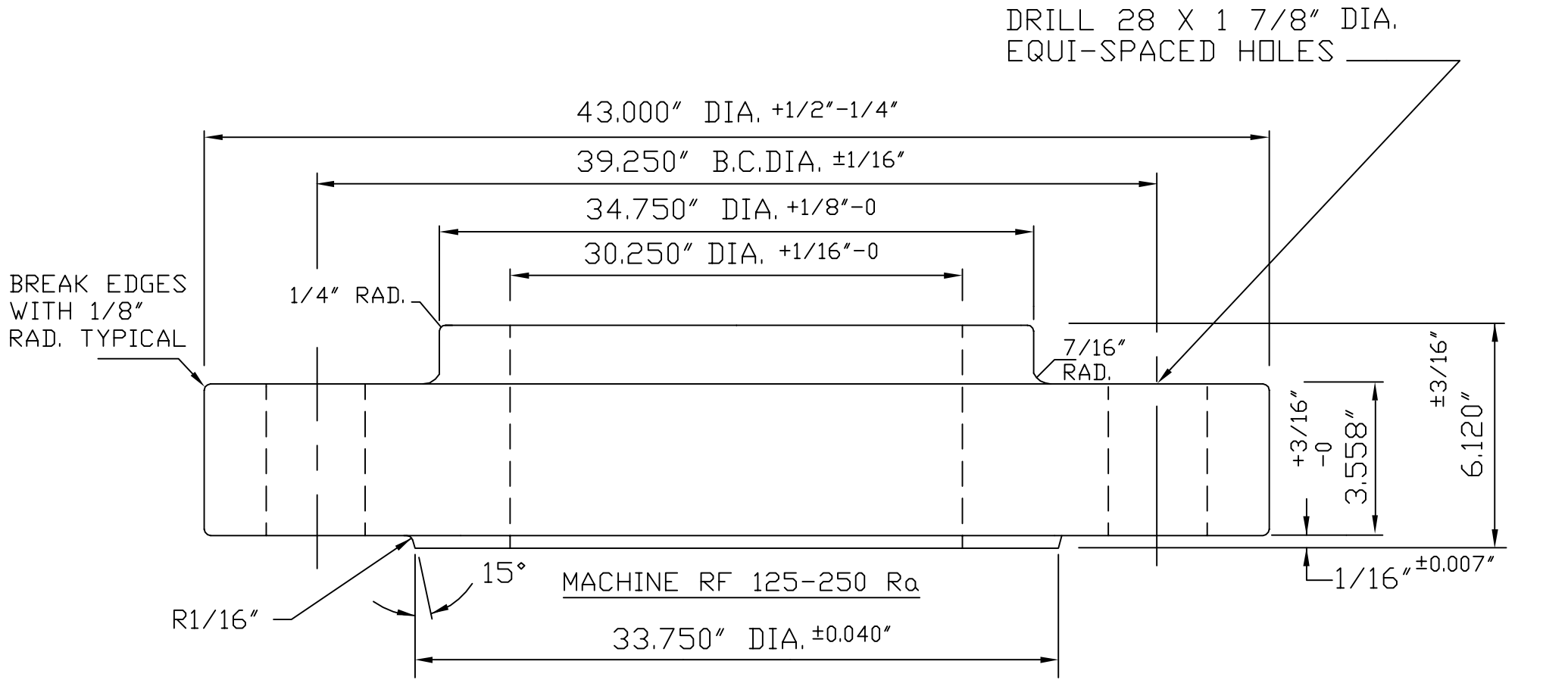



MAX. ECCENTRICITY FOR ALL DIA.'S EXCEPT O.D. 1/32"  
BORE TO BE SMOOTH FINISH FREE FROM RETRACK MARKS  
ALL VERTICAL & HORIZONTAL SURFACES TO BE RESPECTIVELY PARALLEL ±1\4°  
MACHINE ALL OVER 250-500 Ra EXCEPT AS NOTED



STAMP:  (MAT'L) : 300 : 30 : (HEAT NO.) : (MM/YY)  
T-L DWG. MSS-300

	Tri-Lad Flange and Fittings Inc.		SCALE <u>NTS</u>
	Paris, Ontario		DATE <u>3-8-2000</u>
			DR <u>Les Mansfield</u>
			CK <u>D LM</u>
30 300 SD RF (INDUSTRY STANDARD) FACING & DRILLING PER MSS & B16.47 SERIES A			DRAWING NO. B-20790