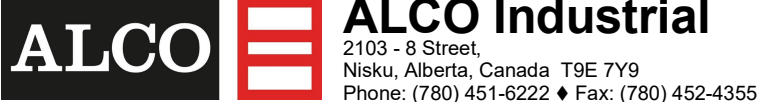


PART NUMBER	DESCRIPTION
A1-19037-200-05 HCWI lateral	28 1/2" ID x 2 1/4" WALL x 45° HCWI LATERAL, 19 1/2" x 52 31/32" x 52 31/32", ASTM A532 CLASS III TYPE A, LEVEL 2, PF# 503369

REVISION HISTORY			
REV	DATE	DESCRIPTION	INITIALS
0	1/16/20	ISSUED FOR CONSTRUCTION, ADD PF NUMBER, RECESSED DEPTH WAS .50 +0.01/-0	JDS
A	12/17/19	ISSUE FOR REVIEW	KLS

THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION AND SUCH INFORMATION MAY BE USED OR REPRODUCED IN ANY MANNER FOR ANY PURPOSE NOT PERMITTED BY ALCO INDUSTRIAL WITHOUT WRITTEN PERMISSION FROM ALCO INC. OR ITS DIVISIONS.	EST. WT. 5365 lbmass		DO NOT SCALE			
	UNLESS OTHERWISE SPECIFIED:		DRAWN BY:	DATE:	2103 - B Street, Nisku, Alberta, Canada T9E 7Y9 Phone: (780) 451-6222 ♦ Fax: (780) 452-4355	
	ALL DIMENSIONS ARE IN INCHES. BREAK ALL SHARP EDGES 0.1" OR 45° RADI		CHECKED BY:	DATE:	TITLE	
	95% T.I.R. 0.10. INTERPRET DWG PER ANSI Y14.5 STANDARD.		KLS	1/16/20	45° LATERAL HCWI - MACHINED	
	TOLERANCES:		APPROVED:	DATE:	CNUL ALBIAN	
	X = ± .118		BEM	1/16/20	PROJECT NO. REFERENCE REV.	
	X.X = ± .050		MATERIAL & HEAT TREAT			
	X.XX = ± .015		ASTM A532 CLASS III			
	X.XXX = ± .005		TYPE A			
	ANGLES = ± 1/2°		FILE NAME			
125/✓ FINISH ON ALL MACHINED SURFACES		A1-19037-200-05 HCWI lateral.idw				
		SHEET 1 OF 1				