



PART NUMBER		DESCRIPTION			
A1-19027-400-04 34in Type B Victaulic ring		34" TYPE B VICTAULIC RING FOR 200 SERIES COUPLING, A350 LF2, CUSTOM TYPE B			

REVISION HISTORY			
REV	DATE	DESCRIPTION	INITIALS
0	2/20/20	ISSUED FOR CONSTRUCTION	KLS

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EST. WT. 325 lbmass

UNLESS OTHERWISE SPECIFIED:

ALL DIMENSIONS ARE IN INCHES. BREAK ALL SHARP EDGES 01" OR GR45° RADIUS 95% T.I.R. .010. INTERPRET DWG PER ANSI Y14.5 STANDARD.

TOLERANCES:
X = ± .118
X.X = ± .050
X.XX = ± .015
X.XXX = ± .005
ANGLES: ± 1/2°
125/√ FINISH ON ALL MACHINED SURFACES

DO NOT SCALE

DRAWN BY: KLS DATE: 2/20/20

CHECKED BY: JDS DATE: 2/20/20

APPROVED: BEM DATE: 2/20/20

MATERIAL & HEAT TREAT
A350 LF2

ALCO

ALCO Industrial

2103 - 8 Street,
Nisku, Alberta, Canada T9E 7Y9
Phone: (780) 451-6222 • Fax: (780) 452-4355

TITLE

34in VICTAULIC RING

SYNCRUDE AURORA HT2 MAIN LINE

PROJECT No.

A1-19027

REFERENCE

A1-19027-400-00

REV.

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FILE NAME

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