



Penticton Foundry

Progress Report: Thursday January 16th, 2020

Syncrude Canada Ltd.

Worley – Syncrude Projects Group

407035-05914_E00324_MR235L5001_POD-001 / HCWI Spools

Next Update Meeting: January 20th, 2020

Activities Completed This Week	Notes
Submit revised Flange Calculations	Complete Jan 8, 2020. waiting on approval from Worley
Submit Mainline Drawings	Complete Jan 8, 2020. waiting on approval from Worley
Received Secondary Spool Drawings	Jan 14, 2020
Received ITP	Jan 15, 2020

Activities Planned for Next Week	Notes
Add hold & witness points to Gantt Chart	ITP received Jan 15, will submit newest schedule when complete
Submit final Secondary spool drawings with p.eng stamp	ALCO to finish final drawing revision
Submit Victaulic Certificate of Conformance	Jan 31 st

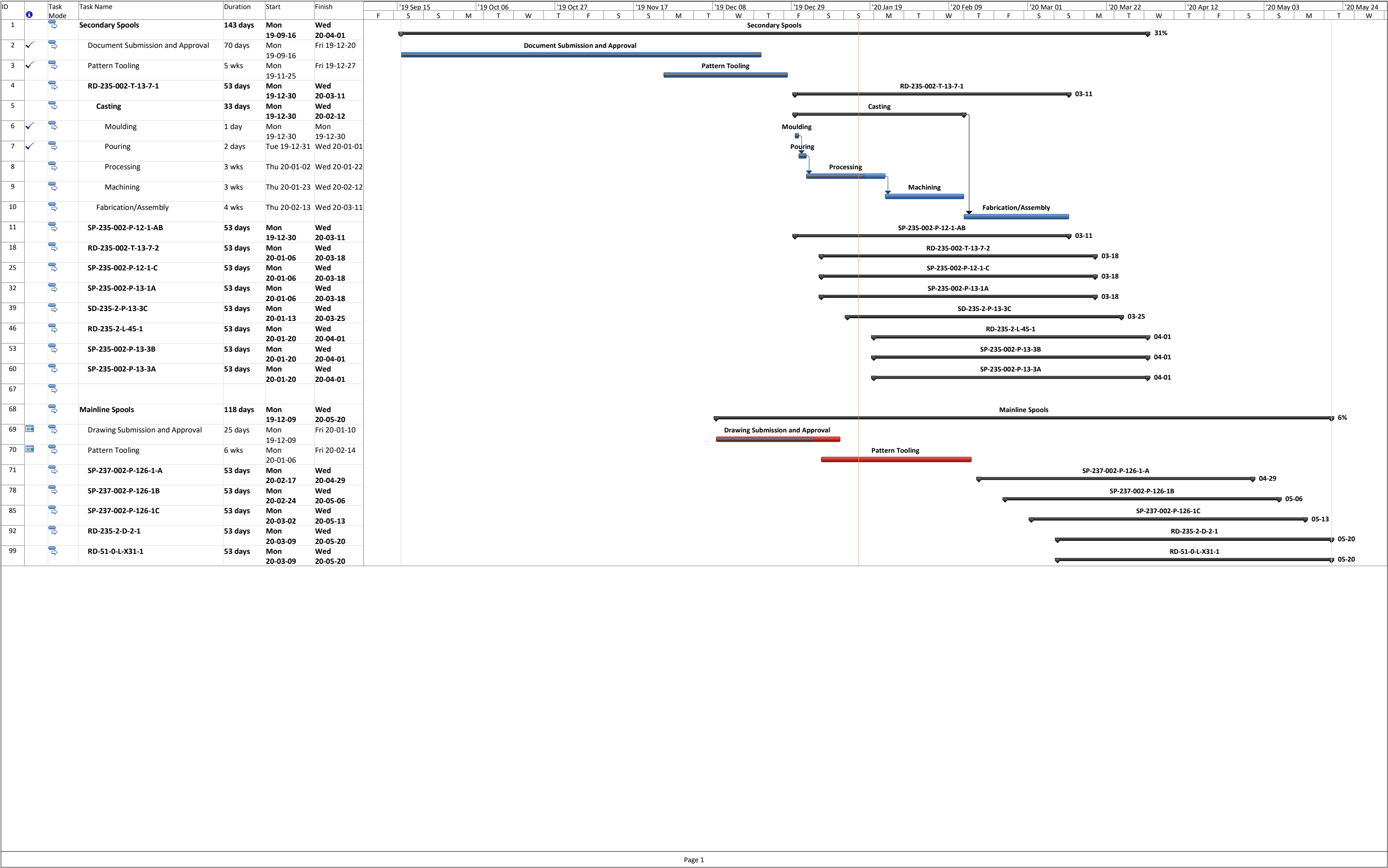
Problems Encountered	Corrective Actions Planned
N/A	N/A

Areas of Delay by Purchaser	Notes
Mainline Drawings	For May 20 th delivery, castings must be approved by January 10 th . Please comment on current casting dimensions so we can order pattern tooling

Notes:

Estimated Delivery of Secondary Spools: April 1, 2020

Estimated Delivery of Main Line Spools: May 20, 2020



8648 - 19028 - Castings [407035-05914]

Progress Report - Secondary Spools: Thursday January 16th, 2020
Syncrude Canada Ltd.
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407035-05914 E00324 MR235L5001 POD-001 / HCWI Spools

Next Update Meeting: January 20th, 2020

470230 / 19028-200 / Qty. 1

Name	Status	QTY Total	Moulded	Poured	Processed	Machined	Ship to ALCO
470229/A1-19028-200-04 / 001 x1	Working on it	1	1	1			

470235 / 19028-350 / Qty. 1

Name	Status	QTY Total	Moulded	Poured	Processed	Machined	Ship to ALCO
470234/A1-19028-350-04 / 001 x1	Working on it	1	1	1	1		
470233/A1-19028-350-05 / 001-002 x1	Working on it	2	2	2			
470232/A1-19028-350-06 / 001 x1	Working on it	1	1	1			

470240/ 19028-250 / Qty. 1

Name	Status	QTY Total	Moulded	Poured	Processed	Machined	Ship to ALCO
470239/A1-19028-250-02 / 001 x1	Working on it	1	1	1	1		

470245 / 19028-600 / Qty. 1

Name	Status	QTY Total	Moulded	Poured	Processed	Machined	Ship to ALCO
470244 / A1-19028-600-03 / 001 x1	Working on it	1	1	1	1		

470250 / 19028-700 / Qty. 1

Name	Status	QTY Total	Moulded	Poured	Processed	Machined	Ship to ALCO
470249 / A1-19028-700-04 / 001 x1	Working on it	1	1	1	1		
470248 / A1-19028-700-05 / 001-002 x2	Working on it	2	2	2			

470255 / 19028-800 / Qty. 3

Name	Status	QTY Total	Moulded	Poured	Processed	Machined	Ship to ALCO
470254 / A1-19028-800-03 / 001-003 x1	Working on it	3	3	2			
470253 / A1-19028-800-04 / 001-003 x1	Working on it	3	2	1	1		
470252 / A1-19028-800-05 / 001-006 x2	Working on it	6	6	6			

470260 / 19028-900 / Qty. 1

Name	Status	QTY Total	Moulded	Poured	Processed	Machined	Ship to ALCO
470259 / A1-19028-900-05 / 001 x1	Scheduled	1					
470258 / A1-19028-900-06 / 001 x1	Scheduled	1					
470257 / A1-19028-900-07 / 001 x1	Working on it	1	1	1			
470256 / A1-19028-900-08 / 001 x1	Scheduled	1					

470265 / 19028-500 / Qty. 1

Name	Status	QTY Total	Moulded	Poured	Processed	Machined	Ship to ALCO
470264 / A1-19028-500-05 x1	Working on it	1	1				

470270 / 19028-100 / Qty. 1

Name	Status	QTY Total	Moulded	Poured	Processed	Machined	Ship to ALCO
470269 / A1-19028-100-03 / 001 x1	Working on it	1	1	1			

470275 / 19028-050 / Qty. 1

Name	Status	QTY Total	Moulded	Poured	Processed	Machined	Ship to ALCO
470274 / A1-19028-050-04 / 001 x1	Working on it	1	1	1			

Progress Report - Mainline Spools: Thursday January 16th, 2020
Syncrude Canada Ltd.
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407035-05914 E00324 MR235L5001 POD-001 / HCWI Spools

Next Update Meeting: January 20th, 2020

470280 / 19027-200 / Qty. 1

Name	Status	QTY Total	Moulded	Poured	Processed	Machined	Ship to ALCO
PF# / A# / Serial# xQty	Waiting on Drawings	1					

470285 / 19027-100 / Qty. 1

Name	Status	QTY Total	Moulded	Poured	Processed	Machined	Ship to ALCO
PF# / 100-04 / Serial# x1	Waiting on Drawings	1					
PF# / 100-05 / Serial# x1	Waiting on Drawings	1					
PF# / 100-06 / Serial# x2	Waiting on Drawings	2					

470290 / 19027-300 / Qty. 1

Name	Status	QTY Total	Moulded	Poured	Processed	Machined	Ship to ALCO
PF# / 300-04 / Serial# x1	Waiting on Drawings	1					

470295 / 19027-500 / Qty. 1

Name	Status	QTY Total	Moulded	Poured	Processed	Machined	Ship to ALCO
PF# / 500-02 / Serial# x1	Waiting on Drawings	1					

470300 / 19027-400 / Qty. 1

Name	Status	QTY Total	Moulded	Poured	Processed	Machined	Ship to ALCO
PF# / 400-07 / Serial# x1	Waiting on Drawings	1					
PF# / 400-08 / Serial# x1	Waiting on Drawings	1					
PF# / 400-09 / Serial# x2	Waiting on Drawings	2					