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<p>THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION WHICH IS NOT TO BE DISCLOSED TO OTHERS FOR ANY PURPOSES WITHOUT THE WRITTEN PERMISSION OF THE MANUFACTURER.</p>	EST. WT. 545 lbs.	DO NOT SCALE		
	UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. ROUNDED CORNERS AND EDGES 0.125 OR 0.45. RADIUS 0.125 OR 0.45. INTERP. DWG PER ANSI Y14.5 STANDARD	DRAWN BY: GVD	DATE: 1/07/20	
	TOLERANCES	CHECKED BY:	DATE:	
	<p>X . + .116</p> <p>X X . + .030</p> <p>X X X . + .015</p> <p>X X X X . + .005</p> <p>ANGLES . + .12</p>	APPROVED:	DATE:	
<p>125 FINISH ON ALL MACHINED SURFACES</p>	MATERIAL & HEAT TREAT			

DO NOT SCALE	
DRAWN BY: GVD	DATE 1/07/20
CHECKED BY:	DATE
APPROVED:	DATE
MATERIAL & HEAT TREAT	

<div><div></div><div></div><div><div><b>ALCO Industrial</b> 2103 - 8 Street Nisku, Alberta, Canada T9E 7Y9 Phone: (780) 451-6222 • Fax: (780) 452-4355</div></div></div>		
TITLE		
SPOOL RD-51-0-L-107-1 SYNCRUDE AURORA HT2 MAIN LINE		
PROJECT No. A1-19027	REFERENCE RD-235-002-D-002-1 Rev.A4	REV. C
FILE NAME A1-19027-500-00 RD-51-0-L-107-1.idw		SHEET 1 OF 1

REVISION HISTORY			
REV	DATE	DESCRIPTION	INITIAL
C	2/11/20	ADD PF NUMBER, UPDATE BoM	KLS
B	1/21/20	ADDED FLOW INDICATOR	GVD
A	1/07/20	ISSUED FOR REVIEW	GVD

BILL OF MATERIAL			
ITEM	ITEM QTY	PART NUMBER	DESCRIPTION
1	1	A1-19027-500-01 32in CL150 RF flange	32" CLASS 150 B16.47 Ser.A RF FLANGE, A350 LF2
2	1	A1-19027-500-02 HCWI nozzle horn	Ø28 1/2" ID x 1 3/16" WALL x 7 3/32" FLARE TO Ø37 25/32" OD HCWI HORN, ASTM A532 CLASS III TYPE A, PF# 470294