



SECTION A-A
FIVE PLACES AS SHOWN

BILL OF MATERIAL			
ITEM	ITEM QTY	PART NUMBER	DESCRIPTION
1	1	A1-18001-200-01 26in elbow	26"-3D XS x 90° FORGED ELBOW, A234 WPB
4	1	A1-18001-260-02 26in pipe - inlet	26" XS x 1423 mm PIPE, API 5L Gr.B PSL-2
3	1	A1-18001-200-03 26in pipe - outlet	26" XS x 4435mm PIPE, API 5L Gr.B PSL-2
5	1	A1-18001-200-04 24in dummy leg	24" XS x 1610mm PIPE, API 5L Gr.B PSL-2
13	1	A1-18001-260-10 HCWI pipe - inlet	533 mm ID x 32 mm WALL x 1460 mm HCWI LINER, ASTM A532 CLASS III TYPE A, PF #743104
12	1	A1-18001-200-12 HCWI pipe - outlet	533mm ID x 32mm WALL x 1473mm HCWI LINER, ASTM A532 CLASS III TYPE A, PF#743102

REVISION HISTORY		
REV	DATE	DESCRIPTION
A	10/28/19	ISSUED FOR REVIEW

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EST. WT. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES. BREAK ALL SHARP EDGES 0.1" R. 0.010. INTERPRET DWG PER ANSI Y14.5 STANDARD.

TOLERANCES:
X = ± .118
X.X = ± .050
X.XX = ± .015
X.XXX = ± .005
ANGLES = ± .12°
125/ FINISH ON ALL MACHINED SURFACES

DO NOT SCALE

DRAWN BY: JDS DATE: 6/27/19

CHECKED BY: DATE:

APPROVED: DATE:

MATERIAL & HEAT TREAT

ALCO **Industrial**
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TITLE: 26" HCWI ELBOW - SPOOL SP-K3493

PROJECT No: A1-18001 REFERENCE: A1-18001-260-00 REV: A

FILE NAME: A1-18001-260-00 SP-K3493 - Layout.idw SHEET 1 OF 1