



SECTION H-H

BILL OF MATERIAL			
ITEM	ITEM QTY	PART NUMBER	DESCRIPTION
6	1	A1-18001-260-17 26in pipe - inlet	26" OD X 3/4" WALL x 254 mm PIPE, API 5L Gr.B PSL-2
8	1	A1-18001-200-06 26in CL150 RFWN flange - custom	26" XS CL150 ASME B16.47 Ser.A RFWN FLANGE, A105N

REVISION HISTORY			
REV	DATE	DESCRIPTION	INITIALS
A	12/19/19	ISSUED FOR REVIEW	KLS

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EST. WT. 14145 lbmass  
UNLESS OTHERWISE SPECIFIED:  
ALL DIMENSIONS ARE IN INCHES. BREAK ALL SHARP EDGES 0.1" OR GR.45° RADIUS PER ANSI Y14.5 STANDARD.  
TOLERANCES:  
X = ± .118  
X.X = ± .050  
X.XX = ± .015  
X.XXX = ± .005  
ANGLES = ± 12°  
125/ ✓ FINISH ON ALL MACHINED SURFACES

DO NOT SCALE

DRAWN BY: KLS  
CHECKED BY: DATE  
APPROVED: DATE  
MATERIAL & HEAT TREAT

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TITLE  
26" XS PIPE SHOULDER MACHINING, SP-K3493  
IOL KEARL PLANT 1 - EXTRACTION

PROJECT No. REFERENCE  
A1-18001-260-00

FILE NAME  
A1-18001-260-00 26in pipe- CL150 flange assy.dwg

REV.  
A

SHEET  
1 OF 1

1 2 3 4 5 6 7 8 9 10 11 12