



BILL OF MATERIAL			
ITEM	ITEM QTY	PART NUMBER	DESCRIPTION
1	1	A1-18001-200-07 24in CL150 RFWN flange	24" XS CL150 ASME B16.5 RFWN FLANGE, A105N
2	1	A1-18001-300-01 24in pipe	24" XS x 3027mm PIPE, A106 Gr.B PSL-2
4	1	A1-18001-450-00 U-bolt assembly	ANVIL Fig.137 OR APPROVED EQUIVALENT, GALVANIZED, c/w 4 HEX NUTS
3	1	A1-18001-300-02 End cap	Ø581mm x 1/4" PLATE, G40.21 260W
5	1	Tag mount - 6in	C6x8.2 x 6" [152mm], 44W

REVISION HISTORY			
REV	DATE	DESCRIPTION	INITIALS
0	10/16/19	ISSUED FOR CONSTRUCTION	JDS

ALCO INC.
APEGGA PERMIT TO
PRACTICE No.: P10702

EST. WT. 1,575 lbs.
UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS ARE IN
INCHES. BREAK ALL SHARP
EDGES 01-00R OR 04-00R
PER ANSI Y14.5 STANDARD.

TOLERANCES:
X = ± .118
X.X = ± .050
X.XX = ± .015
X.XXX = ± .005
ANGLES = ± .12°
125/ FINISH ON ALL
MACHINED SURFACES

DO NOT SCALE

DRAWN BY:
JDS

DATE:
10/16/19

CHECKED BY:

DATE:

APPROVED:

DATE:

MATERIAL & HEAT TREAT

ALCO

ALCO Industrial

2101 - 8 Street,
Nisku, Alberta, Canada T9E 7Y9
Phone: (780) 451-6222 • Fax: (780) 452-4355

TITLE

24" SUPPORT SPOOL FOR SPOOL SP-K3493
K1 & K2 CWI PIPING SPARES

PROJECT No.

A1-18001

REFERENCE

074-2300-080-141-010 01

REV.

0

FILE NAME

A1-18001-360-00 Elbow support spool.idw

SHEET

1 OF 1