



SECTION A-A

BILL OF MATERIAL			
ITEM	ITEM QTY	PART NUMBER	DESCRIPTION
3	1	A1-18001-260-17 26in pipe - inlet	26" XS x 235mm PIPE, API 5L Gr.B PSL-2
6	4	A1-18001-260-16 Segment - Pipe shoulder	25" x 23 1/2" x 1" PLATE, 90° SEGMENT, A516 Gr.70N

REVISION HISTORY		
REV	DATE	DESCRIPTION
A	6/25/19	ISSUED FOR REVIEW

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	UNLESS OTHERWISE SPECIFIED		DRAWN BY:	DATE	TITLE			
	ALL DIMENSIONS ARE IN INCHES. BREAK ALL SHARP EDGES .01-.03R OR .45° RADIUS TYP. .05 T.I.R. .010. INTERPRET DWG PER ANSI Y14.5 STANDARD.		JDS	6/25/19				
			CHECKED BY:	DATE	26" XS PIPE SHOULDER MACHINING, SP-K3493 IOL KEARL PLANT 1 - EXTRACTION			
	TOLERANCES		APPROVED:	DATE	PROJECT No.      REFERENCE      REV. A1-18001      A1-18001-260-00      A FILE NAME      SHEET A1-18001-260-00 SP-K3493 - Pipe machining.idw      1 OF 1			
	X = ± .116							
	XX = ± .030							
	XXX = ± .015							
	XXXX = ± .005							
ANGLES = ± 1/2°		MATERIAL & HEAT TREAT						
125/✓ FINISH ON ALL MACHINED SURFACES								