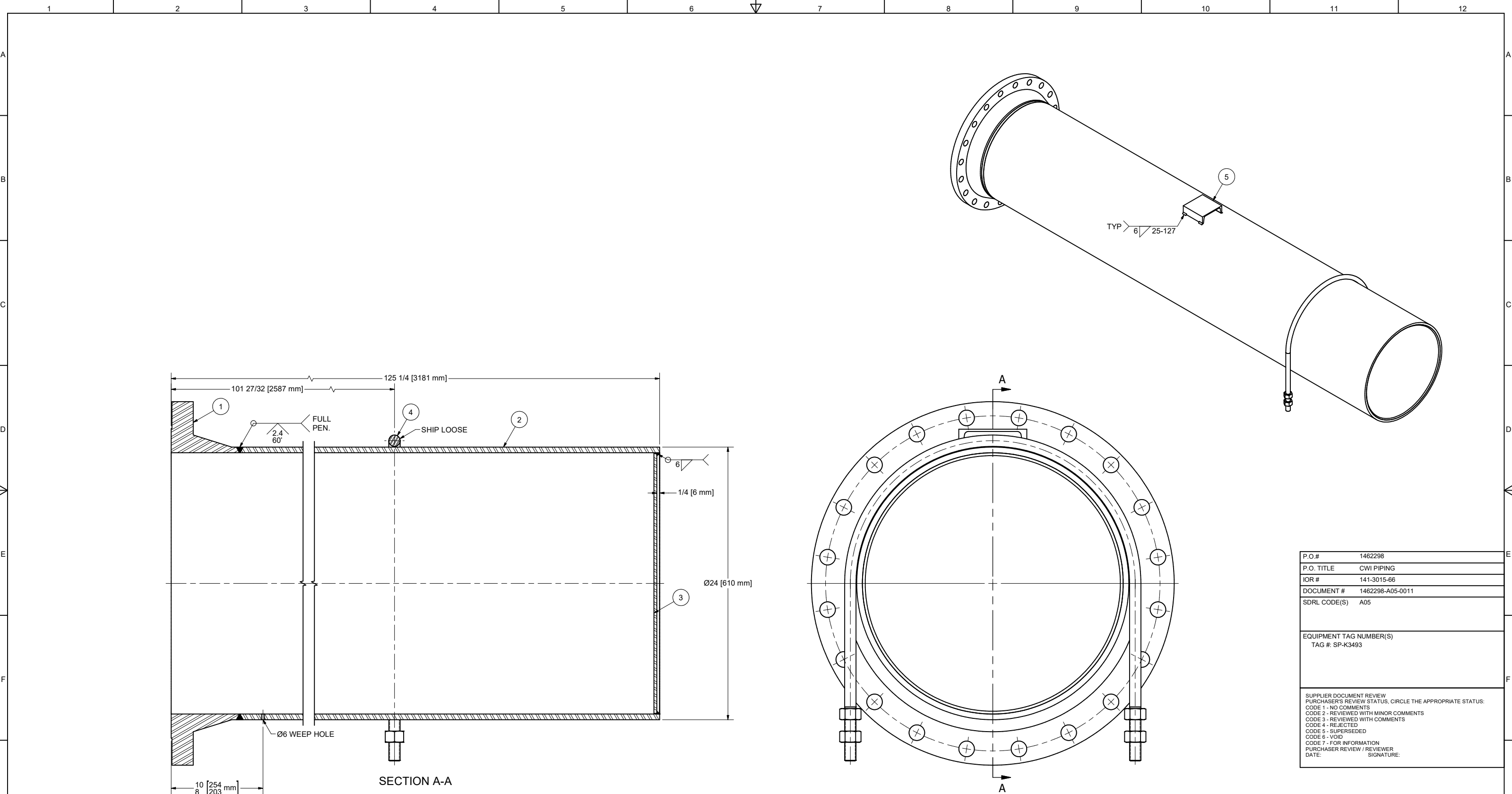
#### IMPORTANT

*Should the Supplier consider that any comments made by the Purchaser change the Scope of Supply, the Supplier shall advise the price and delivery implications of such changes within five working days of receipt. The Supplier must not incorporate such changes without prior approval of the Purchaser of the revised price and/or delivery period. RETROSPECTIVE CLAIMS WILL NOT BE CONSIDERED.*

### Supplier - Purchaser Interface Data Freeze

<b>MCDERMOTT Name:</b>	<b>Signature:</b>	<b>Date:</b>
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The document consists of this front sheet plus **1** page(s).



P.O.#	1462298
P.O. TITLE	CWI PIPING
IOR #	141-3015-66
DOCUMENT #	1462298-A05-0011
SDRL CODE(S)	A05
EQUIPMENT TAG NUMBER(S)	TAG #: SP-K3493
SUPPLIER DOCUMENT REVIEW	
PURCHASER'S REVIEW STATUS, CIRCLE THE APPROPRIATE STATUS:	
CODE 1 - NO COMMENTS	
CODE 2 - REVIEWED WITH MINOR COMMENTS	
CODE 3 - REVIEWED WITH COMMENTS	
CODE 4 - REJECTED	
CODE 5 - SUPERSEDED	
CODE 6 - VOID	
CODE 7 - FOR INFORMATION	
PURCHASER REVIEW / REVIEWER	
DATE:	SIGNATURE:

BILL OF MATERIAL				
ITEM	ITEM QTY	PART NUMBER	DESCRIPTION	
1	1	A1-18001-230-07 24in CL150 RFWN flange	24" XS CLASS 150 ASME B16.5 RFWN FLANGE, A105N	
2	1	A1-18001-330-01 24in pipe	24" XS x 3027mm PIPE, API 5L Gr.B PSL-2	
3	1	A1-18001-330-02 End cap	Ø581mm x 1/4" PLATE, G40.21 260W	
4	1	A1-18001-450-00 U-bolt assembly	ANVIL Fig.137 OR APPROVED EQUIVALENT, GALVANIZED, c/w 4 HEX NUTS	
5	1	Tag mount - 6in	C6x8.2 x 6" [152mm], 44W	

REVISION HISTORY		
REV	DATE	DESCRIPTION
0	6/24/19	ISSUED FOR CONSTRUCTION

PROFESSIONAL ENGINEER  
TRENT MICHAEL HASE  
ALBERTA  
P.E. 0000

ALCO INC.  
APEGGA PERMIT TO  
PRACTICE No.: P10702

ALCO Industrial  
11650 - 156 Street  
Edmonton, Alberta, Canada T5M 3T5  
Phone: (780) 451-6222 • Fax: (780) 452-4355

EST. WT. 1,575 lbs.

UNLESS OTHERWISE SPECIFIED  
ALL DIMENSIONS ARE IN  
INCHES. BREAK ALL SHARP  
EDGES 01-03R OR 45° RADIUS  
55 T.I.R. 010. INTERPRET DWG  
PER ANSI Y14.5 STANDARD.

TOLERANCES  
X = ± 1/16  
XX = ± 0.00  
XXX = ± 0.015  
XXXX = ± 0.005  
ANGLES = ± 1/2°  
125/✓ FINISH ON ALL  
MACHINED SURFACES

DO NOT SCALE

DRAWN BY: JDS  
CHECKED BY: TMH  
APPROVED: DATE

DATE: 6/24/19  
DATE: 6/24/19  
DATE:

MATERIAL & HEAT TREAT

TITLE  
24" SUPPORT SPOOL FOR SPOOL SP-K3493  
IOL KEARL PLANT 1 - EXTRACTION

PROJECT No. REFERENCE  
074-2300-080-141-010 01

FILE NAME  
A1-18001-330-00 Elbow support spool.idw

REV. 0

SHEET 1 OF 1