



PART NUMBER	DESCRIPTION
A1-18001-200-15 Lifting lug	450mm x 239mm x 1" PLATE, CSA G40.21 Gr.350 WT Cat.4

REVISION HISTORY			
REV	DATE	DESCRIPTION	INITIALS
0	1/20/20	ISSUED FOR CONSTRUCTION	JDS

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EST. WT. 30 lbmass
UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS ARE IN INCHES. BREAK ALL SHARP EDGES 0.1" OR GR.45° RADIUS
95 T.I.R. 0.10. INTERPRET DWG PER ANSI Y14.5 STANDARD.
TOLERANCES:
X = ± .118
X.X = ± .050
X.XX = ± .015
X.XXX = ± .005
ANGLES = ± 1/2°
125/✓ FINISH ON ALL MACHINED SURFACES

DO NOT SCALE

DRAWN BY: JDS
DATE: 1/20/20
CHECKED BY: DATE
APPROVED: DATE

MATERIAL & HEAT TREAT
CSA G40.21 Gr.350
WT Cat.4

ALCO

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TITLE
LIFTING LUG
IOL KEARL PLANT 1 & 2 PIPING SPARES

PROJECT No. REFERENCE
A1-18001-2X0-00

FILE NAME
A1-18001-200-15 Lifting lug.idw

REV. 0
SHEET 1 OF 1