



BILL OF MATERIAL			
ITEM	ITEM QTY	PART NUMBER	DESCRIPTION
1	1	A1-18001-200-07 24in CL150 RFWN flange	24" XS CLASS 150 ASME B16.5 RFWN FLANGE, A105N
2	1	A1-18001-300-01 24in pipe	24" XS x 3027mm PIPE, API 5L Gr.B PSL-2
3	1	A1-18001-300-02 End cap	Ø581mm x 1/4" PLATE, G40.21 260W
4	1	A1-18001-450-00 U-bolt assembly	ANVIL Fig.137 OR APPROVED EQUIVALENT, GALVANIZED, c/w 4 HEX NUTS

REVISION HISTORY		
REV	DATE	DESCRIPTION
C	10/17/18	CORRECTED U-BOLT LOCATION
B	10/11/18	ADDED U-BOLT & END CAP
A	7/31/18	ISSUED FOR REVIEW

PENTICTON FOUNDRIES LTD.
TO SUPPLY DIRECT TO JOBSITE

THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION AND SUCH INFORMATION MAY BE USED FOR ANY PURPOSE OR IN ANY MANNER WITHOUT THE WRITTEN PERMISSION FROM ALCO INC. OR ITS DESIGNEE.	EST. WT. 1,575 lbs. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES. BREAK ALL SHARP EDGES 01-00R OR 01-00R1. 95 T.I.R. 010. INTERPRET DWG PER ANSI Y14.5 STANDARD.		DO NOT SCALE	
	DRAWN BY: GVD		DATE: 10/17/18	
	CHECKED BY:		DATE:	
	APPROVED:		DATE:	
TOLERANCES X = ±.116 X.X = ±.050 X.XX = ±.015 X.XXX = ±.005 ANGLES = ±.12° 125/✓ FINISH ON ALL MACHINED SURFACES		MATERIAL & HEAT TREAT		
PROJECT No. A1-18001		REFERENCE 074-2300-080-141-010 01		REV. C
FILE NAME A1-18001-300-00 Elbow support spool.idw		SHEET 1 OF 1		

P.O.#	1397868
P.O. TITLE	MISC - K2 CWI PIPING
IOR #	
DOCUMENT #	
SDRL CODE(S)	A05
EQUIPMENT TAG NUMBER(S)	SP-
SUPPLIER DOCUMENT REVIEW PURCHASER'S REVIEW STATUS, CIRCLE THE APPROPRIATE STATUS: CODE 1 - NO COMMENTS CODE 2 - REVIEWED WITH MINOR COMMENTS CODE 3 - REVIEWED WITH COMMENTS CODE 4 - REJECTED CODE 5 - SUPERSEDED CODE 6 - VOID CODE 7 - FOR INFORMATION PURCHASER REVIEW / REVIEWER DATE: SIGNATURE:	



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